



PARTS REFERENCE LIST

MODEL: XT37
XR37NT
Classic 40
XR37T
Elite 55
STAR777
XL5800
ST371HD
HF37

CONFIDENTIAL

MODEL_LIST

Model	Countries (Added Date)
XT37	DEU&BEL&FRA&NLD&ITA&CHE&NEU, EEU (01/2012)
XT37	AUS&NZL, TUR, UAE (01/2012)
XR37NT	UK (01/2012)
Classic 40	RUS (01/2012)
XR37T	CAN (06/2012)
XT37	IND (08/2012)
Elite 55	RUS (10/2012)
STAR777	RUS (11/2012)
XT37	[888X38] DEU&BEL&FRA&NLD&ITA&CHE&NEU, EEU (03/2013)
XT37	[888X38] AUS&NZL, TUR, UAE (03/2013)
XR37NT	[888X38] UK (03/2013)
Classic 40	[888X38] RUS (03/2013)
XR37T	[888X38] CAN (03/2013)
XT37	[888X38] IND (03/2013)
Elite 55	[888X38] RUS (03/2013)
STAR777	[888X38] RUS (03/2013)
XT37	KOR (08/2013)
XL5800	ARG (02/2014)
XT37	UAE&SAU (04/2014)
ST371HD	USA (12/2015)
HF37	EEU, DEU&BEL&FRA&NLD&ESP&ITA&CHE&NEU (02/2016)
ST371HD	CAN (05/2016)
HF37	UK&IRE (10/2016)
ST371HD	CHL&PER (12/2016)
ST371HD	ARG (04/2017)

MODEL_LIST

[illegible]

Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada			Europe			Asia/Oceania		
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402	EGY	Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER	Peru				605	VNM	Vietnam
302	ARG	Argentina	501	IRE	Ireland	606	IDN	Indonesia
303	CHL	Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503	BEL	Belgium	608	MYS	Malaysia
305	URY	Uruguay	505	UK	United Kingdom	609	SGP	Singapore
306	BRA	Brazil	506	FRA	France	615	IND	India
307	VEN	Venezuela	507	NOR	Norway	616	THA	Thailand
308	MEX	Mexico	508	NLD	Netherlands	622	CHN	China
309	COL	Colombia	509	AUT	Austria			
310	PAN	Panama	510	GRC	Greece	701	AUS	Australia
318	GTM	Guatemala	511	SWE	Sweden	702	NZL	New Zealand
324	GUF	FR. Guiana	515	ESP	Spain			
330	BRB	Barabados	516	PRT	Portugal	902	ISR	Israel
399	-	Latin Ameriva 2&5	517	ITA	Italy	903	SYR	Syria
			519	FIN	Finland	904	TUR	Turkey
			520	CHE	Switzerland	905	JOR	Jordan
			521	DNK	Denmark	906	KWT	Kuwait
			524	MLT	Malta	908	SAU	Saudi Arabia
			550	EEU	East Europe	909	IRQ	Iraq
			556	RUS	Russia	910	IRN	Iran
			599	NEU	North Europe	911	CYP	Cyprus
						915	UAE	United Arab Emirates

Meaning of marks

H : High mortality parts

R/H : Recommend spare parts & High mortality parts

R : Recommend spare parts

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XA9644050	T BELT				H
2	XA8474051	UPSET 4X12 DB				
3	XA9652150	MOTOR FAN				
4	XG8451001	MAIN MOTOR ASSY				R/H
5	XA9649050	FENDER RUBBER				
6	XC0443051	SPACER 4X7				
7	XE1142001	NEEDLE PLATE				R
8	XC6404051	SCREW,FLAT M4				
9	062400816	SCREW, PAN M4X8				
10	XC5863251	CUTTER BRACKET			1000055773	✓
11	XC5882051	*1 FIXED KNIFE				
12	S32476001	COLLAR, M-KNIFE				

There is additional information
at the bottom of the list.

There is additional information
on the last page.

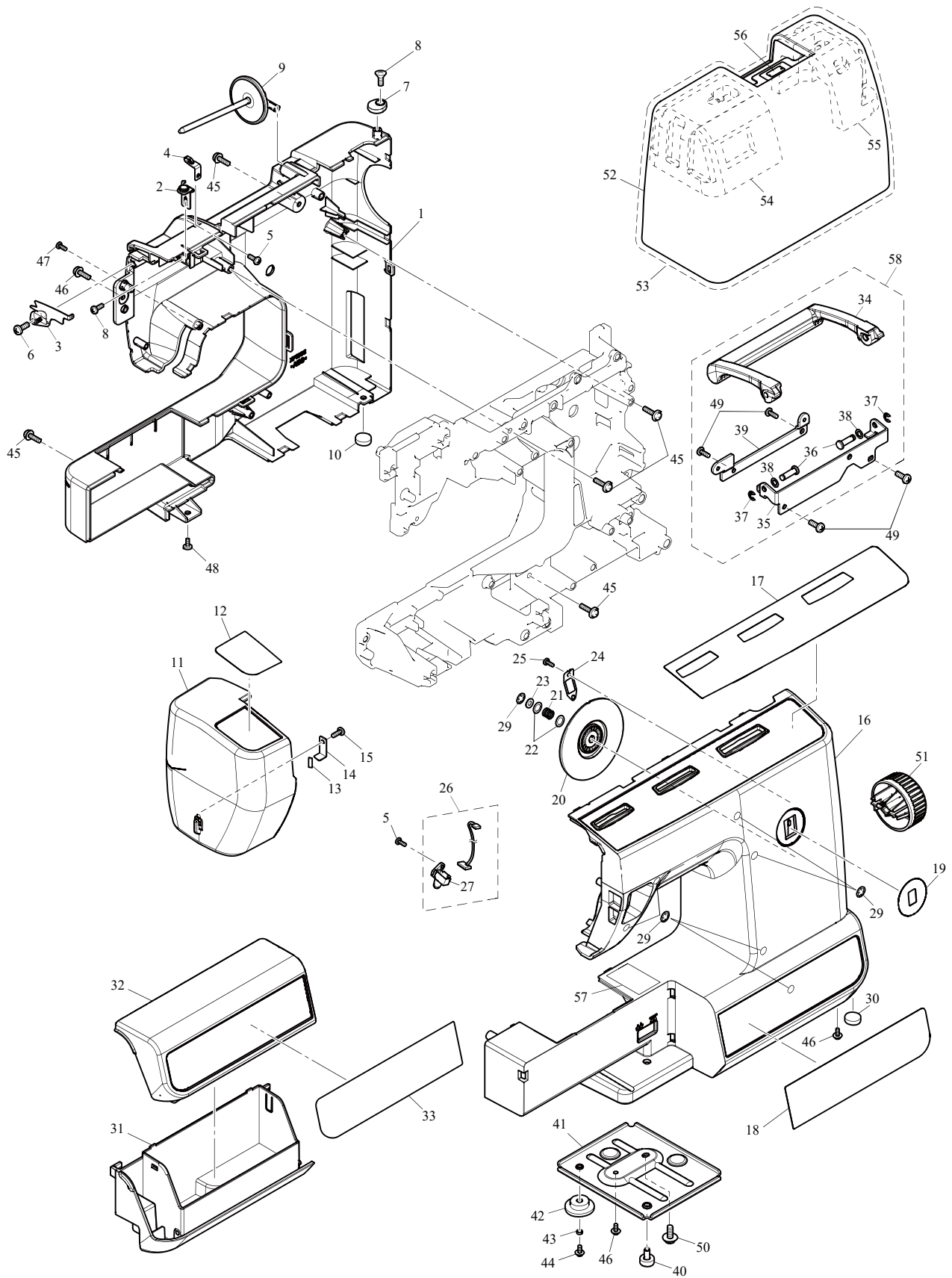
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Note on parts:

We keep performance parts for this product for at least 8 years after this model is discontinued.
Performance parts are the necessary parts to maintain the function of the product.

(1)_MAIN FRAME / COVER



(1)_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XF1534003	REAR COVER				
2	XH2633001	BOBBIN WINDER GUIDE ASSY				
3	XH2634001	THREAD GUIDE PLATE ASSY				
4	XH2606001	THREAD GUIDE SUPPORTING PLATE				
5	XF7196001	TAPTITE PAN P (S/P W) 3X14			1000037417	
6	085411016	TAPTITE BIND B M4X10				
7	XH3572001	BOBBIN PRESSER				
8	XF7196001	TAPTITE PAN P (S/P W) 3X14				
9	XF1542101	SPOOL PIN				
10	XC4077021	BASE PLATE RUBBER				
11	XF1544003	FACE PLATE				
12	XF1545001	DECORATION PLATE A	XT37			
12	XF2458001	DECORATION PLATE A	XR37NT			
12	XF2386001	DECORATION PLATE A	Classic 40			
12	XF4146001	DECORATION PLATE A	XR37T		1000030980	
12	XF5511002	DECORATION PLATE A	Elite 55		1000032843	
12	XF5604001	DECORATION PLATE A	STAR777		1000033157	
12	XF9489001	DECORATION PLATE A	XL5800		1000041573	
12	XG4669001	DECORATION PLATE A	ST371HD			
12	XG6113001	DECORATION PLATE A	HF37			
13	XG2930001	CUTTER BLADE ASSY			2000016568	
14	XE1435001	FACE PLATE CUTTER HOLDER				
15	085310616	TAPTITE BIND B M3X6				
16	XG4671002	FRONT COVER	ST371HD, XR37T, HF37			
16	XF1548003	FRONT COVER	OTHER			
17	XF1550001	DECORATION PLATE B	XT37			
17	XF2460001	DECORATION PLATE B	XR37NT			
17	XF2388001	DECORATION PLATE B	Classic 40			
17	XF1550004	DECORATION PLATE B	XR37T		1000030980	
17	XF5513002	DECORATION PLATE B	Elite 55		1000032843	
17	XF5597001	DECORATION PLATE B	STAR777		1000033157	
17	XF9483001	DECORATION PLATE B	XL5800		1000041573	
17	XG4672001	DECORATION PLATE B	ST371HD, HF37			
18	XF1552001	DECORATION PLATE C	XT37, XR37NT, XR37T			
18	XF2389001	DECORATION PLATE C	Classic 40			
18	XF5523001	DECORATION PLATE C	Elite 55		1000032843	
18	XF5598001	DECORATION PLATE C	STAR777		1000033157	
18	XF9484001	DECORATION PLATE C	XL5800		1000041573	
18	XG4673001	DECORATION PLATE C ASSY	ST371HD, HF37			

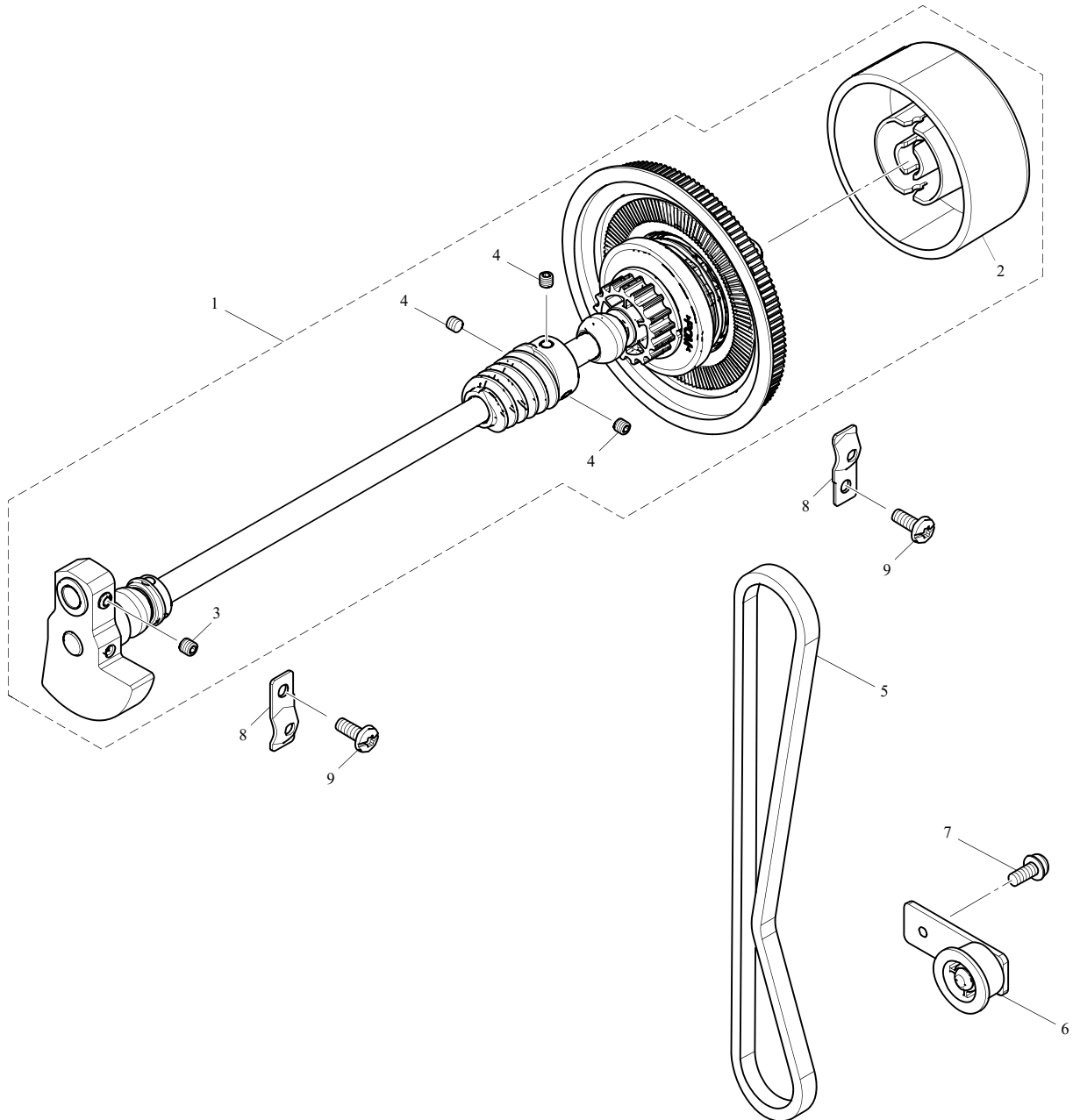
(1)_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
19	XG4677001	DISPLAY PLATE	ST371HD, HF37			
19	XF1554001	DISPLAY PLATE	OTHER			
20	XF1556101	PATTERN SELECTING PLATE				
21	X50223021	SPRING				
22	X57355020	SPACER				
23	026040236	WASHER PLAIN M 4				
24	XF1746001	PATTERN INDICATER PLATE SPRING				
25	085310616	TAPTITE BIND B M3X6				
26	XE9690101	LED LAMP SUPPLY ASSY:GA				
27	XC3506021	LED LAMP HOLDER R				
29	146200021	RETAINING RING, CS4				
30	XC4077021	BASE PLATE RUBBER				
31	XF1559003	ACCESSORY TABLE				
32	XF1560003	ACCESSORY TABLE DOOR				
33	XF1561001	DECORATION PLATE D	XT37, XR37NT, XR37T			
33	XF2391001	DECORATION PLATE D	Classic 40			
33	XF5516002	DECORATION PLATE D	Elite 55		1000032843	
33	XF5600001	DECORATION PLATE D	STAR777		1000033157	
33	XF9486001	DECORATION PLATE D	XL5800		1000041573	
33	XG4679001	DECORATION PLATE D ASSY	ST371HD, HF37			
34	XH1867001	HANDLE SUB ASSY				
35	XF1564001	HANDLE HOLDER				
36	XE1449001	HANDLE SHAFT				
37	048040346	RETAINING RING E4				
38	137713020	POLYESTER SLIDER			1000038526	
39	XF1565001	HANDLE HOLDER PLATE				
40	XE1973001	ADJUSTING SCREW ASSY				
41	XF1567001	BASE PLATE				
42	X58361021	RUBBER CUSHION				
43	X56474021	SPACER				
44	0A5401006	SCREW PAN (S/P WASHER) M4X10				
45	XA3337022	TAPTITE,CUP P M4X20				
46	0A5401006	SCREW PAN (S/P WASHER) M4X10				
47	085301616	TAPTITE BIND P M3X16				
48	085411016	TAPTITE BIND B M4X10				
49	060400816	SCREW BIND M4X8				
50	XA3004021	BOLT,(S/P WASHER) M5X12				
51	XF1569002	PATTERN SELECTING DIAL				
52	XF6533101	CASE ASSEMBLY	XT37:KOR		1000036005	
52	XF6537101	CASE ASSEMBLY	OTHER		1000042532	

(1)_MAIN FRAME / COVER

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
53	XE3838001	BAG 750X600H	XT37, XR37NT, XR37T, Classic 40, Elite 55, STAR777, HF37			
54	XF6538001	HEAD SUPPORT SF-L			1000036005	
55	XF6539001	HEAD SUPPORT SF-R			1000036005	
56	XD0271021	MODEL MARK	XT37, XR37NT, XR37T, Classic 40, Elite 55, STAR777, HF37			
57	XG0197001	LOWER THREAD GUIDE LABEL			1000043264	
58	XF1563001	HANDLE ASSY				
N/I	XE1983001	CAUTION SEAL		KOR	1000036005	

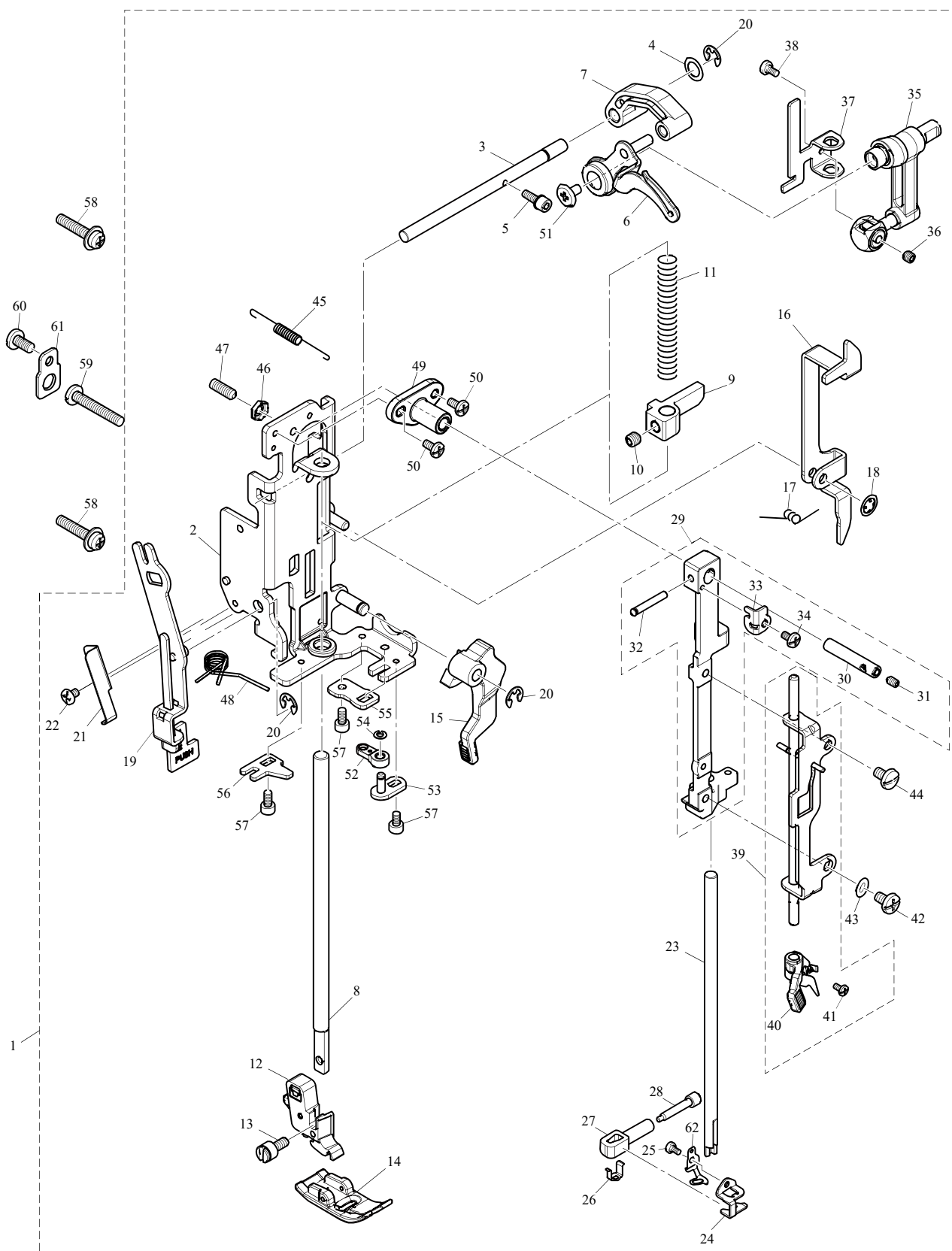
(2)_UPPER SHAFT MECHANISM



(2)_UPPER SHAFT MECHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XE9701102	UPPER SHAFT SUPPLY ASSY GA	ST371HD, HF37		1000054744	
1	XE9701101	UPPER SHAFT SUPPLY ASSY GA	OTHER		1000054744	
2	XC3529022	PULLEY				
3	012500532	SET SCREW SOCKET (FT) M5X5				
4	012400432	SET SCREW SOCKET (FT) M4X4				
5	XE5842001	TIMING BELT 420-5KC-6				
6	XE9116001	TENSION PULLEY ASSY				
7	XC7566051	SCREW, PAN(S/P WASHER)M4X8				
8	132421021	BUSHING PRESSER				
9	XG9421001	TAPTITE,BIND S M4X10				

(3)_NEEDLE BAR / PRESSER FOOT UNIT



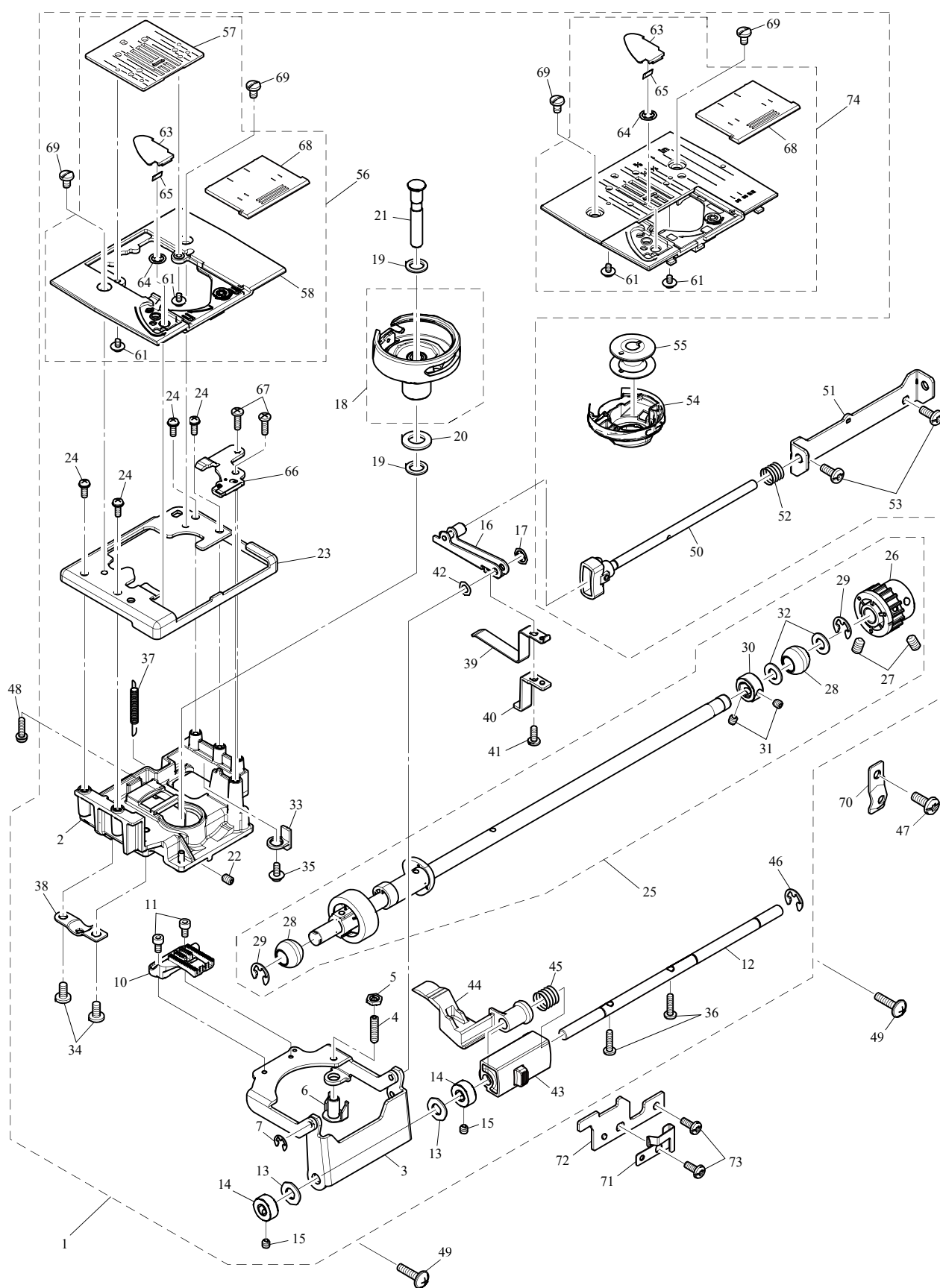
(3)_NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG4702001	NEEDLE UNIT SUPPLY ASSY	ST371HD, HF37			
1	XF2402001	NEEDLE UNIT SUPPLY ASSY GB	OTHER			
2	XF1472001	BASE HOLDER ASSY				
3	XF1461001	SHAFT				
4	XZ5030001	WASHER, SPRING				
5	XC3338021	SCREW 3X8				
6	XC8564031	THREAD TAKE-UP LEVER				
7	XF3412001	THREAD TAKE-UP LEVER LINK			1000036838	
8	XC6565121	PRESSER BAR				
9	XE9692001	PRESSER BAR CLAMP				
10	014500532	SET SCREW SOCKET (CP) M5X5				
11	XC4900021	SPRING				
12	XE2555101	PRESSER FOOT HOLDER ASSY				
13	XG1343001	SCREW SM3.57-40X8			1000045724	
14	XZ5134001	Z FOOT				
15	XE9129001	PRESSER FOOT LIFTER				
16	XE9130001	THREAD RELEASE LEVER				
17	XC4904121	SPRING				
18	146200021	RETAINING RING, CS4				
19	XH2630001	BH LEVER HOLDER ASSY				
20	048040346	RETAINING RING E4				
21	XE9135001	BH SPRING				
22	D01P5X001	SCREW BIND M3X6			2000017308	
23	XC2423031	NEEDLE BAR				
24	XG1220001	NEEDLE BAR THREAD GUIDE B			1000045405	
25	X53053052	SCREW SM2.38				
26	XC2426120	NEEDLE THREAD PLATE				
27	XF1638201	NEEDLE BLOCK				
28	XZ0388251	NEEDLE CLAMP SCREW				
29	XE9137101	NEEDLE BAR SUPPORTER ASSY				
30	XE9139101	NEEDLE BAR SUPPORTER SHAFT				
31	014300532	SET SCREW SOCKET (CP) M3X5				
32	XC2420020	SHAFT				
33	XF0392001	PLATE				
34	060300516	SCREW BIND M3X5				
35	XZ5094101	NEEDLE BAR CRANK ROD ASSY			1000032405	
36	012400432	SET SCREW SOCKET (FT) M4X4				
37	XE9150201	NEEDLE THREAD POSITION SETTER				
38	XZ5106201	SCREW. M2.6				
39	XE9142101	THREAD GUIDE PLATE ASSY				
40	XG7515001	NEEDLE THREAD LEVER ASSY				
41	0A5260606	SCREW PAN (P WASHER) M2.6X6				
42	060400616	SCREW BIND M4X6				
43	026040236	WASHER, PLAIN M 4			1000040956	

(3)_NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
44	XF0151001	THREAD GUIDE PLATE ASSY SCREW				
45	XE9140001	SPRING				
46	XG7146001	LOCK NUT				
47	014401232	SET SCREW SOCKET (CP) M4X12				
48	XE9141101	SPRING				
49	XE9455001	SHAFT BUSHING				
50	D01P5X001	SCREW BIND M3X6			2000017308	
51	XE1999001	SCREW, FLAT SM3.57-40X7 L				
52	XF1474001	NEEDLE BAR SUPPORTER ARM				
53	XH2635001	NEEDLE SHAFT HOLDER ASSY				
54	048020346	RETAINING RING E2				
55	XF1475001	STOPPER PLATE R				
56	XE9461001	STOPPER L				
57	018300636	BOLT SOCKET M3X6				
58	XG9426001	TAPTITE,CUP S 4X16				
59	XE9462001	CUP SCREW M3X20				
60	060400816	SCREW BIND M4X8				
61	XE9464001	STOPPER PLATE				
62	XG1221001	NEEDLE THREAD GUIDE SPRING B			1000045405	

(4)_FEED UNIT



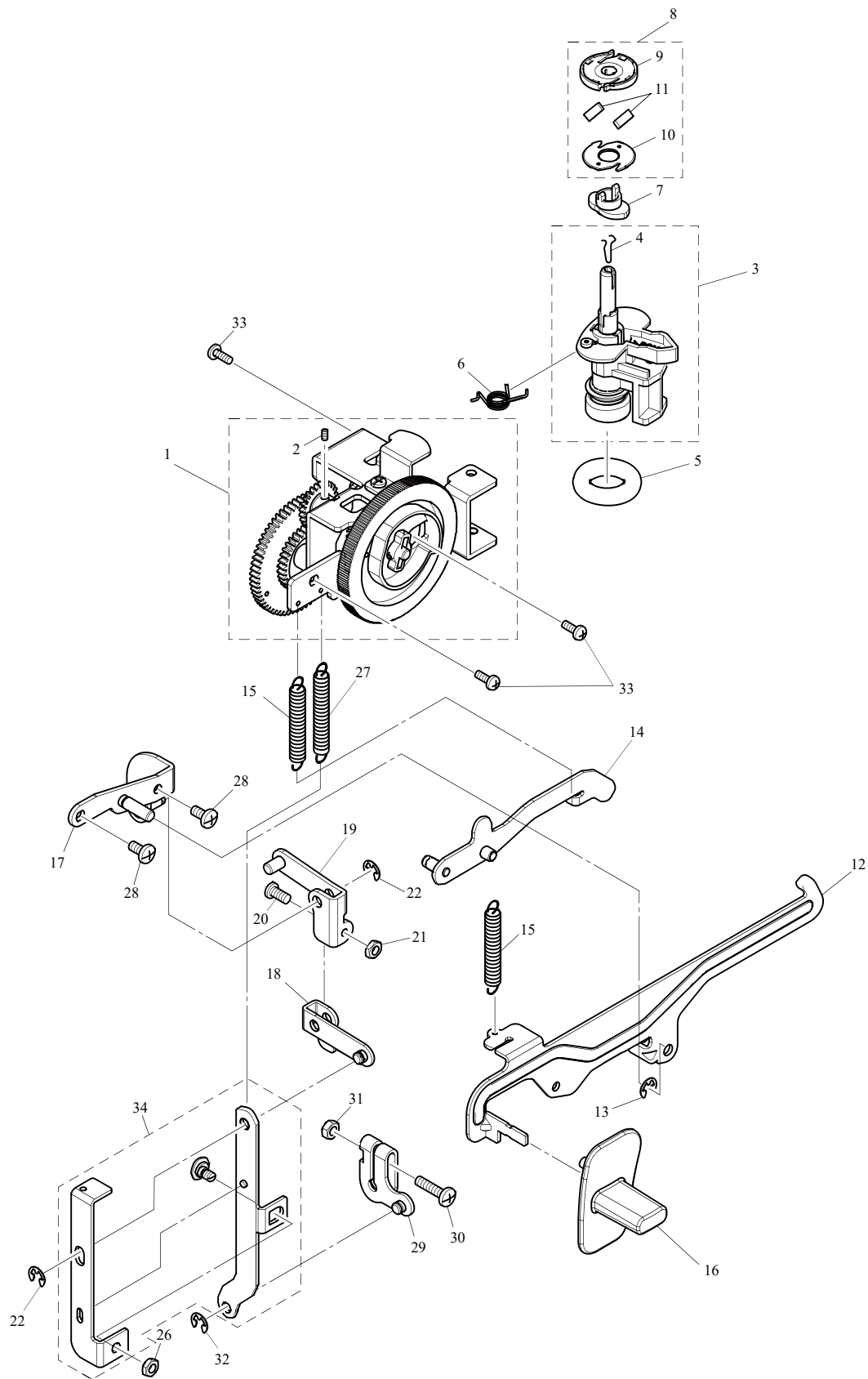
(4)_FEED UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XG4703001	FEED UNIT SUPPLY ASSY	ST371HD, HF37			
1	XF2403001	FEED UNIT SUPPLY ASSY GB	OTHER			
2	XF1462001	FEED HOLDER				
3	XF9587001	FEED STAND SUB ASSY	ST371HD, HF37			
3	XE9297101	FEED STAND SUB ASSY	OTHER			
4	XF9590001	SET SCREW SOCKET (FT) M4X20				
5	X56851021	LOCK NUT				
6	XF9591001	V FEED ATTACHMENT				
7	120454021	RETAINING RING, CS3				
10	XF1476001	FEED DOG				
11	018300532	BOLT SOCKET M3X5			1000051958	
12	XF1477001	HORIZONTAL FEED SHAFT				
13	X50546020	WASHER,THRUST				
14	130676121	SET SCREW COLLAR				
15	014400432	SET SCREW SOCKET (CP) M4X4				
16	XC4924121	FEED ARM ASSY				
17	X56655021	RETAINING RING: CSTW-3.5				
18	XE9837001	OUTER ROTARY HOOK ASSY				
19	137805022	SPACER				
20	XG8725001	WASHER 6				
21	XE9308001	OUTER ROTARY HOOK SHAFT				
22	014400632	SET SCREW SOCKET (CP) M4X6				
23	XE9467001	BASE PLATE				
24	0A1300806	SCREW PAN (P WASHER) M3X8				
25	XE9315101	LOWER SHAFT ASSY				
26	XC4943021	TIMING PULLEY D				
27	014500532	SET SCREW SOCKET (CP) M5X5				
28	X52664020	LOWER SHAFT BUSHING				
29	048060346	RETAINING RING E6				
30	137768121	SET SCREW COLLAR				
31	014400432	SET SCREW SOCKET (CP) M4X4				
32	X51383020	WASHER,THRUST				
33	XE9727001	FEED ARM SUPPORTER				
34	060400816	SCREW BIND M4X8				
35	0A5300806	SCREW PAN (S/P WASHER) M3X8				
36	060301206	SCREW BIND M3X12				
37	XE9836101	SPRING				
38	XC2567021	BUSHING PRESSER A				
39	XC4927021	FEED SUPPORTING PLATE				
40	XC4928120	FEED SUPPORTING PLATE B				
41	060300816	SCREW BIND M3X8				
42	137999020	POLYESTER SLIDER				
43	XF1480001	DROP KNOB				

(4)_FEED UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
44	XF1481101	DROP PLATE				
45	XF1483101	DROP SPRING				
46	048050346	RETAINING RING E5				
47	XG9421001	TAPTITE,BIND S M4X10				
48	XC7568051	SCREW, PAN(S/P WASHER)M4X14				
49	XG9426001	TAPTITE,CUP S 4X16				
50	XE9322001	FEED ADJUSTER SUB ASSY				
51	XE9325001	FEED ADJUSTING SHAFT HOLDER				
52	XE9731001	SPRING				
53	060400816	SCREW BIND M4X8				
54	XE7756101	INNER ROTARY HOOK ASSY			1000042572	
55	X52800120	BOBBIN				
56	XF1478101	NEEDLE PLATE ASSY				
57	XG2113101	NEEDLE PLATE A				
58	XE9330201	NEEDLE PLATE B				
61	0A2260606	SCREW PAN (P WASHER) M2.6X6				
63	XE9334001	CUTTER COVER				
64	120454021	RETAINING RING,CS3				
65	XG2930001	CUTTER BLADE ASSY			2000016568	
66	XE9312301	INNER ROTARY HOOK PLATE ASSY				
67	D01P5X001	SCREW BIND M3X6			2000017308	
68	XF2404001	SLIDE PLATE SUPPLY ASSY				
69	XE9735001	SCREW NEEDLE PLATE				
70	132421021	BUSHING PRESSER				
71	XF1482001	DROP NOTCH SPRING				
72	XF1484101	DROP GUIDE PLATE				
73	XG9421001	TAPTITE,BIND S M4X10				
74	XG4687001	NEEDLE PLATE ASSY-L	ST371HD, HF37			

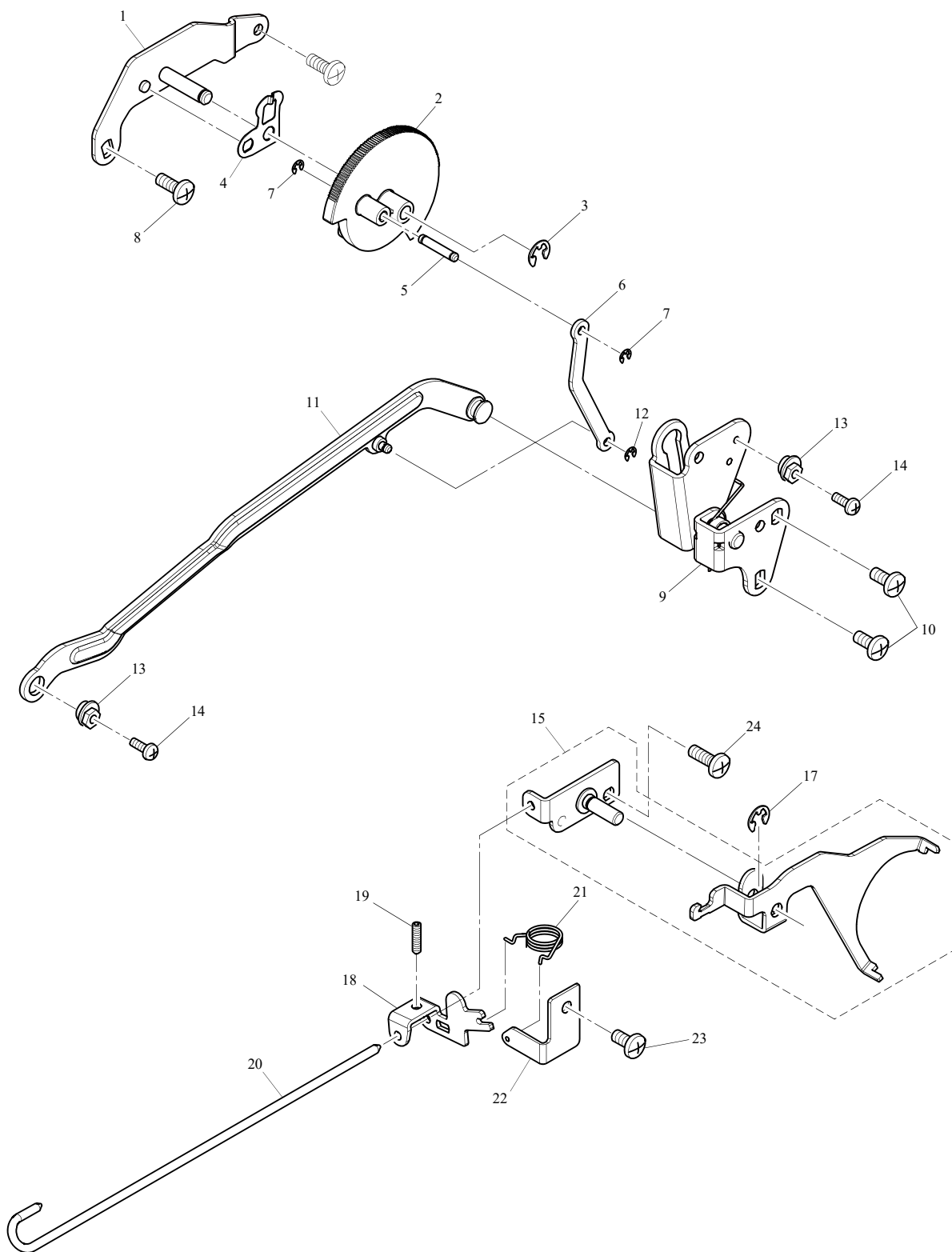
(5)_FEED CONTROL MECHANISM



(5)_FEED CONTROL MECHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XF1486101	FEED BRACKET SUB ASSY				
2	014400432	SET SCREW SOCKET (CP) M4X4				
3	XF1493001	BOBBIN WINDER ASSY	XT37, XR37T, Classic 40, XR37T, Elite 55, STAR777, XL5800			
3	XG4691101	BOBBIN WINDER ASSY	ST371HD, HF37			
4	XZ5039001	BOBBIN WINDER SHAFT SPRING				
5	120448021	BOBBIN WINDER RUBBER BAND				
6	XF2677001	BOBBIN WINDER SPRING				
7	XG4696001	BOBBIN WINDER CAM	XT37, XR37T, Classic 40, XR37T, Elite 55, STAR777, XL5800			
8	XF9127001	BOBBIN BASE ASSY			1000043513	
9	XF9128001	BOBBIN BASE			1000043513	
10	XF9129001	BOBBIN THREAD CUTTER HOLDER			1000043513	
11	XG2930001	CUTTER BLADE ASSY				
12	XF0361101	REVERSE SEWING LEVER A			1000031709	
13	048040346	RETAINING RING E4				
14	XE9247001	REVERSE SEWING LEVER B ASSY				
15	XA8111021	SPRING				
16	XF1745001	REVERSE SEWING BUTTON				
17	XE9251101	LEVER HOLDER SUB ASSY				
18	XE9793001	REVERSE SEWING LEVER C ASSY				
19	XE9258001	REVERSE SEWING LEVER D ASSY				
20	XA2615021	SCREW				
21	X56960021	NUT 4				
22	048040346	RETAINING RING E4				
26	X56960021	NUT 4				
27	XE9262201	SPRING EXTENSION C				
28	XG9421001	TAPTITE,BIND S M4X10				
29	XE9263001	FEED CONNECTING LEVER ASSY				
30	060401616	SCREW BIND M4X16				
31	021400206	NUT 2 M4				
32	048040346	RETAINING RING E4				
33	060401016	SCREW BIND M4X10				
34	XE9794101	CONNECTING ROD ASSY			1000055801	

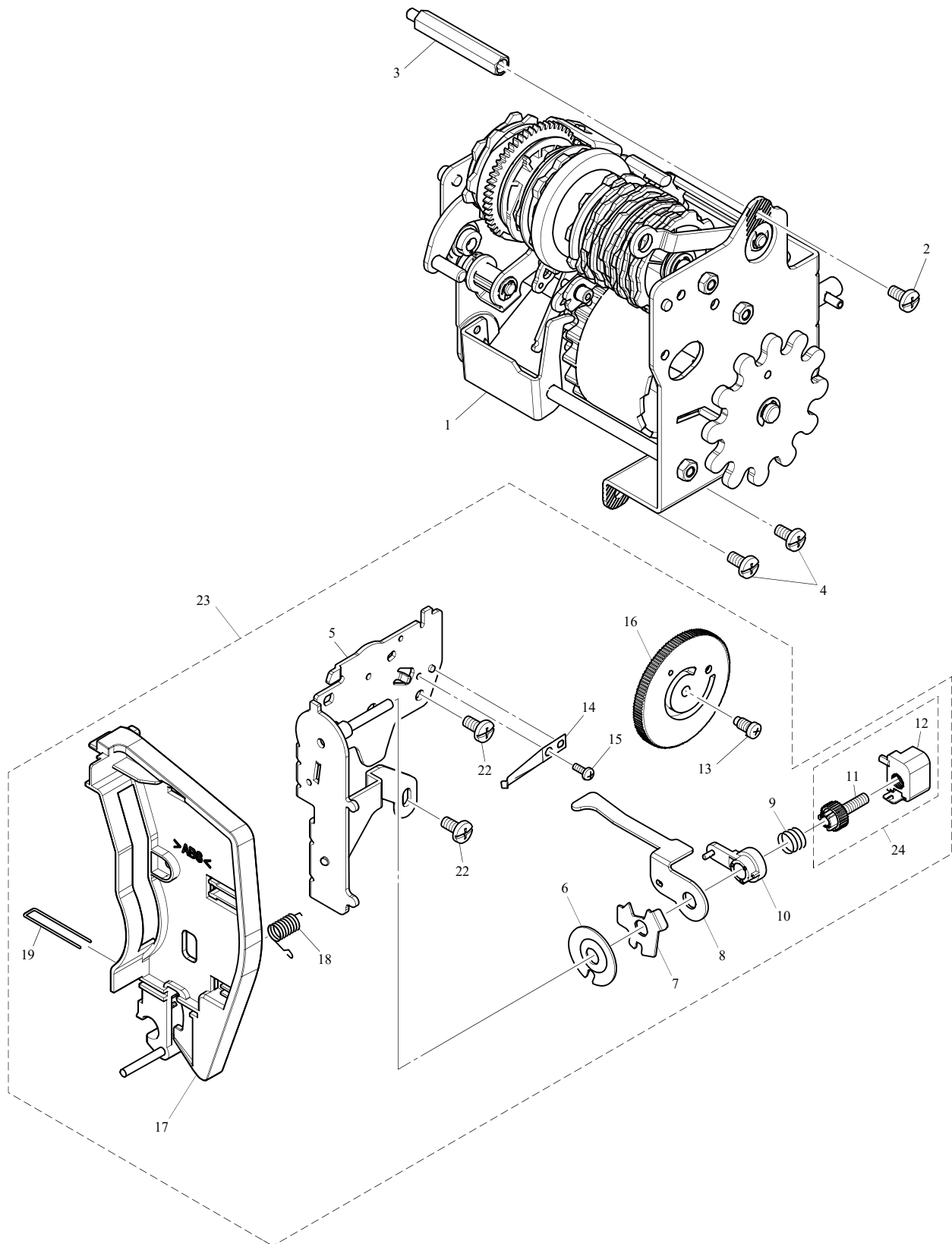
(6)_ZIGZAG / BUTTONHOLE MECHANISM



(6)_ZIGZAG / BUTTONHOLE MECHANISM

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		ZIGZAG MECHANISM				
1	XF2456001	Z DIAL HOLDER ASSY				
2	XF1496101	Z DIAL				
3	048040346	RETAINING RING E4				
4	XE9157101	NOTCHED SPRING				
5	XD0945051	ES PIN F-B				
6	XE9159001	Z DIAL CONNECTING ROD				
7	048020346	RETAINING RING E2				
8	XG9421001	TAPTITE,BIND S M4X10				
9	XF1497001	ZIGZAG LINK HOLDER ASSY Z7R				
10	X57908021	TAPTITE,BIND S M4X10				
11	XH2616001	ZIGZAG CONNECTING ROD ASSY				
12	048020346	RETAINING RING E2				
13	X50559020	ZIGZAG ADJUSTING NUT				
14	062301006	SCREW PAN M3X10				
		BUTTONHOLE MECHANISM				
15	XE9169301	BH STOPPER ASSY			2000016822	
17	048040346	RETAINING RING E4				
18	XE9174001	BH CHANGE ARM				
19	012401032	SET SCREW SOCKET (FT) M4X10				
20	XE9175001	BH CONNECTING SHAFT				
21	XE9700201	BH SPRING			1000030425	
22	XE9176001	BH ADJUSTING PLATE				
23	XC7566051	SCREW, PAN (S/P WASHER) M4X8			1000050179	
24	XG9421001	TAPTITE,BIND S M4X10				

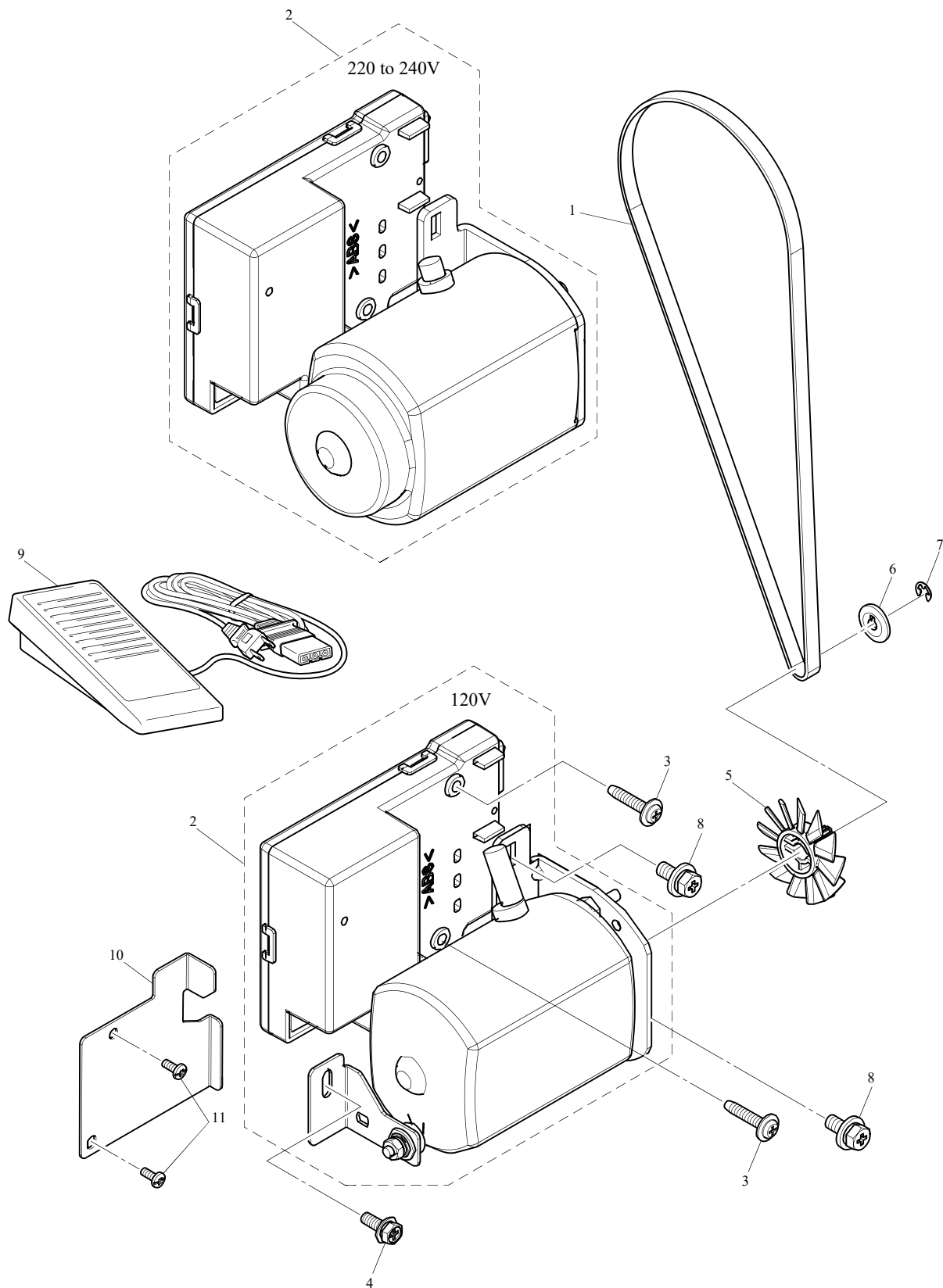
(7)_PATTERN SELECTTING / NEEDLE THREADING UNIT



(7)_PATTERN SELECTTING / NEEDLE THREADING UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		PATTERN SELECTTING MECHANISM				
1	XF1500301	PATTERN SELECTING UNIT ASSY			1000030429	
2	060400816	SCREW BIND M4X8				
3	XF1529001	SCREW HEXAGON M4X44.7				
4	XG9421001	TAPTITE,BIND S M4X10				
		NEEDLE THREADING MECHANISM				
5	XH2621001	THREAD TENSION HOLDER ASSY				
6	D01EUU001	TENSION DISC A			2000018448	
7	XH2622001	TENSION PLATE				
8	XH2623001	TENSION RELEASE PLATE				
9	XH4446001	SPRING				
10	XH2624001	SPRING HOLDER				
11	XE9288001	THREAD TENSION ADJUSTING SCREW				
12	XE9289001	THREAD TENSION NUT				
13	XC9234021	TENSION DIAL SHAFT				
14	X56839021	NOTCHED SPRING				
15	062300416	SCREW PAN M3X4				
16	XF6357201	THREAD TENSION DIAL				
17	XF1909202	THREAD GUARD COVER ASSY				
18	XH2626001	THREAD TAKE UP SPRING				
19	XH2627001	THREAD GUIDE WIRE				
22	060400816	SCREW BIND M4X8				
23	XF1530302	THREAD GUARD ASSY				
24	XH2638001	TENSION DIAL NUT ASSY				

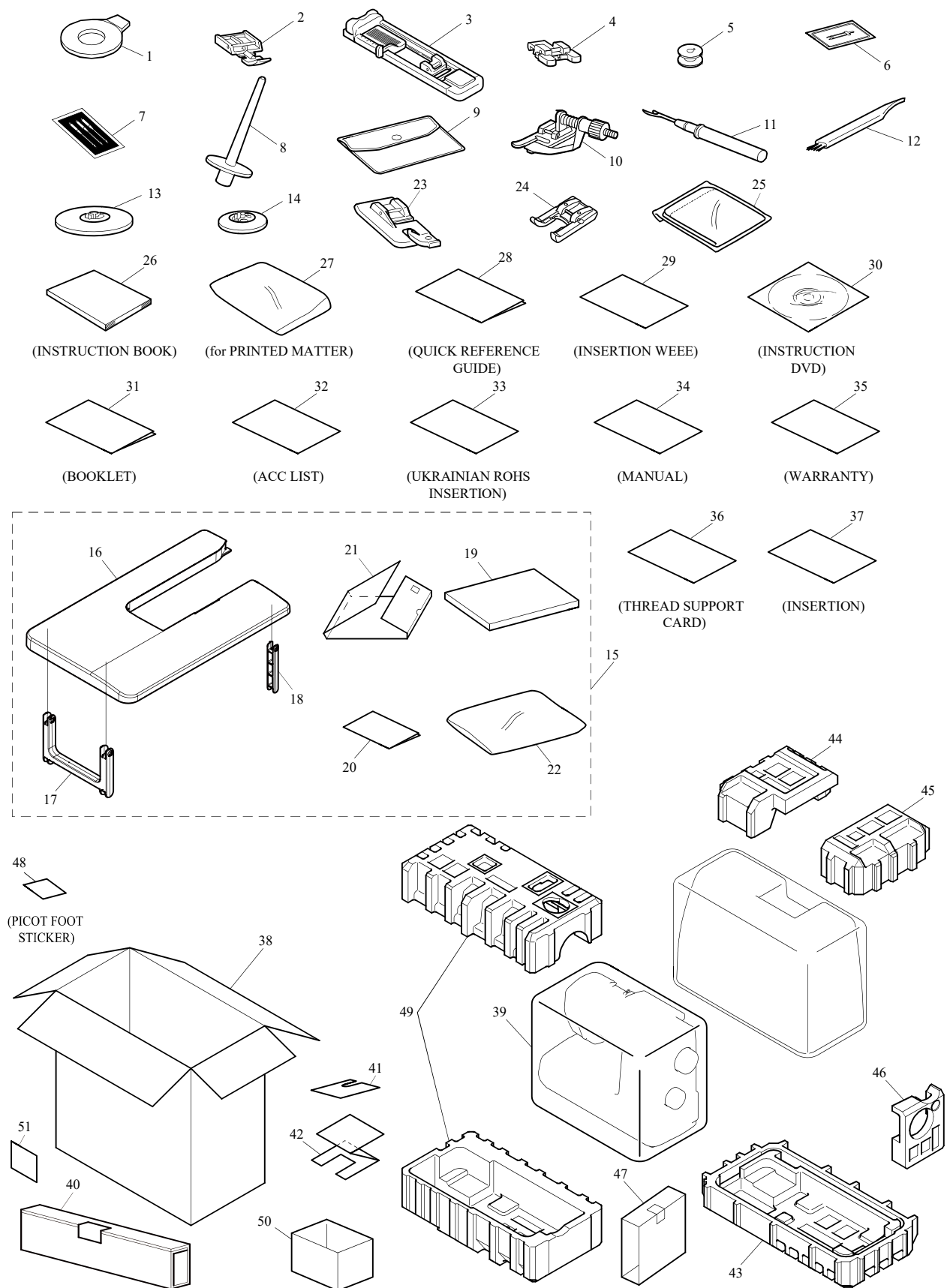
(8)_MAIN MOTOR UNIT



(8)_MAIN MOTOR UNIT

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
1	XE9177001	TIMING BELT 2M-506-5				
2	XE9691001	MOTOR 3P SUPPLY ASSY GA 120		120V/CAN	1000030980	
2	XF0925001	MOTOR 3P SUPPLY ASSY GA 240		240V		
2	XF0844001	MOTOR 3P SUPPLY ASSY GA 230		230V		
2	XF3577001	MOTOR 3P SUPPLY ASSY GA 220/60		220V/60Hz	1000036005	
2	XF0924001	MOTOR 3P SUPPLY ASSY GA 220		220V	1000041573	
2	XF1705001	MOTOR 3P SUPPLY ASSY GA 120#2		120V/USA		
3	XG1352001	TAPTITE PAN B (S/P W) 4X21				
4	XA8474021	UPSET 4X12 DB		120V	1000030980	
5	XE9182001	MOTOR T-PULLEY 14				
6	XE9183001	FRANGE				
7	048030346	RETAINING RING E3				
8	XA3004021	BOLT,(S/P WASHER) M5X12				
9	XE0629101	FOOT CONTROLLER:KD-2902AUS		AUS&NZL		
9	XC7456521	FOOT CONTROLLER:KD-2902UK		UK&IRE, UAE&SAU	1000043071	
9	XC7359021	FOOT CONTROLLER:KD-1902		USA, CAN	1000030980	
9	XD0852121	FOOT CONTROLLER:KD-2902KOREA		KOR	1000036005	
9	XD0112221	FOOT CONTROLLER:KD-2902IRAM		ARG	1000053357	
9	D01ULF001	FOOT CONTROLLER:KD-2902 IND		IND		
9	XC7438521	FOOT CONTROLLER:KD-2902		OTHER	1000053083	
10	XE9650101	LOWER SHAFT PLATE			1000046124	
11	XG9421001	TAPTITE,BIND S M4X10				

(9)_ACCESSORY PARTS / USER MANUAL / PACKAGE



(9)_ACCESSORY PARTS / USER MANUAL / PACKAGE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		ACCESSORY PARTS				
1	XC1074051	DISC-SHAPED SCREWDRIVER				
2	XE9369001	ZIPPER FOOT				
3	XD1792131	BUTTON HOLE FOOT ASSY				
4	XE2137101	BUTTON SEWING FOOT				
5	X52800120	BOBBIN				
6	X57521021	NEEDLE PACKAGE		1PCE		
7	XC8834021	NEEDLE SET	ST371HD:CAN/AR G/RUS, HF37			
7	XE5328001	NEEDLE SET	OTHER	3PCS		
8	XE2241002	EXTRA SPOOL PIN				
9	XC4487021	ACCESSORY BAG				
10	XF1639001	BLIND STITCH FOOT				
11	XZ5082101	SEAM RIPPER			2000017910	
12	X59476051	CLEANING BRUSH			1000036270	
13	130012027	SPOOL PRESSER A				
14	130013126	SPOOL PRESSER B				
15	XF2831101	WIDE TABLE CARTON ASSY	XR37T:CAN	AUS&NZL, IND		
16	XF1019202	WIDE TABLE	XR37T:CAN	AUS&NZL, IND		
17	XF1021102	WIDE TABLE FOOT	XR37T:CAN	AUS&NZL, IND		
18	XF1283102	WIDE TABLE FOOT SUB	XR37T:CAN	AUS&NZL, IND		
19	XF1332001	WIDE TABLE CARTON	XR37T:CAN	AUS&NZL, IND		
20	XF1842001	INSTRUCTION MANUAL	XR37T:CAN	AUS&NZL, IND		
21	XF1069101	PAD	XR37T:CAN	AUS&NZL, IND	1000031976	
22	X61231021	BAG 400X500H	XR37T:CAN	AUS&NZL, IND		
23	XA9898001	PICOT FOOT		IND	1000031646	
24	XA4783001	NO STICK FOOT H				
25	X53984027	DUST COVER ASSY				
		USER MANUAL				
26	XH2177001	BASIC OPERATION MANUAL ENG		English		
26	XH2178001	BASIC OPERATION MANUAL GER		German		
26	XH2179001	BASIC OPERATION MANUAL FRE		French		
26	XH2181001	BASIC OPERATION MANUAL ITA		Italian		
26	XH2180001	BASIC OPERATION MANUAL DUT		Dutch		
26	XH2184001	BASIC OPERATION MANUAL DAN		Danish		
26	XH2183001	BASIC OPERATION MANUAL SWE		Swedish		

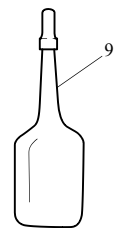
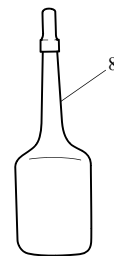
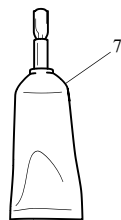
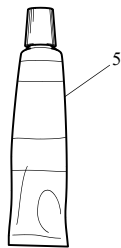
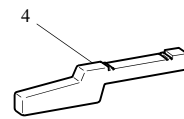
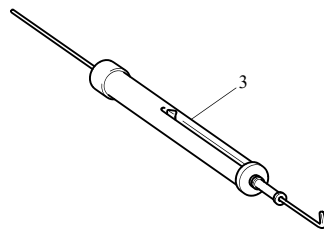
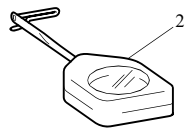
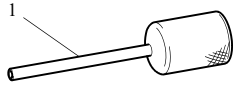
(9)_ACCESSORY PARTS / USER MANUAL / PACKAGE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
26	XH2187001	BASIC OPERATION MANUAL POL		Polish		
26	XH2188001	BASIC OPERATION MANUAL RUM		Romanian		
26	XH2185001	BASIC OPERATION MANUAL CZE		Czech		
26	XH2186001	BASIC OPERATION MANUAL HUN		Hungarian		
26	XG0654001	INSTRUCTION BOOK RUS ASSY		Russian	1000043864	
26	XF1775101	INSTRUCTION BOOK UKR		Ukrainian	1000053476	
26	XG0655001	INSTRUCTION BOOK KAZ ASSY		Kazakh	1000043864	
26	XF1790101	INSTRUCTION BOOK ARA		Arabic	1000036668	
26	XF1791201	INSTRUCTION BOOK FAS		Persian	1000052410	
26	XH2189001	BASIC OPERATION MANUAL TUR		Turkish		
26	XF1784001	INSTRUCTION BOOK KOR		Korean	1000036005	
26	XF4399201	INSTRUCTION BOOK ENG/SPA		English/Spanish	1000053481	
26	XH3823001	INSTRUCTION BOOK FRE		French		
26	XH2182001	BASIC OPERATION MANUAL SPA		Spanish		
26	D01EJE001	BASIC OPERATION MANUAL NOR		Norwegian		
26	D01EJF001	BASIC OPERATION MANUAL FIN		Finnish		
27	130800021	BAG 230X310H				
28	XF1763101	QUICK REFERENCE GUIDE			1000036731	
29	XF0300101	INSERTION WEEE			1000034545	
30	XF2833001	INSTRUCTION/RECIPE DVD PAL	XT37:AUS&NZL/TUR/UAE/IND/UAE&SAU			
30	XF4150001	INSTRUCTION DVD NTSC		USA, CAN	1000030980	
30	XG1441001	INSTRUCTION DVD PAL		OTHER		
31	XG2064001	BOOKLET PV				
32	XH2206001	ACC LIST ENG	HF37			
33	XE9897101	UKRAINIAN ROHS INSERTION		RUS		
34	XF1673001	MANUAL		IND	1000031646	
35	D01G7K001	WARRANTY SUPPORT SHEET BRO		USA, CAN		
36	D01WMS001	THREAD SUPPORT CARD		UK&IRE		
37	XG4697001	ACC INSERTION ST371				
37	XG4698101	J FOOT INSERTION				
37	XF3999101	INSERTION FOR AC POWER				
37	XG6082001	EU HD INSERTION	HF37			
37	XH3846101	CE INSERTION 3				
37	XF0404001	INSERTION				
		PACKAGE				
38	XF6043001	COLOR CARTON MODEL:XT37	XT37:EEU		1000034997	
38	XF2822101	COLOR CARTON MODEL:XT37	XT37:AUS&NZL/IND		1000036118	
38	XF2824101	COLOR CARTON MODEL:XT37	XT37:TUR/UAE/UAES&SAU		1000036118	
38	XF6519001	COLOR CARTON MODEL:XT37	XT37:KOR		1000036005	

(9)_ACCESSORY PARTS / USER MANUAL / PACKAGE

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
38	XF1866101	COLOR CARTON MODEL:XT37	XT37:OTHER		1000036272	
38	XF2462101	CARTON MODEL:XR37NT	XR37NT		1000036279	
38	XF4148101	CARTON MODEL:XR37T	XR37T		1000036169	
38	XF2393101	COLOR CARTON MODEL:CLASSIC40	Classic 40		1000036272	
38	XF5527101	COLOR CARTON MODEL:ELITE55	Elite 55		1000036255	
38	XF5607101	COLOR CARTON MODEL:STAR777	STAR777		1000036255	
38	XF9492001	CARTON ASSY MODEL:XL5800	XL5800		1000041573	
38	XG8477201	COLOR CARTON MODEL:ST371HD	ST371HD:USA		2000016568	
38	XG4699001	CARTON ASSY MODEL:ST371HD	ST371HD:CHL&PE R/ARG			
38	XG6880001	CARTON ASSY MODEL:ST371HD	ST371HD:CAN			
38	XG6115001	CARTON ASSY MODEL:HF37	HF37:OTHER			
38	XG6277001	CARTON ASSY MODEL:HF37	HF37:EEU			
38	XH4392001	CARTON MODEL:HF37	HF37:RUS			
38	D02643001	CARTON MODEL:HF37	HF37:SGP			
39	XE9881001	BAG 630X630H	XL5800, ST371HD		1000041573	
39	X60439151	BAG 630X630T	OTHER		1000041036	
40	XF2834001	PAD				
41	XZ5028001	NEEDLE BAR PAD D				
42	XF0122001	PRESSER PAD				
43	XF6038001	BODY SUPPORT SF	EXCEPT XL5800		1000035016	
44	XF6039001	CASE SUPPORT SF-L	EXCEPT XL5800		1000035016	
45	XF6040001	CASE SUPPORT SF-R	EXCEPT XL5800		1000035016	
46	XF6041001	SIDE SUPPORT SF-R	EXCEPT XL5800		1000035016	
47	XF2834001	PAD		AUS&NZL, CAN, IND		
48	XF1674001	PICOT FOOT STICKER		IND		
49	XF6034001	PS FOAM PAD ASSY X36	XL5800			
50	X60726020	FOOT CONTROLLER BOX				
51	D024CV001	CHILE PERU ADDRESS LABEL		CHL&PER	2000017597	

(10)_SPARE PARTS



(10)_SPARE PARTS

No.	CODE	NAME	MODEL	SPEC	REMARKS	R/H
		DRIVER				
1	XE2395001	BOX SCREW DRIVER 6				
		GAUGE				
2	XA9154001	TENSION GAUGE 50				
3	XC2277001	PUSH PULL GAUGE				
4	XC2278001	FEED GAUGE				
		GREASE, OIL				
5	XC8385001	MOLYKOTE EM30L				
6	XC8387001	EPNOC AP (N) 0				
7	XC8386001	*1 MOLYKOTE M DISPERSION		EXCEPT USA		
8	XC8388001	FBK OIL RO 100				
9	XZ0206051	OILER				

*1 USA must purchase in the US. (It's not listed on the TSCA).