

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
1	131631001	Face plate	41	002680712	Screw
2	131632001	Face plate decoration plate	42	048060342	Stop ring
3	120094001	Face plate hinge	43	131141001	BH Feed cam assembly
4	117838001	Washer	44	128579001	BH Feed control cam
5	009670812	Screw	45	048030342	Stop ring
6	123516001	Face plate spring	46	125586001	Spring
7	002670612	Screw	47	048030342	Stop ring
8	205336000	Sew-light bulb	48	123608001	Feed control cam rod
9	002680712	Screw	49	002670712	Screw
10		Sew-light assembly	50	131471001	Feed adjusting arm
11	128412001	Cord guide plate	51	131043000	Pattern cam assembly
12	002670612	Screw	52	123616001	Washer
13	123597001	Zigzag connecting rod assembly	53	124537001	Washer
14	105433001	Eccentric stud	54	123615000	Pattern cam shaft
15	123600000	Roller	55	002671012	Screw
16	124503002	Spring	56	025350132	Washer
17	048030342	Stop ring	57	131186001	Finger shaft assembly
18	002680712	Screw	58	021630103	Nut
19	131645001	Frame assembly	59	009630103	Screw
20	048040342	Stop ring	60	139474001	Finger frame shaft
21	123584001	Dial stopper	61	048030342	Stop ring
22	002670412	Screw	62	123637001	Finger shaft
23	123702001	Needle position stopper	63	128521001	Finger frame
24	048040342	Stop ring	64	123631001	Finger assembly
25	131650001	Spring presser plate	65	048050342	Stop ring
26	123586001	Spring washer	66	123634001	Release lever
27	110215002	Screw	67	048030342	Stop ring
28	124699001	Needle position notched spring	68	123624001	Z Finger frame
29	101026001	Steel ball	69	123628001	Z Finger frame shaft
30	131648001	Stitch regulating dial shaft assembly	70	123625001	Z Finger assembly
31	123589001	Zigzag width control plate	71	129646001	Zigzag adjusting arm
32	025660132	Washer	72	021660102	Nut
33	124303001	Spring washer	73	103978002	Screw
34	009660613	Screw	74	025350332	Washer
35	129669001	Control frame body	75	125176001	Screw
36	128534001	Zigzag link assembly	76	060681204	Screw
37	048090342	Stop ring	77	131629001	Top cover
38	131646001	Zigzag adjusting lever assembly	78	103366001	Felt
39	025060132	Washer	79	188058001	Spool pin
40	048040342	Stop ring	80	060684004	Screw

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
81	062671614	Screw	121	129991001	Stud
82	121846001	Bobbin presser	122	048050342	Stop ring
83	188059001	Spool pin stand	123	129616001	Forked connecting rod
84	189908001	Stop ring	124	115234001	Slide block assembly
85	188060001	Spring	125	100066001	Slide block
86	124466001	Bobbin winder assembly	126	100067001	Slide block stud
87	125928000	Spring	127	124616000	Washer
88	124467001	Bobbin winder bracket assembly	128	100043003	Stop motion knob screw
89	120263001	Stud screw	129	132170001	Stop motion knob
90	120448001	Bobbin winder rubber ring	130	125096001	Washer
91	123661001	Spring	131	100041002	Stop motion washer
92	131636001	Feed regulator slide knob	132	130864005	Balance wheel
93	131641001	Feed regulating lever shaft assembly	133	123670001	Belt
94	048040342	Stop ring	134	131030000	Balance wheel bushing
95	002670612	Screw	135	120438001	Pin
96	130995001	Spring hanger	136	131189000	Upper shaft bushing, R
97	130977001	Spring	137	129343000	Upper shaft
98	130974001	Feed regulating lever arm	138	131335001	Feed cam assembly
99	002671012	Screw	139	151605001	Screw
100	139466001	Spring	140	130081000	Feed cam
101	131024001	Feed regulator adjusting plate	141	131653001	Worm
102	002681212	Screw	142	151602001	Screw
103	103978002	Screw	143	132951000	Collar
104	021660102	Nut	144	101706003	Screw
105	125727000	Feed regulator	145	188440001	Washer
106	123547000	Feed regulator stud	146	131188000	Upper shaft bushing, L
107	048030342	Stop ring	147	129558001	Screw
108	113431002	Washer	148	100251001	Screw
109	128506001	Spring	149	101706003	Screw
110	128507001	Collar	150	122421000	Eccentric counter weight
111	025680232	Washer	151	129559001	Screw
112	102571003	Nut	152	151604001	Screw
113	131402000	Feed regulating bar assembly	153	129561001	Thread take-up lever assembly
114	021670102	Nut	154	120582001	Needle bar crank
115	120258001	Screw	155	129919001	Needle bar crank rod assembly
116	103813001	Washer	156	129920000	Needle bar crank rod
117	118519001	Washer	157	120108001	Needle bar clamp stud
118	129622001	Crank rod assembly	158	120109001	Needle bar clamp
119	129991001	Stud	159	132051002	Screw
120	048050342	Stop ring	160	100507000	Metal plate

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
161	100366002	Screw	201	048050342	Stop ring
162	131658001	Thread guard assembly	202	121195001	Stud for presser foot lifter
163	021680202	Nut	203	125248001	Presser adjusting lever
164	110735001	Washer	204	121194003	Presser adjusting lever knob
165	120329001	Tension control knob stopper	205	002670612	Screw
166	130979004	Tension control knob assembly	206	125510002	Stop plate for press
167	130980004	Tension control knob	207	129984001	Thumb screw
168	130981001	Tension control ring	208	131046001	Zigzag presser foot assembly
169	129993001	Tension spring	209	121197001	Tension releaser spring bracket
170	125275001	Spring	210	131337001	Screw
171	125302001	Tension releaser, B	211	121196001	Spring
172	125270001	Tension disc	212	135832001	Tension releaser, A
173	125269001	Tension disc	213	125502001	Slide plate assembly
174	128552001	Thread guard plate assembly	214	122536001	Slide plate
175	129581001	Stud screw	215	125501001	Slide plate spring
176	120265001	Spring washer	216	122771001	Screw
177	120435002	Thread take-up spring case, A	217	118315000	Vinyl busy
178	120436002	Thread take-up spring case, B	218	132833001	Zigzag needle plate
179	120337001	Thread take-up spring	219	101671001	Screw
180	120336001	Thread take-up spring cover	220	131149001	Needle clamp
181	060660314	Screw	221	128391001	Needle bar thread guide
182	131659001	Bobbin winder thread guide assembly	222	100139001	Screw
183	120653001	Cord bush	223	128599001	Needle bar supporter
184	123513000	Spring pin	224	125429001	Needle bar
185	131337001	Screw	225	123185001	Screw
186	120339001	Thread guide	226	120110001	Spring
187	122725001	Screw	227	131226001	Needle clamp screw
188	120340001	Thread guide	228	100028014	Needle #14
189	131337001	Screw	229	131305000	Shuttle driver shaft bushing
190	129560001	Needle bar supporter stud	230	100289003	Screw
191	048050342	Stop ring	231	106318001	Shuttle driver shaft bevel gear assembly
192	002681012	Screw	232	104181000	Shuttle driver shaft bevel gear
193	100052001	Washer	233	101706003	Screw
194	128437000	Presser bar	234	014680422	Screw
195	125162001	Presser bar spring	235	131454001	Collar
196	136706001	Presser bar guide bracket assembly	236	151604001	Screw
197	136707000	Presser bar guide bracket	237	100289003	Screw
198	100058003	Screw	238	139590001	Shuttle race assembly
199	125165003	Presser foot lifter	239	128477001	Stud screw
200	125247001	Presser adjusting rod	240	128476001	Spring

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
241	128474001	Set lever, L	281	118800001	Packing fiber
242	139588001	Shuttle race body	282	115239001	Lower shaft bevel gear assembly
243	100105004	Screw	283	104180000	Lower shaft bevel gear
244	129659001	Shuttle race top spring	284	101706001	Screw
245	189893001	Shuttle race ring	285	106105001	Screw
246	128475001	Set lever, R	286	151604001	Screw
247	122426001	Shuttle driver assembly	287	131191000	Lower shaft bushing, L
248	122427001	Shuttle driver	288	123564000	Lower shaft
249	122429001	Shuttle driver spring	289	122995001	Machine number plate
250	121632001	Screw	290	116231001	Pin
251	128581001	Shuttle hook	291	123198001	Vertical feed cam assembly
252	128478001	Bobbin	292	123356000	Vertical feed cam
253	128582002	Bobbin case assembly	293	100251001	Screw
254	139557001	Feed dog	294	129624001	Lower shaft crank assembly
255	139525001	Spring	295	009681412	Screw
256	100080003	Screw	296	129625001	Lower shaft crank
257	115639004	Taper point screw assembly	297	120990001	Screw
258	100075004	Nut	298	131190000	Lower shaft bushing, R
259	100074002	Taper point screw	299	131664000	Arm decoration guide plate
260	120272001	Felt	300	025040333	Washer
261	129672001	Horizontal feed rocking shaft assembly	301	123518001	Stop ring
262	129618000	Horizontal feed rocking shaft	302	132889002	Arm decoration plate
263	048040342	Stop ring	303	009630813	Screw
264	139561001	Feed bar hinge shaft	304	025630132	Washer
265	120990001	Screw	305	124319000	Washer
266	129633000	Feed bar	306	131652001	Needle position knob
267	129619001	Horizontal feed shaft arm assembly	307	123643001	Feed selecting lever assembly
268	129620001	Horizontal feed shaft arm	308	123646001	Spring
269	009681412	Screw	309	123645001	Screw
270	009680612	Screw	310	102571003	Nut
271	131331001	Screw	311	129569001	Stud screw
272	028680243	Spring washer	312	123641001	Z Selecting lever assembly
273	025680133	Washer	313	131651001	Adjusting knob
274	131001001	Vertical feed lever	314	130971000	Washer
275	130997001	Vertical feed arm assembly	315	025350132	Washer
276	048050342	Stop ring	316	002660802	Screw
277	153195001	Roller	317	025350236	Washer
278	048040342	Stop ring	318	000670702	Screw
279	002670612	Screw	319	009670512	Screw
280	129615001	Lower shaft bevel gear cover	320	128525001	Feed selecting cam for VX546

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
320	128531001	Feed selecting cam for VX566	358	062671004	Screw
321	131634001	Arm panel			
322	131666001	Sticker			
323	128524001	Z Selecting cam for VX546			
	128530001	Z Selecting cam for VX566			
324	124537001	Washer			
325	131670001	Pattern selecting dial shaft			
326	048050342	Stop ring			
327	130096001	Collar			
328	002670812	Screw			
329	131655001	Pattern selecting dial			
330	131672001	Pattern selecting dial plate for VX546			
	131657001	Pattern selecting dial plate for VX566			
331	048040342	Stop ring			
332	123669001	Spring			
333	135877001	Release lever			
334	048040342	Stop ring			
335	002680712	Screw			
336	123660001	Stud			
337	021680106	Nut			
338	025680133	Washer			
339	132645001	3P Socket body			
340	060681204	Screw			
341	021300106	Nut			
342	122372000	Contact pin			
343	131338000	Screw			
344	132646001	3P Socket cover			
345	002301605	Screw			
346	120681001	Cord bush			
347	122499001	Condenser			
348		Motor complete			
349	021680106	Nut			
350	100579003	Washer			
351	028050242	Spring washer			
352	100154002	Screw			
353	124998001	Adjusting screw			
354		Controller complete			
355	135387001	Rear cover			
356	130128001	Washer			
357	025350134	Washer			



