

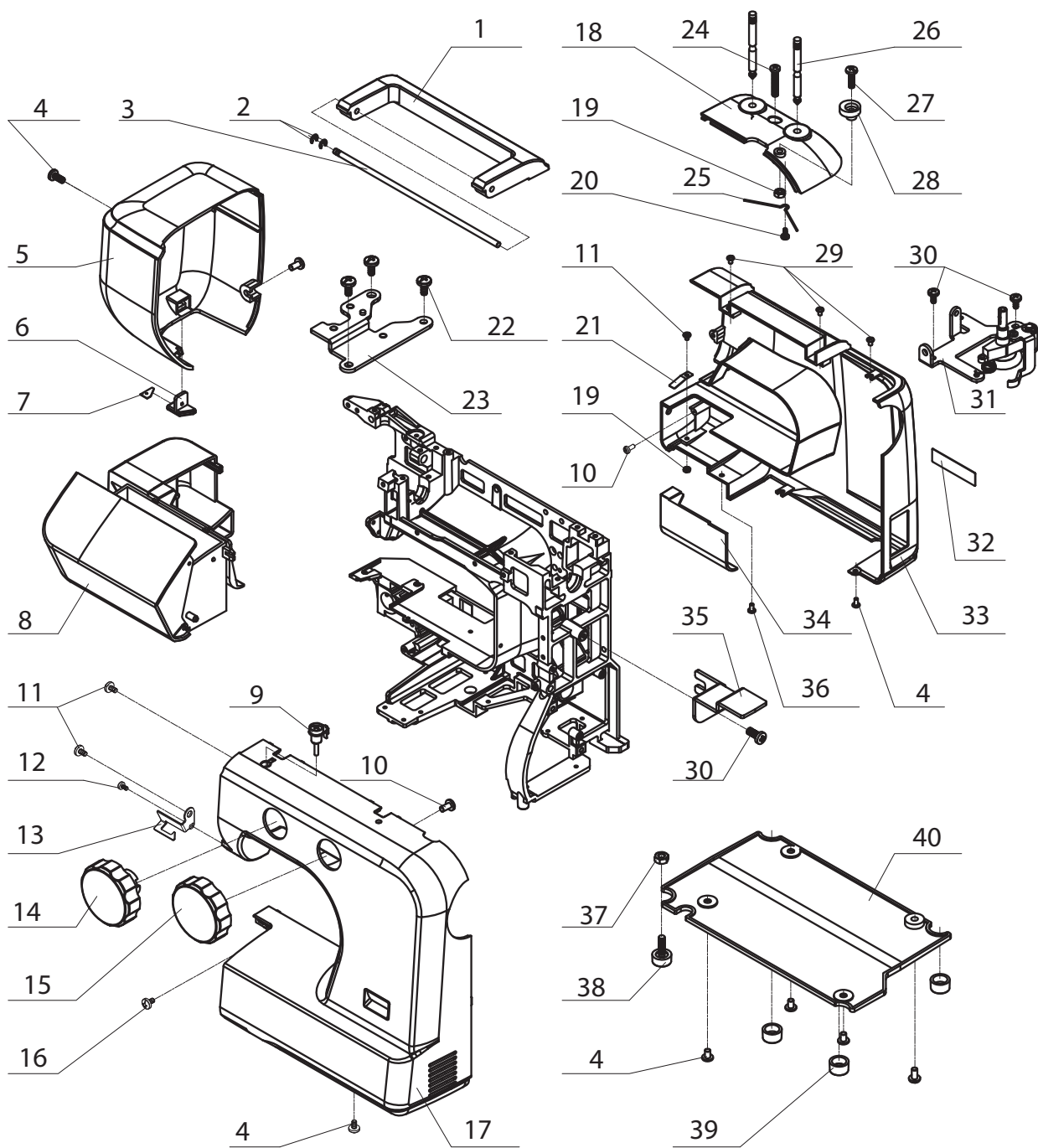


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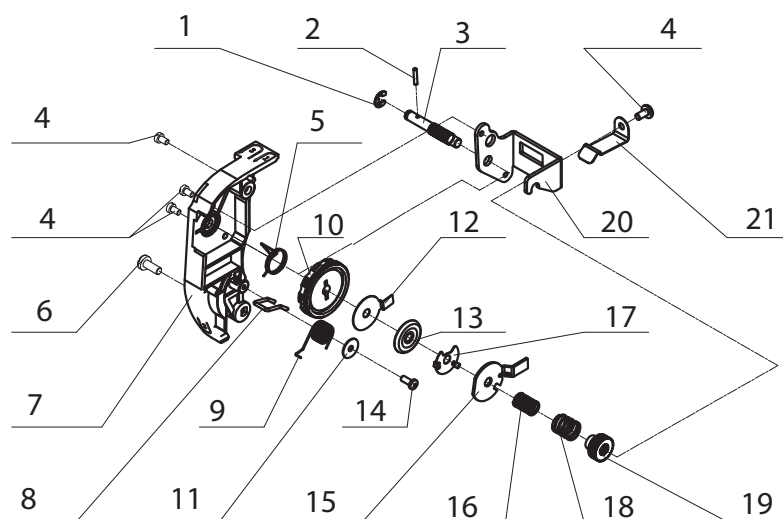
SM024

Liste de pièces
Lista de Piezas
Parts List

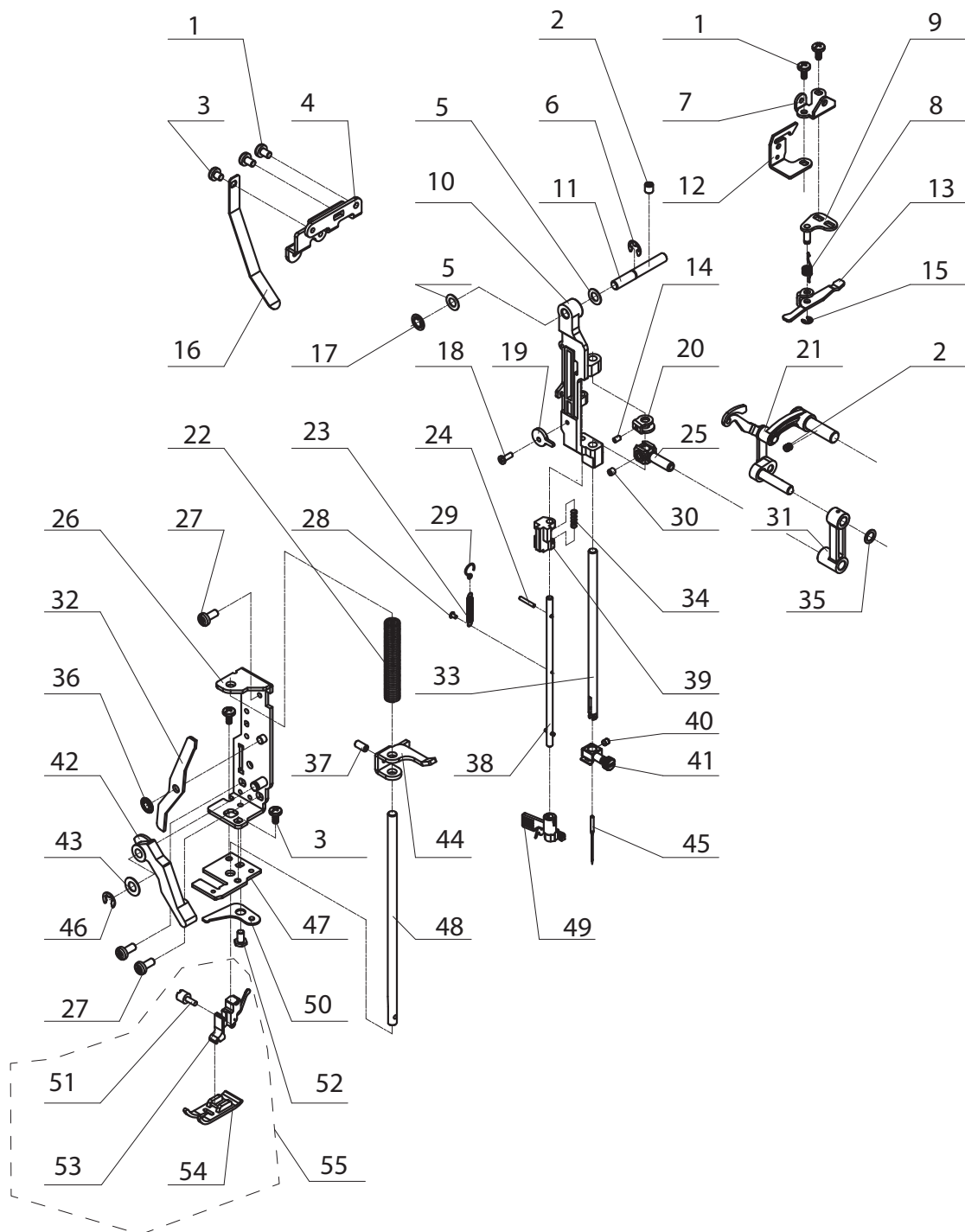
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1	68021135	Handle
2	68021136	Snap ring
3	68021137	Handle shaft
4	68021138	Screw M4×8
5	68021139	Lamp cover
6	68015728	Thread cutter holder
7	68015728	Blade
8	68021141	Accessories box
9	68015648	Bobbin winding thread guide
10	68021142	Tapping Screw ST4×9
11	68021143	Screw M4x5
12	68021144	Tapping screw ST2.9×8
13	68021145	Thread hook
14	68023665	Pattern Knob RD
	68023666	Pattern Knob GN
	68023667	Pattern Knob TQ
15	68023668	Stitch length knob RD
	68023669	Stitch length knob GN
	68023670	Stitch length knob TQ
16	68021157	Screw M4x10
17	68023671	Front cover RD
	68023672	Front cover GN
	68023673	Front cover TQ
18	68021201	Small upper cover
19	68021203	Hex nut M4x3.2
20	68021220	Tapping Screw ST3×6
21	68021222	Shuttle cover clamp
22	68021223	Screw M4x6
23	68021224	Hinged base frame
24	68021225	Screw M4×24
25	68021226	Arm spool pin limit spring
26	68021227	Spool pin
27	68021228	Screw M4x14
28	68021231	Winding cam
29	68021264	Screw M4x8
30	68021266	Screw M4x8
31	68021270	Winder assembly
32	68021622	Rating label
33	68021271	Rear cover
34	68021272	Shuttle plate
35	68021273	The side limit plate
36	68021274	Screw M4x6
37	68021275	Nut M4
38	68021276	Extension table foot
39	68015644	Foot pad
40	68021277	Bottom plate

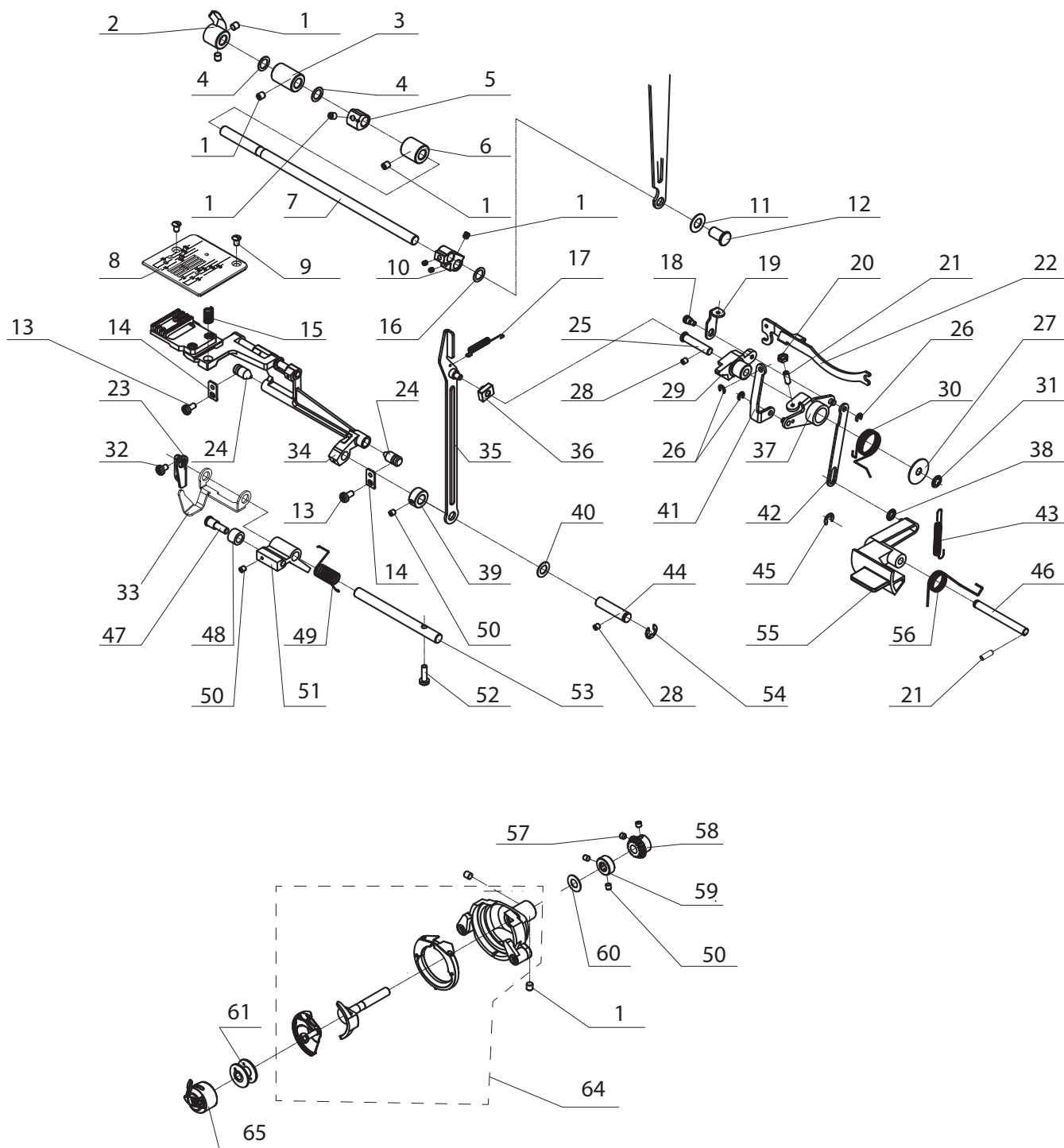


1	68021278	Snap ring $\phi 4$
2	68021279	Spring pin $\phi 1.6$
3	68021280	Tension device screw shaft
4	68021281	Screw M3x6
5	68021282	Thread torsional spring
6	68021283	Screw M4x12
7	68021284	Conductor holder
8	68021285	Thread clip-on-washer
9	68021286	Thread tension
10	68021287	Conductor holder adjust knob
11	68021288	Flat washer $\phi 3 \times 11$
12	68021289	Screw shrapnel
13	68021290	Main clamp piece
14	68021220	Tapping Screw ST3x6
15	68021291	Dish stop plate
16	68021292	Spring
17	68021293	Inner clamp piece
18	68021294	Rough regulating Spring
19	68021295	Lifting nut
20	68021296	Tension clamp support
21	68021297	DT spring

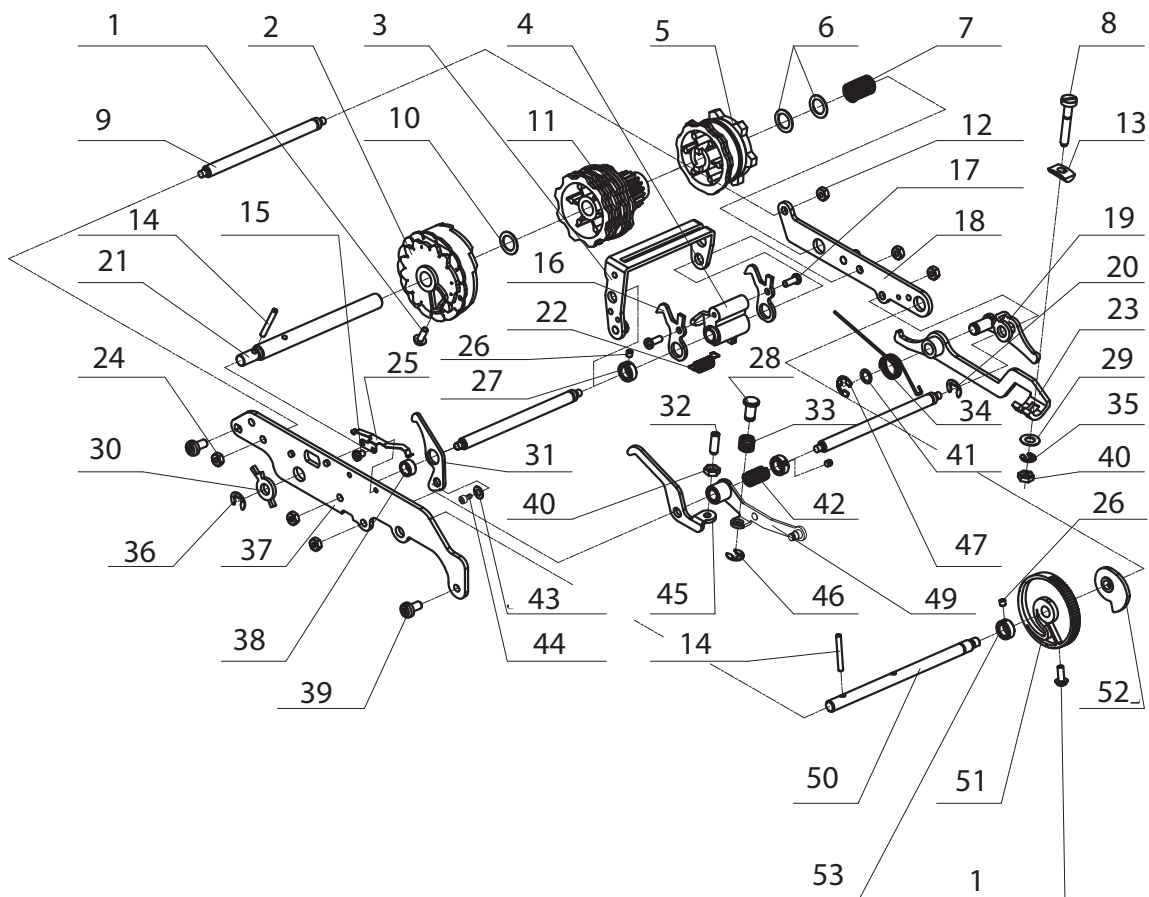


1	68021266	Screw M4x8
2	68021299	Set screw M4x5
3	68021300	Screw M4x5
4	68021301	Lamp cover supports
5	68021303	Flat washer $\phi 6.1$
6	68020936	Snap ring $\phi 5$
7	68020938	Hinge mount
8	68020939	Thread release lever support
9	68020944	Compression bar spring
10	68020968	Needle bar support
11	68020976	Needle bar support fixing axle
12	68020978	Threading plate
13	68020981	Thread release lever
14	68020982	Set screw M3x5
15	68021136	Snap ring
16	68020983	Cross stitch reset spring
17	68020984	Inner gear check ring $\phi 6$
18	68020986	Screw M3x10
19	68020988	Needle adjustment eccentric
20	68020989	Auto Threader positioning block
21	68020990	Take-up-lever assembly
22	68020991	Pressure lever spring
23	68020992	Tension Spring
24	68020993	Auto Threader round pin
25	68020995	Needle bar hold (Group)
26	68020996	Pressure lever support
27	68020997	Screw M4x8
28	68020999	Screw M2x4
29	68021000	Spring hook
30	68021001	Set screw M4x4
31	68021004	Small connecting rod of needle bar
32	68021005	Thread loosen lever
33	68021006	Needle bar
34	68021013	Spring
35	68021014	Washer
36	68021017	Internal teeth lock washer
37	68021359	Set screw M4x8
38	68021361	Auto threader axle
39	68021363	Auto Threader positioning block
40	68021623	Screw
41	68021371	Needle clamp (Group)
42	68021372	Presser foot lifter
43	68021373	Flat washer $\phi 6.1$
44	68021374	Pressure lever hold
45		Needle
46	68021278	Snap ring $\phi 4$
47	68021375	Swing stitch guide plate
48	68021376	Pressure lever
49	68015676	Auto threader
50	68021377	Swing pin frame limit plate
51	68021378	Presser foot screw
52	68021379	Hexagon bolt M4x7
53	68021381	Presser foot bracket
54	68021382	Presser foot
55	68015725	Standard Presser Foot Set

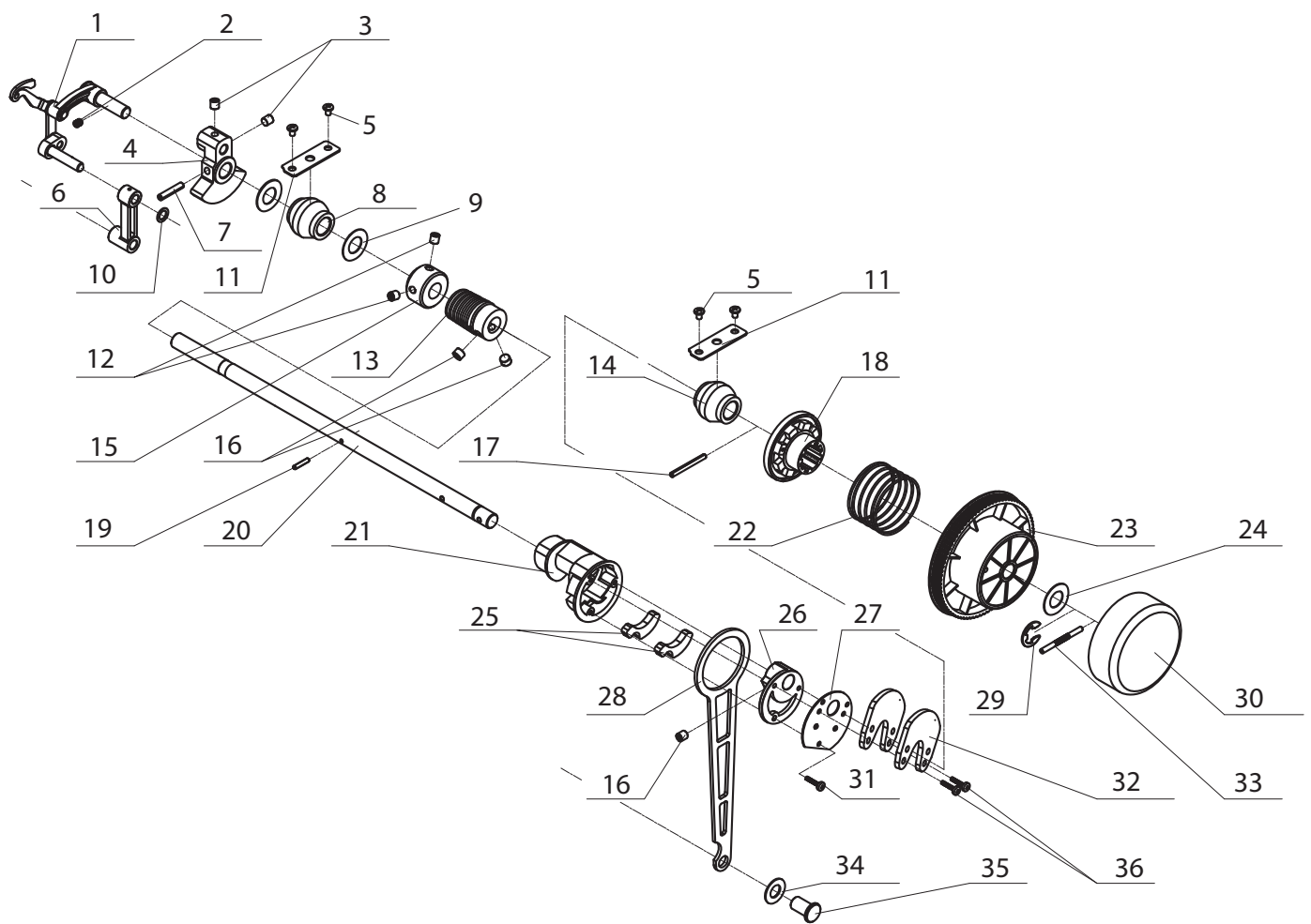
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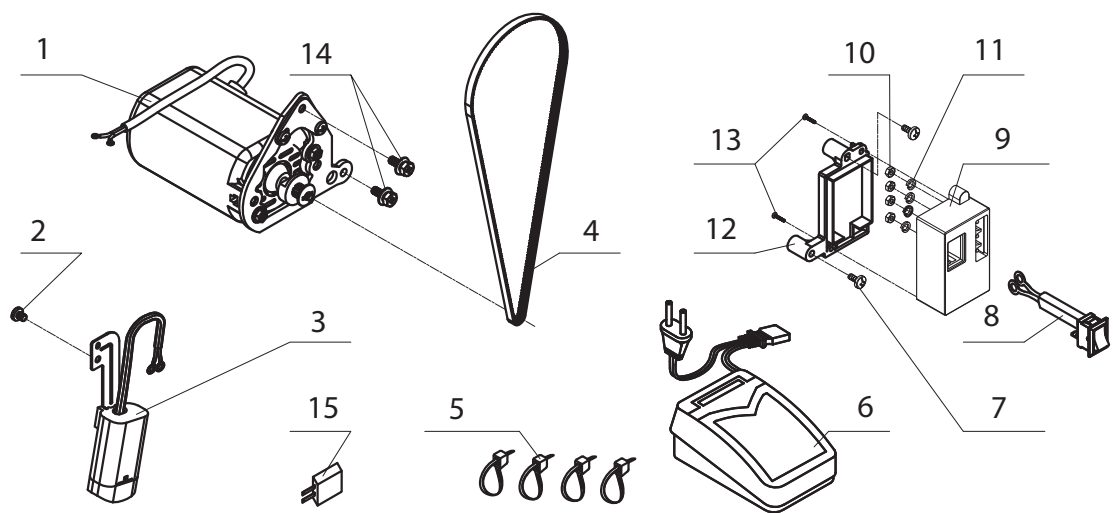
1	68021384	Set screw M5×5			
2	68021385	Lower shaft spiral gear			
3	68021386	Lower shaft front shaft sleeve	56	68021565	Reverse stitch lever
4	68021387	Washer φ8.2			torsional spring
5	68021518	Feed lifting rock cam	57	68021566	Set screw SM11/64"×40-L4
6	68021519	Lower shaft rear shaft sleeve	58	68021567	Shuttle shaft spiral gear
7	68021520	Lower shaft	59	68021568	Shuttle race shaft sleeve
8	68015724	Needle Plate Set SM024	60	68021569	Washer φ7.6
9	68021521	Needle plate screw M4	61	68021570	Bobbin
10	68021522	Lower shaft crank			
11	68021621	Washer	64	68021573	Shuttle race assembly
12	68021523	Lower shaft crank pin	65	68015646	Bobbin case
13	68021266	Screw M4x8			
14	68021524	Big tip pressing plate			
15	68021527	Tooth frame pressure spring			
16	68021387	Washer φ8.2			
17	68021528	Teeth fork tension spring			
18	68021529	Screw			
19	68021535	SS stitch length base pull rod			
20	68021275	Nut M4			
21	68021536	Set screw M4×14			
22	68021537	Guide plate			
23	68021538	Tooth frame holder			
24	68021539	Big tip			
25	68021540	Regulator shaft			
26	68021136	Snap ring			
27	68021541	Stitch length torsional spring washer			
28	68021299	Set screw M4×5			
29	68021542	Stitch length seat			
30	68021543	Reverse stitch torsional spring			
31	68020984	Inner gear check ring φ6			
32	68021300	Screw M4×5			
33	68021544	Feed lifting rack			
34	68021545	Feeding axle assembly			
35	68021546	Feeding tooth fork			
36	68021549	Feeding slider			
37	68021547	Stitch length torsional spring holder			
38	68021548	Internal teeth lock washer			
39	68021550	Feeding fork stop ring			
40	68021551	Flat washer			
41	68021552	Stitch length pull rod			
42	68021553	Stitch length adjusting pull rod			
43	68021554	Stitch length torsional spring			
44	68021555	Feeding crank axle			
45	68020936	Snap ring φ5			
46	68021556	Backstitch button axle			
47	68021557	Feed lifting roll axle			
48	68021558	Feed lifting roll ball			
49	68021559	Feed lifting torsional spring			
50	68021001	Set screw M4×4			
51	68021560	Feed lifting crank			
52	68021561	Screw M4×14			
53	68021562	Feed lifting crank axle			
54	68021563	Snap ring			
55	68021564	Reverse sewing button			



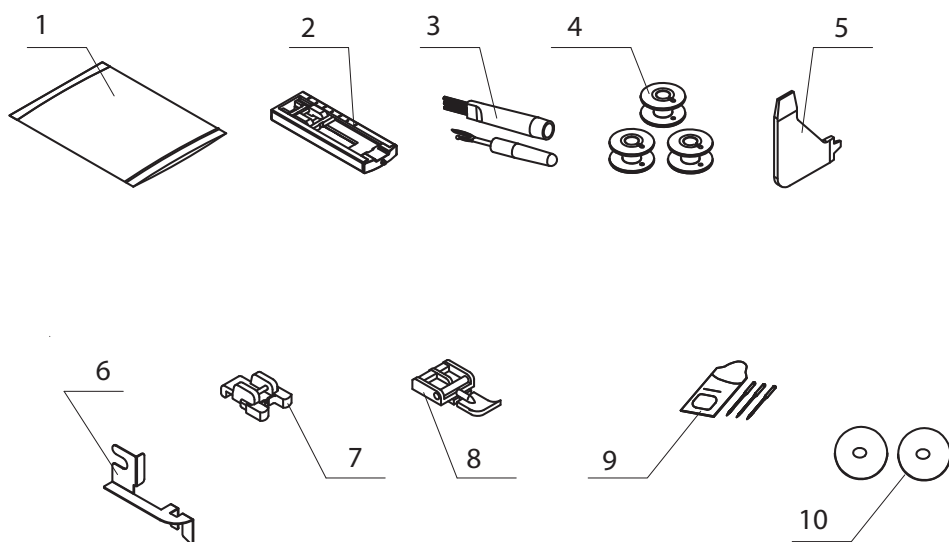
1	68020823	Screw M3×8
2	68020853	Pattern selection cam
3	68020857	Pattern swinging rack
4	68020861	Pattern cam Ratchet seat
5	68020871	Reinforces sewing cam
6	68021387	Washer φ8.2
7	68020876	Reinforces sewing compressed spring
8	68020877	Reverse stitch pull rod
9	68020884	Pattern cam plate fixing axle C
10	68021387	Washer φ8.2
11	68020898	Pattern cam A
12	68020928	Hex nut M3.5
13	68020934	Reverse stitch pull rod direction block
14	68020998	Spring pin φ2.5×18
15	68021281	Screw M3x6
16	68021002	Pattern cam Ratchet
17	68021007	Tapping screw ST2.9×8
18	68021008	Pattern cam read plate
19	68021009	Reinforces sewing claw
20	68020936	Snap ring φ5
21	68021010	Pattern cam axle
22	68021011	Pattern cam tension spring
23	68021015	Reverse stitch lever
24	68020928	Hex nut M3.5
25	68021019	Cam stitch length sharpnel
26	68021021	Set screw M4×3
27	68021022	Clamping ring
28	68021024	Compression spring pin
29	68021025	Washer
30	68021028	Pattern knob positioning plate
31	68021029	Pattern swinging rack claw
32	68021030	Set screw M4×10
33	68021035	Pattern cam compressed spring
34	68021037	Pattern cam torsional spring
35	68021136	Snap ring
36	68020936	Snap ring φ5
37	68021038	Cam front plate
38	68021040	Pattern swinging rack claw sleeve
39	68021266	Screw M4x8
40	68021275	Nut M4
41	68021373	Flat washer φ6.1
42	68021527	Tooth frame pressure spring
43	68021041	Flat washer φ3.5
44	68021042	Screw M3×6
45	68021044	Button reset claw
46	68021278	Snap ring φ4
47	68021045	Snap ring E-5
49	68021620	Link
50	68021046	Stitch length knob axle
51	68021048	Stitch length cam
52	68021049	Reinforces sewing cam
53	68021022	Clamping ring



1	68020990	Take-up-lever assembly
2	68021299	Set screw M4×5
3	68021384	Set screw M5×5
4	68021050	Spindle balancing cam
5	68021266	Screw M4x8
6	68021004	Small connecting rod of needle bar
7	68021051	Spring pin $\phi 3.5 \times 22$
8	68021052	Upper shaft ball bearing
9	68021053	Washer $\phi 10.2$
10	68021014	Washer $\phi 6.2$
11	68021055	Top axle bear pressure plate
12	68021384	Set screw M5×5
13	68021056	Worm
14	68021052	Upper shaft ball bearing
15	68021057	Upper axle front closing ring
16	68021384	Set screw M5×5
17	68021059	Spring pin $\phi 3 \times 30$
18	68021060	Winding clutch sliding block
19	68021061	Spring pin $\phi 2 \times 14$
20	68021064	Main axle
21	68021069	Connecting rod eccentric gear holder
22	68021073	Winding clutch spring
23	68021075	Spindle belt pulley
24	68021053	Washer $\phi 10.2$
25	68021076	Connecting rod felt pad
26	68021077	Connecting rod eccentric gear
27	68021079	Feeding cam gasket
28	68021086	Connecting rod
29	68021087	Snap ring $\phi 8$
30	68021088	Hand wheel
31	68021089	Tapping Screw ST3×12
32	68021090	Connecting rod clump weight
33	68021091	Clutch pin
34	68021621	Washer
35	68021523	Lower shaft crank pin
36	68021092	Tapping Screw ST3×L16



1	68015652	Motor Assy. 220V
1	68015722	Motor Assembly 120V
2	68021300	Screw M4×5
3	68015657	LED Light Set - 220V
3	68015723	LED Light Set - 120V
4	68021093	Synchronous belt B163XXL15
5	68021094	Nylon cable ties
6	68015649	Foot Controller 220V
6	68015737	Foot Controller 120V
7	68021095	Screw M4×22
8	68021096	Switch
9	68021097	Socket
10		Nut
11		Washer
12		Cover
13		Screw
14		Screw
15		Diod



1		Plastic bag 9×13
2	68020890	Buttonhole presser foot
3	68021062	Buttonhole opener with brush
4	68021570	Bobbin
5	68021071	Multi-function screwdriver
6	68021072	Guide presser foot
7	68021074	Button presser foot
8	68021081	Zipper presser foot
9		Needle (3 pcs)
10	68021080	Felt