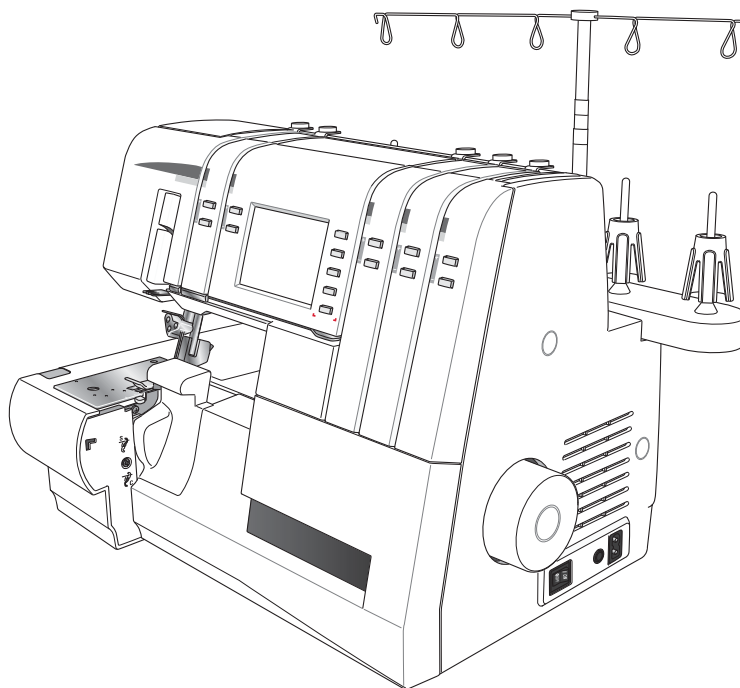


Parts List



Huskylock™ s25



Please note that on disposal, this product must be safely recycled in accordance with relevant National legislation relating to electrical/electronic products. If in doubt please contact your retailer for guidance.



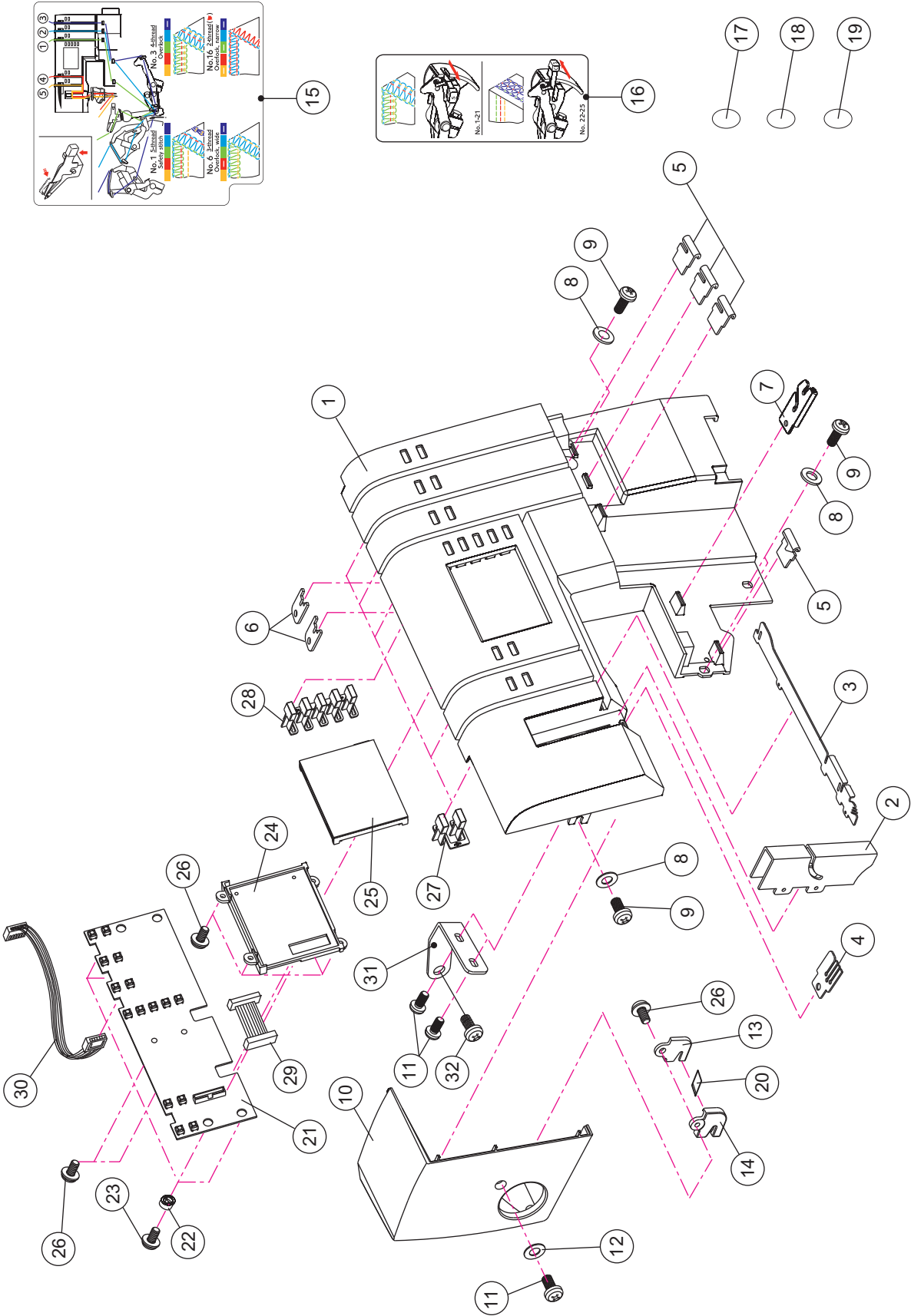
Bitte beachten Sie, dass hinsichtlich der Entsorgung dieses Produkts, vorschriftsmäßig entsprechend der gültigen nationalen Gesetzgebung für elektrische/elektronische Produkte, recycelt werden muss. Bei Zweifel setzen Sie sich bitte mit Ihrem Fachhändler in Verbindung.



Veuillez noter qu'en cas de destruction, ce produit doit bénéficier d'un recyclage sécurisé, conforme à la législation nationale applicable aux produits électriques/électroniques. En cas de doute, veuillez contacter votre distributeur agréé.

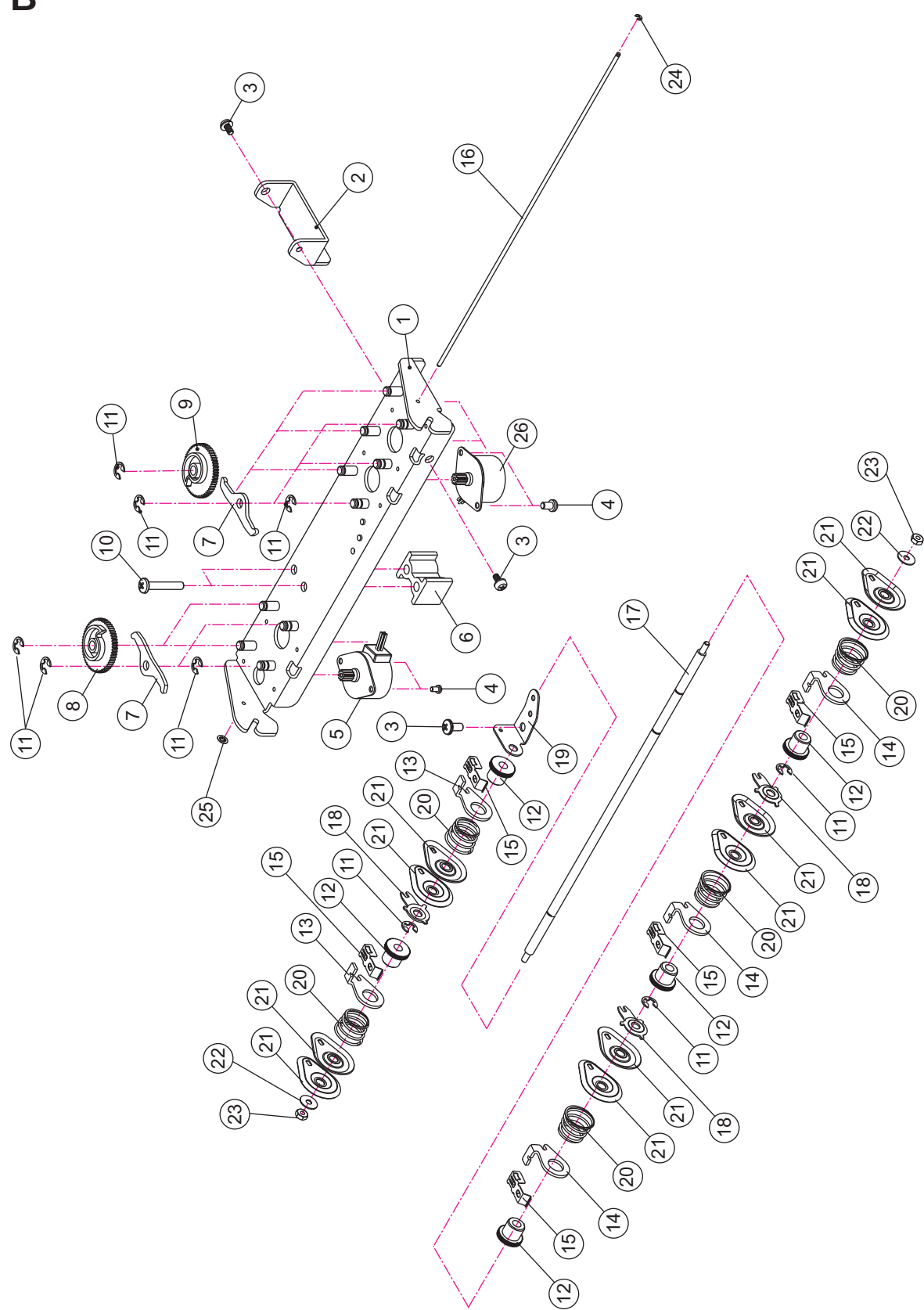
- All casted parts within our products are marked with name of material if allowed by size.
- All molded plastic parts within our products are marked with name of material if allowed by size.

A

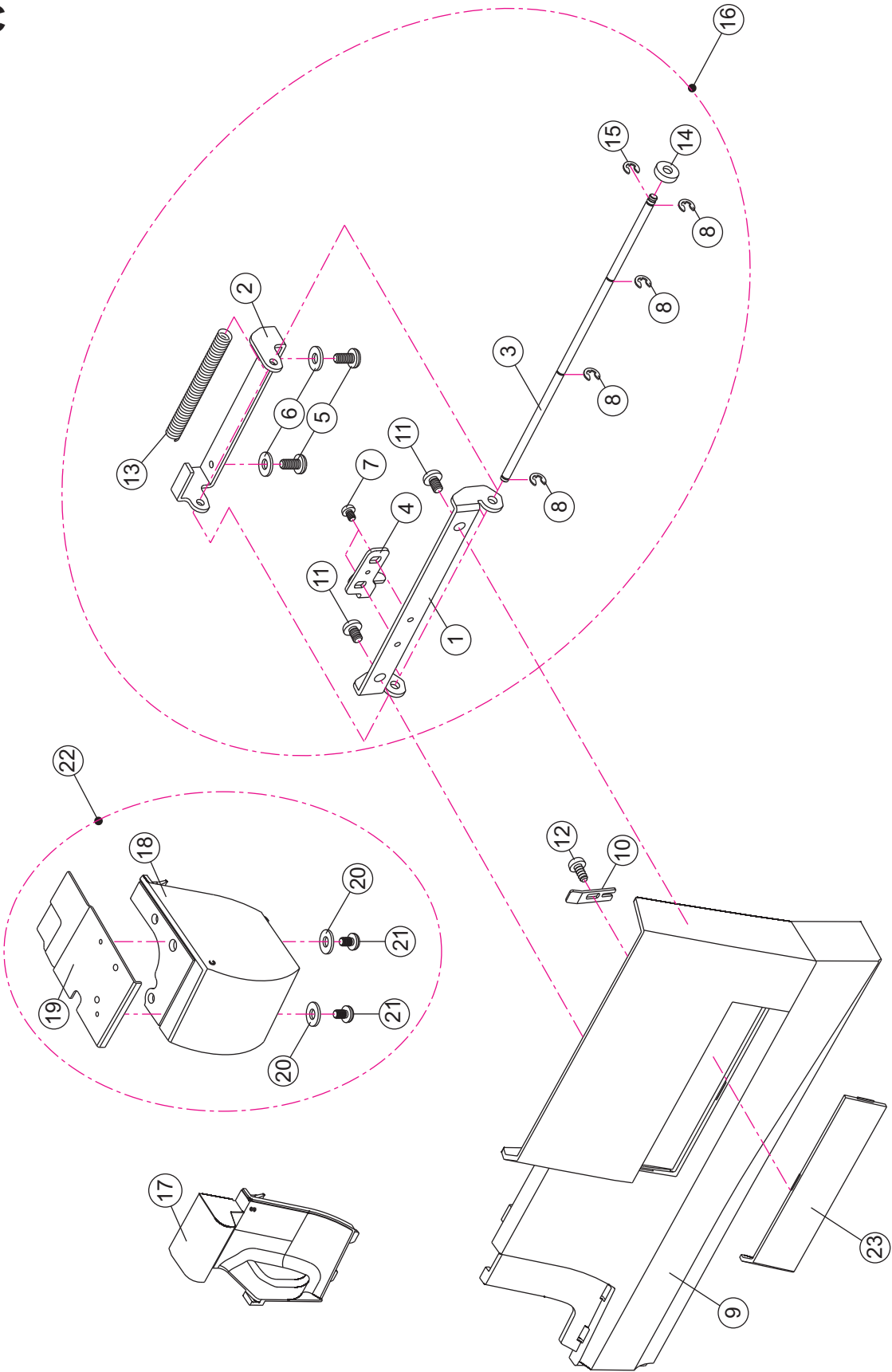


NO.	PART NO.	DESCRIPTION
1	416382001	FRONT PANEL SET (NO. 1.2.3.4.5.6.7.15.16.17.18.19.31.32 INCLUDED)
2	N/S	THREAD TAKE-UP COVER
3	N/S	THREAD GUIDE (B)
4	N/S	THREAD GUIDE (C)
5	N/S	THREAD GUIDE (F)
6	N/S	THREAD GUIDE (D)
7	N/S	LOWER LOOPER THREAD GUIDE (A)
8	N/S	WASHER
9	N/S	SET SCREW
10	416373301	BULB COVER
11	416377401	SET SCREW
12	N/S	WASHER
13	416373401	KNIFE HOLDER
14	416373501	KNIFE HOLDER CAP
15	N/S	THREAD GUIDE STICKER
16	N/S	CLUTCH LEVER STICKER
17	N/S	COLOR STICKER (GREEN)
18	N/S	COLOR STICKER (BLUE)
19	N/S	COLOR STICKER (PURPLE)
20	416359601	THREAD CUTTING
21	416382101	ELECTRIC MAIN BOARD
22	416376901	MAIN BOARD CAP
23	416379001	SET SCREW
24	416377001	LCD BOARD HOLDER
25	416377101	LC DISPLAY WITH LCD BOARD
27	416382201	TENSION BUTTON
28	416382301	LCD BUTTON
29	416382401	WIRE
30	416390901	PCB CABLE
31	N/S	FRONT COVER FIXING BOARD
32	N/S	SET SCREW

B

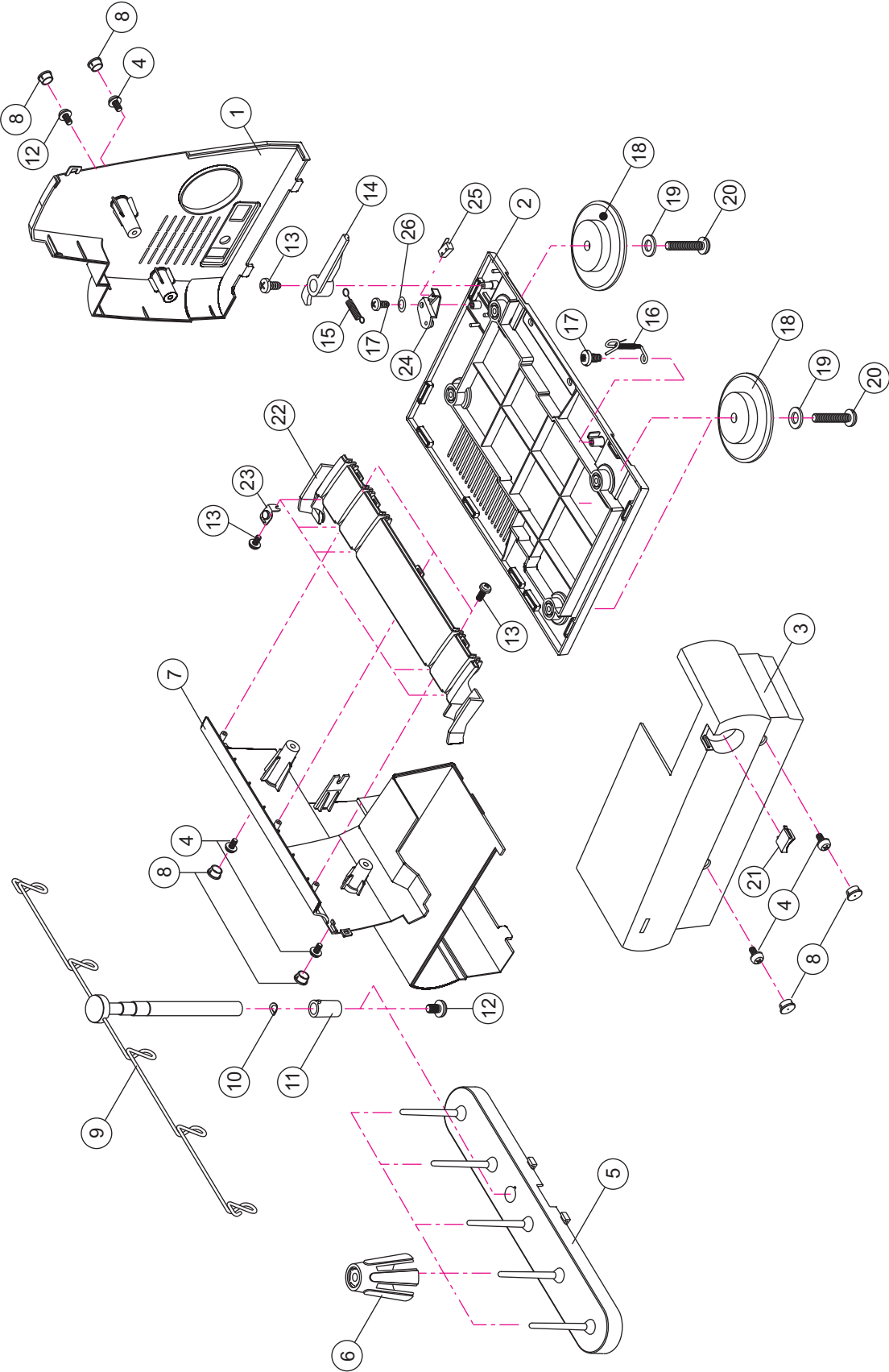


NO.	PART NO.	DESCRIPTION
1	N/S	TENSION CAM HOLDER SET
2	N/S	TENSION CAM HOLDER PLATE
3	N/S	SET SCREW
4	N/S	SET SCREW
5	416379101	STEPPING MOTOR
6	N/S	TENSION CAM HOLDER PAD
7	416379201	TENSION LEVER ARM
8	416379301	TENSION CAM A
9	416382601	TENSION CAM B
10	N/S	SET SCREW
11	N/S	E RING
12	416379401	TENSION REGULATE SCREW
13	416379501	TENSION REGULATE NUT A
14	416382501	TENSION REGULATE NUT B
15	416379601	TENSION REGULATE SCREW PRESSER
16	N/S	TENSION DISC LOCATED SHAFT
17	N/S	TENSION DISC MAIN SHAFT
18	416379701	TENSION DISC LOCATING HOLDER
19	N/S	TENSION DISC MAIN SHAFT HOLDER
20	416359801	TENSION SPRING
21	416359901	TENSION DISC
22	N/S	WASHER
23	N/S	SET SCREW
24	N/S	E RING
25	N/S	SET SCREW
26	416391001	STEPPING MOTOR

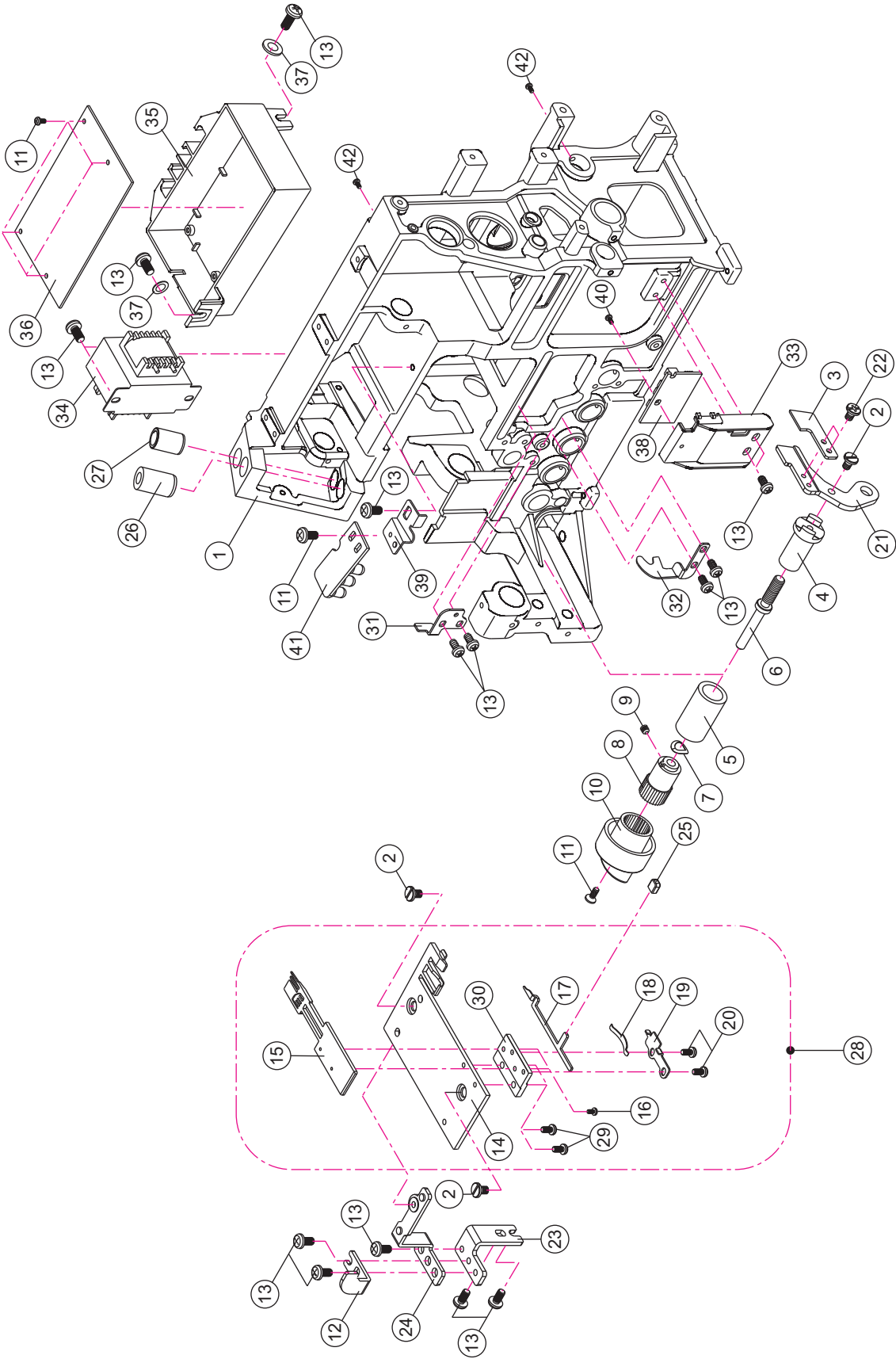


NO.	PART NO.	DESCRIPTION
1	N/S	FRONT COVER HINGE (A)
2	N/S	FRONT COVER HINGE (B)
3	N/S	FRONT COVER HINGE SHAFT
4	N/S	HINGE LOCATING BOARD
5	N/S	SET SCREW
6	N/S	WASHER
7	N/S	SET SCREW
8	N/S	E RING
9	416373701	FRONT COVER DOOR
10	416377301	FRONT COVER SETTING PLATE
11	N/S	SET SCREW
12	416377401	SET SCREW
13	N/S	FRONT COVER HINGE SPRING
14	N/S	CONNECTING PRESS PLATE
15	N/S	E RING
16	416374301	FRONT COVER HINGE SET (NO.1.2.3.4.5.6.7.8.11.13.14.15 INCLUDED)
17	416373801	CUTTER COVER (S)
18	N/S	CUTTER COVER ()
19	N/S	CUTTER COVER (B) GUIDE PLATE
20	N/S2	WASHER
21	N/S	SET SCREW
22	416373901	CUTTER COVER (C) SET (NO.18.19.20.21 INCLUDED)
23	416374001	FRONT COVER WINDOW

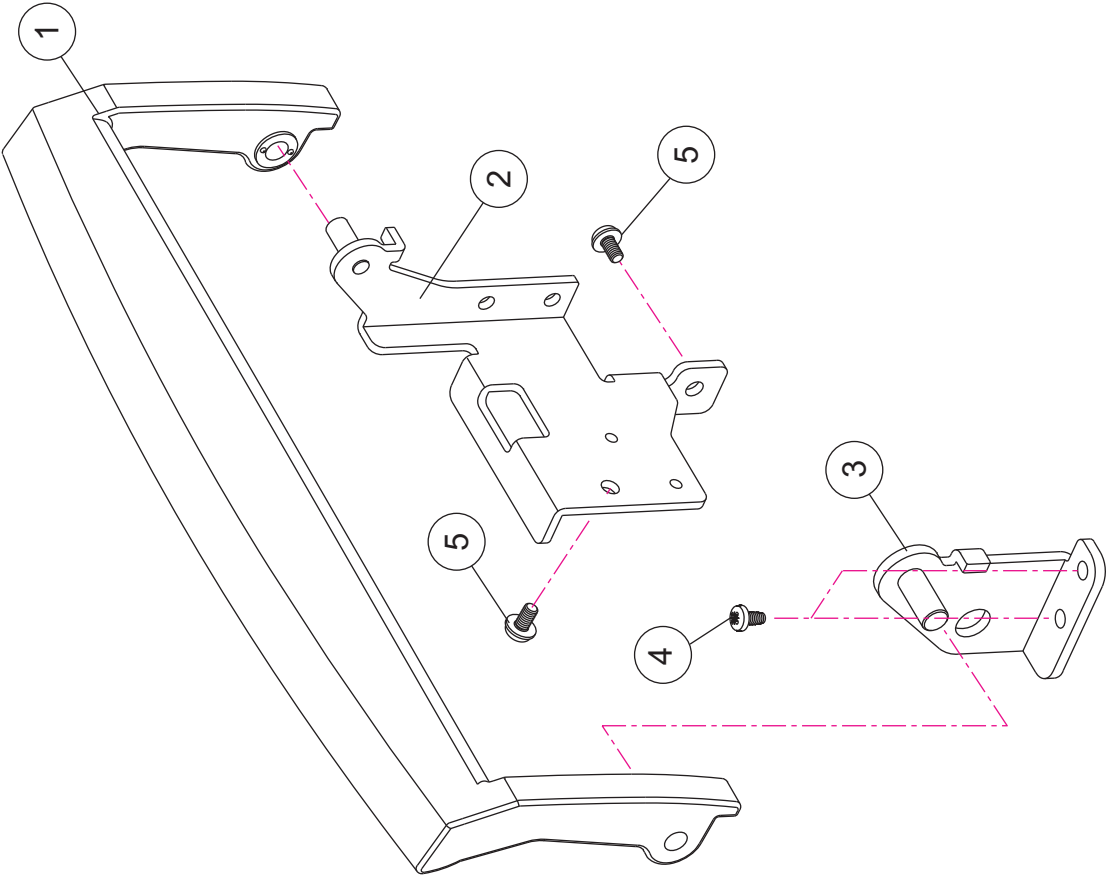
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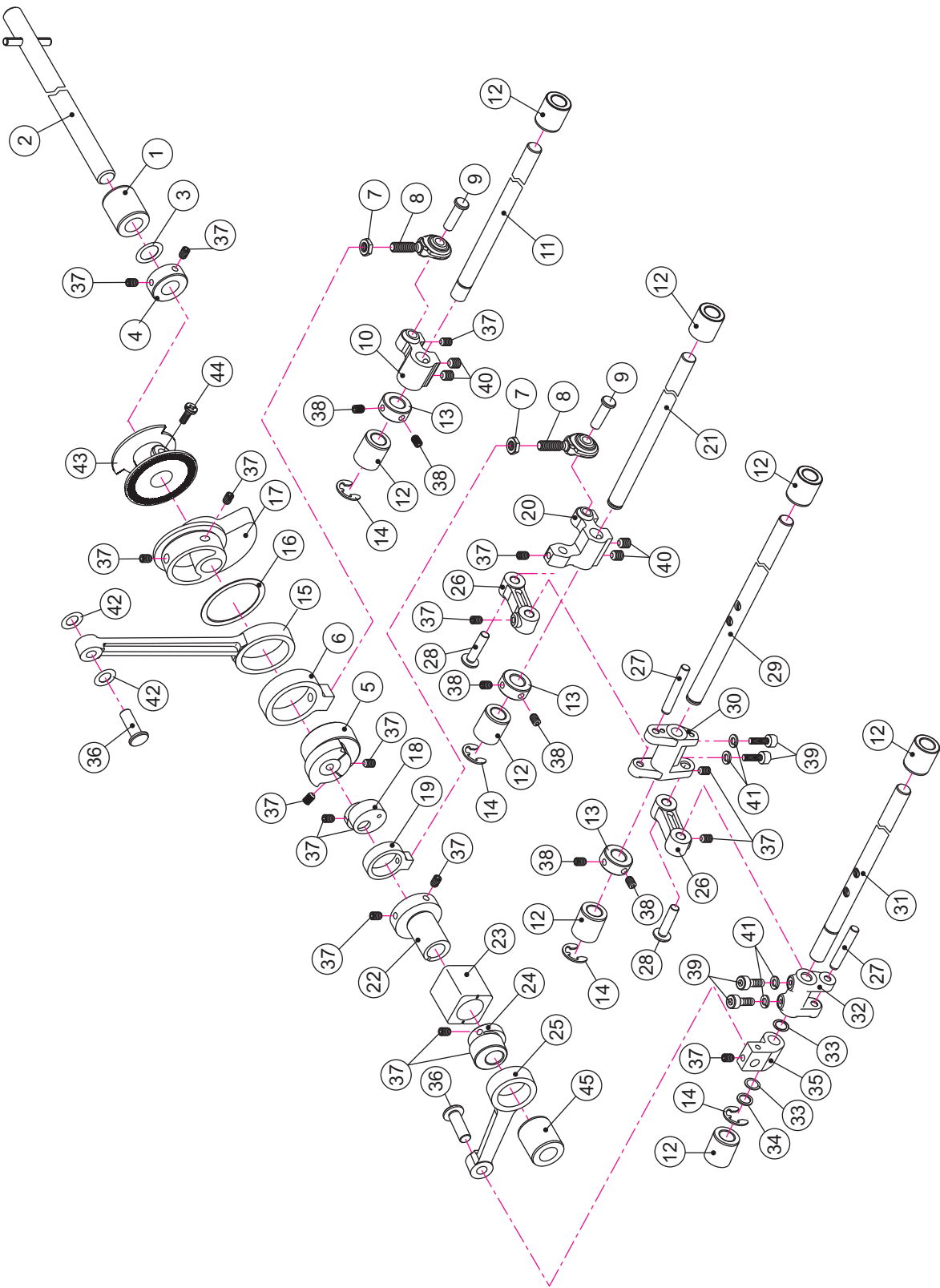
NO.	PART NO.	DESCRIPTION
1	416382701	SIDE COVER
2	416374501	BASE PLATE
3	416382801	FLAT BED EXTENSION
4	N/S	SET SCREW
5	416382901	SPOOL STAND
6	416360701	CONE HOLDER
7	416374801	BACK COVER
8	416360901	SCREW CAP
9	416383001	TELESCOPIC THREAD STAND
10	N/S	WAVE WASHER
11	416361101	EXTENSION BAR SETTING
12	N/S	SET SCREW
13	416377401	SET SCREW
14	416361201	MICRO SWITCH CONTRACTOR SPRING
15	416361301	SPRING
16	416361401	CHAIN LOOPER THREAD GUIDE SET
17	N/S	SET SCREW
18	416361501	RUBBER
19	N/S	WASHER
20	N/S	SET SCREW
21	416375001	CUTTING WIDTH WINDOW
22	416383101	TOP COVER
23	416362801	THREAD GUIDE PLATE
24	416380101	MICRO SWITCH HOLDER
25	416391701	MICRO SWITCH
26	N/S	WASHER



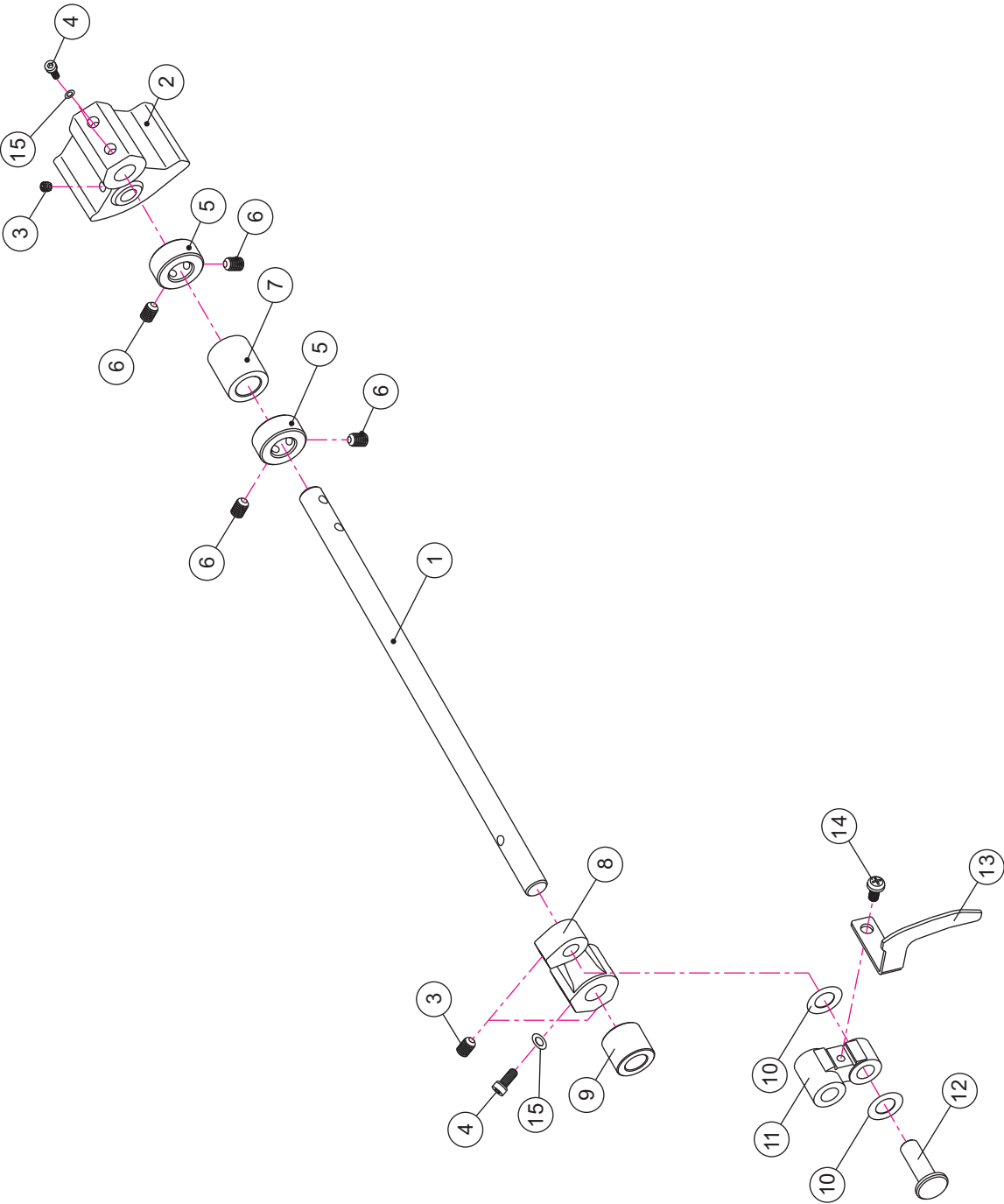
NO.	PART NO.	DESCRIPTION
1	N/S	MACHINE FRAME
2	416427301	SET SCREW
3	416361601	LOWER CUTTER
4	416361701	LOWER CUTTER HOLDER
5	N/S	LOWER CUTTER HOLDER BUSHING
6	N/S	CUTTING WIDTH KNOB SHAFT
7	N/S	WAVE WASHER
8	N/S	CUTTING WIDTH KNOB
9	416377201	SET SCREW
10	416375201	CUTTING WIDTH DIAL
11	416377601	SET SCREW
12	N/S	FRONT FEED DOG GUIDE BOARD
13	N/S	SET SCREW
14	N/S	STITCH PLATE
15	N/S	FIXED LEVER
16	N/S	SET SCREW
17	N/S	MOVING LEVER
18	N/S	LOCATING SPRING
19	N/S	MOVING LEVER HOLDER
20	N/S	SET SCREW
21	416362101	LOWER CUTTER SUPPORT
22	N/S	SET SCREW
23	N/S	NEEDLE PLATE LOCATING BOARD SUPPORT
24	N/S	NEEDLE PLATE LOCATING BOARD
25	416362201	STITCH FINGER LEVER
26	416377701	NEEDLE BAR BUSHING
27	N/S	PRESSER BAR BUSHING
28	416362301	STITCH PLATE SET (NO.14.15.16.17.18.19.20.29.30 INCLUDED)
29	N/S	SET SCREW
30	N/S	FIXED BOARD
31	N/S	FEED DOG HOLDER GUIDE BOARD (REAR)
32	N/S	FEED DOG HOLDER GUIDE BOARD (FRONT)
33	416380301	PHOTO INTERRUPTER BOARD
34	416380401	TRANSFORMER (115V)
34	416391201	TRANSFORMER(230V)
35	N/S	POWER PC BOARD BOX
36	N/S	POWER PC BOARD (120V)
36	416391301	POWER PC BOARD (230V)
37	N/S	WASHER
38	416380601	PHOTO INTERRUPTER BOARD
39	N/S	LED PC BOARD HOLDER B
41	416380701	LED PC BOARD
42	416377401	SET SCREW



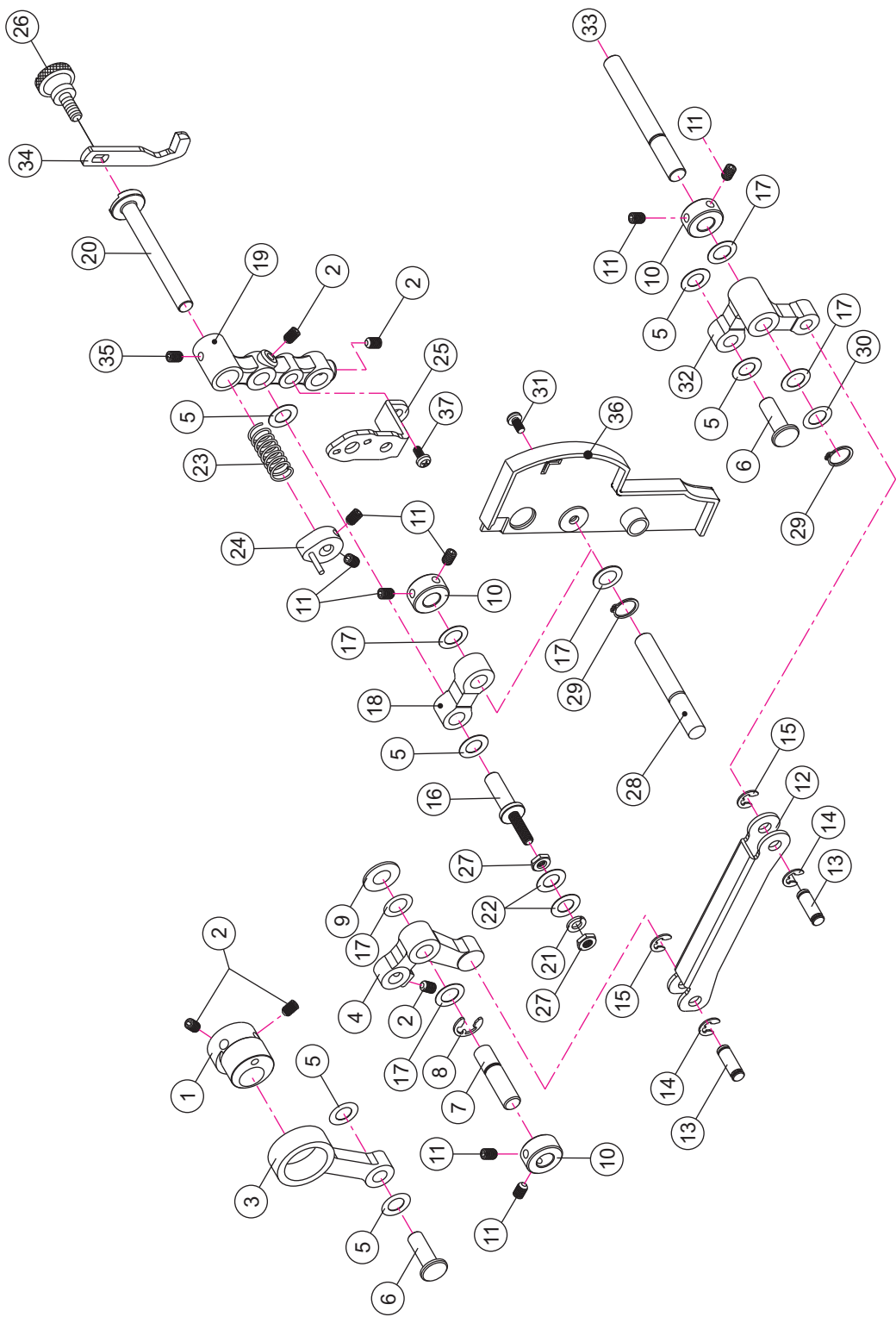
NO.	PART NO.	DESCRIPTION
1	416375301	HANDLE HOLDER
2	416375401	HANDLE SUPPORTER SET(R)
3	416375501	HANDLE SUPPORTER SET(L)
4	N/S	SET SCREW
5	N/S	SET SCREW



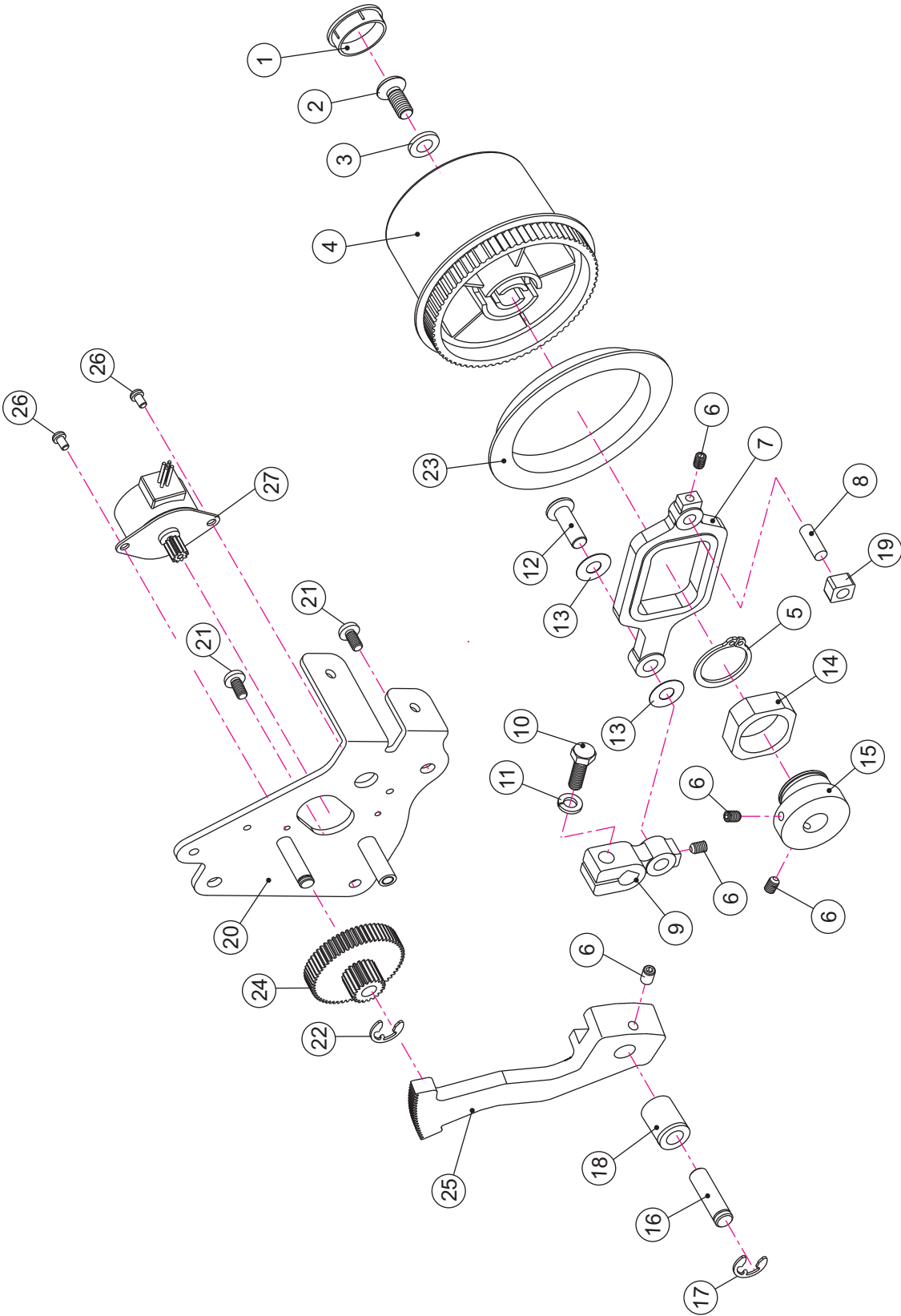
NO.	PART NO.	DESCRIPTION
1	416362901	MAIN SHAFT BUSHING
2	N/S	MAIN SHAFT SET
3	N/S	WASHER
4	N/S	SETTING COLLAR
5	416363101	LOOPER CAM (A)
6	416363201	LOOPER LINK
7	N/S	NUT
8	N/S	BEARING
9	N/S	LOOPER SHAFT LINK PIN
10	N/S	LOOPER SHAFT LINK
11	N/S	UPPER LOOPER SHAFT
12	416363001	LOOPER SHAFT BUSHING
13	N/S	SETTING COLLAR
14	N/S	E RING
15	416363301	NEEDLE BAR CONNECTING BAR
16	416363401	WASHER
17	416363501	NEEDLE BAR CAM
18	416363601	LOWER LOOPER CAM
19	416363701	LOOPER LINK (B)
20	N/S	LOOPER SHAFT LINK
21	N/S	COVER STITCH DRIVING SHAFT
22	416363801	FEED DOG CAM
23	416363901	FEED DOG SUPPORTER SLIDE BLOCK
24	416364001	COVER STITCH LOOPER CAM
25	N/S	COVER STITCH LINK
26	N/S	WAVER LINK BAR
27	N/S	WAVER LINK BAR PIN (B)
28	N/S	WAVER LINK BAR PIN (A)
29	N/S	LOWER LOOPER SHAFT
30	N/S	LOWER LOOPER SHAFT LINK (B)
31	N/S	COVER STITCH SHAFT
32	N/S	WAVER STITCH SHAKING ARM
33	N/S	WASHER
34	N/S	WASHER
35	N/S	SHAFT DRIVING SUPPORT
36	N/S	FEED DOG LINK PIN (B)
37	N/S	SET SCREW
38	416377201	SET SCREW
39	N/S	SET SCREW
40	N/S	SET SCREW
41	N/S	WASHER
42	N/S	WASHER
43	N/S	NEEDLE UP WHEEL
44	N/S	SET SCREW



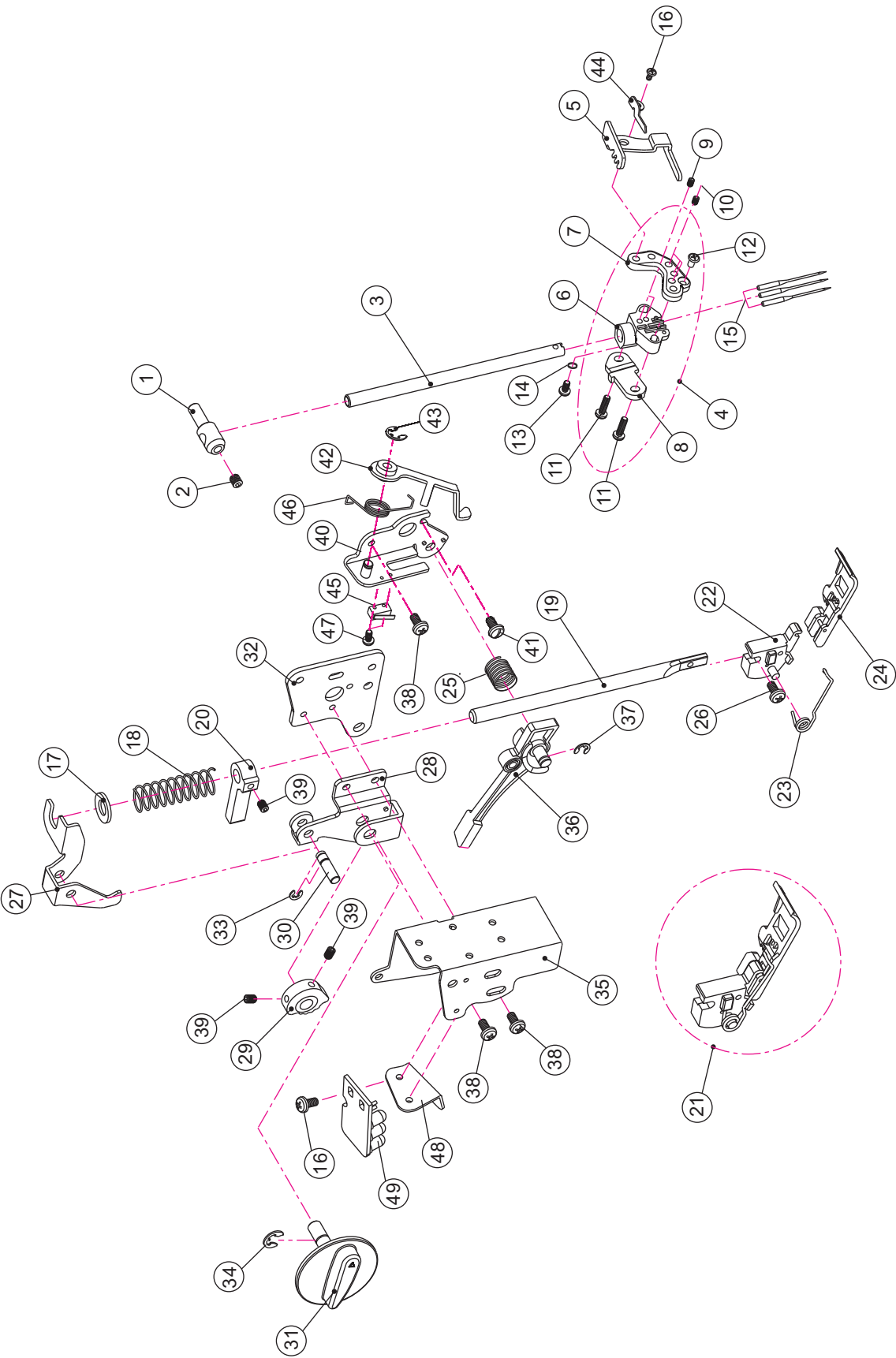
NO.	PART NO.	DESCRIPTION
1	N/S	NEEDLE BAR LINK SHAFT
2	N/S	NEEDLE BAR CRANK (R)
3	N/S	SET SCREW
4	N/S	SET SCREW
5	N/S	SETTING COLLAR
6	416377201	SET SCREW
7	416363001	LOOPER SHAFT BUSHING
8	N/S	NEEDLE BAR CRANK (L)
9	N/S	LOOPER SHAFT BUSHING
10	N/S	WASHER
11	N/S	NEEDLE BAR CONNECTING ARM
12	N/S	FEED DRIVE LINK PIN (B)
13	416377801	NEEDLE BAR THREAD TAKE-UP LEVER
14	416377601	SET SCREW
15	N/S	WASHER



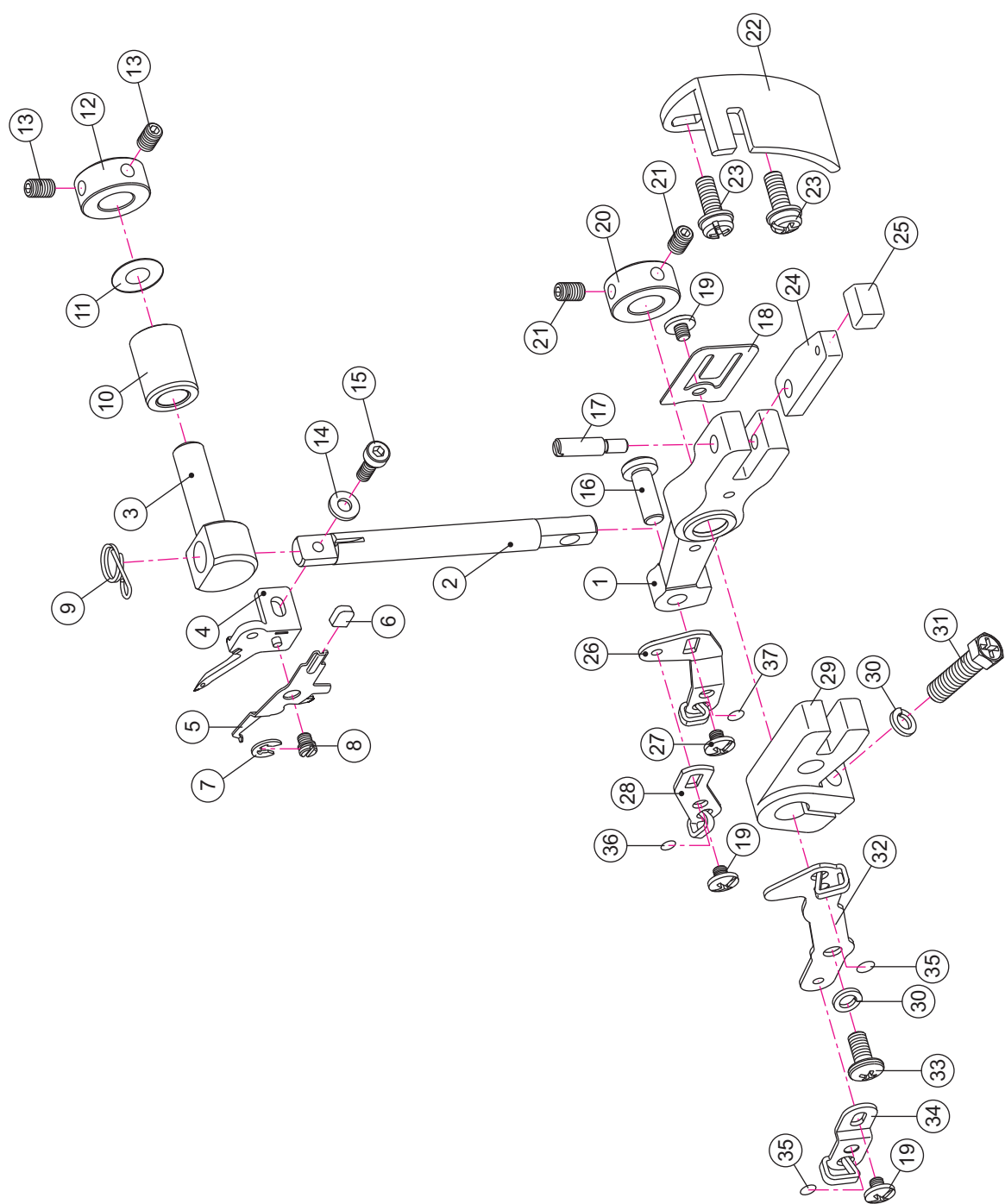
NO.	PART NO.	DESCRIPTION
1	N/S	UPPER CUTTER CAM
2	N/S	SET SCREW
3	N/S	UPPER CUTTER SHAKE LINK
4	N/S	UPPER CUTTER SHAKE ARM
5	N/S	WASHER
6	N/S	FEED DRIVE LINK PIN (B)
7	N/S	UPPER CUTTER SHAKE ARM SHAFT
8	N/S	E RING
9	N/S	WASHER
10	N/S	SETTING COLLAR
11	416377201	SET SCREW
12	N/S	UPPER CUTTER LINK
13	N/S	UPPER CUTTER LINK PIN
14	N/S	E RING
15	N/S	E RING
16	N/S	UPPER CUTTER ARM SHAFT
17	N/S	WASHER
18	N/S	UPPER CUTTER ARM SUPPORT BAR
19	N/S	UPPER CUTTER ARM
20	416364201	UPPER CUTTER HOLDER
21	N/S	SPRING WASHER
22	N/S	WASHER
23	416364301	UPPER CUTTER SPRING
24	416364401	UPPER CUTTER SETTING COLLAR
25	N/S	UPPER CUTTER HOLDER SUPPORT
26	416292601	SET SCREW
27	N/S	NUT
28	N/S	UPPER CUTTER ARM SUPPORT BAR SHAFT
29	N/S	C RING
30	N/S	WASHER
31	416377601	SET SCREW
32	N/S	UPPER CUTTER ARM DRIVE ARM
33	N/S	UPPER CUTTER SHAKE ARM SHAFT
34	416364601	UPPER CUTTER
35	416293101	SET SCREW
36	416383201	UPPER CUTTER SET COVER
37	N/S	SET SCREW



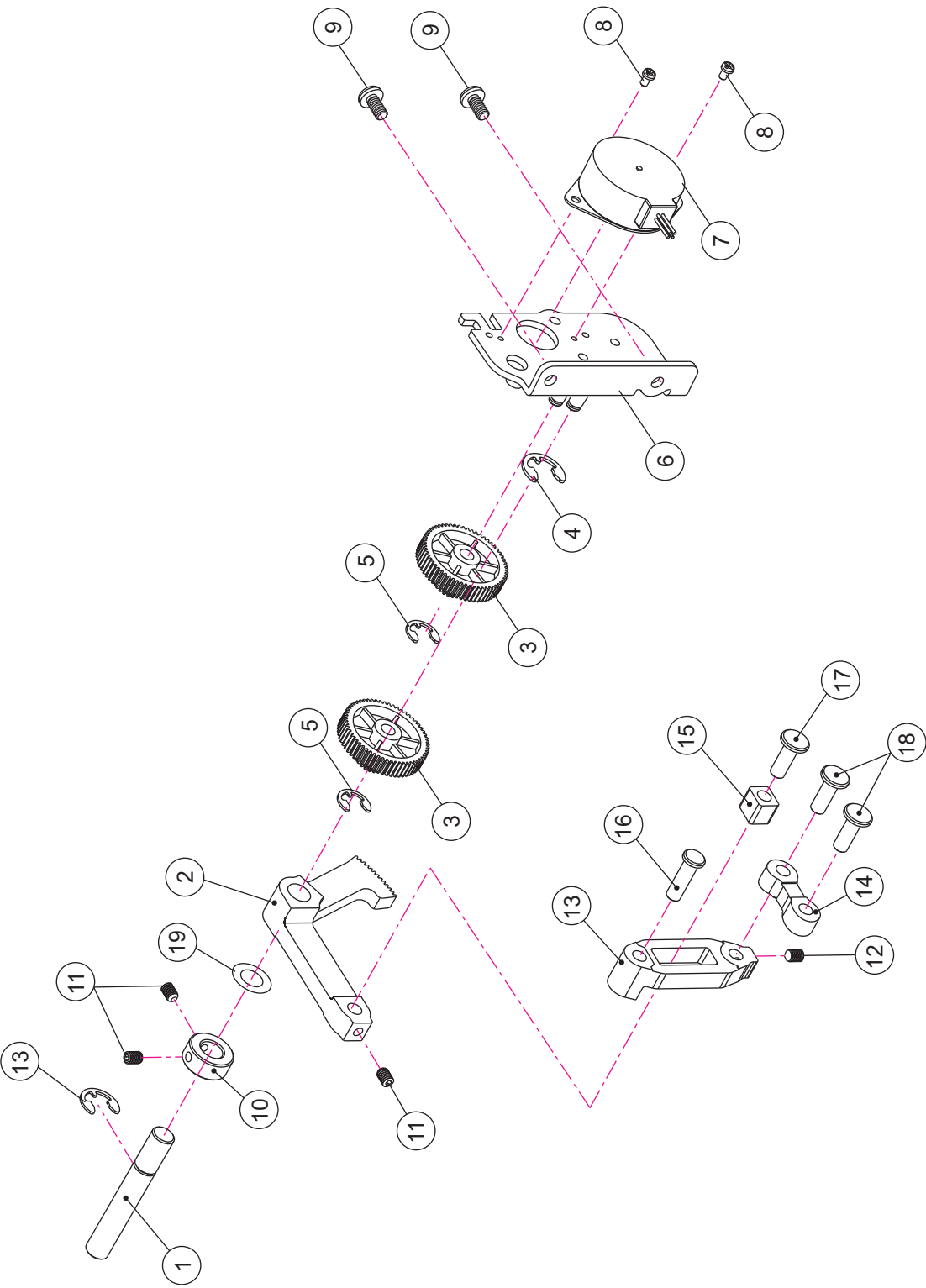
NO.	PART NO.	DESCRIPTION
1	416364801	HANDWHEEL CAP
2	N/S	SET SCREW
3	N/S	WASHER
4	416364901	HAND WHEEL
5	N/S	C RING
6	N/S	SET SCREW
7	416365001	FEED DRIVE LINK
8	416365101	FEED DRIVE LINK PIN (A)
9	N/S	FEED LINK
10	N/S	SET SCREW
11	N/S	SPRING WASHER
12	N/S	FEED DRIVE LINK PIN (B)
13	N/S	WASHER
14	416365201	FEED CAM SLIDE BLOCK
15	416365301	FEED CAM
16	N/S	FEED REGULATE HOLDER SHAFT
17	N/S	E RING
18	N/S	FEED REGULATE HOLDER BUSHING
19	416365401	FEED SLIDE BLOCK
20	N/S	FEED REGULATE HOLDER SET
21	N/S	SET SCREW
22	N/S	E RING
23	416377901	HANDWHEEL SETTING COLLAR
24	416381101	REDUCING SPEED GEAR
25	416381201	FEED SLIDE BLOCK HOLDER
26	N/S	SET SCREW
27	416379101	STEPPING MOTOR



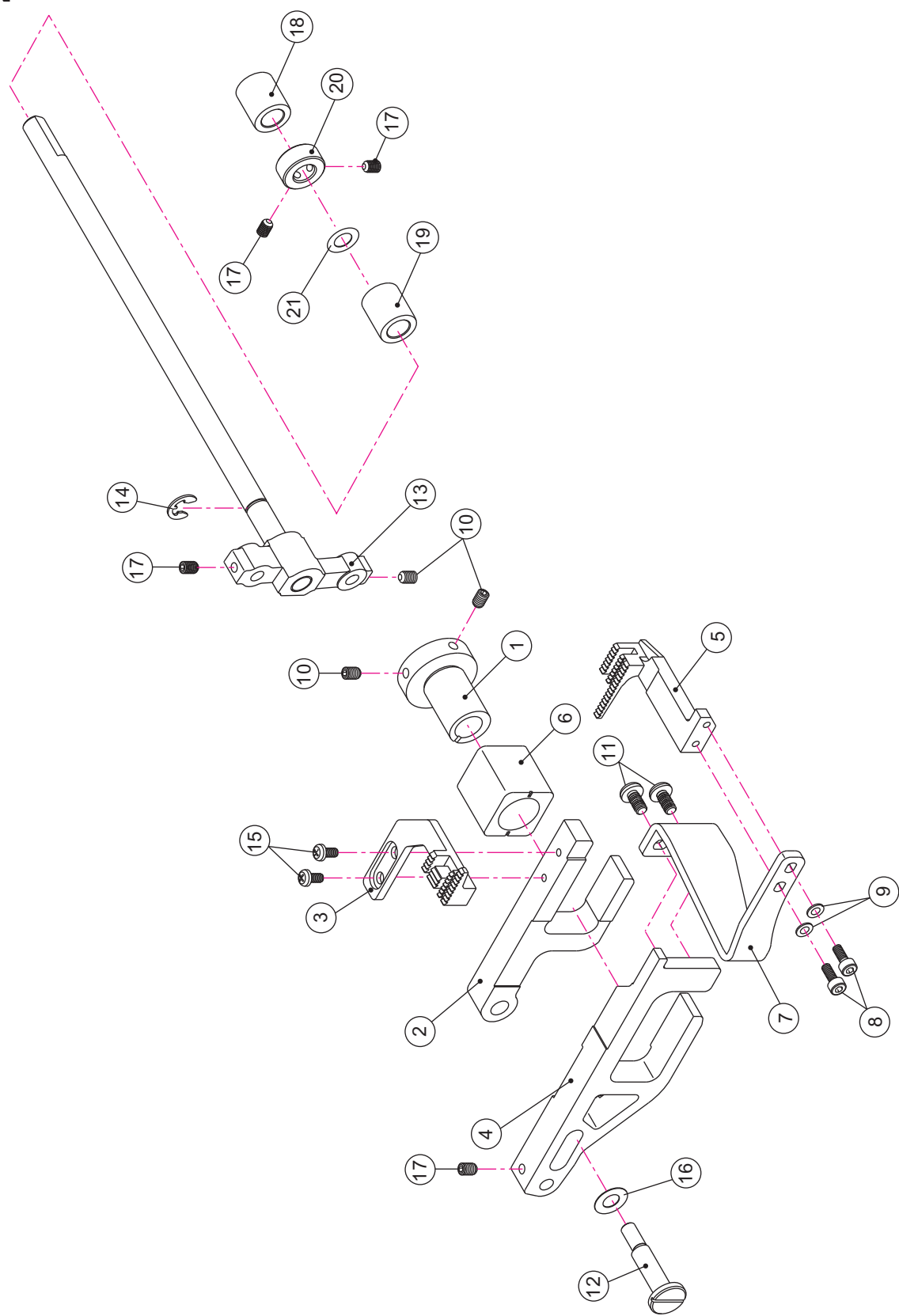
NO.	PART NO.	DESCRIPTION
1	N/S	NEEDLE BAR SETTING LINK
2	N/S	SET SCREW
3	416365601	NEEDLE BAR
4	416365701	NEEDLE CLAMP COMPLETE SET
5	416365801	NEEDLE CLAMP THREAD GUIDE
6	N/S	NEEDLE CLAMP
7	N/S	NEEDLE CLAMP LOWER BOARD
8	N/S	NEEDLE CLAMP UPPER BOARD
9	416391401	SET SCREW NEEDLE CLAMP BACK
10	416365901	SET SCREW
11	N/S	SET SCREW
12	N/S	SET SCREW
13	416366101	SET SCREW
14	N/S	WASHER
15	620079596	INSPIRA NEEDLE ELX705 #80, 5 PACK
	620079696	INSPIRA NEEDLE ELX705 # 90, 5 PACK
16	416377601	SET SCREW
17	N/S	WASHER
18	416366201	PRESSER BAR SPRING
19	416366301	PRESSER BAR
20	416366401	PRESSER BAR SETTING LINK
21	416390801	PRESSER FOOT COMPLETE SET (NO.22.23.24 INCLUDED)
22	N/S	PRESSER FOOT HOLDER
23	N/S	PRESSER FOOT SPRING
24	N/S	PRESSER FOOT
25	N/S	PRESSER FOOT LIFTER SPRING
26	416367301	SET SCREW
27	416367401	NEEDLE BAR LOCATE BOARD
28	N/S	NEEDLE BAR LOCATE SUPPORT
29	N/S	NEEDLE BAR LOCATE CAM
30	N/S	NEEDLE BAR LOCATE PIN
31	416375701	PRESSER BAR DIAL
32	N/S	SUPPORT SETTING BOARD
33	N/S	E RING
34	N/S	E RING
35	N/S	BULB HOLDER
36	416367601	PRESSER FOOT LIFTER
37	N/S	E RING
38	N/S	SET SCREW
39	N/S	SET SCREW
40	416367701	PRESSER FOOT LIFTER HOLDER
41	N/S	SET SCREW
42	416381301	RELEASE PLATE
43	N/S	E RING
44	416381401	THREAD GUIDE ATTACHED PLATE
45	416391801	MICRO SWITCH
46	416381601	SPRING
47	N/S	SET SCREW
48	N/S	LED PC BOARD HOLDER A
49	416380701	LED PC BOARD



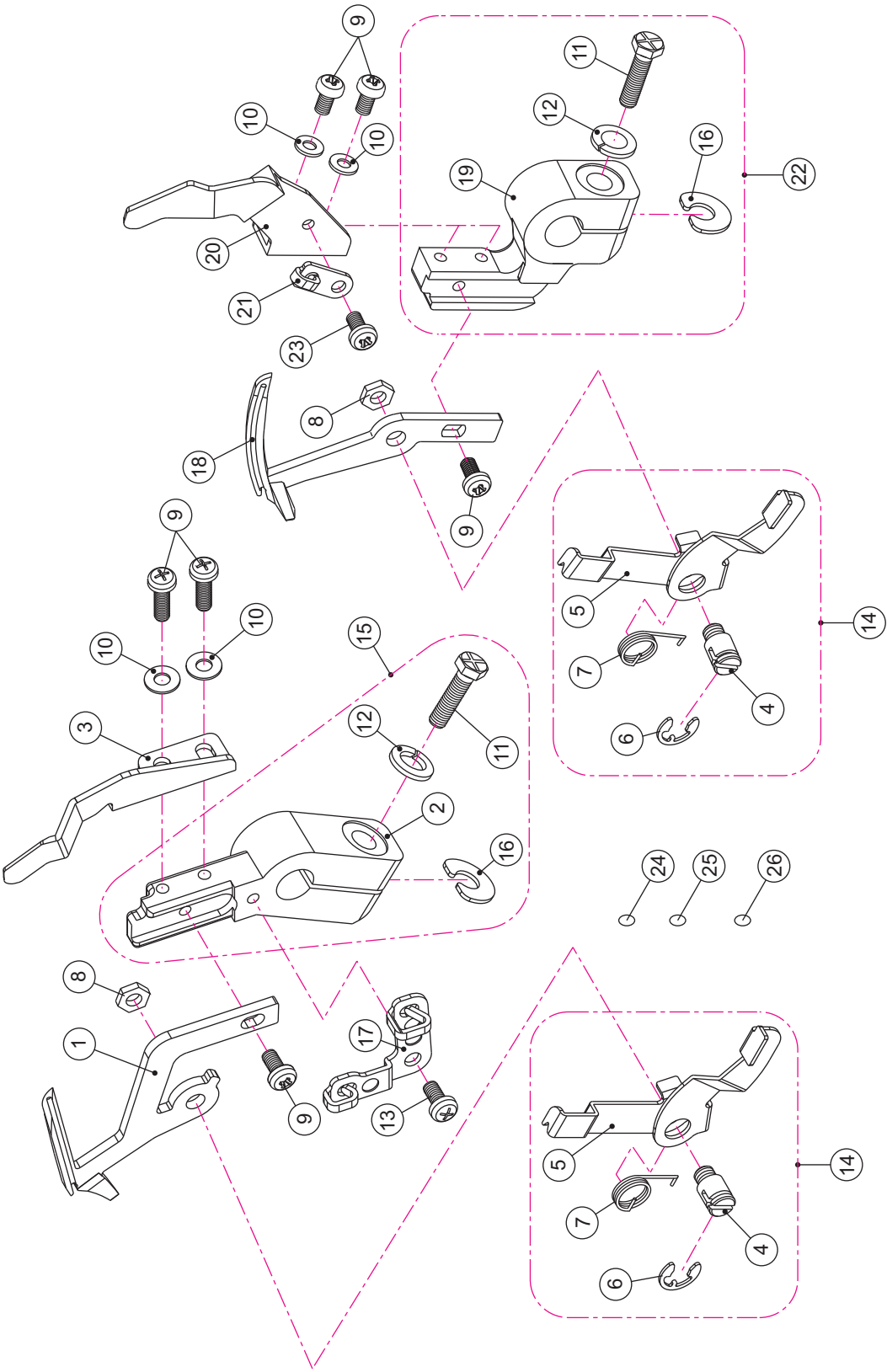
NO.	PART NO.	DESCRIPTION
1	N/S	UPPER LOOPER CONNECTING ARM
2	N/S	SLIDE SHAFT
3	N/S	SLIDE SHAFT HOLDER
4	416367901	UPPER LOOPER
5	416368001	TWO THREAD CONVERTER
6	416362201	STITCH FINGER LEVER
7	N/S	E RING
8	416368101	TWO THREAD CONVERTER SHAFT
9	416368201	UPPER LOOPER THREADING GUIDE
10	416368301	SLIDE SHAFT HOLDER BUSHING
11	N/S	WASHER
12	N/S	SETTING COLLAR
13	416377201	SET SCREW
14	416368401	WASHER
15	416368501	SET SCREW
16	N/S	SLIDE SHAFT PIN
17	N/S	PIN
18	416368601	SPRING
19	N/S	SET SCREW
20	N/S	SETTING COLLAR
21	N/S	SET SCREW
22	416368701	CLUTCH LOCATOR
23	N/S	SET SCREW
24	N/S	UPPER LOOPER CLUTCH LEAVER
25	416368801	CLUTCH LEAVER CAP
26	416368901	LOWER LOOPER THREAD TAKE-UP LEVER
27	416377601	SET SCREW
28	416369001	UPPER LOOPER THREAD TAKE-UP LEVER
29	N/S	UPPER LOOPER DRIVER
30	416291901	WASHER
31	416292301	SET SCREW
32	416369101	CHAIN LOOPER THREAD TAKE-UP LEVER D
33	416291401	SET SCREW
34	416369201	CHAIN LOOPER THREAD TAKE-UP LEVER E
35	N/S	COLOR STICKER (PURPLE)
36	N/S	COLOR STICKER (GREEN)
37	N/S	COLOR STICKER (BLUE)



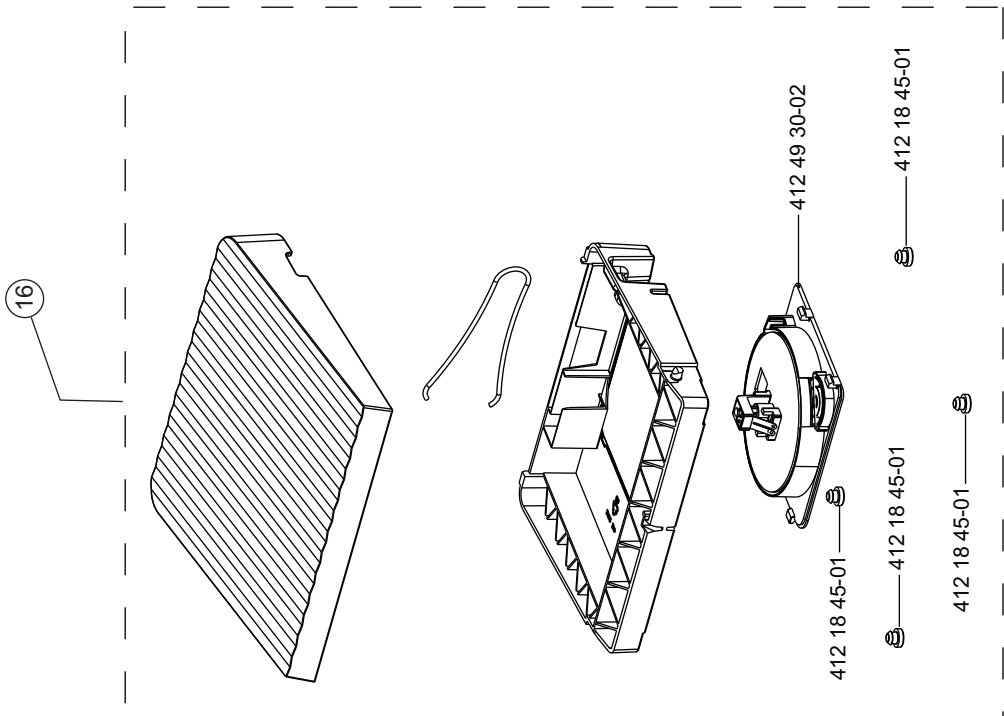
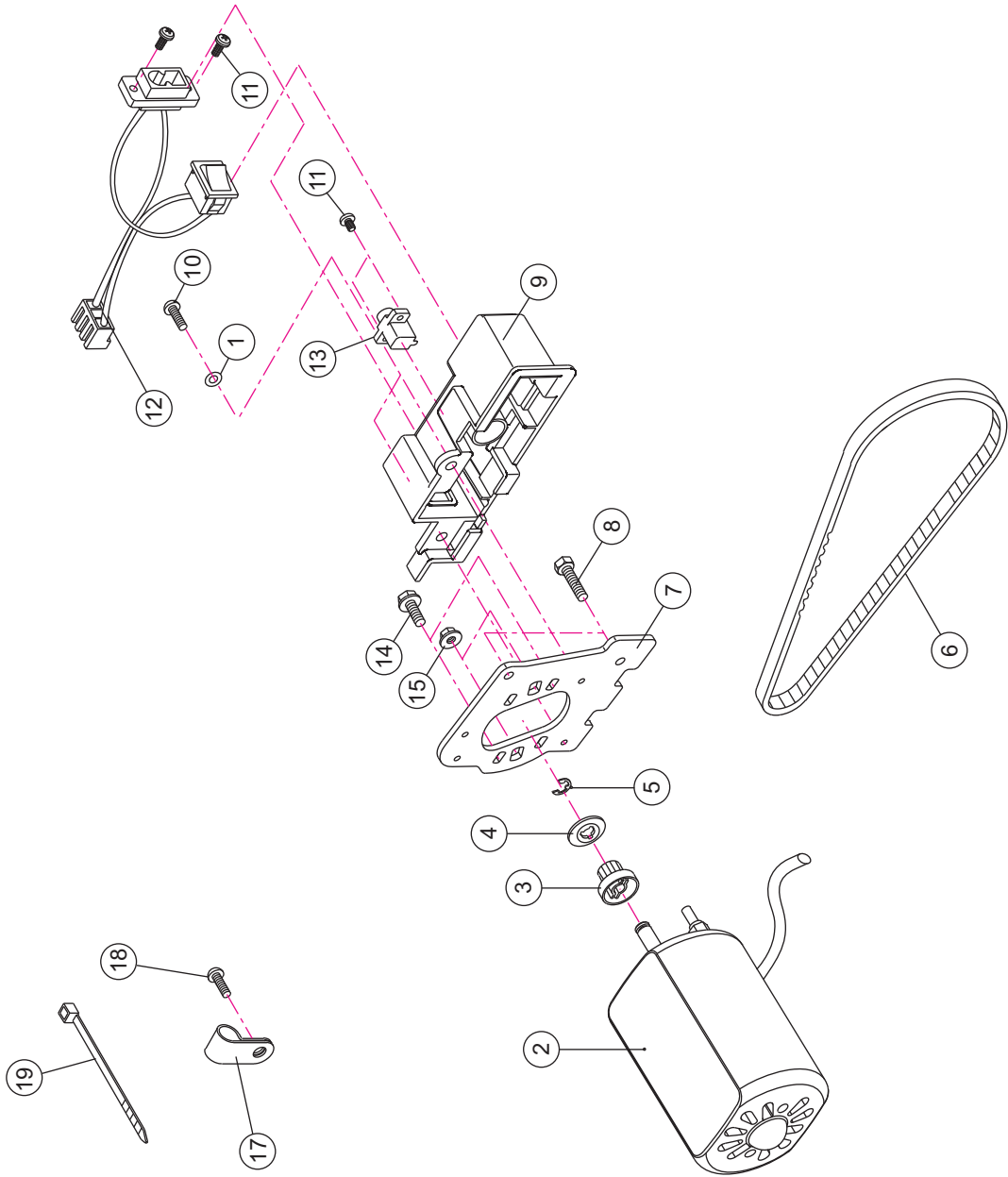
NO.	PART NO.	DESCRIPTION
1	N/S	D.F. SHAFT
2	N/S	D.F. REGULATE HOLDER
3	416381101	REDUCING SPEED GEAR
4	N/S	E RING
5	N/S	E RING
6	N/S	D.F. REGULATE PLATE SET
7	416379101	STEPPING MOTOR
8	N/S	SET SCREW
9	N/S	SET SCREW
10	N/S	SETTING COLLAR
11	416377201	SET SCREW
12	N/S	SET SCREW
13	416369501	D.F. SLIDE SUPPORT
14	N/S	D.F. LINK BAR
15	416369601	D.F. SLIDE BLOCK
16	N/S	FEED DOG HOLER PIN
17	N/S	D.F.SLIDE BLOCK PIN
18	N/S	D.F. LINK PIN
19	N/S	WASHER



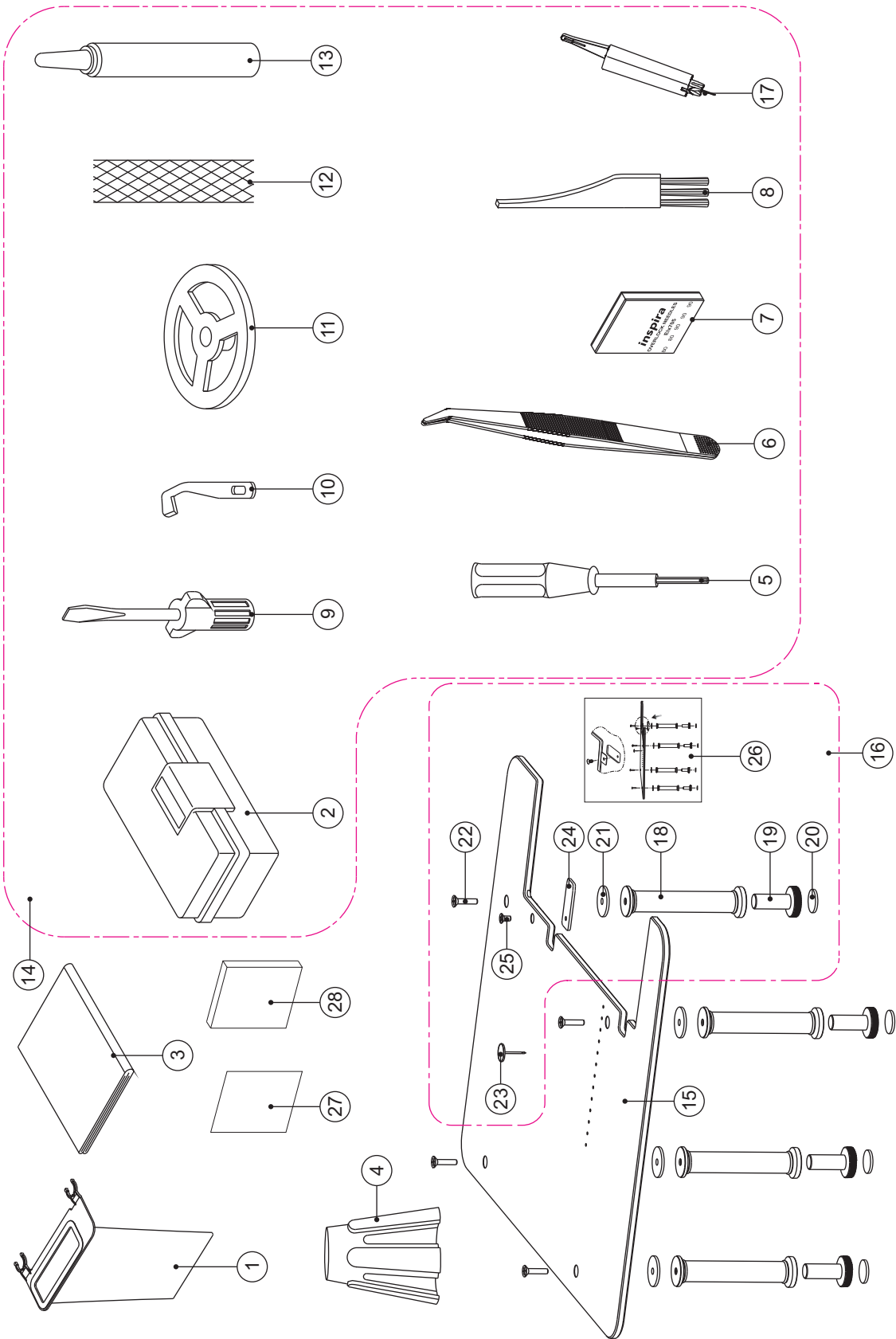
NO.	PART NO.	DESCRIPTION
1	416363801	FEED DOG CAM
2	N/S	FEED DOG HOLDER (REAR)
3	416369901	FEED DOG (REAR)
4	N/S	FEED DOG HOLDER (FRONT)
5	416369801	FEED DOG (FRONT)
6	416363901	FEED DOG SUPPORTER SLIDE BLOCK
7	416370001	FEED DOG SUPPORTER (FRONT)
8	416368501	SET SCREW
9	416368401	WASHER
10	N/S	SET SCREW
11	416370101	SET SCREW
12	N/S	FEED DOG HOLDER PIN
13	N/S	FEED DOG SHAKING ROD COMPLETE SET
14	N/S	E RING
15	416369701	SET SCREW
16	N/S	WASHER
17	N/S	SET SCREW
18	416363001	LOOPER SHAFT BUSHING
19	416390701	LOOPER SHAFT BUSHING
20	N/S	SETTING COLLAR
21	N/S	WASHER



NO.	PART NO.	DESCRIPTION
1	416370201	LOWER LOOPER
2	N/S	LOWER LOOPER SUPPORTER
3	416370401	LOWER LOOPER PROTECT BOARD
4	416370501	AUTO THREADER SHAFT
5	416370601	AUTO THREADER
6	N/S	E RING
7	416370701	AUTO THREADER SPRING
8	416370801	NUT
9	416369701	SET SCREW
10	416368401	WASHER
11	N/S	SET SCREW
12	N/S	SPRING WASHER
13	416377601	SET SCREW
14	416370901	AUTO THREADER COMPLETE SET
15	416370301	LOWER LOOPER SUPPORTER SET
16	N/S	WASHER
17	416371001	LOWER LOOPER THREAD GUIDE
18	416371101	COVER STITCH LOOPER
19	N/S	COVER STITCH LOOPER SUPPORTER
20	416371201	COVER STITCH LOOPER PROTECT BOARD
21	416371301	COVER STITCH LOOPER THREAD GUIDE
22	416371401	COVER STITCH LOOPER SUPPORTER SET(NO.11.12.16.19 INCLUDED)
23	N/S	SET SCREW
24	N/S	COLOR STICKER (GREEN)
25	N/S	COLOR STICKER (BLUE)
26	N/S	COLOR STICKER (PURLE)



NO.	PART NO.	DESCRIPTION
1	N/S	WASHER
2	416371701	MOTOR (120V)
2	416381701	MOTOR (230V)
3	416371901	TIMING BELT PULLEY
4	416372001	TIMING BELT PULLEY COVER
5	N/S	E RING
6	416372101	TIMING BELT
7	N/S	MOTOR SUPPORTER
8	N/S	SCR SEREW
9	N/S	SWITCH SUPPORTER
10	N/S	SET SCREW
11	416377401	SET SCREW
12	416381801	SWITCH (120V)
12	N/S	SWITCH (230V)
13	416381901	FOOT CONTROL SWITCH (120V)
13	N/S	FOOT CONTROL SWITCH (230V)
14	N/S	SET SCREW
15	N/S	NUT
16	412991404	FOOT CONTROLLER
17	N/S	HW (1/4) CORD CLIP
17	N/S	HW (5/16) CORD CLIP FOR 120V)
18	N/S	SET SCREW
19	N/S	CORD CLIP
20	412157801	POWER CORD 220V
20	412157902	POWER CORD 120V JAP
20	412157903	POWER CORD 120V
20	412158002	POWER CORD UK
20	412158101	POWER CORD AUS



NO.	PART NO.	DESCRIPTION
1	416383301	WASTE CATCHER
2	416383401	ACCESSORY BOX
3	416383501	DUST COVER
4	416360701	SPOOL HOLDER
5	411668901	ALLEN SCREW DRIVER
6	416015401	TWEEZERS
7	620079596	INSPIRA NEEDLE ELX705 #80, 5 PACK
	620079696	INSPIRA NEEDLE ELX705 # 90, 5 PACK
8	401555501	CLEANING BRUSH
9	412381501	SCREW DRIVER
10	416364601	UPPER CUTTER
11	416383601	THREAD UNWINDING SPOOL CAPS
12	416383901	ANTI-SPILL NETS
13	N/S	OILER
14	N/S	ACCESSORY BOX SET
15	416384301	HV EXTENSION TABLE SET (NO.15.27.28 INCLUDED)
16	416384001	EXTENSION TABLE ACCESSORIES SET (NO.18.19.20.21.22.23.24.25.26 INCLUDED)
17	416384101	NEEDLE THREADER
18	N/S	EXTENSION TABLE LEG
19	N/S	EXTENSION TABLE LEG SCREW
20	N/S	RUBBER (BOTTOM)
21	N/S	RUBBER (UP)
22	N/S	SET SCREW
23	412665401	GUIDE PIN
24	N/S	METAL GUIDE HOLDER
25	N/S	SET SCREW
26	N/S	EXTENSION TABLE ASSEMBLY ILLUSTRATION
27	N/S	EXTENSION TABLE BUBBLE BAG
28	N/S	HV EXTENSION TABLE CARTON