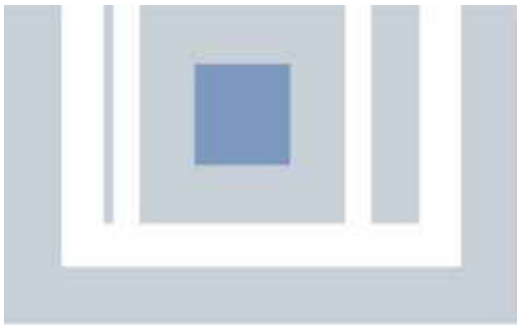
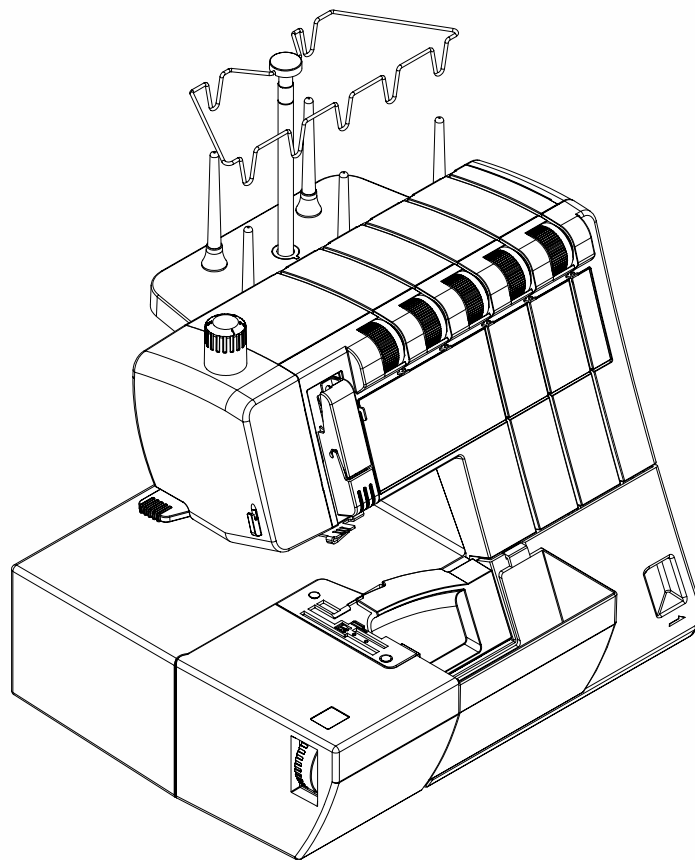
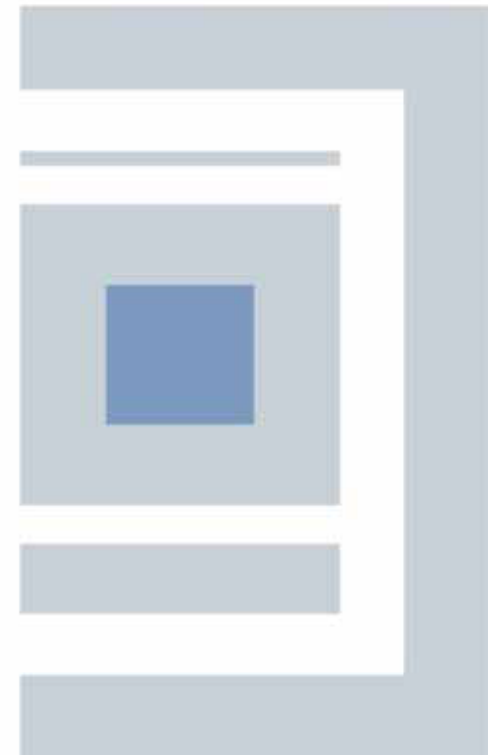




PARTS LIST



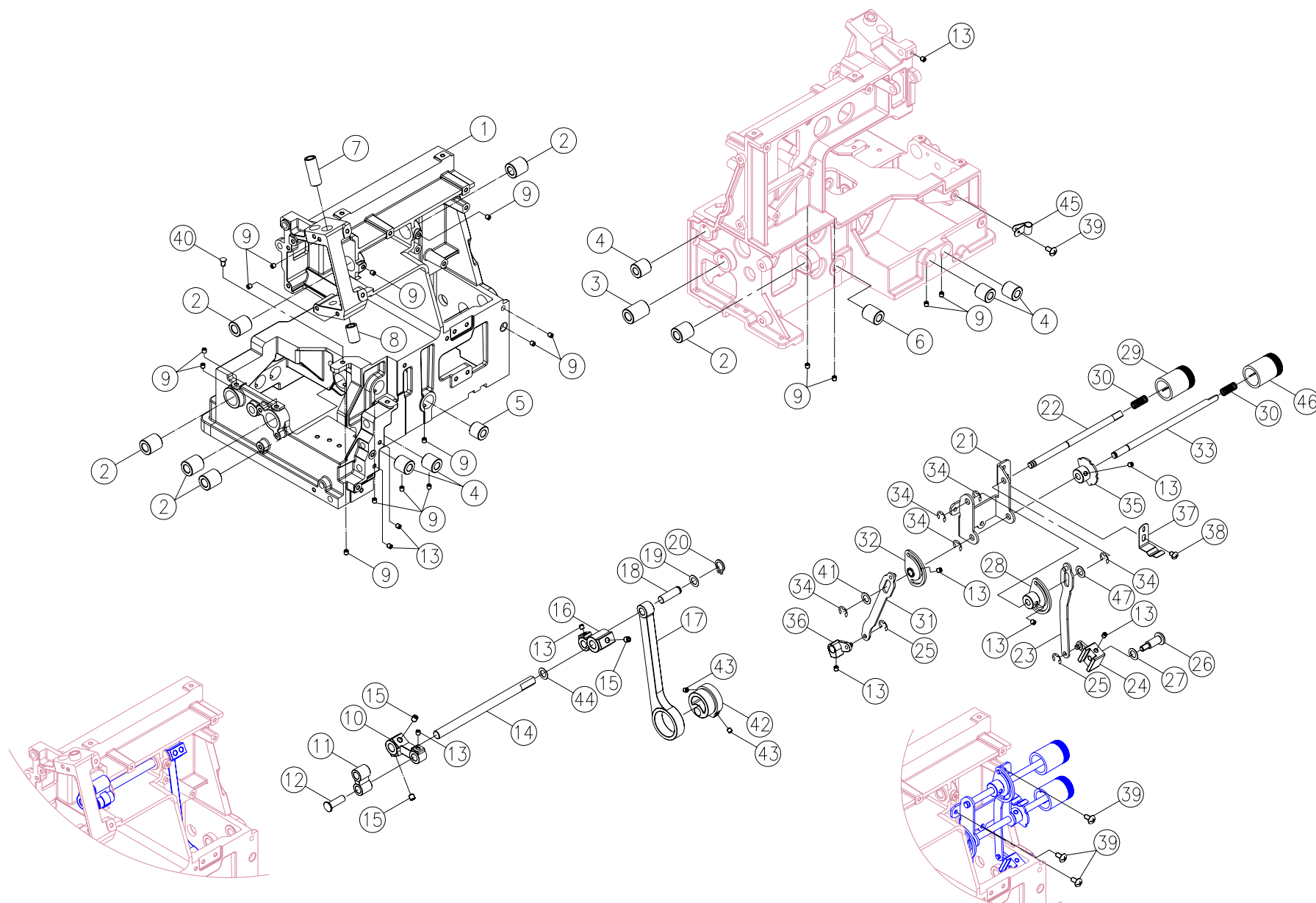
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A. ARM, DIAL PLATE



A. ARM,DIAL PLATE

PREFISSO "ZS"

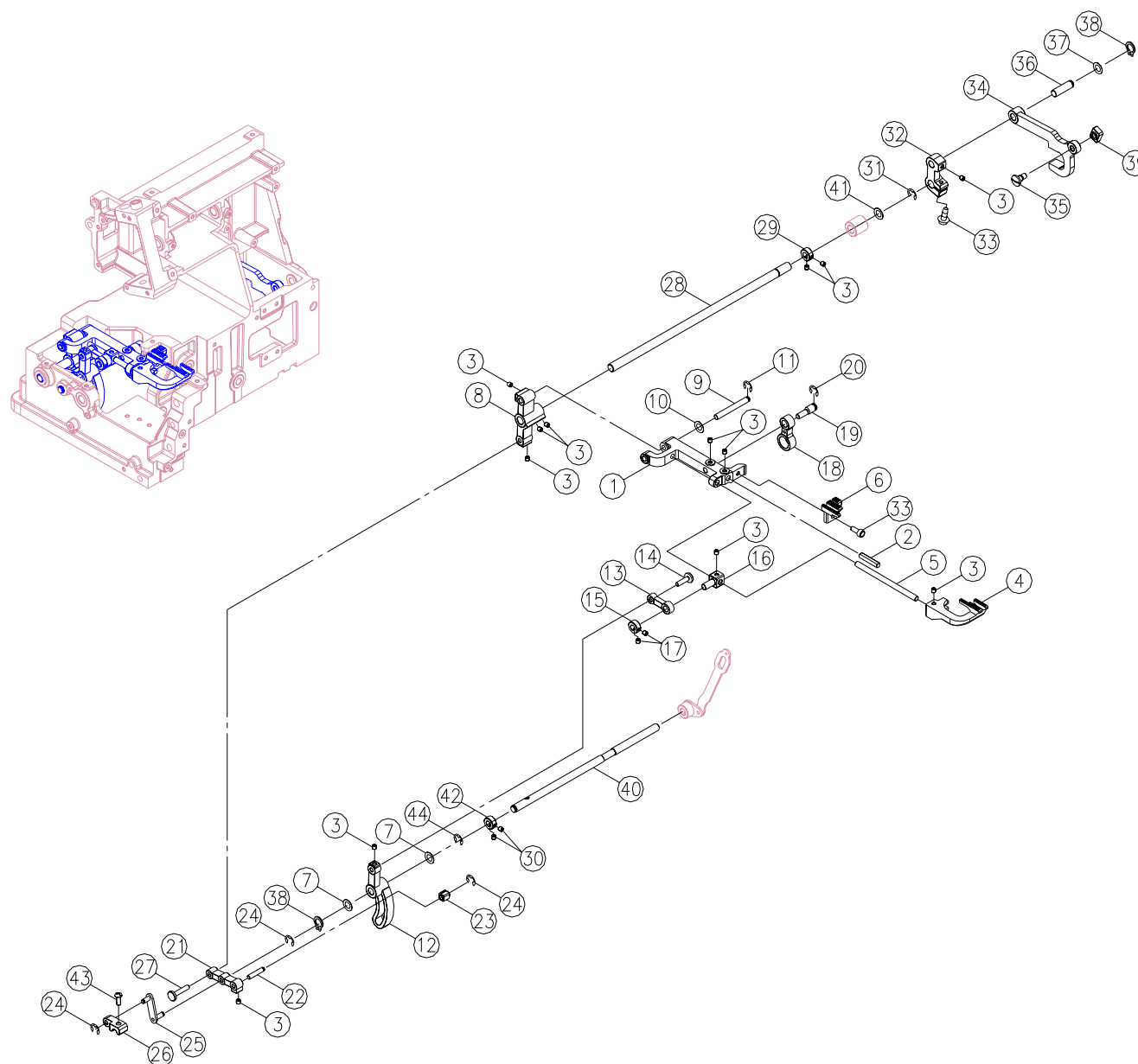
NO.	PART NO.	DESCRIPTION	REMARK
1	L1A0013000	ARM	上臂底盤
2	L1A0153000	BEARING(1)	軸承(1)
3	L1A0293000	LOWER SHAFT BEARING	下軸軸承
4	L1A0403000	BEARING(2)	軸承(2)
5	L1A0423000	UPPER LOOPER BEARING	上環勾軸承
6	L1A0973000	LOWER LOOPER BEARING	下環勾後軸承
7	L1A1023000	NEEDLE BAR UPPER BEARING	針棒上軸承
8	L1A1033000	NEEDLE BAR LOWER BEARING	針棒下軸承
9	004240033	SET SCREW (M4x5C)	螺絲
10	L1A0213000	NEEDLE BAR DRIVE ARM	針棒驅動腕
11	L1A0223000	NEEDLE BAR DRIVE LINK ARM	針棒連動腕
12	L1A0233000	NEEDLE BAR DRIVE ARM PIN	針棒驅動腕銷
13	004240503	SET SCREW (M4x4C)	螺絲
14	L1A0143000	ARM SHAFT	上軸
15	004250363	SET SCREW (M5x8C)	螺絲
16	L1A0173000	UPPER SHAFT DRIVE ARM	上軸驅動腕
17	L1A0083000	UPPER SHART CONNECTING ROD	上軸驅動連桿
18	L1A0203000	UPPER SHAFT DRIVE ARM PIN	上軸驅動腕銷
19	004300936	ENDURE ATTRITION WASHER (8.2x12x0.5)	耐磨墊圈
20	0030600093	G TYPE STOP RING	G 型止輪(7)
21	L1A1143003	DIAL PLATE	轉鈕本台
22	L1A1133003	LENGTH DIAL SHAFT	縫目轉鈕軸
23	L1A0845003	FEED CONNECTING ROD SET	傳送連桿組
24	L1A0875000	FEED REGULATOR SET	傳送調節器組
25	003010033	E-RING (E-3)	E 型止輪
26	L1A0983003	FEED REGULATOR SCREW	傳送調節器螺絲
27	004500490	WAVE WASHER	波型墊圈
28	L1A0195003	LENGTH CAM SET	縫目凸輪組
29	L1AR013210	LENGTH DIAL	縫目轉鈕
30	003566003	LENGTH SELECTION DIAL SPRING	長度選擇轉鈕彈簧
31	L1A0825003	D.F CONNECTION ROD SET	差動連桿組
32	L1A0185003	D.F CAM SET	差動凸輪組

PREFISSO "ZS"

PREFISSO "ZS"

NO.	PART NO.	DESCRIPTION	REMARK
33	L1A0163003	D.F. DIAL SHAFT	差動轉鈕軸
34	003010053	E-RING (E-5)	E 型止輪
35	L1A1325003	DIAL GUIDE PLATE	差動定位板組
36	L1A1475000	FEED LINK SET(1)	差動傳送腕組(1)
37	L1A1333003	FIXED PLATE	定位彈片
38	004240676	SET SCREW (M4x5B)	螺絲
39	004240106	SET SCREW (M4x8A)	螺絲
40	L1A1463000	SET SCREW	定位螺絲
41	004300186	WASHER (6.2x12x0.5)	墊圈
42	L1A3473000	UPPER SHAFT DRIVE CAM	上軸驅動凸輪 20140714
43	004240223	SET SCREW (M4x6C)	螺絲(杯形尾)
44	004400830	ENDURE ATTRITION WASHER (8.2x12x0.5)	耐磨墊圈
45	AE2413000	CORD RETAINER HOOK BLACK	電線夾
46	L1AD073210	D.F. DIAL	差動轉鈕
47	004500670	WASHER (6.4x11x1x0.15)	波型墊圈

B. FEED DOG PLATE, HORIZONTAL FEED SHAFT



B.FEED DOG PLATE, HORIZONTAL FEED SHAFT

PREFISSO "ZS"

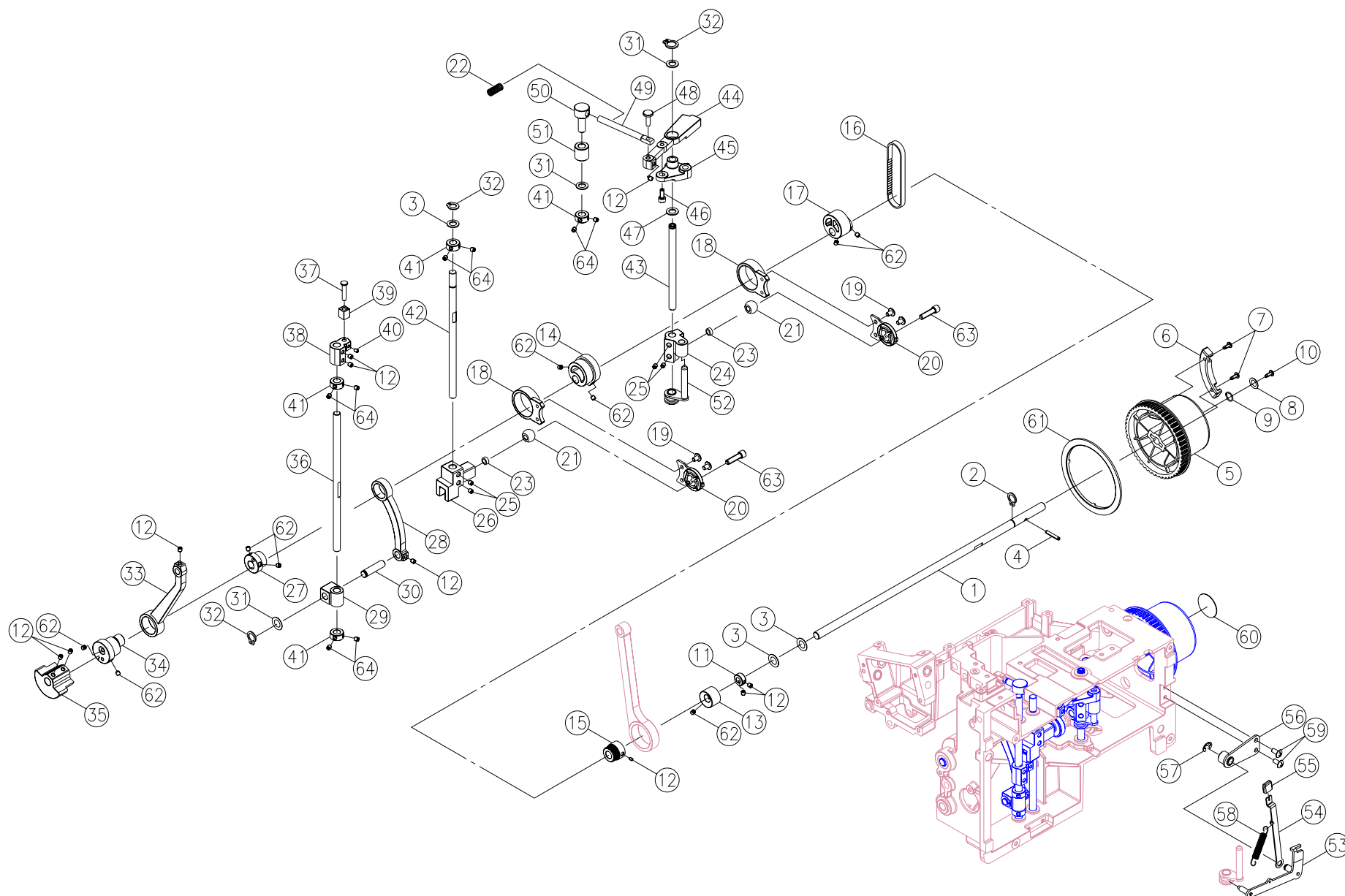
NO.	PART NO.	DESCRIPTION	REMARK
1	L1A0303000	FEED DOG PLATE	送布齒土台
2	L1A0793003	DIFFERENTIAL SUPPORTING SHAFT	差動齒支持軸
3	004240503	SET SCREW (M4x4C)	螺絲
4	L1A0733001	DIFFERTIAL FEED DOG	差動送布齒
5	L1A0773000	DIFFERENTIAL SHAFT	差動齒軸
6	L1A0613001	MAIN FEED DOG	主送布齒
7	004301186	WASHER (7.2x10x0.5)	墊圈
8	L1A0673000	HORIZONTAL LINK ARM	水平傳送腕
9	L1A0783000	FEED DOG PLATE SHAFT	送布齒土台軸
10	004451080	ENDURE ATTRITION WASHER (5.1x8.0x0.25)	墊磨墊圈
11	003010046	E-RING (E-4)	E 型止輪
12	L1A0683000	ARC LINK	弧型腕
13	L1A0693000	D.F. CONNECTION ROD	差動連動桿
14	L1A0763000	PIN	附頭銷(2)
15	L1A0583003	COLLAR(1)	止環(1)
16	L1A0753000	D.F. HOLDER	差動齒棒抱
17	004230433	SET SCREW (M3x3C)	螺絲
18	L1A0713000	FEED CONNECTION ROD	上下傳送連桿
19	L1A0723000	ECCENTRIC	偏心銷
20	003010053	E-RING (E-5)	E 型止輪
21	L1A0663000	D.F. ACTION ROD	差動作動腕
22	L1A0963003	D.F. SLIDE BLOCK PIN	差動滑塊銷
23	L1A0853582	D.F. SLIDE BLOCK	差動滑塊
24	003010033	E-RING (E-3)	E 型止輪
25	L1A0935003	D.F. CONENCTION PLATE SET	差動連結板組
26	L1A0703000	D.F. LINK	差動腕
27	L1A1343000	HORIZONTAL FEED ROD PIN	水平傳送腕銷
28	L1A0803000	HORIZONTAL FEED SHAFT	水平傳送軸
29	L1A1363003	COLLAR(2)	止環(3)
30	004240073	SET SCREW (M4x3C)	螺絲(平行尾)
31	003010073	E-RING (E-7)	E 型止輪
32	L1A0743000	LEVEL LINK	水平腕

PREFISSO "ZS"

PREFISSO "ZS"

NO.	PART NO.	DESCRIPTION	REMARK
33	0042400273	SET SCREW (M4x12)	內六角沉頭螺絲
34	L1A0103000	FOLK ROD	二又連桿
35	L1A1003000	PIN	滑塊銷
36	L1A0203000	UPPER SHAFT DRIVE LINK PIN	上軸驅動腕銷
37	004400870	ENDURE ATTRITION WASHER (7.2x12x1.0)	耐磨墊圈
38	0030600093	C-RING(7)	軸用 C 型扣環(7)
39	L1A0993000	FEED REGULATOR SLIDE BLOCK	傳送調節器滑塊
40	L1A0893000	D.F. SHAFT	差動軸
41	004300936	WASHER (8.2x12x0.5)	墊圈
42	L1A0863003	COLLAR(2)	止環(2)
43	004241061	SET SCREW (M4x12A)	面板螺絲
44	003010063	E-RING (E-6)	E 型止輪

C. LOWER SHAFT, UPPER LOOPER DRIVE LINK, CLUTCH SUPPORTING BOARD SET



C. LOWER SHAFT, UPPER LOOPER DRIVE LINK, CLUTCH SUPPORTING BOARD SET

PREFISSO "ZS"

NO.	PART NO.	DESCRIPTION	REMARK
1	L1A0113000	LOWER SHAFT	下軸
2	0030600103	C-RING(8)	軸用 C 型扣環(8)
3	004300936	WASHER (φ8.2xφ12x0.5)	墊圈
4	003043016	SPRING PIN	彈簧銷
5	L1A0123210	BALANCE WHEEL	飛輪
6	L1A0133000	BALANCE BLOCK	平衡塊
7	004230126	SCREW (M3x8B)	螺絲(自攻割尾)
8	004300396	WASHER	墊圈
9	004600296	SPRING WASHER	彈簧墊圈
10	004240396	SCREW (M4x10)	螺絲(傘頭)
11	L1A1363003	COLLAR(3)	止環(3)
12	004240503	SCREW (M4x4C)	螺絲
13	L1A0093000	HORIZONTAL FEED REGULATOR CAM	水平傳送凸輪
14	L1A0063000	UPPER SHAFT DRIVE CAM	上軸驅動凸輪
15	L1A1493000	THREADING GEAR S2M	供線器齒輪 S2M
16	007144S2M1	STPM TIMING BELT	STPD 正時皮帶
17	L1A0073000	UPPER LOOPER DRIVE CAM	上環勾驅動凸輪
18	L1A3253000	DRIVE FEED LINK	驅動腕台
19	004241036	SCREW (M4x6A)	螺絲
20	L1A3263003	CONNECTION BOARD	連結板
21	L1A0273000	BALL JOINT	球接頭
22	L1A3383003	UPPER LOOPER LINKAGE ROD SPRING	上環勾連動桿彈簧
23	L1A0503003	SPACER	間隔環
24	L1A0453000	UPPER LOOPER SHAFT LINK	上環勾軸腕
25	004250203	SCREW (M5x5C)	螺絲(杯形尾)
26	L1A0383000	LOWER LOOPER SHAFT LINK	下環勾軸腕
27	L1A0043000	CS HORIZONTAL FEED REGULATOR CAM	CS 水平傳送凸輪
28	L1A0053000	CS HORIZONTAL CONNECTION ROD	CS 水平傳動連桿
29	L1A0333000	CS HORIZONTAL FEED REGULATOR JOINT	CS 水平傳送接頭
30	L1A0343000	S HORIZONTAL CONNECTION PIN	CS 水平傳動銷
31	004400870	ENDURE ATTRITION WASHER (φ7.2xφ12x1.0)	耐磨墊圈
32	0030600093	C-STOP WHEEL(7)	軸用 C 型扣環(7)
33	L1A0033000	UPPER KNIFE CONNECTION ROD	上刀驅動連桿

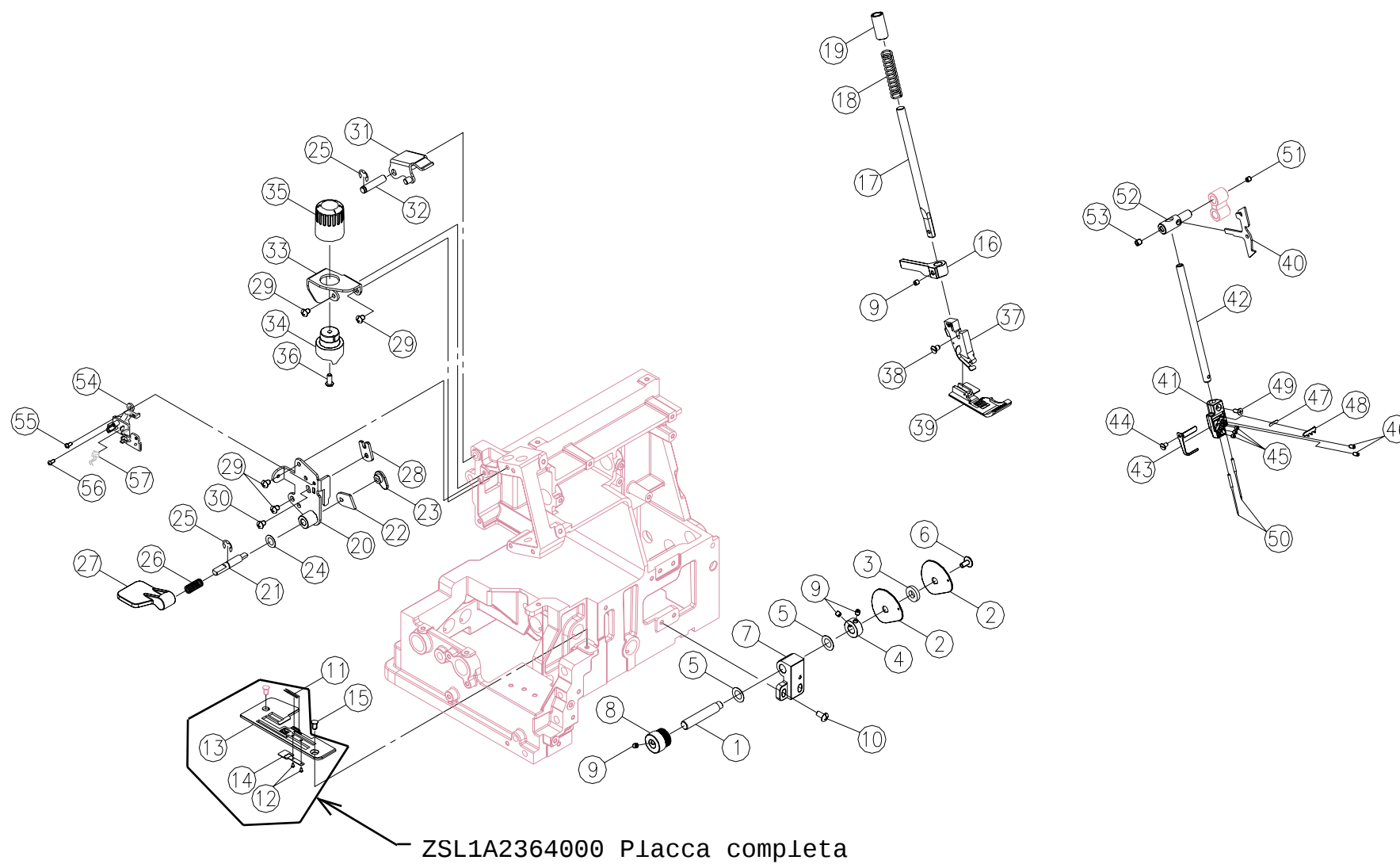
PREFISSO "ZS"

NO.	PART NO.	DESCRIPTION	REMARK
34	L1A1013000	UPPER/LOWER FEED REGULATOR CAM	上下傳送凸輪
35	L1A0023000	LOWER SHAFT CRANK ARM	下軸橫樑
36	L1A0313000	CS SHAFT	CS 軸
37	L1A0363000	CS SLIDE BLOCK PIN	CS 滑塊銷
38	L1A0323000	CS SHAKE LINK	CS 搖動腕
39	L1A0373000	CS SLIDE BLOCK	CS 滑塊
40	004230433	SCREW (M3x3C)	螺絲
41	L1A0863003	COLLAR(2)	止環(2)
42	L1A0353000	LOWER LOOPER SHAFT	下環勾軸
43	L1A0493000	UPPER LOOPER SHAFT	上環勾軸
44	L1A0433000	UPPER LOOPER DRIVE LINK(1)	上環勾驅動腕(1)
45	L1A0443000	UPPER LOOPER DRIVE LINK(2)	上環勾驅動腕(2)
46	0042400273	SCREW (M4x12)	內六角沉頭螺絲
47	004400880	ENDURE ATTRITION WASHER (7.2x12x0.5)	耐磨墊圈
48	L1A0393000	UPPER LOOPER LINKAGE ROD PIN	上環勾連桿銷
49	L1A1713000	UPPER LOOPER CONNECTION ROD	上環勾傳動桿
50	L1A0413000	LOOPER CONNETION	環勾棒承
51	L1A0403000	BEARING(2)	軸承(2)
52	L1A0485000	CLUTCH PIN SET	離合銷組
53	L1A2025000	CLUTCH CONTROL BOARD SET	離合器控制板組
54	L1A2213002	CLUTCH CONTROL DEFLECTOR	離合器控制撥桿
55	L1A3003210	DEFLECTOR TUBE	撥桿套
56	L1A2054003	CLUTCH SUPPORTING BOARD SET	離合器支持板組
57	003010046	E-RING (E-4)	E 型止輪
58	L1A2333000	CLUTCH SPRING	離合器彈簧
59	004240106	SCREW (M4x8A)	螺絲
60	V16893210	BLANCE WHEEL DECORETED PLATE	飛輪飾板
61	L1A3093210	BALANCE WHEEL BELT BACK PLATE	飛輪皮帶擋板
62	004240223	SCREW (M4x6C)	螺絲(杯形尾)
63	L1A3193003	BALL-JOINT SCREW	球接頭螺絲(2)
64	004240073	SCREW (M4x3C)	螺絲(平形尾)

PREFISSO "ZS"



D. THREADING SHAFT, NEEDLE PLATE ,PRESSER HOLDER SET



D. THREADING SHAFT, NEEDLE PLATE ,PRESSER HOLDER SET

PREFISSO "ZS"

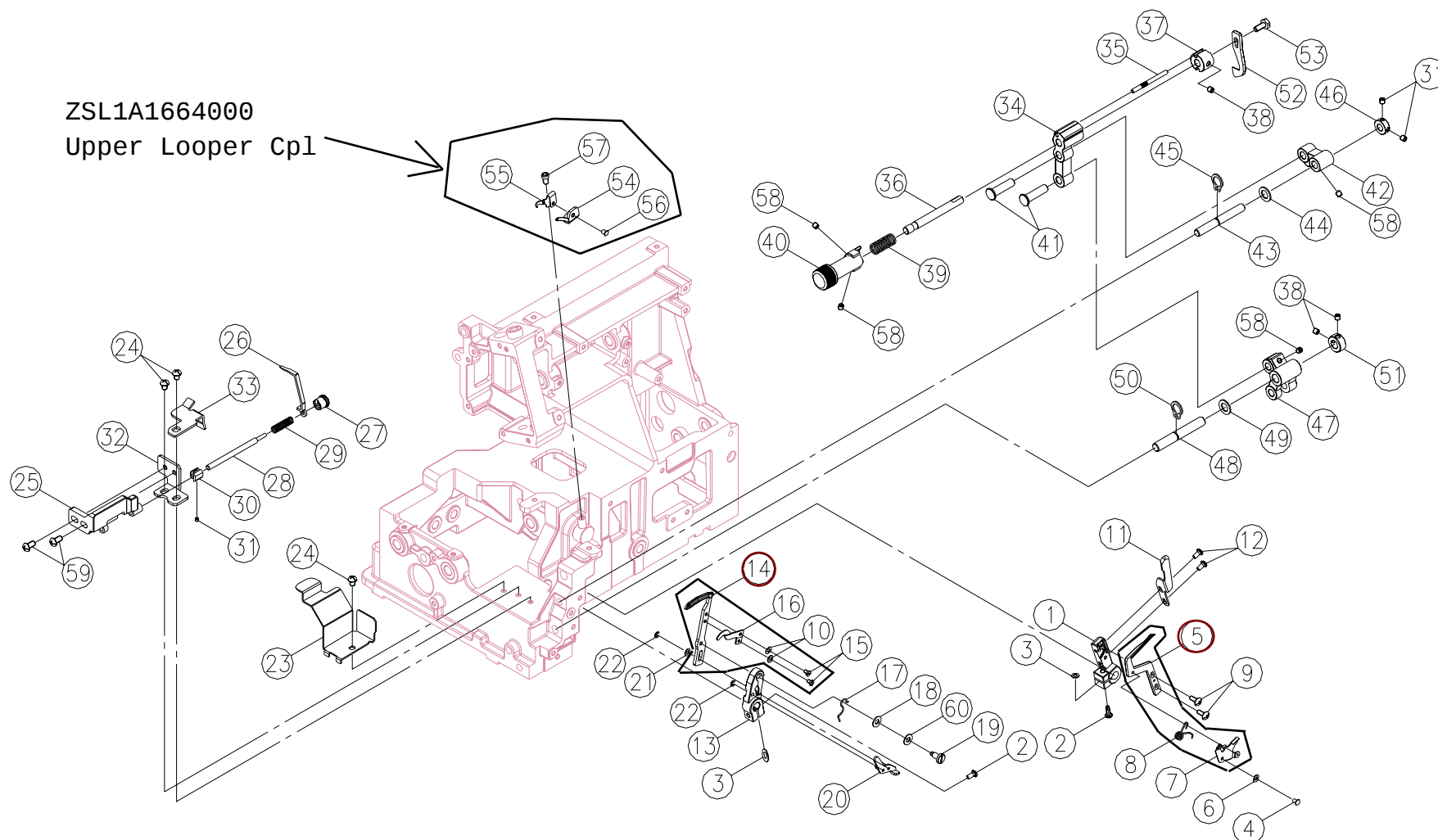
NO.	PART NO.	DESCRIPTION	REMARK
1	L1A1103000	THREADING SHAFT	供線器軸
2	L1A1123000	THREADING CAM	供線凸輪
3	L1A1113001	SPACER	間隔環
4	L1A1363003	COLLAR(3)	止環(3)
5	004400830	ENDURE ATTRITION WASHER (φ8.2xφ12x0.5)	耐磨墊圈
6	004240586	SET SCREW (M4x8)	螺絲(華司)
7	L1A1503000	THREADING BEARING S2M	供線器軸承 S2M
8	L1A1493000	THREADING GEAR S2M	供線器齒輪 S2M
9	004240503	SET SCREW (M4x4C)	螺絲
10	004240046	SET SCREW (M4x10B)	螺絲
11	L1A2393000	RETAINING NEEDLE	擋針
12	L1A2383000	REVIT	銷釘
13	L1A2303004	NEEDLE PLATE	針板
14	L1A2373000	NEEDLE REVITING PLATE	針板銲接片
15	004240851	NEEDLE PLATE SCREW	針板螺絲
16	L1A0623000	PRESSER BAR GUIDE BRACKET	押棒抱
17	L1A2323002	PRESSER BAR	押棒
18	L1A0633003	PRESSER BAR SPRING	押棒彈簧
19	L1A1083000	PRESSER BAR UPPER BEARING	押棒上軸承
20	L1A2595002	PRESSER BAR BRACKET COMPLETE	押上下本台板組
21	L1A0653003	PRESER BAR SHAFT	押棒上下軸
22	L1A0643003	PRESSER BAR PLATE	押棒上下板
23	L1A1283000	THREAD RELEASE CAM	鬆線凸輪
24	004900063	WASHER (φ6.2xφ12x2.0x0.15)	弧型墊圈
25	003010053	E-RING (E-5)	E 型止輪
26	003566003	WIDTH ADJUSTABLE DIAL SPRING	闊度選擇轉鈕彈簧
27	L1A2853210	PRESSER BAR CONNECTION ROD	押棒上下桿
28	L1A1293003	STOPPER	停止器
29	004240106	SET SCREW (M4x8A)	螺絲
30	004240676	SET SCREW (M4x5B)	螺絲
31	L1A1165002	PRESSER PLATE SET	壓板組
32	L1A1153003	PRESSER PLATE SUPPORTING SHAFT	壓板支持軸

PREFISSO "ZS"

NO.	PART NO.	DESCRIPTION	REMARK
33	L1A1173002	PRESSURE DIAL HOLDING BRACKET	壓力鈕支持板
34	L1A1183000	PRESSURE ADJUSTABLE CAM	壓力調節凸輪
35	L1A1193210	PRESSER BAR PRESSURE AD. DIAL	押棒壓力調節鈕
36	0042400136	SET SCREW (M4x10A)	螺絲
37	L1A2264000	PRESSER HOLDER SET	上座組
38	004106261	SET SCREW (SM9/64x40x8)	螺絲
39	006L1A0017	PRESSER FOOT COMPLETE	壓布腳組
40	L1A1573001	UPPER TAKE-UP PLATE	上挑線板
41	L1A1603001	NEEDLE CLAMP	針留
42	L1A1613000	NEEDLE BAR	針棒
43	L1A1623000	NEEDLE CLAMP THREAD GUIDE PLATE	針留導線板
44	L1A1643003	NEEDLE CLAMP SET SCREW	針留螺絲
45	L1A3433003	SET SCREW (M3x3C)	尖尾內六角止迴螺絲
46	L1A3173003	SET SCREW	螺絲
47	L1A3163000	NEEDLE CLAMP GUIDE PLATE SPRING	針留導板彈片
48	L1A3143000	NEEDLE CLAMP THREADING GUIDE PLATE	針留過線導板
49	004230136	SET SCREW (M3x8)	螺絲(皿平)
50	006L1A0015	NEEDLE#14	多特針#14
51	004240223	SET SCREW (M4x6C)	螺絲(杯形尾)
52	L1A0243003	NEEDLE BAR CLAMP	針棒抱
53	004250193	SET SCREW (M5x6C)	螺絲(杯形尾)
54	L1A3403000	SOFT SWITCH COVER	微動開關支架
55	004230076	SET SCREW (M3x5A)	螺絲
56	004230126	SET SCREW (M3x8B)	螺絲(自攻)
57	008L1A0015	MICRO SWITCH	微動開關(壓布腳)

PREFISSO "ZS"

E. LOWER LOOPER HOLDER, UPPER LOOPER



E. LOWER LOOPER HOLDER, UPPER LOOPER

PREFISSO "ZS"

NO.	PART NO.	DESCRIPTION	REMARK
1	L1A1833000	LOWER LOOPER HOLDER	下環勾台
2	0042400273	SET SCREW (M4x12)	內六角沉頭螺絲
3	0046000013	SPRING WASHER (φ4.2xφ7.2x1)	彈簧墊圈
4	L1A1883000	FIXED PIN	線掛定位銷
5	L1A1854000	CROHET INFERIORE COMPLETO	下環
6	0043000118	WASHER (φ3xφ6x0.5)	墊圈
7	L1A1863001	LOWER LOOPER PLATE	下線掛板
8	L1A1873003	LOWER LOOPER PRING	下線掛彈簧
9	004230211	SET SCREW (M3x8A)	螺絲
10	0043000108	WASHER (φ3xφ6x0.3)	墊圈
11	L1A1843001	LOWER LOOPER NEEDLE HOLDER	下環勾針受
12	004230211	SET SCREW (M3x8A)	螺絲
13	L1A1733000	CS LOOPER CARRIER	CS 環勾台
14	L1A1744000	GANCIO CATENELLA COMPLETO	CS
15	L1A1783003	NEEDLE HOLDER SCREW	針受螺絲
16	L1A1773001	CS NEEDLE HOLDER	CS 針受
17	L1A1723002	CS WIRE SPRING	CS 線彈簧
18	0043420016	WASHER (φ4.2xφ9x0.5)	墊圈
19	L1A1823003	CS SET SCREW	CS 段螺絲
20	L1A1795000	CS PLATE COMPLETE	CS 橫桿板組
21	004300742	WASHER (φ3.2xφ6.1x0.5)	墊圈
22	003010026	E-RING (E-2)	E 型扣環
23	L1A2353002	SEPARATE PLATE	防護板
24	004240062	SET SCREW (M4x8B)	螺絲
25	L1A2173000	WINDERING SPINDLE BASE	捲線桿台
26	L1A2144000	WINDERING SPINDLE	
27	L1A2163000	WINDERING SPINDLE DIAL	捲線桿鈕
28	L1A2153003	WINDERING SPINDLE SHAFT	捲線桿軸
29	L1A2203003	WINDERING SPINDLE SPRING	捲線桿彈簧
30	L1A2193000	WINDERING SPINDLE COLLAR	捲線桿止環
31	004230433	SET SCREW (M3x3C)	螺絲
32	L1A2183003	WINDERING SPINDLE HOLDING BRACKET	捲線桿台支持板

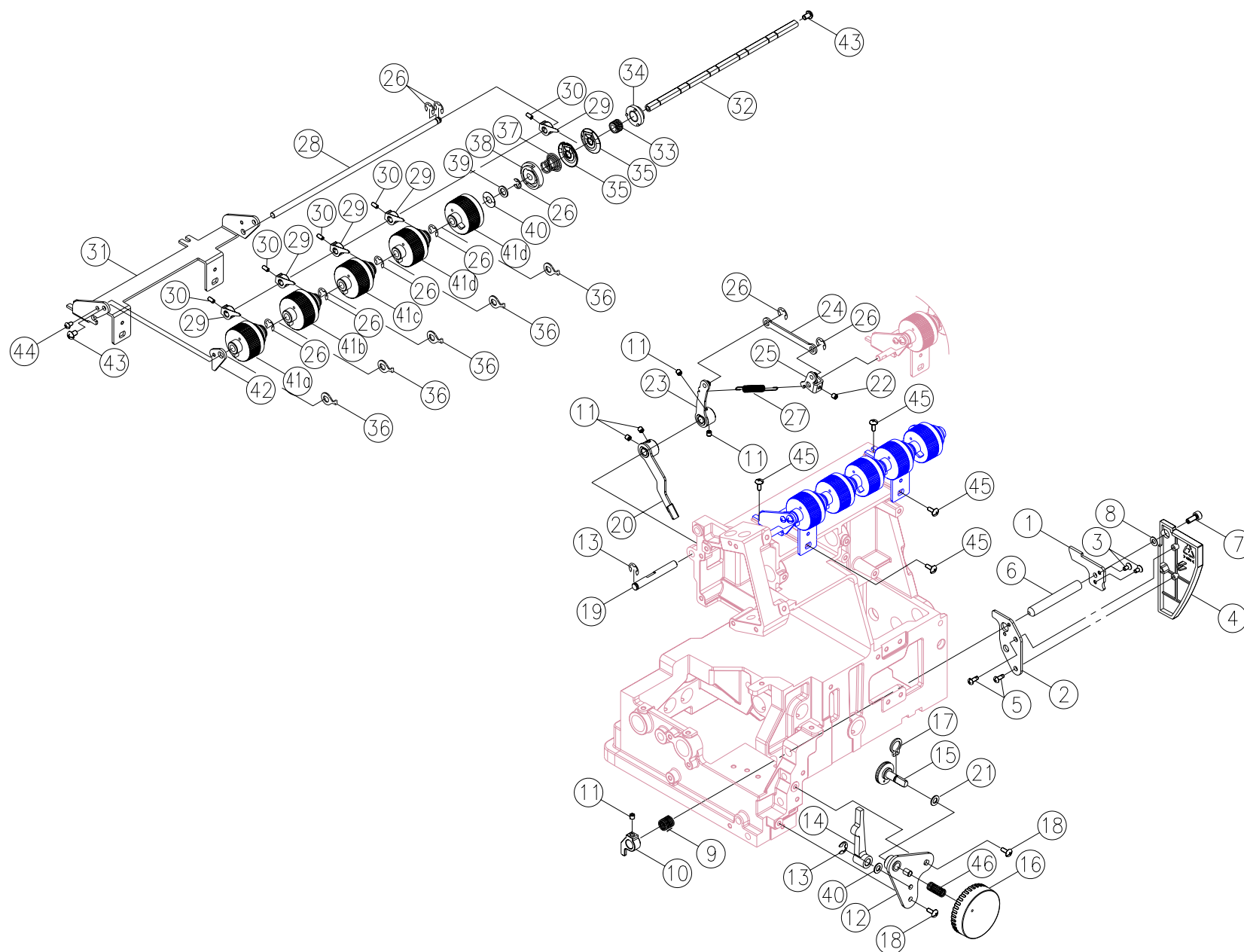
PREFISSO "ZS"

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PREFISSO "ZS"

NO.	PART NO.	DESCRIPTION	REMARK
33	L1A2013002	CS	CS 限定板
34	L1A0543000	UPPER BLADE SUPPORTING BRACKET	上刀支架
35	L1A1043000	UPPER BLADE FIXED PIN	上刀定位銷
36	L1A1053000	UPPER BLADE SHAFT	上刀軸
37	L1A1063000	UPPER BLADE CONNECTOR	上刀連結器
38	004240503	SET SCREW (M4x4C)	螺絲
39	L1A1353003	UPPER BLADE SHAFT SPRING	上刀軸彈簧
40	L1A0533828	UPPER BLADE DIAL	上刀轉鈕
41	L1A0523000	PIN	附頭銷(1)
42	L1A0573000	UPPER BLADE LINK	上刀腕(2)
43	L1A0563000	UPPER BLADE LINK SHAFT	上刀腕軸
44	004400840	ENDURE ATTRITION WASHER (φ6.2xφ9.6x0.5)	耐磨墊圈
45	0030600083	C-STOP RING	軸用 C 型扣環(6)
46	L1A0583003	COLLAR	止環(1)
47	L1A0553000	UPPER BLADE LINK	上刀腕(1)
48	L1A0513000	DRIVE LINK SHAFT	驅動腕軸
49	004400870	ENDURE ATTRITION WASHER (φ7.2xφ12x1.0)	耐磨墊圈
50	0030600093	G-STOP RING	軸用 C 型扣環(7)
51	L1A0863003	COLLAR(2)	止環(2)
52	L1A0593000	UPPER BLADE	上刀
53	0042400218	SET SCR SET SCREW EW (M4x10)	六角頭螺栓
54	L1A1693000	UPPER LOOPER	上環勾
55	L1A1663001	UPPER LOOPER	上環勾導板
56	L1A1683000	UPPER LOOPER FIXED PIN	上環勾固定銷
57	L1A3393003	UPPER LOOPER DRIVE LINK SCREW	上環勾傳動桿螺絲
58	00240033	螺絲	螺絲
59	004240106	SET SCREW (M4x8A)	螺絲
60	0043000143	WASHER ((4.4x8x1)	弧形墊圈

F. LOWER CUTTER, WIDTH CONTROLLER SUPPORTER PLATE

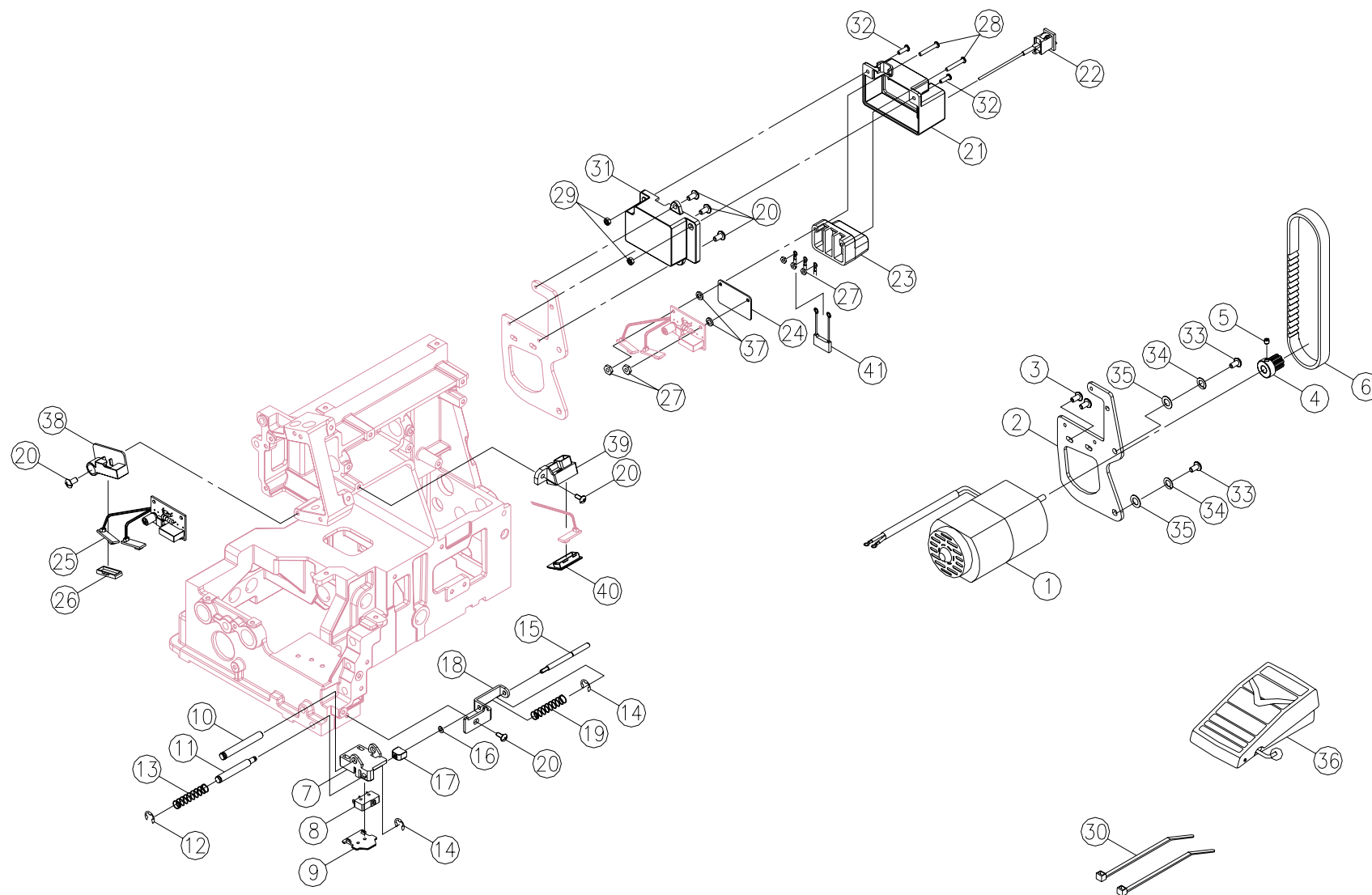


F. LOWER CUTTER, WIDTH CONTROLLER SUPPORTER PLATE

NO.	PART NO.	DESCRIPTION	REMARK
1	L1A2233000	LOWER CUTTER	下切刀
2	L1A2223003	CUTTER FIXED PLATE	切刀固定板
3	004230146	SET SCREW (M3x6)	螺絲(皿平)
4	L1A2763210	CLOTH PLATE COVER	補助板蓋
5	004230085	SET SCREW (M3x6B)	螺絲(自攻割尾)
6	L1A2253003	CUTTER MOVEABLE SHAFT	切刀移動軸
7	0042400261	HEX SOCKET SET SCREW	內六角沉頭螺絲
8	0046000013	SPRING WASHER (4.2x7.2x1)	彈簧墊圈
9	L1A2933003	LOWER CUTTER SPRING	下切刀彈簧
10	L1A2343000	UPPER CUTTER DIAL STOPPER	上刀轉鈕押板
11	004240503	SET SCREW (M4x4C)	螺絲
12	L1A2085000	WIDTH CONTROLLER SUPPORTER PLATE	切幅鈕支持板組
13	003010053	E-RING (E-5)	E 型止輪
14	L1A2073000	CUTTER STOPPER	切刀押板
15	L1A2125000	WIDTH CONTROLLER CAM COMPLETE	切幅鈕凸輪組
16	L1AD063210	WIDTH CONTROLLER DIAL	切幅控制鈕
17	0030600083	C-STOP RING(6)	軸用 C 型扣環(6)
18	004240062	SET SCREW (M4x8B)	螺絲
19	L1A1223000	THREAD LOOSEN SHAFT	鬆線軸
20	L1A1205003	THREAD LOOSEN PLATE COMPLETE	鬆線板組
21	004500670	WASHER (6.4*11*1*0.15)	波型墊圈
22	004230211	SET SCREW (M3x0.5x8A)	螺絲
23	L1A1235003	THREAD LOOSEN LINK COMPLETE	鬆線腕組
24	L1A1243003	THREAD LOOSEN LINKAGE ARM	鬆線連動桿
25	L1A1265003	THREAD LOOSEN CONNECTING ARM COMPLETE	鬆線作動腕組
26	003010043	E-RING (E-4)	E 型止輪
27	L1A1303003	THREAD LOOSEN LINK SPRING	鬆線腕彈簧
28	L1A1923002	RELEASING UNIT FIXED SHAFT	釋放爪定位軸
29	L1A1963000	TENSION RELEASING UNIT	張力釋放爪
30	004230126	SET SCREW (M3x8B)	螺絲(自攻割尾)
31	L1A1893006	UPPER THREAD TENSION HOLDING PLATE	上線張力支持板
32	L1A1913002	UPPER THREAD TENSION SHAFT	上線張力軸

NO.	PART NO.	DESCRIPTION	REMARK
33	L1A1973210	TENSION ADJUSTABLE SCREW	張力調節螺絲
34	L1A1983210	TENSION ADJUSTABLE NUT	張力調節螺帽
35	L1A3423000	TENSION SHIELDING R	張力護線板
36	L1A3363008	ADJUSTABLE DIAL FIXED PLATE	調整鈕定位板
37	L1A2003003	TENSION SPRING	張力調節彈簧
38	L1A1993000	UPPER TENSION CAM	上線張力凸輪
39	004300186	WASHER (6.2x12x0.5)	墊圈
40	004500670	SPRING WASHER (6.4x11x1x0.15)	波型墊圈
41a	L1AD013210	TENSION ADJUSTABLE DIAL	張力調整鈕
41b	L1AD023210	TENSION ADJUSTABLE DIAL	張力調整鈕
41c	L1AD033210	TENSION ADJUSTABLE DIAL	張力調整鈕
41d	L1AD043210	TENSION ADJUSTABLE DIAL	張力調整鈕
41e	L1AD053210	TENSION ADJUSTABLE DIAL	張力調整鈕
42	L1A1903001	UPPER THREAD TENSION FIXED PLATE	上線張力定位板
43	004240056	SET SCREW (M4x6B)	螺絲
44	004230056	SET SCREW (M3x5B)	螺絲
45	004240106	SET SCREW (M4x8A)	螺絲
46	003566003	WIDTH SELECTION DIAL SPRING	闊度選擇轉鈕彈簧

G. MOTOR COMPLETE



ALL VOLTAGE APPLICATION & SPEC., PLEASE CHECK NEXT PAGE.

G. MOTOR COMPLETE

PREFISSO "ZS"

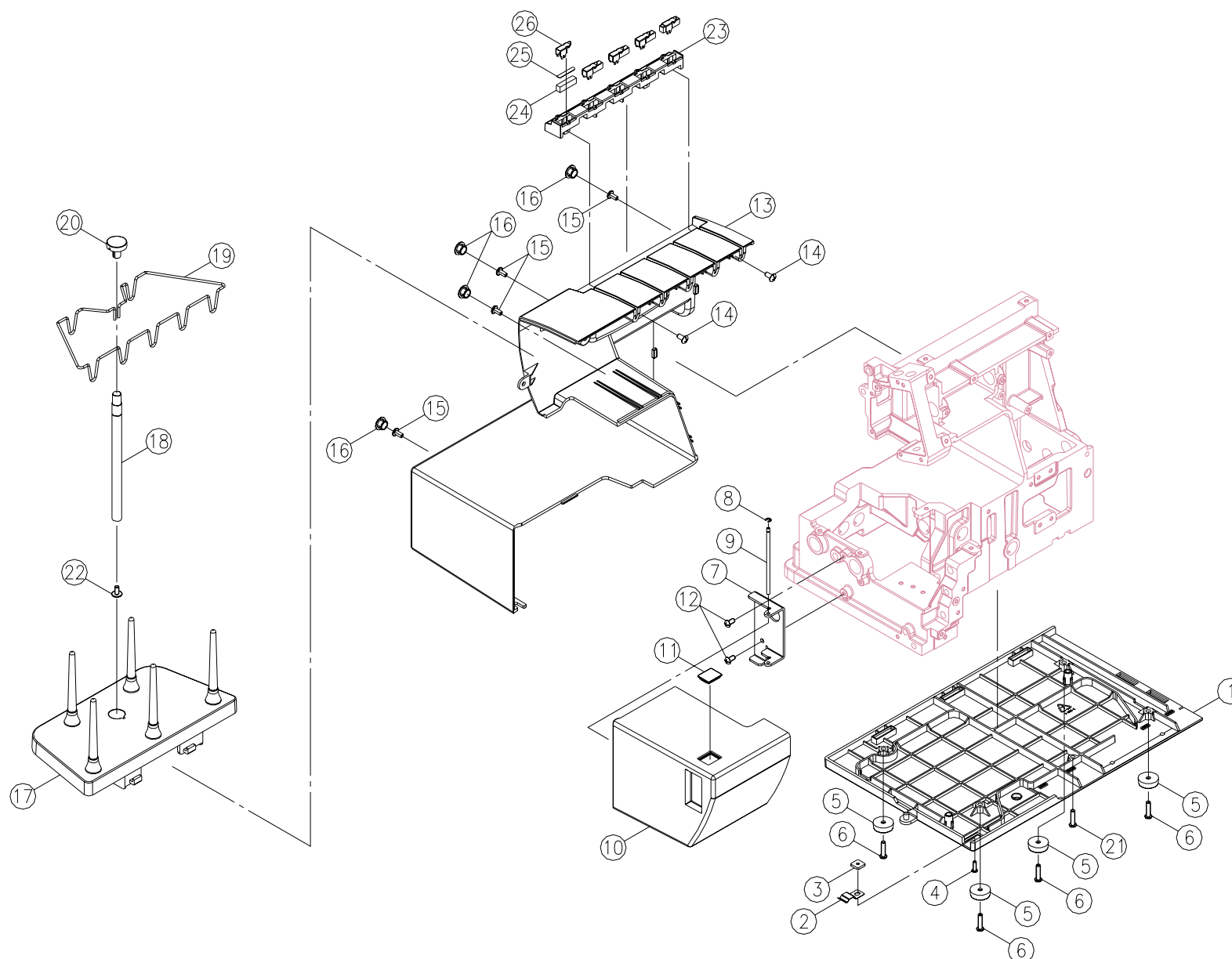
PREFISSO "ZS"

NO.	PART NO.	DESCRIPTION	REMARK
1	001L1A1004	MOTOR COMPLETE (230-240V)	馬達(歐英向)
2	L1A2453006	MOTOR BRACKET	馬達固定板
3	004240396	SET SCREW	螺絲
4	L1A1093000	MOTOR GEAR	馬達齒輪
5	004240223	SET SCREW (M4x6C)	螺絲
6	007136XL01	MOTOR BELT	馬達皮帶
7	L1A1413000	MICROSWITCH BASE	微動開關座
8	008L1A0004	MICROSWITCH COMPLETE (W/WIRES)	微動開關組(含線)
9	L1A1423000	MICROSWITCH COVER	微動開關蓋
10	L1A1433003	GUIDE ROD	導桿
11	L1A1443003	SWITCH SHAFT(2)	開關軸(2)
12	003010053	E-RING (E-5)	E 型止輪
13	L1A1453003	SWITCH SHAFT SPRING(2)	開關軸彈簧(2)
14	003010033	E-RING (E-3)	E 型止輪
15	L1A1383003	SWITCH SHAFT(1)	開關軸(1)
16	0043000108	WASHER (φ3xφ6x0.3)	墊圈
17	L1A1393000	SWITCH SHAFT CONNECTOR	開關軸接頭
18	L1A1373002	SWITCH SHAFT	開關軸支持板
19	L1A1403003	SWITCH SHAFT SPRING(1)	開關軸彈簧(1)
20	004240106	SET SCREW (M4x8A)	螺絲
21	L1A3323000	RECEPTACLE HOLDER	插座支架
22	008L1A0007	SWITCH ASS'Y	開關
23	008L1A0010	RECEPTACLE	插座
24	008L1A0013	CONSENT INSULATION PLATE	絕緣板(方正附件)
25	L1A3345000	LED LIGHT BOARD COMPLETE	LED 照明燈板(歐向)
26	L1A3203031	LED LIGHT COVER	LED 燈罩(1)
27	0048300030	NUT (M3x0.5 t=2.3)	螺帽(方正附件)
28	0042300300	SET SCREW (M3x20)	螺絲方正附件)

PREFISSO "ZS"

NO.	PART NO.	DESCRIPTION	REMARK
29	004830016	NUT (M3 t=2.3)	螺帽
30	002027129	CORD CLIP	鎖式紮帶
31	L1A2873000	RECEPTACLE HOLDER COVER	插座支架蓋
32	004230226	SET SCREW (M3x12B)	螺絲
33	004250086	SET SCREW (M5x12)	馬達組螺絲
34	004600296	SPRING WASHER (φ5.1*φ9.2*1.3)	彈簧墊圈
35	004300306	WASHER (φ5.4*φ10*0.9)	墊圈
36	002L1A1002	FOOT CONTROLLER	腳控制器(歐向)
		FOOT CONTROLLER	腳控制器(英向)
		FOOT CONTROLLER	腳控制器(美向)
		FOOT CONTROLLER	腳控制器(日向)
		FOOT CONTROLLER	腳控制器(轉向)
37	0040300013	WASHER	絕緣墊圈
38	L1A2893000	LED LIGHT BASE(1)	LED 燈座(1)
39	L1A3233000	LED LIGHT BASE(2)	LED 燈座(2)
40	L1A3223031	LED LIGHT BASE (2)	LED 燈罩(2)
41	008L1A0012	CONDENSER	電容器(方正附件)FOR EU/U.K/JAPAN/KOREA/

H. BASE COVER, CLOTH PLATE, BACK COVER



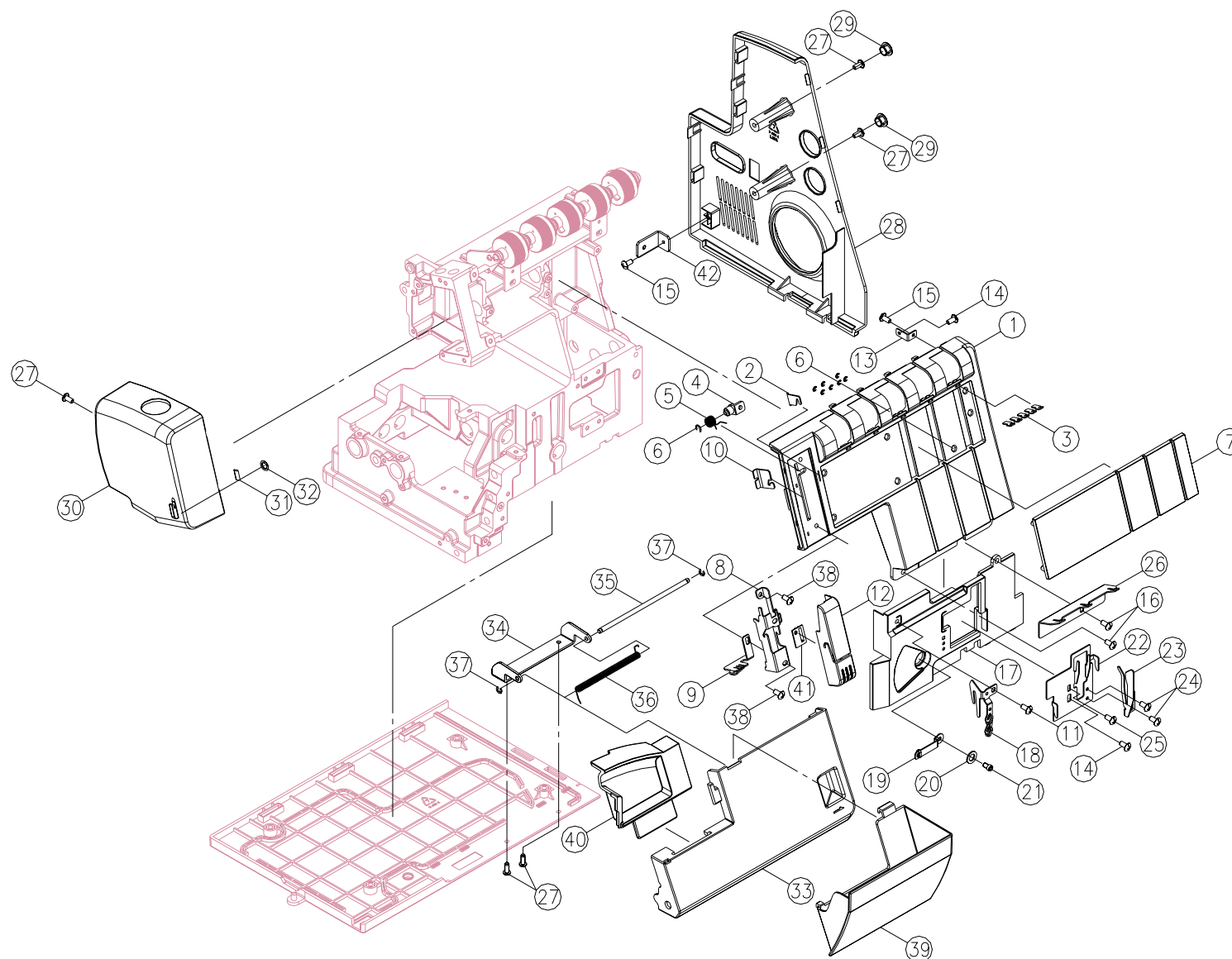
H. BASE COVER, CLOTH PLATE, BACK COVER

PREFISSO "ZS"

NO.	PART NO.	DESCRIPTION	REMARK
1	L1A3013210	BASE COVER	底板蓋
2	L1A2443002	SPRING	板彈簧
3	L1A2583000	NUT	螺母
4	004230036	SET SCREW (M3x6B)	螺絲
5	L1A3413000	BASE RUBBER	底座橡膠墊
6	0042400336	SET SCREW (M4X10)	螺絲(傘頭自攻尖尾)
7	L1A2433001	CLOTH PLATE BRACKET	補助板支架
8	003010253	E-RING (E-2.5)	E 型止輪
9	L1A2423001	CLOTH PLATE FIXED PIN	補助板定位銷
10	L1AA043210	CLOTH PLATE	補助板
11	L1A2773031	CLOTH PLATE WINDOW	補助板視窗
12	004240106	SET SCREW (M4x8A)	螺絲(自攻)
13	L1A2733210	BACK COVER	後蓋
14	004230086	SET SCREW (M3x6B)	螺絲
15	004240106	SET SCREW (M4x8A)	螺絲
16	E9R0803210	REPLACEMENT HOLE COVER	作業孔飾板
17	L1A2783210	THREAD REEL STAND	線輪桿台
18	L1A3033001	THREE MODE	三段式伸縮桿
19	L1A2553001	THREAD REEL BAR HOOK	線輪桿導線勾
20	L1A2913210	THREAD REEL BAR HOOK RETAINER	線輪桿導線勾固定座
21	004240086	SET SCREW (M4x20B)	螺絲
22	004240586	SET SCREW (M4x8)	螺絲(華司)
23	L1AA013210	UPPER THREAD	上線壓板本台(點漆)
24	L1A3083000	RUBBER	海綿
25	L1A3073000	THREAD GUIDE REED	導線簧片
26	L1A3063001	THREAD GUIDE PLATE	導線壓板

PREFISSO "ZS"

I. FRONT COVER,FEEDING THREAD GUIDE PLATE, PANEL



I. FRONT COVER,FEEDING THREAD GUIDE PLATE, PANEL

NO.	PART NO.	DESCRIPTION	REMARK	NO.	PART NO.	DESCRIPTION	REMARK
1	L1AC013210	FRONT COVER	前蓋	32	003020053	CS-RING	CS 扣環
2	L1A2513000	THREAD GUIDE PLATE(2)	前蓋導線板(2)	33	TD434	LOWER LIFT COVER	下掀蓋
3	L1A2523000	THREAD GUIDE PLATE(3)	前蓋導線板(3)	34	L1A2533001	FRONT COVER INSIDE PLATE	前蓋內板
4	L1A2923210	UPPER THREAD SPRING FIXED RACK	上線彈簧固定架	35	L1A2543001	FRONT COVER INSIDE PLATE RATATING SHAFT	前蓋內板轉軸
5	L1A2493000	UPPER THREAD SPRING	上線彈簧	36	L1A2413000	LOWER LIFT COVER SPRING	下掀蓋彈簧
6	003020043	CS-RING	CS 扣環	37	003010033	E-RING (E-3)	E 型止輪
7	L1AP013985	FRONT COVER DECORATED PLATE	前蓋飾板	38	0042400273	SET SCREW (M4x12)	內六角沉頭螺絲
8	L1A1583001	UPPER TAKE UP LEVER HOLDER	上挑線桿蓋板	39	L1A2713210	CLOTH GATHER BOX	集布盒
9	L1A1593001	UPPER TAKE UP LEVER PLATE	上挑線導板	40	L1A2693210	CLOTH	切布擋板
10	L1A1563001	UPPER THREAD GUIDE PLATE	上線導板	41	L1A3183210	TAKE UP LEVER PROTECT PLATE	挑線桿護蓋板
11	004240136	SET SCREW (M4x12B)	螺絲	42	L1A3043006	SIDE COVER SUPPORTING PLATE	後部蓋支持板
12	L1A2623210	TAKE UP LEVER COVER	挑線桿護蓋				
13	L1A3023003	FRONT COVER SUPPORTING BRACKET	前蓋支持板				
14	004230016	SET SCREW (M3x6A)	螺絲				
15	004230086	SET SCREW (M3x6B)	螺絲				
16	004240396	SET SCREW (M4x10)	螺絲(十字傘頭)				
17	L1AA033210	FRONT PANEL	正面蓋(點漆)				
18	L1AA023000	THREADING GUIDE PLATE	過線導板(點漆)				
19	L1A1543001	TAKE UP LEVER PLATE	挑線板				
20	004300096	WASHER (4x8x0.5)	墊圈				
21	0042400253	SET SCREW (M4x6)	內六角沉頭螺絲				
22	L1A1523001	FEEDING THREAD GUIDE PLATE	送線導板				
23	L1A1533001	FEEDING PLATE	送線押板				
24	004230056	SET SCREW (M3x5B)	螺絲				
25	004240146	SET SCREW (M4x15B)	螺絲				
26	L1A2483001	FRONT PANEL THREADING PLATE	正面蓋穿線板				
27	004240106	SET SCREW (M4x8A)	螺絲				
28	L1AA053210	SIDE COVER	後部蓋(歐向)				
29	E9R0803210	REPLACEMENT HOLE COVER	作業孔飾板				
30	L1A2723210	PANEL	面板				
31	V630593000	BLADE	刀片				

J. ACCESSORIES



J. ACCESSORIES

PREFISSO "ZS"

PREFISSO "ZS"

STANDARD ACCESSORIES			
NO.	PART NO.	DESCRIPTION	REMARK
1	L1A2704210	SEWING	車縫擋板
2	006L1A0030	THREAD	棉線
3	006R1A0039	CONE HOLDER	大線輪固定套
4	006R1A0032	NET	線網
5	R1A2223210	SPOOL HOLDER	大線輪蓋
6	006L1A0023	NEEDLE SET	針盒組(風琴針)
7	006L1A0021	SPOOL PIN	線輪座海綿
8	L1A2713210	CLOTH GATHER BOX	集布盒
9	006L1A0025	THREADER	穿線器
10	006L1A0024	NEEDLE SET UP TOOL	裝針器
11	L1A0593000	BLADE	上刀
12	006L1A0020	WRENCH	板手
13	006013009	OIL BOTTLE	油瓶
14	006L1A0022	EDGE/QUILTING GUIDE	定規棒
15	006R1A0035	SCREWDRIVER (BIG)	起子(大)
16	006L1A0028	HEX WRENCH	六角板手
17	006L1A0029	TWEEZER	鑷子
18	006L1A0026	CLEANING BRUSH	清潔刷
19	L1A2693210	CUTTING BOARD	切布檔板
20	006L1A0027	ACCESSORY BOX	附件盒

NOTE: WHEN YOU ORDER ANY SPARE PARTS FROM US, PLEASE
 COOPERATE
 WITH US BY WRITING.
 (1) SECTION & SEQUENCE NO.
 (2) NAME OF PARTS
 (3) VOLTAGE, IF NECESSARY
 (4) OTHERS, IF ANY