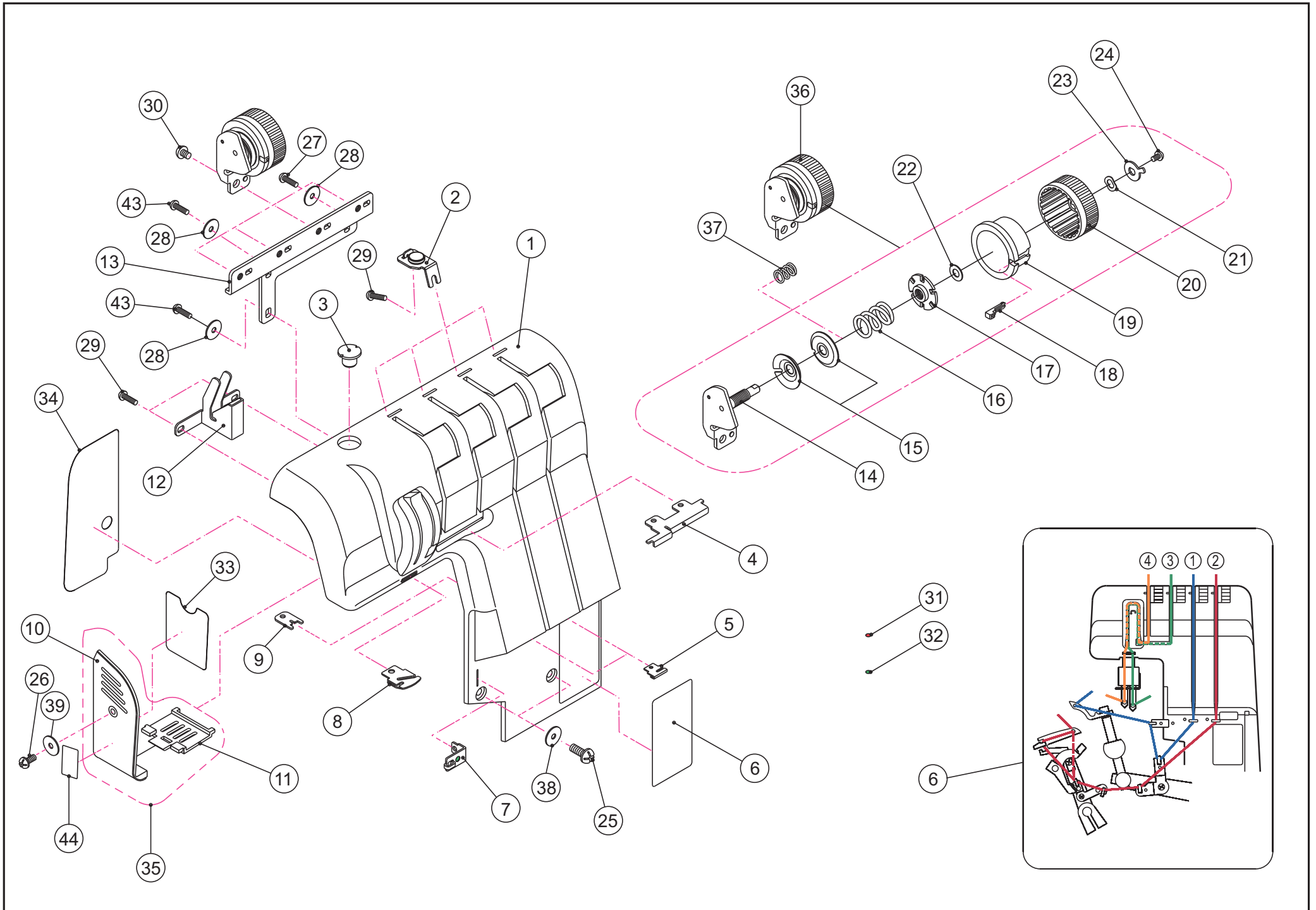
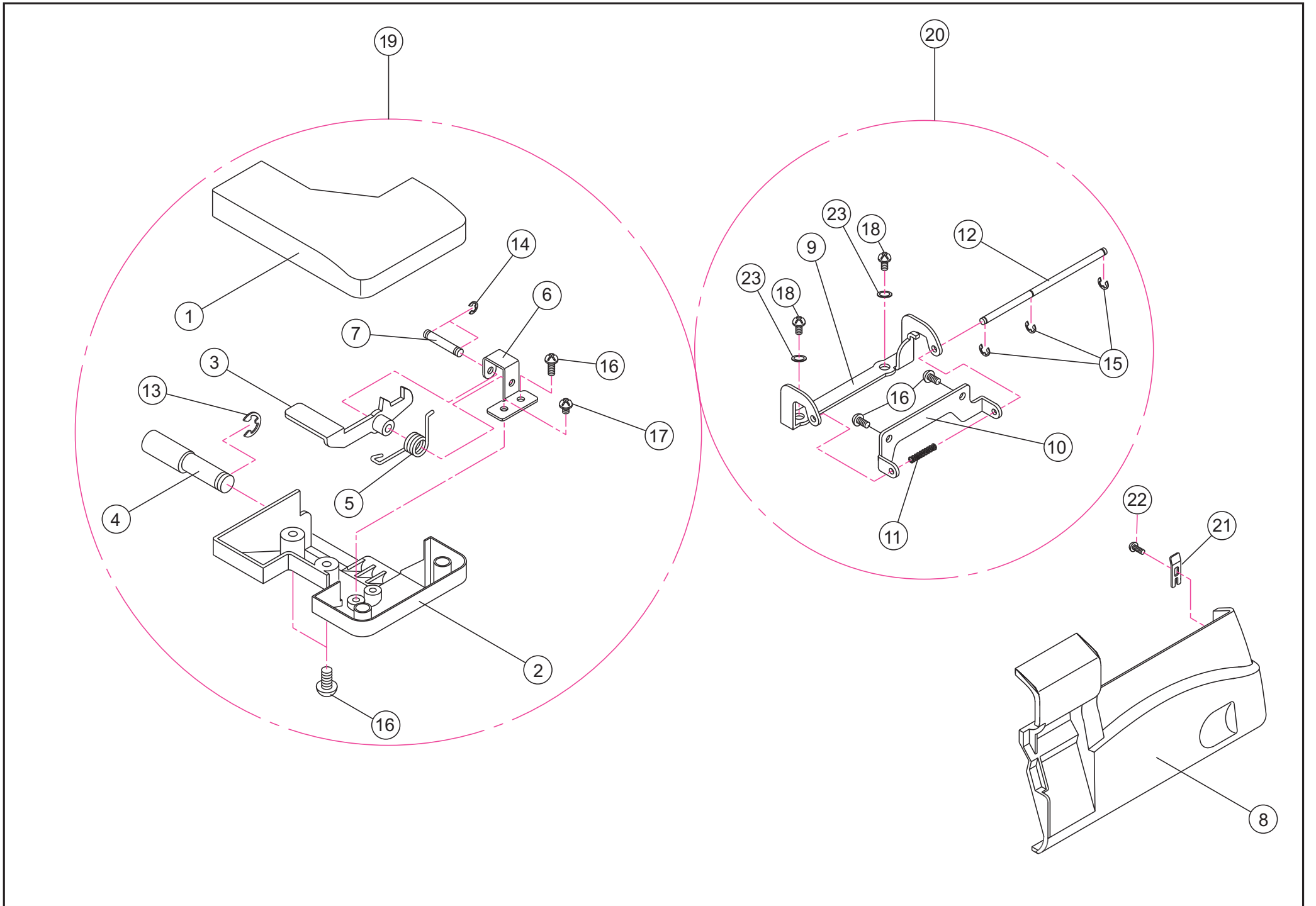


MO-50e/MO-51e

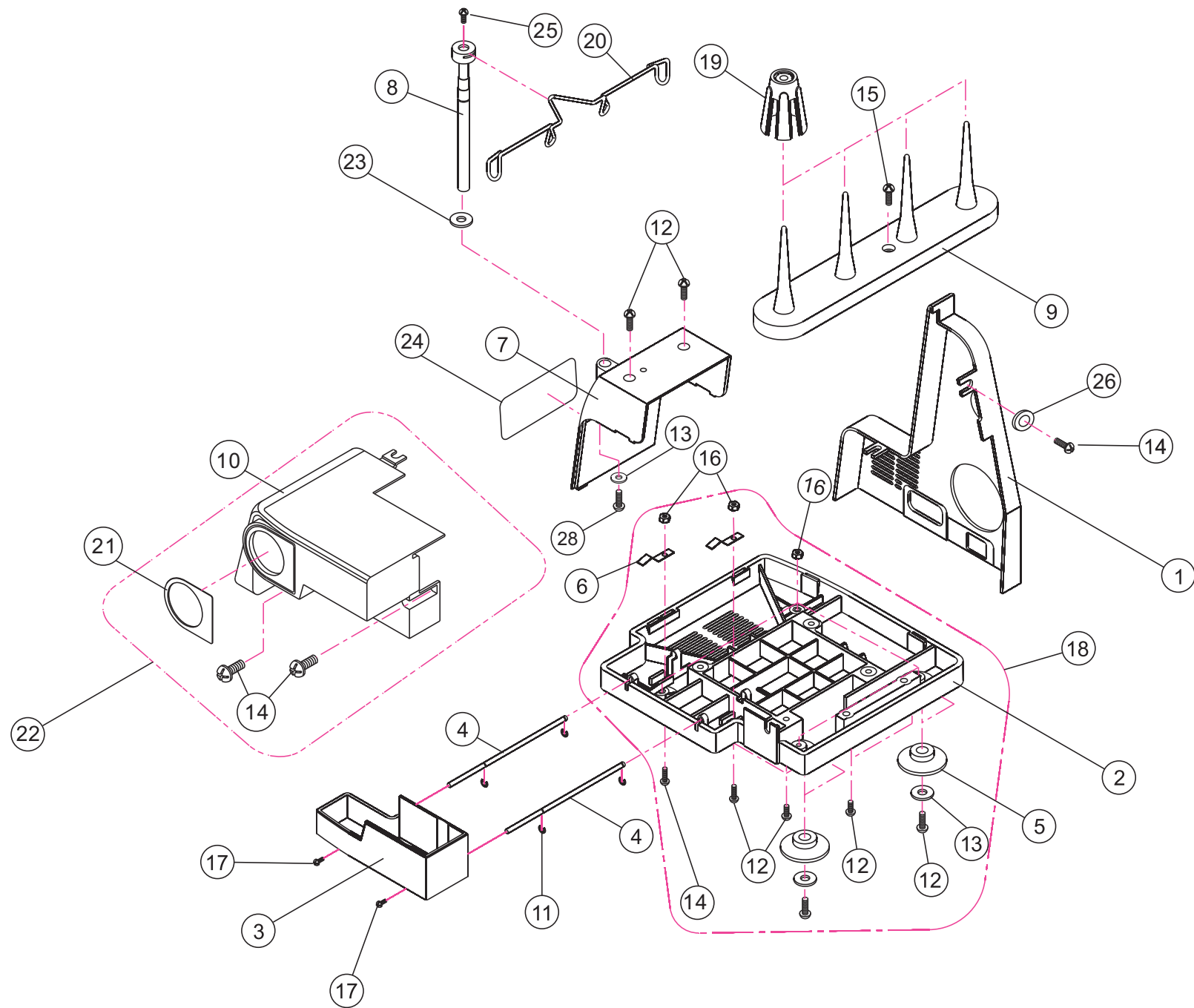
PARTS LIST



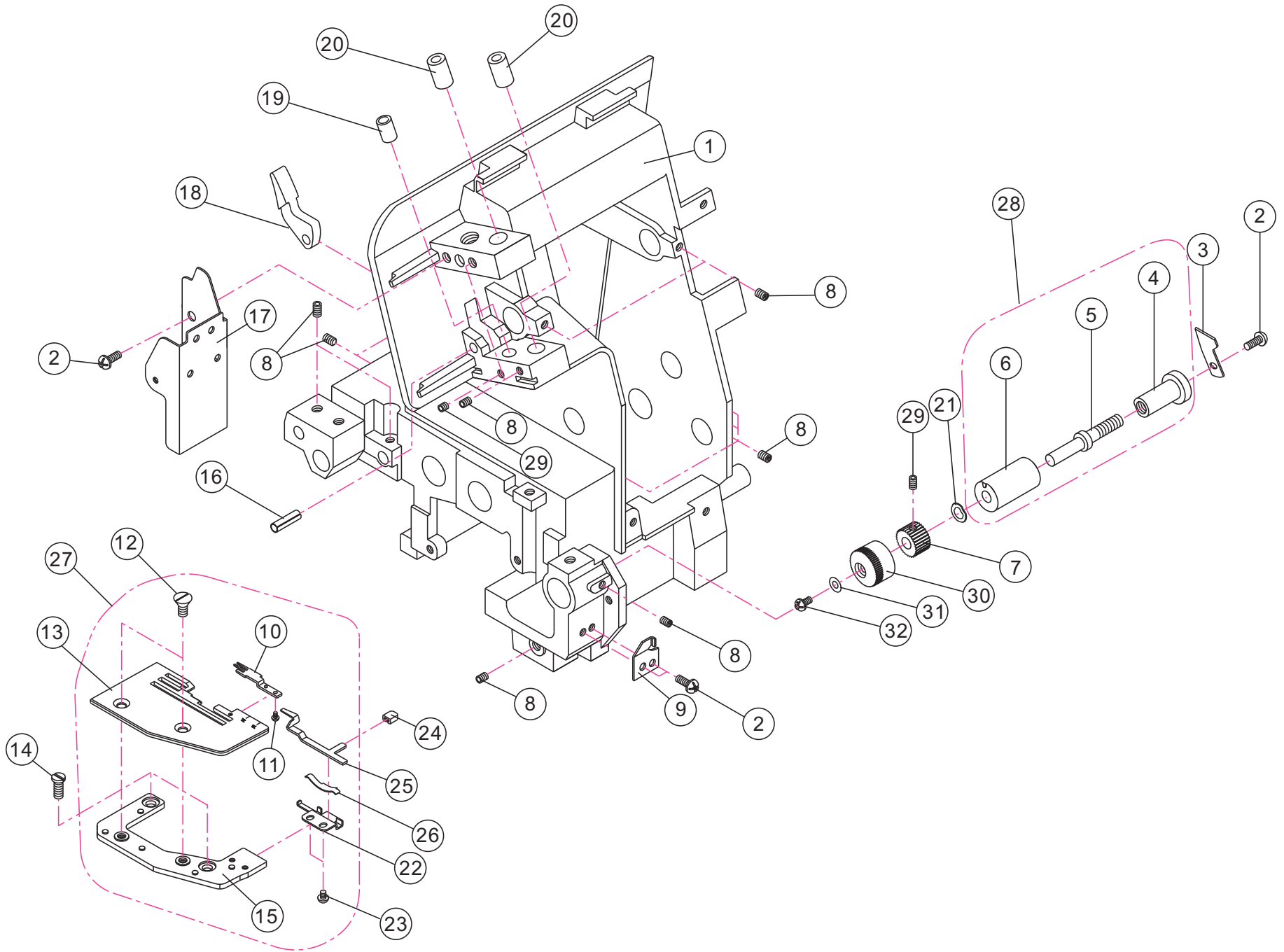
PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131012	1	1	Front cover (MO-51e)		○
40131013	1	1	Front cover (MO-50e)	○	
40131019	1	2	Thread guide (A)		
40131020	1	3	Regulate cover		
40131021	1	3	Regulate cover		
40131022	1	4	Thread guide (B)		
40131023	1	5	Thread guide (F)		
40131024	1	6	Thread guide sticker		
40131025	1	7	Thread guide (E)		
40131026	1	8	Thread guide (C)		
40131027	1	9	Thread guide (D)		
40131028	1	10	Bulb cover		
40131029	1	10	Bulb cover		
40131030	1	11	Bulb shielding plate		
40131031	1	12	Thread take-up cover		
40131032	1	13	Tension dial holder		
40131033	1	14	Tension dial holder set		
40131034	1	15	Tension disc		
40131035	1	16	Tension spring (lower looper)		
40131036	1	16	Tension spring (right needle, left needle)		
40131037	1	16	Tension spring (upper looper)		
40131038	1	17	Tension regulate nut		
40131039	1	18	Tension regulate pin (red)		
40131040	1	18	Tension regulate pin (green)		
40131041	1	18	Tension regulate pin (blue)		
40131042	1	18	Tension regulate pin (yellow)		
40131043	1	19	Tension regulate disc (red)		
40131044	1	19	Tension regulate disc (green)		
40131045	1	19	Tension regulate disc (blue)		
40131046	1	19	Tension regulate disc (yellow)		
40131047	1	20	Tension dial (2, 3, 4 red)		
40131048	1	20	Tension dial (2, 3, 4 green)		
40131049	1	20	Tension dial (2, 3, 4 blue)		
40131050	1	20	Tension dial (2, 3, 4 yellow)		
40131051	1	21	Wave washer		
40131052	1	22	Washer		
40131053	1	23	Tension dial setting plate		
40131054	1	24	Set screw		
40131055	1	25	Set screw		
40131056	1	26	Set screw		
40131057	1	27	Set screw		
40131058	1	28	Washer		
40131059	1	29	Set screw		
40131060	1	30	Set screw		
40131061	1	31	Color sticker (red)		
40131062	1	32	Color sticker (blue)		
40131063	1	33	Lamp cover heatout plate		
40131064	1	34	Front cover heatout plate		
40131065	1	35	Bulb cover complete set		
40131066	1	36	Tension dial set (lower looper)		
40131067	1	36	Tension dial set (upper looper)		
40131068	1	36	Tension dial set (right needle)		
40131069	1	36	Tension dial set (left needle)		
40131070	1	37	Tension spring		
40131071	1	38	Washer		
40131072	1	39	Washer		
40131073	1	40	Front cover set		
40131074	1	41	Thread guide (E)set (No.7.32 included)		
40131075	1	42	Front cover tension dial set (No.13.30.38 included)		



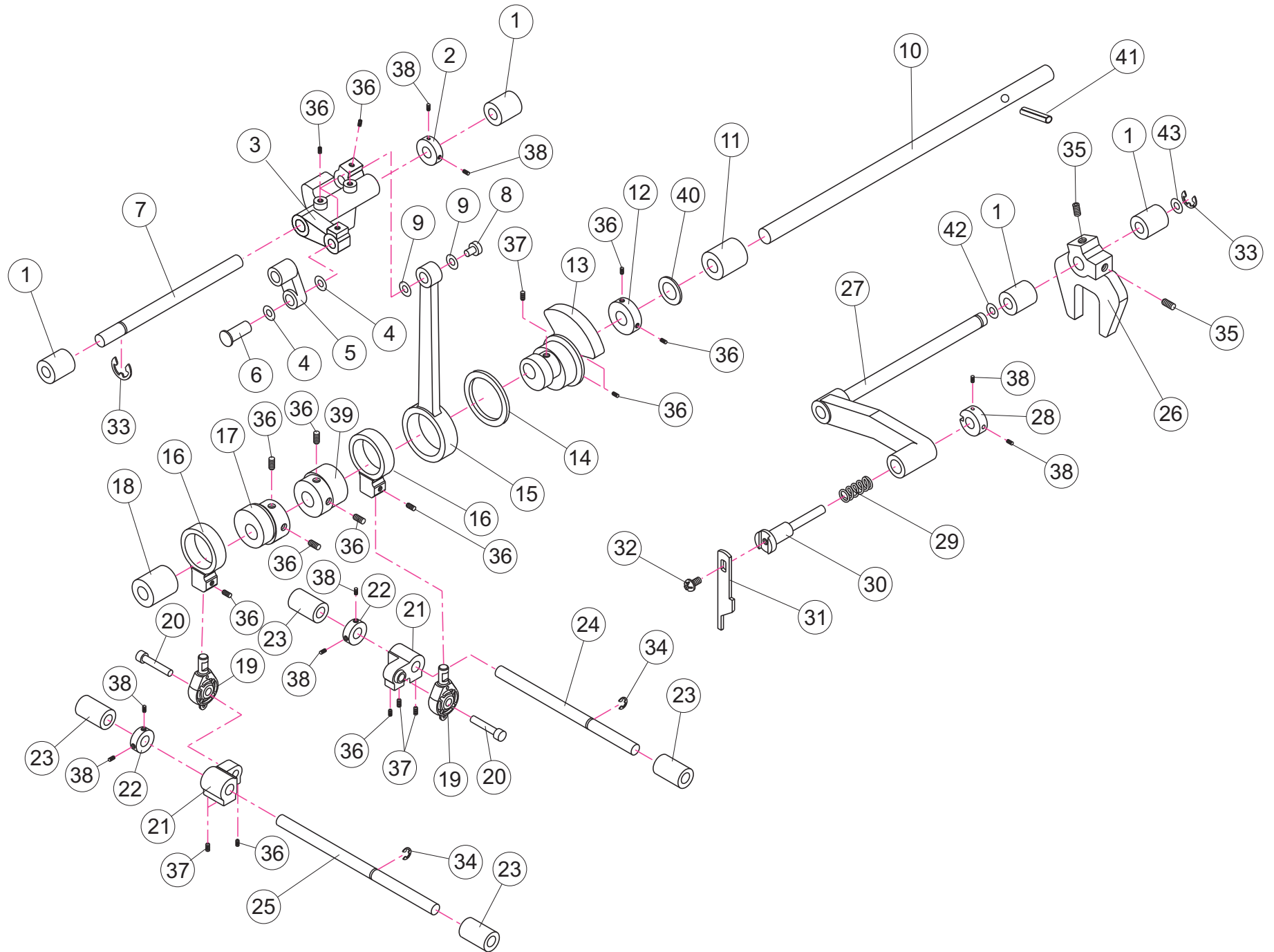
PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131076	2	1	Sewing table cover		
40131077	2	1	Sewing table cover		
40131078	2	2	Sewing table base		
40131079	2	2	Sewing table base		
40131080	2	3	Sewing table opening lever		
40131081	2	4	Sewing table shaft		
40131082	2	5	Opening lever spring		
40131083	2	6	Opening lever holder		
40131084	2	7	Opening lever shaft		
40131085	2	8	Looper cover		
40131086	2	8	Looper cover(50e)	○	
40131085	2	8	Looper cover(51e)		○
40131087	2	9	Looper cover hinge (A)		
40131088	2	10	Looper cover hinge (B)		
40131089	2	11	Looper cover hinge spring		
40131090	2	12	Looper cover hinge shaft		
40131091	2	13	E ring		
40131092	2	14	E ring		
40131093	2	15	E ring		
40131094	2	16	Set screw		
40131095	2	17	Set screw		
40131096	2	18	Set screw		
40131097	2	19	Sewing table complete set		
40131098	2	20	Looper cover hinge set		
40131099	2	21	Looper cover setting plate		
40131100	2	22	Set screw		
40131101	2	23	Washer		
40131102	2	24	Looper cover set (No.8 included)		



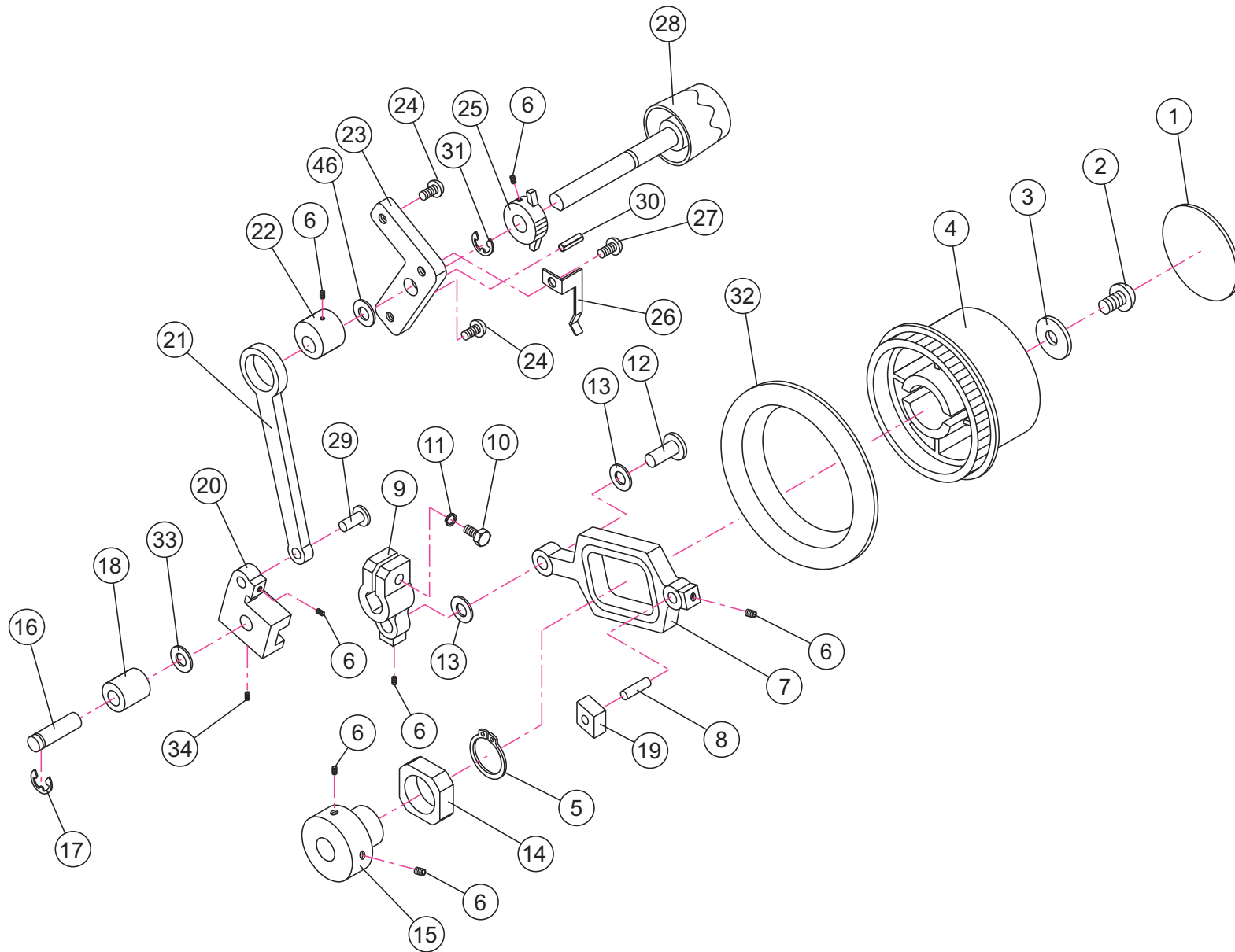
PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131103	3	1	Side cover		
40131104	3	1	Side cover		
40131105	3	2	Base plate		
40131106	3	2	Base plate		
40131107	3	3	Accessory box		
40131108	3	3	Accessory box		
40131109	3	4	Accessory box slide shaft		
40131110	3	5	Rubber		
40131111	3	6	Accessory box setting spring		
40131112	3	7	Motor cover		
40131113	3	7	Motor cover		
40131114	3	8	Extension bar set		
40131115	3	9	Spool stand		
40131116	3	9	Spool stand		
40131117	3	10	Extension table(D.F.type)		
40131118	3	10	Extension table(D.F.type)		
40131119	3	11	E Ring		
40131120	3	12	Set screw		
40131121	3	13	Washer		
40131122	3	14	Set screw		
40131123	3	15	Set screw		
40131124	3	16	Nut		
40131125	3	17	Set screw		
40131126	3	18	Base plate complete set		
40131127	3	19	Cone holder		
40131128	3	19	Cone holder		
40131129	3	20	Thread guide bar		
40131130	3	21	D.F. decorate plate		
40131131	3	22	Extension table complete set(DE Type)		
40131132	3	23	Washer		
40131133	3	24	Warning label		
40131134	3	25	Set screw		
40131135	3	26	Washer		
40131136	3	27	Extension bar set(No.7.8.13.14.20.25.27 included)		
40131137	3	28	Set screw		



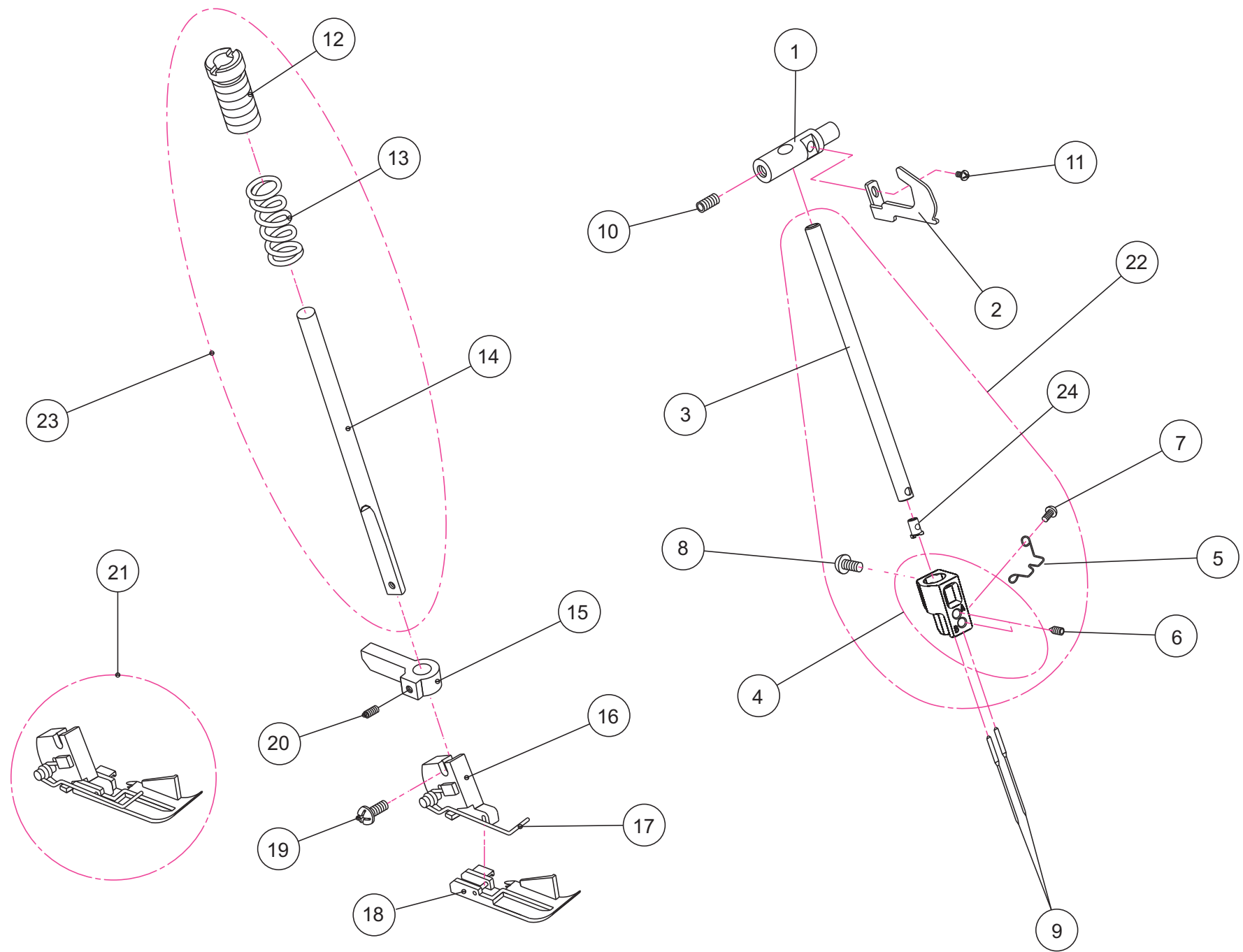
PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131138	4	1	Machine Frame		
40131139	4	1	Machine Frame		
40131140	4	2	Set screw		
40131141	4	3	Lower knife		
40131142	4	4	Lower knife holder		
40131143	4	5	Cutting width knob shaft		
40131144	4	6	Lower knife holder bushing		
40131145	4	7	Cutting width knob		
40131146	4	8	Set screw		
40131147	4	9	Opening lever stopper		
40131148	4	10	Fixed lever		
40131149	4	11	Set screw		
40131150	4	12	Set screw		
40131151	4	13	Stitch plate		
40131152	4	14	Set screw		
40131153	4	15	Stitch plate holder		
40131154	4	16	Spring pin		
40131155	4	17	Bulb holder		
40131156	4	18	Presser foot lifter		
40131157	4	19	Presser bar bushing		
40131158	4	20	Needle bar bushing		
40131159	4	21	Wave washer		
40131160	4	22	Moving lever holder		
40131161	4	23	Set screw		
40131162	4	24	Moving lever cover		
40131163	4	25	Moving lever		
40131164	4	26	Locating spring		
40131165	4	27	Stitch plate set		
40131166	4	28	Lower knife holder set(No.4.5.6 included)		
40131167	4	29	Set screw		
40131168	4	30	Cutting width knob		
40131169	4	30	Cutting width knob		
40131170	4	31	Washer		
40131171	4	32	Set screw		
40131172	4	33	Cutting width knob set(No.7.8 included)		



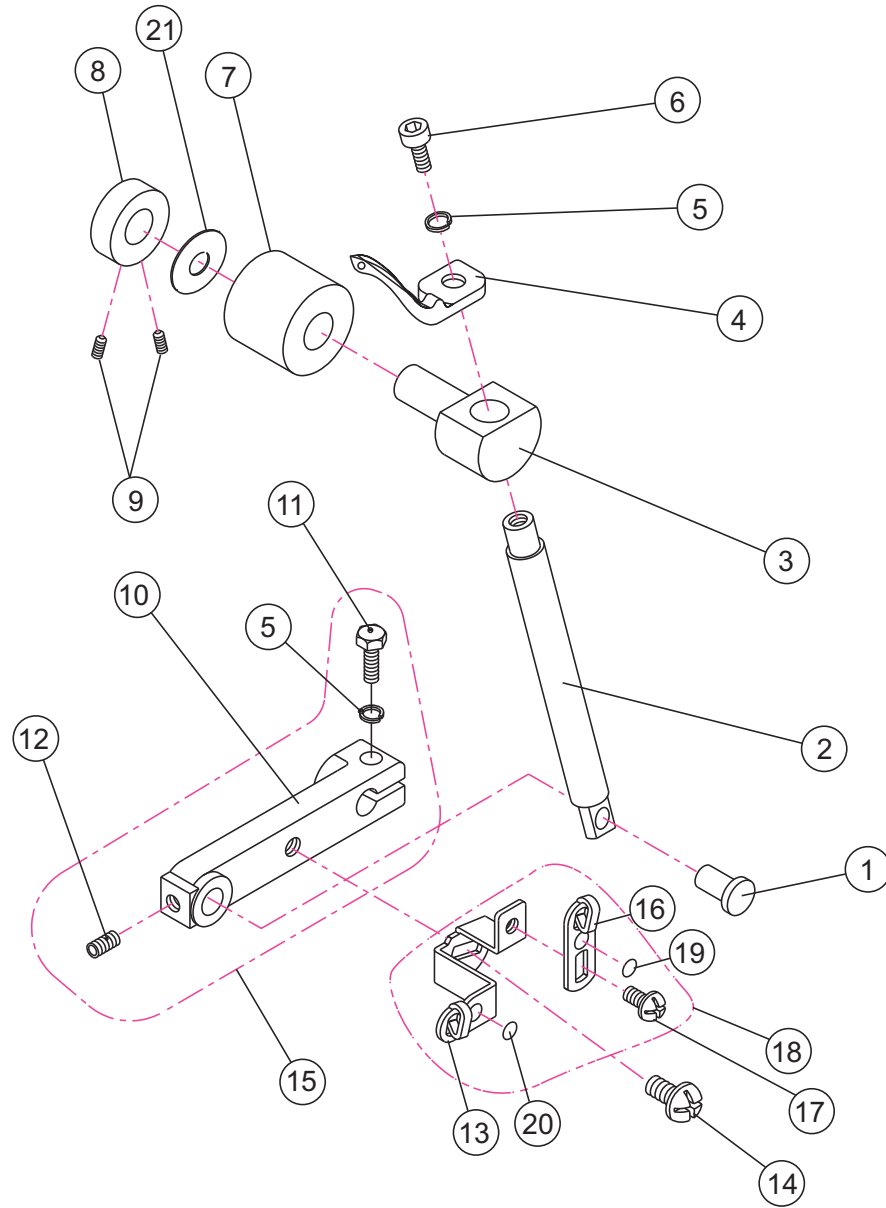
PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131173	5	1	Upper knife arm shaft bushing		
40131174	5	2	Setting collar		
40131175	5	3	Needle bar crank		
40131176	5	4	Washer		
40131177	5	5	Needle bar link		
40131178	5	6	Needle bar link pin		
40131179	5	7	Needle bar link shaft		
40131180	5	8	Needle bar drive link pin		
40131181	5	9	Washer		
40131182	5	10	Main shaft set		
40131183	5	11	Main shaft bushing (A)		
40131184	5	12	Setting collar		
40131185	5	13	Needle bar cam		
40131186	5	14	Washer		
40131187	5	15	Needle bar drive link		
40131188	5	16	Looper link		
40131189	5	17	Looper cam (B)		
40131190	5	18	Main shaft bushing (B)		
40131191	5	19	Bearing		
40131192	5	20	Looper shaft link pin		
40131193	5	21	Looper shaft link		
40131194	5	22	Setting collar		
40131195	5	23	Looper shaft bushing		
40131196	5	24	Upper looper shaft		
40131197	5	25	Lower looper shaft		
40131198	5	26	Fork		
40131199	5	27	Upper knife arm set		
40131200	5	27	Upper knife arm set		
40131201	5	28	Upper knife holder collar		
40131202	5	29	Upper knife spring		
40131203	5	30	Upper knife holder		
40131204	5	31	Upper knife		
40131205	5	32	Set screw		
40131206	5	33	E ring		
40131207	5	34	E ring		
40131208	5	35	Set screw		
40131209	5	36	Set screw		
40131210	5	37	Set screw		
40131211	5	38	Set screw		
40131212	5	39	Looper cam (A)		
40131213	5	40	Washer		
40131214	5	41	Spring pin		
40131215	5	42	Needle bar crank set (No.3.36 included)		
40131216	5	43	Needle bar cam set (No.13.36.37 included)		
40131217	5	44	Setting collar set (No.12.36 included)		
40131218	5	45	Setting collar set (No.12.38 included)		
40131219	5	46	Looper shaft link set (No.21.36.37 included)		
40131220	5	47	Fork set (No.26.35 included)		
40131221	5	48	Setting collar set (No.22.38 included)		
40131222	5	49	Upper knife holder collar set(No.28.38 included)		
40131223	5	50	Looper cam (B) set (No.16.36 included)		
40131224	5	51	Looper cam set (No.17.36 included)		
40131225	5	52	Upper knife set (No.30.31.32 included)		
40131226	5	53	Looper cam set (No.36.39 included)		
40131227	5	54	Main shaft set (No.10.42 included)		
40131228	5	55	Needle bar link set (No.4.5.6.42 included)		



PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131229	6	1	Handwheel decorate plate		
40131230	6	1	Handwheel decorate plate		
40131231	6	2	Set screw		
40131232	6	3	Washer		
40131233	6	4	Handwheel		
40131234	6	4	Handwheel		
40131235	6	5	C Ring		
40131236	6	6	Set screw		
40131237	6	7	Feed drive link		
40131238	6	8	Feed drive link pin (A)		
40131239	6	9	Feed link		
40131240	6	10	Set screw		
40131241	6	11	Spring washer		
40131242	6	12	Feed drive link pin (B)		
40131243	6	13	Washer		
40131244	6	14	Feed cam slide block		
40131245	6	15	Feed cam		
40131246	6	16	Feed regulate holder shaft		
40131247	6	17	E Ring		
40131248	6	18	Feed regulate holder bushing		
40131249	6	19	Feed slide block		
40131250	6	20	Feed slide holder		
40131251	6	21	Feed regulate link		
40131252	6	22	Feed regulate cam		
40131253	6	23	Feed regulate holder		
40131254	6	24	Set screw		
40131255	6	25	Feed regulate collar		
40131256	6	26	Locating spring		
40131257	6	27	Set screw		
40131258	6	28	Stitch length dial		
40131259	6	28	Stitch length dial		
40131260	6	29	Feed regulate link pin		
40131261	6	30	Spring pin		
40131262	6	31	E Ring		
40131263	6	32	Handwheel setting collar		
40131264	6	32	Handwheel setting collar		
40131265	6	33	Washer		
40131266	6	34	Set Screw		
40131267	6	35	Feed cam set (No.6.15 included)		
40131268	6	36	Feed regulate collar set (No.6.25 included)		
40131269	6	37	Feed regulate cam set (No.6.22 included)		
40131270	6	38	Feed slide holder set (No.6.20.34 included)		
40131271	6	39	Feed drive link set (No.6.7 included)		
40131272	6	40	Feed link set (No.6.9.10.11 included)		
40131273	6	41	Handwheel set (No.4.32 included)		
40131274	6	42	Feed drive link pin set (No.12.13 included)		
40131275	6	43	Feed regulate set (No.21.29 included)		
40131276	6	44	Feed regulate holder set		
40131277	6	45	Stitch length dial set (No.28.31 included)		
40131278	6	46	Washer		
40131279	6	47	Feed regulate holder set		

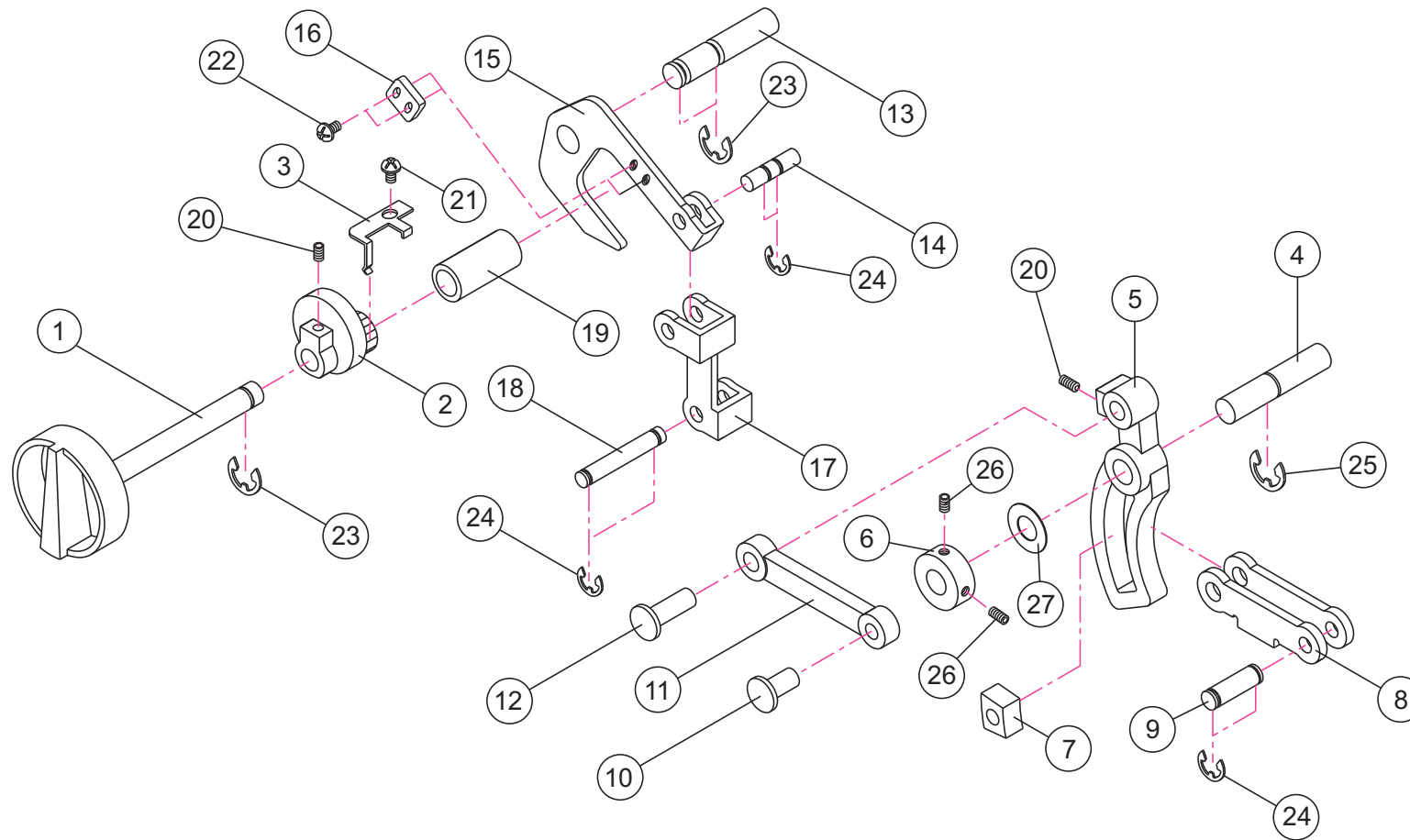


PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131280	7	1	Needle bar setting link		
40131281	7	2	Needle bar thread take-up lever		
40131282	7	3	Needle bar		
40131283	7	4	Needle clamp		
40131284	7	5	Needle clamp thread guide		
40131285	7	6	Set screw		
40131286	7	7	Set screw		
40131287	7	8	Set screw		
40131288	7	9	Needle		
40131289	7	9	Needle		
40131290	7	9	Needle		
40131291	7	9	Needle		
40131292	7	9	Needle		
40137381	7	9	Needle(Standard packing)		
40131294	7	10	Set screw		
40131295	7	11	Set screw		
40131296	7	12	Presser bar regulate screw		
40131297	7	13	Presser bar spring		
40131298	7	14	Presser bar		
40131299	7	15	Presser bar setting link		
40131300	7	16	Presser foot holder		
40131301	7	17	Presser foot spring		
40131302	7	18	Presser foot		
40131303	7	19	Set screw		
40131304	7	20	Set screw		
40133596	7	21	Presser foot complete set		
40131306	7	22	Needle bar complete set(needles excluded)		
40131307	7	23	Presser bar set(12.13.14 included)		
40131308	7	24	Needle Clamp Nut		



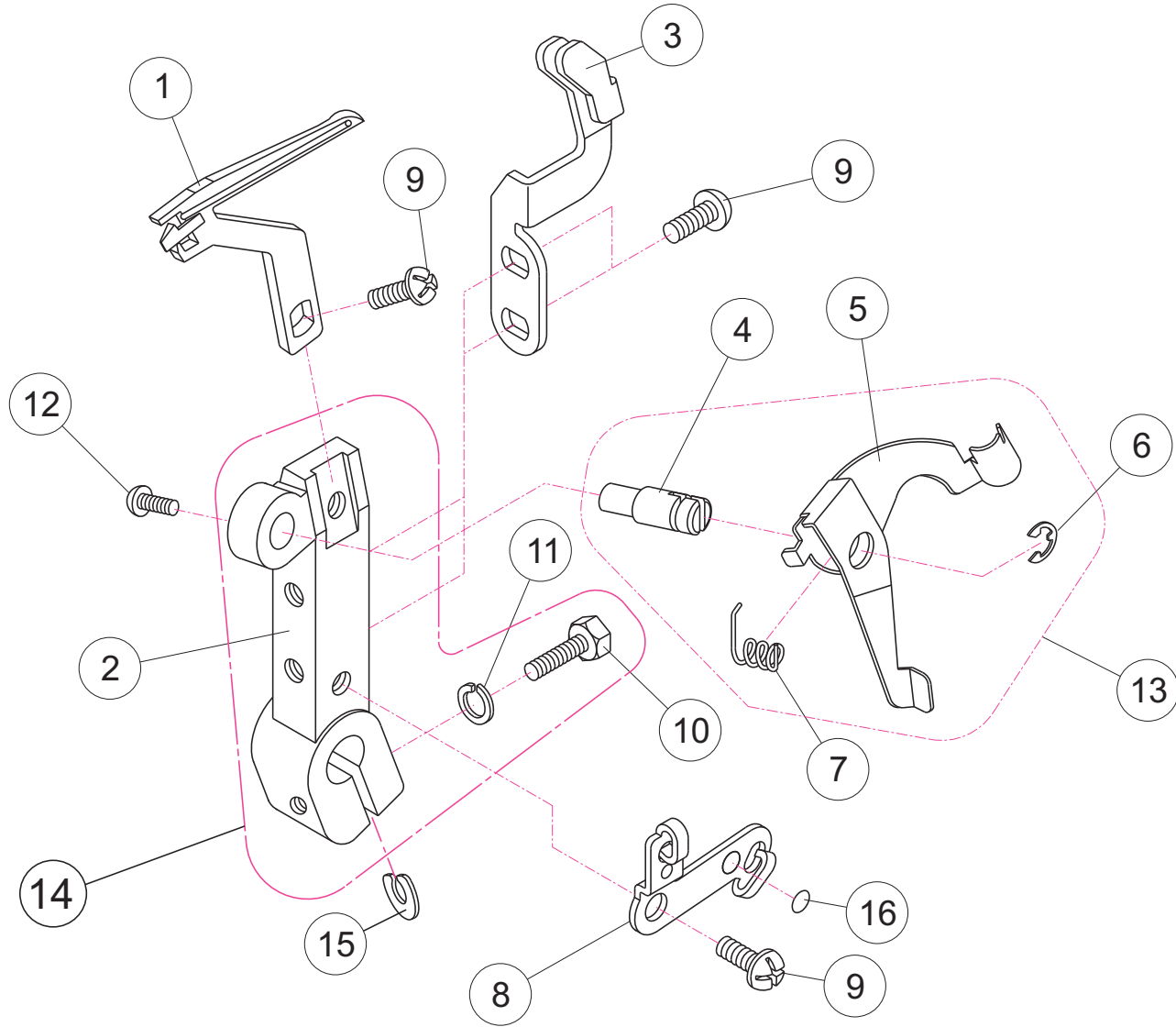
PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131309	8	1	Slide shaft pin		
40131310	8	2	Slide shaft		
40131311	8	3	Slide shaft holder		
40131312	8	4	upper looper		
40131313	8	5	Spring washer		
40131314	8	6	Set screw		
40131315	8	7	Slide shaft holder bushing		
40131316	8	8	Setting collar		
40131317	8	9	Set screw		
40131318	8	10	Upper looper connecting arm		
40131319	8	11	Set screw		
40131320	8	12	Set screw		
40131321	8	13	Lower looper thread take-up lever		
40131322	8	14	Set screw		
40131323	8	15	Upper looper connecting arm set		
40131324	8	16	Upper looper thread take-up lever		
40131325	8	17	Set screw		
40131326	8	18	Lower looper thread take-up lever Lomplete set		
40131327	8	19	Color sticker(blue)		
40131328	8	20	Color sticker(red)		
40131329	8	21	Washer		
40131330	8	22	Setting collar set (No.8.9 inclded)		
40131331	8	23	Upper looper connecting arm set		
40131332	8	24	Slide shaft holder (No.4.7.21.22 included)		

PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131333	9	1	Feed dog cam		
40131334	9	2	Feed dog holder		
40131335	9	3	Feed dog (rear)		
40131336	9	4	Feed dog supporter (front)		
40131337	9	5	Feed dog (front)		
40131338	9	6	Feed dog supporter slide block		
40131339	9	7	Setting collar		
40131340	9	8	Feed dog shake rod complete set		
40131341	9	9	Feed dog holder pin		
40131342	9	10	Washer		
40131343	9	11	E ring		
40131344	9	12	Set screw		
40131345	9	13	Set screw		
40131346	9	14	Main shaft bushing (B)		
40131347	9	15	Setting collar		
40131348	9	16	Set screw		
40131349	9	17	Washer		
40131350	9	18	Main shaft bushing (A)		
40131351	9	19	Washer		
40131352	9	20	Washer		
40131353	9	21	Spring pin		
40131354	9	22	Feed dog cam set (No.1.12 included)		
40131355	9	23	Feed dog supporter (front) set		
40131356	9	24	Setting collar set (No.15.16 included)		
40131357	9	25	Setting collar set (No.7.12 included)		
40131358	9	26	Feed dog holder (No2.12 included)		



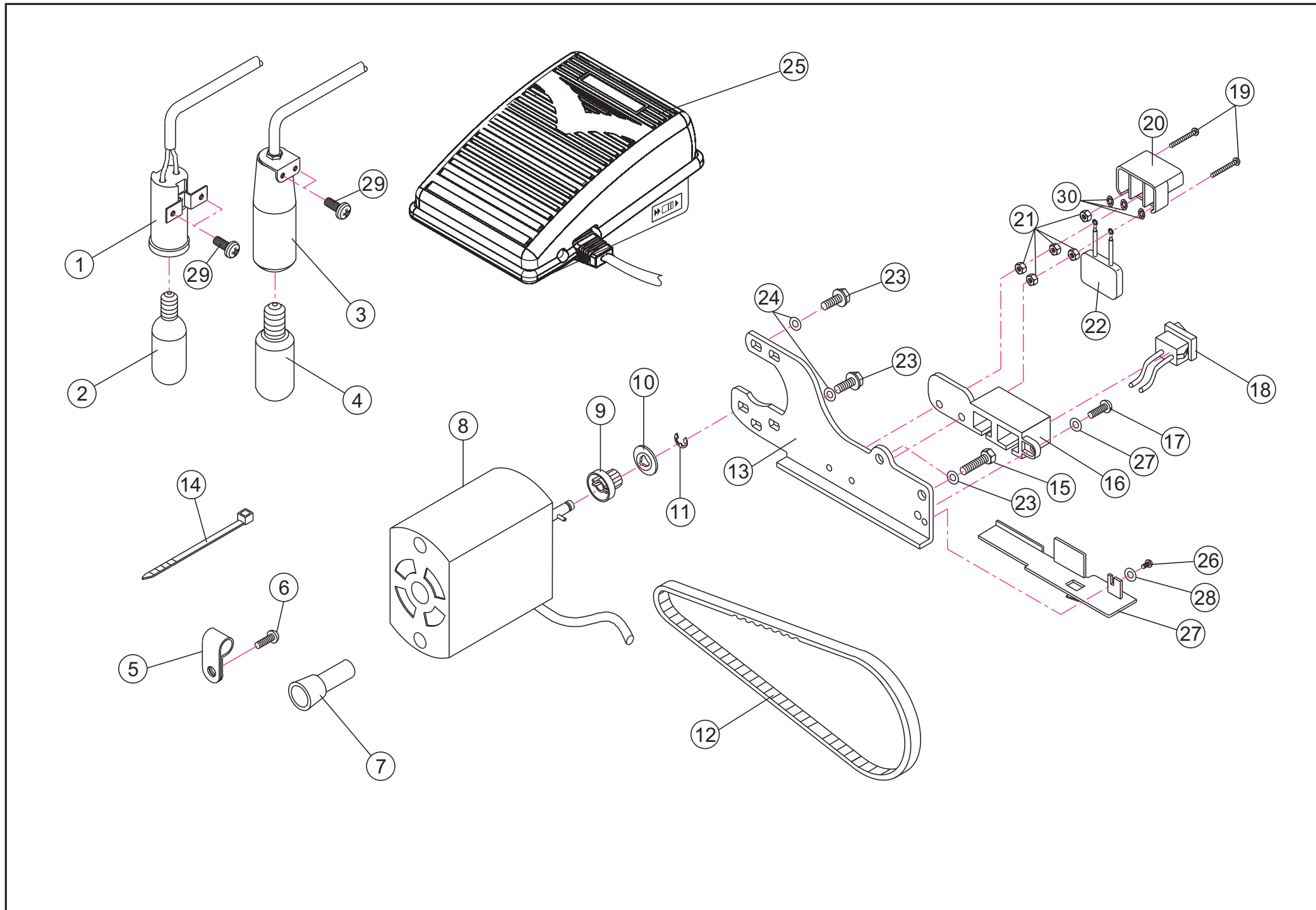
DF TYPE ONLY

PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131359	10	1	Differential feed dial		
40131360	10	1	Differential feed dial		
40131361	10	2	D.F. regulate cam		
40131362	10	3	D.F. setting spring		
40131363	10	4	D.F. slide holder shaft		
40131364	10	5	D.F. slide holder		
40131365	10	6	Setting collar		
40131366	10	7	D.F. slide block		
40131367	10	8	D.F. link		
40131368	10	9	D.F. link pin (A)		
40131369	10	10	Feed regulate link pin		
40131370	10	11	Feed dog supporter link		
40131371	10	12	Feed drive link pin (B)		
40131372	10	13	D.F. regulate holder shaft		
40131373	10	14	D.F. regulate link pin		
40131374	10	15	D.F. regulate holder		
40131375	10	16	Setting plate		
40131376	10	17	D.F. regulate link		
40131377	10	18	D.F. link pin (B)		
40131378	10	19	D.F. dial bushing		
40131379	10	20	Set screw		
40131380	10	21	Set screw		
40131381	10	22	Set screw		
40131382	10	23	E ring		
40131383	10	24	E ring		
40131384	10	25	E ring		
40131385	10	26	Set screw		
40131386	10	27	Washer		
40131387	10	28	D.F. slide holder set (No.5.20 included)		
40131388	10	29	D.F. regulate cam set (No.2.20 included)		
40131389	10	30	D.F. dial shaft		

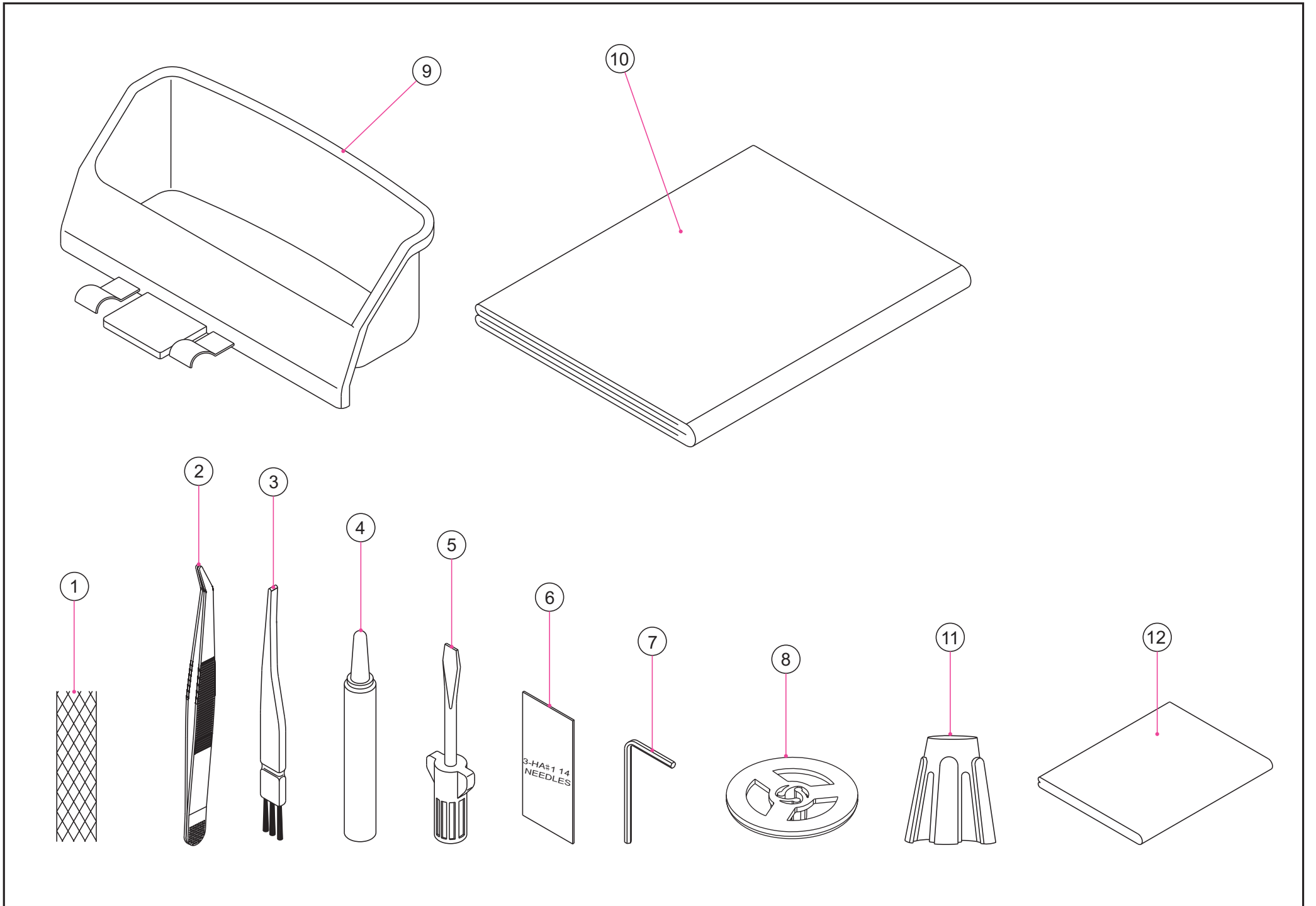


LOWER LOOPER AUTO THREADER TYPE ONLY

PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131390	11	1	Lower looper (B)		
40133598	11	2	Lower looper supporter (B)		
40131392	11	3	Needle guard		
40131393	11	4	Auto threader shaft		
40131394	11	5	Auto threader		
40131395	11	6	E Ring		
40131396	11	7	Auto threader spring		
40131397	11	8	Lower looper thread guide		
40131398	11	9	Set screw		
40131399	11	10	Set screw		
40131400	11	11	Spring washer		
40131401	11	12	Set screw		
40131402	11	13	Auto threader set		
40131403	11	14	Lower looper supporter set (B)		
40131404	11	15	Washer		
40131405	11	16	Color sticker(red)		
40131406	11	17	Lower looper thread guide set (No.7.8 included)		
40131407	11	18	Lower looper supporter set (B) (No.9.14 included)		



PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131408	12	1	Lighting set (100v)		
40131409	12	1	Lighting set (120v)	UL	UL
40131410	12	2	Bulb (100v)		
40131411	12	2	Bulb (120v)	UL	UL
40131412	12	3	Lighting set (240v)(Available for 220v/230v/240v)	CE/CE2/C E3/CH/BS	CE/CE2/BS
40131413	12	4	Bulb (240v)(Available for 220v/230v/240v)	CE/CE2/C E3/CH/BS	CE/CE2/BS
40131414	12	5	HW (1/4) Cord clip		
40131415	12	6	Set screw		
40131416	12	7	C4 End terminal		
40131417	12	8	Motor (100v)		
40131418	12	8	Motor (115v)	UL	UL
40131419	12	8	Motor (220v~230v)	CE/CE2 /CE3/C H/BS	CE/CE2 /BS
40131420	12	8	Motor (220v)	Korea	Korea
40131421	12	9	Timing belt pulley		
40131422	12	10	Timing belt pulley cover		
40131423	12	11	E Ring		
40131424	12	12	Timing belt		
40131425	12	13	Motor supporter		
40131426	12	14	Cord clip		
40131427	12	15	Set screw		
40131428	12	16	Swith supporter		
40131429	12	17	Set screw		
40131430	12	18	Switch		
40131431	12	19	Set screw		
40131432	12	20	Machine socket		
40131433	12	21	Nut		
40131434	12	22	Set screw		
40131435	12	23	Washer		
40131436	12	24	Foot controller (100v) Japan		
40131437	12	24	Foot controller (120v) U.S.A.	UL	UL
40131438	12	24	Foot controller (220v) South Africa		
40131439	12	24	Foot controller (220v) Argentina		
40131440	12	24	Foot controller (220v) Korea		
40131441	12	24	Foot controller (220v) the Middle East		
40131442	12	24	Foot controller (230v) Europe	CE/CE3/CH	CE
40131443	12	24	Foot controller (240v) U.K.	BS/CE2	BS/CE2
40131444	12	24	Foot controller (240v) Australia &New Zealand		
40131445	12	25	Set screw		
40131446	12	26	Washer		
40131447	12	27	Washer		
40131448	12	28	Timing belt pulley set (No.9.10 included)		
40131449	12	29	Motor supporter set (No.13.16.17.31 included)		



PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131450	13	1	Net		
40131451	13	2	Tweezers		
40131452	13	3	Cleaning brush		
40131453	13	4	Oiler		
40131454	13	5	Screw driver		
40131460	13	6	Needle x 3 (Spare parts)		
40137381	13	6	Needle x 3 (Standard packing)		
40137382	13	6	Needle x 3 (Spare parts)		
40131461	13	7	Hexagon wrench		
40131462	13	8	Spool caps		
40131463	13	8	Spool caps		
40131464	13	9	Chip box		
40131465	13	9	Chip box		
40131466	13	10	Dust cover		
40131467	13	11	Cone holder		
40131468	13	11	Cone holder		
40131848			Instruction manual 4 languages	UL CE	UL
40137768			Instruction manual 6 languages	BS CE3	BS CE
40139403			Instruction manual Saudi	CE2	CE2
40133395			Instruction manual China	CH	

optional parts

PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131946			BLIND_STICH_FOOT		
40131947			ELASTICATOR_FOOT		
40131948			GATHERING_FOOT		
40131949			BEADING_FOOT		
40131950			CORDING_FOOT		
40131951			TAPING_FOOT		
40134119			6 PCS PRESSER FOOT ACCESSORIES		

PARTS #	PAGE	NO	品名/DESCRIPTION	50e	51e
40131012	1	1	Front cover (MO-51e)		○
40131013	1	1	Front cover (MO-50e)	○	
40131019	1	2	Thread guide (A)		
40131020	1	3	Regulate cover		
40131021	1	3	Regulate cover		
40131022	1	4	Thread guide (B)		
40131023	1	5	Thread guide (F)		
40131024	1	6	Thread guide sticker		
40131025	1	7	Thread guide (E)		
40131026	1	8	Thread guide (C)		
40131027	1	9	Thread guide (D)		
40131028	1	10	Bulb cover		
40131029	1	10	Bulb cover		
40131030	1	11	Bulb shielding plate		
40131031	1	12	Thread take-up cover		
40131032	1	13	Tension dial holder		
40131033	1	14	Tension dial holder set		
40131034	1	15	Tension disc		
40131035	1	16	Tension spring (lower looper)		
40131036	1	16	Tension spring (right needle, left needle)		
40131037	1	16	Tension spring (upper looper)		
40131038	1	17	Tension regulate nut		
40131039	1	18	Tension regulate pin (red)		
40131040	1	18	Tension regulate pin (green)		
40131041	1	18	Tension regulate pin (blue)		
40131042	1	18	Tension regulate pin (yellow)		
40131043	1	19	Tension regulate disc (red)		
40131044	1	19	Tension regulate disc (green)		
40131045	1	19	Tension regulate disc (blue)		
40131046	1	19	Tension regulate disc (yellow)		
40131047	1	20	Tension dial (2, 3, 4 red)		
40131048	1	20	Tension dail (2, 3, 4 green)		
40131049	1	20	Tension dial (2, 3, 4 blue)		
40131050	1	20	Tension dial (2, 3, 4 yellow)		
40131051	1	21	Wave washer		
40131052	1	22	Washer		
40131053	1	23	Tension dial setting plate		
40131054	1	24	Set screw		
40131055	1	25	Set screw		
40131056	1	26	Set screw		
40131057	1	27	Set screw		
40131058	1	28	Washer		
40131059	1	29	Set screw		
40131060	1	30	Set screw		
40131061	1	31	Color sticker (red)		
40131062	1	32	Color sticker (blue)		
40131063	1	33	Lamp cover heatout plate		
40131064	1	34	Front cover heatout plate		

40131065	1	35	Bulb cover complete set		
40131066	1	36	Tension dial set (lower looper)		
40131067	1	36	Tension dial set (upper looper)		
40131068	1	36	Tension dial set (right needle)		
40131069	1	36	Tension dial set (left needle)		
40131070	1	37	Tension spring		
40131071	1	38	Washer		
40131072	1	39	Washer		
40131073	1	40	Front cover set		
40131074	1	41	Thread guide (E)set (No.7.32 included)		
40131075	1	42	Front cover tension dial set (No.13.30.38 included)		
40131077	2	1	Sewing table cover		
40131078	2	2	Sewing table base		
40131079	2	2	Sewing table base		
40131080	2	3	Sewing table opening lever		
40131081	2	4	Sewing table shaft		
40131082	2	5	Opening lever spring		
40131083	2	6	Opening lever holder		
40131084	2	7	Opening lever shaft		
40131085	2	8	Looper cover		
40131086	2	8	Looper cover (50e)	○	
	2	8	Looper cover (51e)		○
40131087	2	9	Looper cover hinge (A)		
40131088	2	10	Looper cover hinge (B)		
40131089	2	11	Looper cover hinge spring		
40131090	2	12	Looper cover hinge shaft		
40131091	2	13	E ring		
40131092	2	14	E ring		
40131093	2	15	E ring		
40131094	2	16	Set screw		
40131095	2	17	Set screw		
40131096	2	18	Set screw		
40131097	2	19	Sewing table complete set		
40131098	2	20	Looper cover hinge set		
40131099	2	21	Looper cover setting plate		
40131100	2	22	Set screw		
40131101	2	23	Washer		
40131102	2	24	Looper cover set (No.8 included)		
40131104	3	1	Side cover		
40131105	3	2	Base plate		
40131106	3	2	Base plate		
40131107	3	3	Accessory box		
40131108	3	3	Accessory box		
40131109	3	4	Accessory box slide shaft		
40131110	3	5	Rubber		
40131111	3	6	Accessory box setting spring		
40131112	3	7	Motor cover		
40131113	3	7	Motor cover		
40131114	3	8	Extension bar set		

40131115	3	9	Spool stand		
40131116	3	9	Spool stand		
40131117	3	10	Extension table(D.F.type)		
40131118	3	10	Extension table(D.F.type)		
40131119	3	11	E Ring		
40131120	3	12	Set screw		
40131121	3	13	Washer		
40131122	3	14	Set screw		
40131123	3	15	Set screw		
40131124	3	16	Nut		
40131125	3	17	Set screw		
40131126	3	18	Base plate complete set		
40131127	3	19	Cone holder		
40131128	3	19	Cone holder		
40131129	3	20	Thread guide bar		
40131130	3	21	D.F. decorate plate		
40131131	3	22	Extension table complete set(DE Type)		
40131132	3	23	Washer		
40131133	3	24	Warning label		
40131134	3	25	Set screw		
40131135	3	26	Washer		
40131136	3	27	Extension bar set(No.7.8.13.14.20.25.27 included)		
40131137	3	28	Set screw		
40131139	4	1	Machine Frame		
40131140	4	2	Set screw		
40131141	4	3	Lower knife		
40131142	4	4	Lower knife holder		
40131143	4	5	Cutting width knob shaft		
40131144	4	6	Lower knife holder bushing		
40131145	4	7	Cutting width knob		
40131146	4	8	Set screw		
40131147	4	9	Opening lever stopper		
40131148	4	10	Fixed lever		
40131149	4	11	Set screw		
40131150	4	12	Set screw		
40131151	4	13	Stitch plate		
40131152	4	14	Set screw		
40131153	4	15	Stitch plate holder		
40131154	4	16	Spring pin		
40131155	4	17	Bulb holder		
40131156	4	18	Presser foot lifter		
40131157	4	19	Presser bar bushing		
40131158	4	20	Needle bar bushing		
40131159	4	21	Wave washer		
40131160	4	22	Moving lever holder		
40131161	4	23	Set screw		
40131162	4	24	Moving lever cover		
40131163	4	25	Moving lever		
40131164	4	26	Locating spring		

40131165	4	27	Stitch plate set		
40131166	4	28	Lower knife holder set(No.4.5.6 included)		
40131167	4	29	Set screw		
40131168	4	30	Cutting width knob		
40131169	4	30	Cutting width knob		
40131170	4	31	Washer		
40131171	4	32	Set screw		
40131172	4	33	Cutting width knob set(No.7.8 included)		
40131173	5	1	Upper knife arm shaft bushing		
40131174	5	2	Setting collar		
40131175	5	3	Needle bar crank		
40131176	5	4	Washer		
40131177	5	5	Needle bar link		
40131178	5	6	Needle bar link pin		
40131179	5	7	Needle bar link shaft		
40131180	5	8	Needle bar drive link pin		
40131181	5	9	Washer		
40131182	5	10	Main shaft set		
40131183	5	11	Main shaft bushing (A)		
40131184	5	12	Setting collar		
40131185	5	13	Needle bar cam		
40131186	5	14	Washer		
40131187	5	15	Needle bar drive link		
40131188	5	16	Looper link		
40131189	5	17	Looper cam (B)		
40131190	5	18	Main shaft bushing (B)		
40131191	5	19	Bearing		
40131192	5	20	Looper shaft link pin		
40131193	5	21	Looper shaft link		
40131194	5	22	Setting collar		
40131195	5	23	Looper shaft bushing		
40131196	5	24	Upper looper shaft		
40131197	5	25	Lower looper shaft		
40131198	5	26	Fork		
40131199	5	27	Upper knife arm set		
40131200	5	27	Upper knife arm set		
40131201	5	28	Upper knife holder collar		
40131202	5	29	Upper knife spring		
40131203	5	30	Upper knife holder		
40131204	5	31	Upper knife		
40131205	5	32	Set screw		
40131206	5	33	E ring		
40131207	5	34	E ring		
40131208	5	35	Set screw		
40131209	5	36	Set screw		
40131210	5	37	Set screw		
40131211	5	38	Set screw		
40131212	5	39	Looper cam (A)		
40131213	5	40	Washer		

40131214	5	41	Spring pin		
40131215	5	42	Needle bar crank set (No.3.36 included)		
40131216	5	43	Needle bar cam set (No.13.36.37 included)		
40131217	5	44	Setting collar set (No.12.36 included)		
40131218	5	45	Setting collar set (No.12.38 included)		
40131219	5	46	Looper shaft link set (No.21.36.37 included)		
40131220	5	47	Fork set (No.26.35 included)		
40131221	5	48	Setting collar set (No.22.38 included)		
40131222	5	49	Upper knife holder collar set(No.28.38 included)		
40131223	5	50	Looper cam (B) set (No.16.36 included)		
40131224	5	51	Looper cam set (No.17.36 included)		
40131225	5	52	Upper knife set (No.30.31.32 included)		
40131226	5	53	Loper cam set (No.36.39 included)		
40131227	5	54	Main shaft set (No.10.42 included)		
40131228	5	55	Needle bar link set (No.4.5.6.42 included)		
40131230	6	1	Handwheel decorate plate		
40131231	6	2	Set screw		
40131232	6	3	Washer		
40131233	6	4	Handwheel		
40131234	6	4	Handwheel		
40131235	6	5	C Ring		
40131236	6	6	Set screw		
40131237	6	7	Feed drive link		
40131238	6	8	Feed drive link pin (A)		
40131239	6	9	Feed link		
40131240	6	10	Set screw		
40131241	6	11	Spring washer		
40131242	6	12	Feed drive link pin (B)		
40131243	6	13	Washer		
40131244	6	14	Feed cam slide block		
40131245	6	15	Feed cam		
40131246	6	16	Feed regulate holder shaft		
40131247	6	17	E Ring		
40131248	6	18	Feed regulate holder bushing		
40131249	6	19	Feed slide block		
40131250	6	20	Feed slide holder		
40131251	6	21	Feed regulate link		
40131252	6	22	Feed regulate cam		
40131253	6	23	Feed regulate holder		
40131254	6	24	Set screw		
40131255	6	25	Feed regulate collar		
40131256	6	26	Locating spring		
40131257	6	27	Set screw		
40131258	6	28	Stitch length dial		
40131259	6	28	Stitch length dial		
40131260	6	29	Feed regulate link pin		
40131261	6	30	Spring pin		
40131262	6	31	E Ring		
40131263	6	32	Handwheel setting collar		

40131264	6	32	Handwheel setting collar		
40131265	6	33	Washer		
40131266	6	34	Set Screw		
40131267	6	35	Feed cam set (No.6.15 included)		
40131268	6	36	Feed regulate collar set (No.6.25 included)		
40131269	6	37	Feed regulate cam set (No.6.22 included)		
40131270	6	38	Feed slide holder set (No.6.20.34 included)		
40131271	6	39	Feed drive link set (No.6.7 included)		
40131272	6	40	Feed link set (No.6.9.10.11 included)		
40131273	6	41	Handwheel set (No.4.32 included)		
40131274	6	42	Feed drive link pin set (No.12.13 included)		
40131275	6	43	Feed regulate set (No.21.29 included)		
40131276	6	44	Feed regulate holder set		
40131277	6	45	Stitch length dial set (No.28.31 included)		
40131278	6	46	Washer		
40131279	6	47	Feed regulate holder set		
40131280	7	1	Needle bar setting link		
40131281	7	2	Needle bar thread take-up lever		
40131282	7	3	Needle bar		
40131283	7	4	Needle clamp		
40131284	7	5	Needle clamp thread guide		
40131285	7	6	Set screw		
40131286	7	7	Set screw		
40131287	7	8	Set screw		
40131288	7	9	Needle		
40131289	7	9	Needle		
40131290	7	9	Needle		
40131291	7	9	Needle		
40131292	7	9	Needle		
40137381	7	9	Needle(Standard packing)		
40131294	7	10	Set screw		
40131295	7	11	Set screw		
40131296	7	12	Presser bar regulate screw		
40131297	7	13	Presser bar spring		
40131298	7	14	Presser bar		
40131299	7	15	Presser bar setting link		
40131300	7	16	Presser foot holder		
40131301	7	17	Presser foot spring		
40131302	7	18	Presser foot		
40131303	7	19	Set screw		
40131304	7	20	Set screw		
40133596	7	21	Presser foot complete set		
40131306	7	22	Needle bar complete set(needles excluded)		
40131307	7	23	Presser bar set(12.13.14 included)		
40131308	7	24	Needle Clamp Nut		
40131309	8	1	Slide shaft pin		
40131310	8	2	Slide shaft		
40131311	8	3	Slide shaft holder		
40131312	8	4	upper looper		

40131313	8	5	Spring washer		
40131314	8	6	Set screw		
40131315	8	7	Slide shaft holder bushing		
40131316	8	8	Setting collar		
40131317	8	9	Set screw		
40131318	8	10	Upper looper connecting arm		
40131319	8	11	Set screw		
40131320	8	12	Set screw		
40131321	8	13	Lower looper thread take-up lever		
40131322	8	14	Set screw		
40131323	8	15	Upper looper connecting arm set		
40131324	8	16	Upper looper thread take-up lever		
40131325	8	17	Set screw		
40131326	8	18	Lower looper thread take-up lever Lomplete set		
40131327	8	19	Color sticker(blue)		
40131328	8	20	Color sticker(red)		
40131329	8	21	Washer		
40131330	8	22	Setting collar set (No.8.9 inclded)		
40131331	8	23	Upper looper connecting arm set		
40131332	8	24	Slide shaft holder (No.4.7.21.22 included)		
40131333	9	1	Feed dog cam		
40131334	9	2	Feed dog holder		
40131335	9	3	Feed dog (rear)		
40131336	9	4	Feed dog supporter (front)		
40131337	9	5	Feed dog (front)		
40131338	9	6	Feed dog supporter slide block		
40131339	9	7	Setting collar		
40131340	9	8	Feed dog shake rod complete set		
40131341	9	9	Feed dog holder pin		
40131342	9	10	Washer		
40131343	9	11	E ring		
40131344	9	12	Set screw		
40131345	9	13	Set screw		
40131346	9	14	Main shaft bushing (B)		
40131347	9	15	Setting collar		
40131348	9	16	Set screw		
40131349	9	17	Washer		
40131350	9	18	Main shaft bushing (A)		
40131351	9	19	Washer		
40131352	9	20	Washer		
40131353	9	21	Spring pin		
40131354	9	22	Feed dog cam set (No.1.12 included)		
40131355	9	23	Feed dog supporter (front) set		
40131356	9	24	Setting collar set (No.15.16 included)		
40131357	9	25	Setting collar set (No.7.12 included)		
40131358	9	26	Feed dog holder (No2.12 included)		
40131359	10	1	Differential feed dial		
40131360	10	1	Differential feed dial		
40131361	10	2	D.F. regulate cam		

40131362	10	3	D.F. setting spring		
40131363	10	4	D.F. slide holder shaft		
40131364	10	5	D.F. slide holder		
40131365	10	6	Setting collar		
40131366	10	7	D.F. slide block		
40131367	10	8	D.F. link		
40131368	10	9	D.F. link pin (A)		
40131369	10	10	Feed regulate link pin		
40131370	10	11	Feed dog supporter link		
40131371	10	12	Feed drive link pin (B)		
40131372	10	13	D.F. regulate holder shaft		
40131373	10	14	D.F. regulate link pin		
40131374	10	15	D.F. regulate holder		
40131375	10	16	Setting plate		
40131376	10	17	D.F. regulate link		
40131377	10	18	D.F. link pin (B)		
40131378	10	19	D.F. dial bushing		
40131379	10	20	Set screw		
40131380	10	21	Set screw		
40131381	10	22	Set screw		
40131382	10	23	E ring		
40131383	10	24	E ring		
40131384	10	25	E ring		
40131385	10	26	Set screw		
40131386	10	27	Washer		
40131387	10	28	D.F. slide holder set (No.5.20 included)		
40131388	10	29	D.F. regulate cam set (No.2.20 included)		
40131389	10	30	D.F. dial shaft		
40131390	11	1	Lower looper (B)		
40133598	11	2	Lower looper supporter (B)		
40131392	11	3	Needle guard		
40131393	11	4	Auto threader shaft		
40131394	11	5	Auto threader		
40131395	11	6	E Ring		
40131396	11	7	Auto threader spring		
40131397	11	8	Lower looper thread guide		
40131398	11	9	Set screw		
40131399	11	10	Set screw		
40131400	11	11	Spring washer		
40131401	11	12	Set screw		
40131402	11	13	Auto threader set		
40131403	11	14	Lower looper supporter set (B)		
40131404	11	15	Washer		
40131405	11	16	Color sticker(red)		
40131406	11	17	Lower looper thread guide set (No.7.8 included)		
40131407	11	18	Lower looper supporter set (B) (No.9.14 included)		
40131409	12	1	Lighting set (120v)	UL	UL
40131410	12	2	Bulb (100v)		
40131411	12	2	Bulb (120v)	UL	UL

40131412	12	3	Lighting set (240v)(Available for 220v/230v/240v)	CE/CE2/ CE3/CH /BS	CE/CE2/ BS
40131413	12	4	Bulb (240v)(Available for 220v/230v/240v)	CE/CE2/ CE3/CH /BS	CE/CE2/ BS
40131414	12	5	HW (1/4) Cord clip		
40131415	12	6	Set screw		
40131416	12	7	C4 End terminal		
40131417	12	8	Motor (100v)		
40131418	12	8	Motor (115v)	UL	UL
40131419	12	8	Motor (220v~230v)	CE/CE2/ CE3/CH /BS	CE/CE2/ BS
40131420	12	8	Motor (220v)	Korea	Korea
40131421	12	9	Timing belt pulley		
40131422	12	10	Timing belt pulley cover		
40131423	12	11	E Ring		
40131424	12	12	Timing belt		
40131425	12	13	Motor supporter		
40131426	12	14	Cord clip		
40131427	12	15	Set screw		
40131428	12	16	Swith supporter		
40131429	12	17	Set screw		
40131430	12	18	Switch		
40131431	12	19	Set screw		
40131432	12	20	Machine socket		
40131433	12	21	Nut		
40131434	12	22	Set screw		
40131435	12	23	Washer		
40131436	12	24	Foot controller (100v) Japan		
40131437	12	24	Foot controller (120v) U.S.A.	UL	UL
40131438	12	24	Foot controller (220v) South Africa		
40131439	12	24	Foot controller (220v) Argentina		
40131440	12	24	Foot controller (220v) Korea		
40131441	12	24	Foot controller (220v) the Middle East		
40131442	12	24	Foot controller (230v) Europe	CE/CE3/CH	CE
40131443	12	24	Foot controller (240v) U.K.	BS/CE2	BS/CE2
40131444	12	24	Foot controller (240v) Australia &New Zealand		
40131445	12	25	Set screw		
40131446	12	26	Washer		
40131447	12	27	Washer		
40131448	12	28	Timing belt pulley set (No.9.10 included)		
40131449	12	29	Motor supporter set (No.13.16.17.31 included)		
40131450	13	1	Net		
40131451	13	2	Tweezers		
40131452	13	3	Cleaning brush		
40131453	13	4	Oiler		
40131454	13	5	Screw driver		
40131460	13	6	Needle x 3 (Spare parts)		

40137381	13	6	Needle x 3 (Standard packing)		
40137382	13	6	Needle x 3 (Spare parts)		
40131461	13	7	Hexagon wrench		
40131462	13	8	Spool caps		
40131463	13	8	Spool caps		
40131464	13	9	Chip box		
40131465	13	9	Chip box		
40131466	13	10	Dust cover		
40131467	13	11	Cone holder		
40131468	13	11	Cone holder		
40131848			Instruction manual 4 languages	UL CE	UL
40137768			Instruction manual 6 languages	BS CE3	BS CE
40139403			Instruction manual Saudi	CE2	CE2
40133395			Instruction manual China	CH	

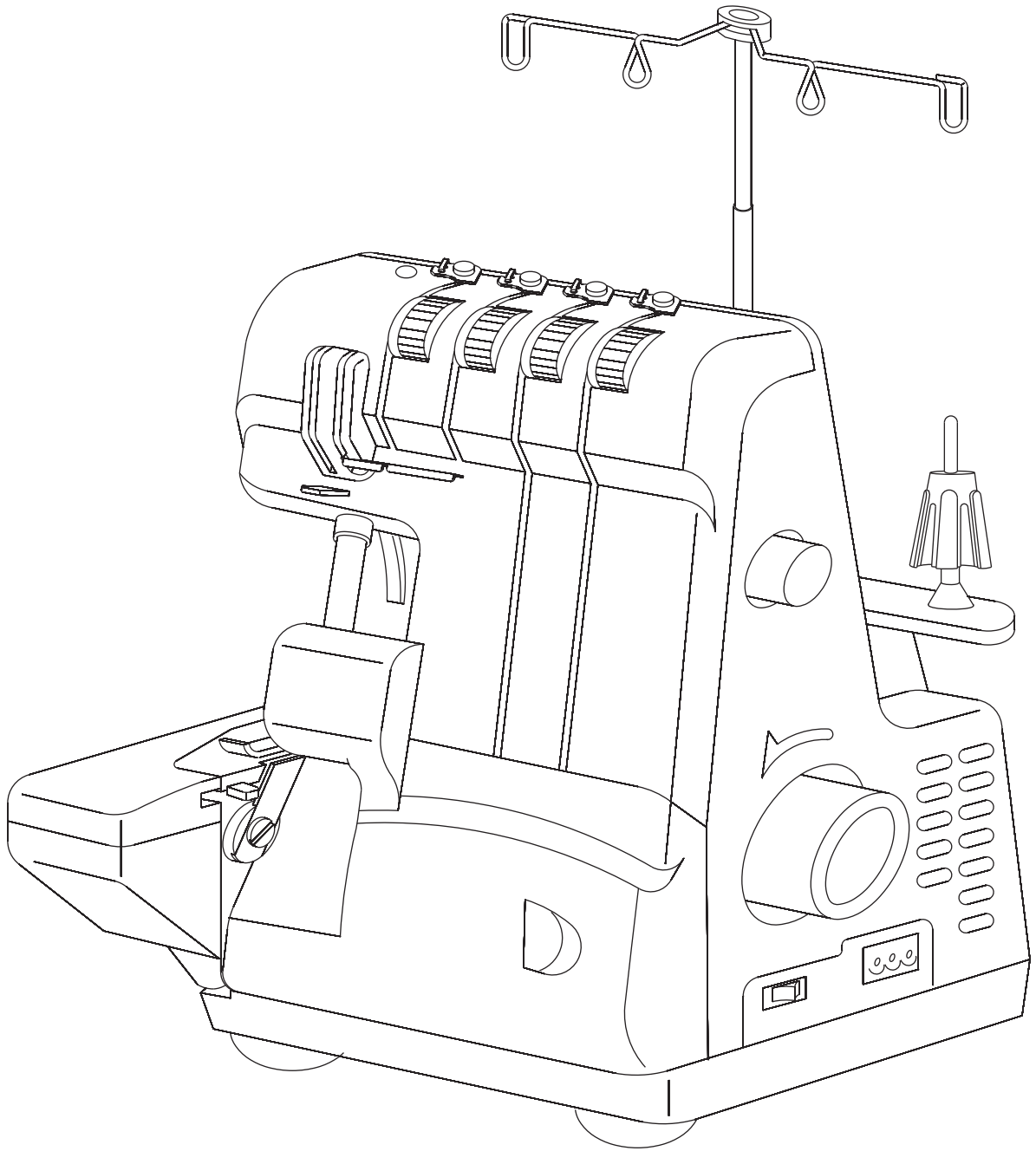
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