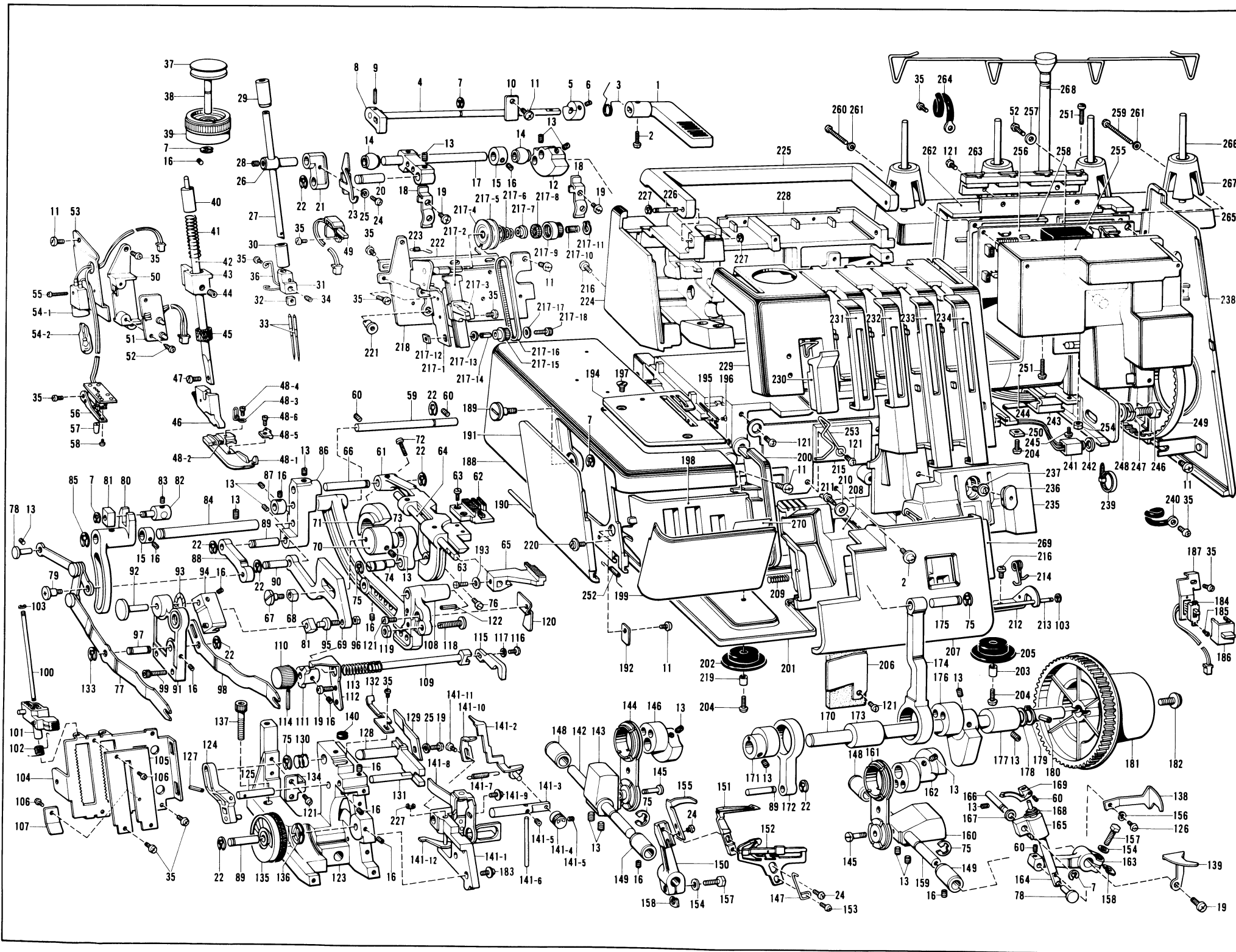




Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name
1	X75108001	Presser foot lever	54-1	X53086101	Light holder assembly	113	X75231001	Spring	161	X76036001	Over looper rod
2	060301605	Set screw	54-2	X50228001	Sew-light bulb	114	047201642	Spring pin	162	X75104000	Looper rod connecting wheel
3	X75342001	Spring	55	002261605	Set screw	115	X75059001	Upper blade	163	X05076001	Over looper shaft lever
4	X75107000	Presser bar lifter shaft	56	X75152001	Sew-light switch holder	116	060670812	Set screw	164	X75982001	Over looper shaft
5	X75158000	Tension release cam	57	X75461001	Sew-light switch cap	117	105161003	Washer	165	X75093000	Over looper shaft guide
6	014300532	Set screw	58	002020416	Set screw	118	X75314001	Set screw	166	127784001	Guide shaft
7	048040342	Stop ring	59	X75079001	Feed shaft	119	021060312	Nut	167	025050132	Washer
8	X75118000	Presser lifter cam	60	014400422	Set screw	120	X75165001	Stitch stopper	168	X75971001	Over looper thread guide
9	047160842	Spring pin	61	X75237001	Feed bar	121	062400804	Set screw	169	X75209001	Over looper
10	X75308001	Shaft presser	62	X75824001	Main feed dog	122	047200842	Spring pin	170	X75156000	Driving shaft
11	060400612	Set screw	63	100080003	Set screw	123	X75192000	Needle plate base	171	X75169000	Upper blade eccentric wheel
12	X75138000	Needle bar driving lever	64	X75081001	Differential feed lever shaft	124	X75832000	Lower blade movable lever	172	X75140000	Upper blade link
13	012500632	Set screw	65	X75228001	Differential feed dog	125	X75090001	Lever shaft	173	127690000	Driving shaft bushing, left
14	X75071000	Crank shaft bushing	66	X75077001	Feed bar shaft	126	062300412	Set screw	174	138839000	Needle bad rod
15	X75150001	Collar	67	X75075001	Stud screw	127	047301442	Spring pin	175	X75065001	Rod shaft
16	014400532	Set screw	68	X75076000	Slide block	128	X75103000	Lower blade holder	176	X75137000	Needle bar connecting wheel assembly
17	X75557001	Needle bar crank shaft assembly	69	X75127000	Horizontal feed lever	129	X75233001	Lower blade	177	126558000	Driving shaft bushing, right
18	X75058001	Bushing presser	70	X75167000	Feed eccentric wheel	130	X75234001	Spring	178	127797000	Washer
19	060400812	Set screw	71	X75536000	Feed eccentric wheel balance	131	X75262001	Lower blade guide shaft	179	048100142	Stop ring
20	X75217001	Needle bar link shaft	72	062301206	Set screw	132	X75916001	Needle guard	180	047402542	Spring pin
21	126782001	Needle bar link A	73	126872000	Vertical feed lever	133	X75581001	Stop ring	181	X75202001	Handwheel
22	048050346	Stop ring	74	127801001	Vertical adjusting shaft	134	X75229001	Feed bar guide	182	138849001	Set screw
23	X75980001	Thread take-up	75	048060342	Stop ring	135	X76059001	Stitch width control dial	183	138172001	Set screw
24	062670612	Set screw	76	104908002	Set screw	136	X75224000	Spring	184	X52540001	SP switch assembly
25	028040242	Washer	77	X75350001	Differential feed charge lever assembly	137	X75722001	Set screw	185	002020416	Set screw
26	126656001	Needle bar connecting stud	78	127785001	Stud shaft	138	X75975001	Thread take-up, B	186	X50963001	Speed selector knob
27	X75136001	Needle bar	79	X75222001	Stud screw	139	X75979001	Thread take-up, A	187	X75235001	Switch holder
28	014060622	Set screw	80	X75061000	Differential feed lever	140	127025000	Cap	188	X75193001	Material plate cover
29	126702000	Needle bar bushing, upper	81	X75083000	Slide block	141	X75652001	Movable stitch assembly	189	X75254001	Material plate cover set screw
30	126703000	Needle bar bushing, lower	82	X75082001	Slide block stud	141-1	X75653001	Stitch tongue holder	190	X75283000	Side cover shaft
31	X75205001	Needle clamp	83	524713001	Set screw	141-2	X75654001	Movable stitch tongue assembly	191	X75278001	Side cover
32	X75246001	Nut	84	X75080001	Differential feed lever shaft	141-3	X75656001	Stitch shaft	192	X75285001	Shaft presser
33	X75577012	Needle #80	85	048070342	Stop ring	141-4	X75214001	Changing knob	193	025350132	Washer
34	016400632	Set screw	86	X75221000	Feed bar lever	141-5	014300332	Set screw	194	X75822001	Needle plate
35	060300616	Set screw	87	X75100001	Collar	141-6	X75657001	Pin	195	X75808001	Needle plate tongue
36	X75972001	Needle bar thread guide	88	X75116000	Differential feed link	141-7	X75661001	Spring	196	141542001	Set screw
37	X75401001	Pressure adjustment dial plate	89	X75130001	Link shaft	141-8	X75662001	Stitch width adjusting lever	197	100032003	Set screw
38	X75535001	Pressure adjustment stud	90	X75078001	Horizontal feed lever shaft	141-9	215081001	Set screw	198	X75297001	Control cover plate
39	X75126001	Pressure adjustment dial	91	X75110000	Feed change lever bracket	141-10	X75537001	Presser plate	199	X75189001	Control cover
40	X75117000	Pressure adjustment bush	92	X75084001	Stud shaft	141-11	1267680001	Set screw	200	X75187001	Material plate R cover
41	X75218001	Presser bar spring	93	X75397001	Washer	141-12	X75658001	Safety lever	201	X75131001	Oil pan
42	X75134000	Presser bar	94	X75101000	Slide block guide	142	X75207000	UL lever shaft	202	X75545000	Cushion A
43	X75099000	Presser bar bracket	95	X75122001	Slide block stud	143	X75983001	UL balance	203	X75329000	Spacer collar
44	014500522	Set screw	96	021400312	Nut	144	X75391001	UL rod assembly	204	X75720001	Set screw
45	X75542000	Felt	97	X75085001	Feed change lever shaft	145	X75317001	Stud shaft	205	X75271000	Cushion
46	138881001	Presser foot holder assembly	98	X75115001	Feed change lever	146	X75985001	UL rod eccentric wheel	206	X75394001	Dust cover
47	126851001	Set screw	99	018401632	Set screw	147	X75984001	Screw cover	207	X75188001	Front cover
48	X75343001	Presser foot assembly	100	X75155001	Feed adjusting knob shaft	148	126611000	Looper shaft bushing, rear	208	X75195001	Front cover guide
48-1	X75309001	Presser foot	101	X75322001	Control lever	149	X75251000	Looper shaft bushing, front	209	X75281001	Spring
48-2	127554001	Pin	102	X75074001	Spring	150	X05077001	Under looper lever	210	102707001	Washer
48-3	138820001	Spring	103	048020346	Stop ring	151	X75208001	Under looper	211	037401014	Set screw
48-4	112397001	Set screw	104	X75168001	Control panel base plate	152	X75414001	Under looper thread guide assembly	212	X75161001	Front cover hinge
48-5	127858001	Stitch tongue	105	X75154001	Control panel base cover	153	062670412	Set screw	213	X75066001	Hinge shaft
48-6	126680001	Set screw	106	062300412	Set screw	154	025710132	Washer	214	X75282001	Spring
49	X52543001	Presser foot sensor assembly	107	X75201001	Spring plate	155	X75388001	Needle guard plate	215	X75976001	Thread take-up lever cover
50	X75164000	Led PC board bracket	108	X75147001	Upper blade driving arm	156	028030246	Spring washer	216	060400606	Set screw
51	X52535001	Led PC board assembly	109	X75139001	Upper blade holder	157	017501415	Looper lever fixing screw	217-A	X76007001	Needle thread, left tension asse.
52	037310612	Set screw	110	X75088001	Upper blade knob	158	X05281001	Washer	217-B	X76014001	OL & Needle thread, right tension asse.
53	X75073001	Sew-light plate	111	X75191000	Upper blade holder guide	159	X75978001	OL lever shaft	217-C	X76013001	UL Tension assembly
54	X52498001	Sew-light assembly	112	X75198001	Guide plate	160	X75141000	Looper joint	217-1	X76008001	Thread tension frame

Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name
206	X75394001	Dust cover		X75437001	Screw driver
207	X75415001	Front cover		X75433001	Pincette
208	X75195001	Front cover guide		X75377001	Needle set
209	X75281001	Spring		523603001	Machine brush
210	102707001	Washer		X75399000	Spool cap
211	037401014	Set screw		X75438001	Wrench
212	X75161001	Front cover hinge		X75379001	Dust box assembly
213	X75066001	Hinge shaft		127912001	Oiler
214	X75282001	Spring		127610000	Thread net
215	X75368001	Thread take-up lever cover		X75434001	Insutruction sheet
216	062400804	Set screw		126736001	Machine cover
217-A	X75549001	UL & needle thread, left tension asse.			Controller
217-B	X75550001	OL & needle thread, right tension asse.			Instruction book
217-1	X75143001	Thread tension plate			
217-2	X75261001	Thread tension lever		Optional parts	
217-3	X75252001	Spring		X75520001	Rolled hemming presser foot
217-4	X75257001	Lever slide plate		X75524001	Blind stitch foot
217-5-A	X75272001	Tension spring		X75526001	Elastic taping foot
217-5-B	X75393001	Tension spring		X75561001	Gauge set
217-6	X75238001	Tension disc, A			
217-7	X75121001	Tension disc			
217-8	X75106001	Tension releaser			
217-9	X75120000	Nut			
217-10	X75119000	Tension presser bolt			
217-11	048020346	Stop ring			
218	X75204001	Thread tension bracket			
219	X75373000	Spacer collar			
220	060302012	Set screw			
221	X75157000	Nut			
222	X75175001	Tension release plate			
223	X75239001	Spring			
224	X75331001	Sew-light cover			
225	X75200001	Handle			
226	X75133001	Handle shaft			
227	048030342	Stop ring			
228	X75351001	Machine body			
229	X75476001	Panel assembly			
230	X75264001	Thread take-up lever cover			
231	X75263001	Needle thread tension cover			
232	X75263002	Needle thread tension cover			
233	X75259001	OL thread tension cover			
234	X75259002	UL thread tension cover			
235	X75370001	Thread guide panel			
236	X75267001	Cap			
237	215081001	Set screw			
238	X75332001	Belt cover assembly			
239	122772000	Band			
240	130971000	Washer			
241	062303012	Set screw			
242	U82272001	Washer			
243	002304005	Set screw			
244		Motor			
245	X52517001	Insulation cover plate			
246	103741001	Set screw			
247	026040235	Washer			
248	X75546000	Spacer collar			
249	138172001	Set screw			
250	138853001	Set screw			
251	X75352001	Sticket			
	122991002	Vinyl bag for accessories			