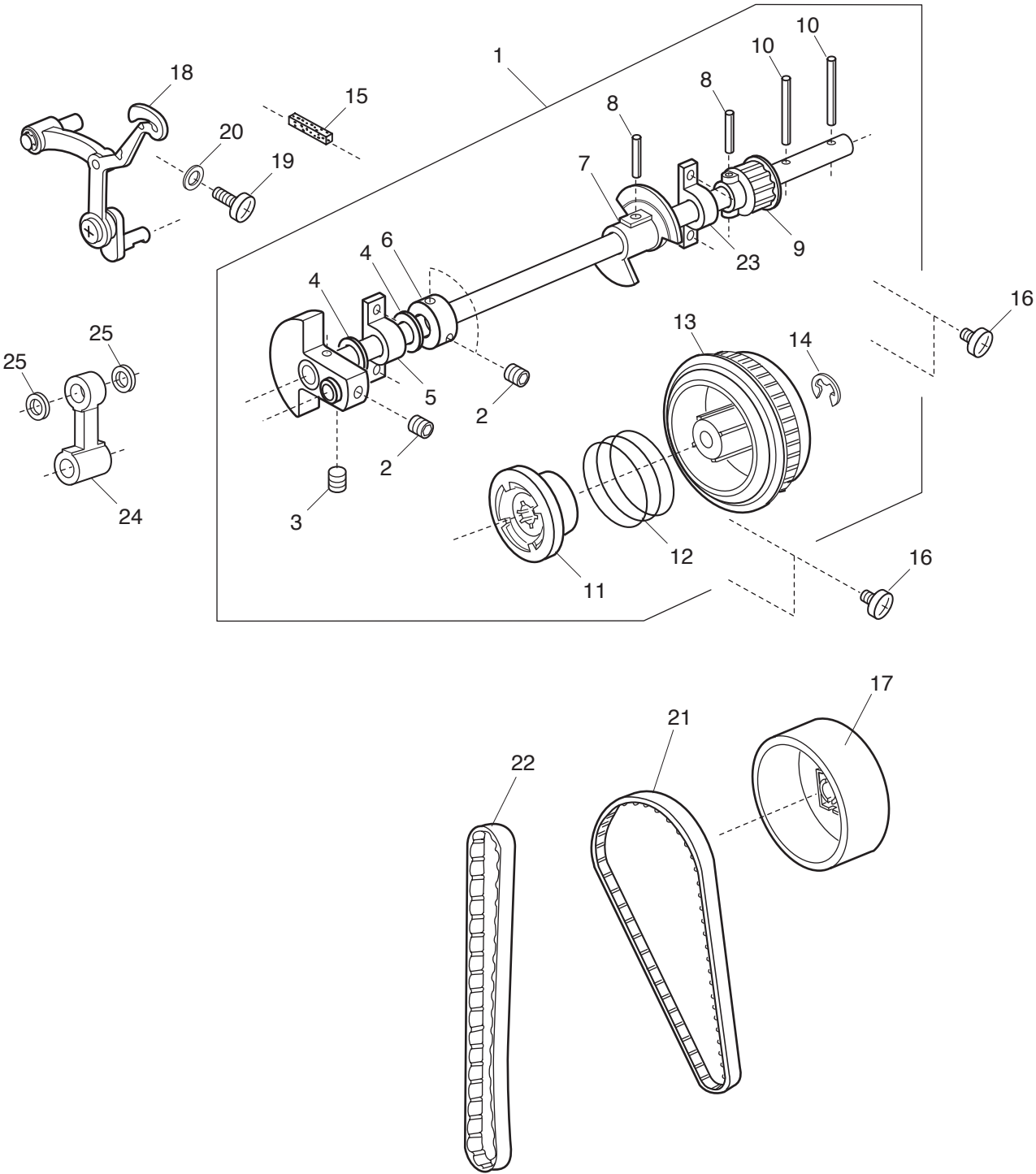


PARTS LIST

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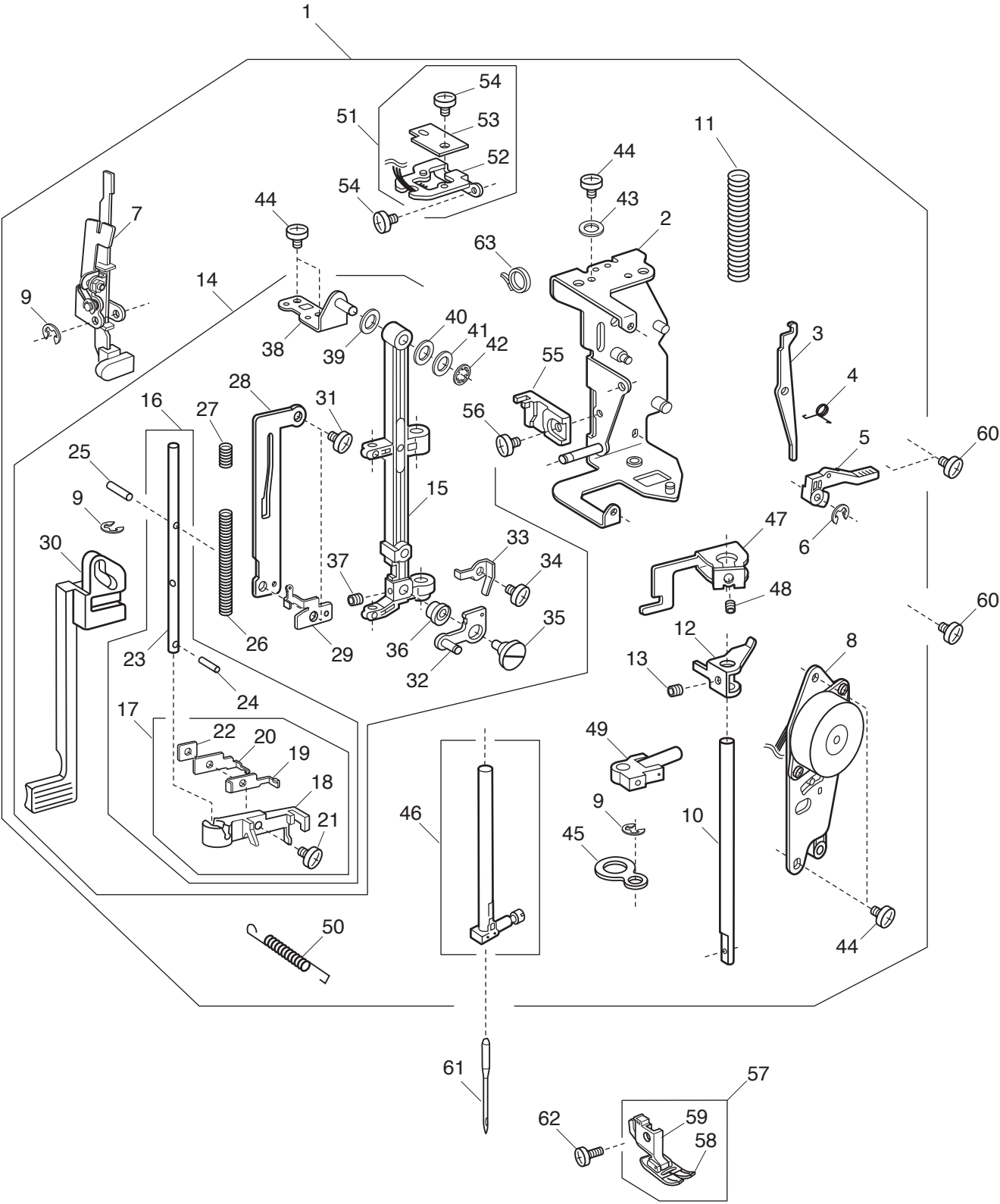
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	808601005	Upper shaft (unit)
2	000111201	Hexagonal socket screw 4x4
3	000112800	Hexagonal socket screw 4x6
4	000036201	Washer FT80
5	508054008	Shaft fixing metal
6	820166001	Lower shaft ring
7	808003001	Upper shaft shielding plate
8	000004200	Spring pin 3x18
9	508021006	Upper shaft gear
10	000024206	Spring pin 3x30
11	502064003	Clutch ring
12	661024007	Clutch spring
13	508055009	Belt wheel
14	000002806	Snap ring E-6
15	650040005	Felt
16	000081005	Setscrew 4x8
17	809201004	Handwheel
18	508634101	Thread take-up lever (unit)
19	000103509	Setscrew 4x10
20	000072302	Washer 4
21	808021005	Timing belt
22	808037004	Belt
23	508054101	Shaft fixing metal
24	808005003	Needle bar crank rod
25	000036005	Washer FT60

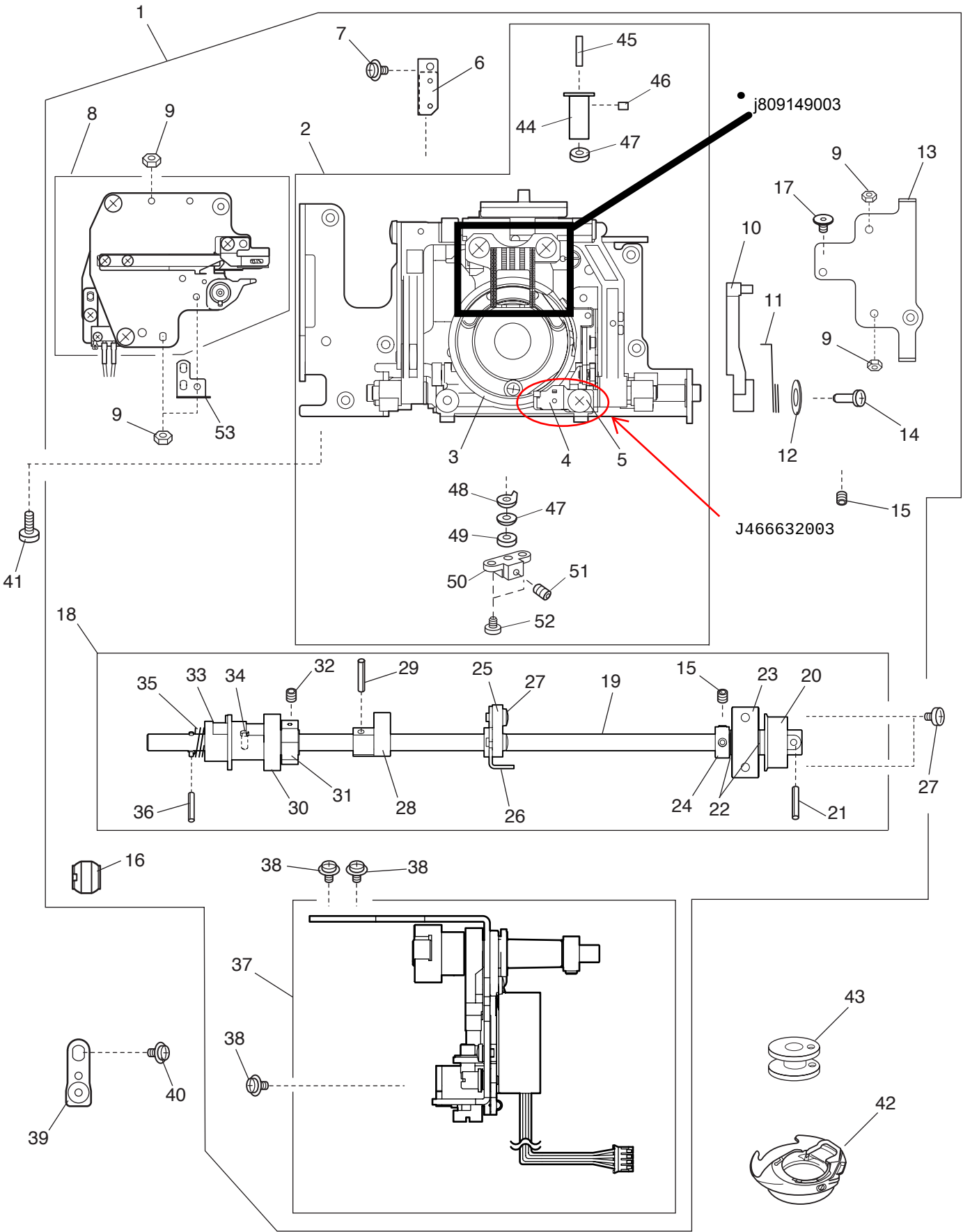
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	808602006	Presser bar base plate (unit)
2	808006004	Presser bar base plate
3	808007005	Thread tension release lever
4	503041007	Thread tension release spring
5	502024001	Presser foot lifter
6	000001609	Snap ring E-5
7	843625004	Buttonhole lever (unit)
8	808605009	Zigzag width motor (unit)
9	000002105	Snap ring E-3
10	508002104	Presser bar
11	508038006	Presser bar spring
12	508039007	Presser bar supporter
13	000111500	Hexagonal socket screw 4x8
14	808603007	Needle bar supporter (unit)
15	808008006	Needle bar supporter
16	842637006	Threader shaft (unit)
17	842638007	Threader plate (unit)
18	755064106	Threader guard plate
19	842088006	Thread retention plate
20	844095002	Threader plate
21	755096004	Setscrew
22	755095003	Nut
23	840036025	Threader shaft
24	000003508	Spring pin 2x8
25	000125105	Guide pin E-2x16-CH
26	842090001	Threader shaft spring
27	842096007	Threader lever spring
28	842091002	Threader guide plate
29	844036027	Threader lever plate
30	842092003	Threader lever
31	000078319	Setscrew 3x6
32	808015006	Zigzag width rod
33	827088009	Zigzag width rod spring
34	820373003	Setscrew 2x3
35	678084007	Eccentric pin
36	808074003	Washer
37	000111902	Hexagonal socket screw 3x4
38	808009007	Supporter adjusting plate
39	000036500	Washer FT60
40	673022002	Spring washer
41	000070609	Washer 6
42	000013903	Snap ring CS-5
43	000072003	Washer 5
44	000101404	Setscrew 4x6
45	808010001	Supporter guide plate
46	508607105	Needle bar (unit)
47	808011002	Threader position set plate
48	000177205	Hexagonal socket screw 4x4
49	508509003	Needle bar connecting stud (unit)
50	844038018	Needle bar supporter spring
51	808606000	Buttonhole sensor (unit)
52	845002005	Sensor set plate
53	843502602	Printed circuit board E1 (unit)
54	000101105	Setscrew 3x4
55	830057021	Buttonhole lever guide
56	000103808	Setscrew 3x5
57	660509008	Presser foot (unit)
58	832523007	Zigzag foot (unit)
59	660806008	Presser foot holder (unit)
60	000081005	Setscrew 4x8
61	102408089	Needle HA1-14
62	660106001	Setscrew
63	000053008	Cord binder

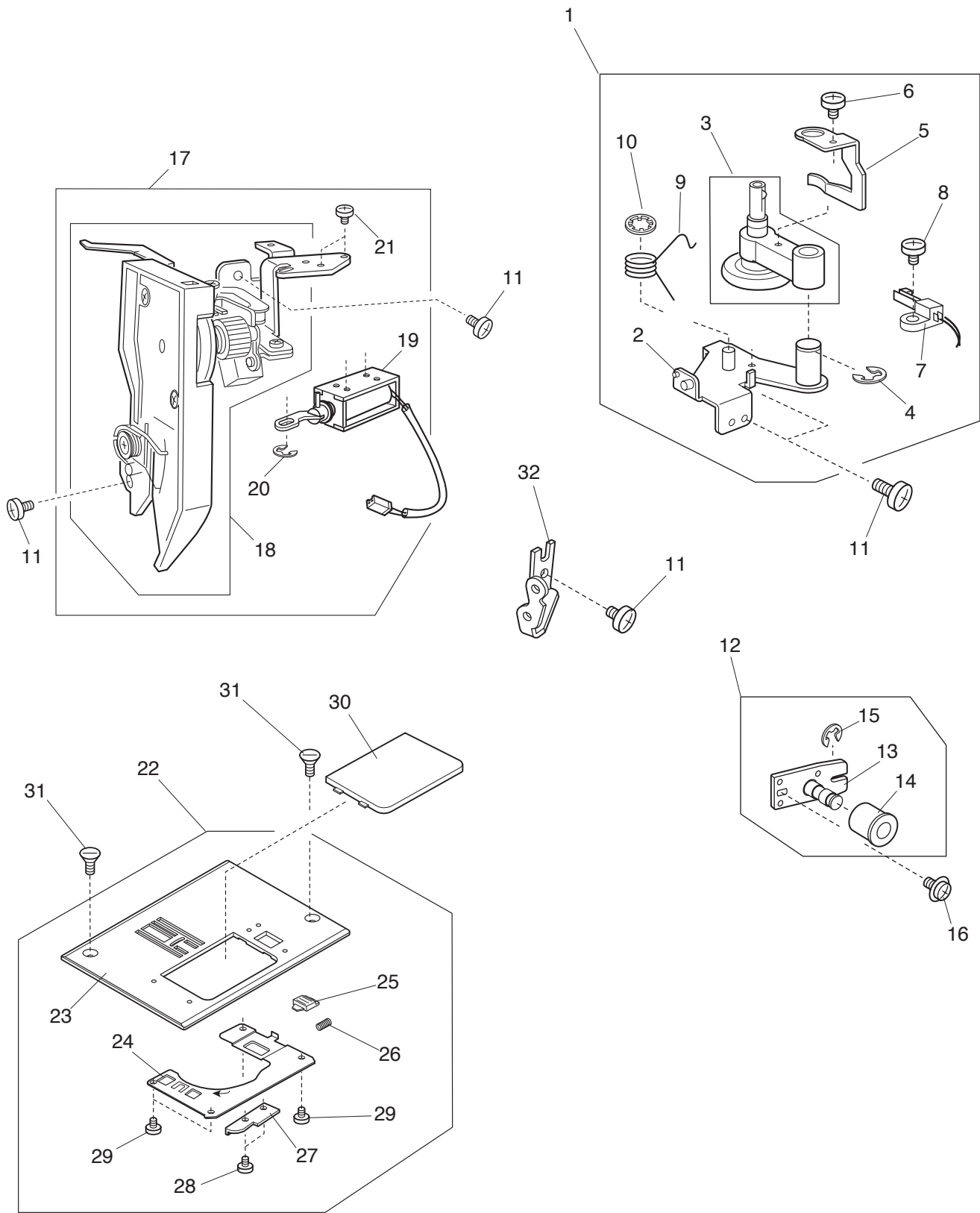
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	809603003	Hook race (whole unit)
2	809621004	Hook race (unit)
3	650623008	Hook body (unit)
4	846632003	Bobbin holder stopper (unit)
5	000164405	Setscrew 4x16
6	825515004	Feed base plate (unit)
7	825237009	Setscrew
8	809623006	Thread cutter (unit)
9	000063104	Nut 3-2-5.5
10	809013007	Feed fork
11	809015009	Feed fork spring
12	000071105	Washer
13	809021008	Needle plate set plate (right)
14	820172000	Pin
15	000111201	Hexagonal socket screw 4x4
16	732034003	Lower shaft bushing
17	000193104	Thin-head setscrew TP 3x4
18	809602009	Lower shaft (unit)
19	808027207	Lower shaft
20	508021006	Upper shaft gear
21	000004200	Spring pin 3x18
22	000038502	Washer
23	508054008	Shaft fixing metal
24	820166001	Lower shaft ring
25	809017001	Lower shaft supporter
26	809016000	Lower shaft supporter plate
27	000081005	Setscrew 4x8
28	809014008	Feed cam
29	000005407	Spring pin 3x12
30	808110002	Lower gear
31	508020005	Ring
32	000111108	Hexagonal socket screw 4x6
33	846103000	Feed lifting cam
34	820161006	Feed lifting pin
35	808075004	Feed lifting cam spring
36	000022802	Spring pin 2x12
37	809607004	Feed motor (unit)
38	000115205	Setscrew TP 4x6
39	809042005	Lower shaft bushing set plate
40	000115607	Setscrew TP 4x8
41	000101703	Setscrew 4x12
42	846652009	Bobbin holder (unit)
43	102261000	Bobbin
44	820123006	Hook race shaft
45	820124007	Hook shaft oil wick (1)
46	820125008	Hook shaft oil wick (2)
47	000038409	Washer
48	627192001	Washer
49	625102008	Washer
50	508072002	Hook race shaft base
51	000111304	Hexagonal socket screw 5x5
52	000103705	Setscrew 4x5
53	808105107	Slide position adjusting plate

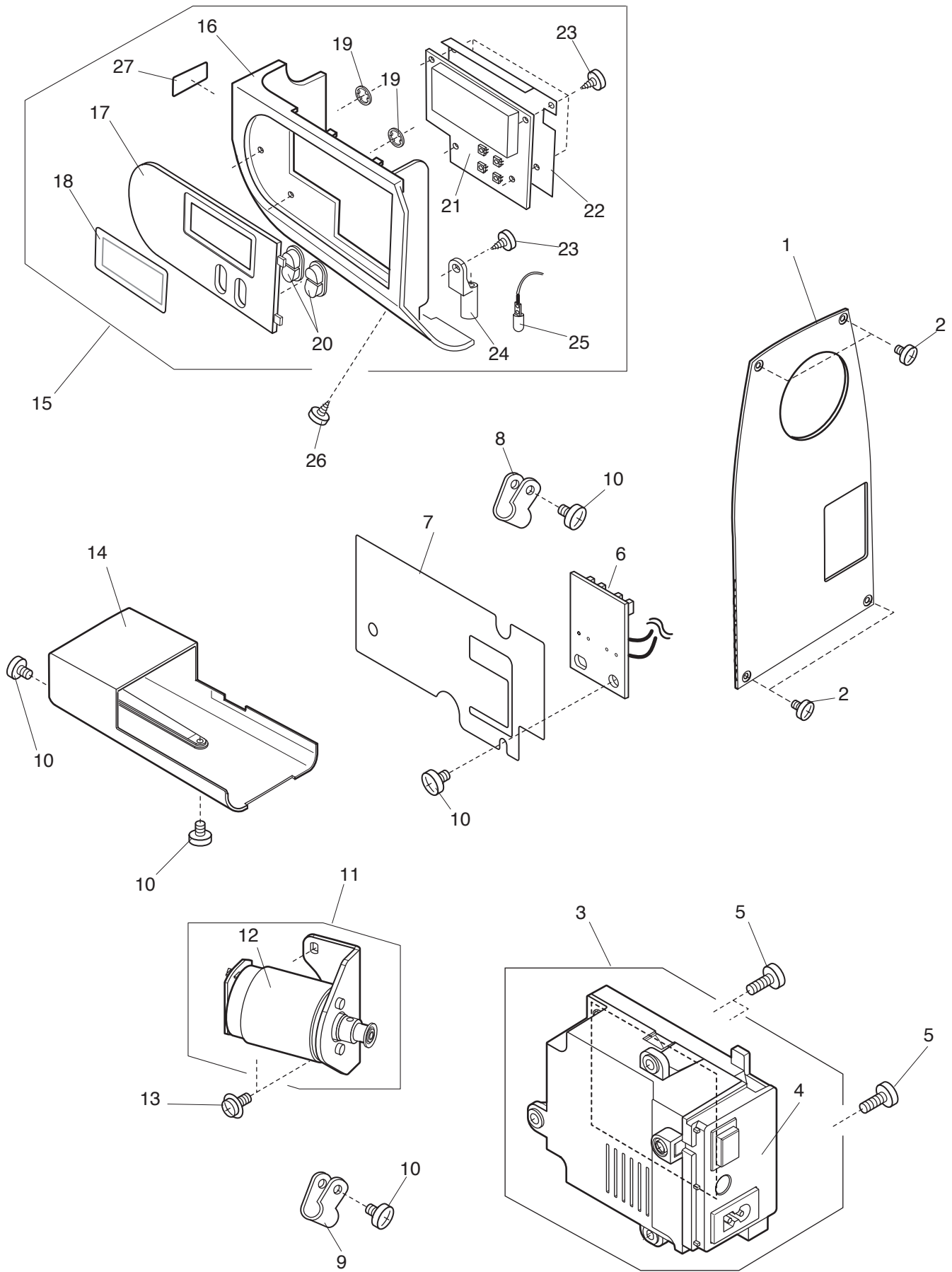
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	809625008	Bobbin winder (unit)
2	809203006	Bobbin winder set plate
3	508507001	Bobbin winder arm (unit)
4	000001609	Snap ring E-5
5	508111004	Clutch lever
6	000120203	Setscrew 3x8 (B)
7	856512100	Switch (unit)
8	000081706	Setscrew 2.5x5
9	808040000	Spring
10	000013903	Snap ring CS-5
11	000081005	Setscrew 4x8
12	808614001	Idler (unit)
13	808038005	Idler set plate
14	625217100	Idler
15	000002806	Snap ring E-6
16	000115607	Setscrew TP 4x8
17	809626009	Thread tension (unit)
18	809512001	Thread tension (unit)
19	808604008	Solenoid (unit)
20	000002105	Snap ring E-3
21	000103105	Setscrew 3x5
22	809511000	Needle plate (unit)
23	860023021	Needle plate
24	846030016	Hook cover plate supporter
25	825016000	Hook cover plate release button
26	825017001	Spring
27	809050006	Rotation stopper
28	000163703	Setscrew 2x4
29	820009101	Setscrew 2x2.3
30	846271103	Hook cover
31	681009101	Setscrew
32	639080002	Front cover set plate

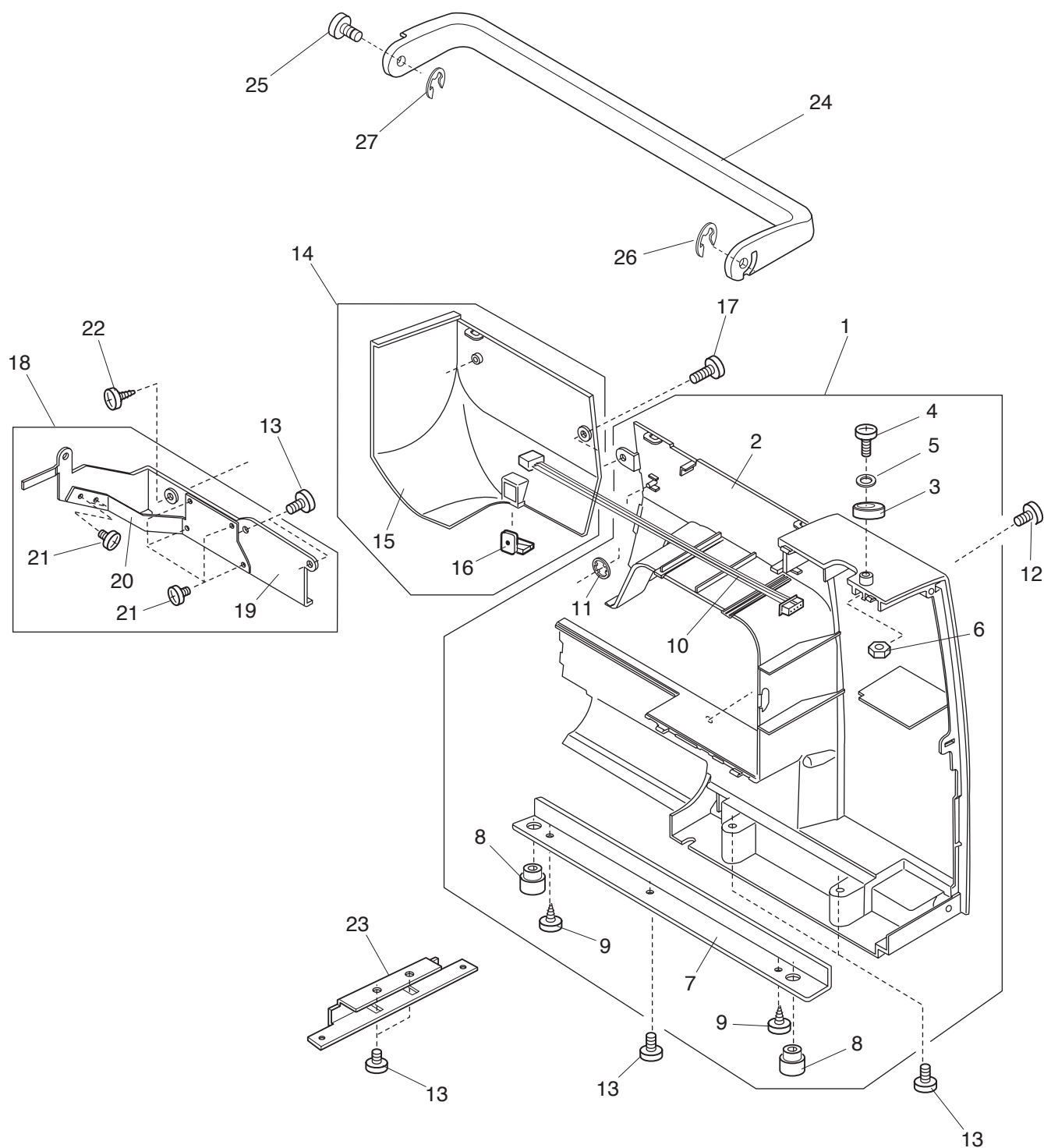
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	809264005	Belt cover
2	000198316	Setscrew 4x10
3	808639600	Switching regulator (unit) for 120V
4	808639703	Switching regulator (unit) for 220–240V
	808525406	Switching regulator (unit) for 120V
	808525705	Switching regulator (unit) for 220–240V
5	000103509	Setscrew 4x10
6	808504007	Printed circuit board P (unit)
7	808093101	Cord guide
8	000188209	Nylon clip ACC-1.5
9	000188405	Nylon clip ACC-2
10	000081005	Setscrew 4x8
11	808617004	DC motor (unit)
12	808502005	DC motor (unit)
13	000115700	Setscrew TP 4x10
14	809263004	Free arm cover
15	809633009	Face plate (unit)
16	809633102	Face plate (unit) (Canada)
	809259007	Face plate
	809260104	Panel
18	809281008	Panel
19	000014007	Snap ring CS-4
20	809261002	Button
21	809518007	Printed circuit board K (unit)
22	809262003	Flame retardant insulating paper 2
23	000120203	Setscrew 3x8 (B)
24	661031007	Lamp holder
25	661509104	LED lamp
26	000103819	Setscrew 3x5
27	100517008	Sticker (Canada)

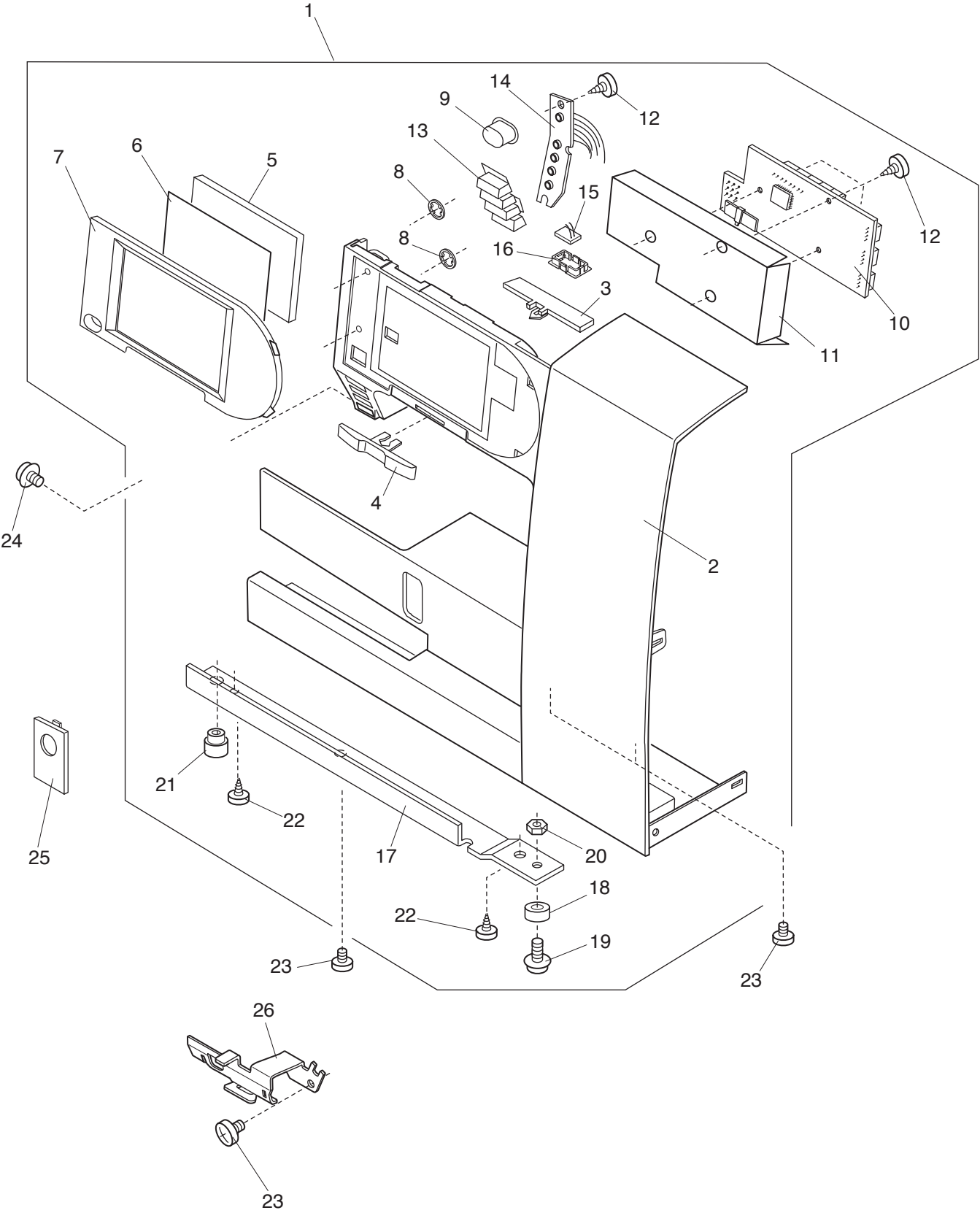
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	809627000	Rear cover (unit)
2	809211100	Rear cover
3	735016307	Bobbin winder stopper
4	000101828	Setscrew 4x16
5	000071013	Washer
6	000061205	Nut
7	809212008	Arm leg rear
8	809213009	Bed rubber cushion
9	000161310	Setscrew 3x12 (B)
10	809515004	Board connecting wire
11	000014306	Snap ring CS-3
12	810220106	Setscrew
13	000081005	Setscrew 4x8
14	809635001	Rear cover front (unit)
15	809258006	Rear cover front
16	840602006	Thread cutter (unit)
17	000103509	Setscrew 4x10
18	809636002	Carrying handle set plate (unit)
19	809210006	Carrying handle set plate front
20	809283000	Carrying handle supporter plate
21	000101404	Setscrew 4x6
22	000120203	Setscrew 3x8 (B)
23	809200003	Arm sole set plate
24	809222001	Carrying handle
25	809284001	Setscrew
26	000002507	Snap ring E-4
27	000002105	Snap ring E-3

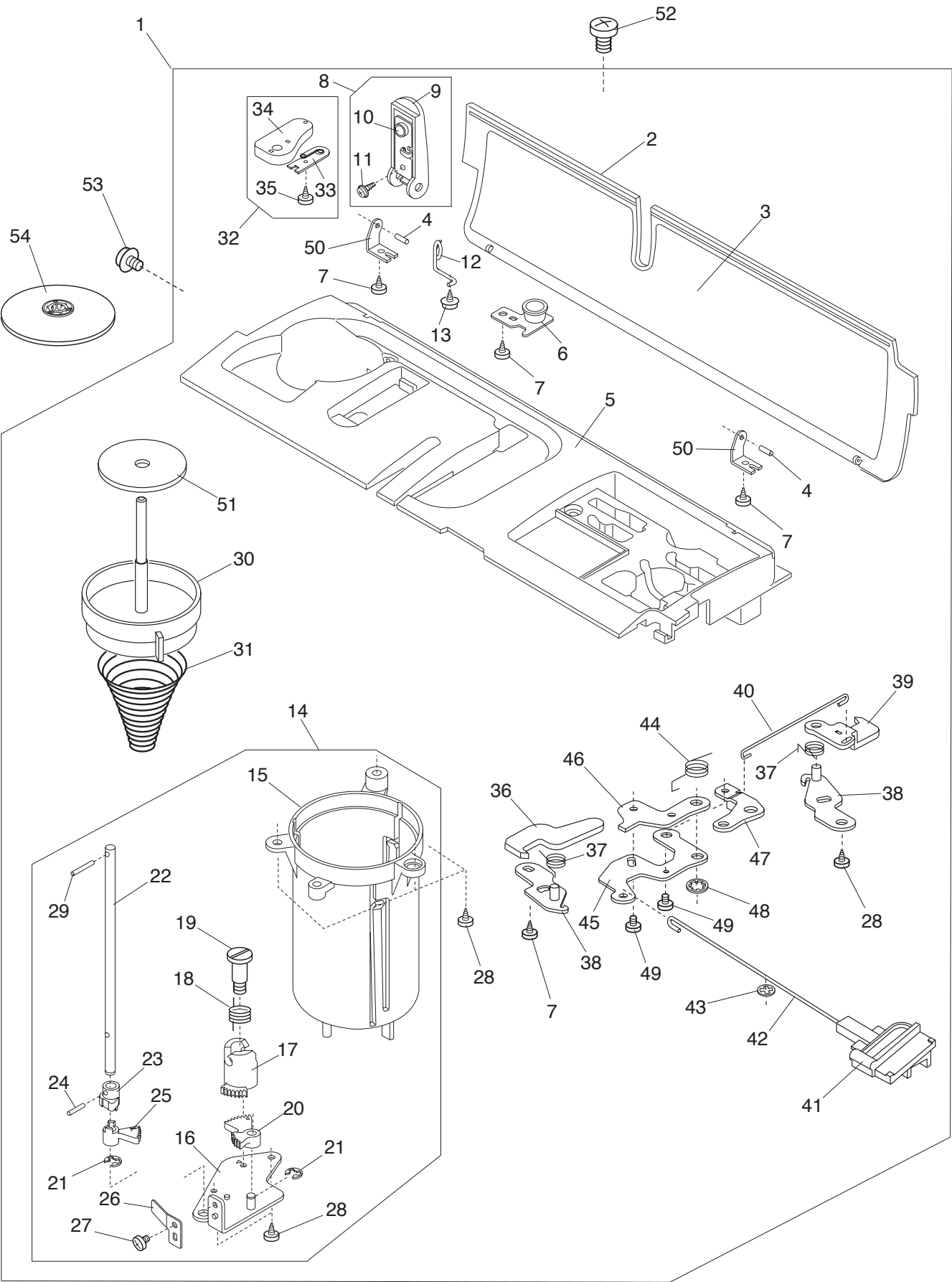
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	809628001	Front cover (unit)
2	809214103	Front cover
3	809215001	Slide volume upper
4	809216002	Slide volume lower
5	809501007	Touch panel (unit)
6	809279003	Touch Panel seat
7	809217106	Panel
8	000014007	Snap ring CS-4
9	809218107	Button
10	809513002	Printed circuit board A (unit)
11	809219005	Flame retardant insulating paper
12	000120203	Setscrew 3x8 (B)
13	809220102	Function button
14	809514003	Printed circuit board F (unit)
15	858511507	Printed circuit board L (unit)
16	860167006	Lamp holder 2
17	809221000	Arm sole front
18	809213009	Bed rubber cushion
19	000114802	Setscrew TP 4x12
20	000160102	Adjustable lock nut 4
21	639005003	Bed rubber cushion
22	000161310	Setscrew 3x12 (B)
23	000081005	Setscrew 4x8
24	000115205	Setscrew TP 4x6
25	809039009	Cap
26	809202005	Arm thread guide

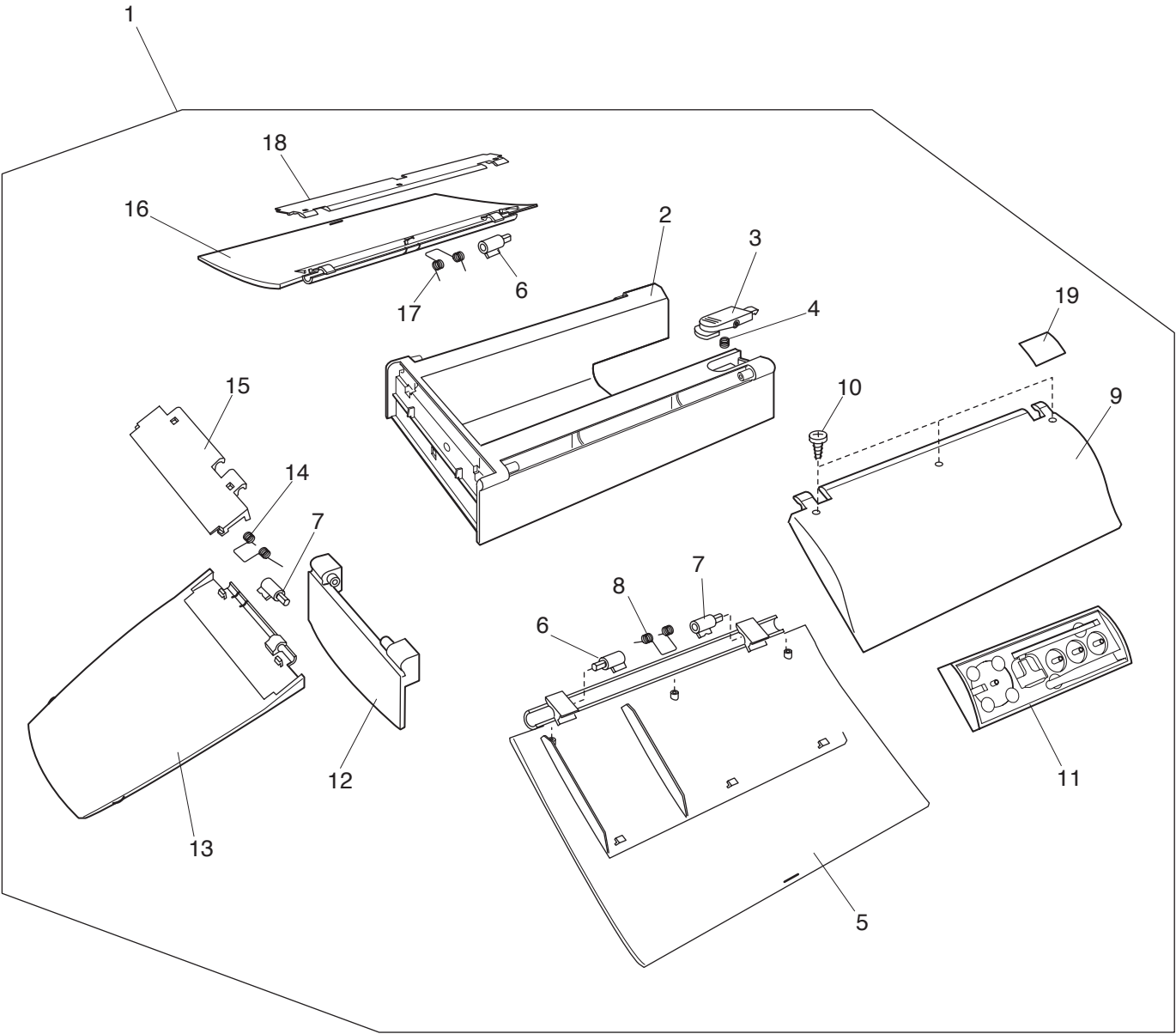
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	809629002	Top cover (unit)
2	809223002	Top cover
3	809282009	Sticker
4	000024907	Pin 1.6x6
5	809224106	Top cover body (unit)
6	809516005	Thread guide (unit)
7	000161103	Setscrew 3x6 (B)
8	809630006	Bobbin winder thread guide (unit)
9	809228007	Bobbin winder thread guide cover
10	809517006	Bobbin winder thread guide plate (unit)
11	000149703	Setscrew 3x6 (S)
12	809231003	Top cover body thread guide
13	000149312	Setscrew 3x8 (B)
14	809631007	Spool compartment cover (unit)
15	809232004	Spool compartment cover
16	809233005	Lock release gear base
17	809234006	Lock ring
18	809235007	Lock ring spring
19	809236008	Lock ring shaft screw
20	809237009	Release gear
21	000002105	Snap ring E-3
22	809238000	Thread guide arm shaft
23	809239001	Thread guide arm shaft spring base
24	000020109	Pin 2x8
25	809240005	Release gear
26	809241006	Thread guide arm shaft spring
27	000101105	Setscrew 3x4
28	000120203	Setscrew 3x8 (B)
29	000024804	Pin 2x12
30	809242007	Spool stand
31	809243008	Spring
32	809632008	Thread guide arm (unit)
33	809244009	Thread guide arm
34	809245103	Thread guide arm cover
35	000161804	Setscrew 2x4 (B)
36	809246001	Hook 1
37	809247002	Spring
38	809248003	Hook release base plate
39	809249004	Hook 2
40	809250008	Protection flap release rod 1
41	809251009	Protection flap release lever
42	809252000	Protection flap release rod 2
43	000143306	Snap ring CS-3
44	809253001	Release spring
45	809254002	Protection flap release Plate 1
46	809255003	Protection flap release Plate 2
47	809256004	Protection flap release Plate 3
48	000014007	Snap ring CS-4
49	000101105	Setscrew 3x4
50	809257005	Top cover hinge
51	809280007	Felt
52	000081005	Setscrew 4x8
53	000115205	Setscrew TP 4x6
54	809810002	Spool holder (large)

PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	809634000	Extension table (unit)
2	809265006	Extension table
3	809266007	Extension table lock button
4	809267008	Extension table lock spring
5	809268009	Protection flap 1
6	809519307	Damper (unit)
7	809519008	Damper (unit)
8	809269000	Spring 1
9	809270004	Protection flap 1 cover
10	000120306	Setscrew 2.6x8 (B)
11	809271005	Accessory drawer
12	809272006	Protection flap (left)
13	809273007	Protection flap 2
14	809274008	Spring 2
15	809275009	Protection flap 2 cover
16	809276000	Protection flap 3
17	809277001	Spring 3
18	809278002	Protection flap 3 cover
19	809285002	Sticker

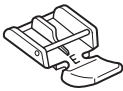
PARTS LIST

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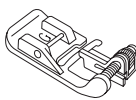
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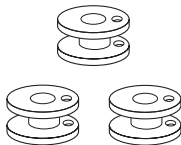
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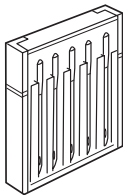
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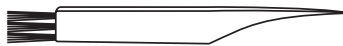
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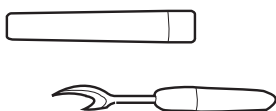
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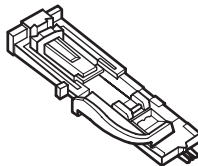
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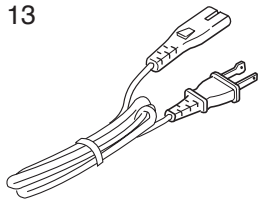
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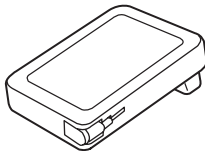
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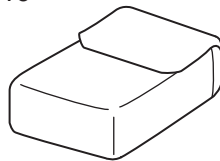
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16



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	809870701	Standard accessories (unit)
2	822804118	Satin foot (F)
3	829801002	Zipper foot (E)
4	820817015	Blind hem foot (G)
5	820809014	Rolled hem foot (D)
6	102261000	Bobbin
7	540401026	Assorted needle set
8	653802002	Screwdriver
9	802424004	Lint brush
10	647808009	Seam ripper (Buttonhole opener)
11	809811003	Spool holder (small)
12	753801004	Buttonhole foot (R)
13	856519004	Power supply cord (for 120V)
	830335004	Power supply cord (for 220–240V)
14	043271133	Foot control
15	809800397	Instruction book (English/French/German)
16	809814006	Foot control and power supply cable case