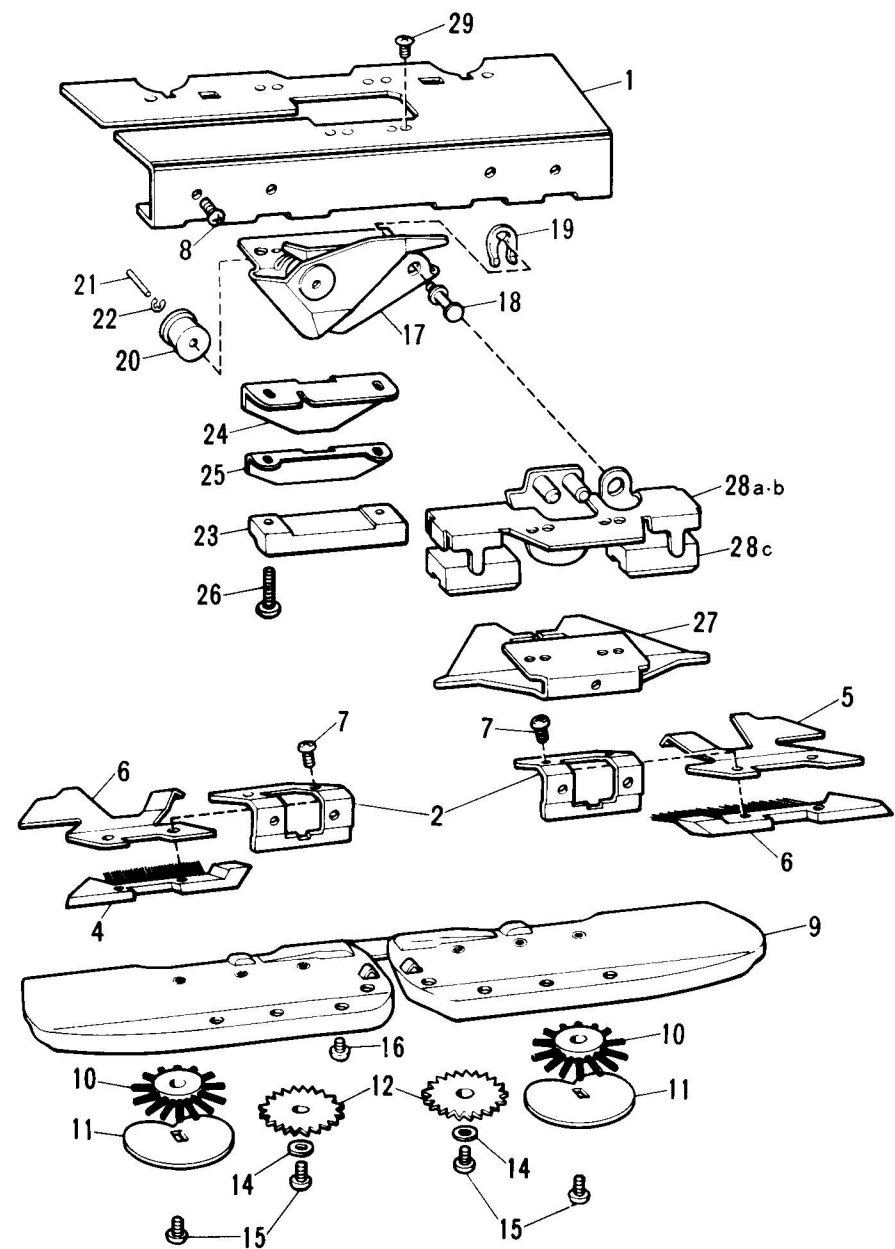
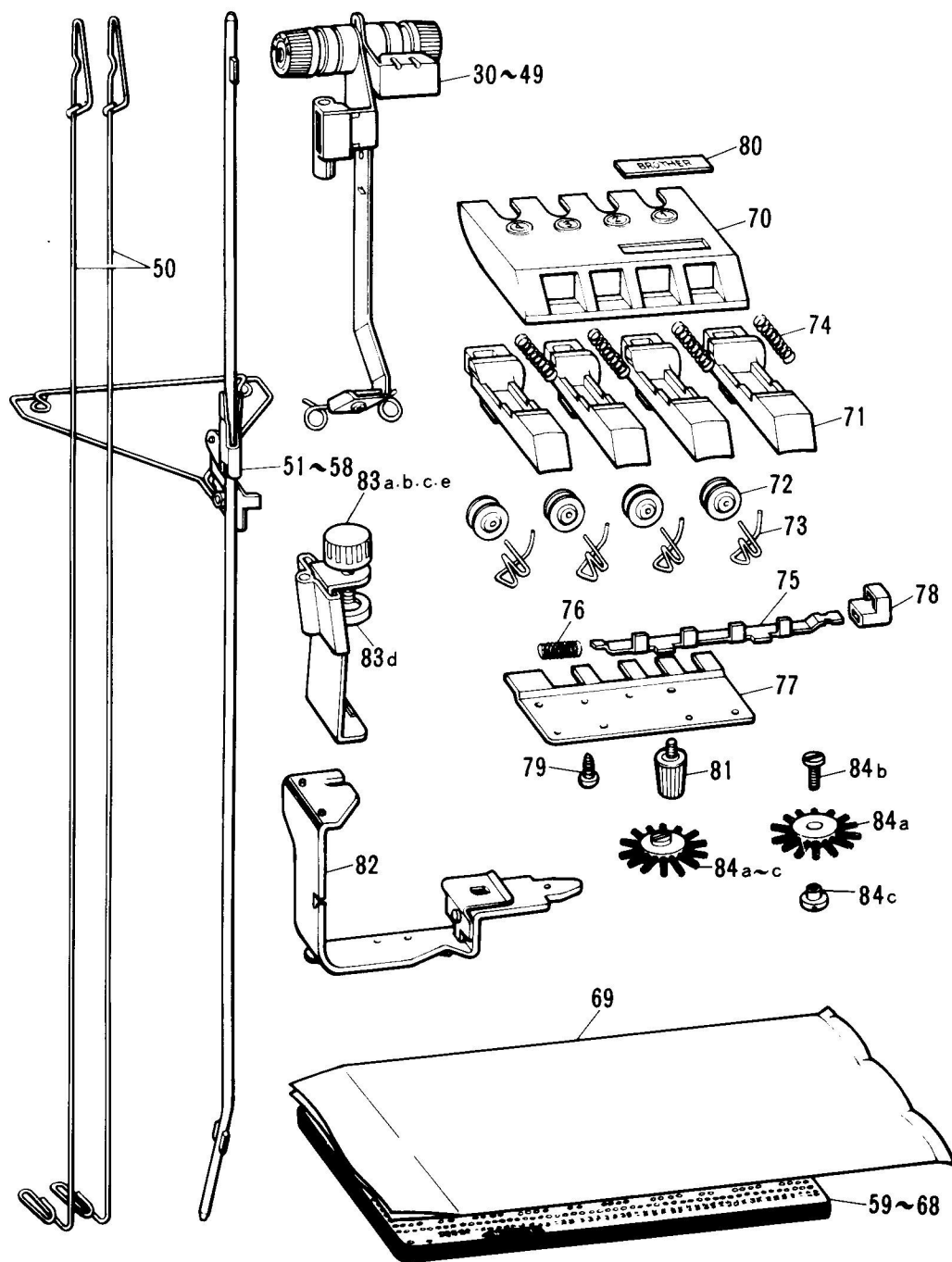
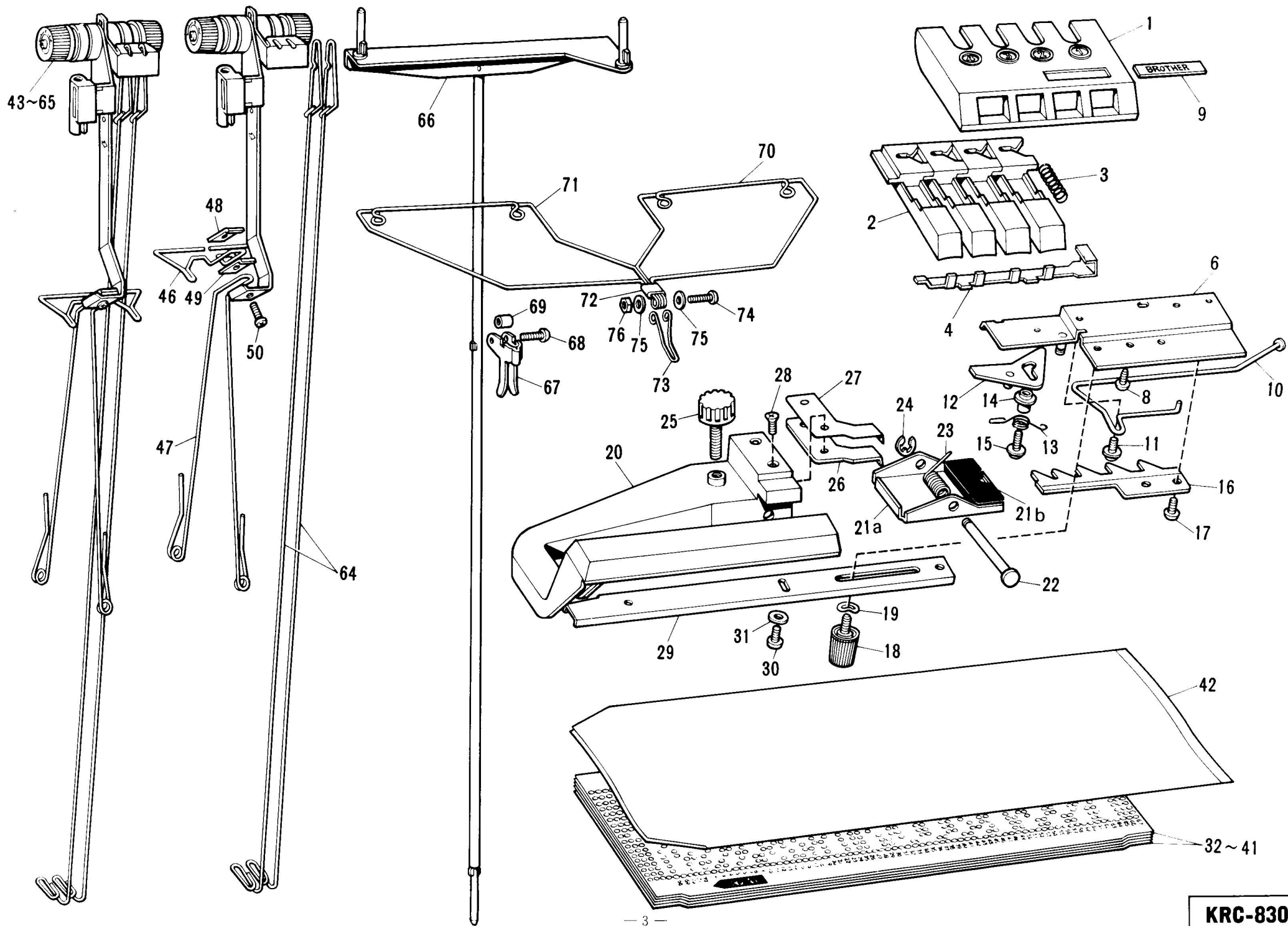




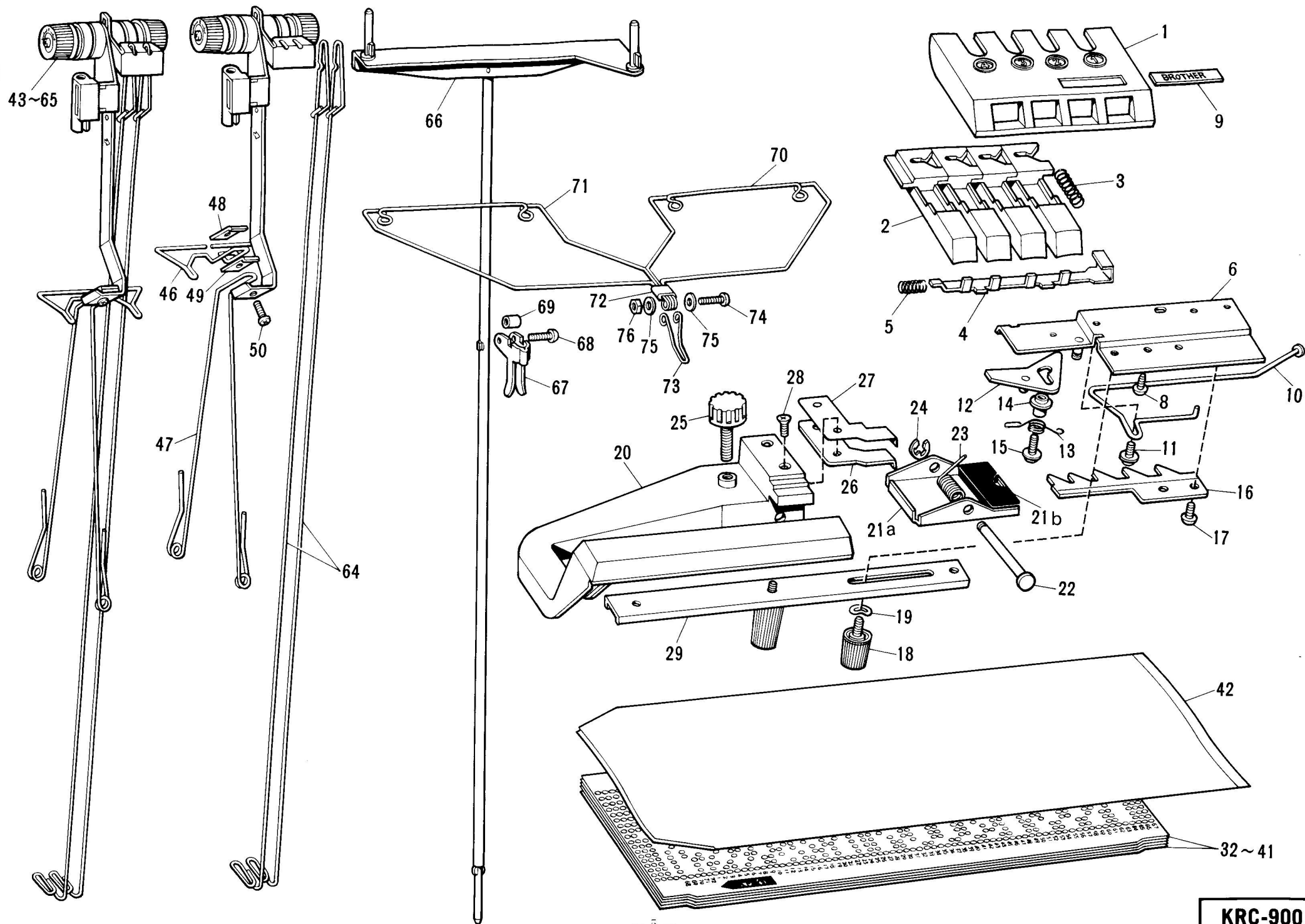
PARTS CATALOGUE FOR KHC-820 COLOUR CHANGER

Ref. No.	Parts No.	Description	Revised No.	Q'ty	Ref. No.	Parts No.	Description	Revised No.	Q'ty
1-29	408624001	KHC sinker plate complete set		1	56	400806004	Washer		2
1	408625001	KHC sinker plate arm		1	57	021660406	Nut		1
2	407430001	Brush holder plate		2	58	062660504	Fastening screw		1
3	407435002	Latch opening brush, right		1	59-69	408680001	KHC punch card set		1
4	407436002	Latch opening brush, left		1	59	408681001	KHC punch card No. 31		1
5	408607000	Latch presser plate, right		1	60	408682001	KHC punch card No. 32		1
6	408608000	Latch presser plate, left		1	61	408683001	KHC punch card No. 33		1
7	037280616	Screw		4	62	408684001	KHC punch card No. 34		1
8	408305001	Screw		4	63	408685001	KHC punch card No. 35		1
9-15	408676001	Sinker plate & wheel brush assembly		1	64	408686001	KHC punch card No. 36		1
9	408626001	KHC sinker plate assembly		1	65	408687001	KHC punch card No. 37		1
10	407702001	Wheel brush		2	66	408688001	KHC punch card No. 38		1
11	409015001	Wheel brush cover plate		2	67	408689001	KHC punch card No. 39		1
12	405184002	Plastic gear		2	68	408690001	KHC punch card No. 40		1
13	-	Not required for 409015001		-	69	408621002	Card case		1
14	409621001	Washer		2	73	408650001	Yarn guide for roller		4
15	060660403	Screw		2	74	408651001	Button releasing spring		4
16	060660303	Screw		6	75	408652001	Changer button lock plate		1
17	408633001	Main yarn feeder		1	76	408653001	Release button spring		1
18	408634001	Yarn guide stud		1	77	408654001	Changer lower plate		1
19	405523001	Snap ring, 4		1	78	407277004	Card lock lever knob		1
20	408635001	Yarn feeder roller		1	79	037270815	Tapping screw 1-26		2
21	408636001	Stud for yarn feeder roller		1	82	408657001	KHC changer arm		1
22	048012346	Snap ring 1.2		1					
23	408637000	Magnet		1					
24	408674001	Needle lower plate		1					
25	408678001	Needle purifier plate		1					
26	060661003	Screw		2					
27	408638000	Changeable yarn feeder		1	84	408642001	Wheel brush assembly		2
28a-c	408639001	Yarn guide assembly		1	84a	408643001	Wheel brush for KHC		2
					84b	408644001	Screw for wheel brush		2
					84c	408645001	Stud for wheel brush		2
29	408305001	Screw		2					
31	406232001	Take-up spring holder		1					
32	408557001	Front yarn guide arm		1					
33	409299001	Front yarn guide		1					
34	406239001	Square nut		1					
35	062660504	Fastening screw		1					
36	409115001	Tension disc shaft		1					
37	406241001	Tension disc A		2					
38	406242001	Tension disc B		2					
39	406243001	Disc C		2					
40	403591001	Tension spring		2					
41	403613001	Tension spring presser		2					
42	048040346	Snap ring		2					
43	403628001	Spring washer		2					
45	408924001	Coil spring for tension unit		1					
46	406244001	Lock spring presser		1					
47	403583001	Tension indicator		2					
48	062660504	Fastening screw		2					
49	406249001	Washer		2					
50	404755001	Take-up spring		2					
51	408559001	Yarn tension rod		1					



PARTS CATALOGUE FOR KRC-830 COLOUR CHANGER

Ref. No.	Parts No.	Description	Revised No.	Q'ty	Ref. No.	Parts No.	Description	Revised No.	Q'ty
1-31	409006001	Changer complete set		1	50	062661004	Screw		2
1-17	409007001	Changer assembly		1	51	406240001	Tension disc shaft		2
1	408647002	Colour changer cover		1	52	406241001	Tension disc A		4
2	408908001	Changer button		4	53	406242001	Tension disc B		4
3	408651001	Button releasing spring		4	54	406243001	Disc C		4
4	408652001	Changer button lock plate		1	55	408898001	Tension spring		4
5	408653001	Release button spring		1	56	403613001	Tension spring presser		4
6	408909001	Changer holder plate		1	57	048040346	Snap ring		4
8	037270816	Tapping screw 1-26			58	403628001	Spring washer		4
9	409005001	Brother label		2	59	404511003	Tension control knob		4
10	408912001	Yarn guide		1	60	408924001	Coil spring for tension unit		2
11	408913001	Fastening screw		1	61	406244001	Lock spring presser		2
12	408914001	Signal lever assembly		1	62	403583001	Tension indicator		4
13	408917001	Signal lever spring		1	63	062660504	Fastening screw		4
14	408918001	Signal lever stud		1	64	408886001	Take-up spring		4
15	408922001	Fastening screw		1	65	406249001	Washer		4
16	408928001	Changer plate		1	66-69	408920001	Yarn tension rod assembly		1
17	060660506	Fastening screw		1	66	408887001	Yarn tension rod		1
18	408655002	Fastening knob		2	67	408891001	Read yarn guide holder		1
19	407574001	Washer		1	68	062661004	Screw		1
				1	69	407315002	Stud for guide cam D		1
20-31	408870001	Changer arm assembly		1	70-76	408892001	Rear yarn guide assembly		1
20	408871002	Changer arm		1	70	408893000	Rear yarn guide R		1
21	408872001	Clamp assembly		1	71	408894000	Rear yarn guide L		1
21a	408873001	Clamp		1	72	408896000	Rear yarn guide retainer		1
21b	408874001	Rubber pad		1	73	408895000	Rear yarn guide holder		1
22	408875001	Shaft for clamp		1	74	062661004	Screw		1
23	408876001	Clamp spring		1	75	400806004	Washer		2
24	048050346	Snap ring		1	76	021660306	Nut		1
25	408877002	Knob for clamp		1					
26	410998001	Connecting plate		1					
27	410999000	Connecting plate spring		1					
28	405660001	Fastening screw		2					
29	408881001	Changer base plate		1					
30	408883001	Plus & minus head screw		2					
31	403387001	Washer		1					
32-42	408740001	KRC Punch card set		1					
32	408741001	KRC Punch card No. 41		1					
33	408742001	KRC Punch card No. 42		1					
34	408743001	KRC Punch card No. 43		1					
35	408744001	KRC Punch card No. 44		1					
36	408745001	KRC Punch card No. 45		1					
37	408746001	KRC Punch card No. 46		1					
38	408747001	KRC Punch card No. 47		1					
39	408748001	KRC Punch card No. 48		1					
40	408749001	KRC Punch card No. 49		1					
41	408750001	KRC Punch card No. 50		1					
42	407479003	Card case		1					
43-65	408884001	Branch tension unit		2					
43	408554002	Yarn tension unit body		2					
44	408897001	Take-up spring holder		2					
45	408557001	Front yarn guide arm		2					
46	408882001	Front yarn guide		2					
47	408885001	Front yarn guide B		2					
48	406239001	Square nut		2					
49	408919001	Washer		2					



PARTS CATALOGUE FOR KRC-900 COLOUR CHANGER

Ref. No.	Parts No.	Description	Revised No.	Q'ty	Ref. No.	Parts No.	Description	Revised No.	Q'ty
1-31	414445001	Changer complete set		1	54	406243001	Disc C		4
1-17	414446001	Changer assembly		1	55	408898001	Tension spring		4
1	408647003	Colour changer cover		1	56	403613001	Tension spring presser		4
2	408908003	Changer button		4	57	048040346	Snap ring		4
3	408651001	Button releasing spring		4	58	403628001	Spring washer		4
4	408652001	Changer button lock plate		1	59	404511003	Tension control knob		4
5	408653001	Release button spring		1	60	408924001	Coil spring for tension unit		2
6	408909001	Changer holder plate		1	61	406244001	Lock spring presser		2
8	037270816	Tapping screw 1-26		2	62	403583001	Tension indicator		4
9	409005002	Brother label		1	63	062660504	Fastening screw		4
10	408912001	Yarn guide		1	64	408886001	Take-up spring		1
11	408913001	Fastenning screw		1	65	406249001	Washer		4
12	408914001	Signal lever assembly		1	66-69	408920001	Yarn tension rod assembly		1
13	408917001	Signal lever spring		1	66	408887001	Yarn tension rod		1
14	408918001	Signal lever stud		1	67	408891001	Read yarn guide holder		1
15	408922001	Fastening screw		1	68	062661004	Screw		1
16	408928001	Changer plate		1	69	407315002	Stud for guide cam		1
17	060660506	Fastening screw		2	70-76	408892001	Rear yarn guide assembly		1
18	408655003	Fastening knob		1	70	408893000	Rear yarn guide R		1
19	407574001	Washer		1	71	408894000	Rear yarn guide L		1
20	414447001	Changer arm		1	72	408896000	Rear yarn guide retainer		1
21	408872001	Clamp assembly		1	73	408895000	Rear yarn guide holder		1
21a	408873001	Clamp		1	74	062661004	Screw		1
21b	408874001	Rubber pad		1	75	400806004	Washer		2
22	408875001	Shaft for clamp		1	76	021660306	Nut		1
23	408876001	Clamp spring		1					
24	048050346	Snap ring		1					
25	408877003	Knob for clamp		1					
26	414450001	Connecting plate		1					
27	414451000	Connecting plate spring		1					
28	405660001	Fastening screw		2					
29	414452001	Changer base plate assembly		1					
32-42	408740001	KRC Punch card set		1					
32	408741001	KRC Punch card No. 41		1					
33	408742001	KRC Punch card No. 42		1					
34	408743001	KRC Punch card No. 43		1					
35	408744001	KRC Punch card No. 44		1					
36	408745001	KRC Punch card No. 45		1					
37	408746001	KRC Punch card No. 46		1					
38	408747001	KRC Punch card No. 47		1					
39	408748001	KRC Punch card No. 48		1					
40	408749001	KRC Punch card No. 49		1					
41	408750001	KRC Punch card No. 50		1					
42	407479003	Card case		1					
43-65	408884003	Branch tension unit		2					
43	408554004	Yarn tension unit body		2					
44	408897001	Take-up spring holder		2					
45	408557001	Front yarn guide arm		2					
46	408882001	Front yarn guide		2					
47	408885001	Front yarn guide B		2					
48	406239001	Square nut		2					
49	408919001	Washer		2					
50	062661004	Screw		2					
51	409115001	Tension disc shaft		2					
52	406241001	Tension disc A		4					
53	406242001	Tension disc B		4					