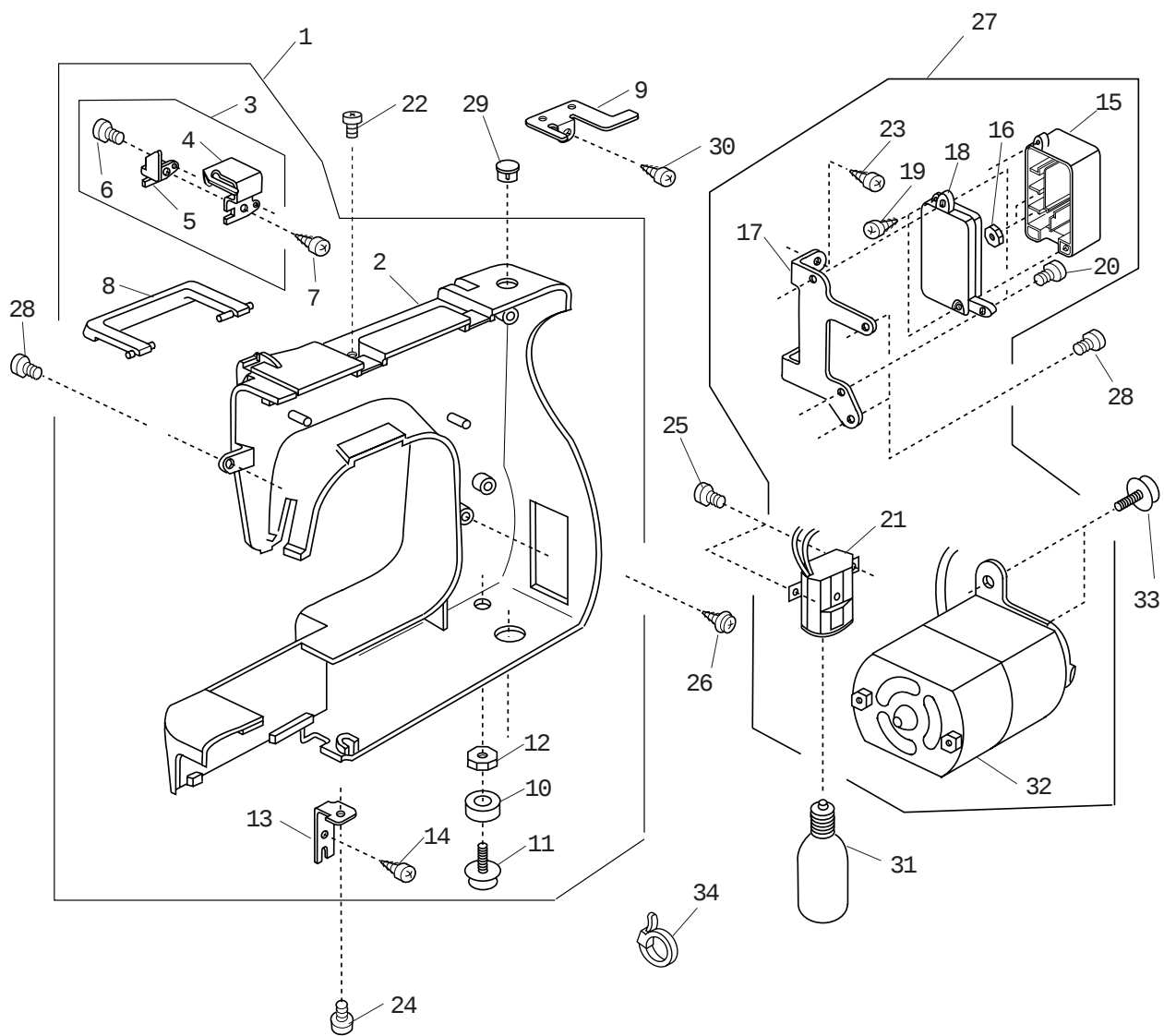
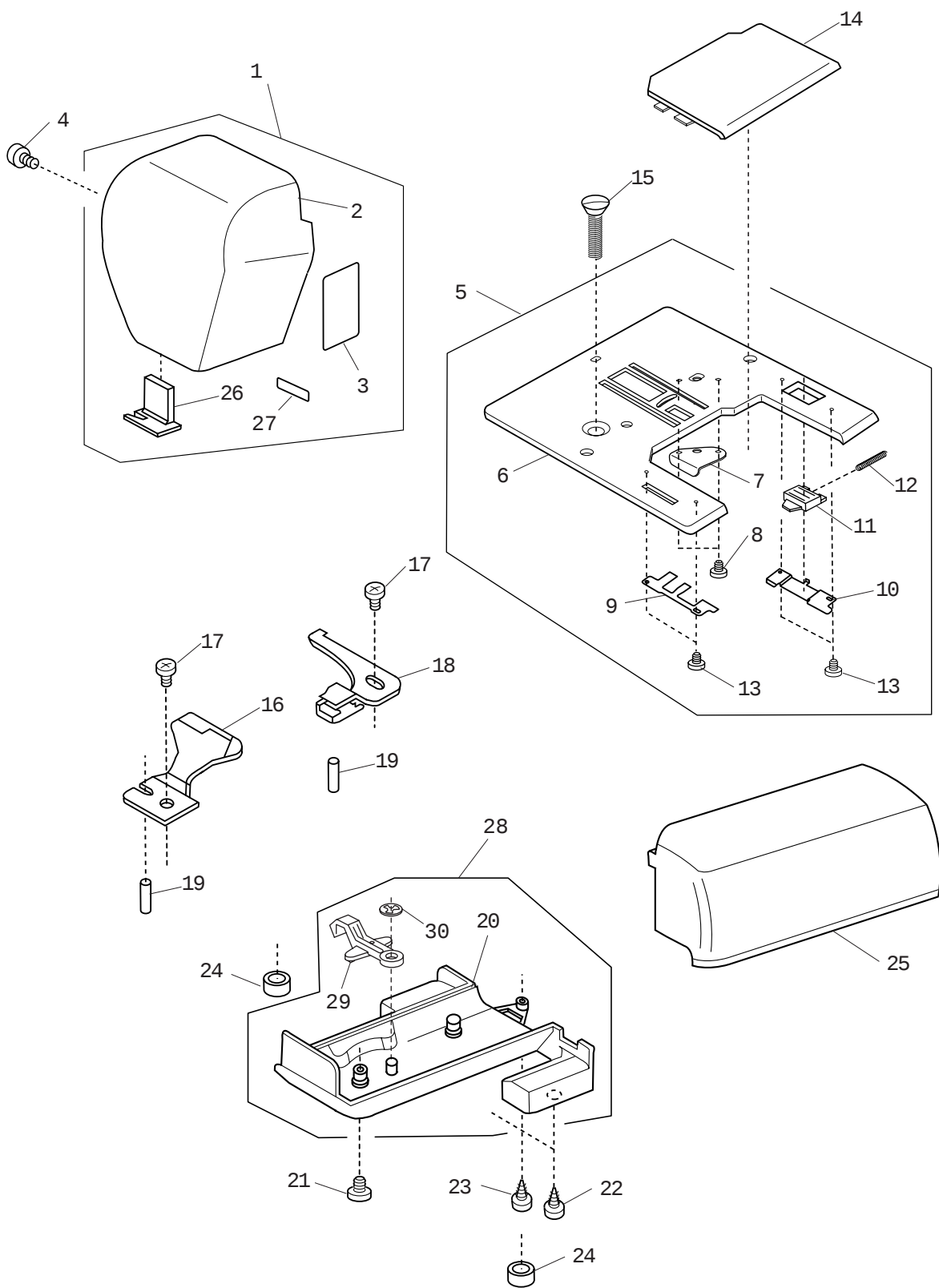


# **PARTS LIST**

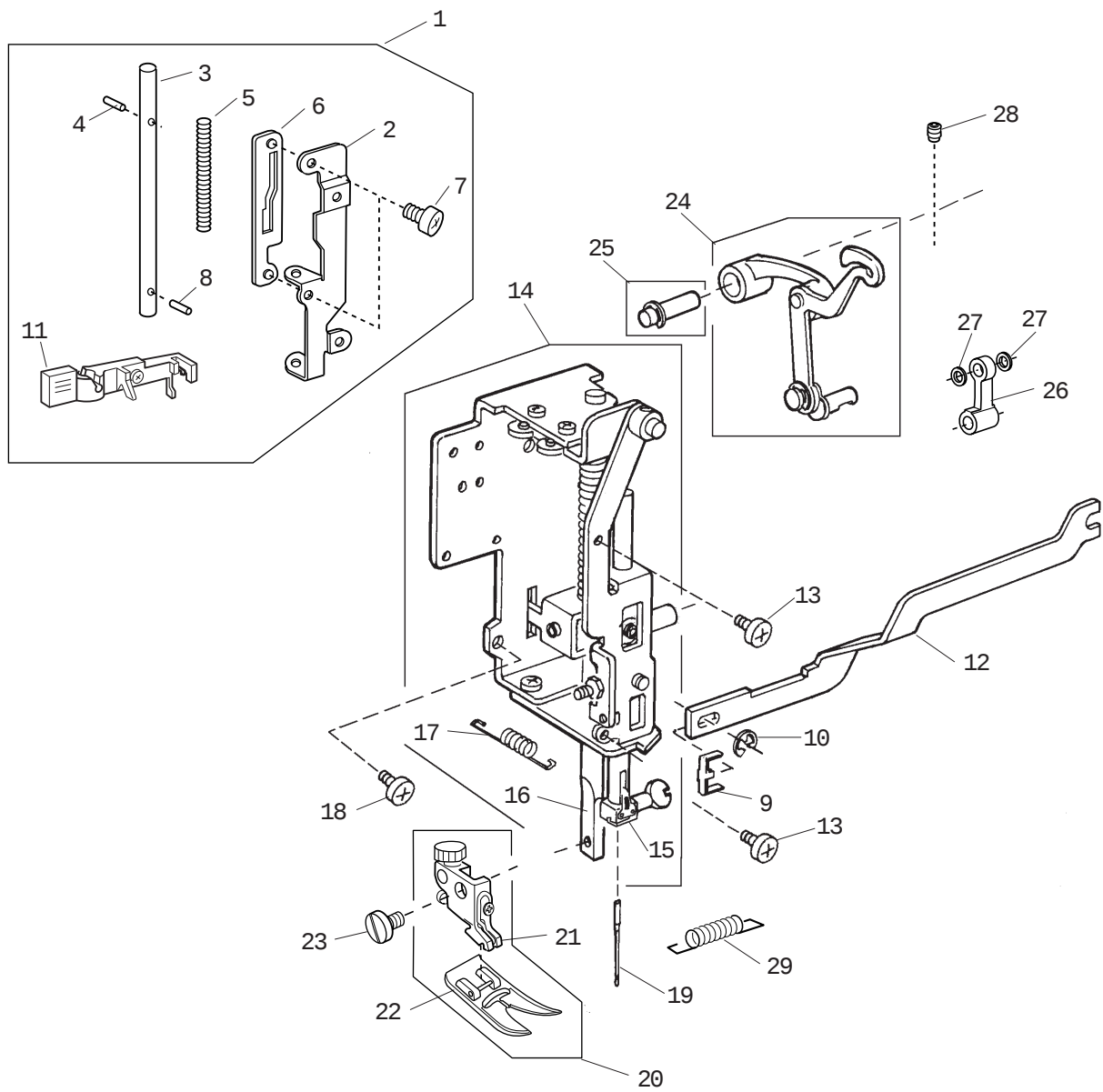
**JEM GOLD 2**



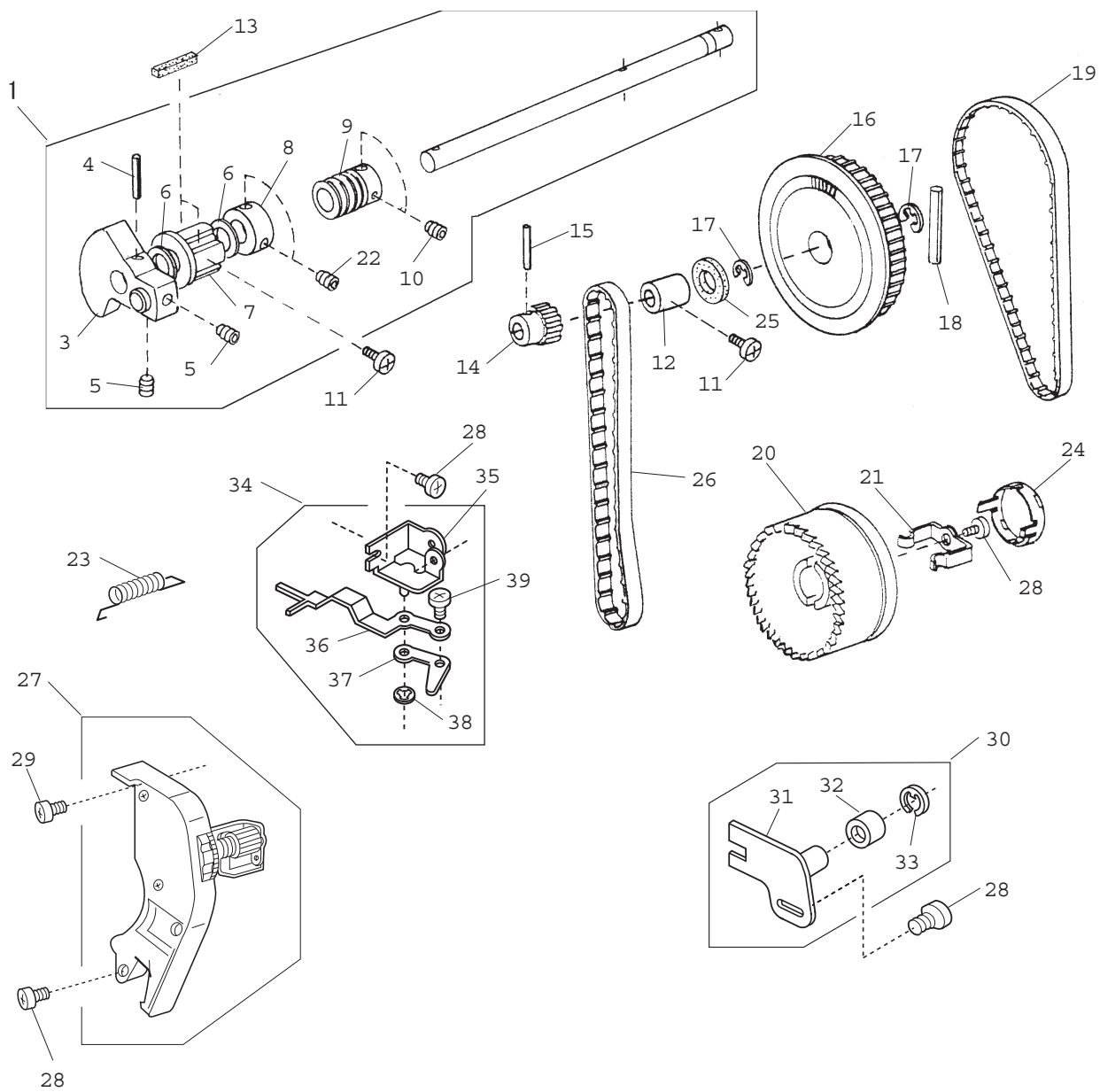
| Ref. | Part No.  | Description                  |
|------|-----------|------------------------------|
| 1    | 661608001 | Rear cover (unit)            |
| 2    | 661001112 | Rear cover                   |
| 3    | 660618001 | Threader guide plate (unit)  |
| 4    | 660046002 | Thread guide                 |
| 5    | 660047003 | Pre-tension spring           |
| 6    | 820374004 | Setscrew 2x2.3               |
| 7    | 000107905 | Setscrew 3x6                 |
| 8    | 661010000 | Handle                       |
| 9    | 661012002 | Handle plate                 |
| 10   | 639005003 | Rubber cushion               |
| 11   | 000201405 | Setscrew 4x16                |
| 12   | 000160102 | Adjustable lock nut 4        |
| 13   | 827006003 | Rear cover fixing plate      |
| 14   | 000161103 | Setscrew 3x6                 |
| 15   | 739505403 | Machine socket (unit)        |
| 16   | 000060802 | Nut 3–1–5.5                  |
| 17   | 660004008 | Machine socket fixing plate  |
| 18   | 739037007 | Machine socket cover         |
| 19   | 000107802 | Setscrew 3x10                |
| 20   | 000103509 | Setscrew 4x10                |
| 21   | 639512008 | Lamp socket (unit) (120V)    |
| 22   | 000103510 | Setscrew 4x10                |
| 23   | 000161206 | Setscrew 3x10                |
| 24   | 000081119 | Setscrew 4x6                 |
| 25   | 000103808 | Setscrew 3x5                 |
| 26   | 000149507 | Setscrew 3x12                |
| 27   | 660626002 | Machine socket (unit) (120V) |
| 28   | 000081005 | Setscrew 4x8                 |
| 29   | 653006101 | Cap                          |
| 30   | 000198604 | Setscrew 4x14                |
| 31   | 000008606 | Lamp 120V 15W                |
| 32   | 660623009 | Motor (unit) 120V            |
| 33   | 000115504 | Setscrew 5x10                |
| 34   | 000053008 | Cord binder                  |



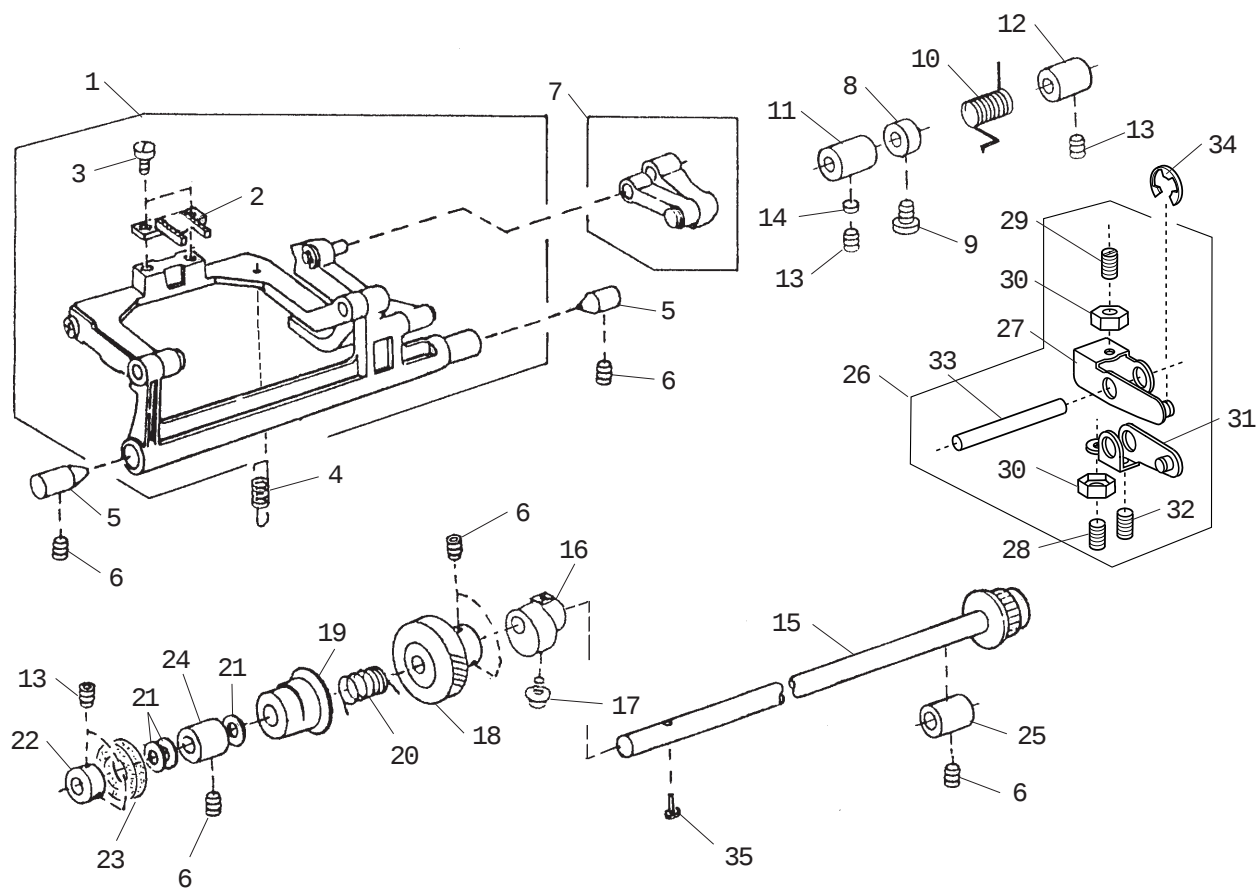
| Ref. | Part No.  | Description                     |
|------|-----------|---------------------------------|
| 1    | 661602027 | Face plate (unit) (120V)        |
| 2    | 661003114 | Face plate                      |
| 3    | 724025006 | Reflecting sticker              |
| 4    | 000105419 | Setscrew 4x20                   |
| 5    | 751603101 | Needle plate (unit)             |
| 6    | 653179209 | Needle plate                    |
| 7    | 654078004 | Rotation stopper                |
| 8    | 820373003 | Setscrew 2x3                    |
| 9    | 752005007 | Hook cover plate holder (left)  |
| 10   | 825015010 | Hook cover plate holder (right) |
| 11   | 825016000 | Hook cover plate release button |
| 12   | 825017001 | Hook cover plate holder spring  |
| 13   | 820374004 | Setscrew 2x2.3                  |
| 14   | 750036012 | Hookcover plate                 |
| 15   | 681009101 | Setscrew                        |
| 16   | 827011001 | Bobbin holder stopper           |
| 17   | 810220003 | Setscrew                        |
| 18   | 627567001 | Bobbin holder stopper (unit)    |
| 19   | 000122504 | Pin                             |
| 20   | 660006033 | Bed cover                       |
| 21   | 000101703 | Setscrew 4x12                   |
| 22   | 000120203 | Setscrew 3x8                    |
| 23   | 000121905 | Setscrew 4x12                   |
| 24   | 739064003 | Bed rubber cushion              |
| 25   | 661002009 | Extension table                 |
| 26   | 840602006 | Thread cutter                   |
| 27   | 100411104 | Lamp sticker                    |
| 28   | 661609002 | Bed cover (unit)                |
| 29   | 753005000 | Drop feed lever                 |
| 30   | 000013903 | CS rings                        |



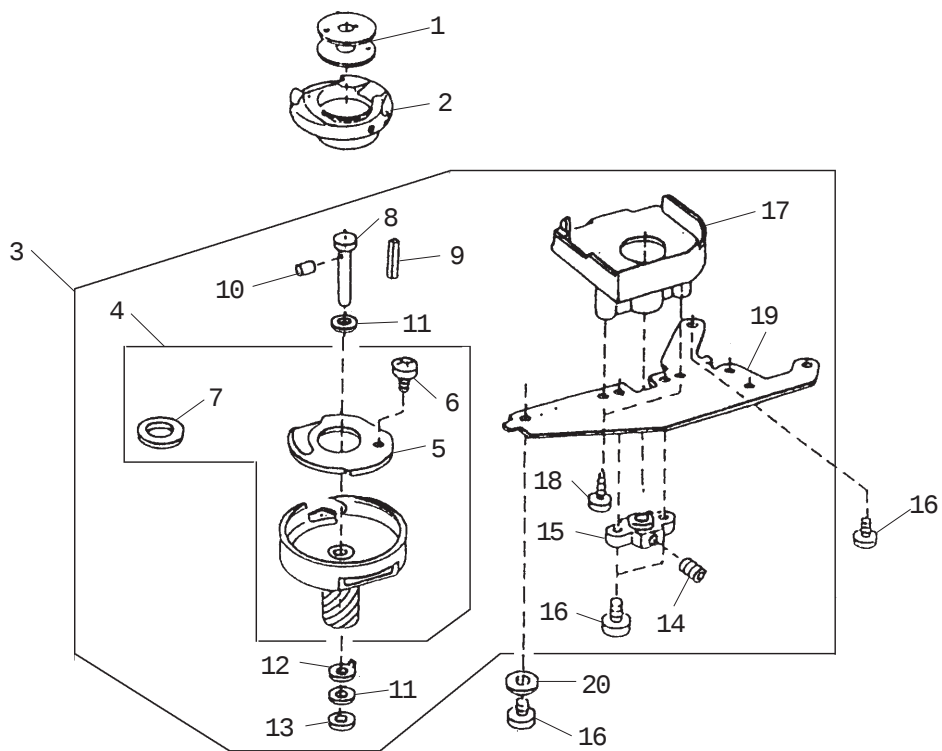
| Ref. | Part No.  | Description                  |
|------|-----------|------------------------------|
| 1    | 660647009 | Needle threader (unit)       |
| 2    | 639122007 | Needle threader shaft plate  |
| 3    | 660100005 | Needle threader shaft        |
| 4    | 000122906 | Guide pin                    |
| 5    | 639125000 | Threader shaft spring        |
| 6    | 660053002 | Threader guide plate         |
| 7    | 000101105 | Setscrew 3x4                 |
| 8    | 000003508 | Spring pin 2x8               |
| 9    | 639098003 | Zigzag width rod back plate  |
| 10   | 000002105 | Snap ring                    |
| 11   | 639643009 | Needle threader plate (unit) |
| 12   | 639072001 | Zigzag width rod             |
| 13   | 000101105 | Setscrew 3x4                 |
| 14   | 660604200 | Presser bar base (unit)      |
| 15   | 660620109 | Needle bar (unit)            |
| 16   | 660104009 | Presser bar                  |
| 17   | 639110002 | Needle bar supporter spring  |
| 18   | 000101404 | Setscrew 4x6                 |
| 19   | 102408089 | Needle                       |
| 20   | 660508007 | Presser foot (unit)          |
| 21   | 660806008 | Foot holder (unit)           |
| 22   | 685502019 | Presser foot (unit)          |
| 23   | 660106001 | Setscrew                     |
| 24   | 660510013 | Needle bar crank pin (unit)  |
| 25   | 731511006 | Thread take-up lever pin     |
| 26   | 639016007 | Needle bar crank rod         |
| 27   | 000036902 | Thrust washer                |
| 28   | 000111201 | Hexagonal socket screw       |
| 29   | 639017008 | Needle bar supporter spring  |



| Ref. | Part No.  | Description                        |
|------|-----------|------------------------------------|
| 1    | 660608008 | Upper shaft (unit)                 |
| 2    | -----     | -----                              |
| 3    | 660016003 | Take-up crank                      |
| 4    | 000021708 | Spring pin 4x22                    |
| 5    | 000110901 | Hexagonal socket screw 5x4         |
| 6    | 000036717 | Thrust washer                      |
| 7    | 829042007 | Upper shaft front bushing          |
| 8    | 639095000 | Ring                               |
| 9    | 749011006 | Worm                               |
| 10   | 553245008 | Hexagonal socket screw             |
| 11   | 000101301 | Setscrew 5x10                      |
| 12   | 784310007 | Main shaft front metal             |
| 13   | 731384008 | Felt                               |
| 14   | 660103008 | Upper shaft timing gear            |
| 15   | 000020501 | Spring pin 3x22                    |
| 16   | 639096012 | Belt wheel                         |
| 17   | 000030205 | Snap ring                          |
| 18   | 000023803 | Spring pin 4x40                    |
| 19   | 653139023 | Timing belt                        |
| 20   | 639097024 | Hand wheel                         |
| 21   | 639113016 | Clutch spring                      |
| 22   | 000111304 | Set screw 5x5                      |
| 23   | 639026000 | Tension releasing lever spring     |
| 24   | 650070509 | Clutch cap                         |
| 25   | 639119001 | Felt                               |
| 26   | 660017015 | Timing belt                        |
| 27   | 661501003 | Thread tension regulator (unit)    |
| 28   | 000081005 | Setscrew 4x8                       |
| 29   | 810220003 | Setscrew                           |
| 30   | 660609009 | Idler (unit)                       |
| 31   | 660018005 | Idler base                         |
| 32   | 625217100 | Idler                              |
| 33   | 000002806 | Snap ring                          |
| 34   | 661603006 | Thread tension fixing plate (unit) |
| 35   | 661004001 | Thread tension fixing plate        |
| 36   | 639024008 | Tension releasing arm              |
| 37   | 639025009 | Tension releasing adjusting arm    |
| 38   | 000013903 | CS ring 5                          |
| 39   | 000103808 | Setscrews 3x5                      |



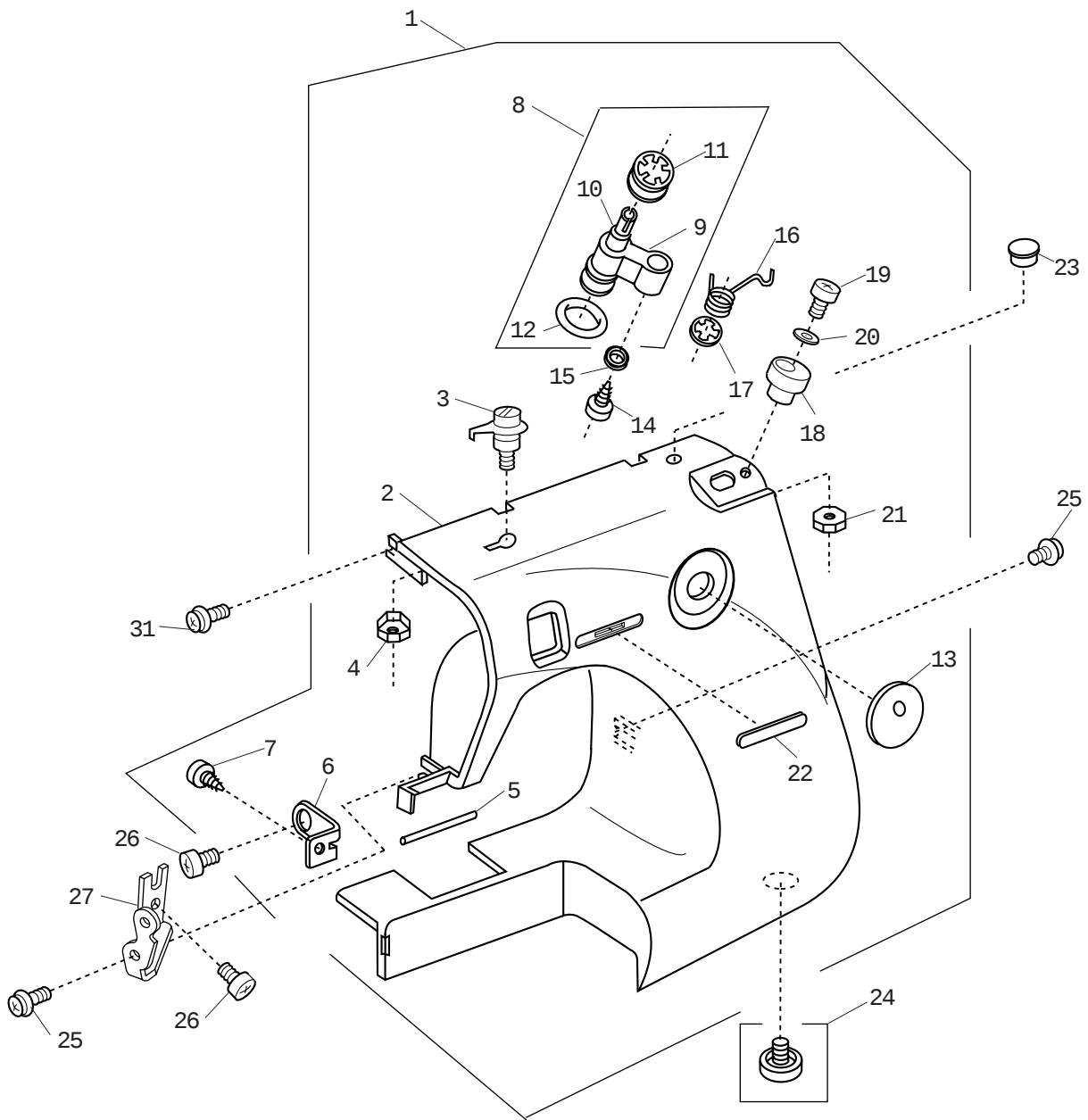
| Ref. | Part No.  | Description                     |
|------|-----------|---------------------------------|
| 1    | 751666009 | Feed lock shaft (unit)          |
| 2    | 653193003 | Feed dog                        |
| 3    | 000104005 | Setscrew 3.5x8                  |
| 4    | 650085002 | Spring                          |
| 5    | 749024002 | Straight pin                    |
| 6    | 000111304 | Hexagonal socket screw 5x5      |
| 7    | 650612004 | Feed regulator (unit)           |
| 8    | 820387000 | Ring                            |
| 9    | 000081005 | Setscrw 4x8                     |
| 10   | 751246009 | Feed regulator spring           |
| 11   | 625144002 | Feed lock shaft bushing (front) |
| 12   | 650092002 | Feed lock shaft bushing (rear)  |
| 13   | 000111201 | Hexagonal socket screw 4x4      |
| 14   | 650175000 | Pad                             |
| 15   | 660610106 | Lower shaft (unit)              |
| 16   | 751148000 | Feed cam                        |
| 17   | 000115009 | Setscrew 3x8                    |
| 18   | 650076000 | Lower shaft gear                |
| 19   | 753183025 | Feed lifting cam                |
| 20   | 686035008 | Feed lifting cam spring         |
| 21   | 000038502 | Washer 8x0.5                    |
| 22   | 820166001 | Lower shaft ring                |
| 23   | 735143005 | Felt                            |
| 24   | 650078002 | Lower shaft bushing (front)     |
| 25   | 650079003 | Lower shaft bushing (rear)      |
| 26   | 660612108 | Feed regulator arm (unit)       |
| 27   | 660021001 | Feed regulator arm              |
| 28   | 000114008 | Setscrew 4x10                   |
| 29   | 648010009 | Setscrew                        |
| 30   | 000160102 | Adjustable lock nut             |
| 31   | 660022105 | Feed shaft arm                  |
| 32   | 000111108 | Hexagonal socket screw 4x6      |
| 33   | 660023003 | Feed shaft                      |
| 34   | 000002105 | Snap ring 3                     |
| 35   | 820161006 | Pin                             |



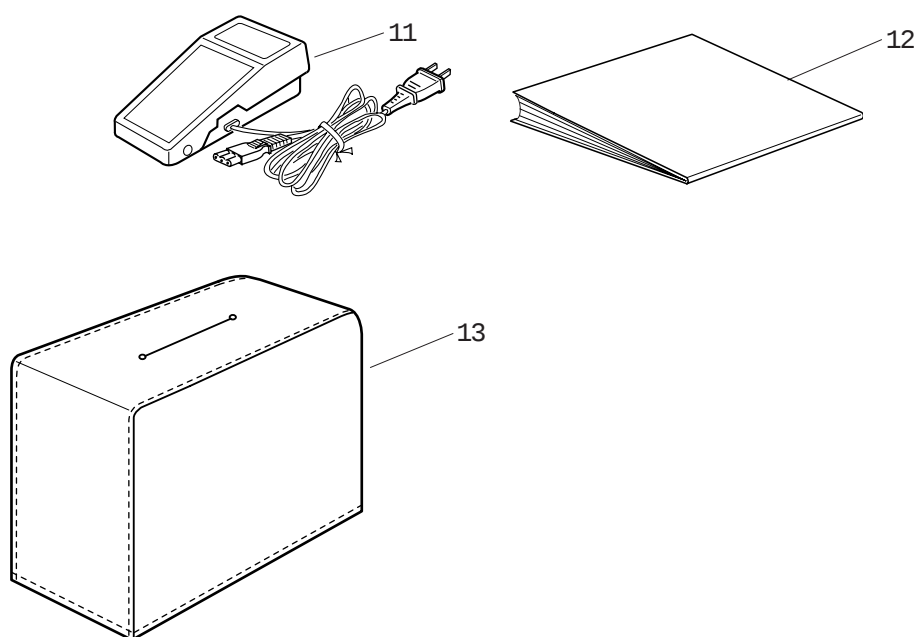
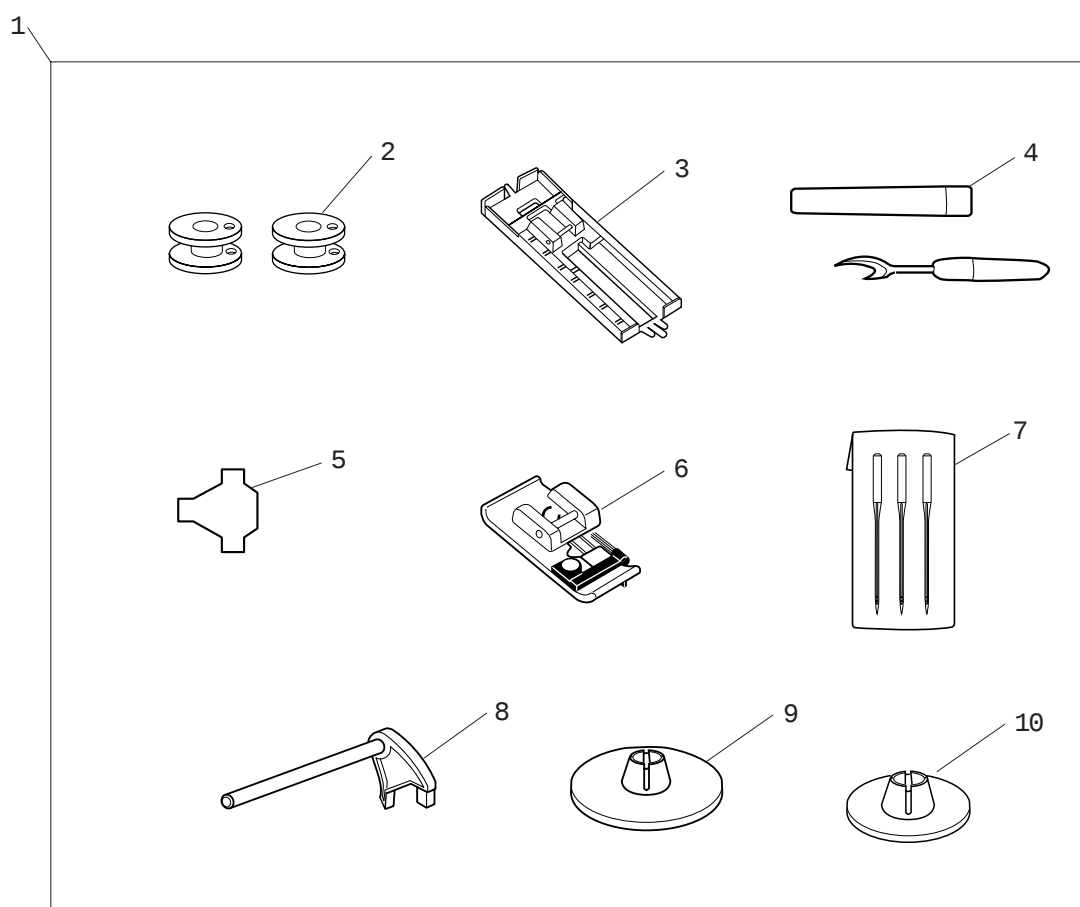
| Ref. | Part No.  | Description                |
|------|-----------|----------------------------|
| 1    | 102261000 | Bobbin                     |
| 2    | 627569106 | Bobbin holder (unit)       |
| 3    | 827614044 | Hook race (unit)           |
| 4    | 652623004 | Hook body (unit)           |
| 5    | 627191000 | Hook bottom plate          |
| 6    | 820374004 | Set screw                  |
| 7    | 627190010 | Magnet                     |
| 8    | 820123006 | Hook race shaft            |
| 9    | 820124007 | Oil string (1)             |
| 10   | 820125008 | Oil string (2)             |
| 11   | 000038409 | Thrust washer              |
| 12   | 627192001 | Washer                     |
| 13   | 625102008 | Washer                     |
| 14   | 000111304 | Hexagonal socket screw 5x5 |
| 15   | 650094004 | Hook race shaft base       |
| 16   | 000081005 | Set screw 4x8              |
| 17   | 827040009 | Cover                      |
| 18   | 000107204 | Setscrew 3x12              |
| 19   | 823106002 | Hook race set plate        |
| 20   | 000070506 | Washer                     |



| Ref. | Part No.  | Description                       |
|------|-----------|-----------------------------------|
| 1    | 660619301 | Cam block (unit)                  |
| 2    | 660049005 | Index spring                      |
| 3    | 000103808 | Setscrew 3x5                      |
| 4    | 660029401 | Pattern indication plate          |
| 5    | 810220003 | Setscrew                          |
| 6    | 000002105 | Snap ring                         |
| 7    | 660027007 | Feed transforming rod             |
| 8    | 660617000 | Gear setting plate (unit)         |
| 9    | 660044000 | Pattern selection gear base plate |
| 10   | 660035008 | Pattern selector dial gear        |
| 11   | 000014007 | CS ring                           |
| 12   | 653218005 | Dial gear                         |
| 13   | 000111201 | Hexagonal socket screw 4x4        |
| 14   | 660036009 | Dial supporting plate             |
| 15   | 660048004 | Dial shaft                        |
| 16   | 000103808 | Setscrew 3x5                      |
| 17   | 000001609 | Snap ring                         |
| 18   | 000019806 | Spring pin 2x16                   |
| 19   | 000081005 | Setscrew 4x8                      |
| 20   | 660037000 | Pattern selector dial             |



| Ref. | Part No.  | Description               |
|------|-----------|---------------------------|
| 1    | 661610006 | Front cover (unit)        |
| 2    | 661006139 | Front cover               |
| 3    | 730501206 | Thread guide (unit)       |
| 4    | 000160102 | Adjustable lock nut       |
| 5    | 639075004 | Thread guide              |
| 6    | 827069004 | Front cover fixing plate  |
| 7    | 000120203 | Setscrew 3x8              |
| 8    | 661605008 | Bobbin winder arm (unit)  |
| 9    | 639076005 | Bobbin winder arm         |
| 10   | 661007004 | Bobbin winder shaft       |
| 11   | 000014409 | CS ring                   |
| 12   | 639078007 | Bobbin winder rubber ring |
| 13   | 661008407 | Pattern indication window |
| 14   | 000121905 | Setscrew 4x12             |
| 15   | 000070506 | Washer 4                  |
| 16   | 639079008 | Spring                    |
| 17   | 000013903 | CS ring 5                 |
| 18   | 652016101 | Bobbin winder stopper     |
| 19   | 000101828 | Setscrew 4x16             |
| 20   | 000071013 | Washer                    |
| 21   | 000061205 | Nut 4–3–7                 |
| 22   | 661013106 | Decoration plate          |
| 23   | 653006101 | Cap                       |
| 24   | 639613000 | Rubber cushion (unit)     |
| 25   | 000115205 | Setscrew 4x6              |
| 26   | 000101404 | Setscrew 4x6              |
| 27   | 639080002 | Front cover fixing plate  |



| Ref. | Part No.  | Description                |
|------|-----------|----------------------------|
| 1    | 660870209 | Accessory kit              |
| 2    | 102261000 | Bobbin                     |
| 3    | 825813016 | Buttonhole foot (unit)     |
| 4    | 647808009 | Seam ripper (unit)         |
| 5    | 653802002 | Screwdriver                |
| 6    | 822801001 | Overedge foot              |
| 7    | 639804000 | Needle set (unit)          |
| 8    | 660005009 | Spool pin                  |
| 9    | 822020503 | Spool holder (large)       |
| 10   | 822019509 | Spool holder (small)       |
| 11   | C-1028    | Foot controller (120V)     |
| 12   | 661800038 | Instruction book (English) |
|      | 661800049 | Instruction book (French)  |
| 13   | 661802007 | Cover                      |