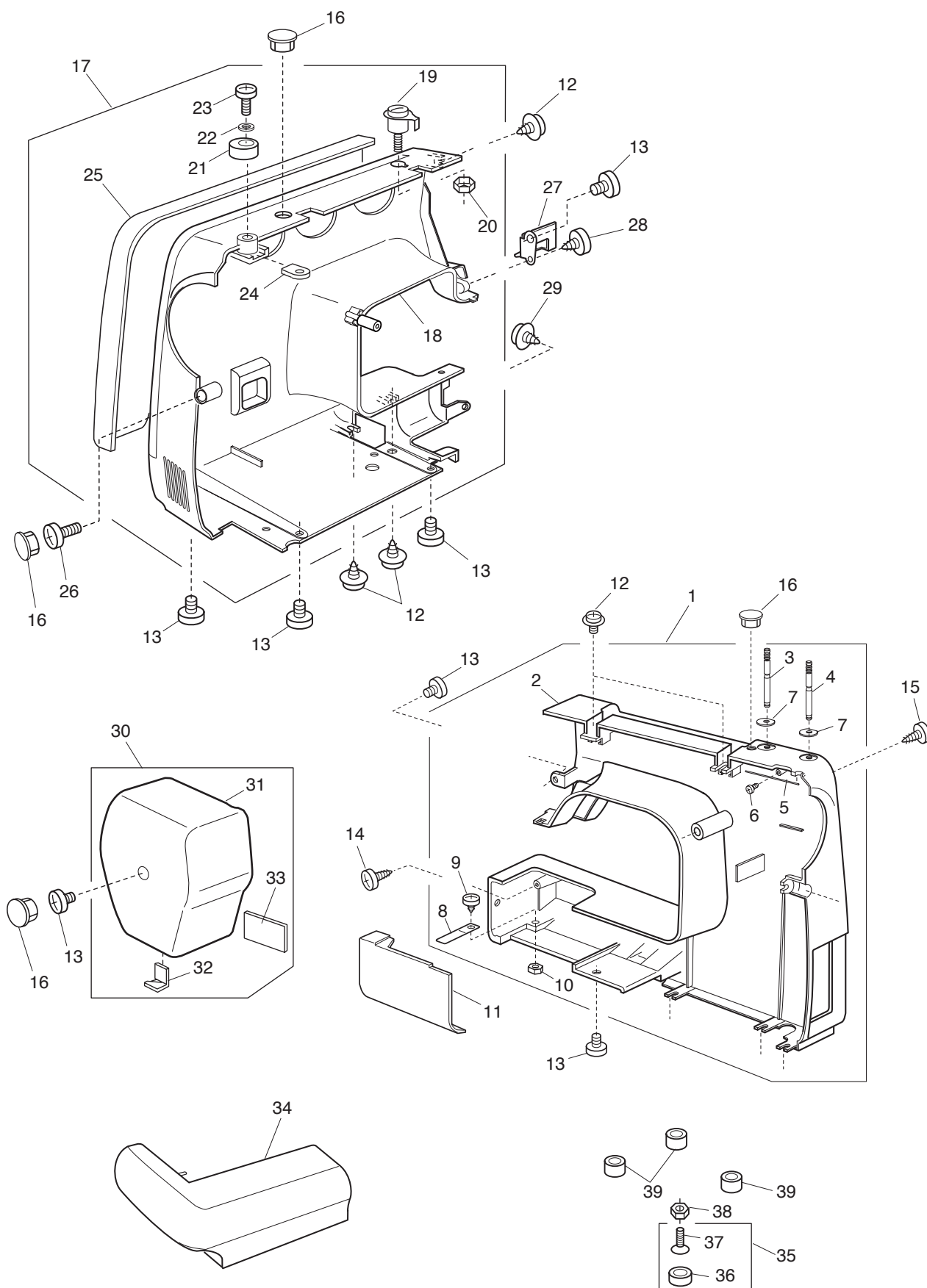


PARTS LIST

PARTS LIST

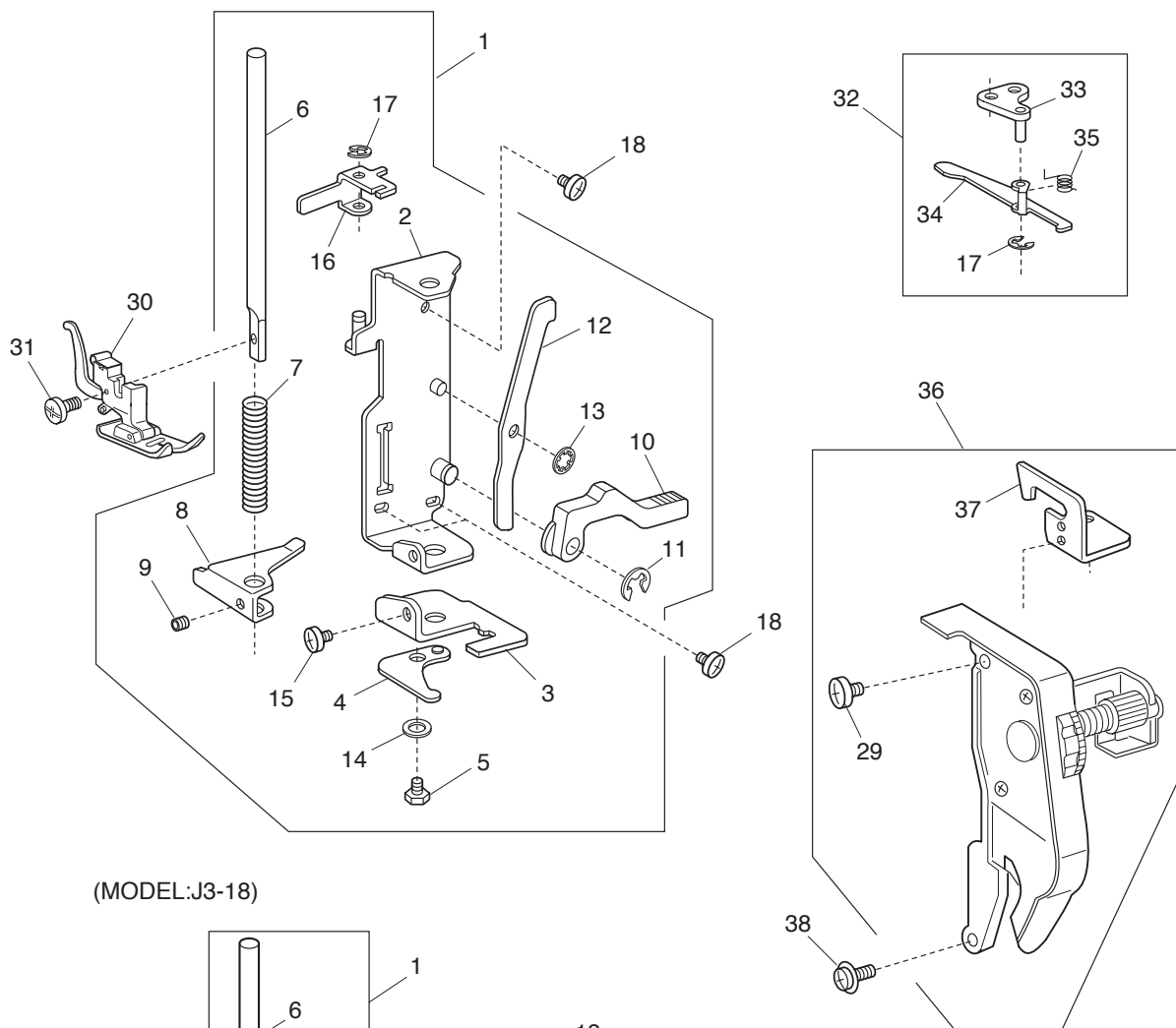


PARTS LIST

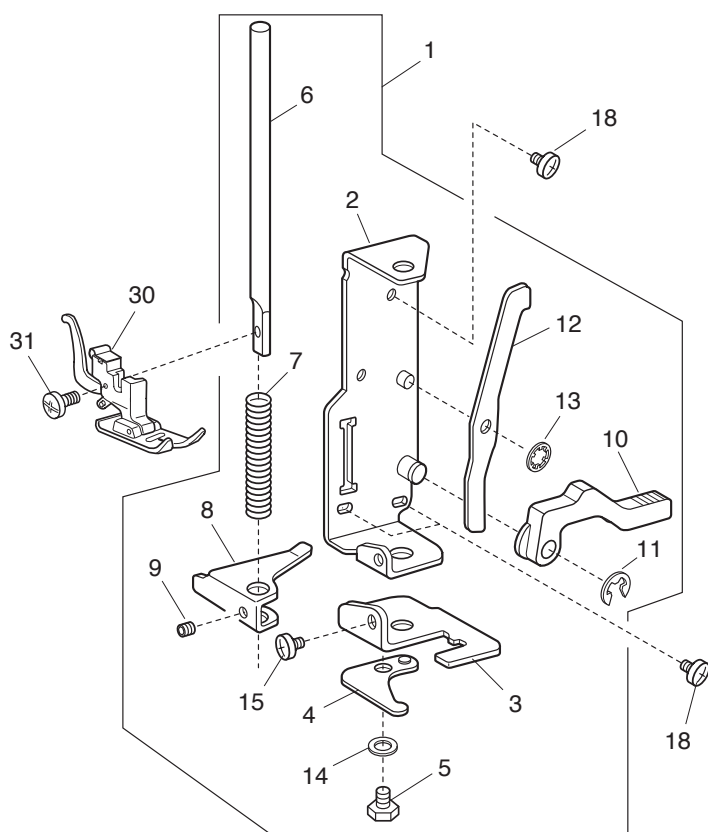
KEY NO.	PARTS NO.	DESCRIPTION
1	305601104	Rear cover (unit)
2	305001108	Rear cover
3	652302004	Spool pin
4	652205006	Spool pin
5	736007009	Spool pin spring
6	000076317	Setscrew 3x10
7	735013005	Spool pin spring base
8	730006000	Spring
9	000101404	Setscrew 4x6
10	000061205	Nut
11	739004005	Bed cover plate
12	000115205	Setscrew TP 4x6
13	000081005	Setscrew 4x8
14	000121905	Setscrew 4x12 (B)
15	000198604	Setscrew 4x14 (B)
16	653006101	Cap
17	307602075	Front cover (unit) (J3-24)
	307602053	Front cover (unit) (J3-18)
18	307005005	Front cover
19	730501044	Thread guide plate (unit)
20	000160102	Adjustable lock nut 4
21	735016307	Bobbin winder stopper
22	000071013	Washer
23	000103107	Setscrew 4x14
24	843014004	Nut
25	307006187	Front cover panel (J3-24)
	307006165	Front cover panel (J3-18)
26	000101703	Setscrew 4x12
27	745031000	Thread guide plate
28	000107307	Setscrew 3x8 (B)
29	000115607	Setscrew TP 4x8
30	307601007	Face cover (unit)
31	307002105	Face cover
32	840602006	Thread cutter (unit)
33	724025006	Reflex sticker
34	307001001	Extension table (unit)
35	735616200	Rubber base (unit)
36	735002001	Rubber base
37	000097901	Flat screw M5x18
38	000061319	Nut
39	739064003	Bed rubber base

PARTS LIST

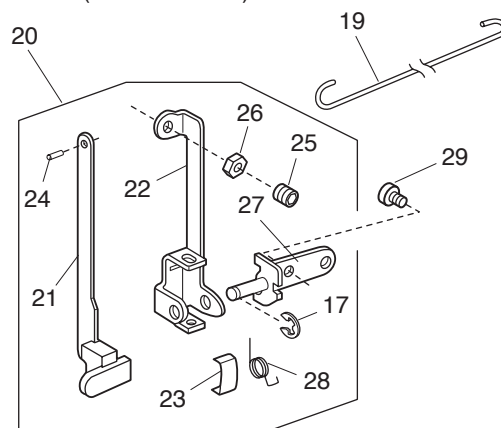
(MODEL:J3-24)



(MODEL:J3-18)



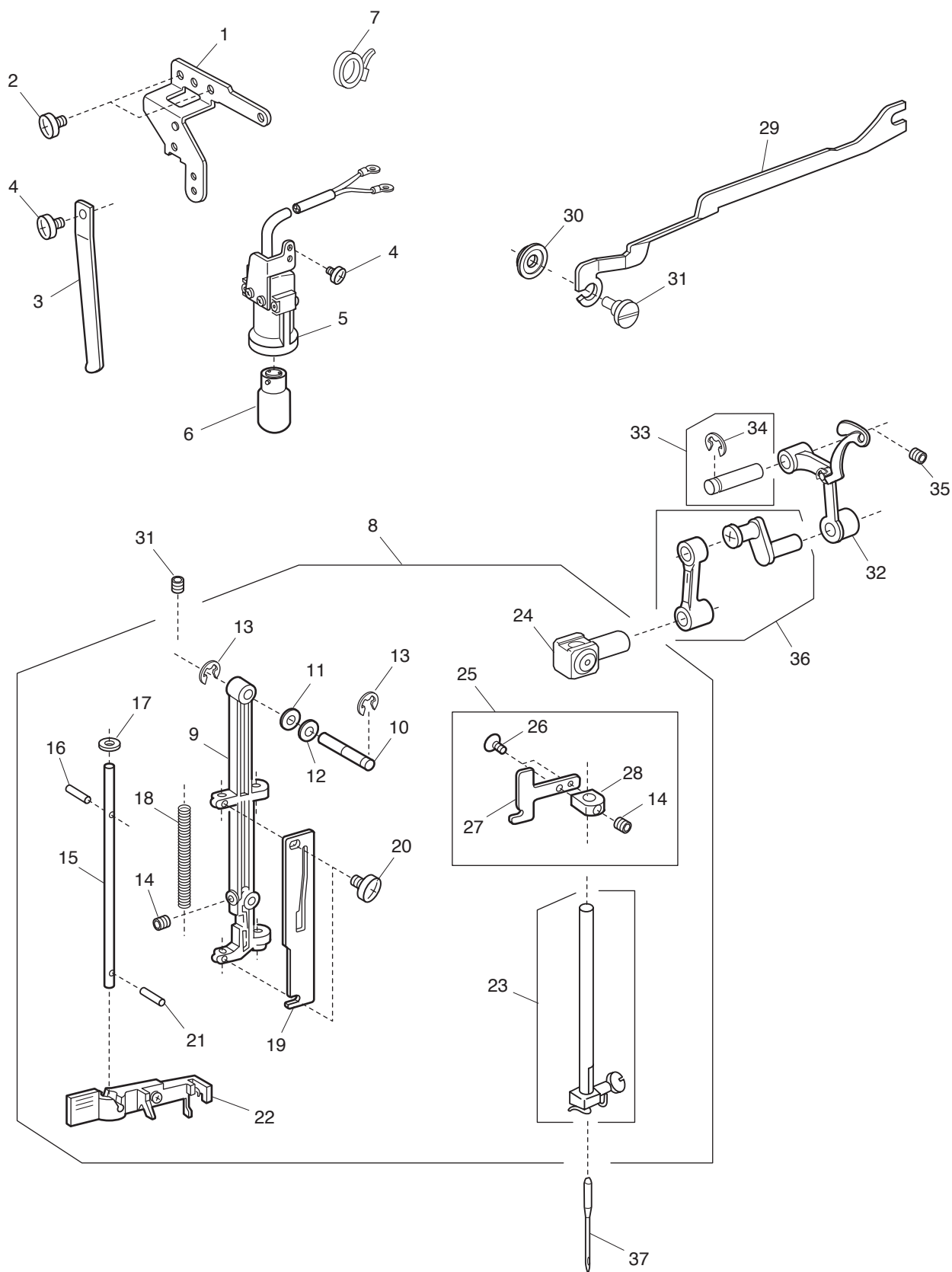
(MODEL:J3-24)



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	308611106	Presser bar base plate (unit) (J3-24)
	305604200	Presser bar base plate (unit) (J3-18)
2	308060001	Presser bar base plate (J3-24)
	735221008	Presser bar base plate (J3-18)
3	735222009	Needle drop adjusting plate
4	735025000	Needle bar supporter stopper
5	000138307	Bolt 4x8
6	303017101	Presser bar
7	735027002	Presser bar spring
8	735028003	Presser bar bracket
9	000111500	Hexagonal socket screw 4x8
10	735029004	Presser foot lifter
11	000001609	Snap ring E-5
12	735030008	Tension release lever
13	000013903	Snap ring CS-5
14	000070506	Washer
15	000101404	Setscrew 4x6
16	740051001	BH regulating lever (J3-24)
17	000002105	Snap ring E-3
18	000081005	Setscrew 4x8
19	740052002	BH shifting rod (J3-24)
20	740617001	BH lever (unit) (J3-24)
21	753629109	BH lever (unit)
22	740047004	BH lever supporter
23	753027008	Friction spring
24	000023009	Spring pin
25	000113306	Socket screw 4x10
26	000160102	Adjustable lock nut 4
27	740048005	BH lever base plate
28	740049006	BH lever spring
29	000103808	Setscrew 3x5
30	301612003	Presser foot (unit)
31	660106001	Thumb screw
32	739605002	Tension release arm (unit)
33	739017001	Tension release arm base
34	739018002	Tension release arm
35	739019003	Tension release spring
36	307603009	Thread tension (unit)
37	739016000	Top cover thread guide
38	000114802	Setscrew TP 4x12

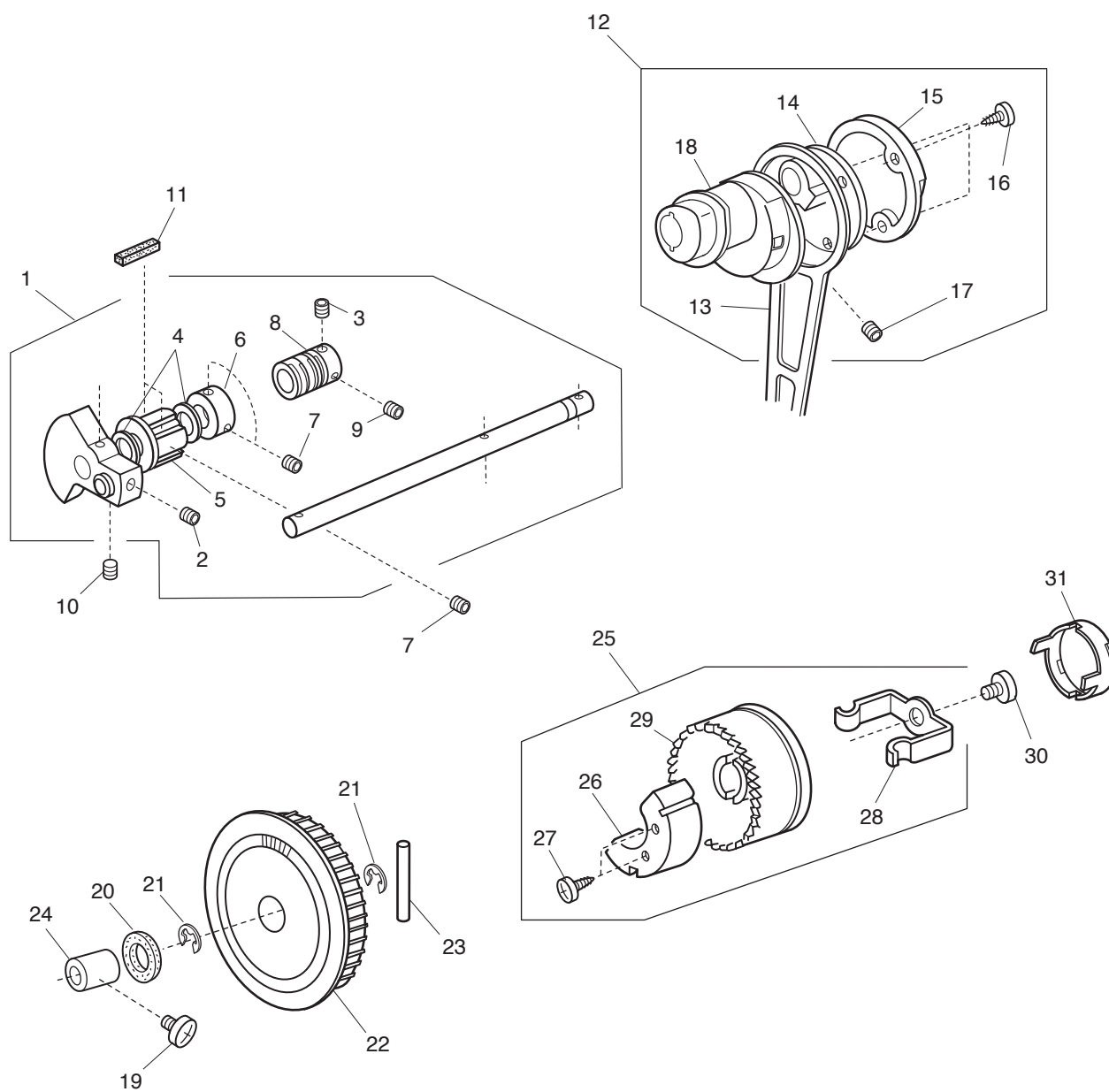
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	740007105	Face plate set plate
2	000081005	Setscrew 4x8
3	730024004	Needle bar supporter spring
4	000101404	Setscrew 4x6
5	743634003	Lamp socket (unit)
6	000009009	Lamp 240V 15W
7	000053709	Cord tie band
8	301611703	Needle bar supporter (unit)
9	301032106	Needle bar supporter
10	730022002	Needle bar supporter pin
11	673022002	Wave washer
12	000070609	Plain washer
13	000002507	Snap ring E-4
14	000111902	Hexagonal socket screw 3x4
15	301034005	Threader shaft
16	000122906	Guide pin
17	734107004	Washer
18	734094007	Threader shaft spring
19	735196003	Threader guide plate
20	000101105	Setscrew 3x4
21	000003508	Knock pin
22	639643009	Threader plate (unit)
23	730503116	Needle bar (unit)
24	680504201	Needle bar connecting stud (unit)
25	735628009	Threader set plate (unit)
26	000097602	Setscrew 2x4
27	735197004	Threader set plate
28	734102009	Threader base plate
29	735119002	Zigzag rod
30	748021006	Zigzag rod plain washer
31	678084007	Eccentric pin
32	625506109	Thread take-up lever (unit)
33	731511006	Thread take-up lever pin (unit)
34	000002806	Snap ring E-6
35	000111304	Hexagonal socket screw 5x5
36	743664002	Needle bar crank pin (unit)
37	102408089	#14 Needle

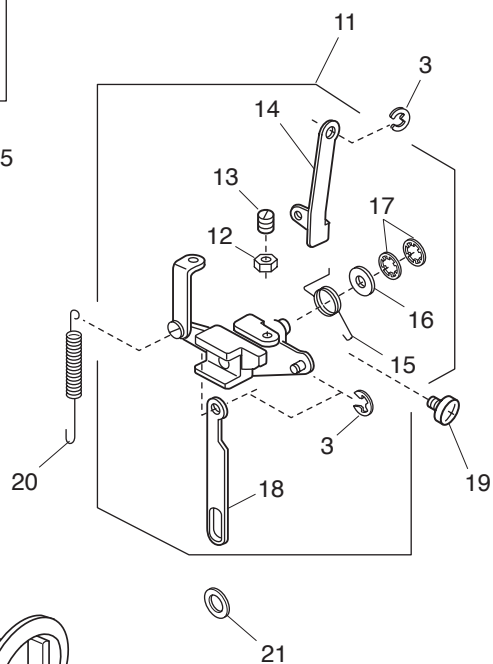
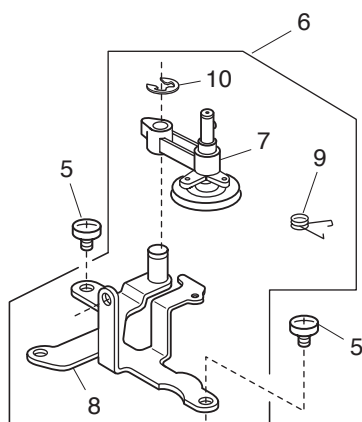
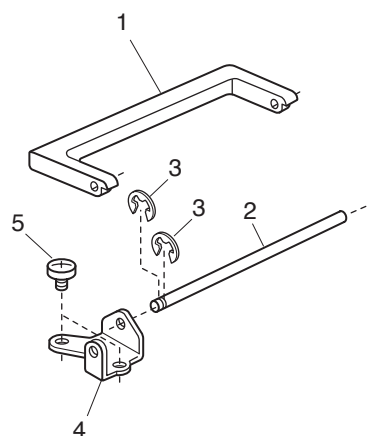
PARTS LIST



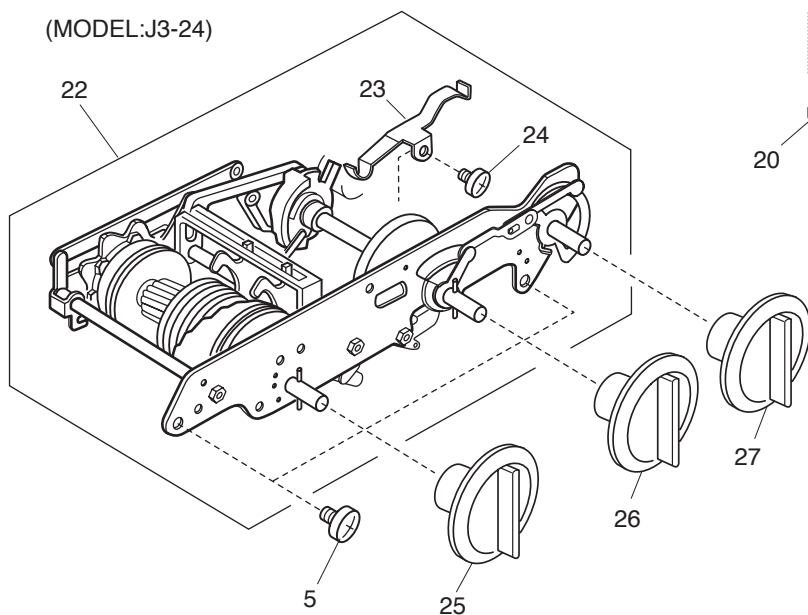
PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	304607004	Upper shaft (unit)
2	102073003	Setscrew
3	000111201	Hexagonal socket screw 4x4
4	000036717	Thrust washer
5	732025001	Upper shaft front bushing
6	639095000	Ring
7	000111304	Hexagonal socket screw 5x5
8	749011109	Worm
9	000112501	Hexagonal socket screw 4x4
10	761052007	Setscrew
11	731312005	Felt
12	304609006	Crank rod (unit)
13	743011008	Crank rod
14	304044007	Crank cam
15	304043006	Crank cam plate
16	000161309	Setscrew 3x12 (B)
17	000110107	Hexagonal socket screw 5x5
18	304042005	Feed cam
19	000172602	Setscrew 5x8
20	743029009	Felt
21	000030205	Snap ring E-8
22	743019006	Belt wheel
23	000023803	Spring pin
24	732003003	Upper shaft rear bushing
25	743630009	Handwheel (unit)
26	743030003	Balance weight
27	000121400	Setscrew 3x14 (B)
28	639113016	Clutch spring
29	639097024	Handwheel
30	000081005	Setscrew 4x8
31	650070509	Clutch cap

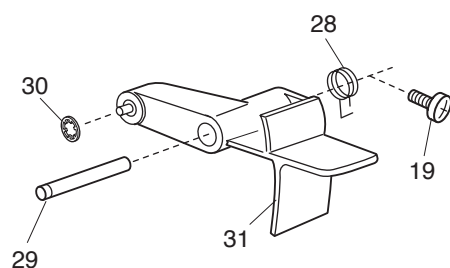
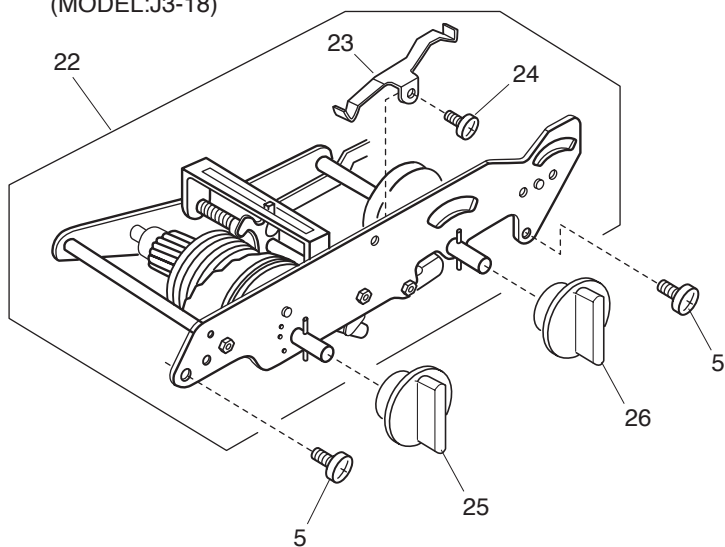
PARTS LIST



(MODEL:J3-24)



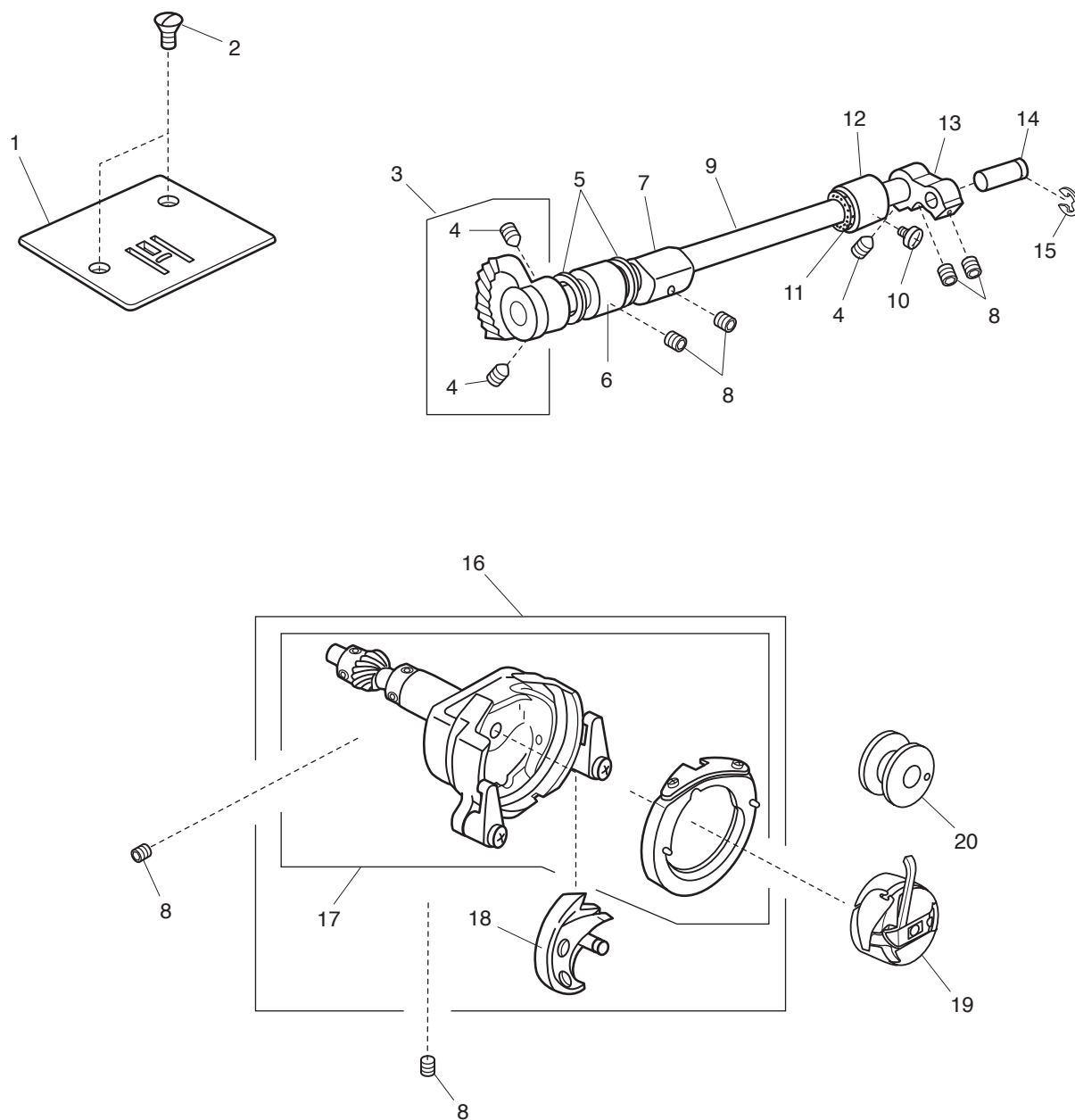
(MODEL:J3-18)



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	735017308	Carrying handle
2	740011009	Carrying handle shaft
3	000002105	Snap ring E-3
4	740010008	Handle supporter
5	000081005	Setscrew 4x8
6	740602209	Bobbin winder base plate (unit)
7	735501005	Bobbin winder arm (unit)
8	740003101	Bobbin winder base plate
9	740042009	Bobbin winder arm spring
10	000002806	Snap ring E-6
11	304611104	Feed regulator (unit)
12	000160102	Adjustable lock nut 4
13	648010009	Setscrew
14	739020007	Feed regulating rod
15	735077007	Feed regulating body spring
16	735073003	Plain washer
17	000013800	Snap ring CS-6
18	745052007	Reverse link
19	000101301	Setscrew 5x10
20	740125007	Feed regulator spring
21	000070609	Washer
22	306603006	Zigzag mechanism (unit) (J3-24)
	307604000	Zigzag mechanism (unit) (J3-18)
23	737011009	Index spring
24	000103808	Setscrew 3x5
25	747607227	Selector dial (pattern) (J3-24)
	747607272	Selector dial (pattern) (J3-18)
26	747602037	Selector dial (stitch length) (J3-24)
	747602060	Selector dial (stitch length) (J3-18)
27	747607238	Selector dial (width) (J3-24)
28	739063002	R button spring
29	736015000	R button shaft
30	000014007	Snap ring CS-4
31	307004004	R button

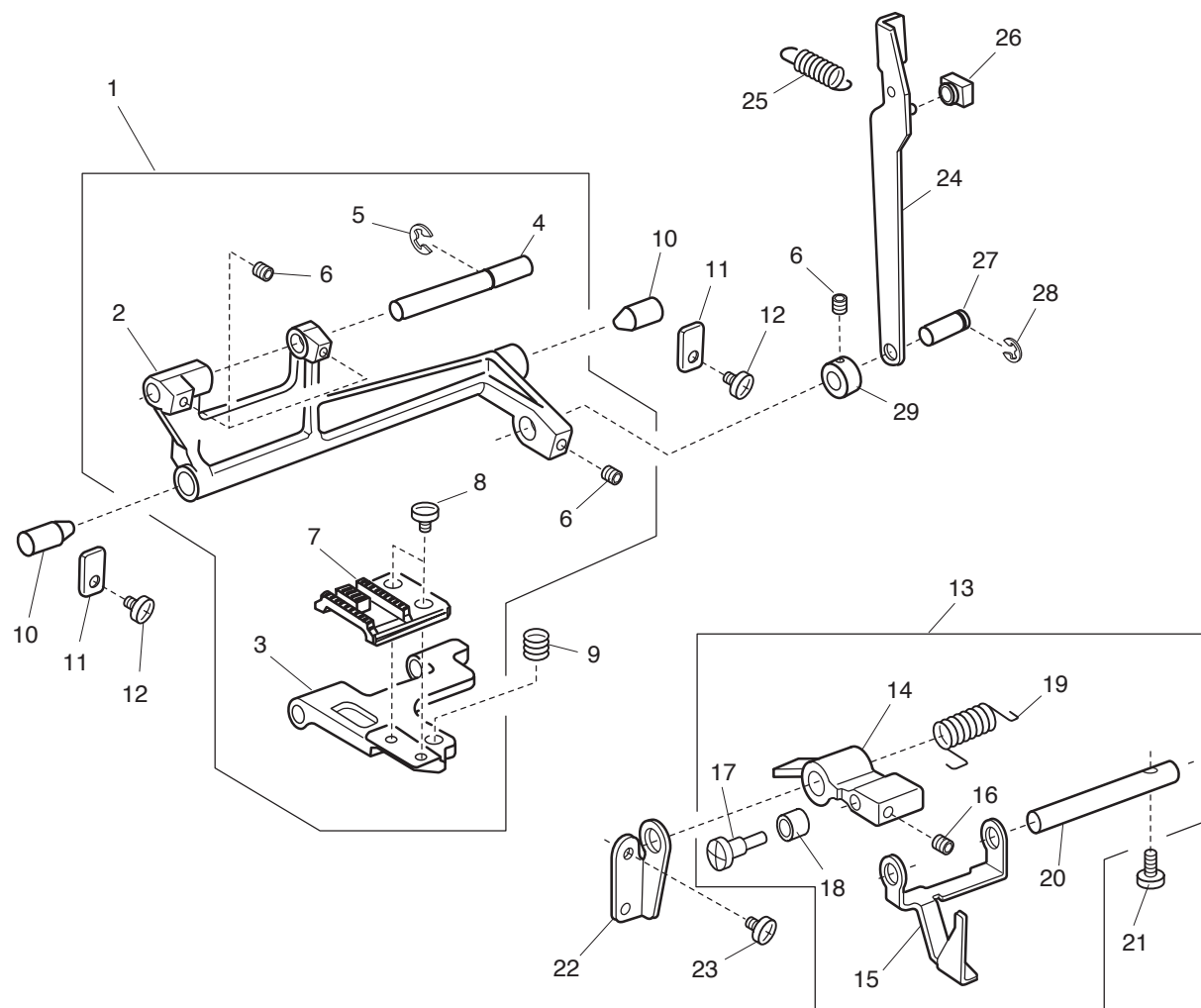
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	744004001	Needle plate
2	681009101	Setscrew
3	735950003	Lower shaft gear (unit)
4	000110107	Hexagonal socket screw 5x5WP
5	000036201	Washer 8-0.5
6	735233003	Bushing
7	735061101	Feed lifting cam
8	000111304	Hexagonal socket screw 5x5
9	735236006	Lower shaft
10	000172602	Setscrew 5x8
11	822070003	Felt
12	735234004	Bushing
13	639036003	Lower shaft crank arm
14	639037004	Pin
15	000001609	Snap ring E-5
16	735610101	Shuttle race body (unit)
17	735508105	Shuttle race body (unit)
18	532096007	Shuttle hook
19	647515006	Bobbin case (unit)
20	102261000	Bobbin

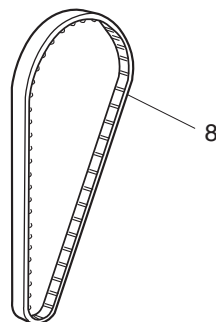
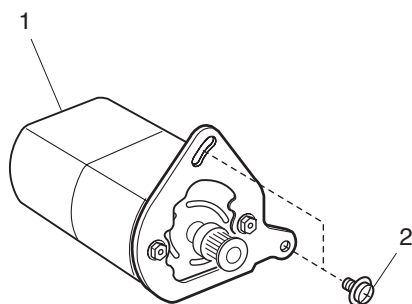
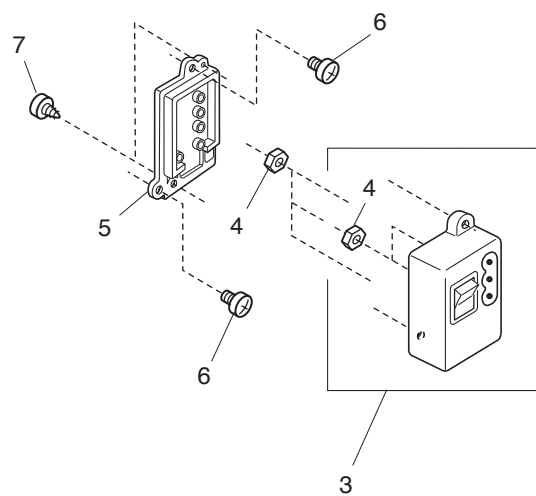
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	735612000	Feed rock shaft (unit)
2	735078008	Feed rock shaft
3	735079009	Feed bar
4	735080003	Feed bar shaft
5	000002507	Snap ring E-4
6	000111201	Hexagonal socket screw 4x4
7	735081004	Feed dog
8	735082005	Setscrew
9	735083006	Feed bar spring
10	735084007	Feed rock shaft center
11	735085008	Feed rock shaft center plate
12	000101404	Setscrew 4x6
13	301609007	Feed lifting arm (unit)
14	301027005	Feed lifting arm
15	740013001	Drop feed selecting plate
16	000111201	Hexagonal socket screw 4x4
17	735087000	Feed lifting pin
18	735088001	Feed lifting roller
19	730061003	Feed lifting spring
20	735090006	Feed lifting shaft
21	000101703	Setscrew 4x12
22	739022009	Feed lifting shaft holder
23	000081119	Setscrew 4x6
24	743012009	Feed rod
25	743013000	Feed rod spring
26	102141003	Feed regulator slid block
27	735071104	Feed rock shaft connecting pin
28	000002806	Snap ring E-6
29	735276008	Ring

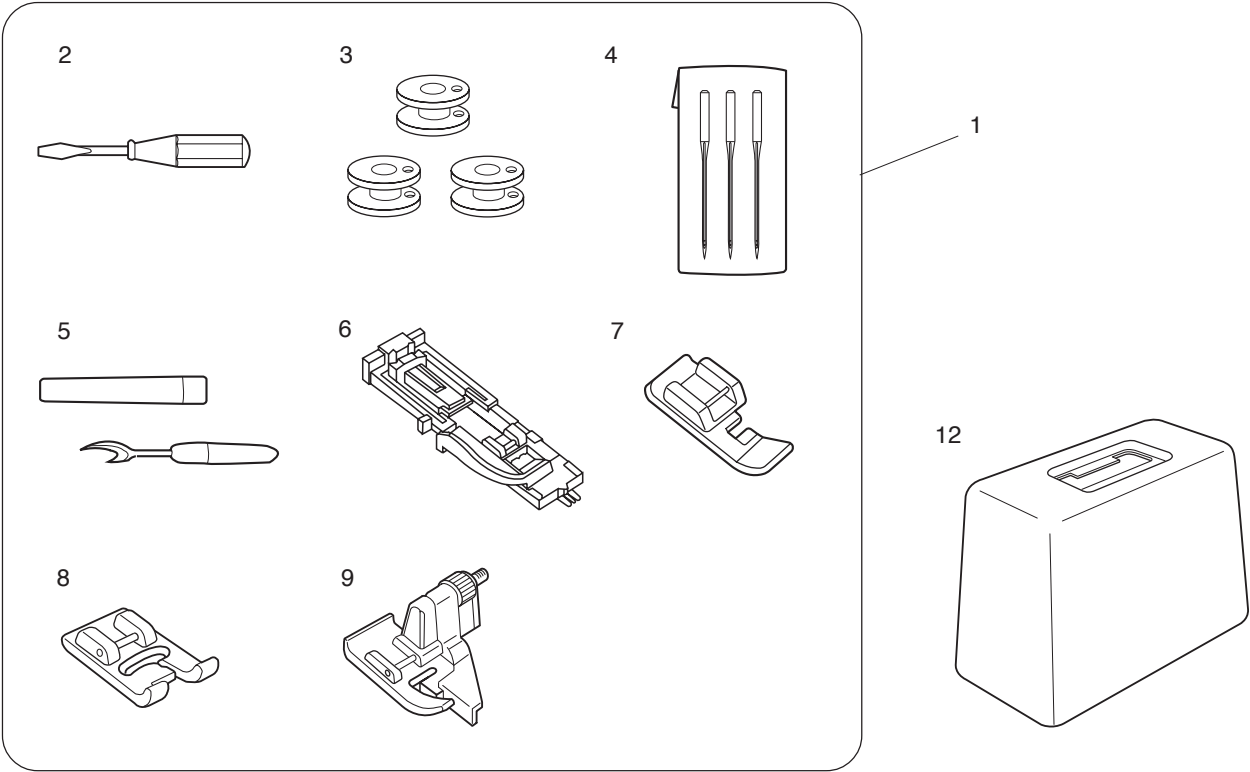
PARTS LIST



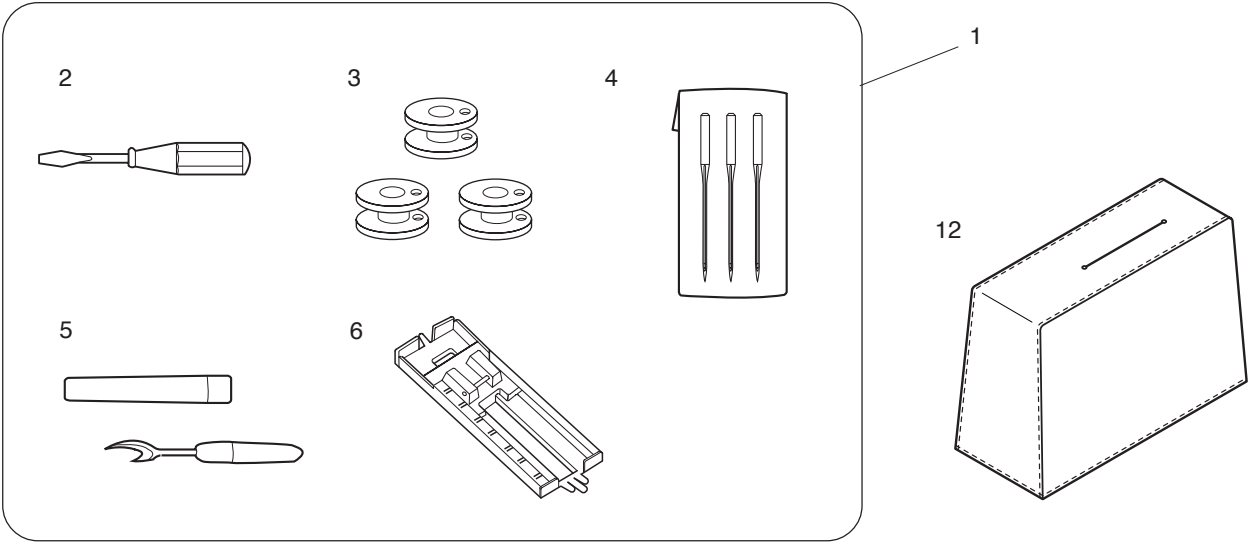
PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	743611004	Motor assembly
2	000201209	Setscrew 5x12
3	739503308	Machine socket (unit)
4	000060802	Nut
5	739037007	Machine socket cover
6	000103509	Setscrew 4x10
7	000107802	Setscrew 3x10
8	650166008	Motor timing belt

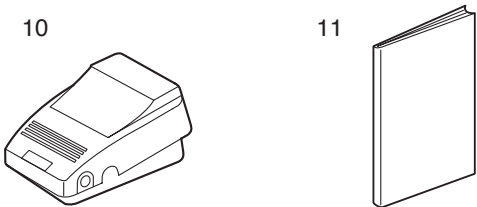
PARTS LIST



(MODEL:J3-24)



(MODEL:J3-18)



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	307870009	Accessory set (J3-24)
	307870021	Accessory set (J3-18)
2	647803004	Small screw driver
3	102261000	Bobbin
4	639804000	Needle set
5	647808009	Seam ripper
6	740801004	Automatic buttonhole foot (J3-24)
	611413002	Automatic buttonhole foot (J3-18)
7	611406002	Zipper foot (J3-24)
8	737801015	Satin stitch foot (J3-24)
9	611411000	Hem foot (J3-24)
10	042970402	Foot control
11	307800330	Instruction book (J3-24)
	307800341	Instruction book (J3-18)
12	475701105	Cover (J3-24)
	741811000	Cover (J3-18)