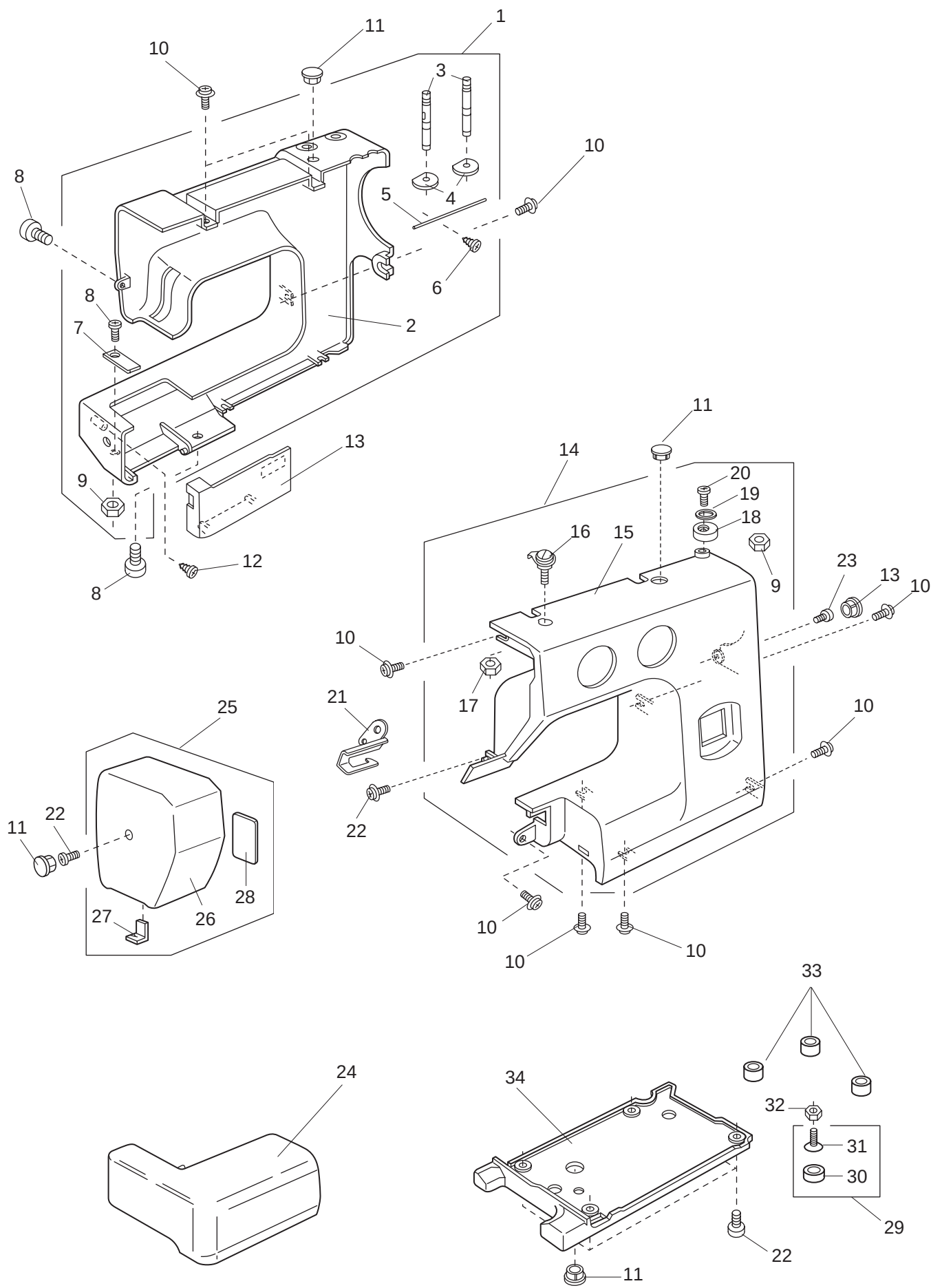


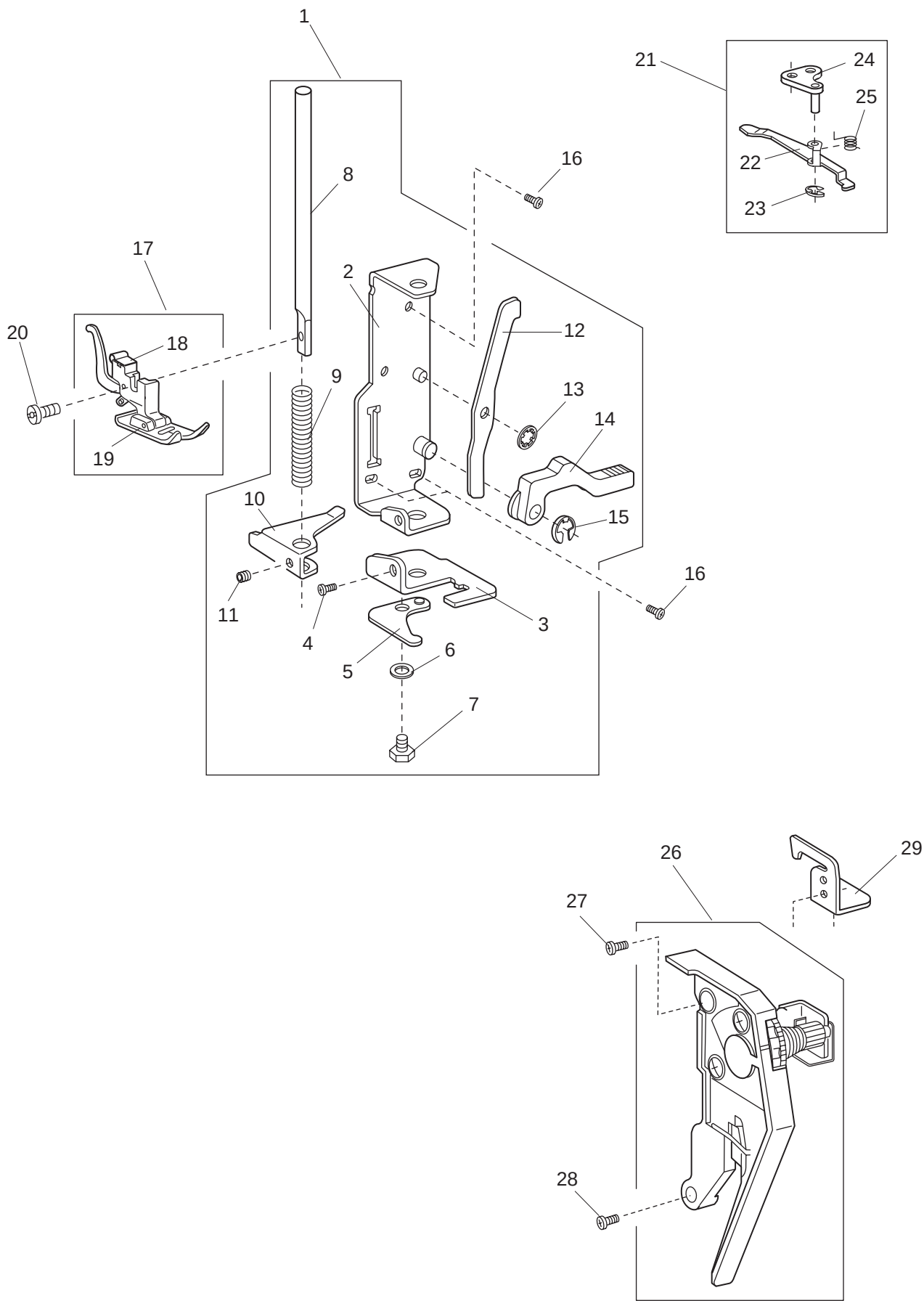
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	743617103	Rear cover (unit)
2	743003063	Rear cover
3	652205006	Spool pin
4	735013005	Spool pin spring base
5	736007009	Spool pin spring
6	000076317	Setscrew 3x10
7	730006000	Spring
8	000101404	Setscrew 4x6
9	000061205	Nut 4-3-7
10	000115205	Setscrew TP4x6
11	653006101	Cap
12	000121905	Tapping screw 4x12 (B)
13	739004005	Bed cover plate
14	743663414	Front cover (unit)
15	743209175	Front cover
16	730501011	Thread guide plate (unit)
17	000160102	Adjustable lock nut 4
18	735016307	Bobbin winder stopper
19	000071013	Washer
20	000103107	Setscrew 4x14
21	740022003	Thread guide plate
22	000081005	Setscrew 4x8
23	000107307	Tapping screw 3x8 (B)
24	743004008	Extension table (unit)
25	743602035	Face cover (unit)
26	743005906	Face cover
27	840602006	Thread cutter (unit)
28	724025006	Reflex sticker
29	735616200	Rubber base (unit)
30	735002001	Rubber base
31	000097901	Flat screw 5x18
32	000061319	Nut 5-1-8
33	739064003	Bed rubber base
34	739005006	Base plate

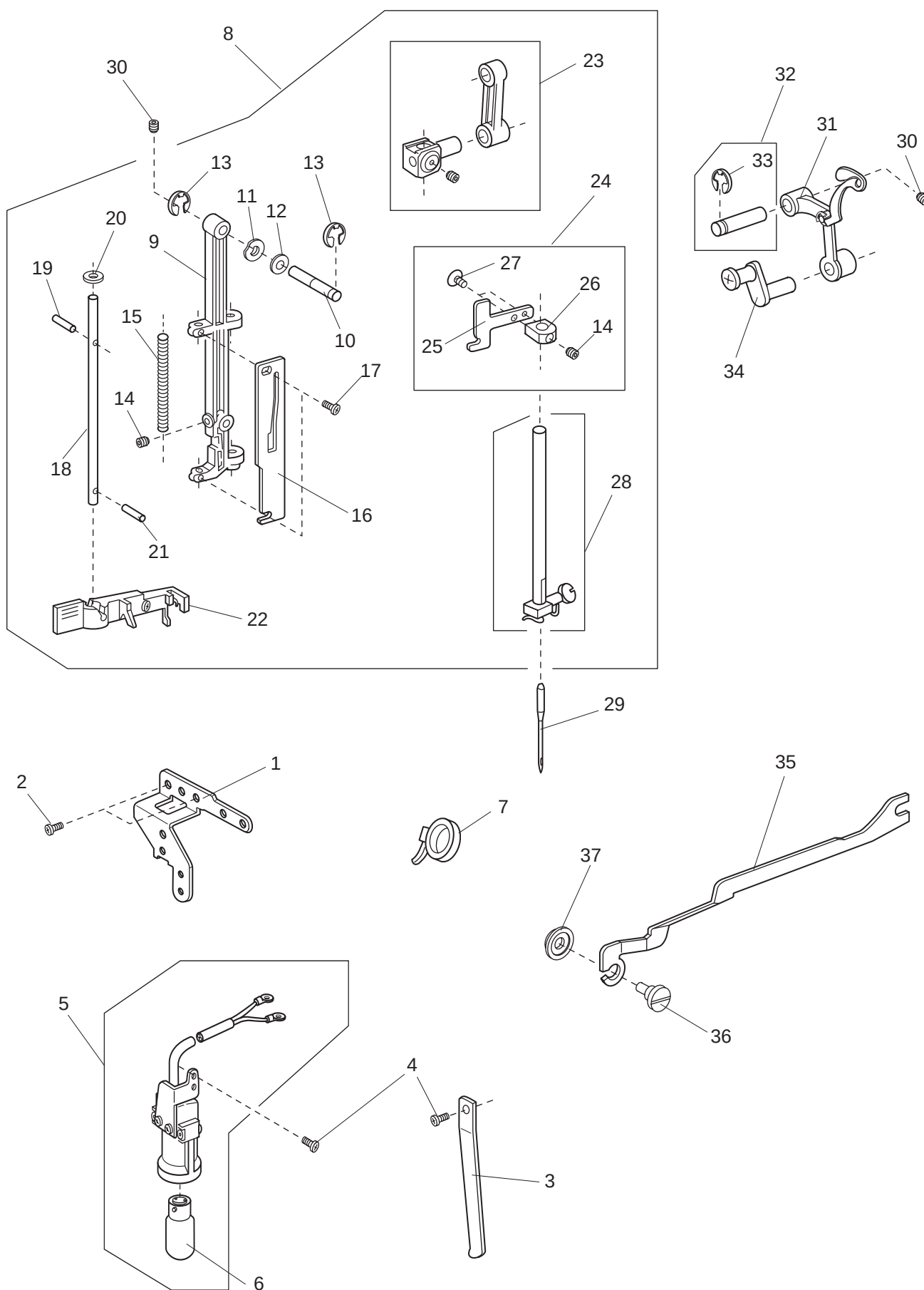
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	305604200	Presser bar base plate (unit)
2	735221008	Presser bar base plate
3	735222009	Needle drop adjusting plate
4	000101404	Setscrew 4x6
5	735025000	Needle bar supporter stopper
6	000070506	Washer
7	000138307	Bolt 4x8
8	303017101	Presser bar
9	735027002	Presser bar spring
10	735028003	Presser bar bracket
11	000111500	Hexagonal socket screw 4x8
12	735030008	Tension release lever
13	000013903	Snap ring CS-5
14	735029004	Presser foot lifter
15	000001609	Snap ring E-5
16	000081005	Setscrew 4x8
17	301612003	Presser foot (unit)
18	611510000	Presser foot holder (unit)
19	301505002	Zigzag foot (unit)
20	660106001	Thumb screw
21	739605002	Tension release arm (unit)
22	739019003	Tension release arm
23	000002105	Snap ring E-3
24	739017001	Tension release arm base
25	739018002	Tension release spring
26	743501000	Tension assembly
27	000103808	Setscrew 3x5
28	000101703	Setscrew 4x12
29	739016000	Top cover thread guide

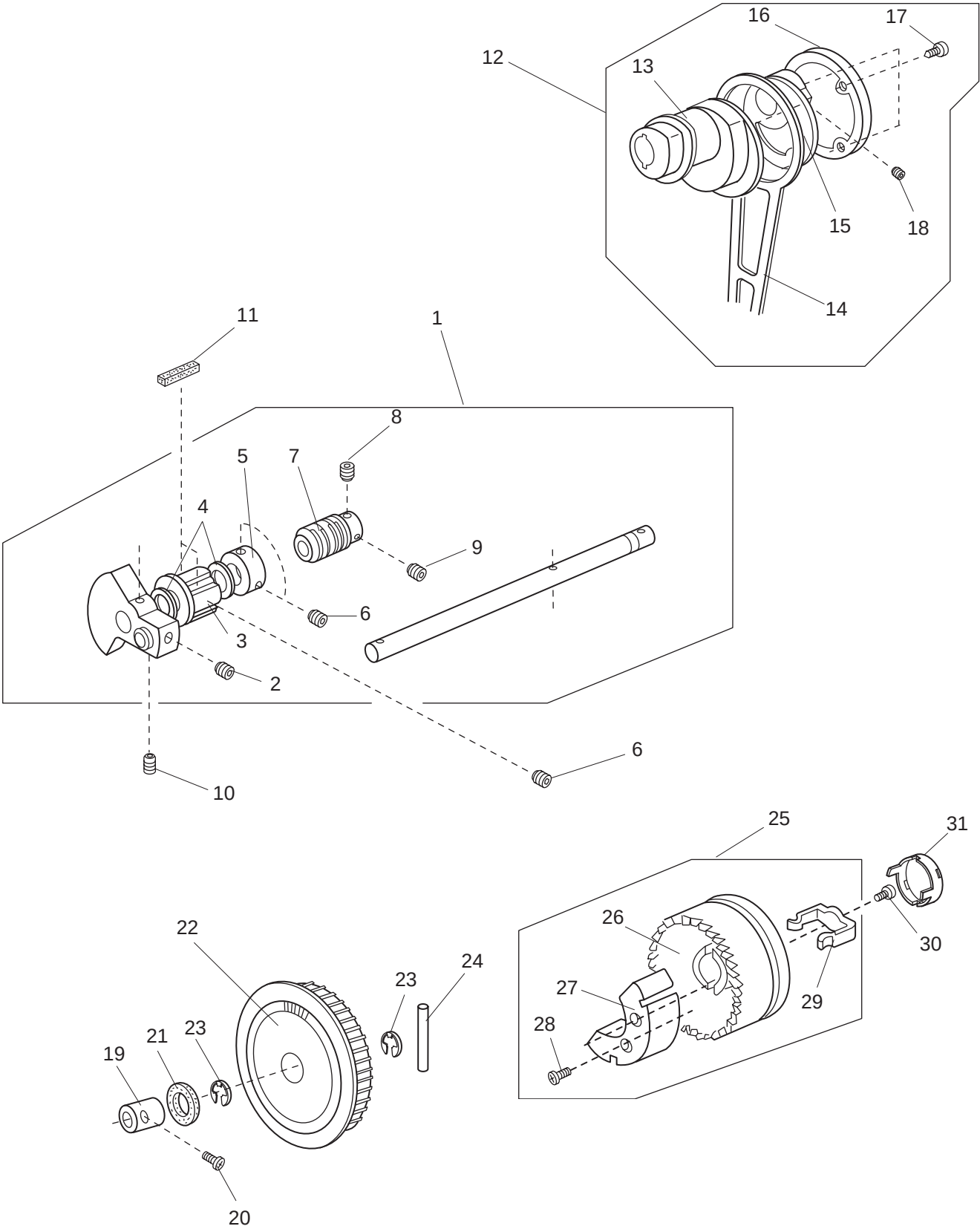
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	740007013	Face cover set plate
2	000081005	Setscrew 4x8
3	730024004	Needle bar supporter spring
4	000101404	Setscrew 4x6
5	743634003	Lamp socket (unit)
6	000009009	Lamp 240V 15W
7	000053008	Cord tie band
8	301611105	Needle bar supporter (unit)
9	301032106	Needle bar supporter
10	730022002	Needle bar supporter pin
11	673022002	Washer
12	000070609	Washer
13	000002507	Snap ring E-4
14	000111902	Hexagonal socket screw 3x4
15	734094007	Needle threader spring
16	735196003	Needle threader plate
17	000101105	Setscrew 3x4
18	301034005	Needle threader shaft
19	000122906	Pin E-2x14-CH
20	734107004	Washer
21	000003508	Spring pin
22	639643009	Needle threader plate (unit)
23	680504005	Needle bar connecting stud (unit)
24	735628009	Needle threader set plate (unit)
25	735197004	Needle threader set plate
26	734102009	Needle threader base
27	000097602	Flat screw 2x4
28	730503116	Needle bar (unit)
29	102408089	Needle HA1-14
30	000111304	Hexagonal socket screw 5x5
31	625506109	Thread take-up lever (unit)
32	731511006	Thread take-up lever pin (unit)
33	000002806	Snap ring E-6
34	735504008	Needle bar crank pin (unit)
35	735119002	Zigzag rod
36	678084007	Eccentric pin
37	748021006	Zigzag rod plain washer

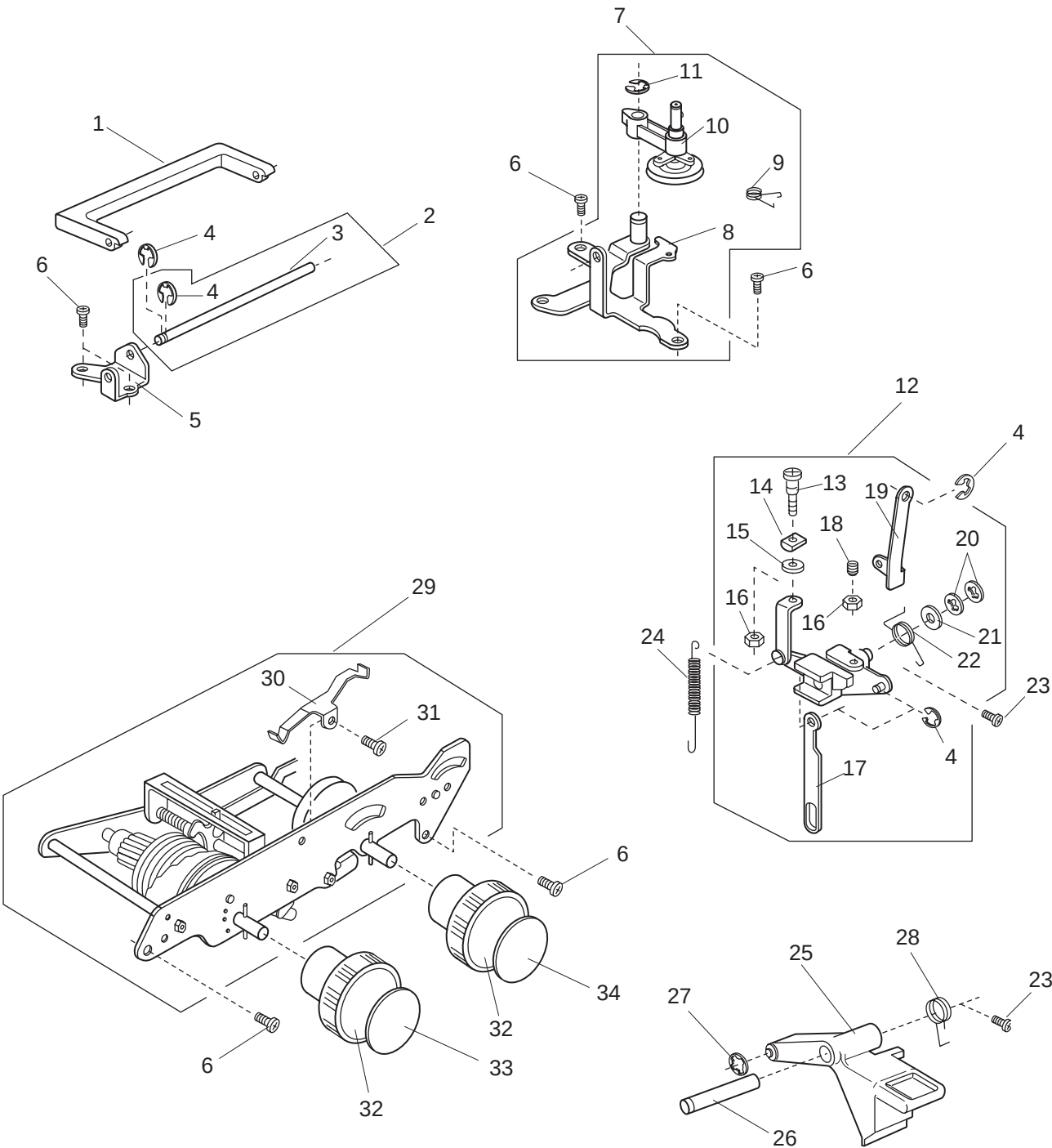
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	304607200	Upper shaft (unit)
2	102073003	Setscrew
3	732025001	Upper shaft front bushing
4	000036717	Thrust washer
5	639095000	Ring
6	000111304	Hexagonal socket screw 5x5
7	751146101	Worm
8	000112501	Hexagonal socket screw 4x4
9	000111201	Hexagonal socket screw 4x4
10	761052007	Setscrew
11	731312005	Felt
12	304609006	Crank rod (unit)
13	304042005	Feed cam
14	743011008	Crank rod
15	304044007	Crank cam
16	304043006	Crank cam plate
17	000161309	Tapping screw 3x12 (B)
18	000110107	Hexagonal socket screw 5x5
19	732003003	Upper shaft rear bushing
20	000172602	Setscrew 5x8
21	743029009	Felt
22	743019006	Belt wheel
23	000030205	Snap ring E-8
24	000023803	Spring pin
25	743630009	Handwheel (unit)
26	639097024	Handwheel
27	743030003	Balance weight
28	000121400	Tapping screw 3x14 (B)
29	639113016	Clutch spring
30	000081005	Setscrew 4x8
31	650070509	Clutch cap

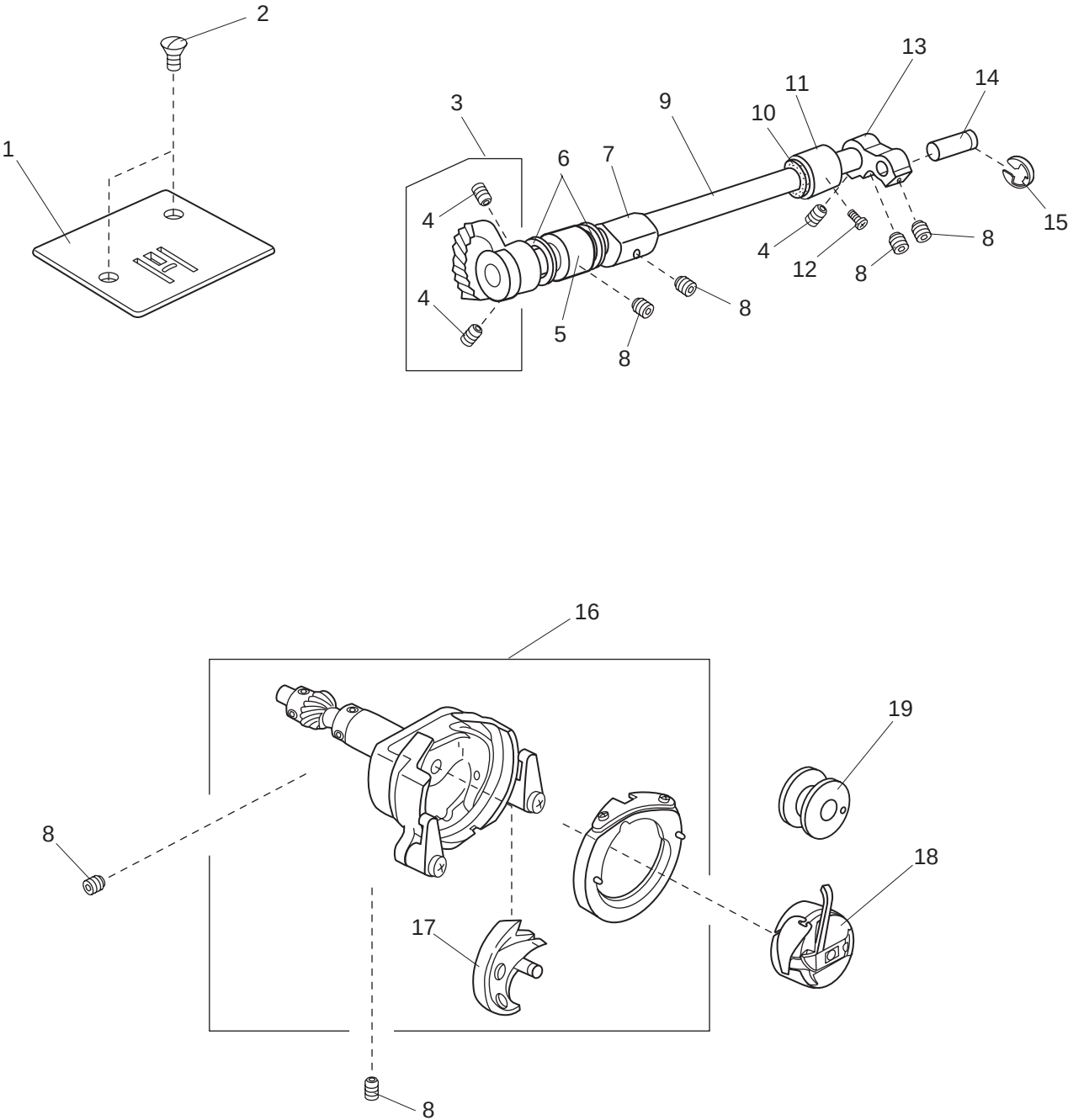
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	735017308	Handle
2	740624001	Handle shaft (unit)
3	740011009	Handle shaft
4	000002105	Snap ring E-3
5	740010008	Handle supporter
6	000081005	Setscrew 4x8
7	740602209	Bobbin winder base plate (unit)
8	740003101	Bobbin winder base plate
9	740042009	Bobbin winder arm spring
10	735501005	Bobbin winder arm (unit)
11	000002806	Snap ring E-6
12	736604105	Feed regulator (unit)
13	735074004	SS adjusting screw
14	735076006	SS rod block
15	000071013	Washer 4
16	000160102	Adjustable lock nut 4
17	745052007	Reverse link
18	648010009	Setscrew
19	739020007	Feed regulating rod
20	000013800	Snap ring CS-6
21	735073003	Plain washer
22	735077007	Feed regulating body spring
23	000172602	Setscrew 5x8
24	670100006	Feed regulator spring
25	743014001	R button
26	736015000	R button shaft
27	000014007	Snap ring CS-4
28	739063002	R button spring
29	740606100	Zigzag mechanism (unit)
30	737011009	Index spring
31	000103808	Setscrew 3x5
32	743015002	Dial
33	743018131	Pattern indicator plate
34	743222004	Stitch length indicator plate

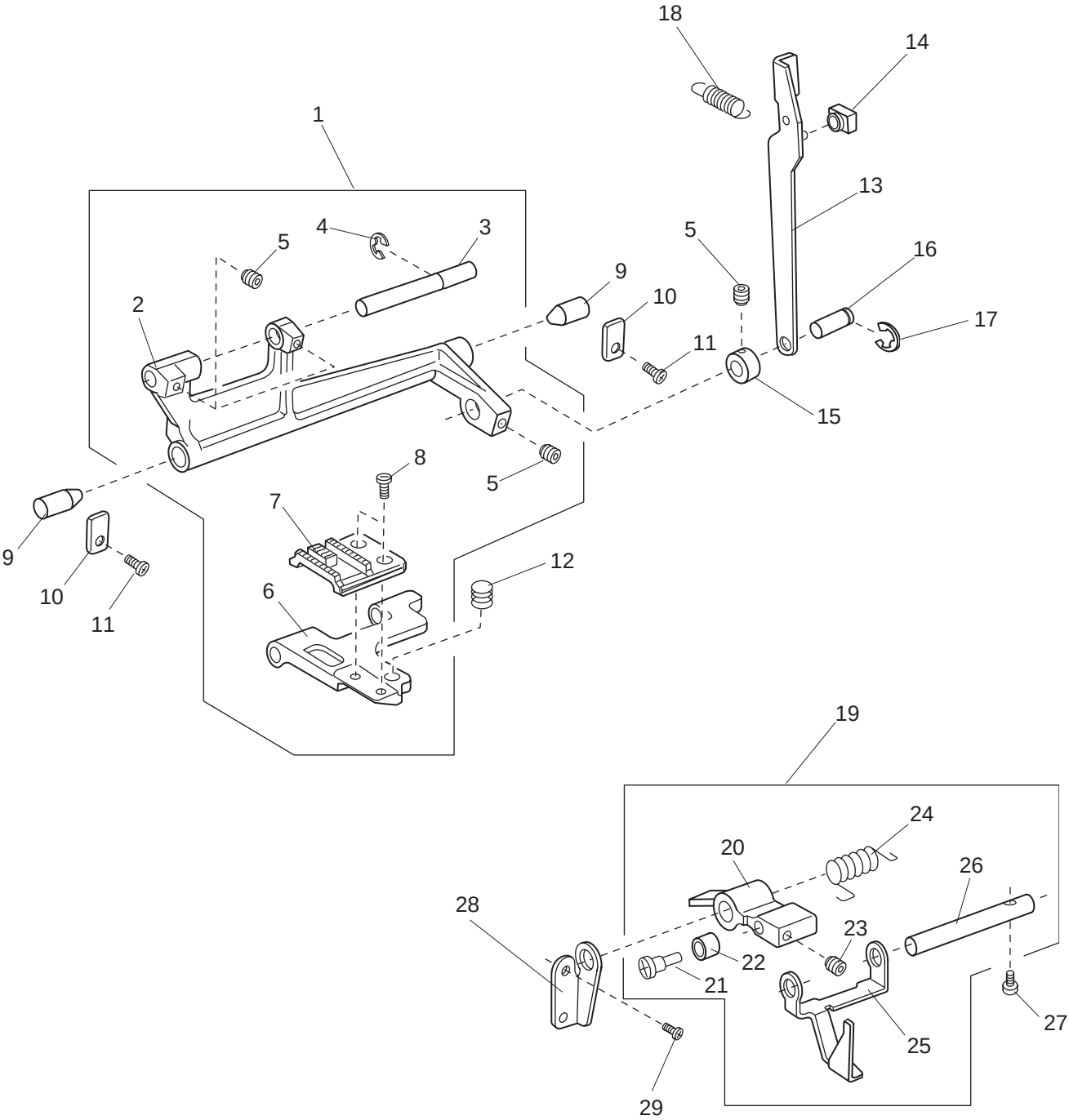
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	744004001	Needle plate
2	681009101	Setscrew
3	735950003	Lower shaft gear (unit)
4	000110107	Hexagonal socket screw 5x5WP
5	735233003	Bushing
6	000036201	Washer 8-0.5
7	735061101	Feed lifting cam
8	000111304	Hexagonal socket screw 5x5
9	735236006	Lower shaft
10	822070003	Felt
11	735234004	Bushing
12	000172602	Setscrew 5x8
13	639036003	Lower shaft crank arm
14	639037004	Pin
15	000001609	Snap ring E-5
16	735610101	Shuttle race body (unit)
17	532096007	Shuttle hook
18	647515006	Bobbin case (unit)
19	102261000	Bobbin

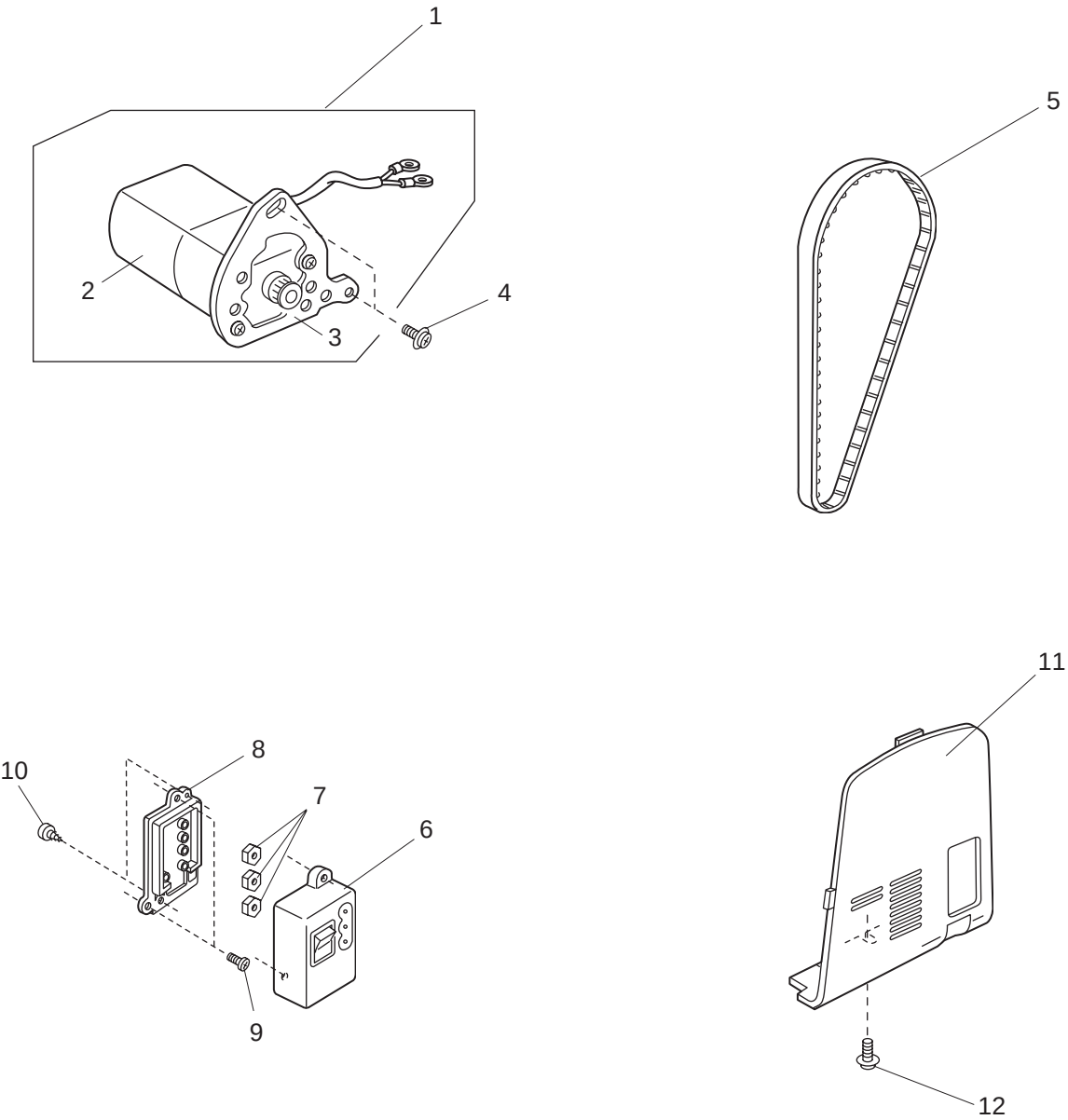
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	735612000	Feed rock shaft (unit)
2	735078008	Feed rock shaft
3	735080003	Feed bar shaft
4	000002507	Snap ring E-4
5	000111201	Hexagonal socket screw 4x4
6	735079009	Feed bar
7	735081004	Feed dog
8	735082005	Setscrew
9	735084007	Feed rock shaft center
10	735085008	Feed rock shaft center plate
11	000101404	Setscrew 4x6
12	735083006	Feed bar spring
13	743012009	Feed rod
14	102141003	Feed regulator slide block
15	735276008	Ring
16	735071104	Feed rock shaft connecting pin
17	000002806	Snap ring E-6
18	743013000	Feed rod spring
19	301609007	Feed lifting arm (unit)
20	301027005	Feed lifting arm
21	735087000	Feed lifting pin
22	735088001	Feed lifting roller
23	000111201	Hexagonal socket screw 4x4
24	730061003	Feed lifting spring
25	740013001	Drop feed selecting plate
26	735090006	Feed lifting shaft
27	000097200	Setscrew 4x12
28	739022009	Feed lifting shaft holder
29	000081119	Setscrew 4x6

PARTS LIST

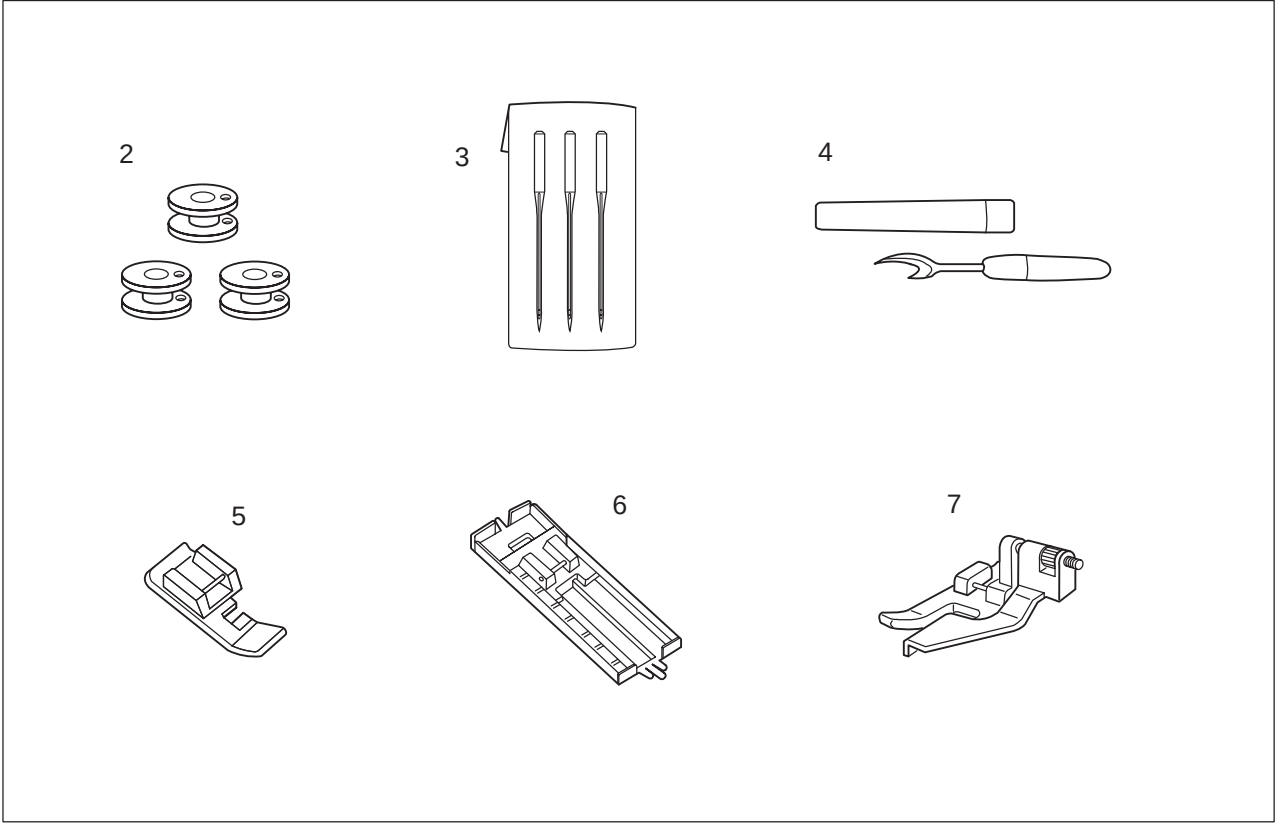


PARTS LIST

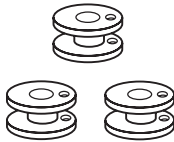
KEY NO.	PARTS NO.	DESCRIPTION
1	743611303	Motor (unit)
2	024070407	Motor assy
3	743025005	Motor set plate
4	000201209	Setscrew TP5x12
5	650166008	Motor timing belt
6	739503308	Machine socket (unit)
7	000060802	Nut
8	739037007	Machine socket cover
9	000103509	Setscrew 4x10
10	000107802	Setscrew 3x10
11	743017004	Belt cover
12	000115205	Setscrew TP4x6

PARTS LIST

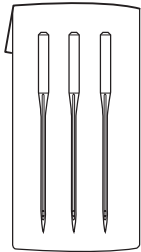
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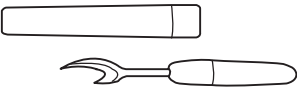
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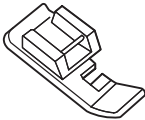
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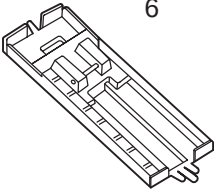
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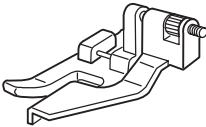
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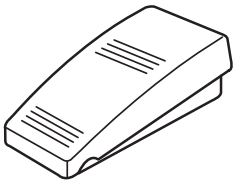
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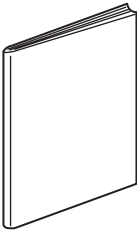
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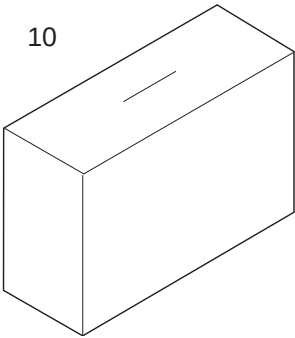
8



9



10



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	743870380	Accessory set
2	102261000	Bobbin
3	639804000	Needle set
4	647808009	Seam ripper
5	611406002	Zipper foot
6	611413002	Buttonhole foot
7	611411000	Blind foot
8	042970402	Foot control
9	743802129	Instruction book
10	743812100	Cover