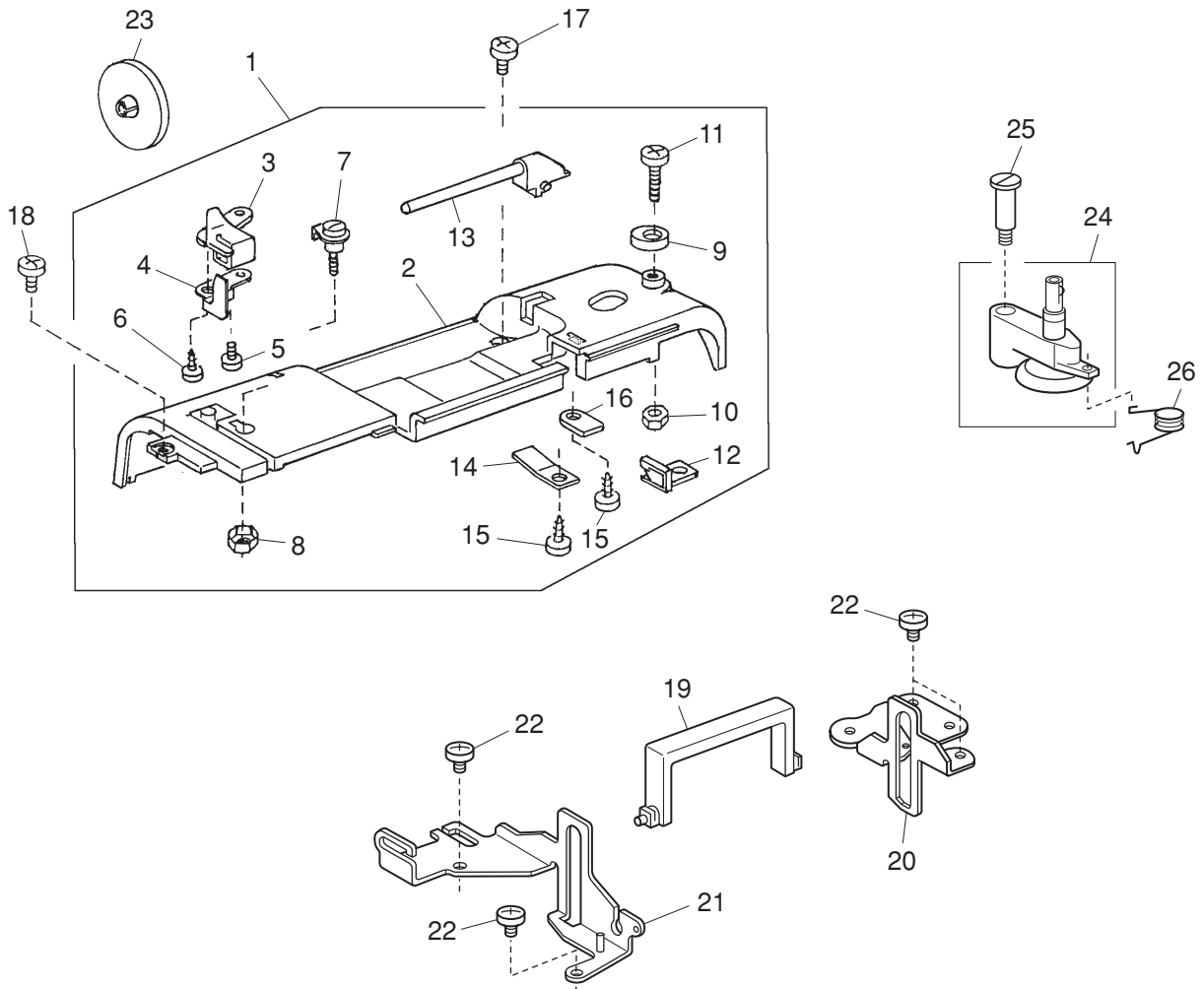


PARTS LIST

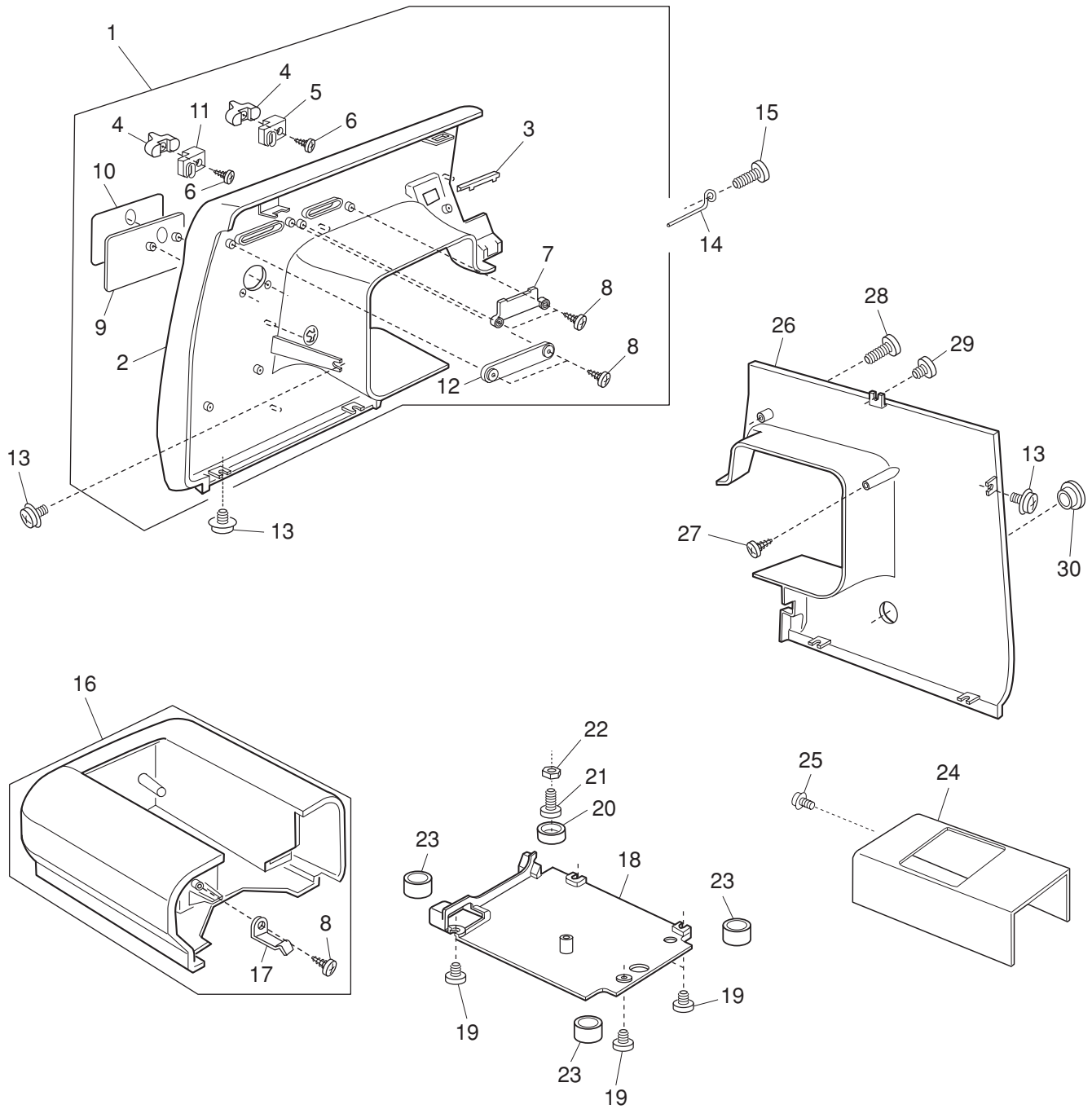
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	755602009	Top cover (unit)
2	755003004	Top cover
3	653022000	Thread guide
4	751092008	Pre-tension spring
5	820374004	Setscrew 2x2.3
6	000107905	Setscrew 3x6 (B)
7	730501011	Thread guide plate (unit)
8	000160102	Adjustable rock nut 4
9	735016307	Bobbin winder stopper
10	000061205	Hexagonal nut 4-3-7
11	000103107	Setscrew 4x14
12	840602109	Thread cutter (unit)
13	505067005	Spool pin
14	724207004	Spool pin spring
15	000120203	Setscrew 3x8 (B)
16	653075008	Presser plate
17	000101404	Setscrew 4x6
18	810220003	Setscrew
19	751100000	Handle
20	751076110	Handle fixing plate (R)
21	751077029	Handle fixing plate (L)
22	000081005	Setscrew 4x8
23	822020503	Large spool hplder
24	652506000	Bobbin winder (unit)
25	652093009	Setscrew
26	659034003	Bobbin winder spring

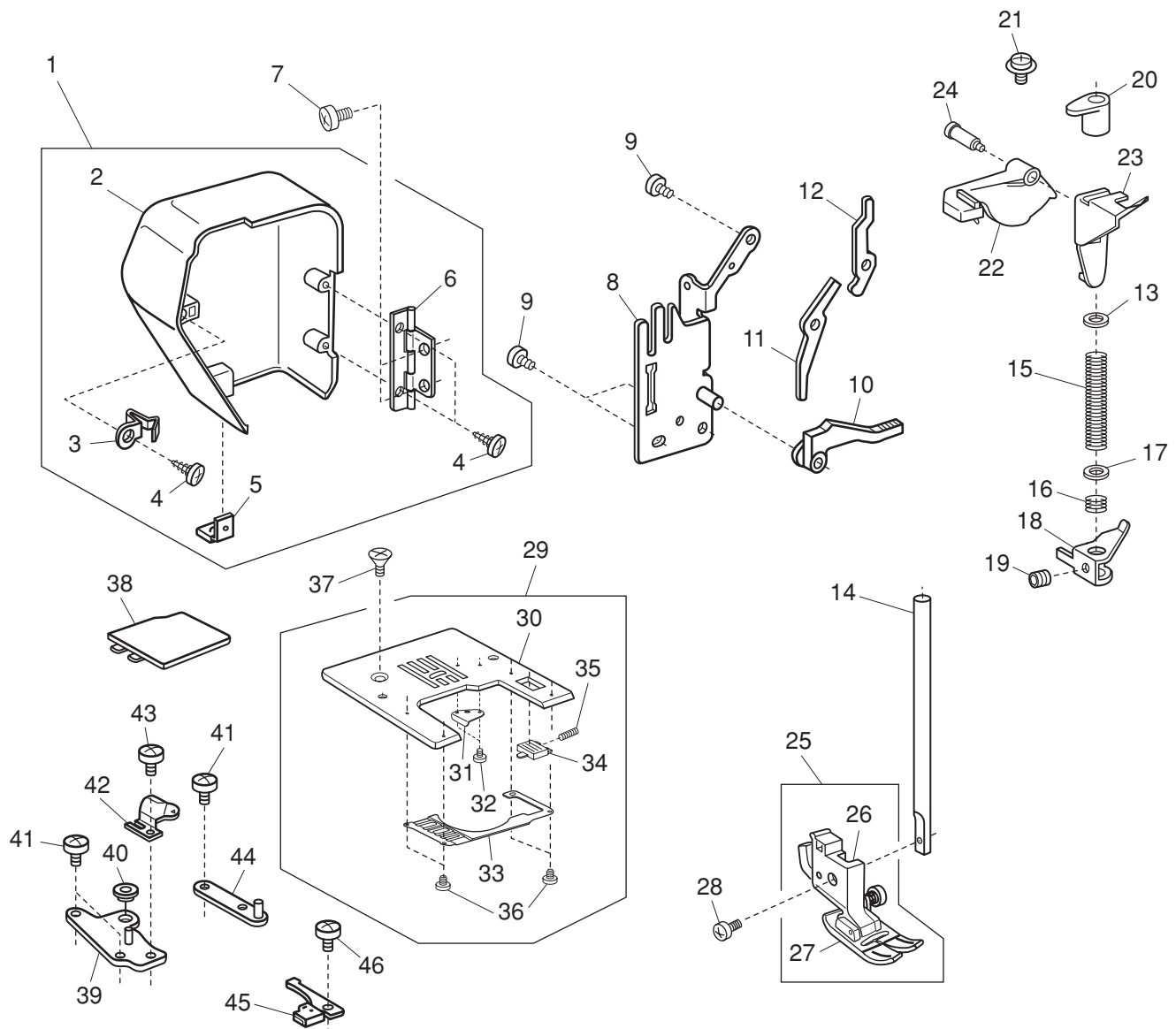
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	755635506	Front cover (unit)
2	755029A02	Front cover
3	753125007	Thread guide
4	755073005	Stitch length adjusting dial
5	755058004	Zigzag width adjusting slider
6	000163105	Setscrew 2.3x5 (B)
7	755059005	Cover plate
8	000120203	Setscrew 3x8 (B)
9	755046009	Indicator window frame
10	755047A02	Indicator window
11	755038008	Stitch length adjusting slider
12	755039009	Cover plate
13	000115607	Setscrew TP 4x8
14	753126008	Arm thread guide
15	000092917	Setscrew 3.5x27
16	755509005	Extension table (unit)
17	751096002	Extension table spring
18	756001005	Base lid
19	000103509	Setscrew 4x10
20	735002001	Rubber cushion
21	000097808	Flat head screw 5x25
22	000061412	Hexagonal nut 5-3-8
23	647009002	Bed rubber cushion
24	756003100	Free arm cover
25	000115205	Setscrew TP 4x6
26	756005537	Rear cover
27	000121905	Setscrew 4x12 (B)
28	000104108	Setscrew 4x20
29	810220003	Setscrew
30	653006101	Cap

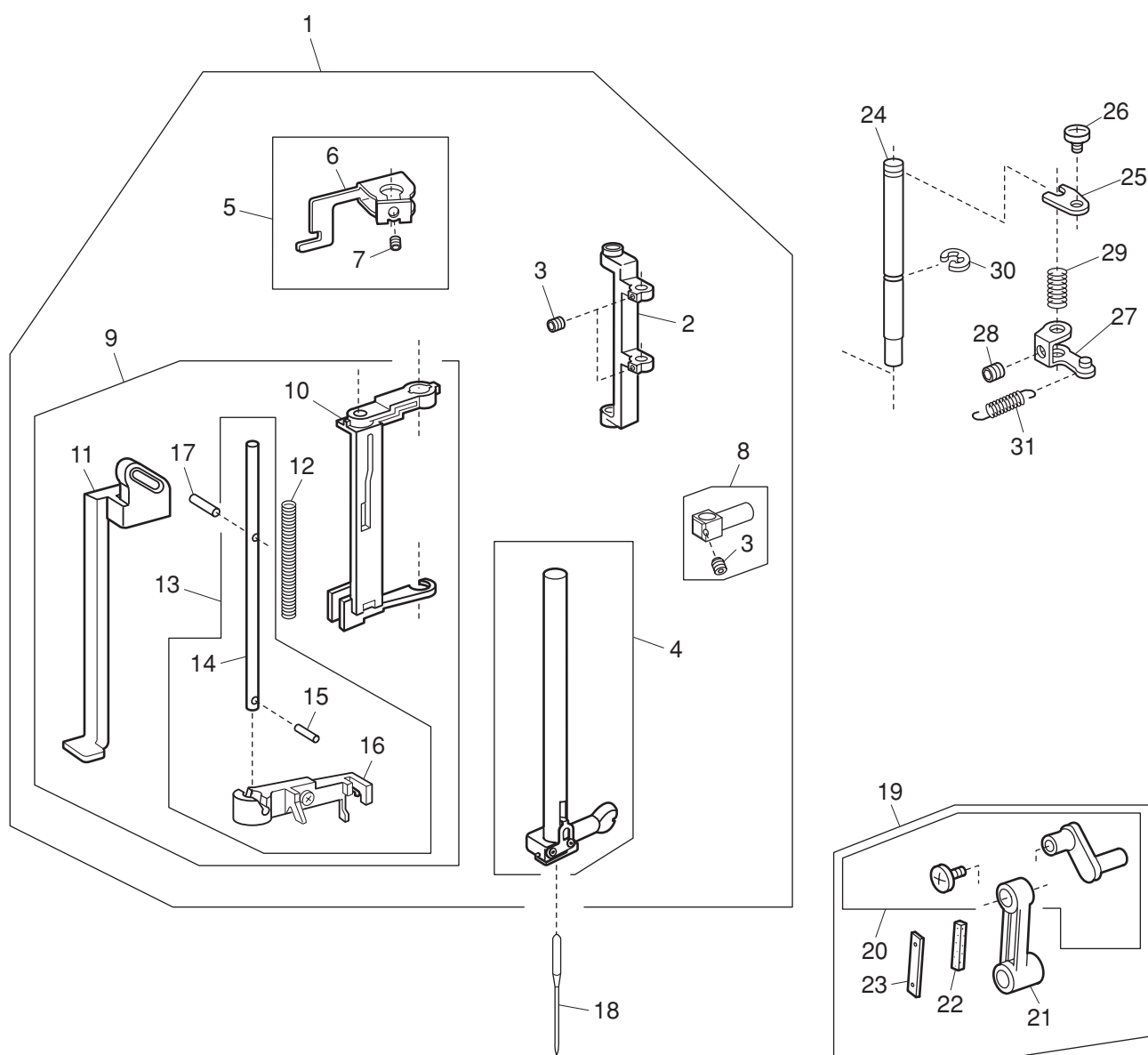
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	755603170	Face cover (unit)
2	755005604	Face cover
3	650025004	Face cover spring
4	000161206	Setscrew 3x10 (B)
5	840602006	Thread cutter (unit)
6	366501102	Face cover hinge (unit)
7	000081119	Setscrew 4x6
8	751345009	Presser bar base plate
9	000081005	Setscrew 4x8
10	735029004	Presser foot lifter
11	827022005	Thread tension release lever (1)
12	827023006	Thread tension release lever (2)
13	652201002	Washer
14	827021004	Presser bar
15	826006000	Spring
16	826056005	Presser foot support spring
17	826055004	Washer
18	735028003	Presser bar bracket
19	000111500	Hexagonal socket screw 4x8
20	652104004	Presser bar bushing
21	000193001	Thin-head screw TP 4x6
22	829013009	Foot adjusting lever
23	829014000	Foot regulating plate
24	820090003	Setscrew
25	660508007	Presser foot (unit)
26	660806008	Presser foot holder (unit)
27	685502019	Zigzag foot (unit)
28	660106001	Setscrew
29	756604509	Needle plate (unit)
30	756008105	Needle plate
31	654078004	Rotation stopper
32	820373003	Setscrew 2x3
33	751374007	Hook cover plate holder
34	825016000	Hook cover plate release button
35	825017001	Spring
36	820374004	Setscrew 2x2.3
37	820390109	Needle plate screw
38	750036012	Hook cover plate
39	751008007	Needle plate adjusting plate (left)
40	822314002	Nut
41	000066705	Setscrew 3x8
42	822011109	Bobbin holder stopper
43	000103808	Setscrew 3x5
44	751009008	Needle plate adjusting plate (right)
45	751502109	Shuttle hook stopper (unit)
46	810220003	Setscrew

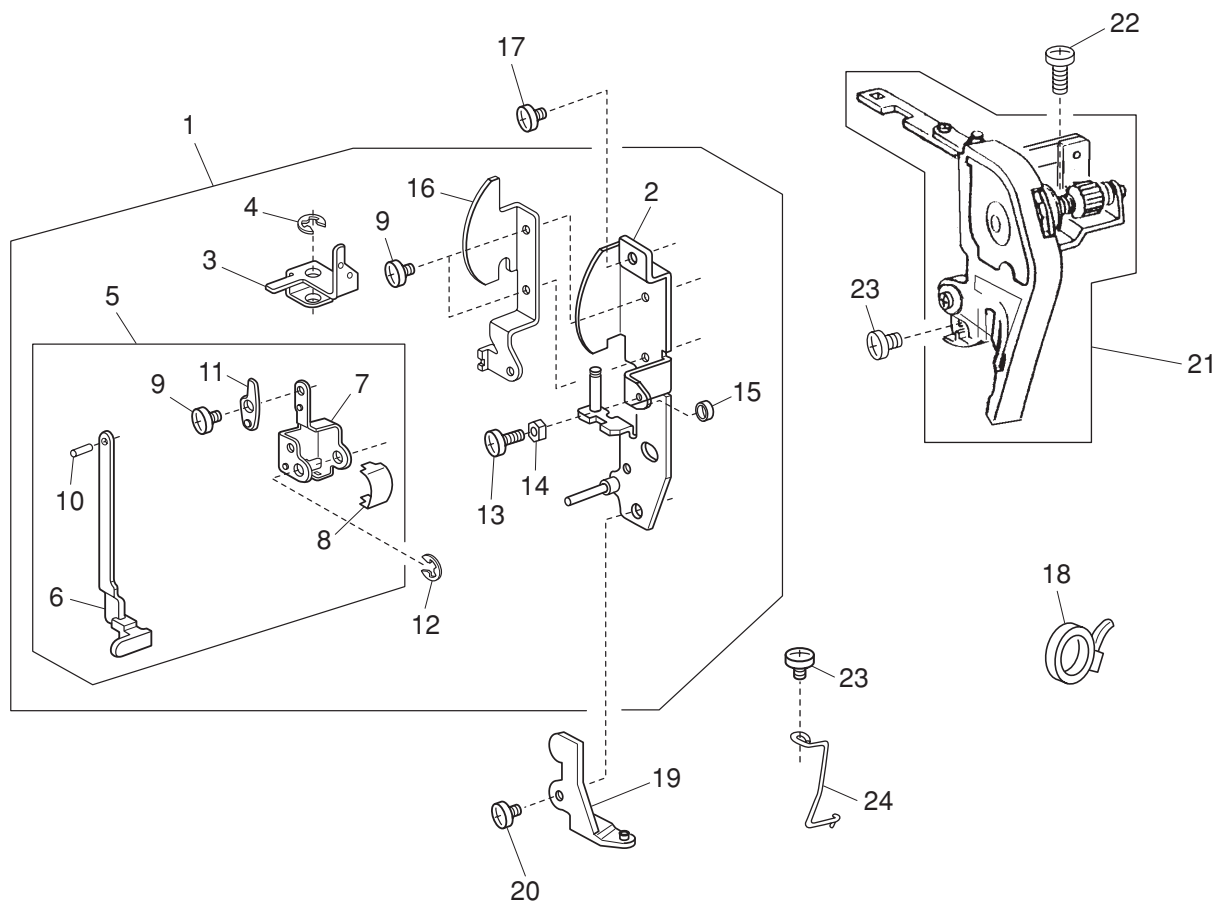
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	755627000	Needle bar supporter (unit)
2	751014006	Needle bar supporter
3	000111201	Hexagonal socket screw 4x4
4	751630004	Needle bar (unit)
5	807607019	Threader positioning set plate (unit)
6	807018109	Threader positioning set plate
7	000111902	Hexagonal socket screw 3x4
8	507521008	Needle bar connecting stud (unit)
9	755626009	Needle threader (unit)
10	755062001	Needle threader frame
11	755063002	Needle threader lever
12	755067006	Needle threader bar spring
13	755625008	Needle threader bar shaft (unit)
14	755066005	Needle threader bar shaft
15	000003508	Spring pin 2x8
16	755643002	Needle threader plate (unit)
17	000125105	Guide pin E-2x14-CH
18	102408089	Needle
19	846615000	Needle bar crank (unit)
20	652512009	Needle bar crank pin (unit)
21	650039001	Needle bar crank rod
22	650040005	Felt
23	650041006	Spring
24	650033005	Needle bar supporter shaft
25	650034006	Supporter stopper plate
26	000101404	Setscrew 4x6
27	650035007	Zigzag width arm
28	000111108	Hexagonal socket screw 4x6
29	650036008	Supporter shaft spring
30	000001609	Snap ring E-5
31	686085003	Spring

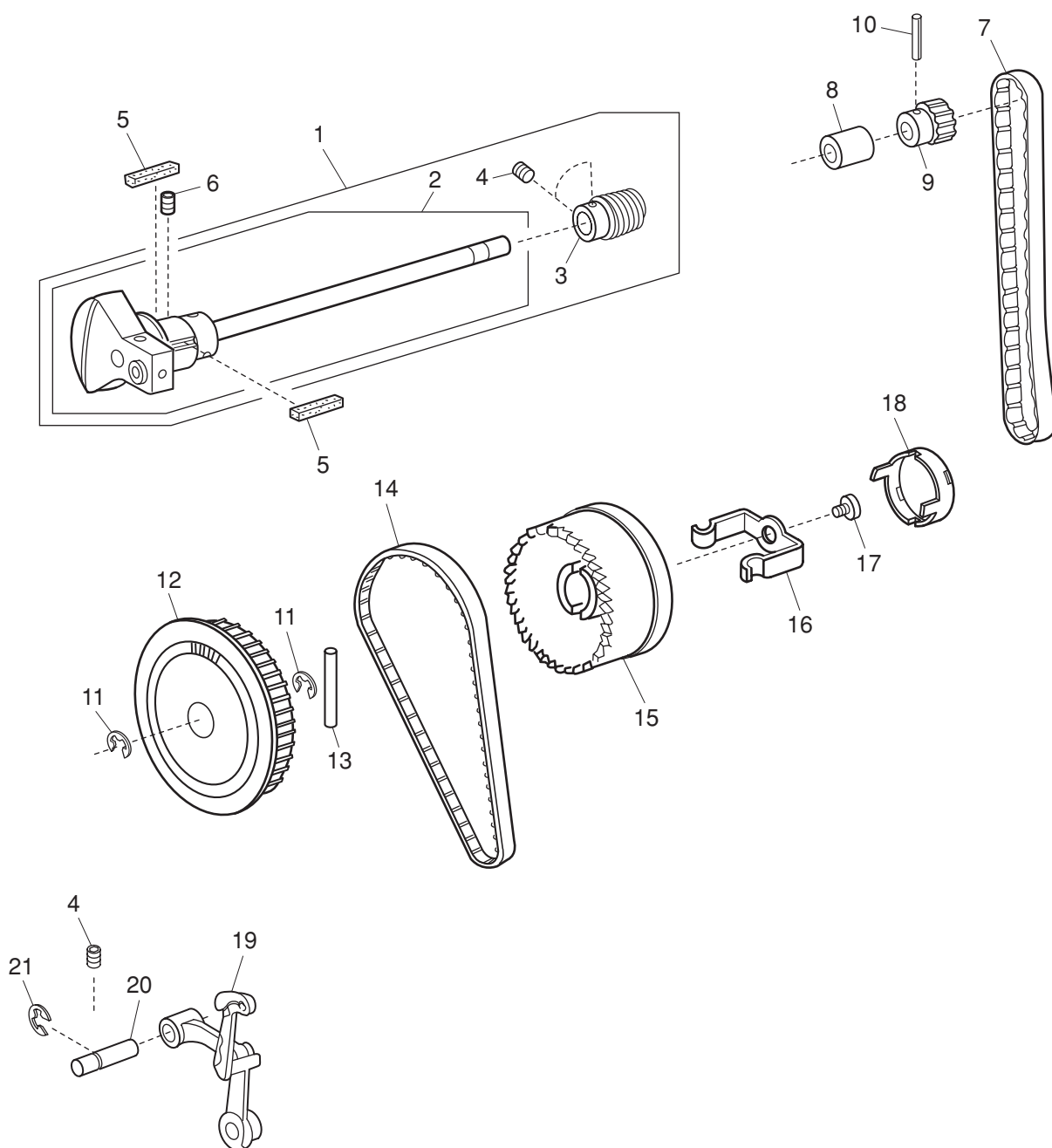
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	755634000	Front base plate (unit)
2	505061009	Front base plate
3	751022007	Pulling bar link
4	000002105	Snap ring E-3
5	751657007	BH lever (unit)
6	751610008	BH lever
7	753026203	BH lever supporter plate
8	753027008	Friction spring
9	652203004	Setscrew 3x3.5
10	000023009	Spring pin 1.6x4
11	753029000	BH lever adjusting plate
12	000001207	Snap ring E-2.5
13	000070001	Setscrew 4x14
14	000160102	Adjustable lock nut 4
15	685042005	Supporter stopper
16	505065003	Switch set plate
17	000081005	Setscrew 4x8
18	000053008	Cord binder
19	755074006	Threader guide
20	000103509	Setscrew 4x10
21	755502101	Thread tension regulator (unit)
22	000101703	Setscrew 4x12
23	000101404	Setscrew 4x6
24	652137006	Arm thread guide

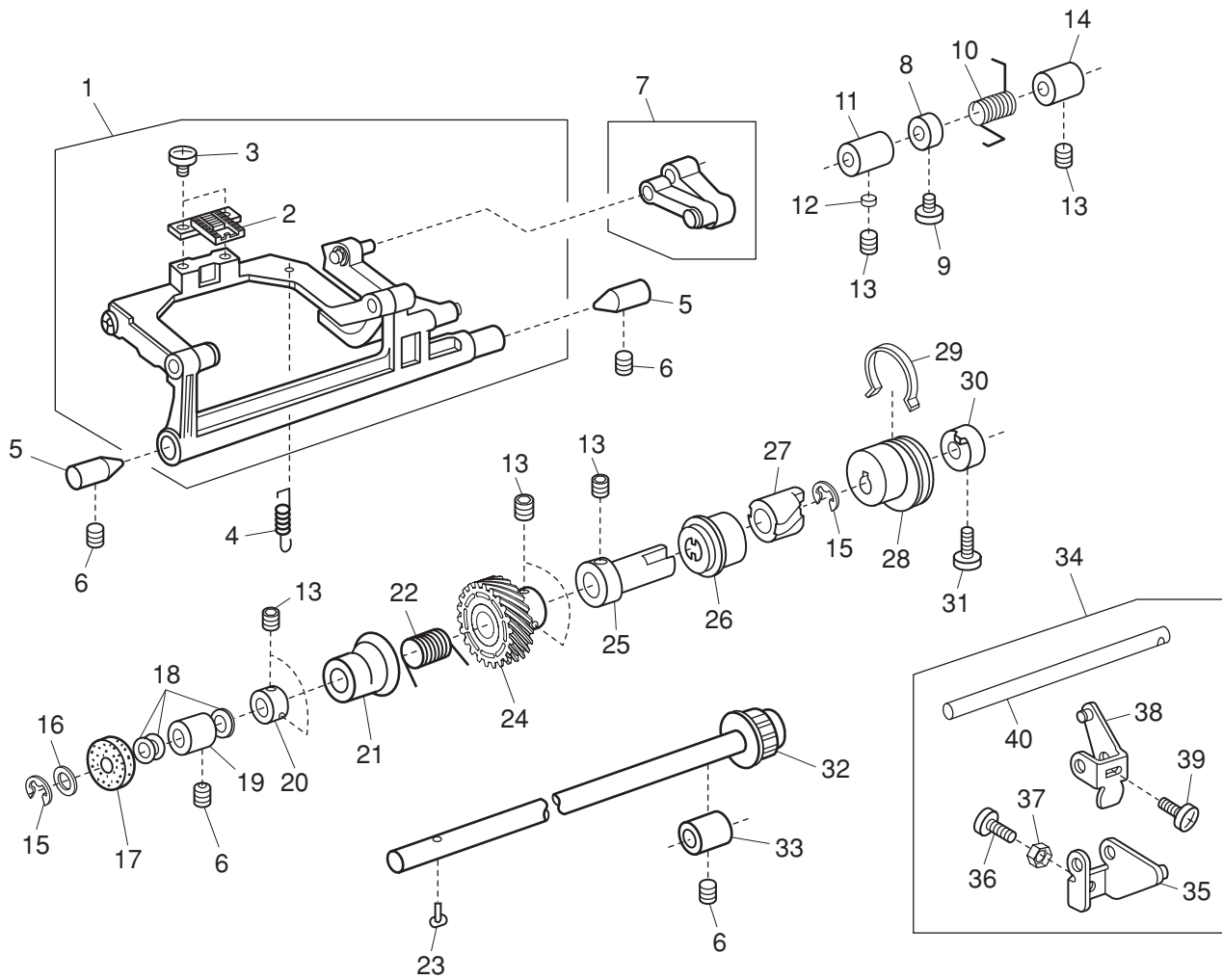
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	756607007	Upper shaft (unit)
2	756504003	Upper shaft
3	757072000	Worm
4	000111201	Hexagonal socket screw 4x4
5	731384008	Felt
6	000111304	Hexagonal socket screw 5x5
7	650071005	Timing belt
8	673062004	Upper shaft rear bushing
9	756017004	Upper shaft gear
10	000020501	Spring pin 3x22
11	000030205	Snap ring E-8
12	756018005	Belt wheel
13	000023803	Spring pin 4x40
14	653139012	Timing belt
15	639097024	Handwheel
16	639113016	Clutch spring
17	000081005	Setscrew 4x8
18	650070509	Clutch cap
19	820511108	Thread take-up lever (unit)
20	650062003	Thread take-up lever pin
21	000002806	Snap ring E-6

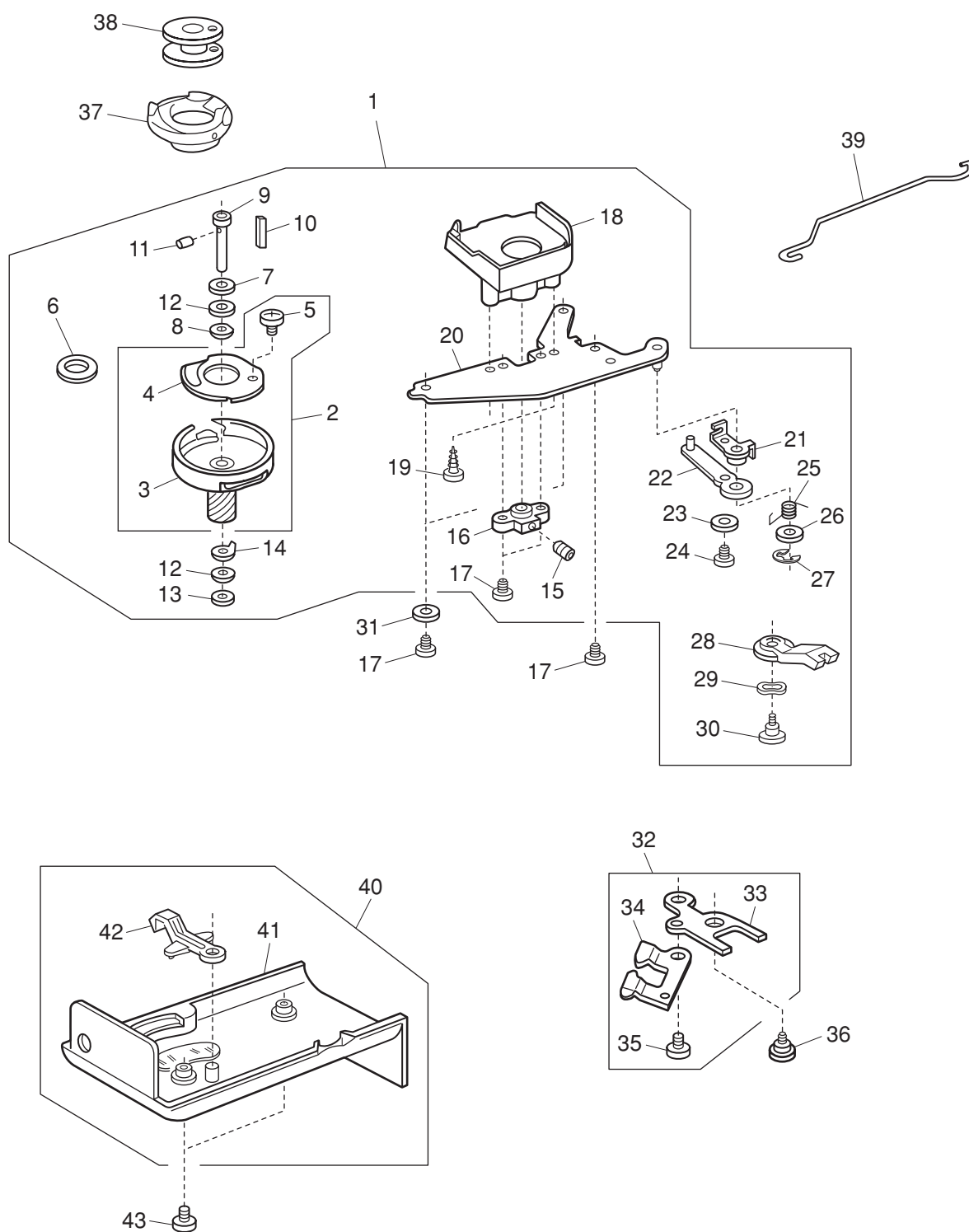
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	751640306	Feed rock shaft (unit)
2	840005003	Feed dog
3	000104005	Setscrew 3.5x8
4	650085002	Feed base spring
5	738055008	Straight pin
6	000111304	Hexagonal socket screw 5x5
7	650612004	Feed regulator (unit)
8	820387000	Ring
9	000081005	Setscrew 4x8
10	652050004	Feed regulator spring
11	625144002	Feed shaft bushing (front)
12	650175000	Cushion
13	000111201	Hexagonal socket screw 4x4
14	650092002	Feed shaft bushing (rear)
15	000002806	Snap ring E-6
16	858177002	Washer
17	735143005	Felt
18	000038502	Washer
19	650078002	Lower shaft bushing (front)
20	820166001	Lower shaft ring
21	753183025	Feed lifting cam
22	686035008	Feed lifting cam spring
23	820161006	Feed lifting pin
24	808137005	Lower shaft gear
25	756021104	Ring
26	756020000	Reverse feed ring (2)
27	756019006	Reverse feed ring (1)
28	625120105	Feed cam
29	627207000	Feed cam spring
30	650074008	Feed cam ring
31	000121606	Setscrew 3x12 (S)
32	756617000	Lower shaft (unit)
33	650079003	Lower shaft bushing (rear)
34	751613001	Feed adjusting shaft arm (unit)
35	751098004	Feed adjusting shaft arm
36	000070001	Setscrew 4x14
37	000160102	Adjustable lock nut 4
38	653078104	Feed shaft set plate
39	000100403	Setscrew 3x14
40	751024009	Feed shaft

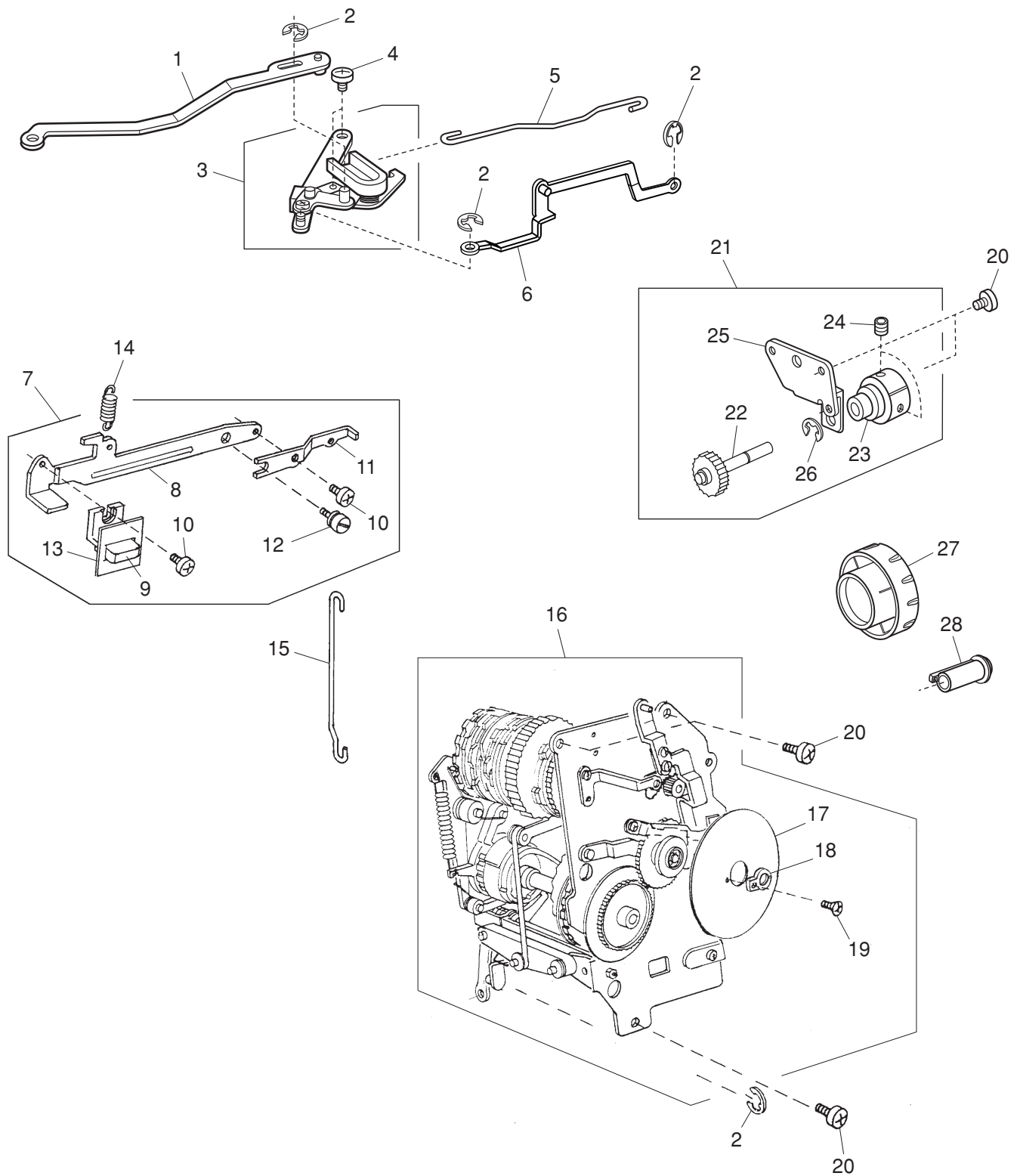
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	756630308	Hook race (unit)
2	660536004	Hook body (unit)
3	508514001	Hook body gear (unit)
4	508137006	Hook body bottom plate
5	820374004	Setscrew 2x2.3
6	627190010	Magnet
7	508118001	Hook bottom plate
8	508139008	Setscrew 2x2.3
9	820123006	Hook race shaft
10	820124007	Hook shaft oil felt (1)
11	820125008	Hook shaft oil felt (2)
12	000038409	Washer
13	625102008	Washer
14	627192001	Washer
15	000111304	Hexagonal socket screw 5x5
16	650094004	Hook race shaft base
17	000081005	Setscrew 4x8
18	827040009	Hook gear cover
19	000107204	Setscrew 3x12 (B)
20	756022013	Hook race set plate
21	650097007	Fed transformer arm
22	650098008	Fed transformer plate
23	000070218	Plain washer 3
24	000103808	Setscrew 3x5
25	650099009	Feed transforming spring
26	650023002	Washer
27	000002105	Snap ring E-3
28	756028008	BH pitch barance adjusting lever
29	000116206	Wave washer 6
30	756029009	Setscrew
31	000070506	Washer 4
32	756609009	Shift arm (unit)
33	756025005	Shift arm (1)
34	756026006	Shift arm (2)
35	000101105	Setscrew 3x4
36	756027007	Setscrew
37	627569106	Bobbin holder (unit)
38	102261103	Bobbin
39	751025000	Feed transforming rod
40	756601001	Bed cover (unit)
41	756002006	Bed cover
42	753005000	Drop feed lever
43	000101703	Setscrew 4x12

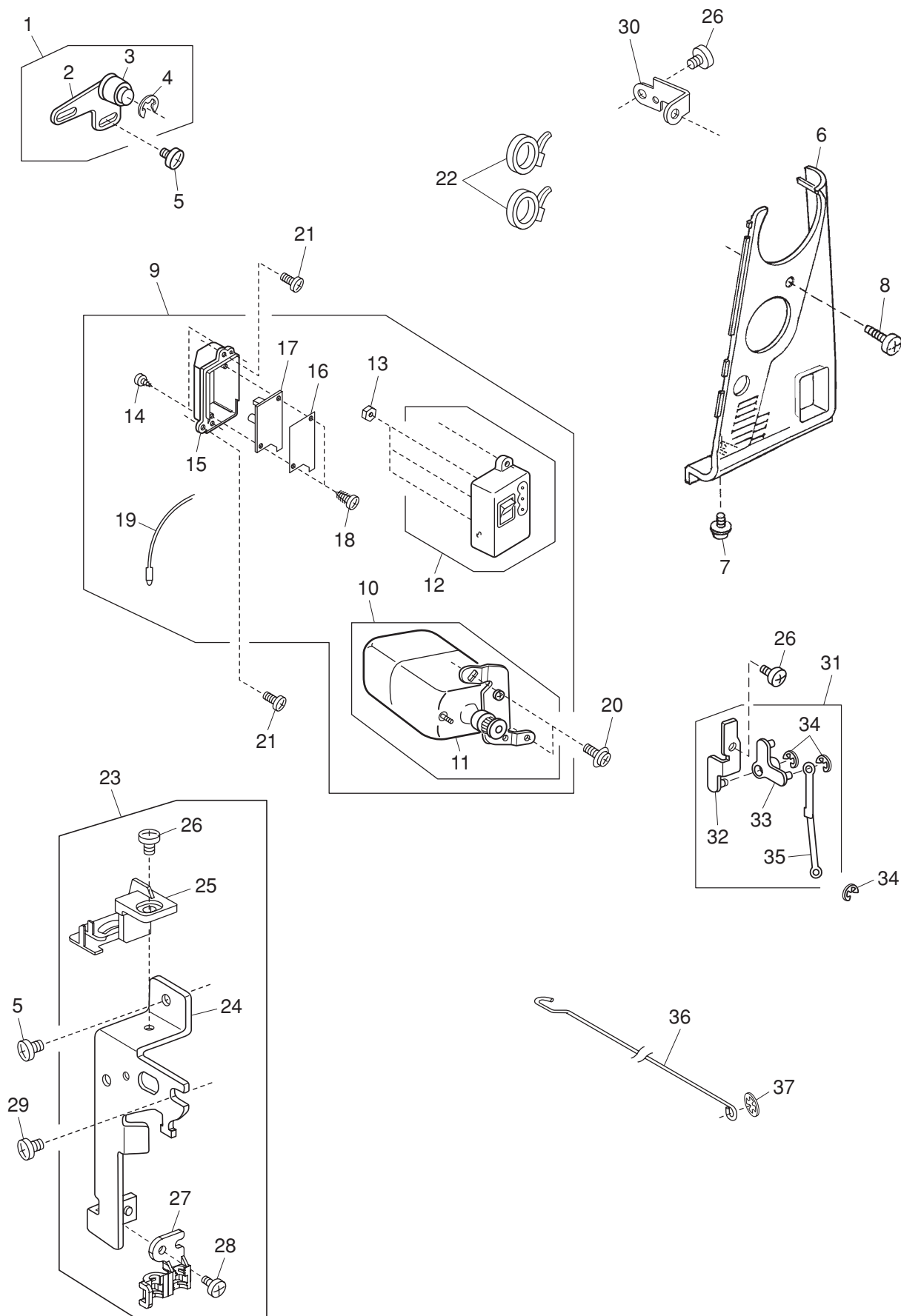
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	650156005	Zigzag width rod (front)
2	000002105	Snap ring E-3
3	686618001	Zigzag arm (unit)
4	000081005	Setscrew 4x8
5	751058002	Zigzag width rod
6	755057003	Zigzag width adjusting rod
7	751692004	Reverse lever (unit)
8	751269008	Reverse lever (1)
9	751055102	Reverse button
10	000101105	Setscrew 3x4
11	653120009	Reverse lever (2)
12	751270002	Reverse lever shaft
13	751284009	Reverse lever cover
14	751083006	Reverse lever spring
15	751095001	Reverse rod
16	755620209	Cam block (unit)
17	755021A01	Pattern indicator plate
18	752048002	Plate holder
19	000163208	Setscrew 2x5 (B)
20	000081005	Setscrew 4x8
21	505622107	Pattern selector dial shaft (unit)
22	505069100	Dial gear
23	751050004	Pattern selector dial seat
24	000111201	Hexagonal socket screw 4x4
25	751265004	Belt cover set plate
26	000001609	Snap ring E-5
27	751267006	Dial
28	650162509	Feed balancing dial

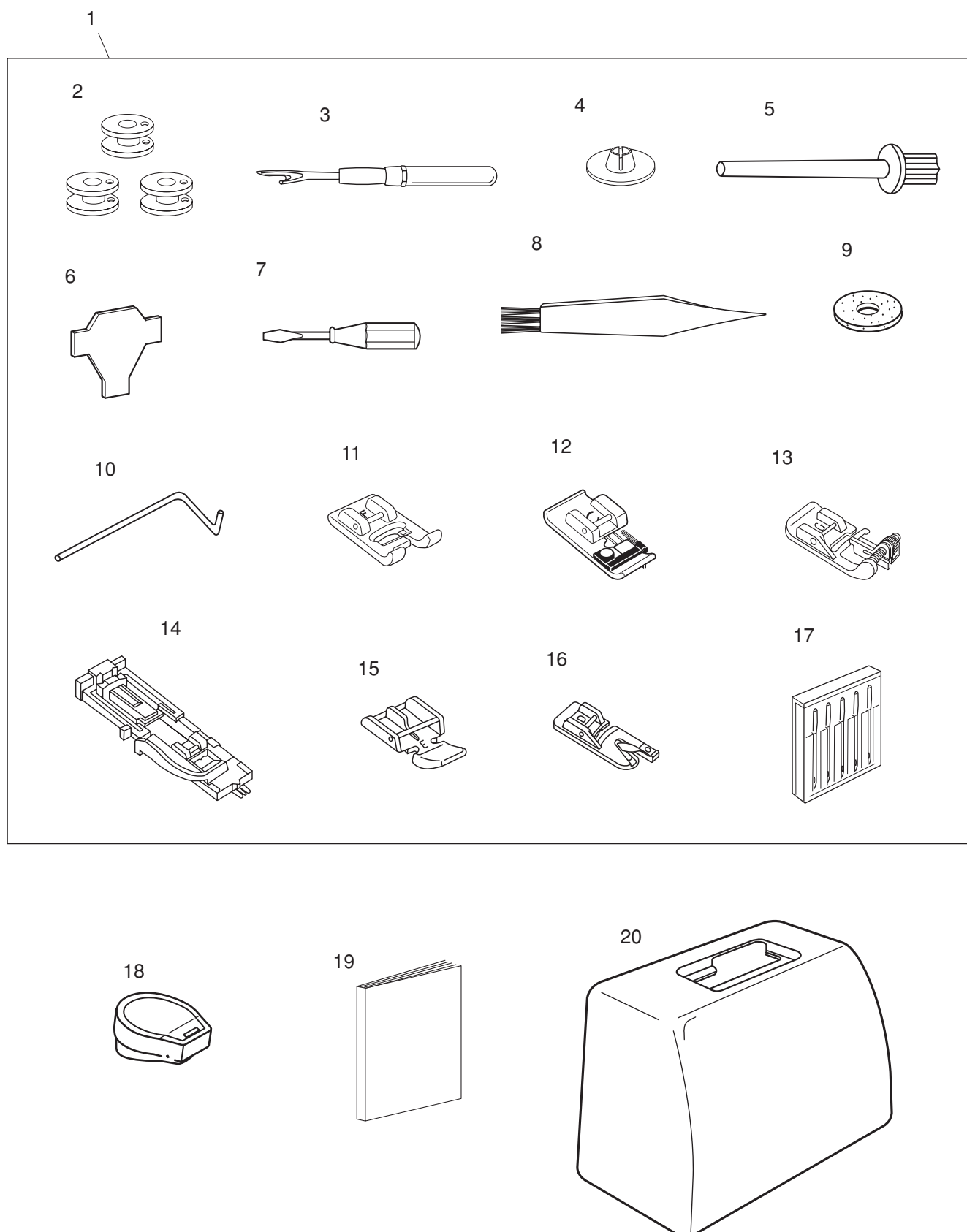
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753619003	Idler (unit)
2	753119008	Idler base
3	625217100	Idler
4	000002806	Snap ring E-6
5	000081005	Setscrew 4x8
6	755060009	Belt cover
7	000115607	Setscrew TP 4x8
8	000080901	Setscrew 4x25
9	753678011	Machine socket (whole unit)
10	752671309	Motor (unit)
11	M-2086A-1	Motor
12	739503308	Machine socket (unit)
13	000060802	Nut 3-1-5.5
14	000107802	Setscrew 3x10 (B)
15	508133002	Machine socket cover
16	508134003	Insulating paper
17	508512102	Printed circuit board C (unit)
18	000120203	Setscrew 3x8 (B)
19	508515105	LED (unit)
20	000115504	Setscrew TP 5x10
21	000103509	Setscrew 4x10
22	000053008	Cord binder
23	755647006	Lamp set base (unit)
24	755094208	Lamp set base
25	751020027	Threader shaft guide (upper)
26	000101404	Setscrew 4x6
27	508143005	LED holder
28	000102807	Setscrew 2x4
29	000081119	Setscrew 4x6
30	751137006	Machine socket set plate
31	751645013	Drag rod link holder plate (unit)
32	751066014	Drag rod link holder plate
33	751140018	Pulling bar link
34	000002105	Snap ring E-3
35	751115008	BH pulling bar (2)
36	751068016	BH pulling bar
37	000014306	Snap ring CS-3

PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	755870103	Accessory set
2	102261103	Bobbin
3	647808009	Seam ripper (unit)
4	822019509	Small spool pin
5	625031500	Additional spool pin
6	653802002	Screwdriver key
7	647803004	Screwdriver
8	802424004	Lint brush
9	102403109	Spool pin felt
10	802422002	Quilter
11	822804118	Satin stitch foot
12	822801001	Overedge foot
13	820817015	Blind hem foot
14	753801004	Buttonhole foot
15	829801002	Zipper foot
16	820809014	Hemmer foot
17	540401026	Needle case (unit)
18	C-2037-1	Foot control
19	755800423	Instruction book
20	479701406	Carrying cover