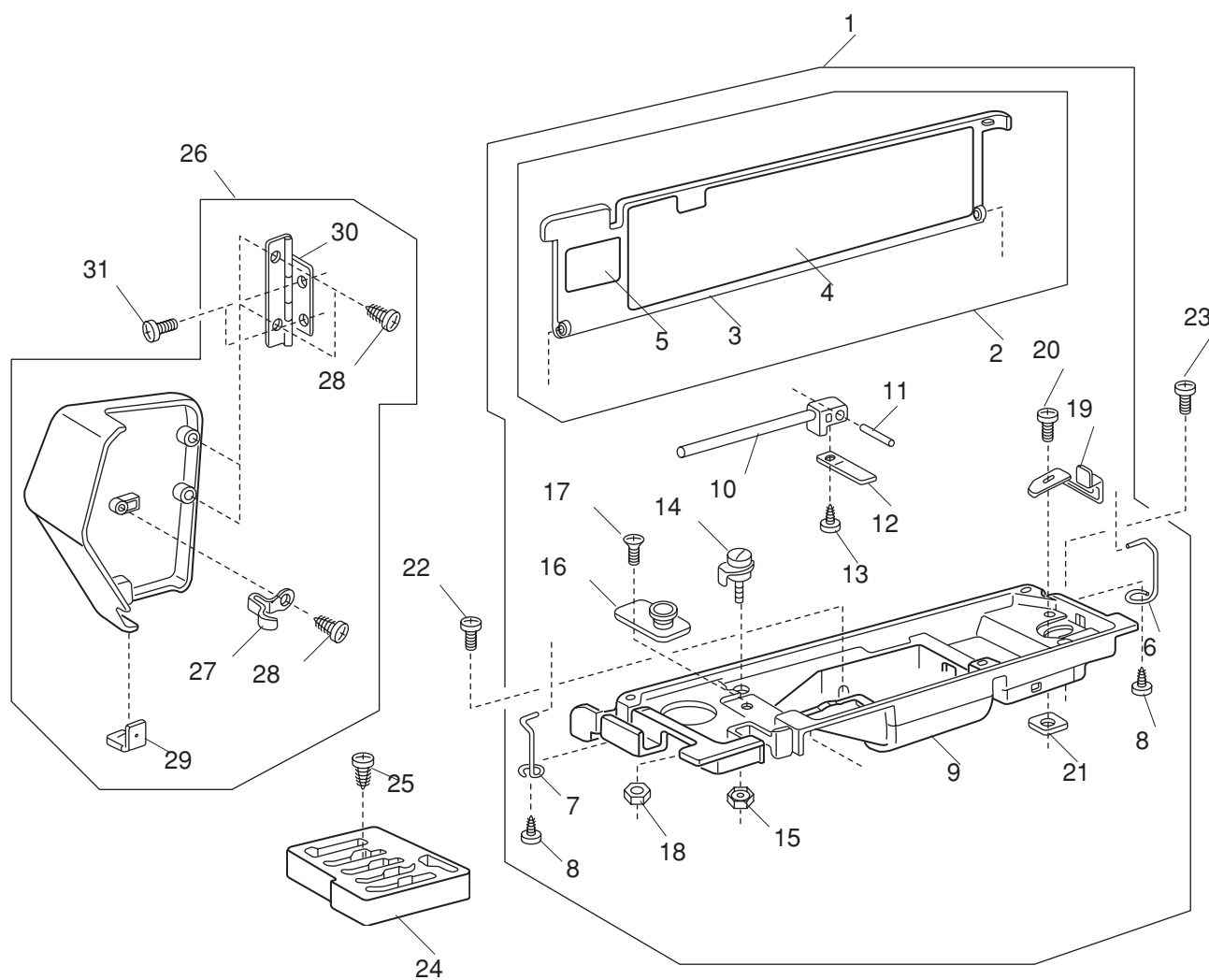


PARTS LIST

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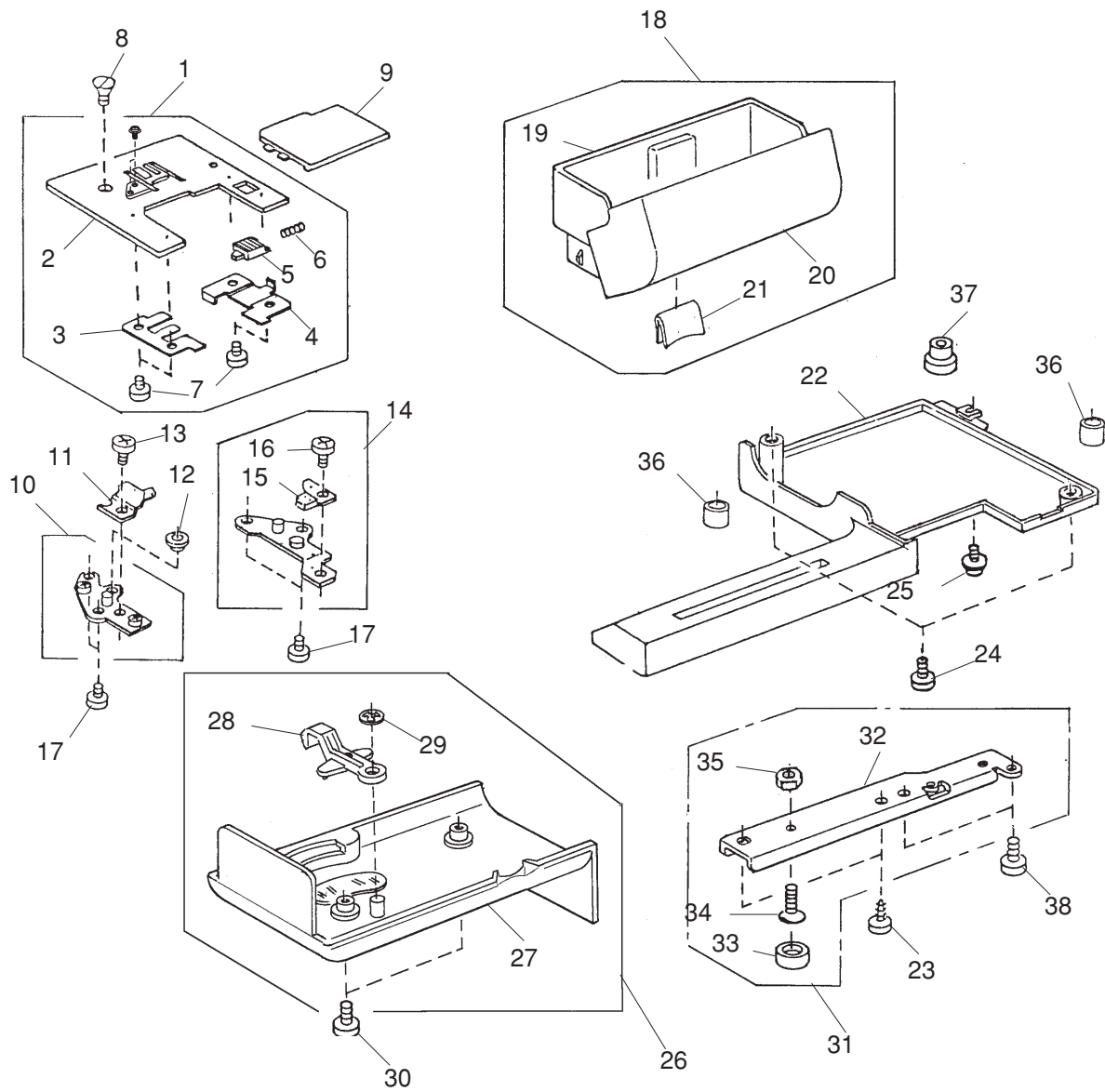
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753604005	TOP COVER (UNIT)
2	753605006	TOP COVER (UNIT)
3	753012000	TOP COVER
4	753013001	FLIP-TOP SEWING INSTRUCTION PANEL
5	753154005	BH STICKER
6	753014002	HINGE ROD (RIGHT)
7	753129001	HINGE ROD (LEFT)
8	000120203	TAPPING SCREW 3X8 (B)
9	753015003	TOP COVER BODY
10	822016609	SPOOL PIN
11	822017002	PIN
12	822018003	SPRING
13	000107318	TAPPING SCREW 3X8 (B)
14	730501011	BOBBIN WINDER THREAD GUIDE (UNIT)
15	000160102	ADJUSTABLE NUT 4
16	753502002	TOP COVER THREAD GUIDE BASE (UNIT)
17	693093006	SETSCREW
18	000062701	NUT
19	687022005	BOBBIN WINDER STOPPER
20	000066727	SETSCREW 3X8
21	630005006	NUT
22	000170507	SETSCREW 4X12
23	000080901	SETSCREW 4X25
24	686016302	FOOT CONTAINER
25	000120214	TAPPING SCREW 3X8 (B)
26	753662908	FACE COVER (UNIT)
27	650025004	FACE COVER SPRING
28	000076502	SET SCREW 3X8
29	840602006	THREAD CUTTER (UNIT)
30	366501102	FACE COVER HINGE
31	000081119	SETSCREW 4X6

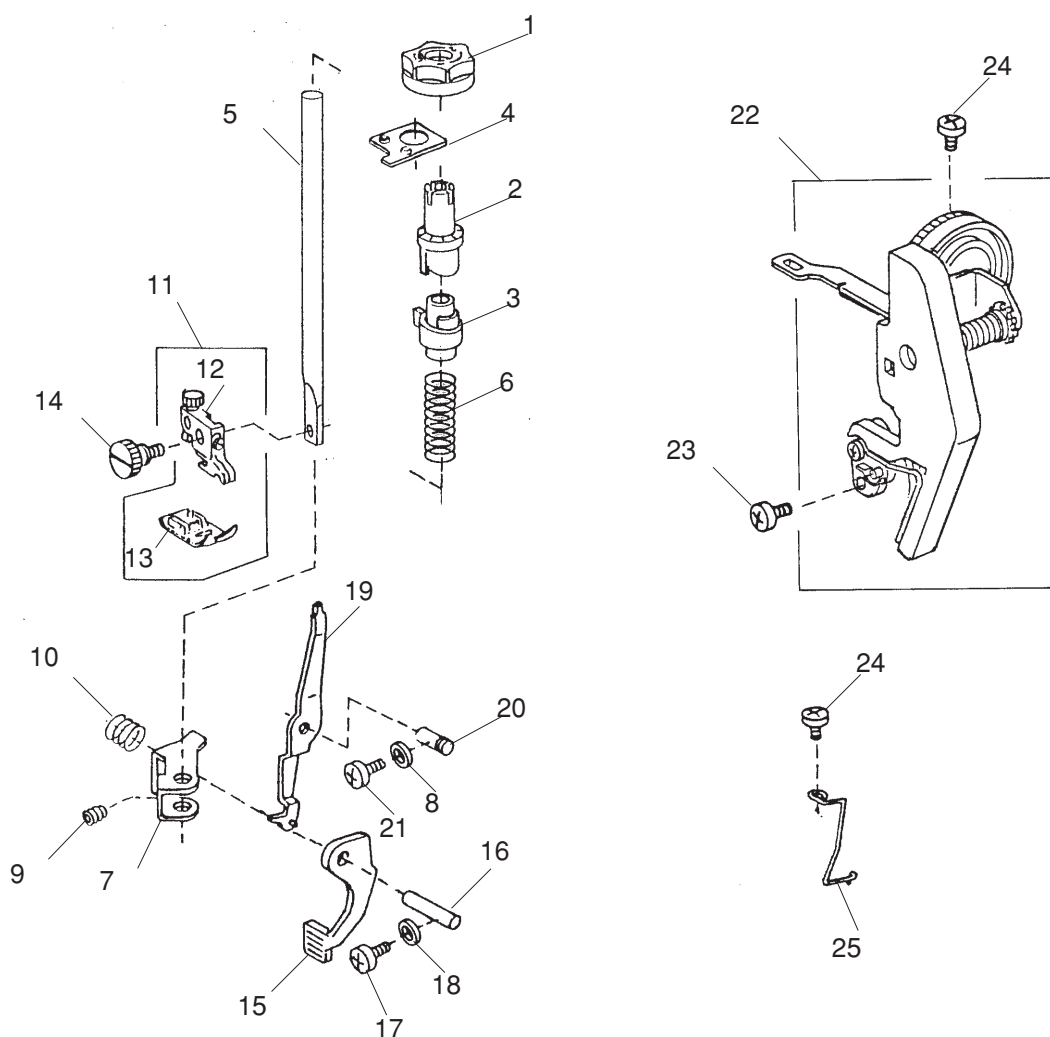
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	754636102	NEEDLE PLATE (UNIT)
2	754052108	NEEDLE PLATE
3	752005007	HOOKE COVER PLATE HOLDER (LEFT)
4	825015010	HOOKE COVER PLATE HOLDER (RIGHT)
5	825016000	HOOKE COVER PLATE RELEASE BUTTON
6	825017001	HOOKE COVER PLATE HOLDER SPRING
7	820374004	SET SCREW 2X2.3
8	820390109	NEEDLE PLATE SET SCREW
9	750036012	HOOKE COVER PLATE
10	650602001	NEEDLE PLATE ADJUSTING PLATE (LEFT) (UNIT)
11	822011109	BOBBIN HOLDER STOPPER
12	822314002	NUT
13	000103808	SET SCREW 3X5
14	650603002	NEEDLE PLATE ADJUSTING PLATE (RIGHT) (UNIT)
15	627567001	SHUTTLE HOOK STOPPER (UNIT)
16	810220003	SET SCREW
17	000107503	TAPPING SCREW 4X6
18	753526002	EXTENSION TABLE (UNIT)
19	753006001	EXTENSION TABLE
20	753007002	EXTENSION TABLE LID
21	686010007	EXTENSION TABLE SPRING
22	753003019	BASE
23	000075604	TAPPING SCREW 4X12
24	000081005	SET SCREW 4X8
25	000115205	TP SCREW 4X6
26	753601002	BED COVER (UNIT)
27	652005107	BED COVER
28	753005000	DROP FEED LEVER
29	000013903	SNAP RING CS-5
30	000101703	SET SCREW 4X12
31	753641004	ARM SOLE (UNIT)
32	753002007	ARM SOLE
33	735002001	RUBBER CUSHION
34	000097303	FLAT SCREW 5X20
35	000061319	NUT
36	647009002	BED RUBBER CUSHION
37	735003002	RUBBER BASE
38	000066808	SET SCREW 6X14

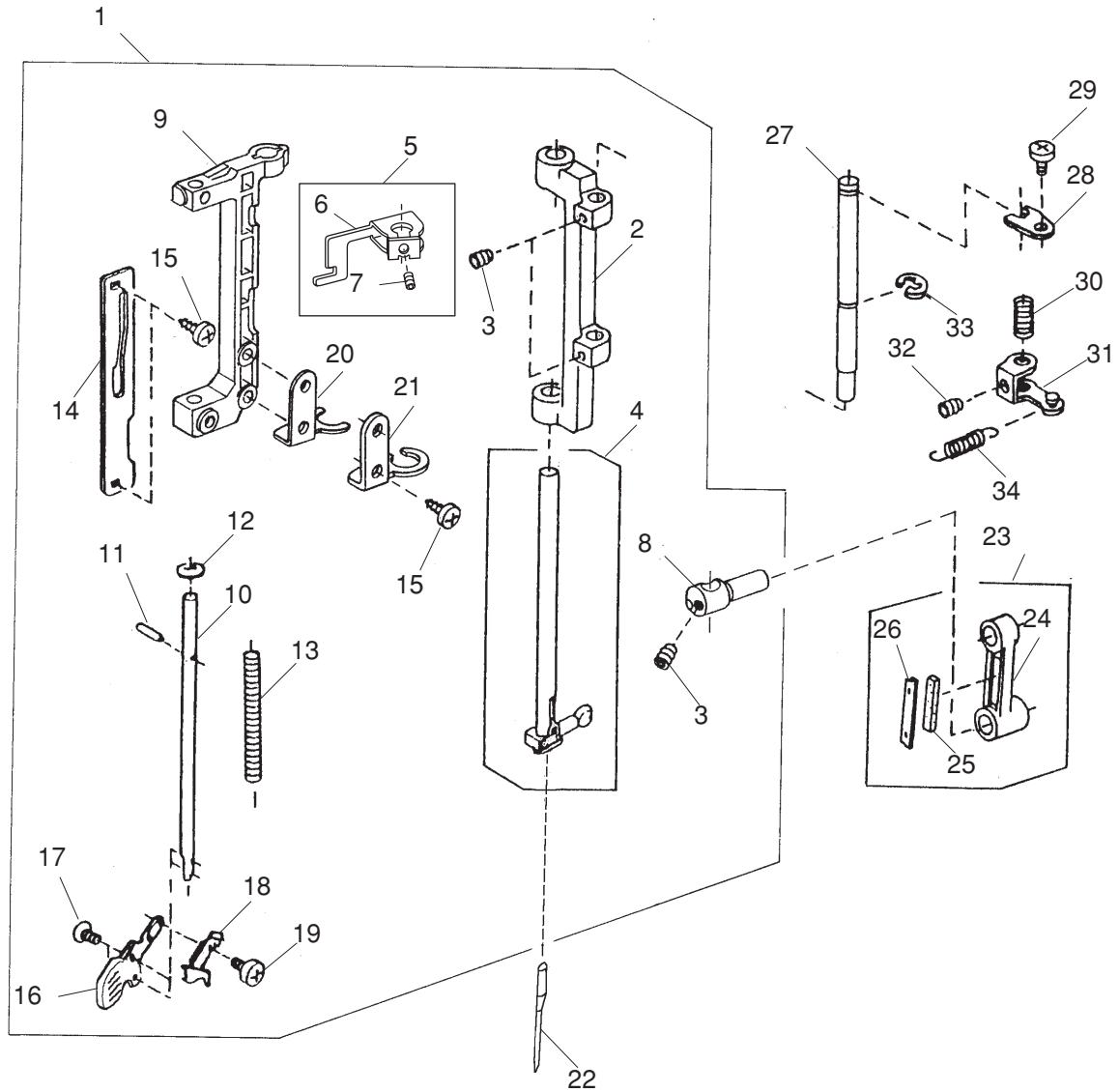
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	822065201	PRESSER DIAL
2	686027007	PRESSER ADJUSTING CAM (1)
3	686028008	PRESSER ADJUSTING CAM (2)
4	824009007	PRESSER ADJUSTING CAM HOLDER
5	102801008	PRESSER BAR
6	815023009	PRESSER BAR SPRING
7	686074009	PRESSER BAR BRACKET
8	671060006	WASHER
9	000111108	SOCKET SCREW 4X6
10	102222009	DARNER SPRING
11	825509038	PRESSER FOOT (UNIT)
12	804509000	FOOT HOLDER (UNIT)
13	825510032	PRESSER FOOT (UNIT)
14	647112009	THUMB SCREW
15	652145007	PRESSER FOOT LIFTER
16	822072005	PRESSER BAR LIFTER PIN
17	000103509	SET SCREW 4X10
18	000072302	WASHER
19	652146008	THREAD TENSION RELEASE LEVER
20	652042003	THREAD TENSION RELEASE LEVER PIN
21	000081005	SET SCREW 4X8
22	753503003	THREAD TENSION DIAL (UNIT)
23	000101703	SET SCREW 4X12
24	000101404	SET SCREW 4X6
25	652137006	ARM THREAD GUIDE (2)

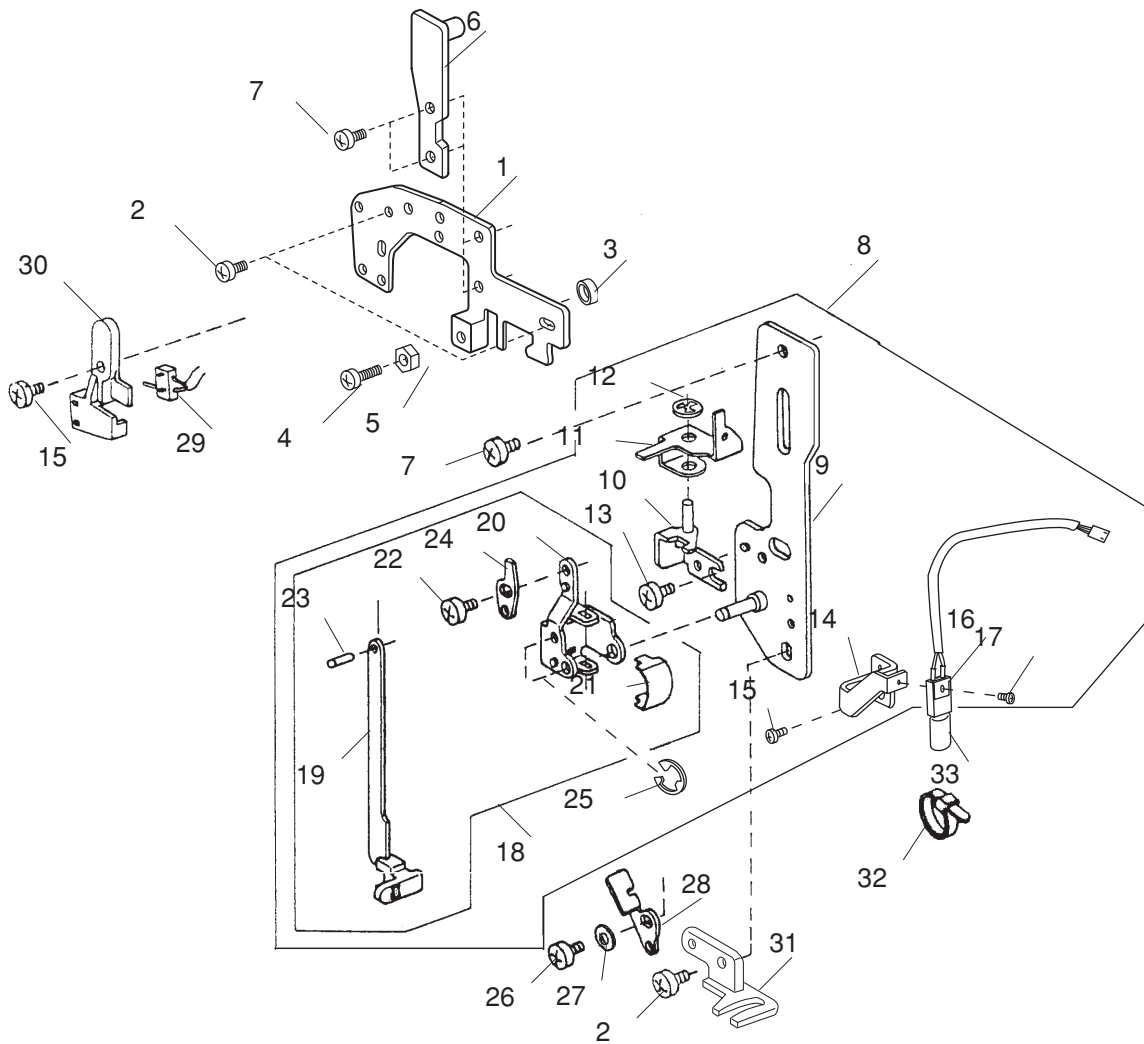
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	751606034	NEEDLE BAR SUPPORTER (UNIT)
2	751014006	NEEDLE BAR SUPPORTER
3	000111201	SOCKET SCREW 4X4
4	751630004	NEEDLE BAR (UNIT)
5	807607019	THREADER POSITION SET PLATE (UNIT)
6	807018109	THREADER POSITION SET PLATE
7	000111902	SOCKET SCREW 3X4
8	751047008	NEEDLE BAR CONNECTING STUD
9	751017009	THREADER FRAME
10	751018000	THREADER BAR
11	000122906	PIN
12	734107004	HOLDING PLATE
13	827091005	THREADER BAR SPRING
14	653036029	THREADER GUIDE PLATE
15	000161206	SET SCREW 3X10 (B)
16	834015007	THREADER LEVER
17	000097602	SET SCREW 2X4
18	734515009	THREADER PLATE (UNIT)
19	000105501	SET SCREW 1.6X2.5
20	751101001	THREADER FRAME SPRING
21	751019001	THREADER FRAME (LOWER)
22	102408089	NEEDLE
23	650607006	NEEDLE BAR CRANK ROD (UNIT)
24	650039001	NEEDLE BAR CRANK ROD
25	650040005	FELT
26	650041006	FELT HOLDER SPRING
27	650033005	SUPPORTER SHAFT
28	650034006	SUPPORTER SHAFT SET PLATE
29	000101404	SET SCREW 4X6
30	650036008	SPRING
31	650035007	ZIGZAG WIDTH CRANK
32	000111108	SOCKET SCREW 4X6
33	000001609	SNAP RING E-5
34	686085003	SPRING

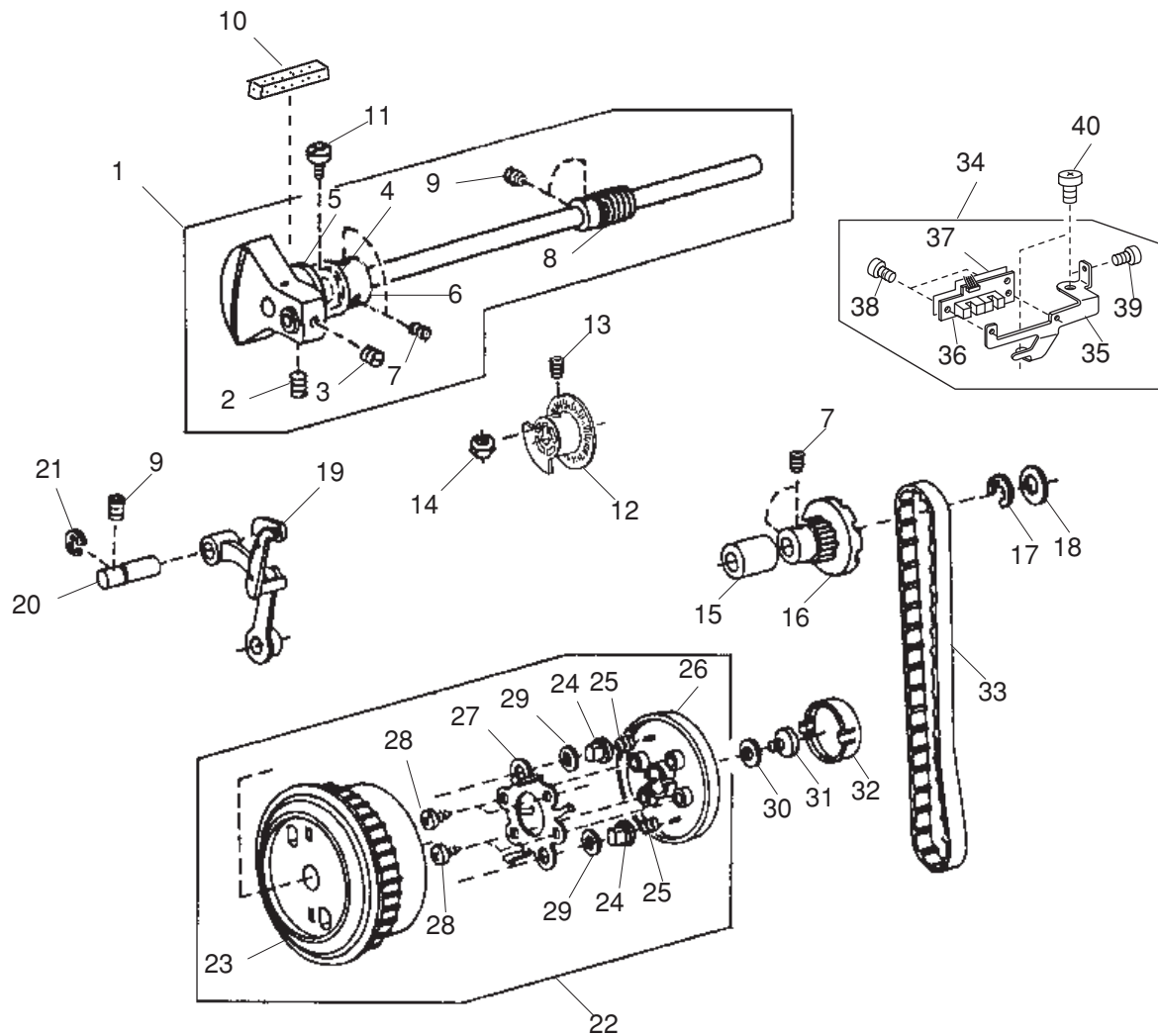
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753216109	LAMP SET PLATE
2	000081005	SET SCREW 4X8
3	685042005	SUPPORTER STOPPER
4	000104809	SET SCREW 4X35
5	000160102	ADJUSTABLE NUT 4
6	686059008	CARRYING HANDLE SUPPORTER
7	000101404	SET SCREW 4X6
8	753664003	FRONT BASE PLATE (UNIT)
9	757008108	FRONT BASE PLATE
10	753023015	DRAG ROD LINK (FRONT) HOLDER
11	753210000	DRAG ROD LINK (FRONT)
12	000014007	SNAP RING CS-4
13	000081119	SET SCREW 4X6
14	757062100	LAMP SET PLATE
15	000078319	SET SCREW 3X6
16	501509002	LAMP SOCKET (UNIT)
17	000102900	SET SCREW 2X8
18	753626003	BH LEVER (UNIT)
19	753629109	BH LEVER (UNIT)
20	753247006	BH LEVER SUPPORTER
21	753027008	FRICTION SPRING
22	652203004	SET SCREW 3X3.5
23	000023009	SPRING PIN
24	753029000	BH LEVER ADJUSTING PLATE
25	000001207	SNAP RING E-2.5
26	000101105	SET SCREW 3X4
27	000071013	WASHER
28	753028009	SWITCH ADJUSTING PLATE
29	753504004	BH LIMIT SWITCH (UNIT)
30	753134010	SWITCH HOLDER
31	757007004	THREADER GUIDE
32	000053008	CORD BINDER
33	000026002	LAMP BULB 12V 5W

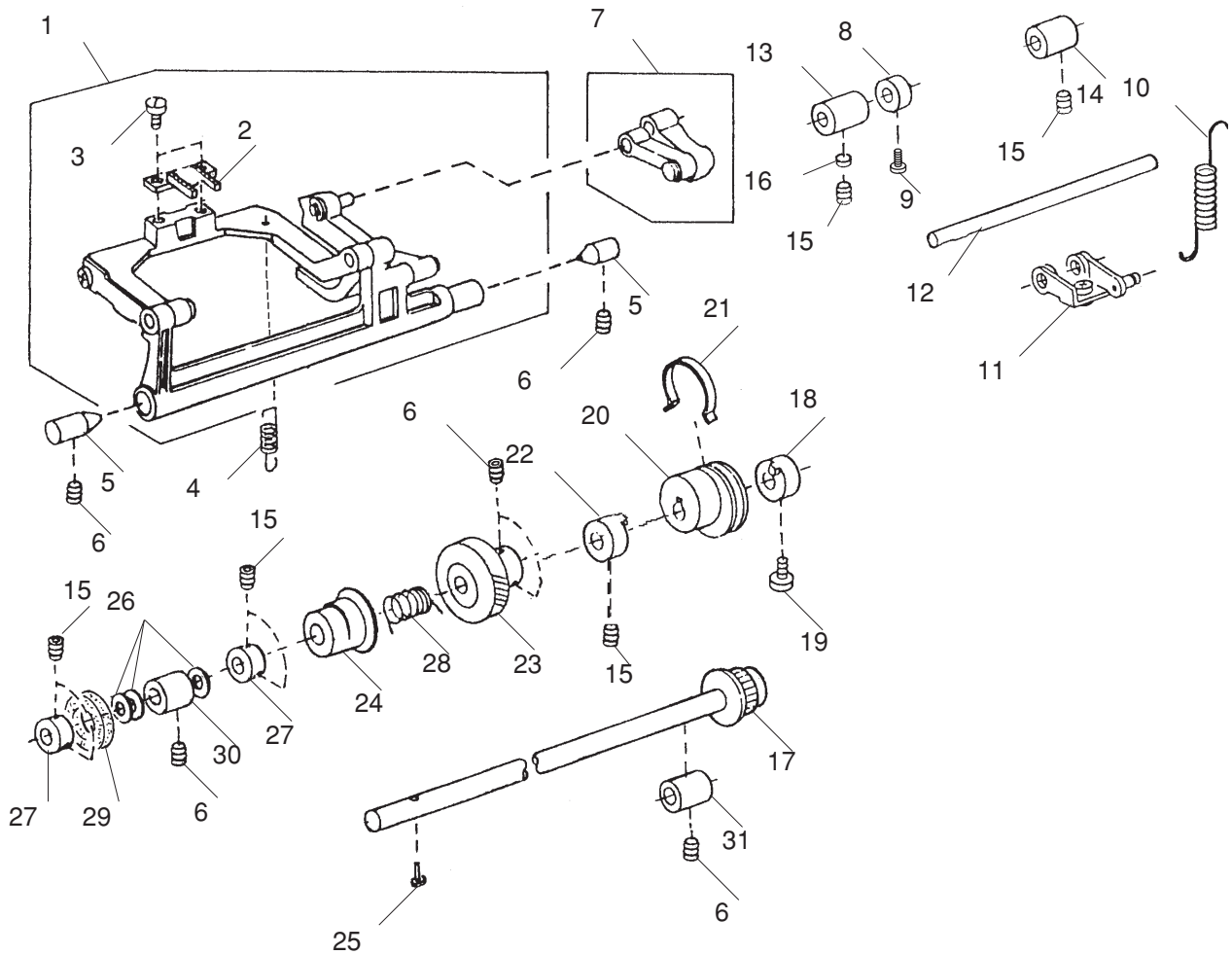
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	686623009	UPPER SHAFT COMP. (UNIT)
2	102073003	SET SCREW
3	102063000	SET SCREW
4	829042007	UPPER SHAFT FRONT BUSHING
5	000038605	WASHER
6	673063016	UPPER SHAFT RING
7	000111304	SOCKET SCREW 5X5
8	650060001	WORM
9	000111201	SOCKET SCREW 4X4
10	731384008	FELT
11	000101301	SET SCREW 5X10
12	753133019	SHIELDING PLATE
13	000111108	SOCKET SCREW 4X6
14	000061102	NUT
15	673062004	UPPER SHAFT REAR BUSHING
16	650063004	UPPER SHAFT TIMING GEAR
17	000030205	SNAP RING E-8
18	000038605	WASHER
19	820511108	THREAD TAKE-UP LEVER (UNIT)
20	650062003	PIN
21	000002806	SNAP RING E-6
22	650609503	HANDWHEEL (UNIT)
23	650064500	HANDWHEEL
24	650065006	CLUTCH PIN
25	650066007	CLUTCH PIN SPRING
26	650067503	CLUTCH KNOB
27	650068009	SPRING
28	000107307	TAPPING SCREW 3X8 (B)
29	000036201	WASHER
30	000070609	WASHER
31	000101208	SET SCREW 5X6
32	650070509	CAP
33	650071005	TIMING BELT
34	757626005	UPPER SHAFT SENSOR (UNIT)
35	757068003	SENSOR SET PLATE
36	507509000	PRINTED CIRCUIT BOARD N (UNIT)
37	507148007	INSULATION PAPER
38	000101105	SET SCREW 3X4
39	000078319	SET SCREW 3X6
40	000101404	SET SCREW 4X6

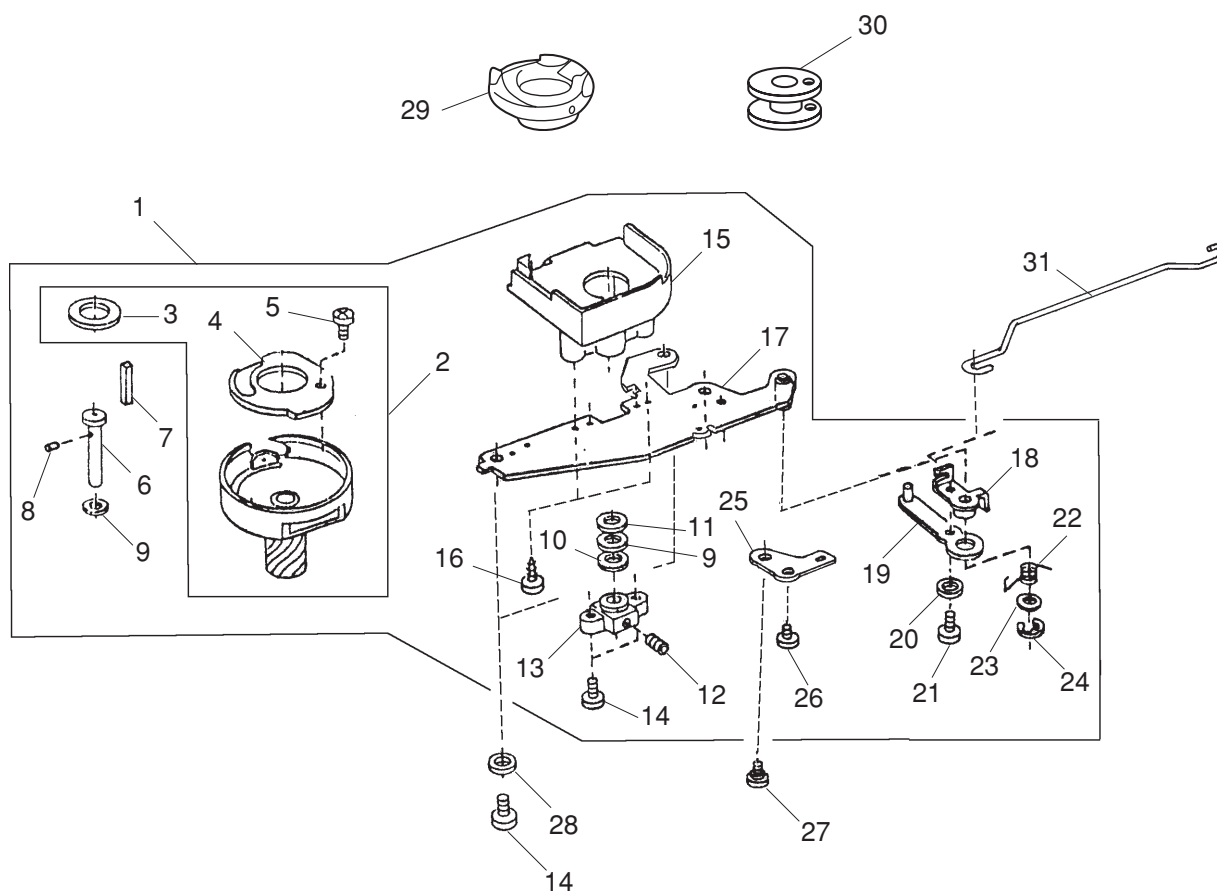
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	751640306	FEED SHAFT (UNIT)
2	840005003	FEED DOG
3	000104005	SET SCREW 3.5X8
4	650085002	SPRING
5	738055008	STRAIGHT PIN
6	000111304	SOCKET SCREW 5X5
7	650612004	FEED REGULATOR (UNIT)
8	820387000	RING
9	000081005	SET SCREW 4X8
10	753033007	REGULATOR SPRING
11	652607002	FEED REGULATING ARM (UNIT)
12	650091001	FEED SHAFT
13	625144002	BUSHING (FRONT)
14	650092002	FEED SHAFT BUSHING (REAR)
15	000111201	SOCKET SCREW 4X4
16	650175000	CUSHION
17	686613006	LOWER SHAFT (UNIT)
18	650074008	FEED CAM RING
19	000121606	TAPPING SCREW 3X12 (S)
20	625120105	FEED CAM
21	627207000	SPRING
22	625118007	FEED CAM RING
23	650076000	LOWER SHAFT GEAR
24	753183025	FEED LIFTING CAM
25	820161006	FEED LIFTING PIN
26	000038502	WASHER
27	820166001	RING
28	686035008	SPRING
29	735143005	FELT
30	650078002	LOWER SHAFT BUSHING (FRONT)
31	650079003	LOWER SHAFT BUSHING (REAR)

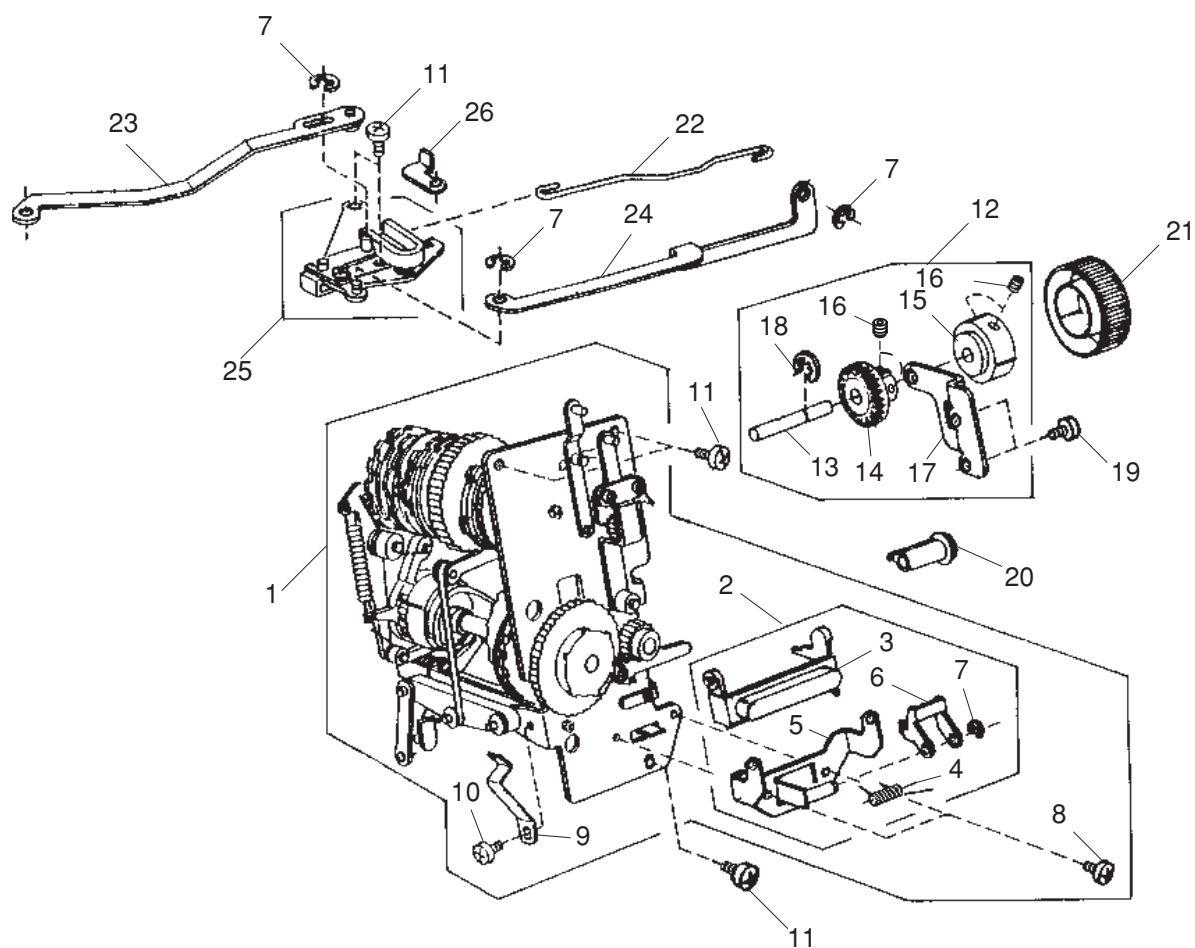
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	650614110	HOOK (UNIT)
2	652623004	SHUTTLE BODY (UNIT)
3	627190010	HOOK RACE MAGNET
4	627191000	HOOK RACE BOTTOM PLATE
5	820374004	SET SCREW 2X2.3
6	820123006	HOOK DRIVER SHAFT
7	820124007	HOOK SHAFT OIL FELT (1)
8	820125008	HOOK SHAFT OIL FELT (2)
9	000038409	WASHER
10	625102008	PLAIN WASHER
11	627192001	WASHER
12	000111304	SOCKET SCREW 5X5
13	650094004	HOOK SHAFT BASE
14	000081005	SET SCREW 4X8
15	827040009	HOOK GEAR COVER
16	000107204	TAPPING SCREW 3X12 (B)
17	650096006	HOOK BASE PLATE
18	650097007	FEED SHIFT ARM
19	650098008	FEED SHIFT PLATE
20	000070218	PLAIN WASHER
21	000103808	SET SCREW 3X5
22	650099009	FEED SHIFT SPRING
23	650023002	WASHER
24	000002105	SNAP RING E-3
25	650171006	SET PLATE
26	000101404	SET SCREW 4X6
27	650172007	HINGE SCREW
28	000070506	POLISHED PLAIN WASHER 4
29	627569106	BOBBIN HOLDER
30	102261000	BOBBIN
31	754051004	FEED TRANS FORMING ROD

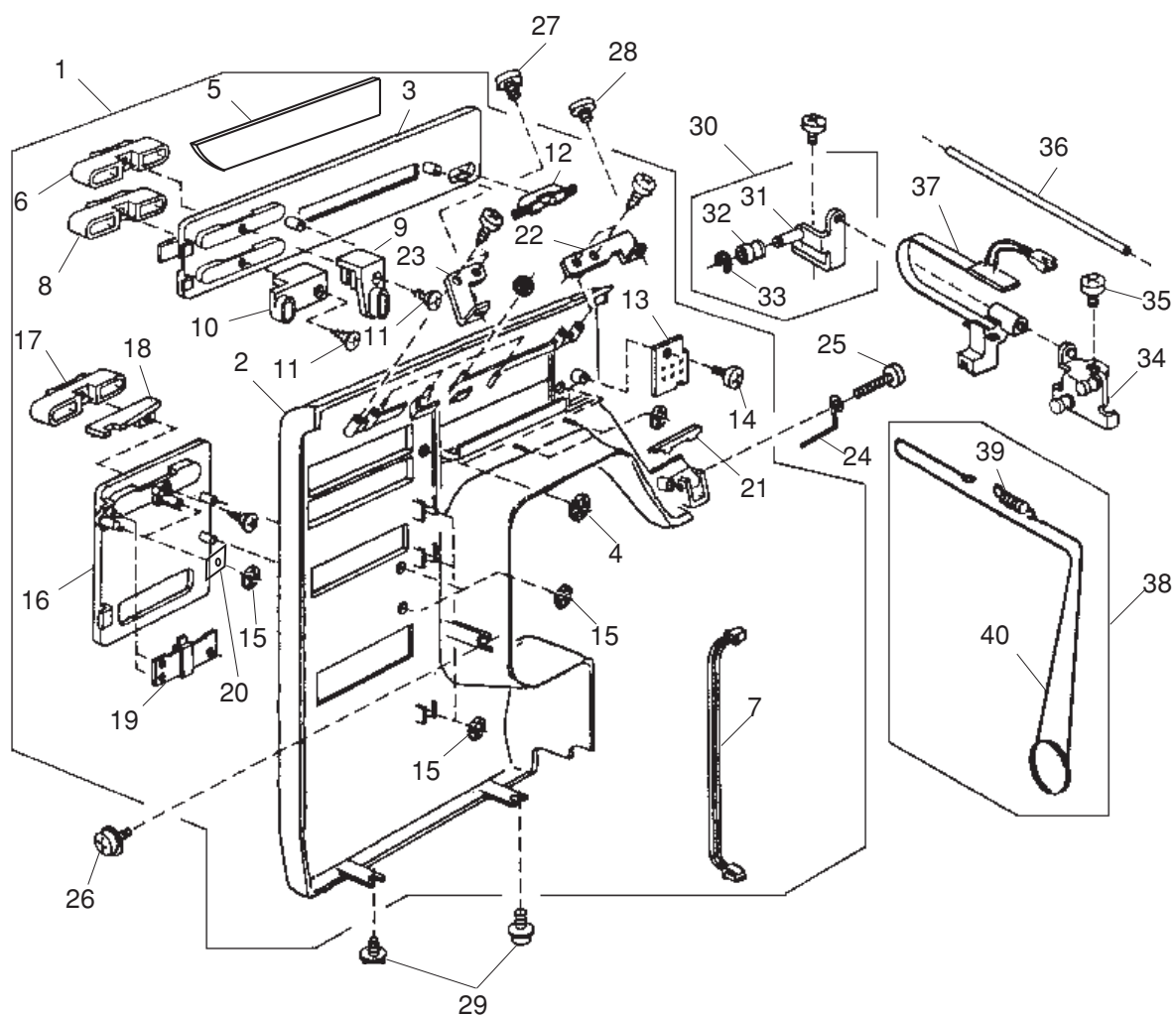
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753610004	CAM BLOCK (UNIT)
2	753611005	REVERSE BUTTON (UNIT)
3	753047004	REVERSE BUTTON
4	753147005	REVERSE BUTTON SPRING
5	753046003	REVERSE BUTTON SUPPORTER
6	753150001	REVERSE BUTTON ARM (2)
7	000002105	SNAP RING E-3
8	000078319	SET SCREW 3X6
9	753061004	PATTERN SELECTOR INDEX SPRING
10	000101105	SET SCREW 3X4
11	000081005	SET SCREW 4X8
12	753647114	PATTERN SELECTOR DIAL SHAFT (UNIT)
13	753203114	PATTERN SELECTOR DIAL SHAFT
14	753082104	DIAL GEAR
15	753202009	PATTERN SELECTOR DIAL SEAT
16	000111201	HEXAGON SOCKET SCREW 4X4
17	753083013	DIAL SUPPORTER
18	000001609	SNAP RING E-5
19	000101404	SET SCREW 4X6
20	650162509	SS CONTROL DIAL
21	753201008	PATTERN SELECTOR DIAL
22	688004004	ZZ WIDTH ROD
23	650156005	ZIGZAG ROD (FRONT)
24	753084003	ZZ WIDTH ADJUSTING ROD
25	686618104	ZIGZAG ARM (UNIT)
26	688003003	ZIGZAG STOPPER

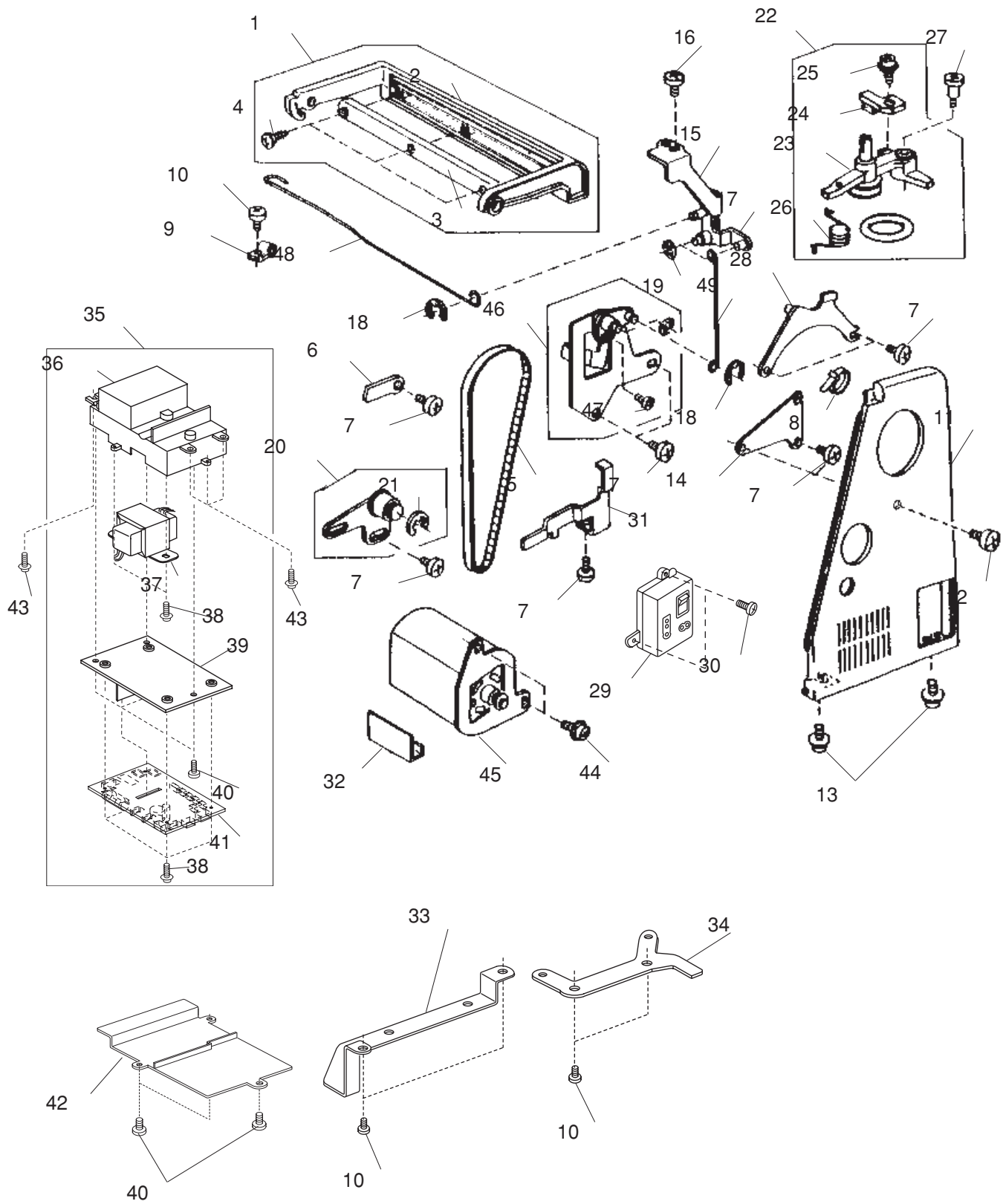
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753659809	FRONT COVER (UNIT)
2	753100132	FRONT COVER
3	753225123	STITCH PATTERN PLATE FLAME
4	000014007	SNAP RING CS-4
5	753226179	STITCH PATTERN PLATE
6	753227550	SLIDER (1)
7	753543005	CORD
8	753227561	SLIDER (1)
9	753104011	ZIGZAG WIDTH ADJUSTING SLIDER
10	753105012	FEED ADJUSTING SLIDER
11	000163105	SETSCREW 2.3X5
12	753228207	UP/DOWN NEEDLE POSITION BUTTON
13	753544006	CIRCUIT BOARD UD (UNIT)
14	000120203	SETSCREW 3X8 (B)
15	000014306	SNAP RING CS-3
16	753128114	R BUTTON FLAME
17	753229002	SLIDER
18	753107003	SLIDER BLOCK
19	653507060	SLIDE VOLUME (UNIT)
20	753153004	INSULATION SHEET
21	753125007	THREAD GUARD PLATE
22	753108004	FRONT COVER BASE PLATE (FRONT)
23	753109005	FRONT COVER BASE PLATE (REAR)
24	753126008	ARM THREAD GUIDE
25	000092917	SET SCREW 3.5X27
26	000115607	TP SCREW 4X8
27	000008005	SET SCREW 4X8
28	000101105	SET SCREW 3X4
29	000115205	TP SCREW 4X6
30	753616103	INDICATOR GUIDE HOLDER (FRONT) (UNIT)
31	753209006	INDICATOR GUIDE HOLDER (FRONT)
32	753208005	GUIDE ROLLER
33	000001207	SNAP RING E-2.5
34	753111000	INDICATOR GUIDE HOLDER (REAR) (UNIT)
35	000101404	SET SCREW 4X6
36	753112104	INDICATOR GUIDE
37	753508008	FLEXIBLE PRINTED CIRCUIT BOARD (UNIT)
38	753618105	INDICATOR STRING (UNIT)
39	818033001	INDICATOR STRING SPRING
40	753113002	INDICATOR STRING

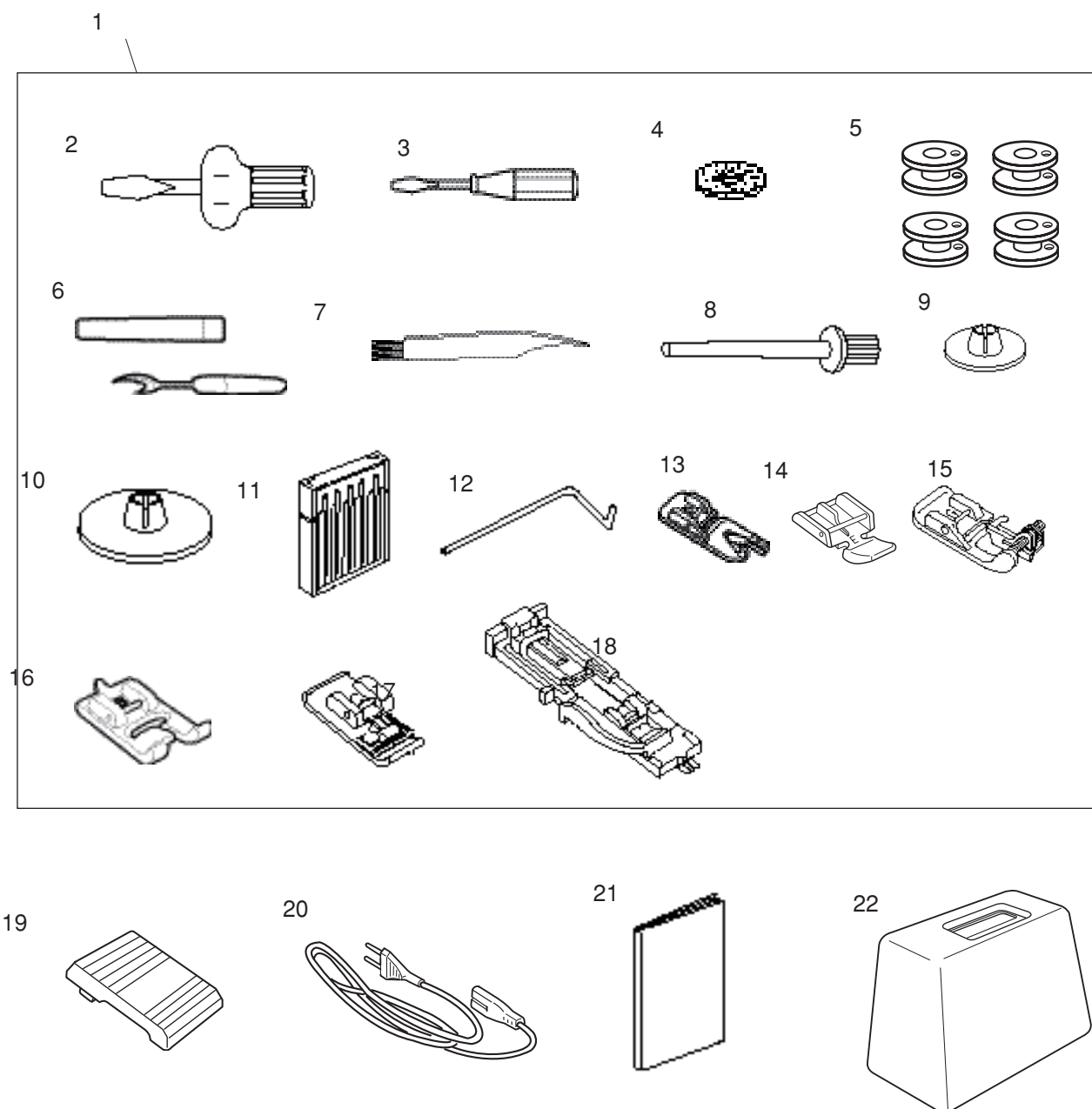
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753620007	CARRYING HANDLE (UNIT)
2	753121003	CARRYING HANDLE
3	753122004	CARRYING HANDLE PLATE
4	000120502	FLAT TAPPING SCREW 3X8 (B)
5	650166008	TIMING BELT
6	753200007	CORD GUIDE
7	000081005	SET SCREW 4X8
8	000053008	CORD BINDER
9	000188601	NYLON CLIP
10	000101404	SET SCREW 4X6
11	753115004	BELT COVER
12	000101806	SET SCREW 4X16
13	000115205	TP SCREW 4X6
14	753116005	BELT COVER RETAINING PLATE
15	753117006	DRAG ROD LINK BASE
16	810220003	SET SCREW
17	753118007	DRAG ROD LINK
18	000002105	SNAP RING E-3
19	000014007	SNAP RING CS-4
20	753619003	IDLER (UNIT)
21	000002806	SNAP RING E-6
22	653633000	BOBBIN WINDER (UNIT)
23	653508005	BOBBIN WINDER (UNIT)
24	653133005	SWITCH PRESSING PLATE
25	000114709	TP SCREW 3X6
26	823119008	BOBBIN WINDER FRAME SPRING
27	686063005	HINGE SCREW
28	753120002	CARRYING HANDLE SUPPORTER PLATE
29	753547009	MACHINE SOCKET (UNIT)
30	000103509	SET SCREW 4X10
31	753143001	CORD GUIDE
32	753148006	PROTECTION SHEET
33	757066001	CIRCUIT BOARD CASE SET PLATE (1)
34	757067002	CIRCUIT BOARD CASE SET PLATE (2)
35	757625406	CIRCUIT BOARD CASE (UNIT)
36	757063101	CIRCUIT BOARD CASE
37	757579004	POWER TRANSFORMER
38	000149301	SETSCREW 3X8
39	757064102	CIRCUIT BOARD SETTING BASE
40	000120203	SETSCREW 3X8 (B)
41	751582309	PRINTED CIRCUIT BOARD B (UNIT)
42	757065103	CIRCUIT BOARD CASE CAP
43	000115607	TP SCREW 4X8
44	000115504	SET SCREW 5X10
45	023197110	MOTOR (UNIT)
46	753614008	STEP-UP BASE (UNIT)
47	000101507	SET SCREW 3.5X5
48	753098000	BH DRAG ROD
49	753099012	BH DRAG ROD (2)

PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753876608	ACCESSORIES (UNIT)
2	820832005	SCREWDRIVER (LARGE)
3	647803004	SCREWDRIVER (SMALL)
4	102403109	FELT
5	102261000	BOBBIN
6	647808009	SEAM RIPPER
7	802424004	LINT BRUSH
8	625031500	SPOOL PIN
9	822019507	SPOOL HOLDER (SMALL)
10	822020503	SPOOL HOLDER (LARGE)
11	540401026	NEEDLE SET
12	802422002	QUILT BAR
13	820809014	HEMMER FOOT
14	829801002	ZIPPER FOOT
15	820817015	BLIND HEM FOOT
16	820801016	BUTTONHOLE FOOT
17	820804019	OVEREDGE FOOT
18	753801004	AUTOMATIC BUTTONHOLE FOOT (R)
19	031575122	FOOT CONTROL
20	830335004	POWER CABLE
21	753800298	INSTRUCTION BOOK
22	476701500	COVER