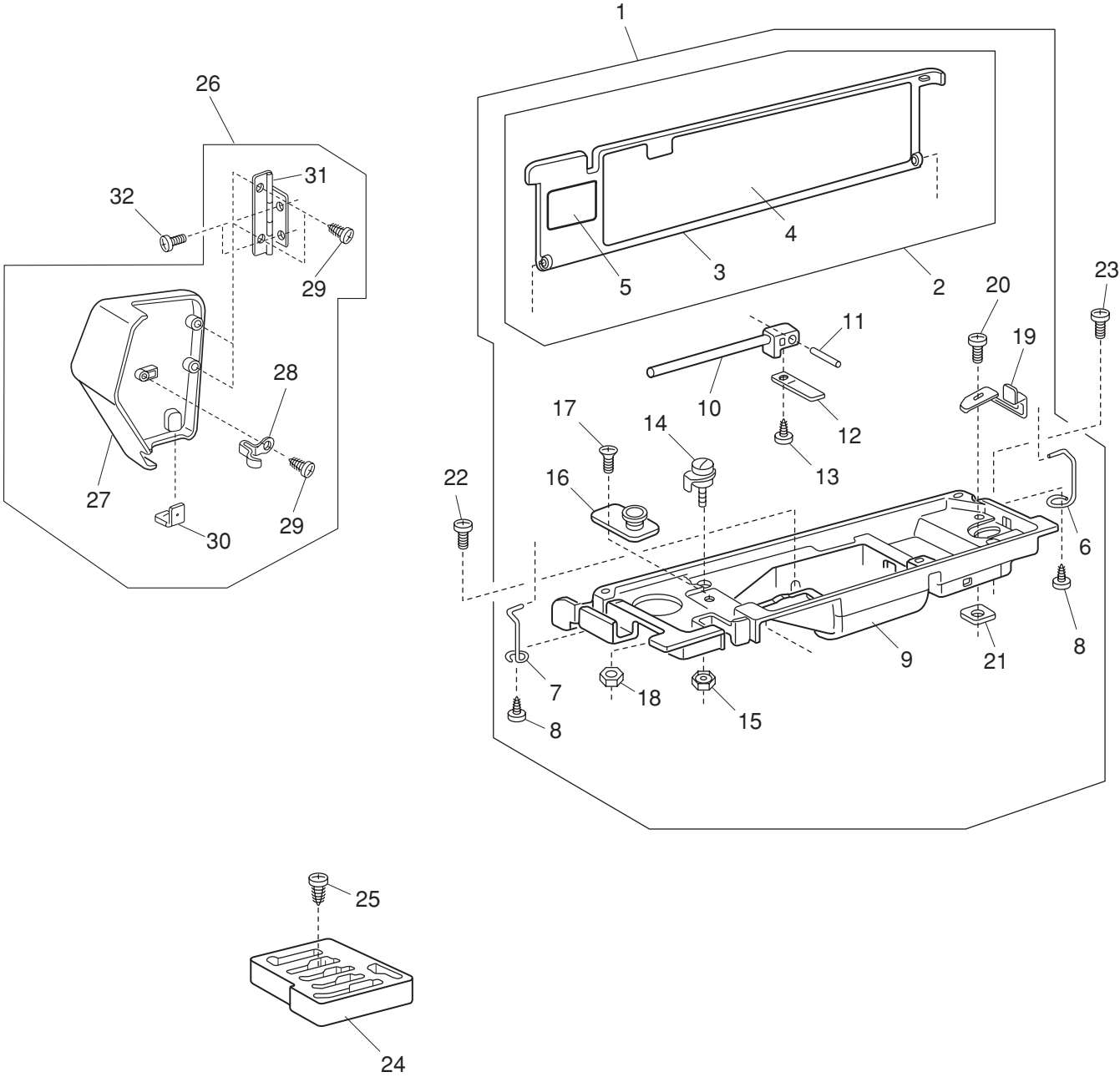


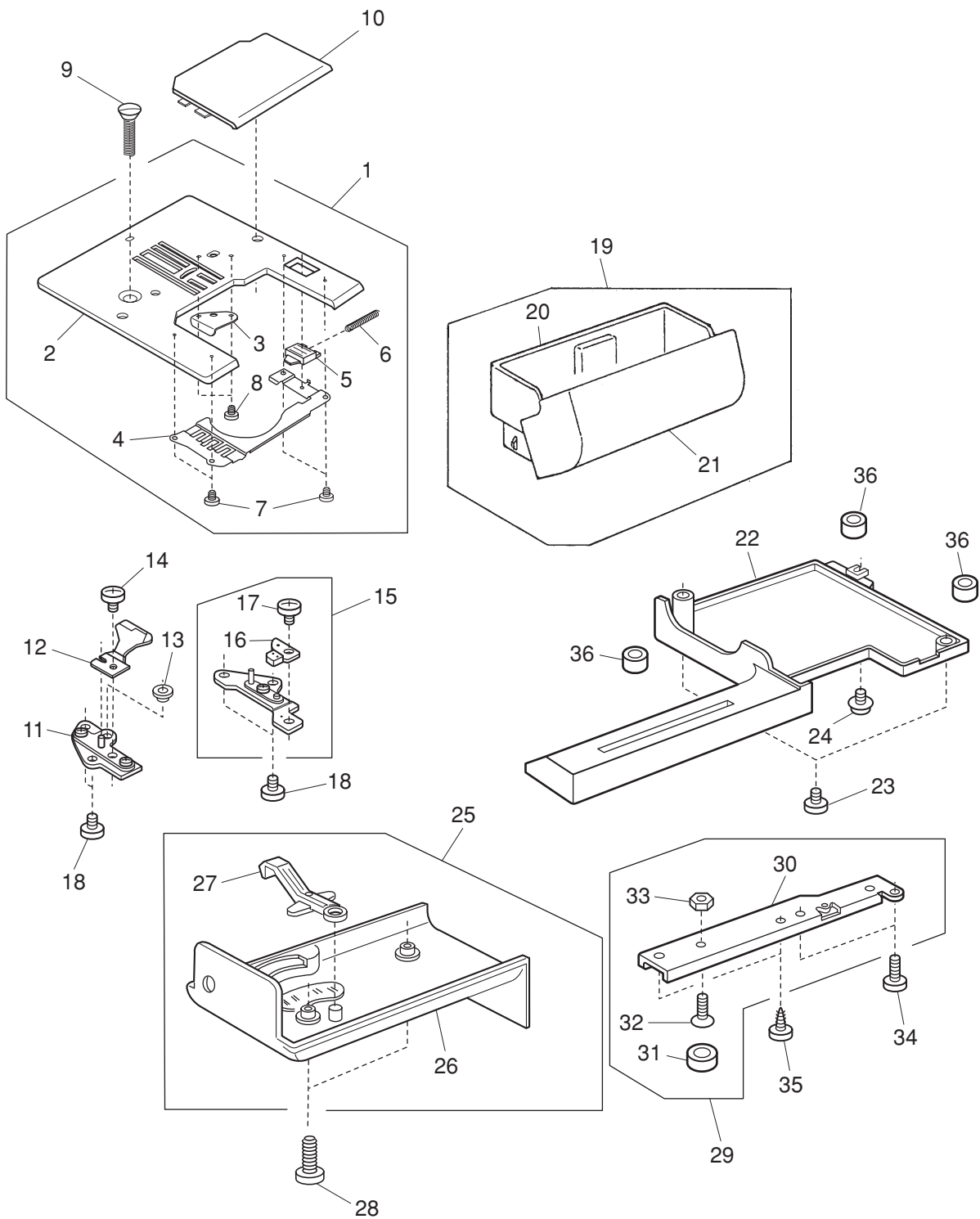
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753604005	Top cover (whole unit)
2	753605006	Top cover (unit)
3	753012000	Top cover
4	753013001	Flip-top sewing instruction panel
5	753154005	BH sticker
6	753014002	Hinge rod (right)
7	753129001	Hinge rod (left)
8	000120203	Setscrew 3x8 (B)
9	753015003	Top cover body
10	822016609	Spool pin
11	822017002	Pin
12	822018003	Spring
13	000107318	Setscrew 3x8 (B)
14	730501011	Bobbin winder thread guide (unit)
15	000160102	Adjustable lock nut 4
16	753502002	Top cover thread guide base (unit)
17	693093006	Setscrew
18	000062701	Nut
19	687022005	Bobbin winder stopper
20	000066727	Setscrew 3x8
21	630005006	Nut
22	000170507	Setscrew 4x12
23	000080901	Setscrew 4x25
24	686016302	Foot container
25	000120214	Setscrew 3x8 (B)
26	753668018	Face cover (unit)
27	753262100	Face cover
28	650025004	Face cover spring
29	000076502	Setscrew 3x8
30	840602006	Thread cutter (unit)
31	366501102	Face cover hinge
32	000081119	Setscrew 4x6

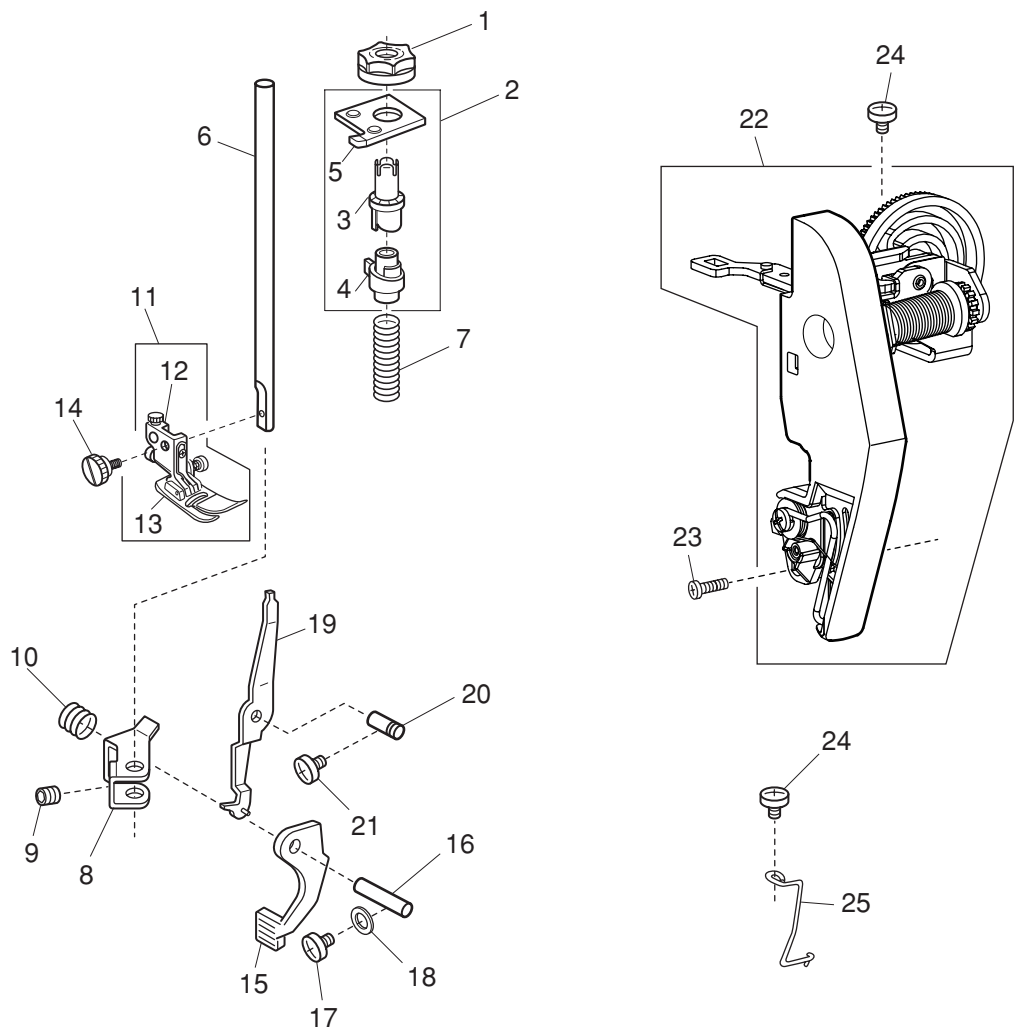
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	754636308	Needle plate (unit)
2	754052108	Needle plate
3	654078004	Rotation stopper
4	751374007	Hook cover plate holder
5	825016000	Hook cover plate release button
6	825017001	Hook cover plate holder spring
7	820374004	Setscrew 2x2.3
8	820373003	Setscrew 2x3
9	820390109	Needle plate setscrew
10	750036012	Hook cover plate
11	650602001	Needle plate adjusting plate (left) (unit)
12	822011109	Bobbin holder stopper
13	822314002	Nut
14	000103808	Setscrew 3x5
15	650603002	Needle plate adjusting plate (right) (unit)
16	627567001	Shuttle hook stopper (unit)
17	810220003	Setscrew
18	000107503	Setscrew 4x6
19	753526002	Extension table (unit)
20	753006001	Extension table
21	753007002	Extension table lid
22	753003019	Base
23	000081005	Setscrew 4x8
24	000115205	Setscrew TP 4x6
25	753601002	Bed cover (unit)
26	652005107	Bed cover
27	753005000	Drop feed lever
28	000101703	Setscrew 4x12
29	753641004	Arm sole (unit)
30	753002007	Arm sole
31	735002001	Rubber cushion
32	000097303	Flat screw
33	000061319	Nut 5-1-8
34	000066808	Setscrew 6x14
35	000075604	Setscrew 4x12
36	647009002	Bed rubber cushion

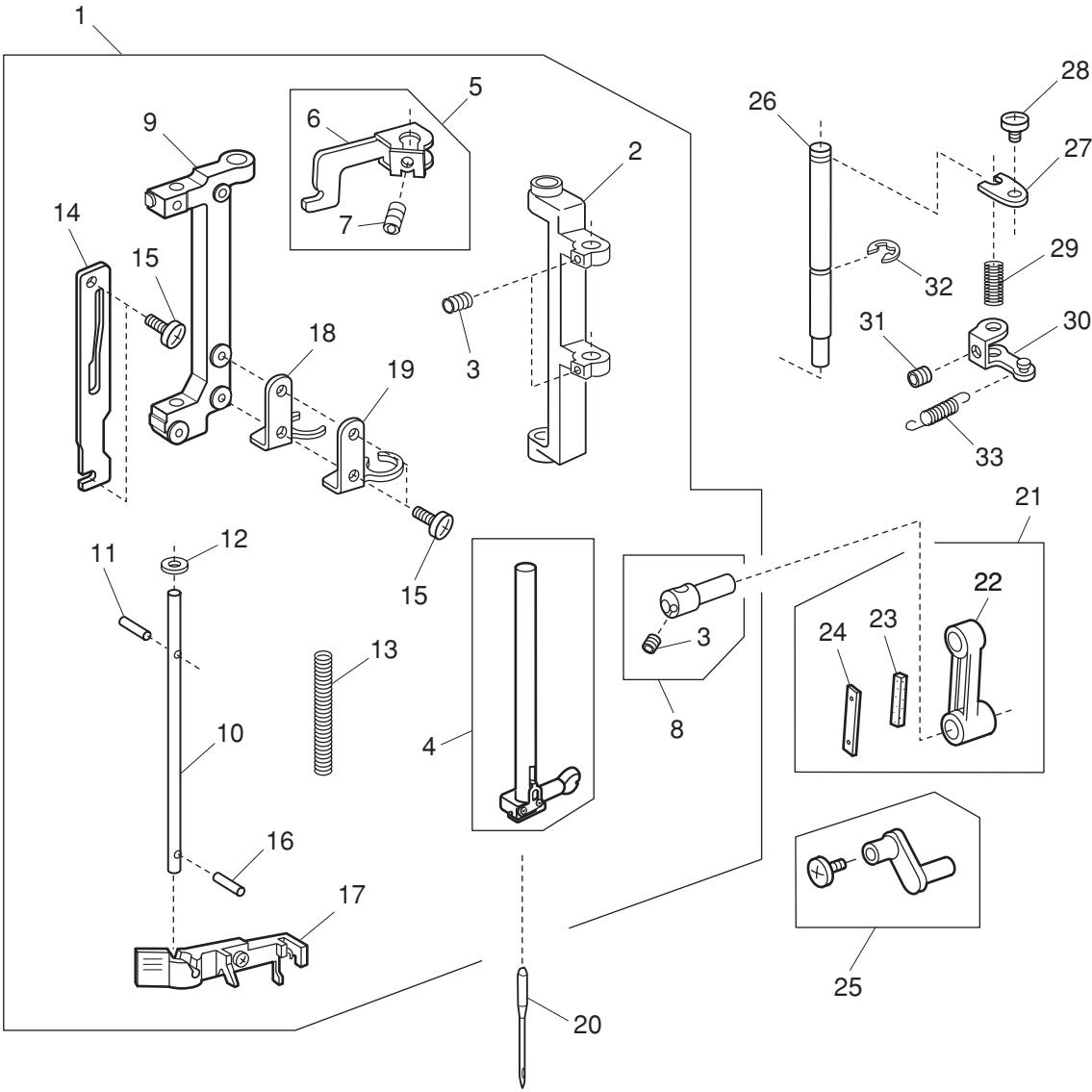
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	822065201	Presser dial
2	753682007	Presser adjusting cam (unit)
3	686027007	Presser adjusting cam (1)
4	686028008	Presser adjusting cam (2)
5	824009007	Presser adjusting cam holder
6	102801008	Presser bar
7	815023009	Presser bar spring
8	686074009	Presser bar bracket
9	000111108	Socket screw 4x6
10	102222009	Darner spring
11	825509038	Presser foot (unit)
12	804509000	Foot holder (unit)
13	825510032	Presser foot (unit)
14	647112009	Thumbscrew
15	652145007	Presser foot lifter
16	822072005	Presser bar lifter pin
17	000103509	Setscrew 4x10
18	000072302	Washer
19	652146008	Thread tension release lever
20	652042003	Thread tension release lever pin
21	000081005	Setscrew 4x8
22	753503003	Thread tension dial (unit)
23	000101703	Setscrew 4x12
24	000101404	Setscrew 4x6
25	652137006	Arm thread guide (2)

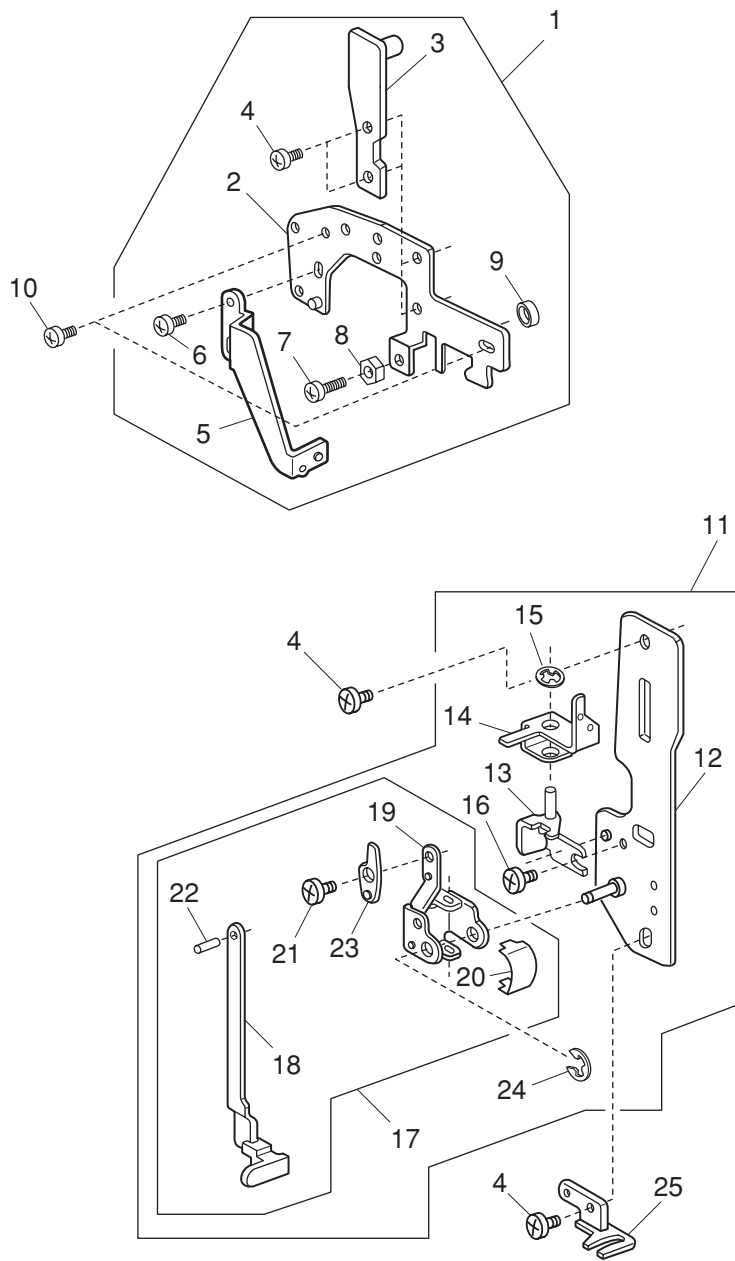
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753669101	Needle bar supporter (unit)
2	751014006	Needle bar supporter
3	000111201	Hexagonal socket screw 4x4
4	751630004	Needle bar (unit)
5	807607019	Threader position set plate (unit)
6	807018109	Threader position set plate
7	000111902	Hexagonal socket screw 3x4
8	507521008	Needle bar connecting stud (unit)
9	751017009	Threader frame
10	755066005	Threader shaft
11	000122906	Pin E-2x14-CH
12	734107004	Holding plate
13	827091005	Threader shaft spring
14	653036029	Threader guide plate
15	000161206	Setscrew 3x10 (B)
16	000003508	Spring pin 2x8
17	639643102	Threader plate (unit)
18	751101001	Threader frame spring
19	751019001	Threader frame (lower)
20	102408089	Needle
21	650607006	Needle bar crank rod (unit)
22	650039001	Needle bar crank rod
23	650040005	Felt
24	650041006	Felt holder spring
25	652512009	Needle bar crank pin (unit)
26	650033005	Supporter shaft
27	650034006	Supporter shaft set plate
28	000101404	Setscrew 4x6
29	650036008	Spring
30	650035007	Zigzag width crank
31	000111108	Hexagonal socket screw 4x6
32	000001609	Snap ring E-5
33	686085003	Spring

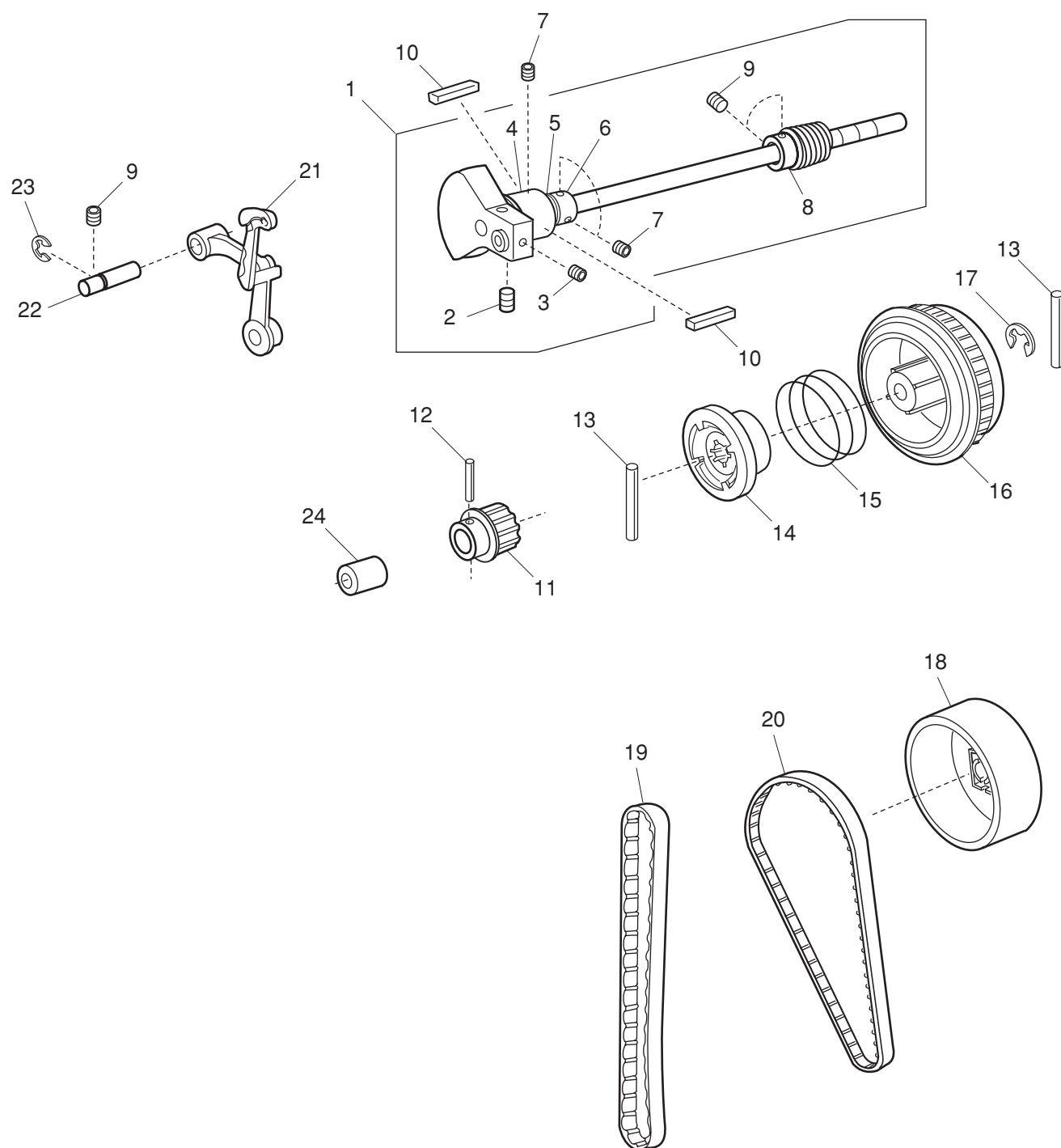
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753677009	LED base plate (unit)
2	753216006	Lamp set plate
3	686059008	Carrying handle supporter
4	000101404	Setscrew 4x6
5	753274002	LED set plate arm
6	000101105	Setscrew 3x4
7	000097200	Setscrew 4x12
8	000160102	Adjustable nut 4
9	685042005	Supporter stopper
10	000081005	Setscrew 4x8
11	757604100	Front base plate (unit)
12	757008108	Front base plate
13	753023015	Drag rod link (front) holder
14	753210000	Drag rod link (front)
15	000014007	Snap ring CS-4
16	000081119	Setscrew 4x6
17	753626003	BH lever (unit)
18	753629109	BH lever (unit)
19	753247006	BH lever supporter
20	753027008	Friction spring
21	652203004	Setscrew 3x3.5
22	000023009	Spring pin 1.6x4
23	753029000	BH lever adjusting plate
24	000001207	Snap ring E-2.5
25	757007004	Threader guide

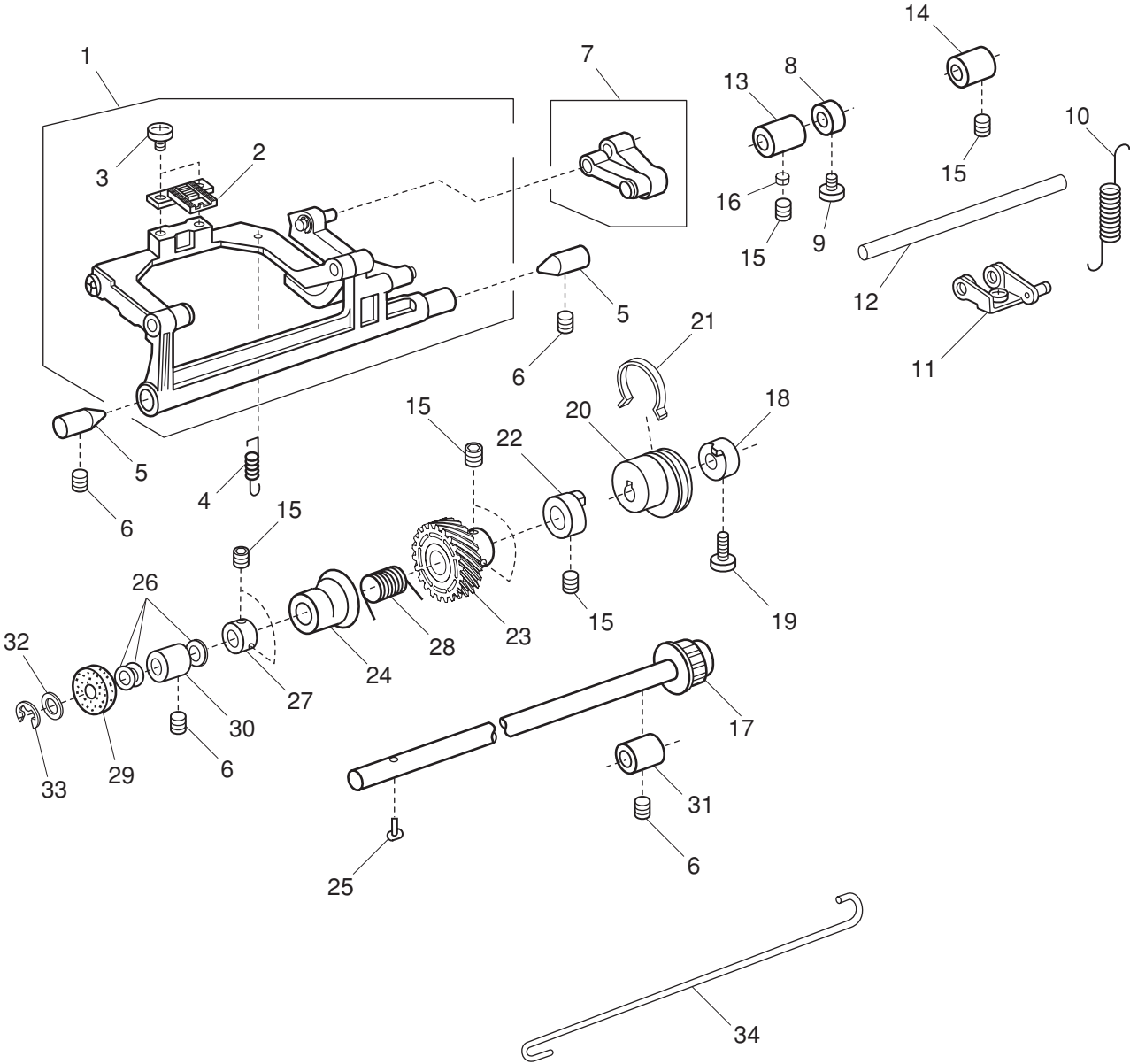
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	757627006	Upper shaft (unit)
2	000111706	Hexagonal socket screw 5x8
3	000110901	Hexagonal socket screw 5x4
4	829042007	Upper shaft front bushing
5	000038605	Washer
6	639095000	Upper shaft ring
7	000111304	Hexagonal socket screw 5x5
8	757072000	Worm
9	000111201	Hexagonal socket screw 4x4
10	731384008	Felt
11	756017004	Upper shaft gear
12	000020501	Spring pin 3x22
13	000024206	Spring pin 3x30
14	661020003	Clutch ring
15	661024007	Clutch spring
16	661019009	Belt wheel
17	000002909	Snap ring E-7
18	844077008	Handwheel
19	650071005	Timing belt
20	650166008	Timing belt
21	820511108	Thread take-up lever (unit)
22	650062003	Pin
23	000002806	Snap ring E-6
24	673062004	Upper shaft rear bushing

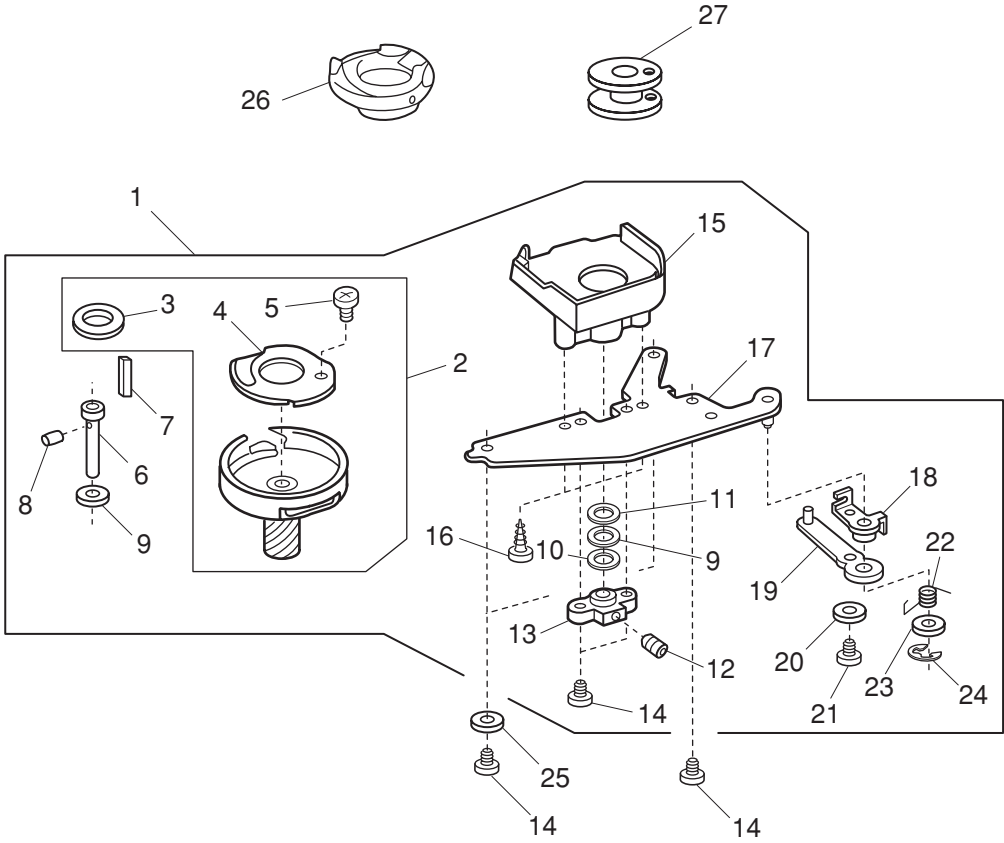
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	751640306	Feed rock shaft (unit)
2	840005003	Feed dog
3	000104005	Setscrew 3.5x8
4	650085002	Spring
5	738055008	Straight pin
6	000111304	Hexagonal socket screw 5x5
7	650612004	Feed regulator (unit)
8	820387000	Ring
9	000081005	Setscrew 4x8
10	753033007	Regulator spring
11	652607002	Feed regulating arm (unit)
12	650091001	Feed shaft
13	625144002	Feed shaft bushing (front)
14	650092002	Feed shaft bushing (rear)
15	000111201	Hexagonal socket screw 4x4
16	650175000	Cushion
17	686613006	Lower shaft (unit)
18	650074008	Feed cam ring
19	000121606	Setscrew 3x12 (S)
20	625120105	Feed cam
21	627207000	Spring
22	625118007	Feed cam ring
23	808137005	Lower shaft gear
24	753183025	Feed lifting cam
25	820161006	Feed lifting pin
26	000038502	Washer
27	820166001	Ring
28	686035008	Spring
29	735143005	Felt
30	650078002	Lower shaft bushing (front)
31	650079003	Lower shaft bushing (rear)
32	858177002	Washer
33	000002806	Snap ring E-6
34	650101005	Feed transforming rod

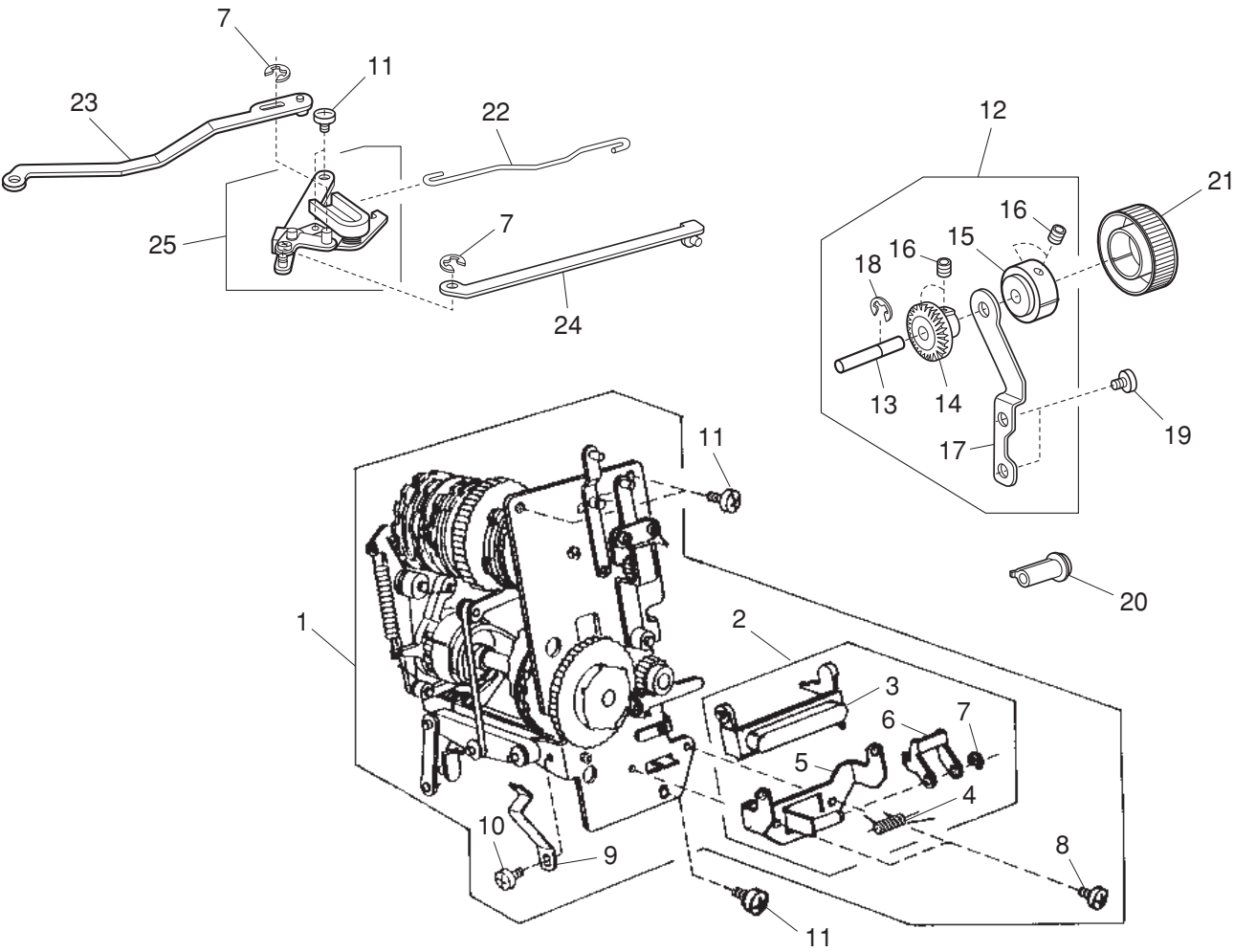
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	650614110	Hook (unit)
2	652623004	Shuttle body (unit)
3	627190010	Hook race magnet
4	627191000	Hook race bottom plate
5	820374004	Setscrew 2x2.3
6	820123006	Hook driver shaft
7	820124007	Hook shaft oil felt (1)
8	820125008	Hook shaft oil felt (2)
9	000038409	Washer
10	625102008	Plain washer
11	627192001	Washer
12	000111304	Hexagonal socket screw 5x5
13	650094004	Hook shaft base
14	000081005	Setscrew 4x8
15	827040009	Hook gear cover
16	000107204	Setscrew 3x12 (B)
17	650096006	Hook base plate
18	650097007	Feed shift arm
19	650098008	Feed shift plate
20	000070218	Plain washer 3
21	000103808	Setscrew 3x5
22	650099009	Feed shift spring
23	650023002	Washer
24	000002105	Snap ring E-3
25	000070506	Polished plain washer 4
26	627569106	Bobbin holder
27	102261103	Bobbin

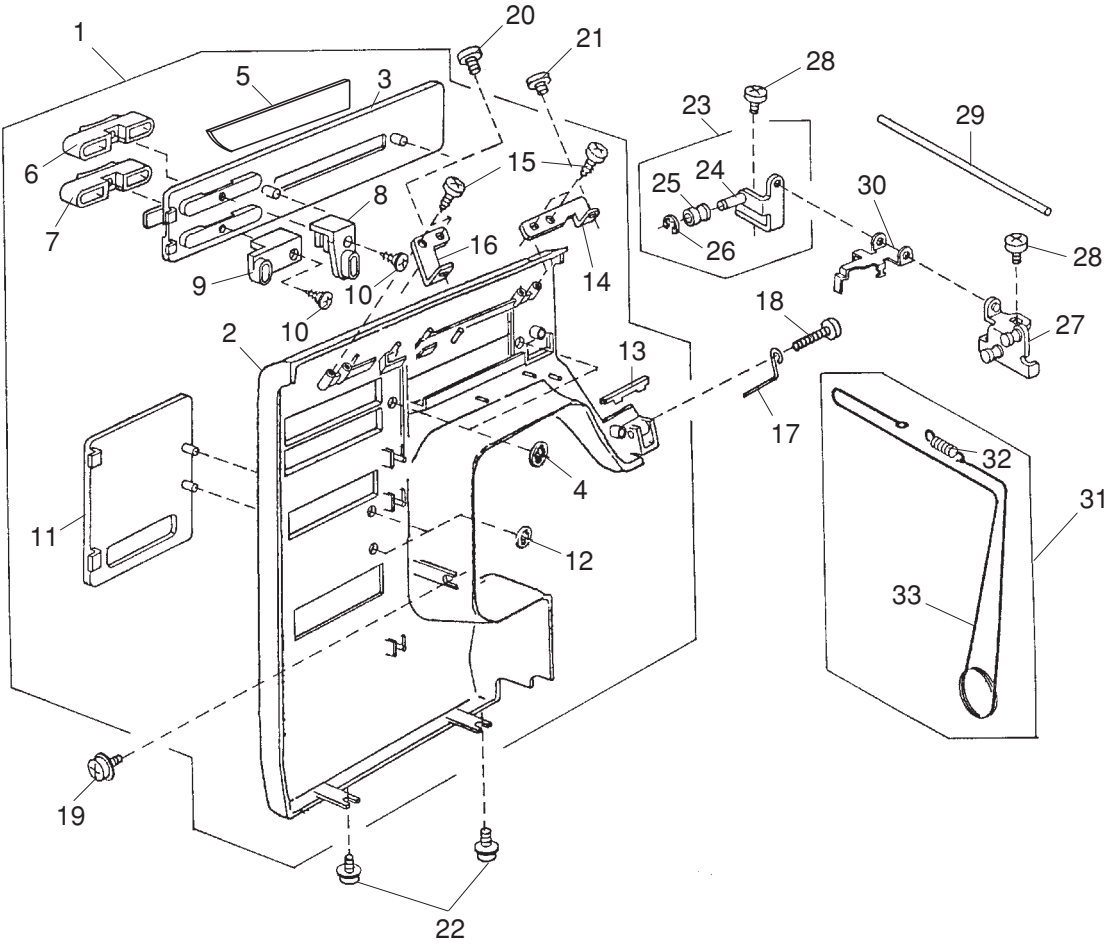
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753623000	Cam block (unit)
2	753611005	Reverse button (unit)
3	753047004	Reverse button
4	753147005	Reverse button spring
5	753046003	Reverse button supporter
6	753150001	Reverse button arm (2)
7	000002105	Snap ring E-3
8	000078319	Setscrew 3x6
9	753061004	Pattern selector index spring
10	000101105	Setscrew 3x4
11	000081005	Setscrew 4x8
12	753647125	Pattern selector dial shaft (unit)
13	753203114	Pattern selector dial shaft
14	753082104	Dial gear
15	753202009	Pattern selector dial seat
16	000111201	Hexagon socket screw 4x4
17	753279007	Dial supporter
18	000001609	Snap ring E-5
19	000101404	Setscrew 4x6
20	650162509	SS control dial
21	753201008	Pattern selector dial
22	650155004	ZZ width rod
23	650156005	Zigzag arm (front)
24	753084003	ZZ width adjusting rod
25	686618104	Zigzag arm (unit)

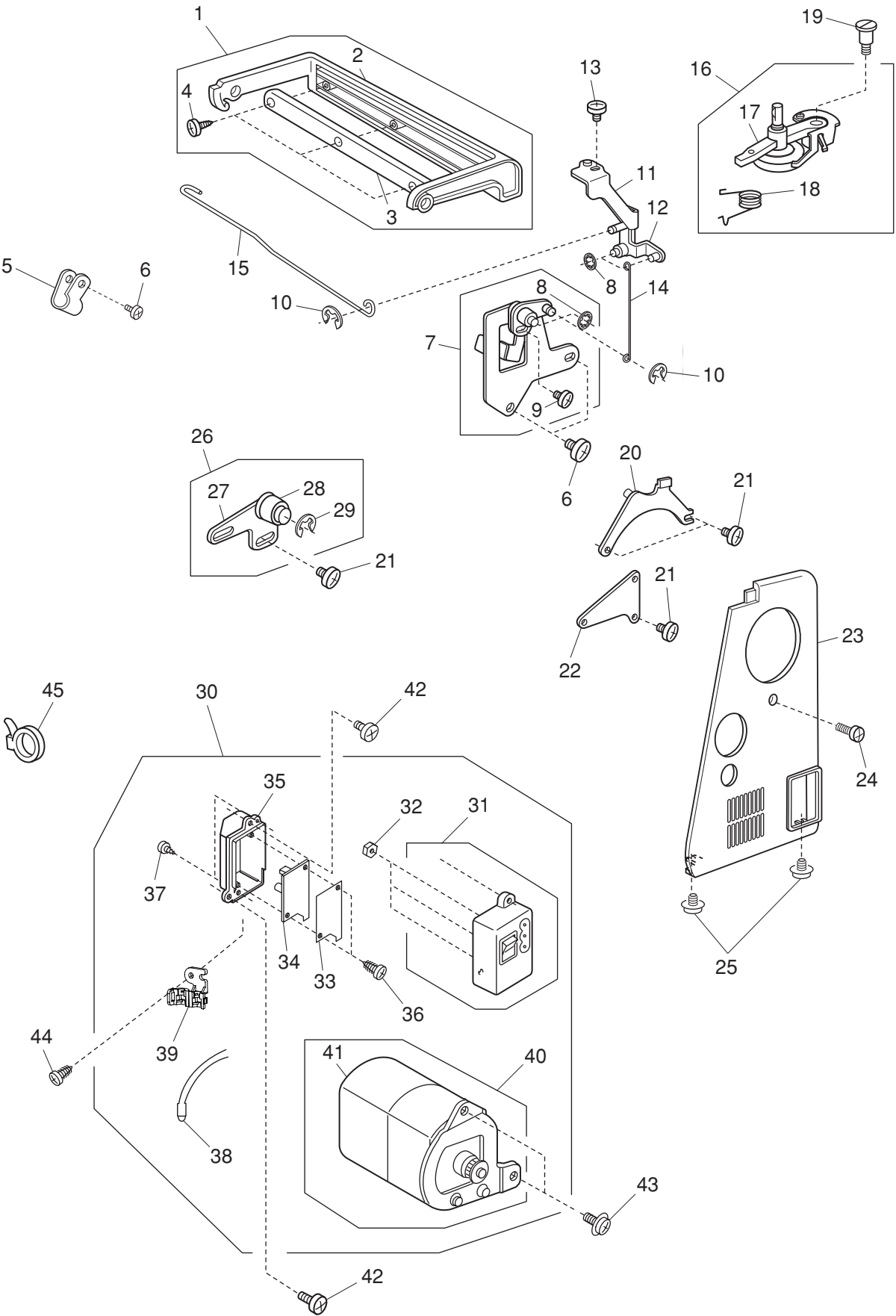
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753660135	Front cover (unit)
2	753100132	Front cover
3	753225835	Stitch pattern plate flame
4	000014007	Snap ring CS-4
5	753226180	Stitch pattern plate
6	753227550	Slider (1)
7	753227561	Slider (1)
8	753104011	Zigzag width adjusting slider
9	753105012	Feed adjusting slider
10	000163105	Setscrew 2.3x5
11	753156292	R button flame
12	000014306	Snap ring CS-3
13	753125007	Thread guard plate
14	753108004	Front cover base plate (front)
15	000120203	Setscrew 3x8 (B)
16	753109005	Front cover base plate (rear)
17	753126008	Arm thread guide
18	000092917	Setscrew 3.5x30
19	000115607	Setscrew TP 4x8
20	000081005	Setscrew 4x8
21	000101105	Setscrew 3x4
22	000115205	Setscrew TP 4x6
23	753616103	Indicator guide holder (front) (unit)
24	753209006	Indicator guide holder (front)
25	753208005	Guide roller
26	000001207	Snap ring E-2.5
27	753111000	Indicator guide holder (rear)
28	000101404	Setscrew 4x6
29	753112104	Indicator guide
30	753196102	Indicator
31	753618002	Indicator string (unit)
32	818033001	Indicator string spring
33	753113002	Indicator string

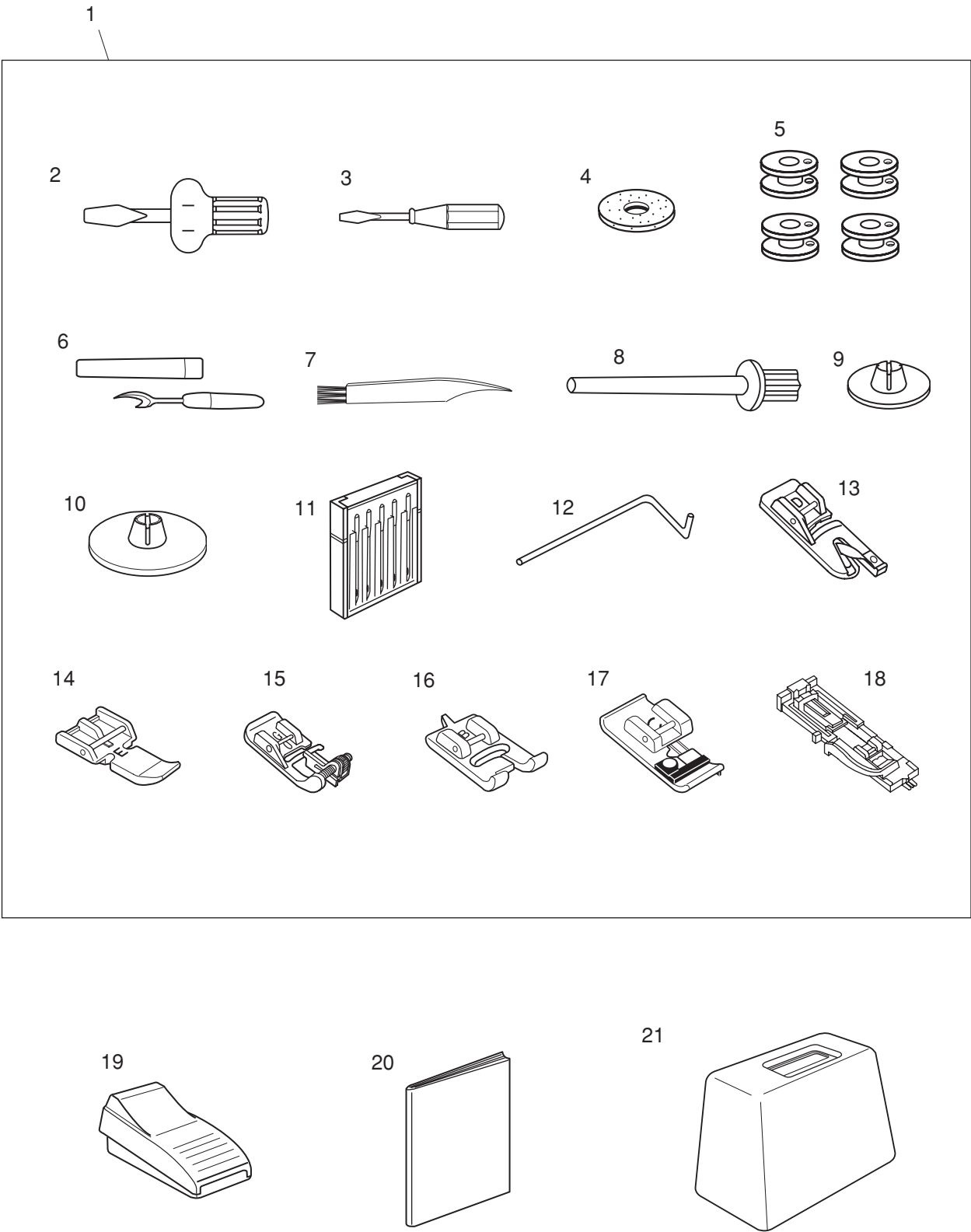
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753620007	Carrying handle (unit)
2	753121003	Carrying handle
3	753122004	Carrying handle plate
4	000120502	Flat screw 3x8 (B)
5	000188405	Nylon clip
6	000101404	Setscrew 4x6
7	753614008	Step-up base (unit)
8	000014007	Snap ring CS-4
9	000101507	Setscrew 3.5x5
10	000002105	Snap ring E-3
11	753117006	Drag rod link base
12	753118007	Drag rod link
13	810220003	Setscrew
14	753099012	BH drag rod (2)
15	753098000	BH drag rod
16	757628007	Bobbin winder (unit)
17	653508005	Bobbin winder (unit)
18	823119008	Bobbin winder frame spring
19	686063005	Hinge screw
20	753120002	Carrying handle supporter plate
21	000081005	Setscrew 4x8
22	753116005	Belt cover retaining plate
23	753164204	Belt cover
24	000101806	Setscrew 4x16
25	000115205	Setscrew TP 4x6
26	753619003	Idler (unit)
27	753119008	Idler base
28	625217100	Idler
29	000002806	Snap ring E-6
30	753678000	Machine socket (whole unit)
31	739503308	Machine socket (unit)
32	000060802	Nut 3-1-5.5
33	508134003	Insulating paper
34	508512102	Printed circuit board C (unit)
35	303092007	Machine socket cover
36	000120203	Setscrew 3x8 (B)
37	000107802	Setscrew 3x10 (B)
38	508515105	LED (unit)
39	508143005	LED holder
40	754623003	Motor (unit)
41	M-2097A	Motor
42	000103509	Setscrew 4x10
43	000115504	Setscrew TP 5x10
44	000101105	Setscrew 3x4
45	000053008	Cord binder

PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	753870107	Accessory set
2	820832005	Screwdriver (large)
3	647803004	Screwdriver (small)
4	102403109	Felt
5	102261103	Bobbin
6	647808009	Seam ripper
7	802424004	Lint brush
8	625031500	Spool pin
9	822019509	Spool holder (small)
10	822020503	Spool holder (large)
11	540401026	Needle set
12	802422002	Quilting guide bar
13	820809014	Hemmer foot
14	808852003	Zipper foot
15	820817015	Blind hem foot
16	820801016	Buttonhole foot
17	820804019	Overedge foot
18	753801004	Automatic buttonhole foot
19	C-2040-1	Foot control
20	753800313	Instruction manual
21	476708002	Cover