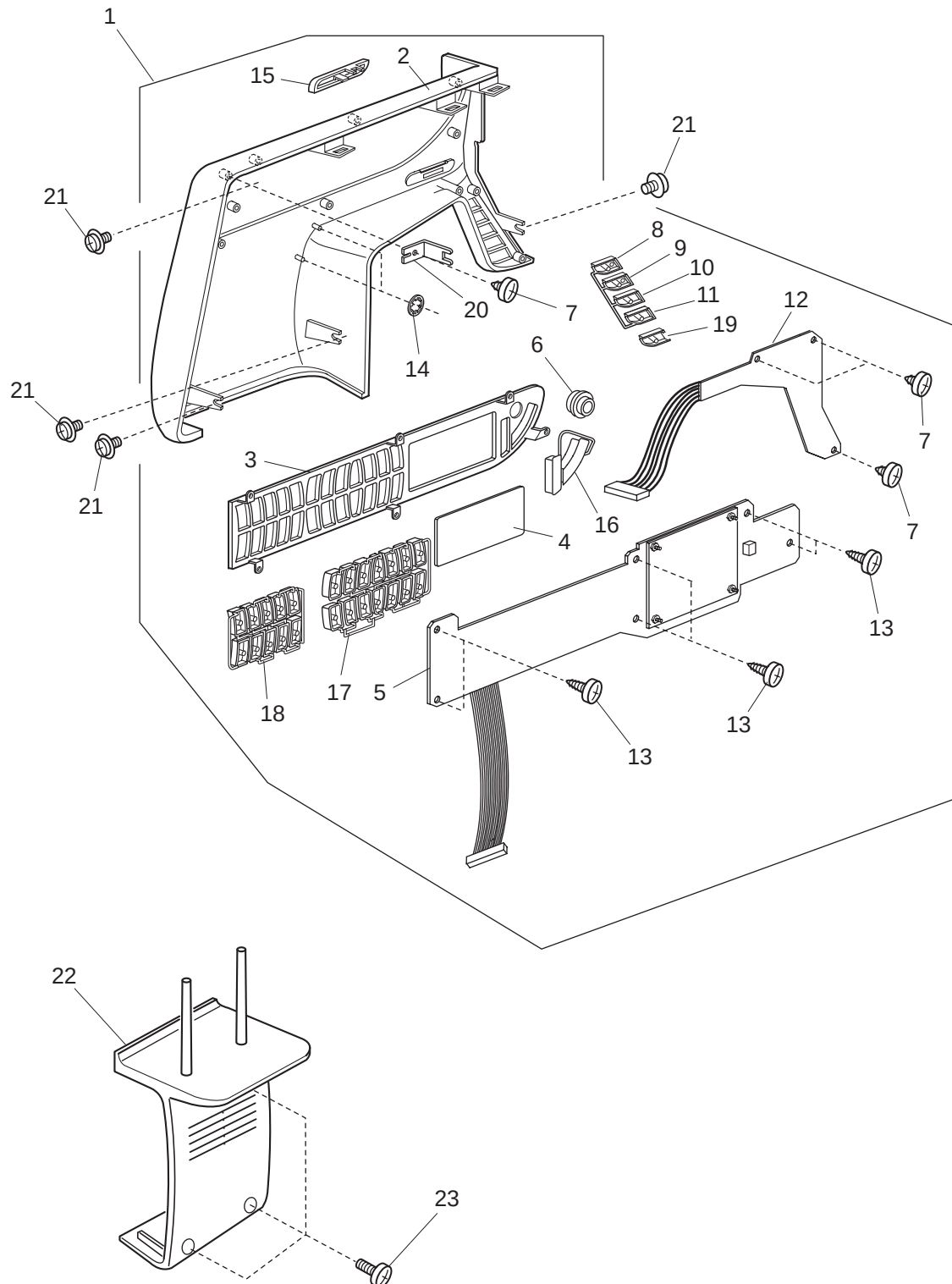


PARTS LIST

MODEL: 720

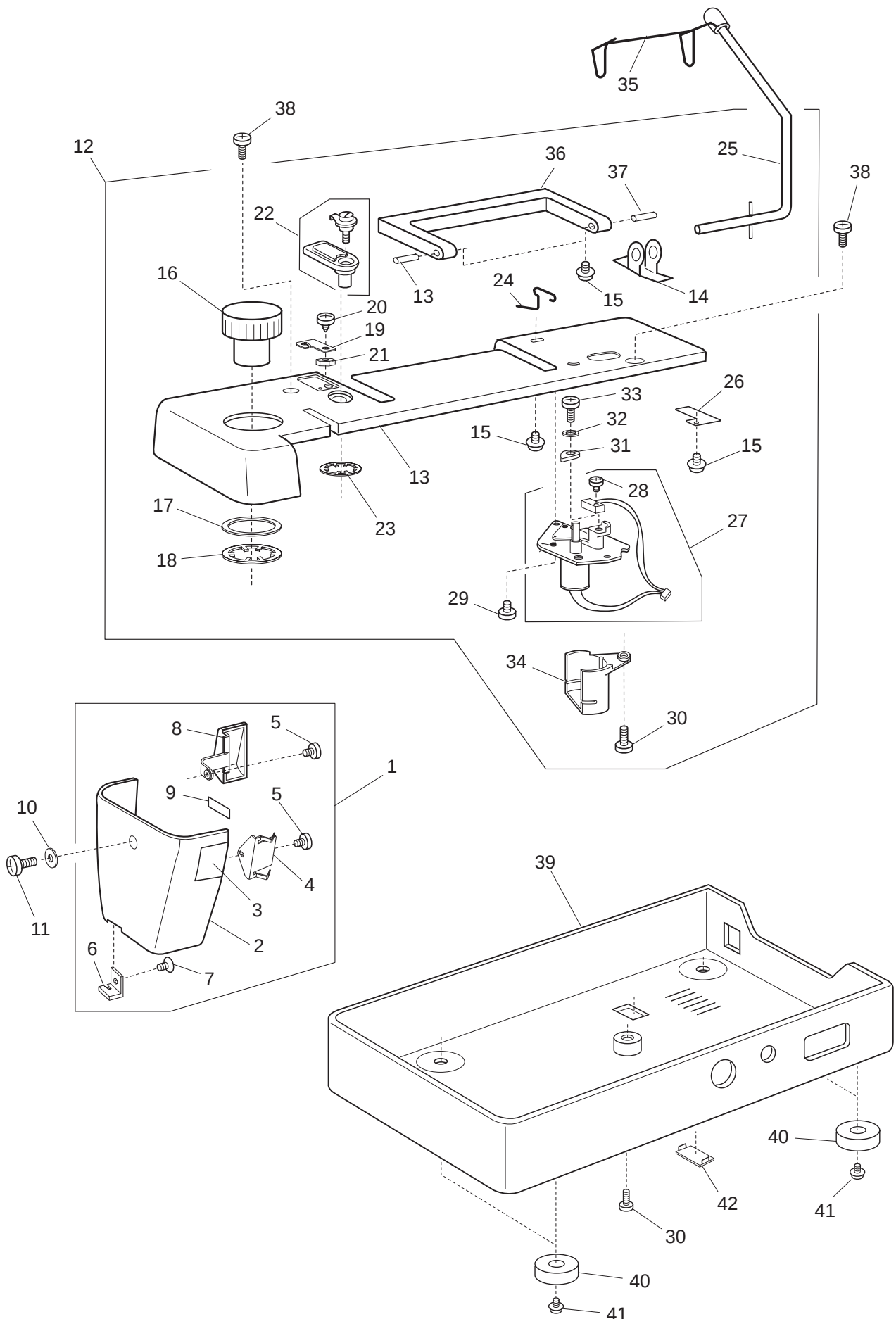
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846665201	Front cover (unit)
2	846276304	Front cover
3	846277109	Keyboard panel
4	846395001	LCD window
5	846553009	Printed circuit board K (unit)
6	844066200	Screen brightness adjusting dial
7	000120203	Setscrew 3x8
8	846278122	Thread cutter button
9	846278111	Locking stitch button
10	846278029	Up/down needle position button
11	846278018	Reverse stitch button
12	846551007	Printed circuit board F (unit)
13	000161206	Setscrew 3x10 (B)
14	000014306	Snap ring CS-3
15	846282004	Speed control lever
16	846279101	Keyboard button (1)
17	846280105	Keyboard button (2)
18	846281106	Keyboard button (3)
19	846283108	Start/stop button
20	846290005	Front cover setting plate
21	000115205	Setscrew TP 4x6
22	846023005	Motor cover
23	000160515	Setscrew 4x12

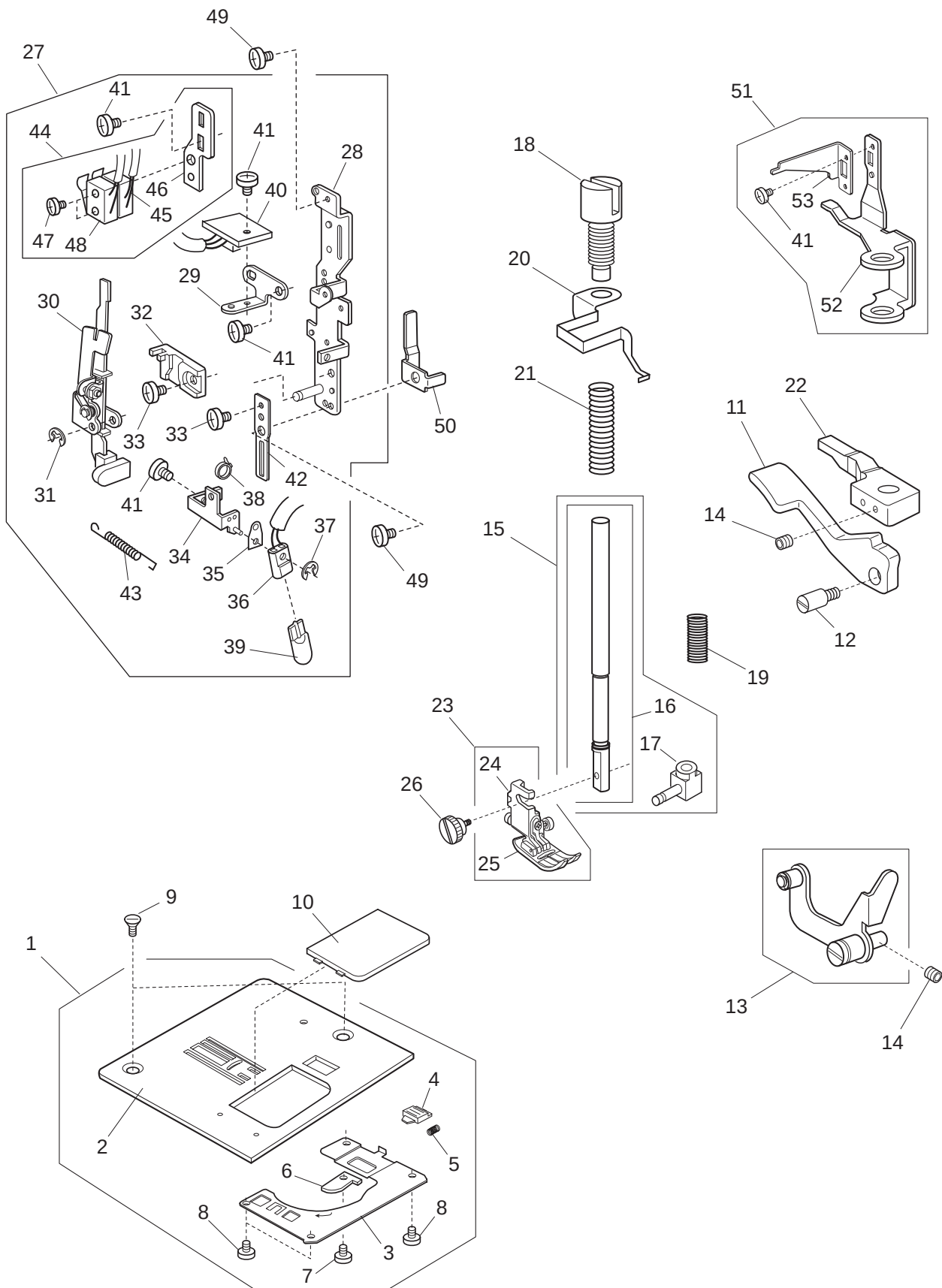
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846579403	Face plate (unit)
2	846011206	Face plate
3	846012300	Foot pressure indicating window
4	846013002	Plate
5	000103004	Setscrew 3.5x6
6	840602109	Thread cutter (unit)
7	000095105	Setscrew 3x5
8	846373003	Face plate cover
9	100411207	Lamp sticker
10	000071024	Washer 4
11	000104119	Setscrew 4x20
12	846603500	Top cover (unit)
13	846014601	Top cover
14	846227001	Spring
15	000115205	Setscrew TP 4x6
16	846017109	Foot pressure dial
17	846018007	Washer
18	000017907	Snap ring CS-20
19	846654001	Thread guide (unit)
20	000078319	Setscrew 3x6
21	000060857	Nut 3-1-5.5
22	846604006	Thread guide (unit)
23	000014409	Snap ring CS-8
24	846021003	Thread guide
25	846605007	Thread guide bar (unit)
26	846022004	Spring
27	846606008	Bobbin winder (unit)
28	000078700	Setscrew TP 2x8
29	000101404	Setscrew 4x6
30	000103509	Setscrew 4x10
31	846177005	Stopper
32	000071013	Washer 4
33	000104119	Setscrew 4x20
34	846179007	Motor cover
35	846197001	Thread guide
36	846015004	Handle
37	846016005	Pin
38	000080901	Setscrew 4x25
39	846025007	Machine base
40	605074008	Rubber foot
41	000197407	Setscrew TP 4x12
42	832168000	Base lid

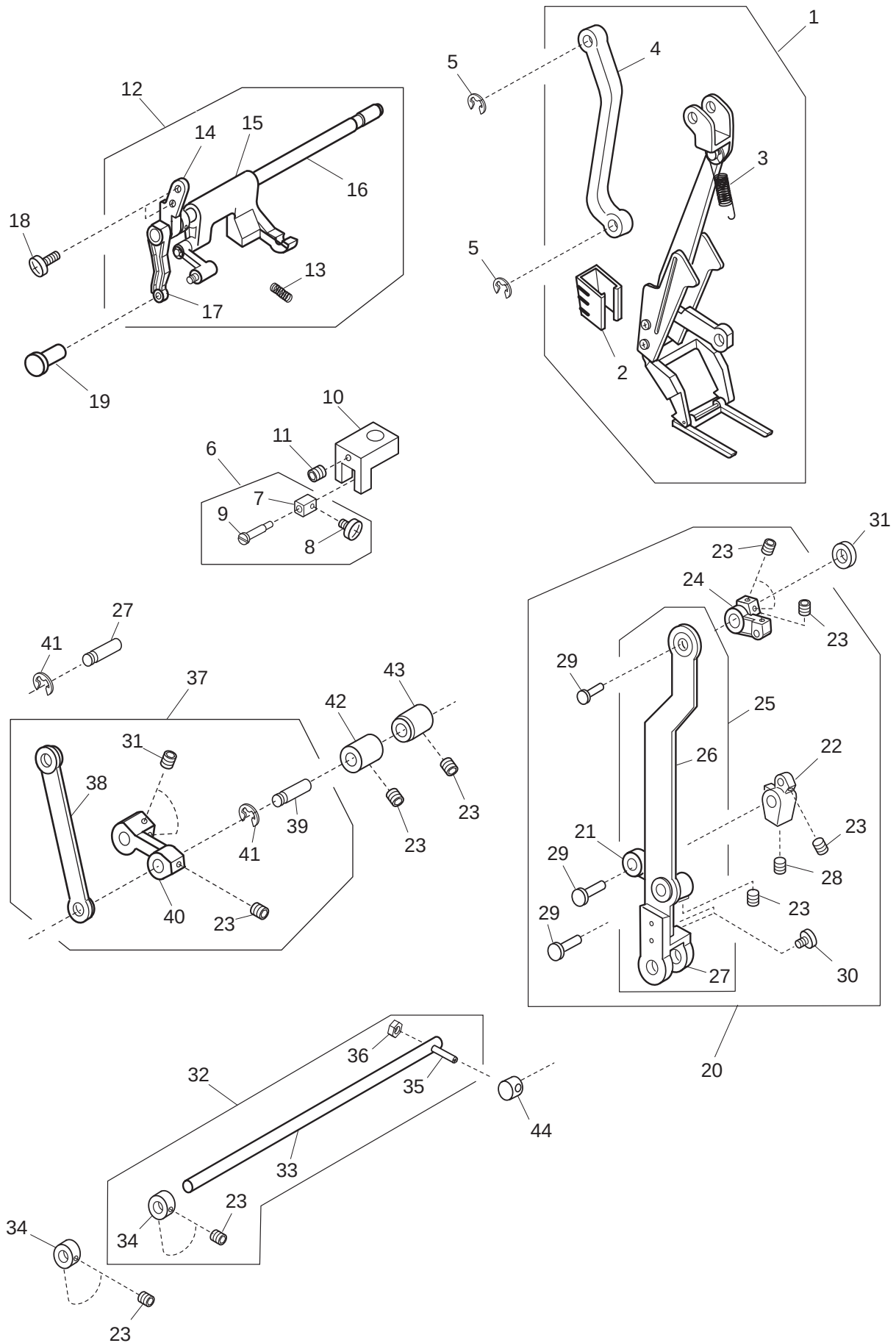
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846676009	Needle plate (unit)
2	846300009	Needle plate
3	846030005	Supporter
4	825016000	Hook cover release button
5	825017001	Spring
6	846222006	Supporter
7	000097613	Setscrew 2x4
8	820374004	Setscrew 2x2.3
9	681009101	Setscrew
10	846271103	Hook cover plate
11	846390006	Presser foot lifter
12	846333001	Hinge screw
13	846608000	Tension release lever (unit)
14	000111201	Hexagonal socket screw 4x4
15	846659006	Presser bar (unit)
16	846554000	Presser bar (unit)
17	846322007	Upper and lower feed connecting block
18	846042103	Adjusting screw
19	846366014	Support spring
20	846041102	Pressure indicator
21	846340001	Spring
22	846330008	Presser bar supporter
23	846573005	Presser foot (unit)
24	846572004	Presser foot holder (unit)
25	832523007	Zigzag foot (unit)
26	846380003	Thumbscrew
27	846679301	Front plate (unit)
28	846299004	Front plate
29	846044002	Sensor set plate
30	843625107	Buttonhole lever (unit)
31	000002105	Snap ring E-3
32	830057010	Buttonhole lever guide
33	000103808	Setscrew 3x5
34	846045003	Lamp set plate
35	846226000	Spring
36	846583008	Lamp socket (unit)
37	000002301	Snap ring E-2
38	000053008	Cord binder
39	000026002	Lamp (12V, 5W)
40	852502703	Printed circuit board G1 (unit)
41	000101105	Setscrew 3x4
42	846371012	Bobbin holder stopper
43	846240000	Needle bar supporter spring
44	846582007	Switch (unit)
45	660518402	Switch (unit)
46	846345006	Set plate
47	000166304	Setscrew 2x14
48	846513203	Switch (unit)
49	000081005	Setscrew 4x8
50	846385008	Cushion
51	846658005	Presser foot lifter (unit)
52	846332000	Presser foot lifter
53	846344005	Presser foot lifter switch plate

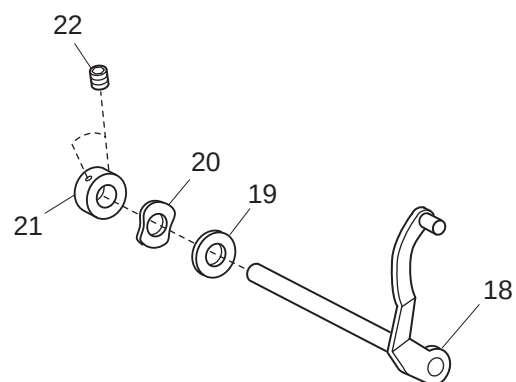
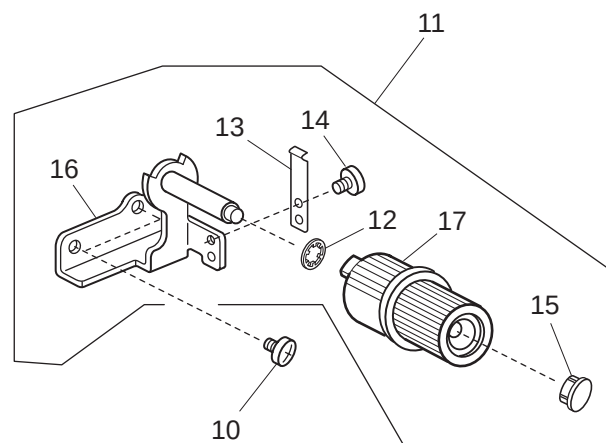
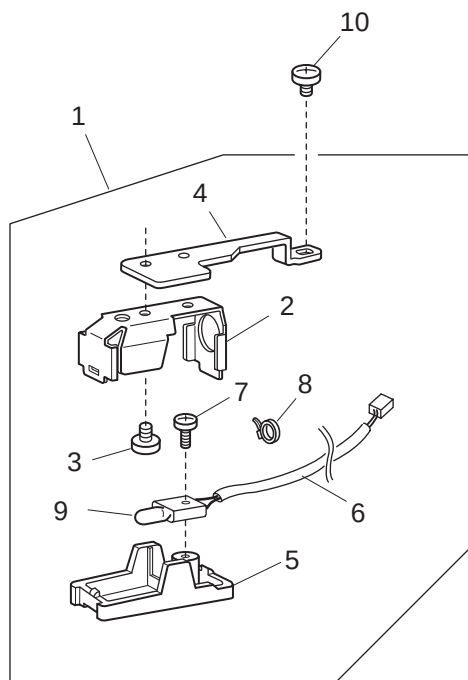
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846678012	Upper feed dog (unit)
2	846329004	Holder cover
3	846342003	Spring
4	846321006	Upper and lower feed connecting block
5	000002105	Snap ring E-3
6	846660000	Block (unit)
7	846367004	Block
8	000102807	Setscrew 2x4
9	846368005	Bobbin holder stopper screw
10	846370000	Bobbin holder stopper
11	000177205	Hexagonal socket screw 3x6
12	846584009	Upper feed upper shaft (unit)
13	846341002	Spring
14	846310002	Upper feed shaft supporter
15	846677011	Upper feed driving arm (unit)
16	846311003	Upper feed upper shaft
17	846312004	Upper feed upper shaft front arm
18	000103509	Setscrew 4x10
19	846327002	Pin
20	846580108	Upper feed adjusting arm (unit)
21	846349000	Upper feed adjusting link
22	846350004	Upper feed adjusting arm
23	000111201	Hexagonal socket screw 4x4
24	846308007	Upper feed upper shaft arm
25	846577009	Upper feed connecting link (unit)
26	846309008	Upper feed connecting link
27	846307109	Connecting link supporter
28	000111304	Hexagonal socket screw 5x5
29	820144003	Pin
30	000066705	Setscrew 3x8
31	822070003	Felt
32	846576008	Upper feed lower shaft (unit)
33	846305004	Upper feed lower shaft
34	820166001	Lower shaft ring
35	846306005	Upper feed lower shaft rear arm
36	000061102	Nut 4-1-7
37	846657004	Feed connecting link (unit)
38	846302001	Feed connecting link
39	502258006	Connecting pin
40	846304003	Upper feed lower shaft front arm
41	000002507	Snap ring E-4
42	784071003	Looper shaft bushing
43	846303002	Upper feed lower shaft rear bushing
44	846348009	Rear arm roller

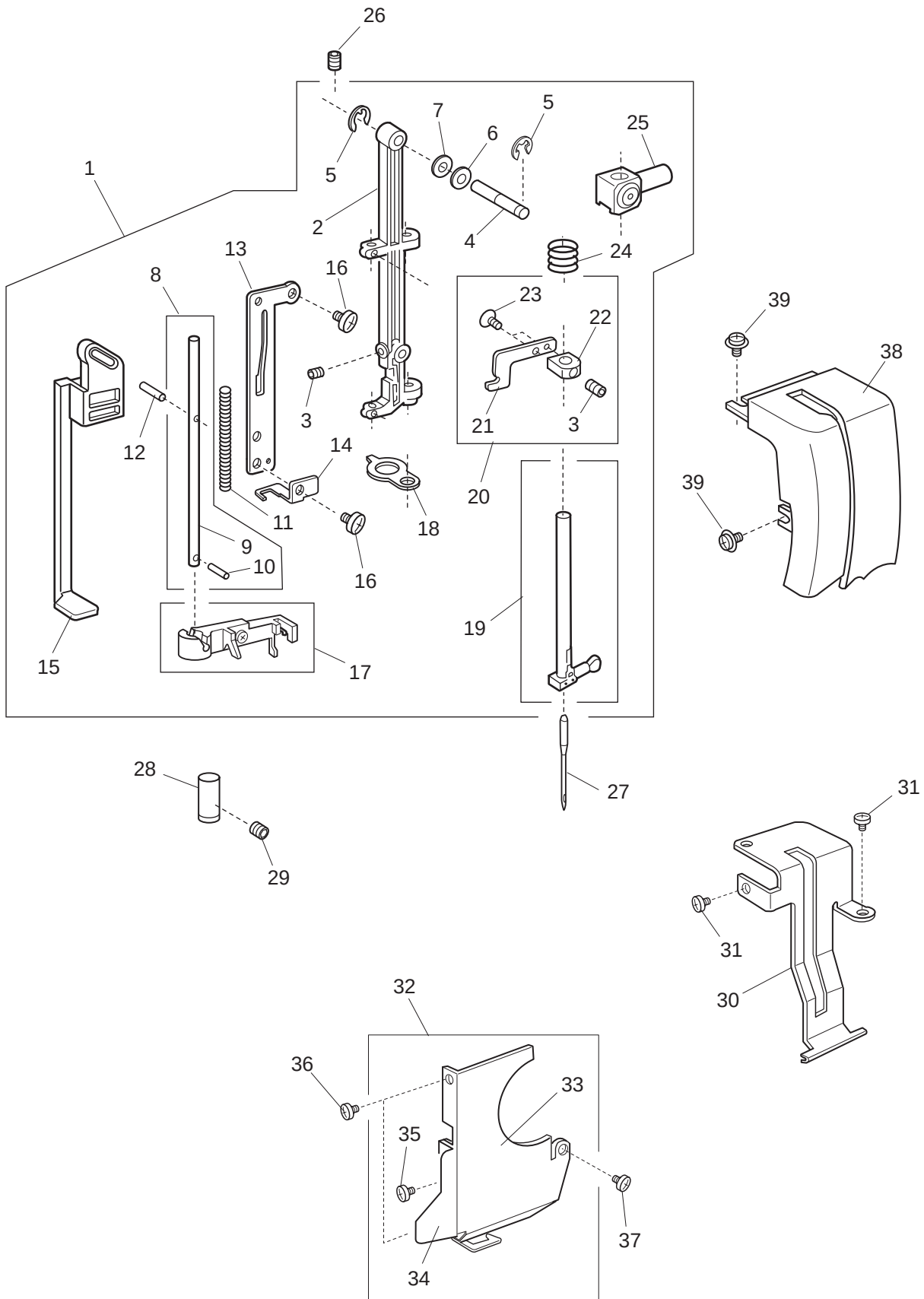
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846585000	Lamp (unit)
2	767126001	Lamp reflecting plate
3	000101127	Setscrew 3x4
4	846346007	Lamp set plate
5	767128003	Lamp holder
6	501509806	Lamp socket (unit)
7	000225209	Setscrew 2.3x12 (B)
8	000053008	Cord binder
9	000026002	Wedge base lamp 12V, 5W
10	000081005	Setscrew 4x8
11	846578000	Feed regulator base plate (unit)
12	000014007	Snap ring CS-4
13	846353007	Dial leaf
14	000101105	Setscrew 3x4
15	653006101	Cap
16	846352006	Feed regulator base plate
17	846351005	Upper feed adjusting dial
18	846357001	Upper feed adjusting arm
19	000036201	Thrust washer FT80
20	000116309	Washer 8
21	820166001	Lower shaft ring
22	000111201	Hexagonal socket screw 4x4

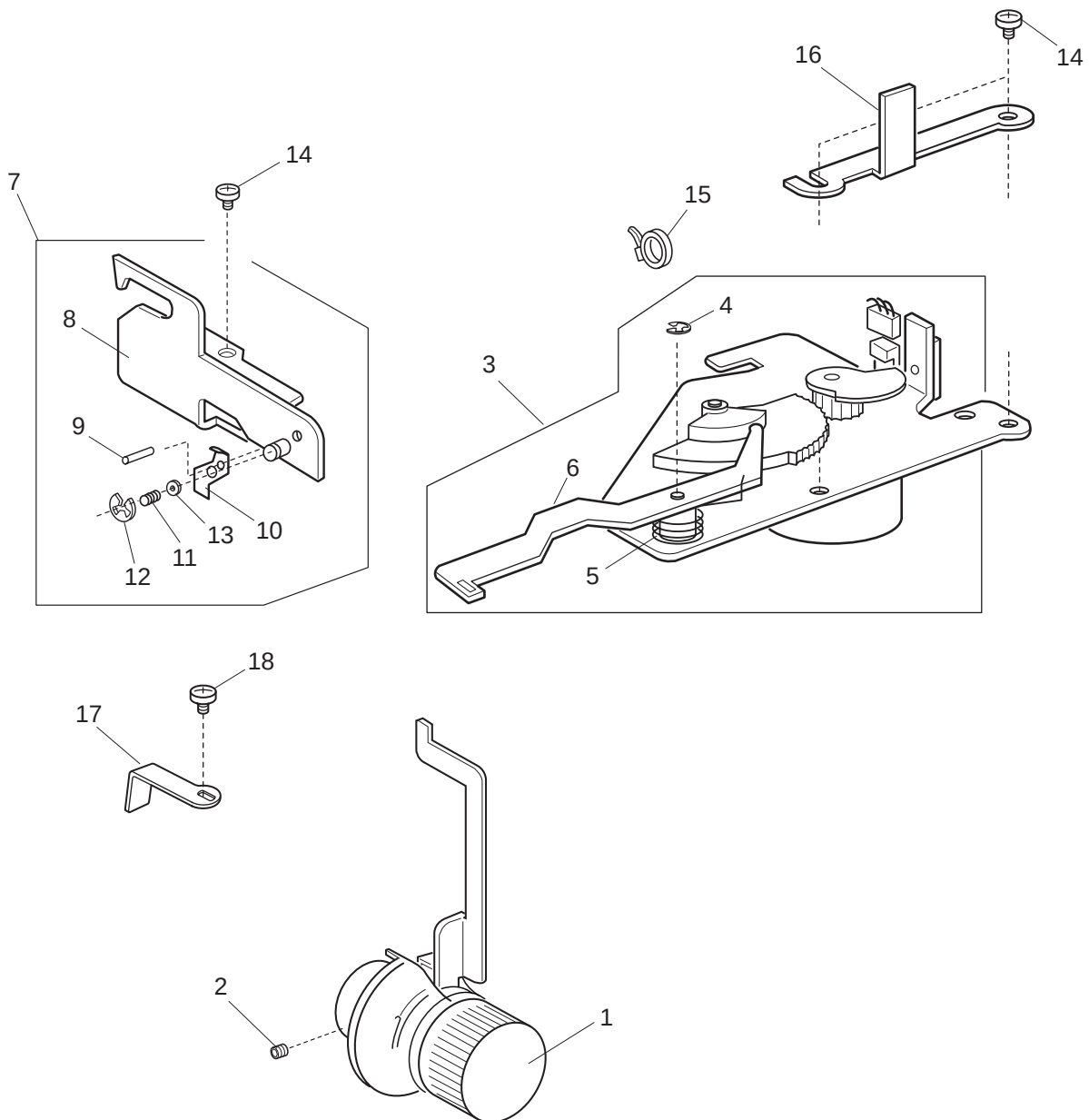
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846611408	Needle bar supporter (unit)
2	846047005	Needle bar supporter
3	000111902	Hexagonal socket screw 3x4
4	735144006	Needle bar supporter pin
5	000002507	Snap ring E-4
6	000070609	Washer 6
7	673022002	Spring washer
8	846612007	Needle threader shaft (unit)
9	846048006	Needle threader shaft
10	000003508	Spring pin 2x8
11	840035002	Spring
12	000125105	Pin
13	840033000	Guide plate
14	840037004	Supporter
15	840034001	Needle threader lever
16	000078319	Setscrew 3x6
17	846588003	Needle threader plate (unit)
18	829027006	Guide plate
19	846613008	Needle bar (unit)
20	846614009	Threader positioning plate (unit)
21	846196000	Threader positioning plate
22	734102009	Threader set plate
23	000097602	Setscrew 2x4
24	846190004	Spring
25	846515009	Needle bar connecting stud (unit)
26	000111201	Hexagonal socket screw 4x4
27	102408089	Needle HAx1 #14
28	827083004	Supporter guide plate pin
29	000216805	Hexagonal socket screw 3x3
30	846049007	Thread guide (1)
31	000101404	Setscrew 4x6
32	846644008	Thread guide (unit)
33	846050001	Thread guide (2)
34	846207005	Face plate guide
35	000101105	Setscrew 3x4
36	000081119	Setscrew 4x6
37	000078342	Setscrew 3x6
38	846051105	Cover
39	000115607	TP screw 4x8

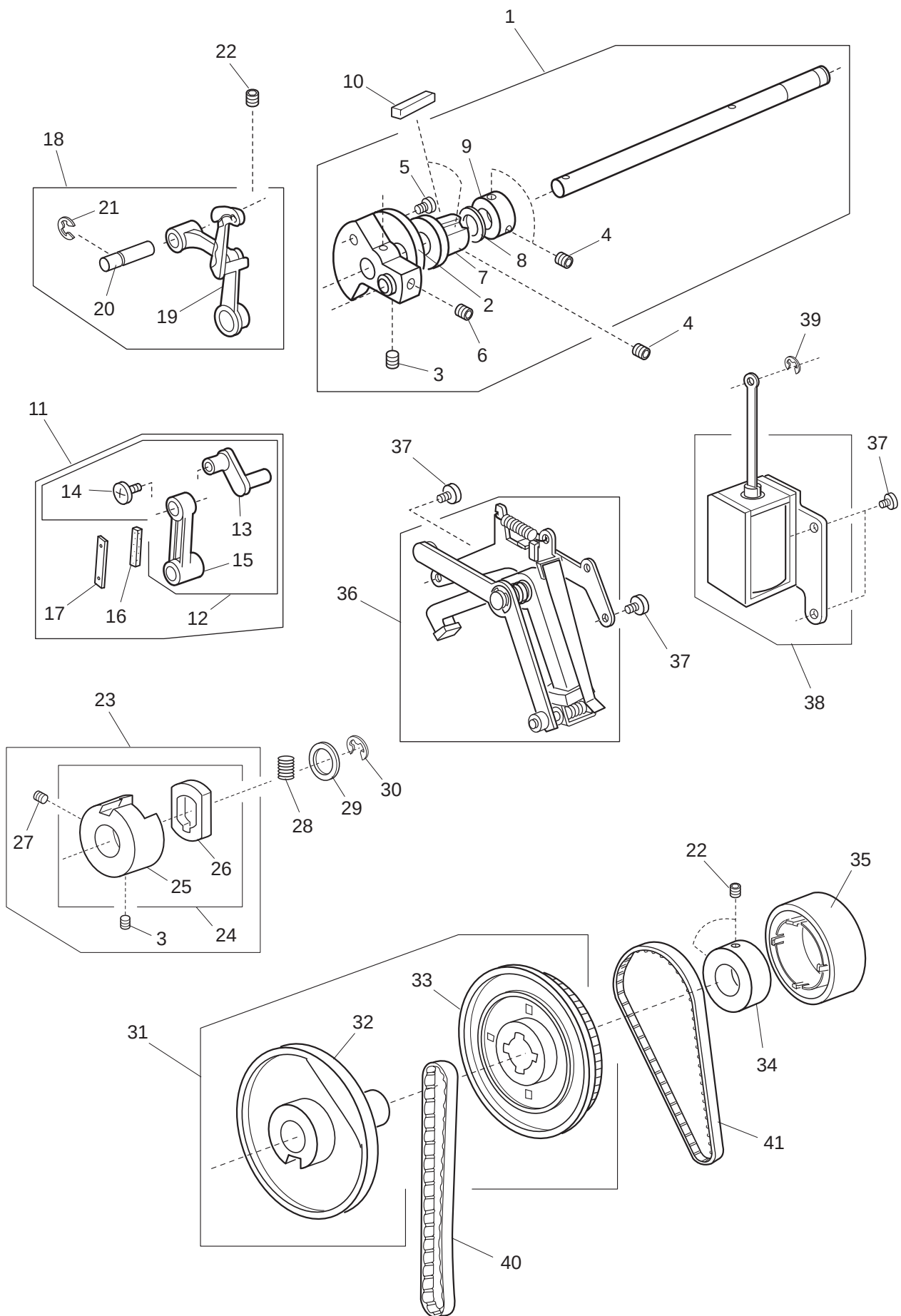
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846516103	Tension (unit)
2	000111202	Hexagonal socket screw 4x4
3	846616001	Tension motor (unit)
4	000002507	Snap ring E-4
5	846067001	Thread tension release spring
6	846066000	Thread tension release arm
7	846619004	Thread guide (unit)
8	846070007	Thread guide
9	000020109	Spring pin 2x8
10	846071008	Pre-tension board
11	846261007	Spring
12	000002301	Snap ring E-2
13	825303007	Washer
14	000081005	Setscrew 4x8
15	000053008	Cord binder
16	846229003	Front cover setting plate
17	846347008	Cord holder
18	000103705	Setscrew 4x5

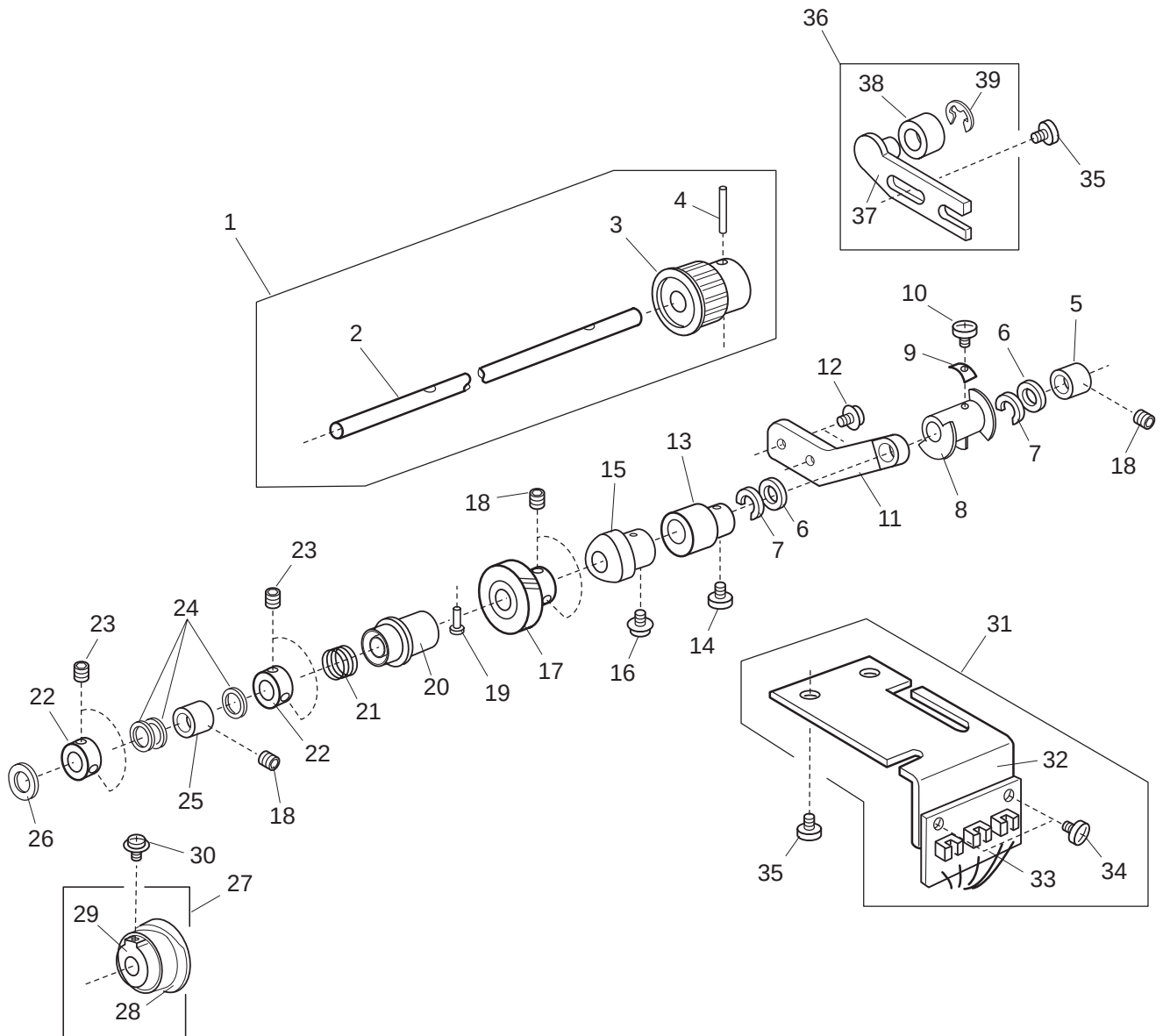
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846671107	Upper shaft (unit)
2	846314109	Upper feed lifting cam
3	000111706	Hexagonal socket screw 5x8
4	000111304	Hexagonal socket screw 5x5
5	000078319	Setscrew 3x6
6	000110901	Hexagonal socket screw 5x4
7	670079108	Bushing
8	000035901	Washer
9	658019009	Upper shaft ring
10	731312005	Felt
11	846615103	Needle bar crank (unit)
12	843543007	Needle bar crank pin (unit)
13	652143005	Needle bar crank pin
14	647139002	Needle bar crank pin screw
15	650039001	Needle bar crank rod
16	650040005	Felt
17	650041006	Felt holding spring
18	846656003	Thread take-up lever (unit)
19	820511108	Thread take-up lever (unit)
20	502044007	Pin
21	000002806	Snap ring E-6
22	000111201	Hexagonal socket screw 4x4
23	846650007	Clutch base (unit)
24	846520007	Clutch base (unit)
25	846077004	Clutch base
26	846078005	Connecting piece
27	000177607	Hexagonal socket screw 5x8
28	846079006	Spring
29	846191005	Washer
30	000030009	Snap ring E-10
31	846523000	Belt wheel (unit)
32	846189000	Cam
33	846080000	Belt wheel
34	846082002	Ring
35	846081104	Hand wheel
36	846621009	Clutch base plate (unit)
37	000081005	Setscrew 4x8
38	846623001	Solenoid (unit)
39	000002105	Snap ring E-3
40	846098001	Timing belt
41	846188009	Timing belt

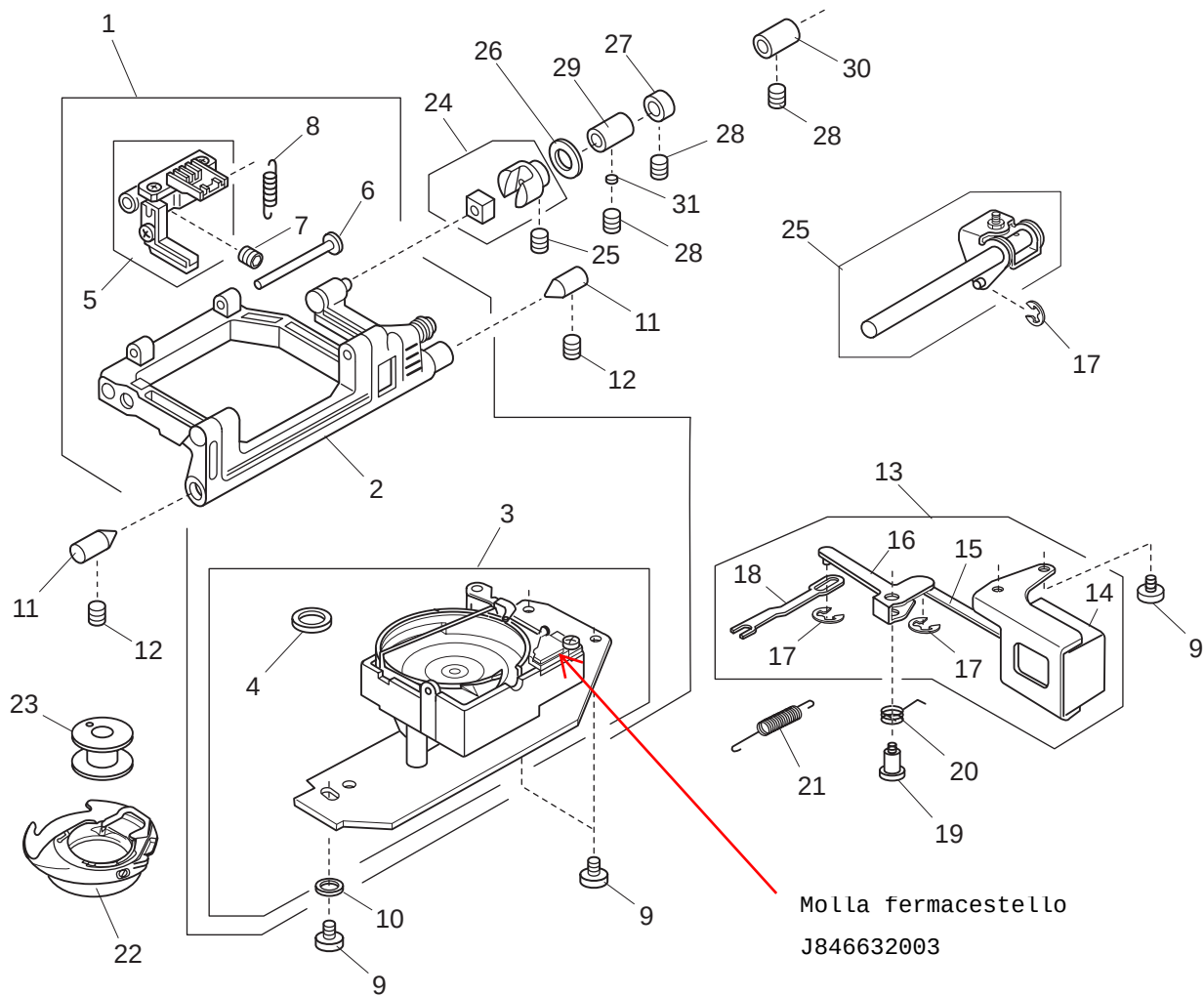
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846625003	Lower shaft (unit)
2	846100007	Lower shaft
3	650073007	Lower shaft timing gear
4	000004200	Spring pin 3x18
5	650079003	Lower shaft bushing (rear)
6	822070003	Felt
7	822112008	Felt holder (1)
8	846101008	Lower shaft shield plate
9	846192006	Washer
10	000080406	Setscrew 3x10
11	846163008	Lower shaft supporter
12	000114802	Setscrew TP 4x12
13	846379009	Feed cam
14	000149600	Setscrew 3x14
15	860031000	Cam
16	000115906	Setscrew TP 3x12
17	650076000	Lower shaft gear
18	000111304	Hexagonal socket screw 5x5
19	820161006	Feed lifting pin
20	846103000	Feed lifting cam
21	825093001	Spring
22	820166001	Ring
23	000111201	Hexagonal socket screw 4x4
24	000038502	Washer
25	650078002	Lower shaft bushing (front)
26	735143005	Felt
27	846626004	Cam (unit)
28	846105002	Cam (1)
29	846198002	Cam (2)
30	000114802	Setscrew TP 4x12
31	846627005	Lower shaft sensor (unit)
32	846102009	Set plate
33	846507008	Printed circuit board P (unit)
34	000101105	Setscrew 3x4
35	000081005	Setscrew 4x8
36	846624105	Idler (unit)
37	846254007	Idler base
38	625217100	Idler
39	000002806	Snap ring E-6

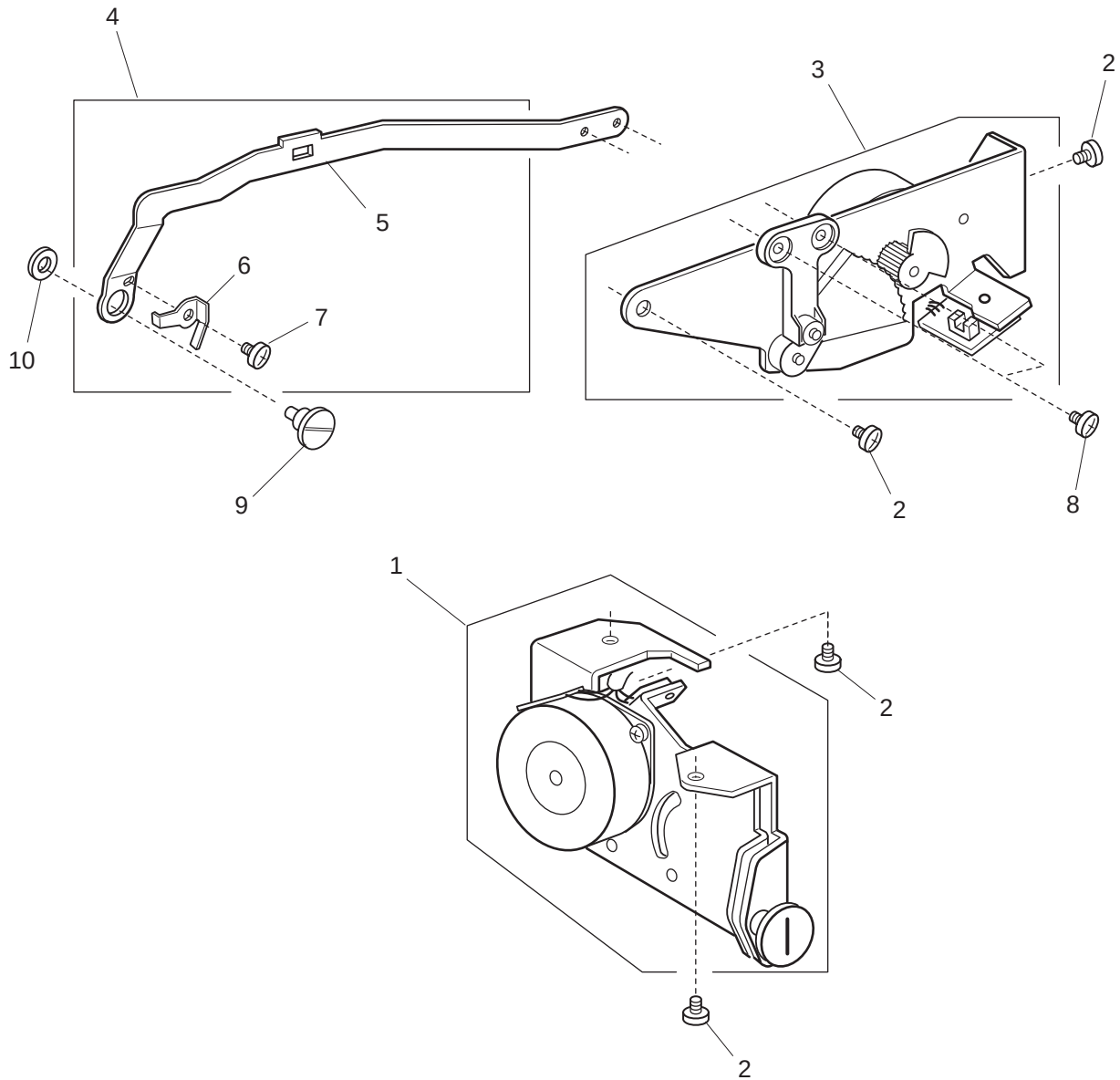
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846672005	Feed rock shaft (unit)
2	846673006	Feed rock shaft (unit)
3	846674007	Hook race (unit)
4	627190010	Magnet
5	846651101	Feed bar (unit)
6	825099007	Shaft
7	000111407	Hexagonal socket screw 4x6
8	825103005	Spring
9	000081005	Setscrew 4x8
10	000070506	Plain washer 4
11	738055008	Straight pin
12	000111304	Hexagonal socket screw 5x5
13	846633004	Solenoid (unit)
14	846509114	Solenoid (unit)
15	832089017	Rod
16	846116006	Arm
17	000002105	Snap ring E-3
18	846117007	Rod
19	846220004	Hinge screw
20	846148007	Spring
21	846118008	Spring
22	846652009	Bobbin holder
23	102261103	Plastic bobbin
24	625508008	Feed regulator (unit)
25	846634005	Feed shaft (unit)
26	823110009	Felt
27	820387000	Ring
28	000111201	Hexagonal socket screw 4x4
29	625144002	Feed shaft bushing (front)
30	650092002	Feed shaft bushing (rear)
31	650175000	Cushion

PARTS LIST

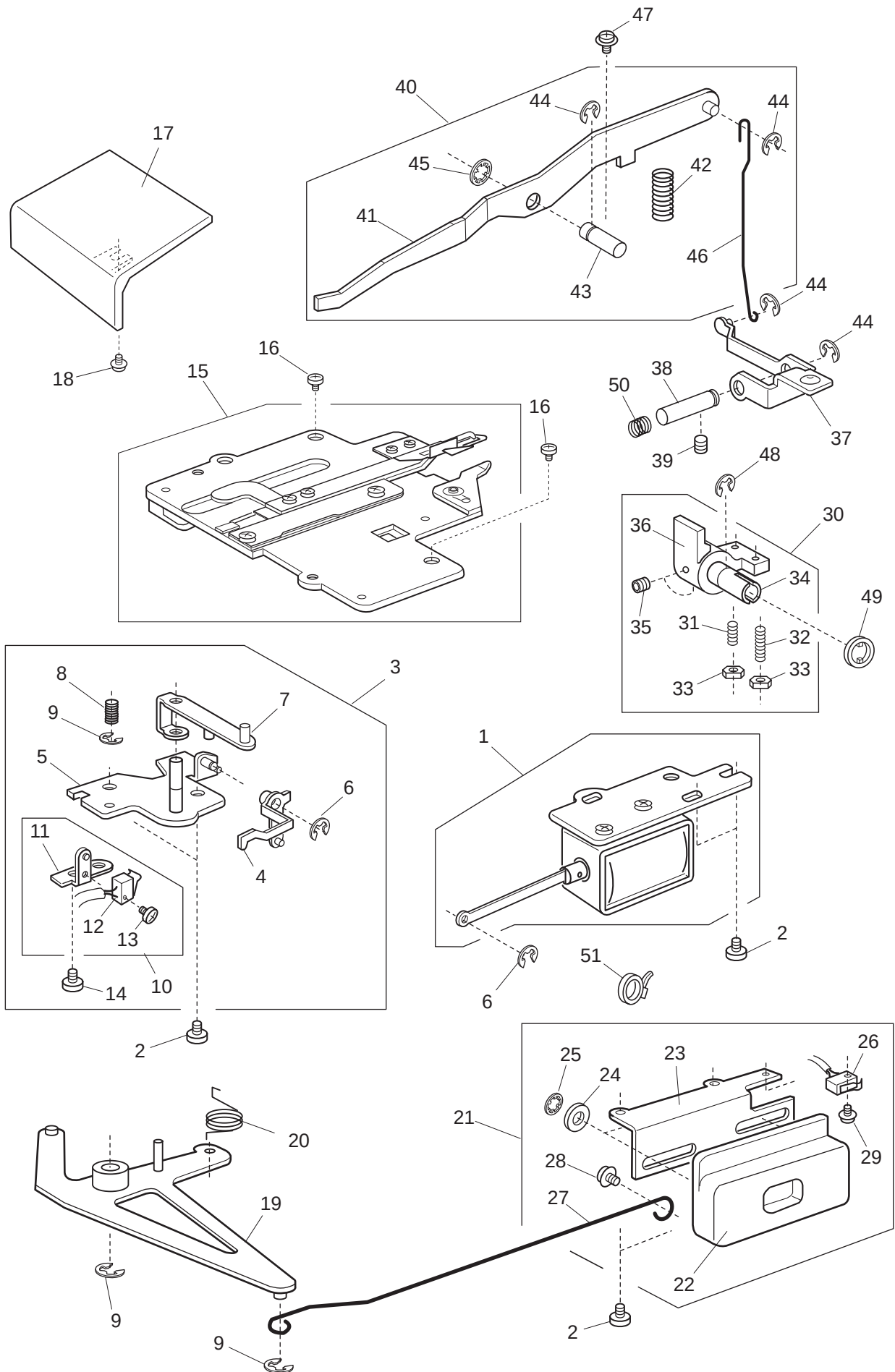


PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846635006	Feed motor (unit)
2	000081005	Setscrew 4x8
3	846637008	Zigzag width motor (unit)
4	846639000	Zigzag rod (unit)
5	846137003	Zigzag rod
6	827088009	Zigzag rod spring
7	820373003	Setscrew 2x3
8	000078319	Setscrew 3x6
9	678084007	ZZ rod eccentric pin
10	653037008	Eccentric pin washer

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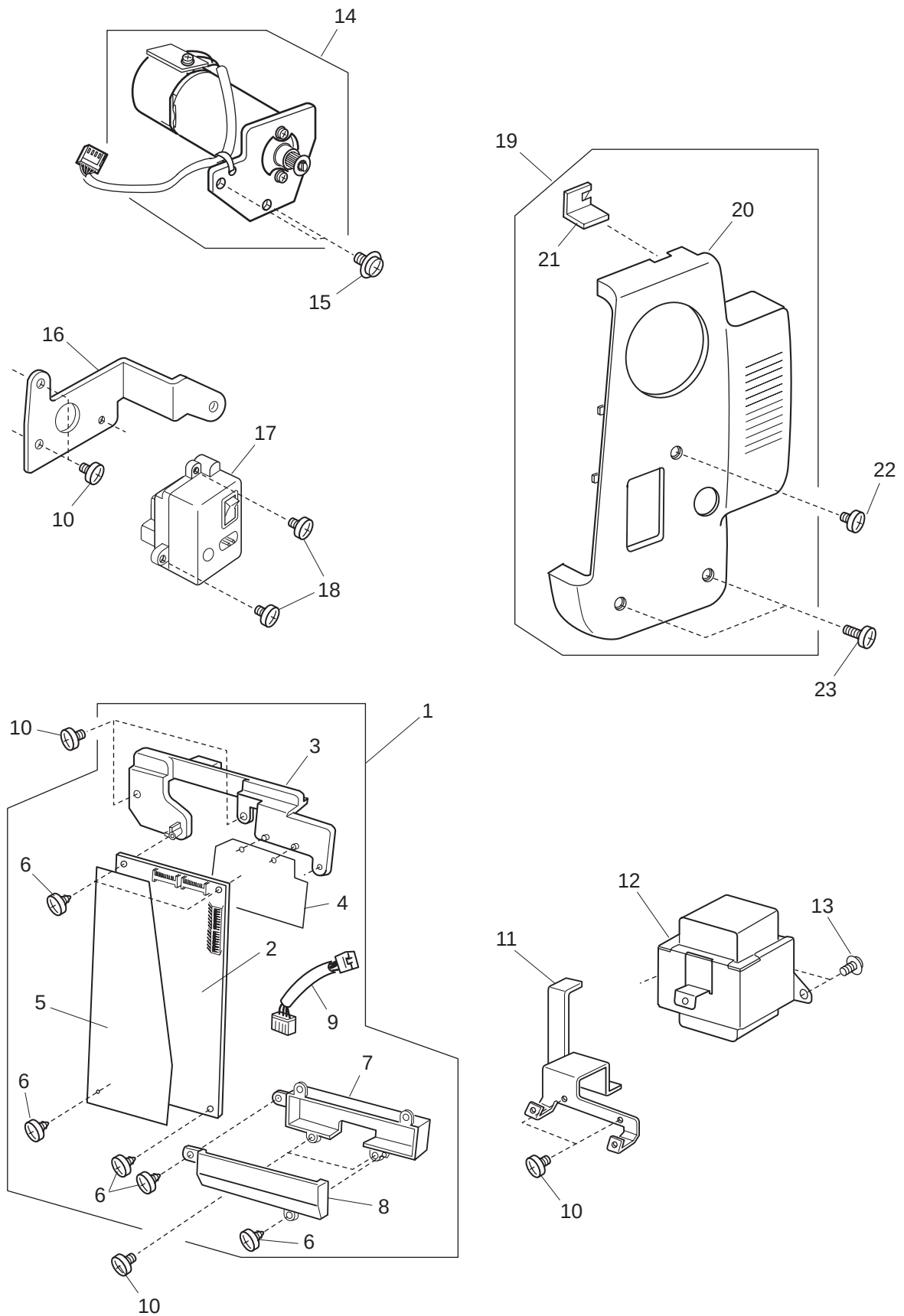
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846586001	Solenoid (unit)
2	000081005	Setscrew 4x8
3	846641108	Link (unit)
4	846139005	Link
5	846147006	Supporter
6	000002105	Snap ring E-3
7	846233000	Arm (1)
8	846154006	Spring
9	000002507	Snap ring E-4
10	846642109	Sensor (unit)
11	846158000	Sensor base
12	846513306	Switch (unit)
13	000078700	Setscrew 2x8
14	000101105	Setscrew 3x4
15	846643100	Auto thread cutter (unit)
16	000101404	Setscrew 4x6
17	846195009	Cover
18	000115205	Setscrew TP 4x6
19	846026008	Drop feed lever
20	846214005	Spring
21	846645009	Drop feed knob (unit)
22	846027009	Drop feed knob
23	846211002	Drop feed knob base
24	000072003	Plain washer 5
25	000013903	Snap ring CS-5
26	660518505	Switch (unit)
27	846028000	Rod
28	000109309	Setscrew TP 3x10
29	000115308	Setscrew TP 2x8
30	846646206	Knee lifter (unit)
31	000178505	Hexagonal socket screw 5x25
32	000179104	Hexagonal socket screw 5x30
33	000061412	Hexagonal nut 5-3-8
34	846166104	Knee lifter shaft
35	000111706	Hexagonal socket screw 5x8
36	846167105	Knee lifter
37	846338006	Knee lifter lever (2)
38	767059002	Lever shaft
39	000111201	Hexagonal socket screw 4x4
40	846581006	Knee lifter lever (3) (unit)
41	846336004	Knee lifter lever (3)
42	846173001	Spring
43	767062008	Knee lifter shaft
44	000001609	Snap ring E-5
45	000013800	Snap ring CS-6
46	846337005	Rod
47	000115700	TP screw 4x10
48	000002208	Snap ring E-9
49	846297002	Stopper
50	846339007	Spring
51	000053101	Cord binder

PARTS LIST

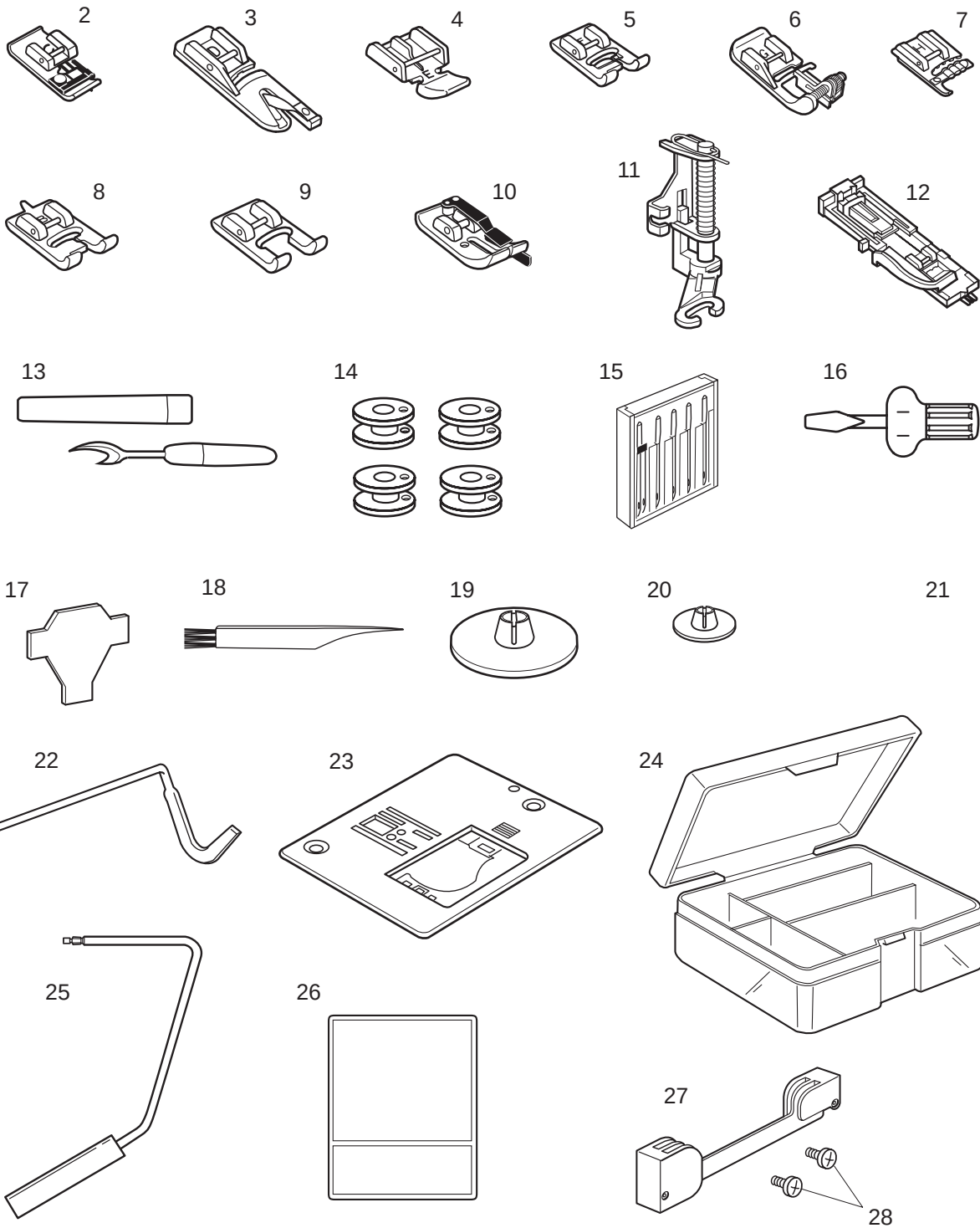


PARTS LIST

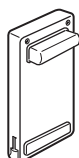
KEY NO.	PARTS NO.	DESCRIPTION
1	846648965	Printed circuit board A (unit)
2	846552503	Printed circuit board A (unit)
3	846181002	Set plate
4	846182003	Insulation paper (1)
5	846183004	Insulation paper (2)
6	000120203	Tapping screw 3x8 (B)
7	846184005	Printed circuit board case
8	846185006	Lid
9	846521008	Cord (unit)
10	000081005	Setscrew 4x8
11	846203001	Supporter
12	846512006	Transformer
13	000115205	Setscrew TP 4x6
14	846649003	Motor (unit)
15	000115607	Setscrew TP 4x8
16	846201009	Set plate
17	845504208	Machine socket (unit)
18	000103509	Setscrew 4x10
19	846670003	Belt cover (unit)
20	846024110	Belt cover
21	840602006	Thread cutter (unit)
22	000170507	Setscrew 4x12
23	000101426	Setscrew 4x6

PARTS LIST

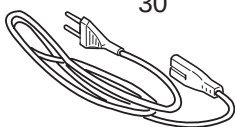
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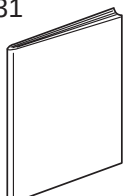
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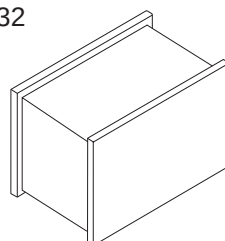
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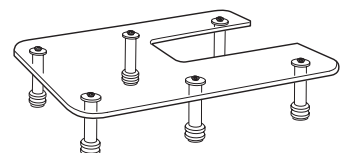
31



32



33



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	846870245	Accessories (unit)
2	822801001	Overlock foot
3	820809014	Hemmer foot
4	829801002	Zipper foot
5	822804118	Satin stitch foot
6	820817015	Blind hem foot
7	820819006	Multi-cord foot
8	820801016	Buttonhole foot (4-step)
9	832427103	Open toe satin stitch foot
10	200282004	Scant 1/4" foot
11	830856109	Open toe embroidery/darning foot
12	753801004	Automatic buttonhole foot
13	647808009	Seam ripper
14	102261103	Bobbins (5 total, 1 in machine)
15	820827007	Set of needles
16	820832005	Screwdriver
17	653802002	Screw key
18	802424004	Lint brush
19	822020503	Large spool holders (2)
20	822019509	Small spool holders (2)
21	846570002	Open toe walking foot
22	802422002	Quilt guide
23	846833109	Straight stitch needle plate
24	846856108	Accessory box
25	846811008	Knee lifter
26	846666501	Stitch chart panel (unit)
27	846285007	Stitch chart base
28	000163600	Setscrew 3 x 8
29	043271133	Foot control
30	830335004	Power supply cord
31	846800783	Instruction book
32	846831004	Cover
33	489709508	Quilt table