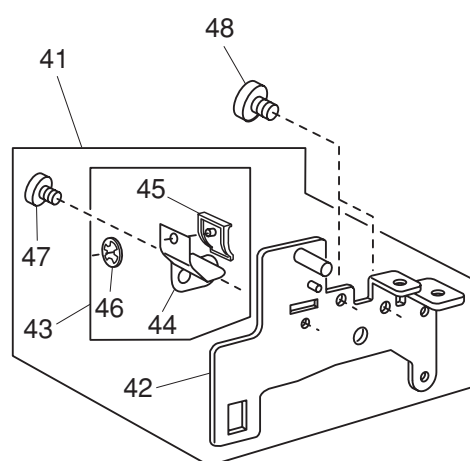
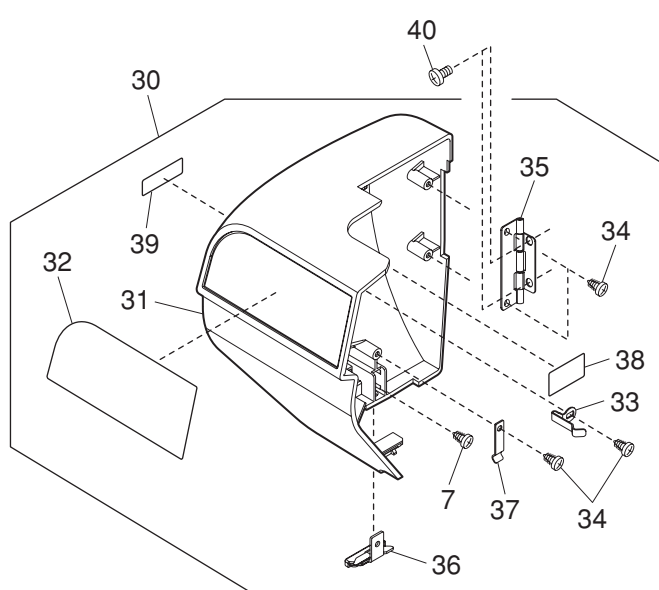
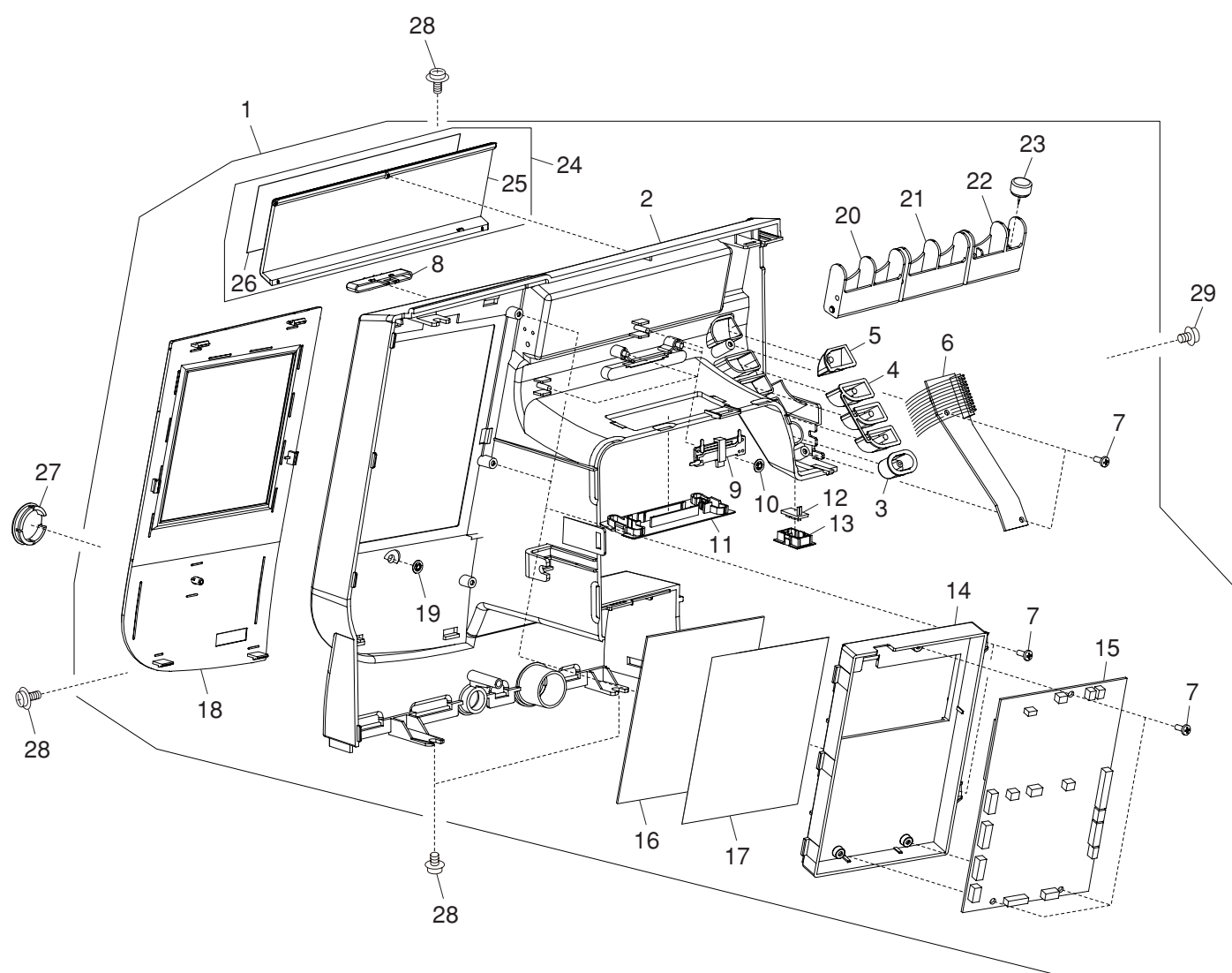


PARTS LIST

MODEL: eXcellence 580+

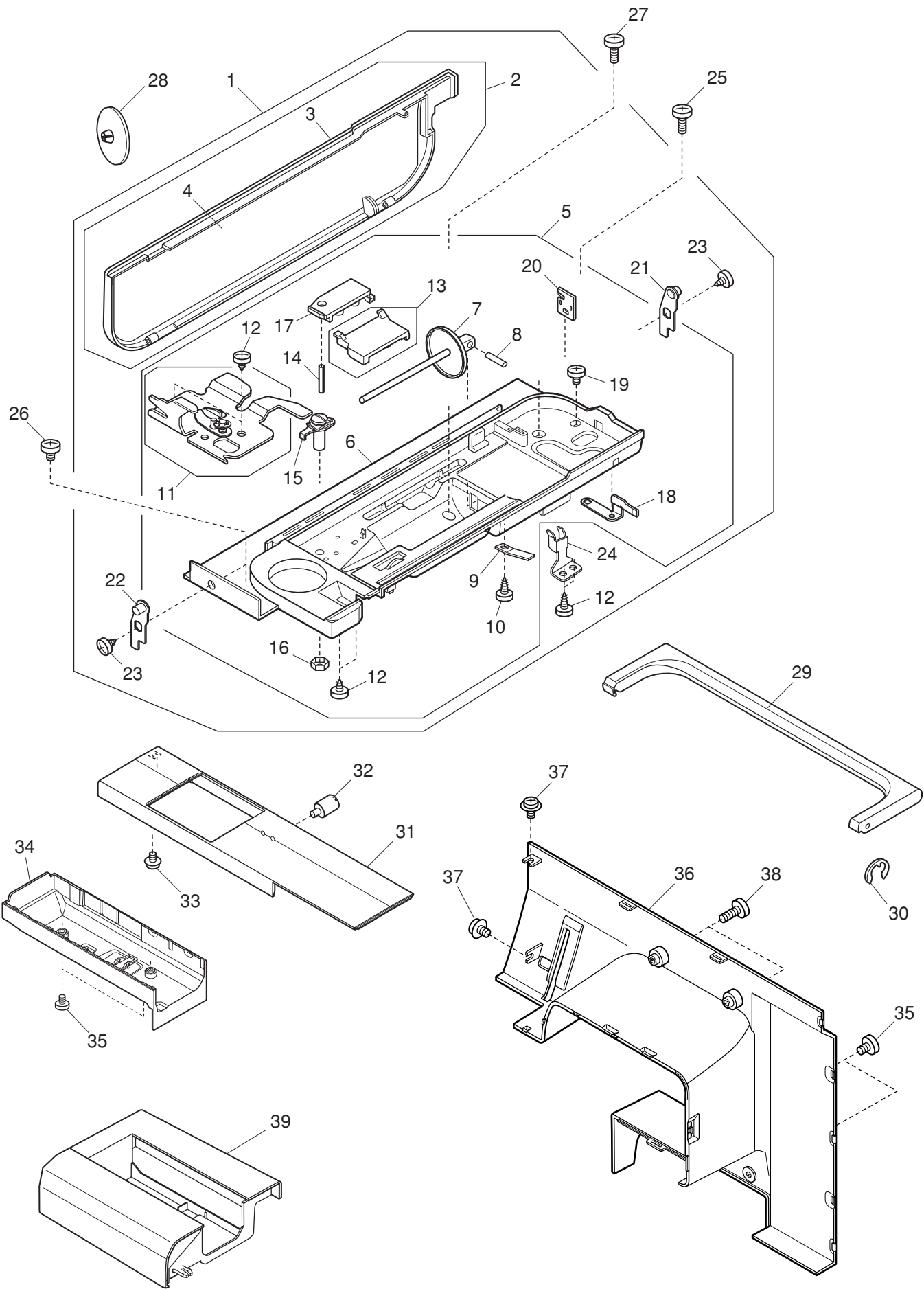
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	863620403	Front cover (unit)
2	861141B03	Front cover
3	858102A03	Start/stop button
4	858208A02	Function button 1
5	858208B02	Function button 2
6	861510001	Printed circuit board F (unit)
7	000120203	Setscrew 3x8 (B)
8	861145001	Speed control slider
9	653507288	Slide volume (unit)
10	000014306	Snap ring CS-3
11	858106103	LED cover 2
12	859525910	Printed circuit board L2 (unit)
13	860167006	Lamp cover 2
14	863034002	Printed circuit board A case
15	863507126	Printed circuit board A
16	852524000	Touch panel (unit)
17	863022A13	Touch panel sheet
18	863033B01	Ornamental panel
19	000014007	Snap ring CS-4
20	849058A10	Storage compartment 1
21	849058A09	Storage compartment 1
22	849059A04	Storage compartment 2
23	849801004	Circular pivot pin
24	861642405	Storage compartment lid (unit)
25	861143009	Storage compartment lid
26	861144A04	Ornamental plate
27	859216007	Cap
28	000115205	Setscrew TP 4x6
29	000114710	Setscrew TP 3x6
30	863654303	Face plate (unit) (U.S.A.) (Canada)
	863654406	Face plate (unit) (Continental Europe) (Australia)
31	863151A02	Face plate
32	861148A05	Ornamental panel 2
33	850013005	Face plate spring
34	000161206	Setscrew 3x10 (B)
35	851503103	Face plate hinge (unit)
36	832508006	Thread cutter (unit)
37	859233000	Spring
38	100045000	Caution sticker (U.S.A.) (Canada)
39	100517008	Caution sticker (U.S.A.) (Canada)
40	000081119	Setscrew 4x6
41	861612004	Carrying handle supporter (unit)
42	861024003	Carrying handle supporter
43	861613005	Spring (unit)
44	861073007	Spring
45	861074008	Spring cap
46	000017701	Snap ring CS-3.5
47	000101116	Setscrew 3x4
48	000081005	Setscrew 4x8

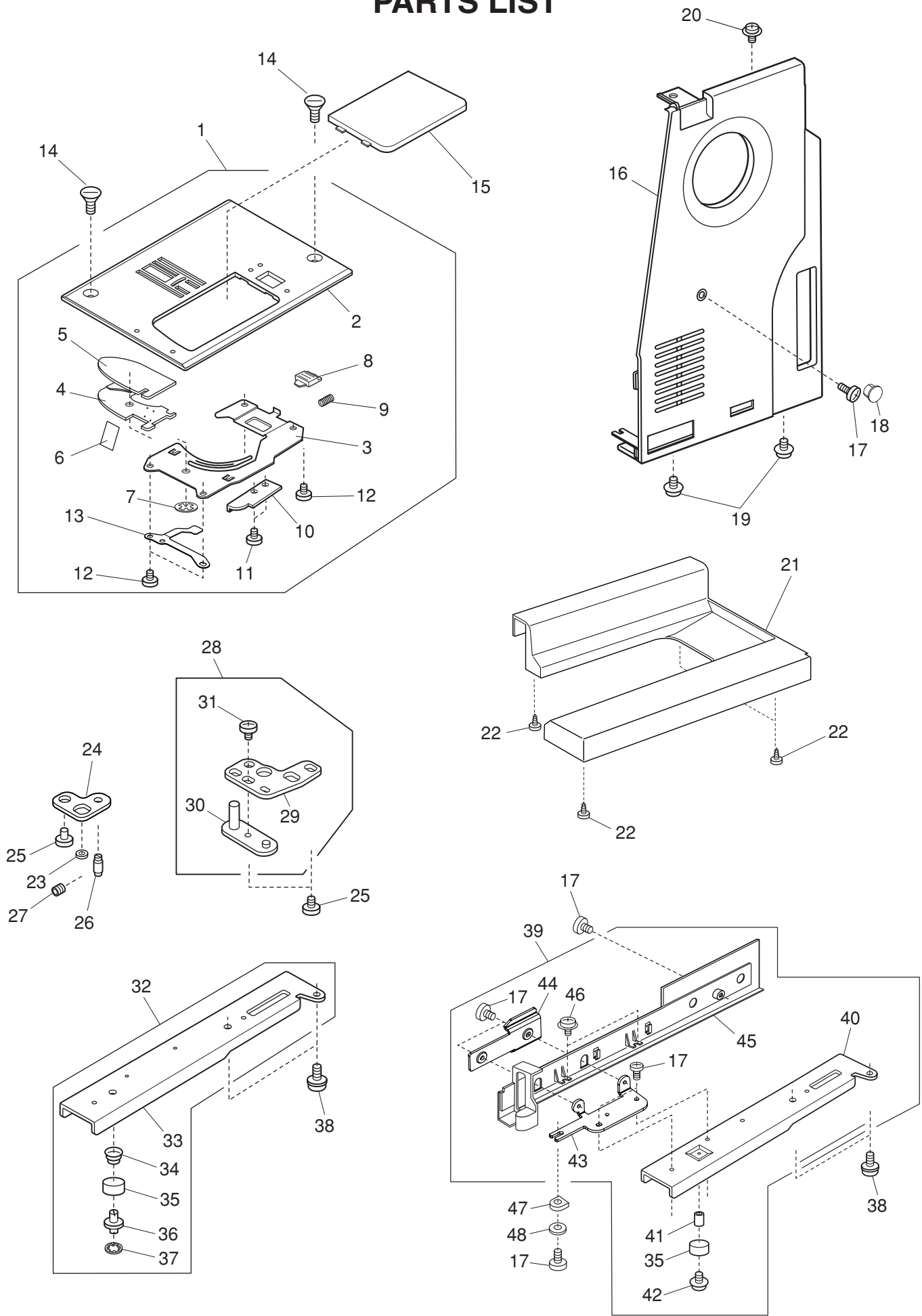
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	861607707	Top cover (whole unit)
2	861608708	Top cover (unit)
3	861016002	Top cover
4	861017A05	Quick reference chart
5	861609101	Top cover body (unit)
6	861018107	Top cover body
7	859052003	Spool pin
8	822017002	Spool pin shaft
9	822018003	Spool pin spring
10	000107204	Setscrew 3x12 (B)
11	859541004	Thread guide (unit)
12	000120203	Setscrew 3x8 (B)
13	859648002	Thread guide cover (unit)
14	000020202	Spring pin 2x10 (K)
15	862535005	Bobbin winder thread guide (unit)
16	000160102	Adjustable lock nut 4
17	830011001	Bobbin winder thread guide cover
18	861099009	Bobbin winder stopper
19	000103819	Setscrew 3x5
20	830505007	Thread cutter (unit)
21	858023002	Top cover hinge (right)
22	858023105	Top cover hinge (left)
23	000161206	Setscrew 3x10 (B)
24	859137003	Top cover hinge (right)
25	000104119	Setscrew 4x20
26	000066705	Setscrew 3x8
27	000170507	Setscrew 4x12
28	822020503	Spool holder
29	861019005	Carrying handle
30	000001609	Snap ring E-5
31	861007103	Free arm cover
32	858165100	Pin
33	000114710	Setscrew TP 3x6
34	861008104	Bed cover
35	000081005	Setscrew 4x8
36	861009B03	Rear cover
37	000115205	Setscrew TP 4x6
38	000101806	Setscrew 4x16
39	861501A03	Extension table (unit)

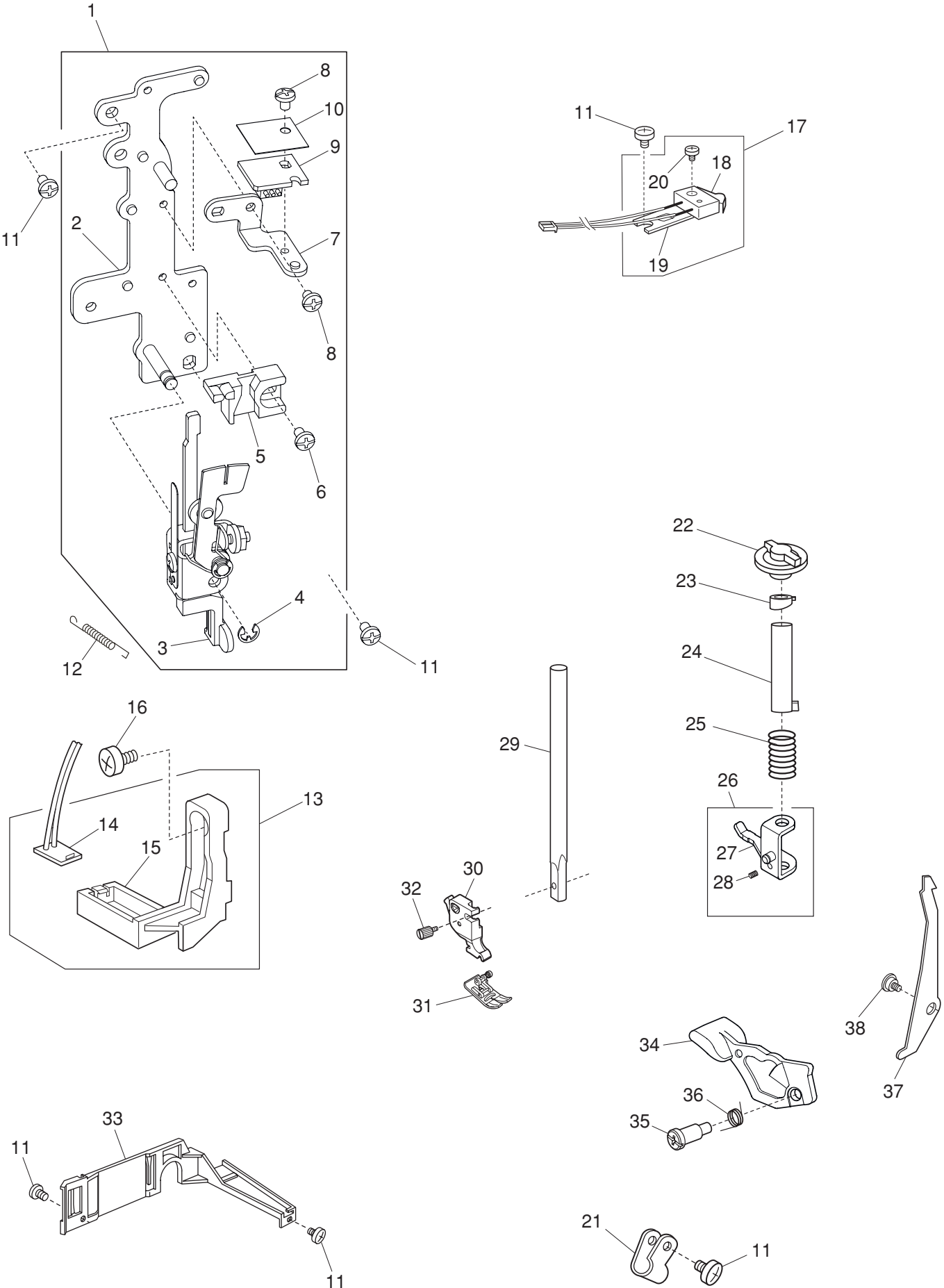
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	809616006	Needle plate (unit)
2	809132003	Needle plate
3	809133004	Hook cover plate supporter
4	809134005	Hook cover plate supporter base
5	809135006	Guide holder
6	809137008	Cutter
7	000014306	Snap ring CS-3
8	825016000	Hook cover plate release button
9	825017001	Spring
10	809050006	Rotation stopper
11	000163703	Setscrew 2x3.5
12	820374004	Setscrew 2x2.3
13	809184000	Spring
14	820390109	Setscrew
15	809136100	Hook cover plate
16	861146301	Belt cover
17	000081005	Setscrew 4x8
18	745033002	Cap
19	000115205	Setscrew TP 4x6
20	000114710	Setscrew TP 3x6
21	861005019	Base cover
22	000161206	Setscrew 3x10 (B)
23	822314002	Nut
24	860003025	Needle plate nut set plate
25	810220106	Setscrew
26	859270009	Needle plate positioning pin
27	000111201	Hexagonal socket screw 4x4
28	858643004	Needle plate set plate (right) (unit)
29	858133006	Needle plate set plate (right)
30	860005005	Needle plate adjusting plate
31	000103808	Setscrew 3x5
32	861601000	Arm sole (front side) (unit)
33	861002005	Arm sole (front side)
34	858162004	Spring
35	605074008	Rubber foot
36	820350004	Adjusting screw
37	000014409	Snap ring CS-8
38	000148403	Setscrew 6x12 (S)
39	863624005	Arm sole (unit)
40	861003006	Arm sole
41	000141107	Bushing
42	000119106	Setscrew TP 4x10
43	863037005	Rail set plate
44	863036004	Rail
45	861006102	Cover
46	000115618	Setscrew TP 4x8
47	843014004	Nut
48	000070506	Washer 4

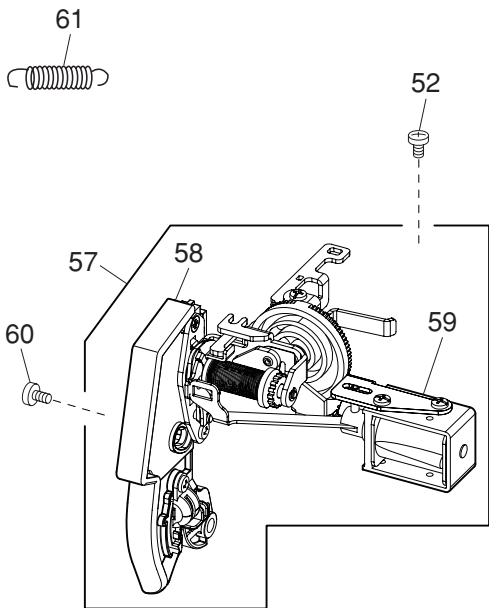
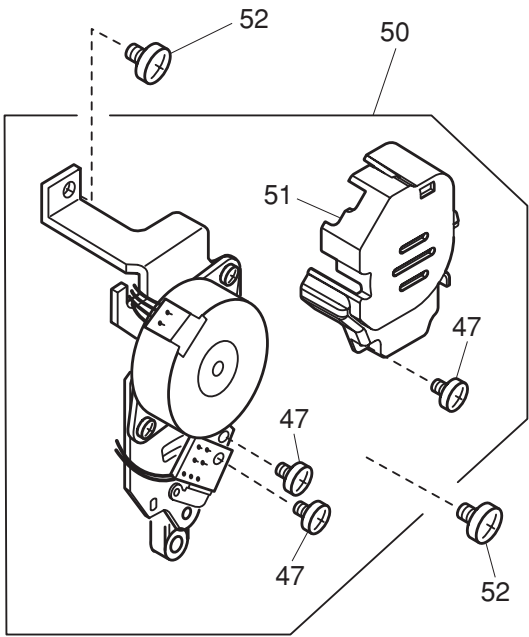
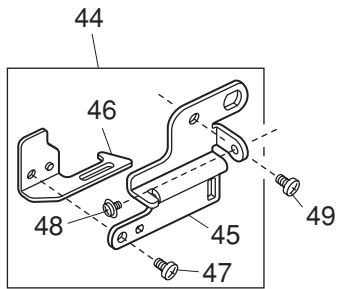
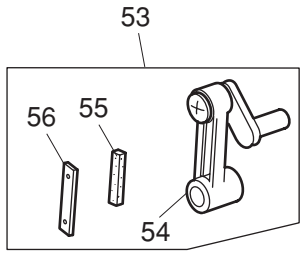
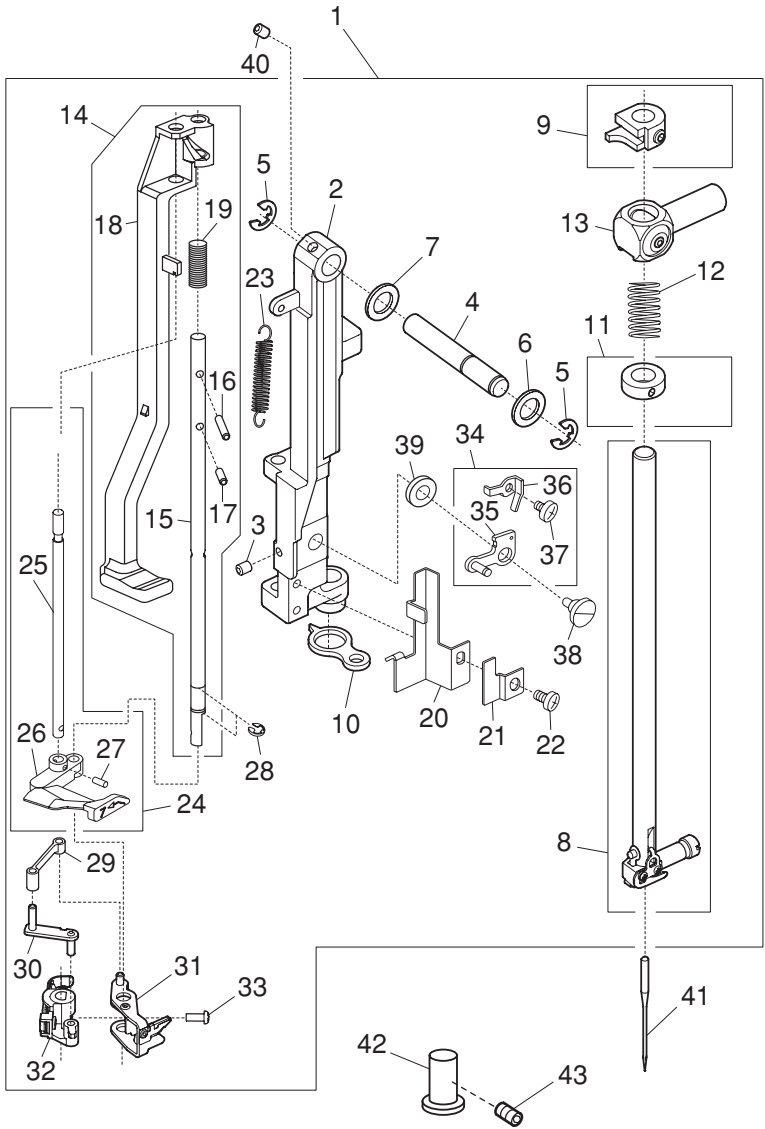
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	863606207	Front bracket (unit)
2	861030013	Front bracket
3	843625107	Buttonhole lever (unit)
4	000002105	Snap ring E-3
5	830057021	Buttonhole lever guide
6	000103808	Setscrew 3x5
7	861031003	Sensor base plate
8	000101105	Setscrew 3x4
9	852502312	Printed circuit board G1 (unit)
10	853028002	Insulation sheet
11	000081005	Setscrew 4x8
12	858312001	Needle bar supporter spring
13	861665507	LED cover (unit)
14	859525817	Printed circuit board L2 (unit)
15	859232021	LED cover
16	000078319	Setscrew 3x6
17	861617009	Presser foot lifter switch (unit)
18	652520099	Micro switch (unit)
19	861029008	Micro switch set plate
20	000102900	Setscrew 2x8
21	000188601	Nylon clip
22	858136102	Presser foot pressure adjusting dial
23	858155004	Presser foot pressure adjusting cam
24	858028007	Presser bar bushing
25	861026005	Presser bar spring
26	863614105	Presser bar supporter (unit)
27	863012004	Presser bar supporter
28	000111500	Hexagonal socket screw 4x8
29	827021200	Presser bar
30	863819009	Presser foot holder (unit)
31	832523007	Zigzag foot (unit)
32	858274000	Thumbscrew
33	861078002	Cord guide
34	863011003	Presser foot lifter lever
35	865049006	Setscrew
36	859029001	Spring
37	861067008	Tension release lever
38	859273002	Setscrew

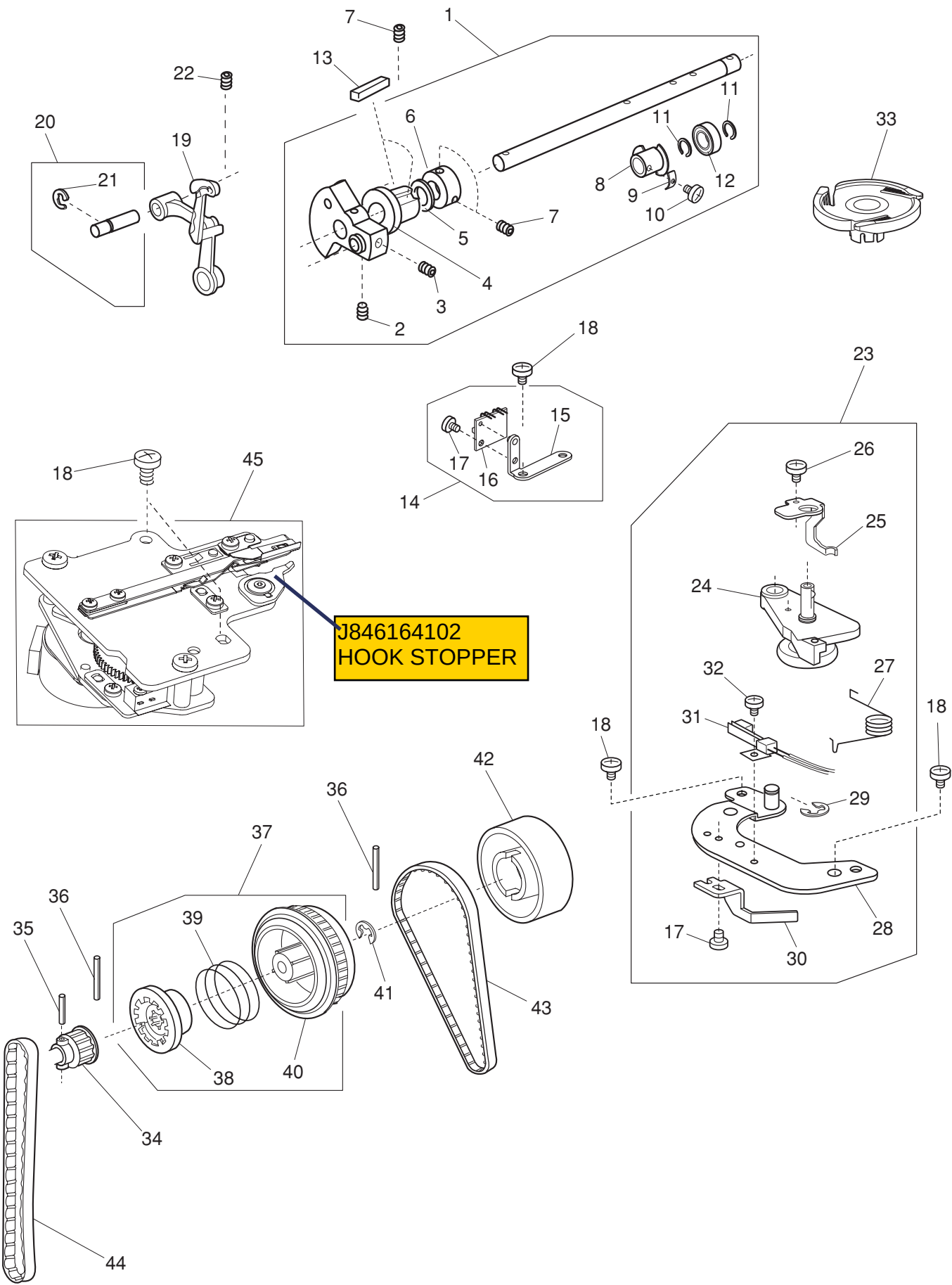
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	863629103	Needle bar supporter (unit)
2	858250000	Needle bar supporter
3	000111902	Hexagonal socket screw 3x4
4	735144006	Needle bar supporter pin
5	000002507	Snap ring E-4
6	000070609	Washer 6
7	673022002	Washer
8	858538005	Needle bar (unit)
9	858540000	Rotation pin stopper (unit)
10	829027006	Supporter guide plate
11	858541001	Threader guide ring (unit)
12	858172007	Needle bar supporter spring
13	846515009	Needle bar supporter (unit)
14	858686009	Threader shaft (unit)
15	858255016	Threader shaft
16	000265500	Guide pin E-2x12-CH
17	000265603	Guide pin E-2x6-CH
18	858256006	Threader lever
19	863128004	Needle threader spring
20	858272008	Threader lever supporter
21	863131000	Threader lever supporter 2
22	000078320	Setscrew 3x6
23	858258019	Needle threader return spring
24	862625106	Threader supporter shaft (unit)
25	858259009	Threader supporter shaft
26	814043105	Threader guide
27	000022204	Spring pin 2x6 (K)
28	000001207	Snap ring E-2.5
29	858265008	Link plate 1
30	858266009	Link plate 2
31	862626026	Threader guard plate (unit)
32	862627005	Hook holder (unit)
33	000230403	Setscrew 2x5
34	861630008	Zigzag width rod (unit)
35	808015006	Zigzag width rod
36	827088009	Zigzag width rod spring
37	820373003	Setscrew 2x3
38	678084306	Eccentric pin
39	863127003	Washer
40	000111201	Hexagonal socket screw 4x4
41	102408089	Needle
42	827083004	Supporter guide pin
43	000216805	Hexagonal socket screw 3x3
44	862651101	Arm thread guide (unit)
45	862081104	Arm thread guide
46	862133009	Thread guide plate
47	000101105	Setscrew 3x4
48	000268008	Setscrew TP 3x5
49	000078319	Setscrew 3x6
50	861629004	Zigzag width motor (unit)
51	861055014	Motor cover
52	000081005	Setscrew 4x8
53	846615103	Needle bar crank (unit)
54	843543007	Needle bar crank pin (unit)
55	650040005	Felt
56	650041006	Spring
57	863618028	Thread tension (whole unit)
58	863508013	Thread tension (unit)
59	834604308	Solenoid (unit)
60	000103509	Setscrew 4x10
61	850212017	Spring

PARTS LIST

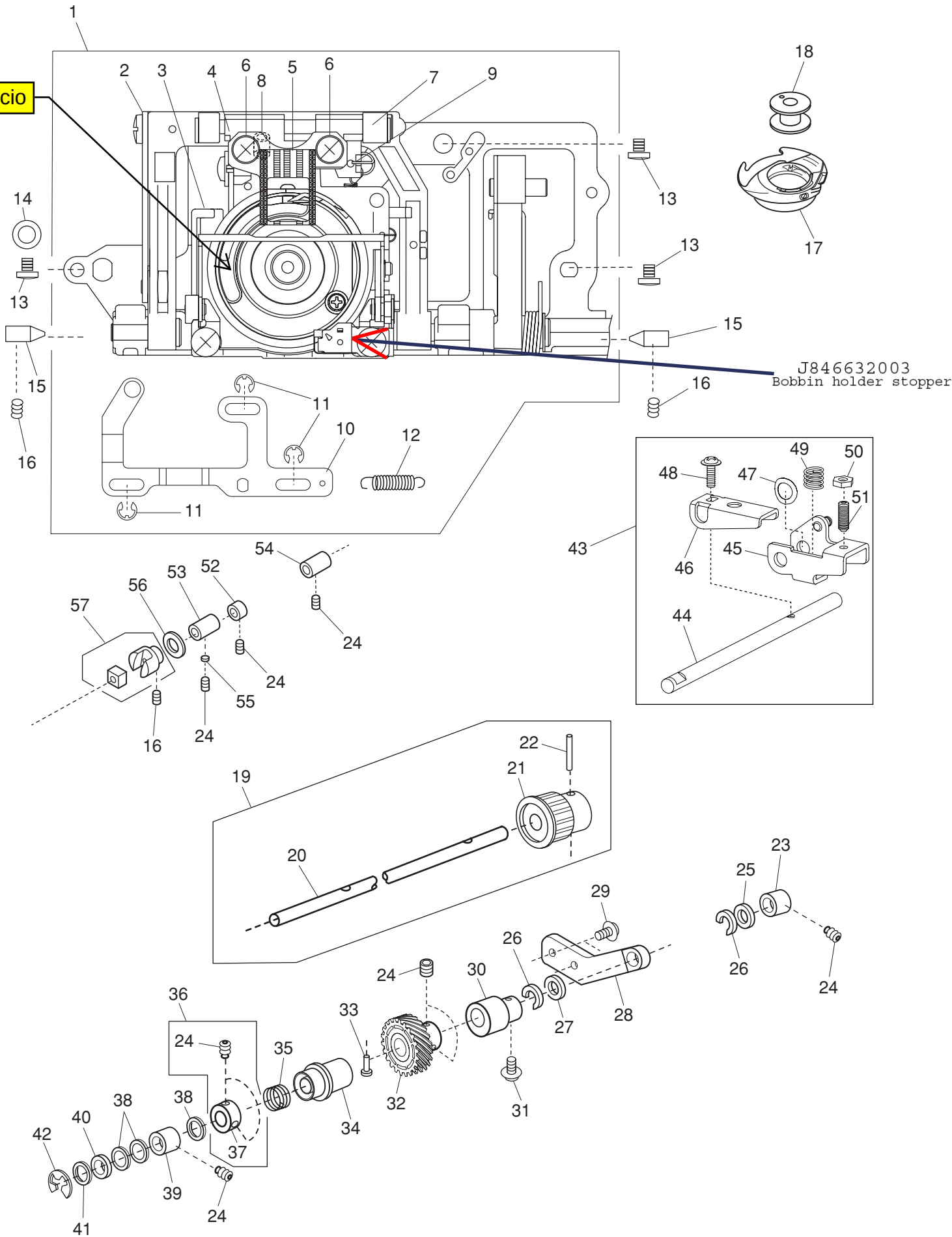


PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	861619207	Upper shaft (unit)
2	000111706	Hexagonal socket screw 5x8
3	000110901	Hexagonal socket screw 5x4
4	670079201	Upper shaft front bushing
5	000040105	Washer
6	767077006	Ring
7	000111304	Hexagonal socket screw 5x5
8	859055006	Upper shaft shield plate
9	859033008	Washer
10	000080406	Setscrew 3x10
11	000032702	Snap ring crescent
12	767178101	Ball bearing 6901ZZ
13	731312005	Felt
14	861620201	Upper shaft sensor (unit)
15	861039001	Sensor set plate
16	807505304	Printed circuit board P (unit)
17	000101105	Setscrew 3x4
18	000081005	Setscrew 4x8
19	820511108	Thread take-up lever (unit)
20	650626001	Thread take-up lever pin (unit)
21	000002806	Snap ring E-6
22	000111201	Hexagonal socket screw 4x4
23	861636314	Bobbin winder (unit)
24	861503023	Bobbin winder
25	861096006	Clutch lever
26	000120203	Setscrew 3x8 (B)
27	865046003	Bobbin winder arm spring
28	861092002	Bobbin winder set plate
29	000001609	Snap ring E-5
30	861098008	Guide plate
31	856512203	Leaf switch (unit)
32	000081706	Setscrew 2.5x5
33	809619009	Thread cutter holder (unit)
34	858052000	Upper shaft gear
35	000004303	Spring pin 3x20
36	000024206	Spring pin 3x30
37	858647008	Belt wheel (unit)
38	858053001	Clutch ring
39	502065004	Clutch spring
40	858054002	Belt wheel
41	000030009	Snap ring E-10
42	858055003	Handwheel
43	846098104	Timing belt 178
44	858118108	Timing belt 168
45	861631113	Automatic thread cutter (unit)

PARTS LIST

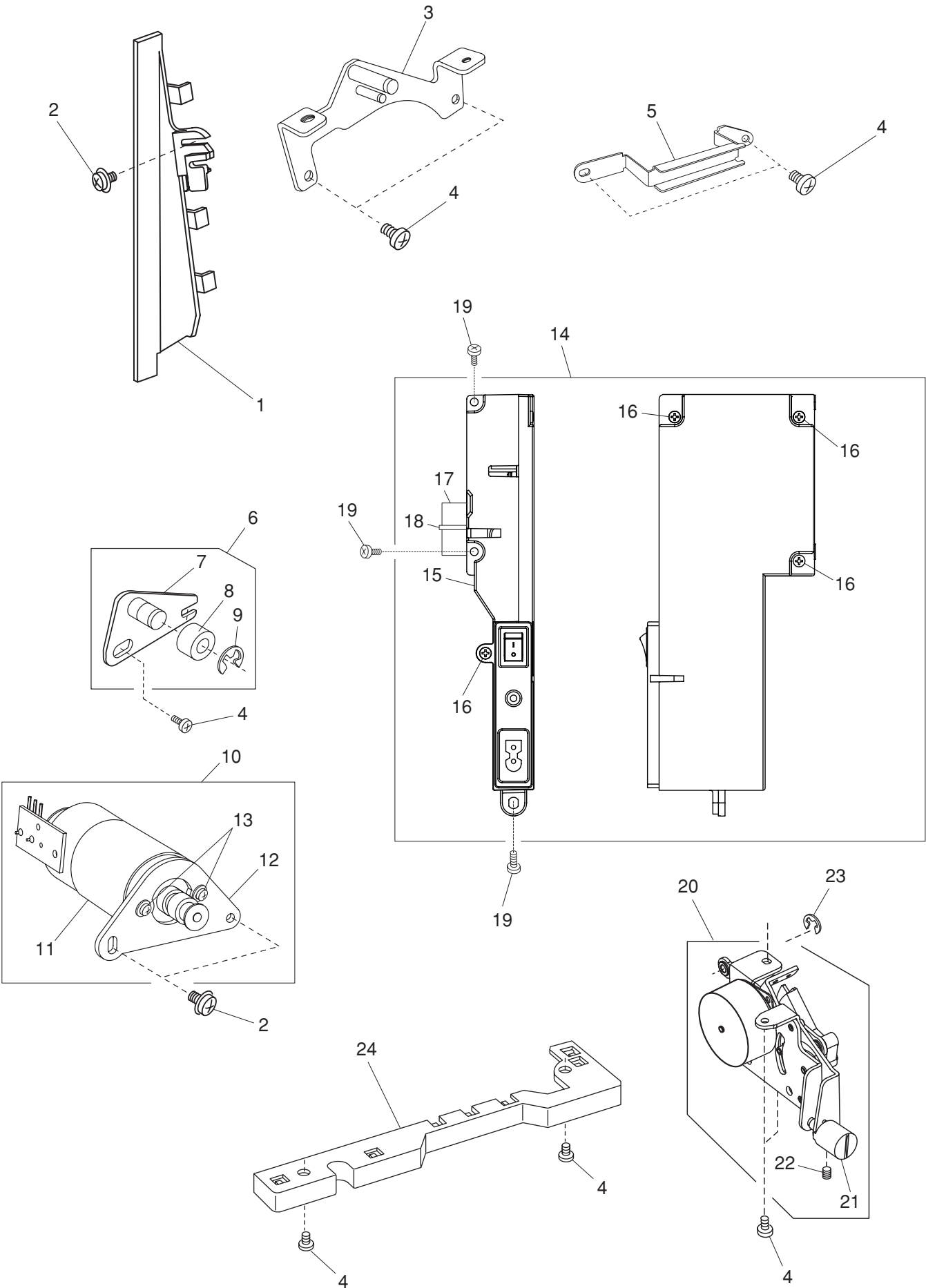
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PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	861625206	Feed rock shaft (whole unit)
2	846629100	Feed rock shaft (unit)
3	863617005	Hook race (unit)
4	846651008	Feed base (unit)
5	809149003	Feed dog
6	000104005	Setscrew 3.5x8
7	825099007	Feed base shaft
8	000111407	Hexagonal socket screw 4x6
9	825103005	Feed base spring
10	858138001	Drop plate
11	000002105	Snap ring E-3
12	661018008	Spring
13	000081005	Setscrew 4x8
14	000070506	Washer 4
15	738055008	Straight pin
16	000111304	Hexagonal socket screw 5x5
17	858570009	Bobbin holder (unit)
18	102261103	Bobbin
19	861621006	Lower shaft (unit)
20	861040005	Lower shaft
21	650073007	Lower shaft gear
22	000004200	Spring pin 3x18
23	650079003	Lower shaft bushing (rear)
24	000111201	Hexagonal socket screw 4x4
25	822070003	Felt (1)
26	822112008	Felt holder (1)
27	861051009	Felt
28	858058006	Lower shaft supporter
29	000115700	Setscrew TP 4x10
30	846379009	Feed cam
31	000149600	Setscrew 3x14
32	808137005	Lower shaft gear
33	820161006	Feed lifting pin
34	846103000	Feed lifting cam
35	825093001	Feed lifting cam spring
36	820672005	Lower shaft ring (unit)
37	820166001	Lower shaft ring
38	000038502	Washer
39	858060001	Lower shaft bushing (front)
40	735143005	Felt
41	858177002	Lower shaft washer
42	000002806	Snap ring E-6
43	861627002	Feed shaft (unit)
44	861048003	Feed shaft
45	858129009	Feed arm (1)
46	858130003	Feed arm (2)
47	810207004	Washer
48	000201302	Setscrew TP 3x10
49	589040002	Spring
50	000160102	Adjustable lock nut 4
51	000177401	Hexagonal socket screw 4x12
52	820387000	Ring
53	625144002	Feed shaft bushing (front)
54	650092002	Feed shaft bushing (rear)
55	650175000	Washer
56	823110009	Felt
57	625508008	Feed regulator (unit)

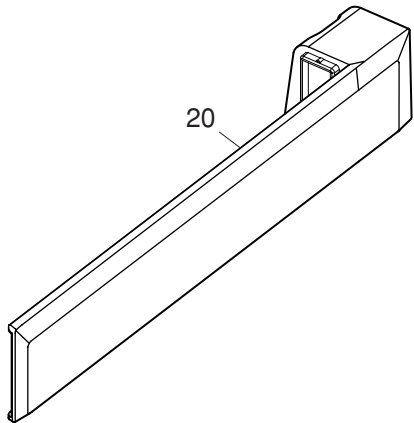
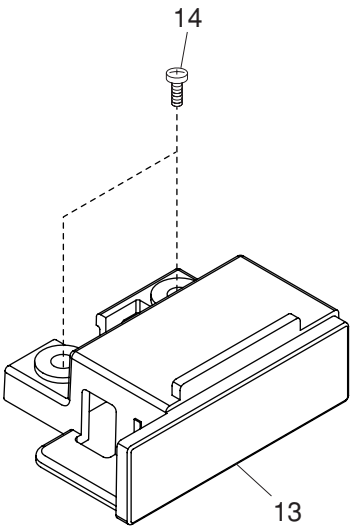
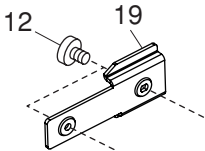
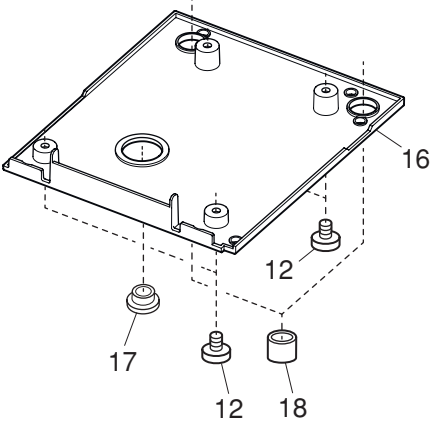
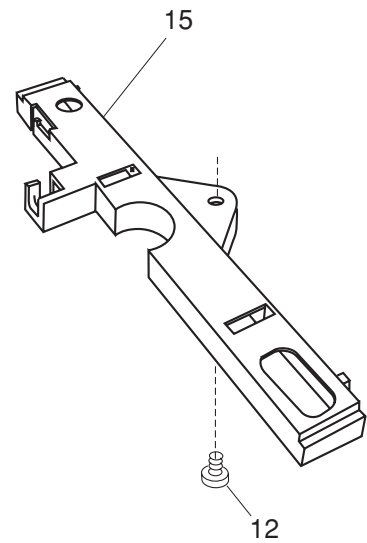
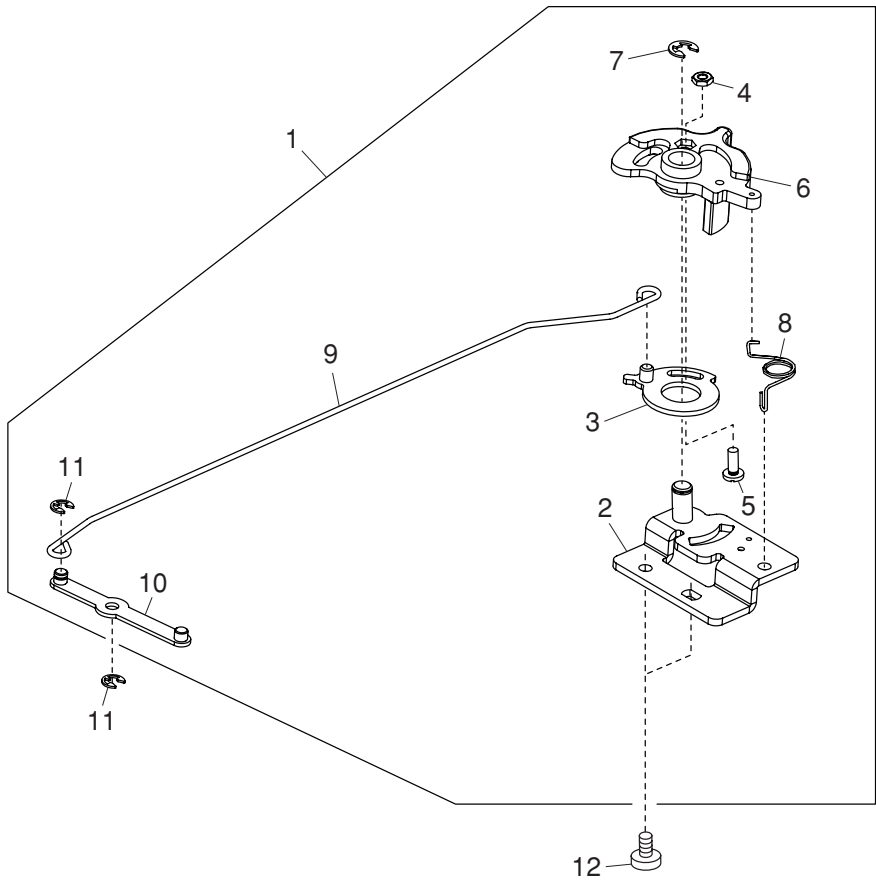
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	858145012	Cord guide plate
2	000115607	Setscrew TP 4x8
3	861075009	Carrying handle supporter (rear)
4	000081005	Setscrew 4x8
5	861089006	Cord guide
6	860608004	Idler (unit)
7	860021007	Idler base
8	625217100	Idler
9	000002806	Snap ring E-6
10	858639306	DC motor (unit)
11	863514001	DC motor
12	858117004	DC motor bracket
13	000115009	Setscrew TP 3x8
14	863625006	Switching power supply (unit) (U.S.A.) (Canada)
	863625109	Switching power supply (unit) (Continental Europe) (Australia)
15	863030101	Switching power supply case
16	000119704	Setscrew 3x14 (B)
17	808108007	Ferrite core (Continental Europe) (Australia)
18	000053008	Cord binder (Continental Europe) (Australia)
19	000103509	Setscrew 4x10
20	861628209	Feed motor (unit)
21	859215006	Feed balancing dial
22	000110200	Hexagonal socket screw 4x4 (WP)
23	000002105	Snap ring E-3
24	861077001	Cord guide (Free arm)

PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	PREFISSO "J" 863621105	Feed dog drop lever (unit)
2	858141007	Feed dog drop lever base
3	858142008	Feed dog drop lever connecting plate
4	000061803	Nut 3-3-5.5
5	000066705	Setscrew 3x8
6	858143009	Feed dog drop lever
7	PREFISSO "J" 000002507	Snap ring E-4
8	823119008	Spring
9	863038006	Rod
10	858139002	Drop connecting block
11	PREFISSO "J" 000002105	Snap ring E-3
12	000081005	Setscrew 4x8
13	861090033	Printed circuit board B case
14	PREFISSO "J" 000101703	Setscrew 4x12
15	858159019	Cord guide 2
16	861086106	Base plate
17	626045407	Cap
18	647009002	Bed rubber cushion
19	863036004	Rail
20	861088108	Rail cover

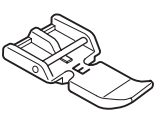
PARTS LIST

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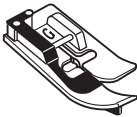
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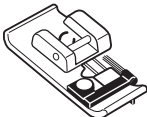
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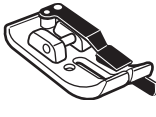
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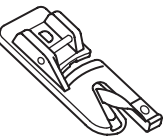
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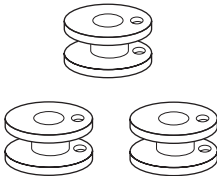
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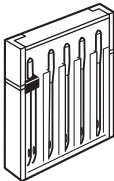
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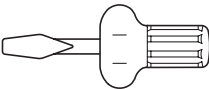
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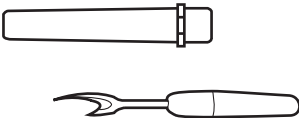
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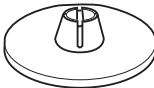
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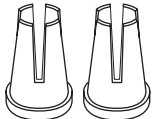
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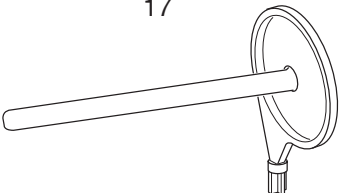
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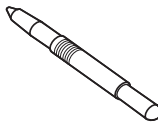
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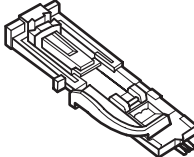
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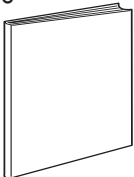
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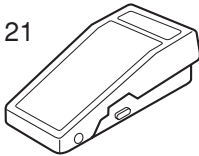
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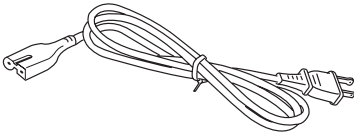
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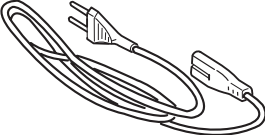
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22 (U.S.A.) (Canada)



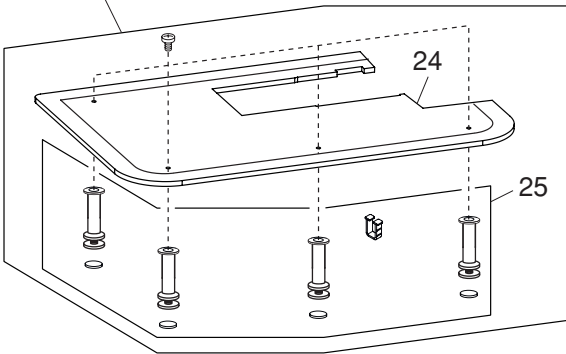
22 (Continental Europe)



22 (Australia)



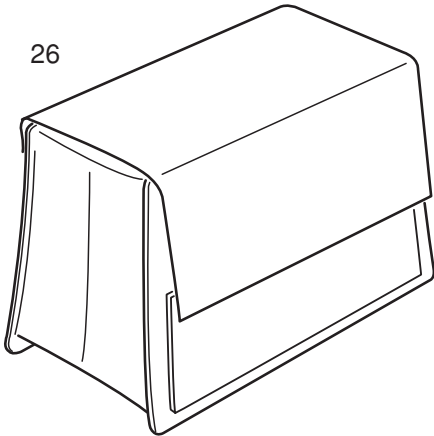
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PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	863870031	Accessories set
2	822804118	Satin stitch foot F
3	808852003	Zipper foot E
4	825817009	Blind hemming foot G
5	822801001	Overedge foot C
6	200008037	1/4" Seam foot
7	820809014	Hemmer foot
8	832427103	Open toe satin stitch foot F2
9	102261100	Bobbin
10	820827007	Needle case (unit)
11	820832005	Screwdriver (large)
12	802424004	Lint brush
13	647808009	Seam ripper (buttonhole opener)
14	822019509	Spool holder (small)
15	822020503	Spool holder (large)
16	862408008	Spool holders (special)
17	809041004	Extra spool pin
18	860194002	Touch panel stylus
19	753801004	Buttonhole foot R
20	863800661	Instruction book (English)
	863850013	Instruction book (French)
	863850024	Instruction book (German)
21	C-1036	Foot control
22	858519004	Power cable (U.S.A.) (Canada)
	830335004	Power cable (Continental Europe)
	830314018	Power cable (Australia)
23	863409002	Extra wide table (unit)
24	861401514	Extra wide table top
25	859867010	Extra wide table accessories (unit)
26	858802069	Cover