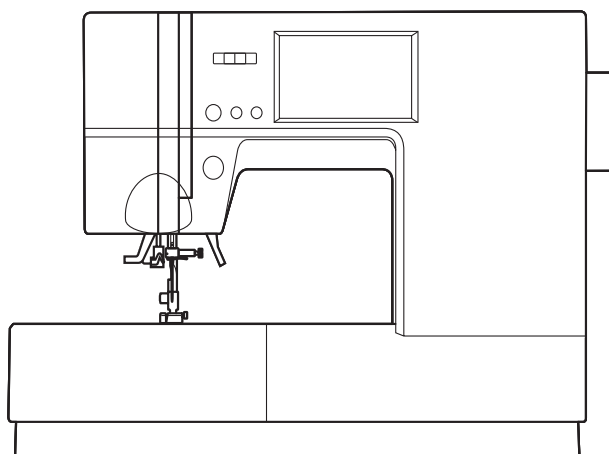


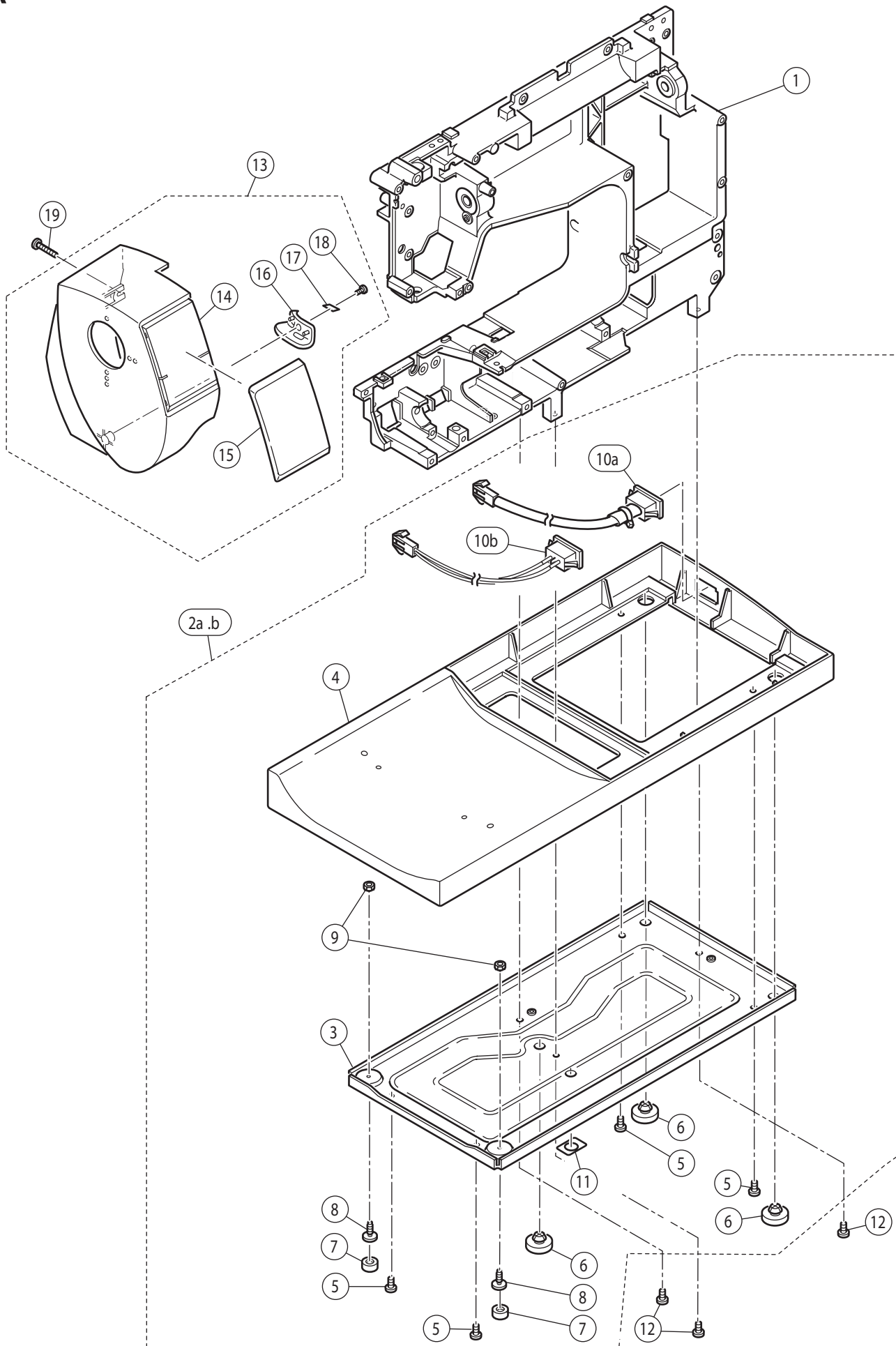


9985



Liste de pièces
Lista de Piezas
Parts List

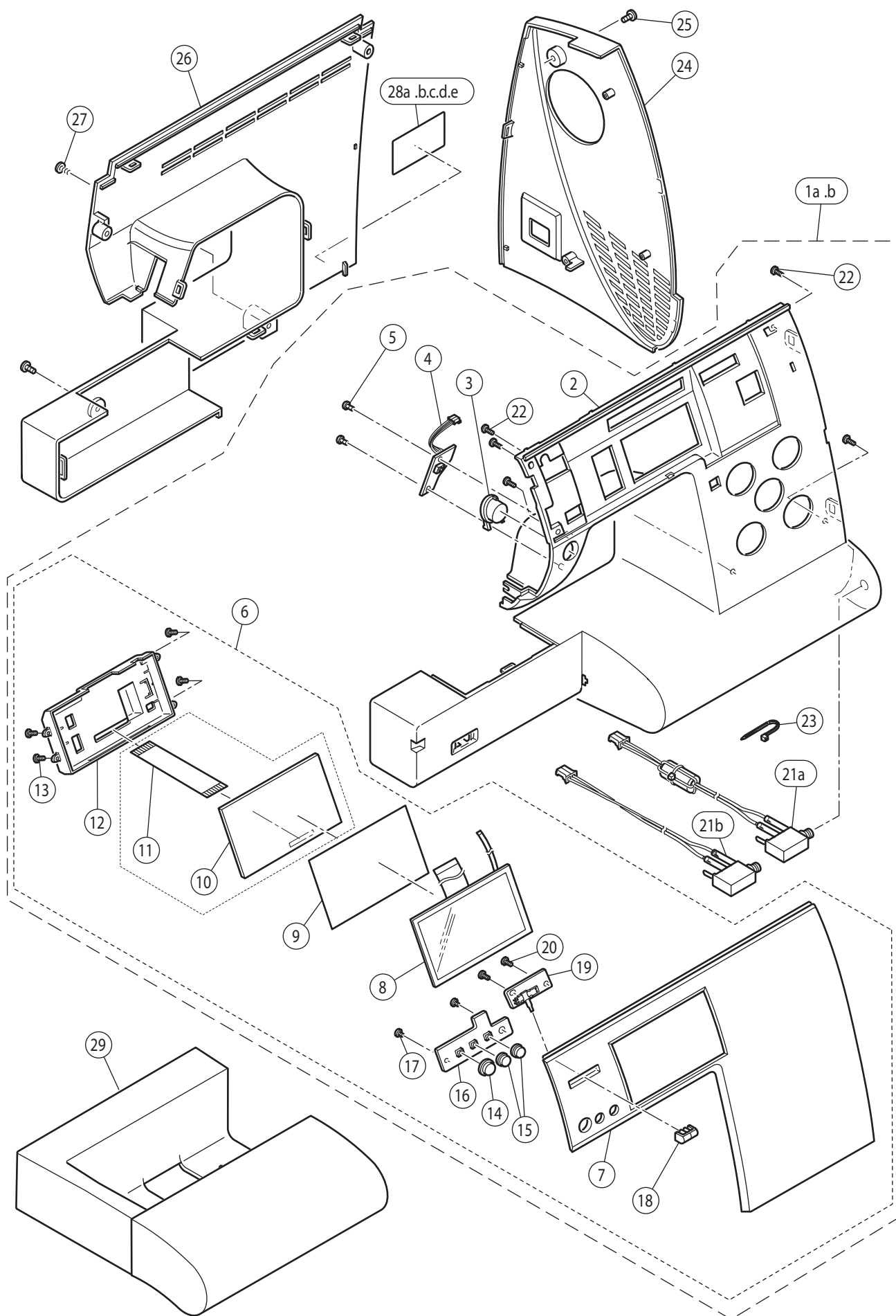
A



9985

Pos.	Part No.	Description
2a	416792701	Base Assy. (EU)
2b	416792801	Base Assy. (USA)
10a	68002901	Terminal Box Assy. (EU.AU)
10b	68002902	Terminal Box Assy. (USA)
13	416824001	Face Plate Assy.
17	412423701	Thread Cutter

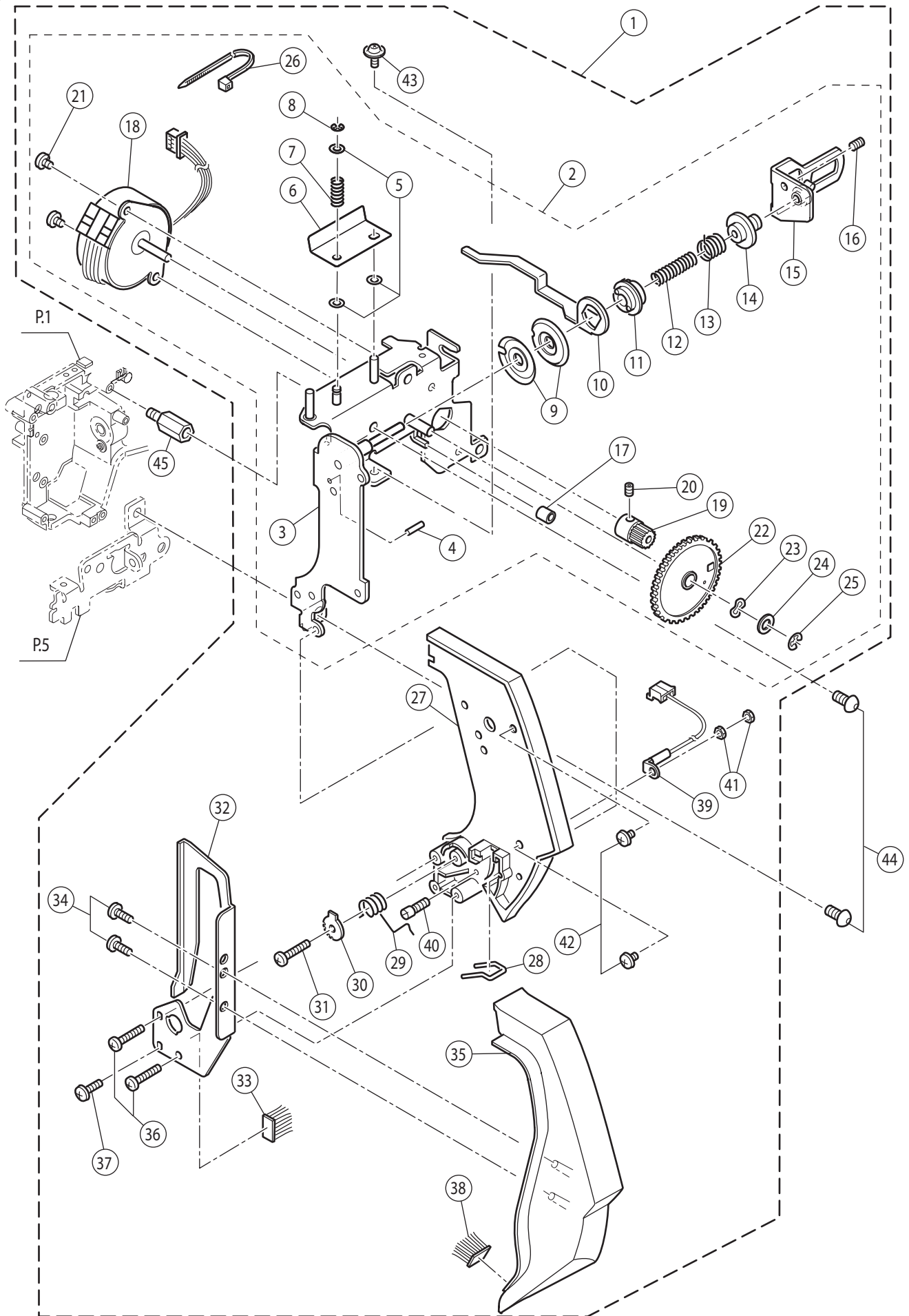
B



9985

Pos.	Part No.	Description
1a	416824201	Front Cover Assy. (EU)
1b	416824301	Front Cover Assy. (USA)
3	416791101	Start Stop Switch Key-top
4	416790501	Switch Board Assy.
6	416824401	Front Panel Assy.
11	416824901	Flexible Cord FFC
12	416825001	L.C.D.Cover
14	416825101	Reverse Key-Top
15	416825201	Key-top
16	416825301	Switch Board Assy.
18	416825401	Speed Key-top
21a	270 HP33115	Controller Cord Assy. (EU)
21 b	270 HP31800	Controller Cord Assy. (USA)
29	270 HP33012	Extension Table Assy.

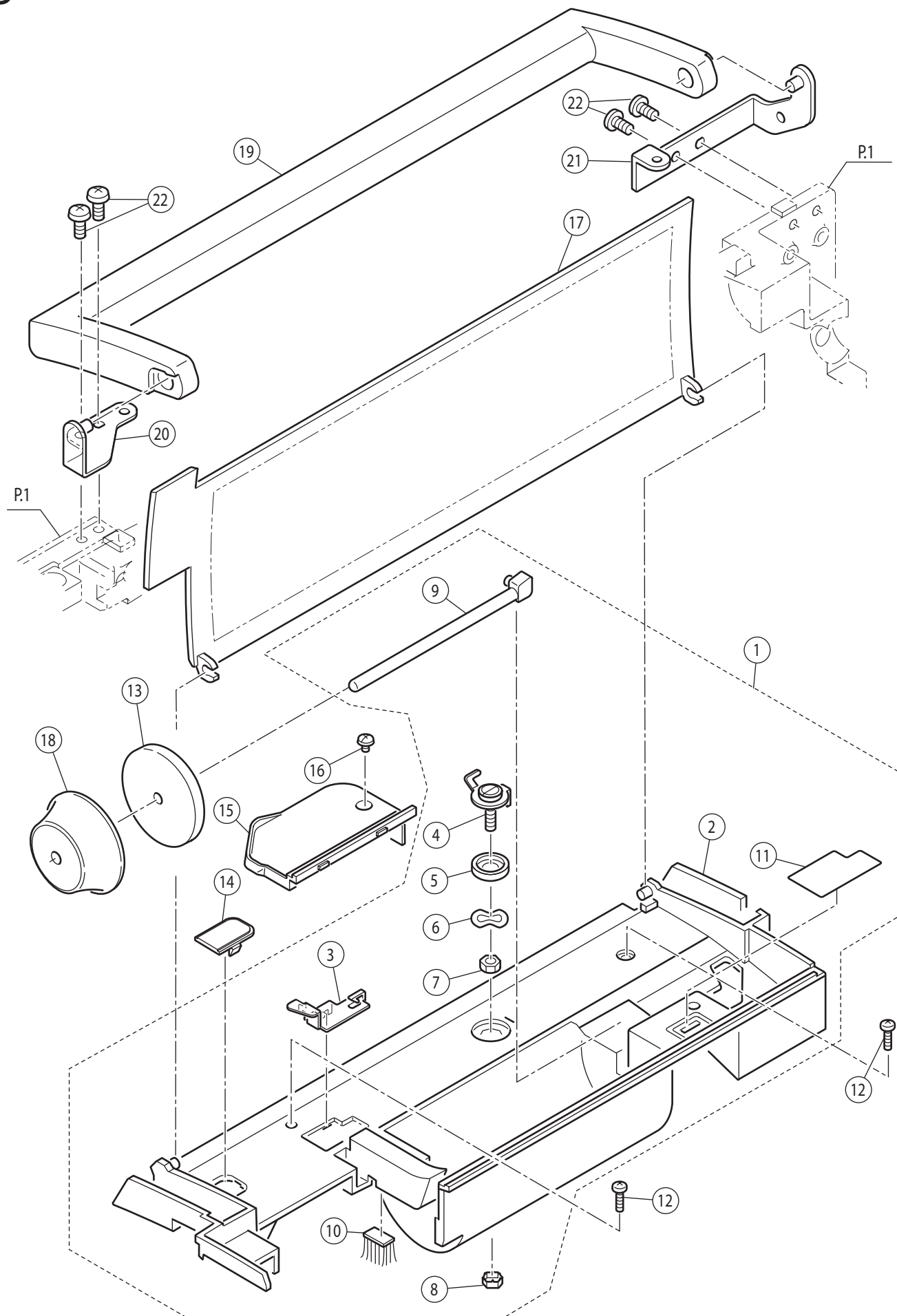
C



9985

<u>Pos.</u>	<u>Part No.</u>	<u>Description</u>
1	416791801	Thread Tension Unit
2	416399801	Thread Tension Assy.
9	68001586	Thread Tension Disc
29	416396101	Thread Check Spring
39	416399601	Thread Check Spring Cord

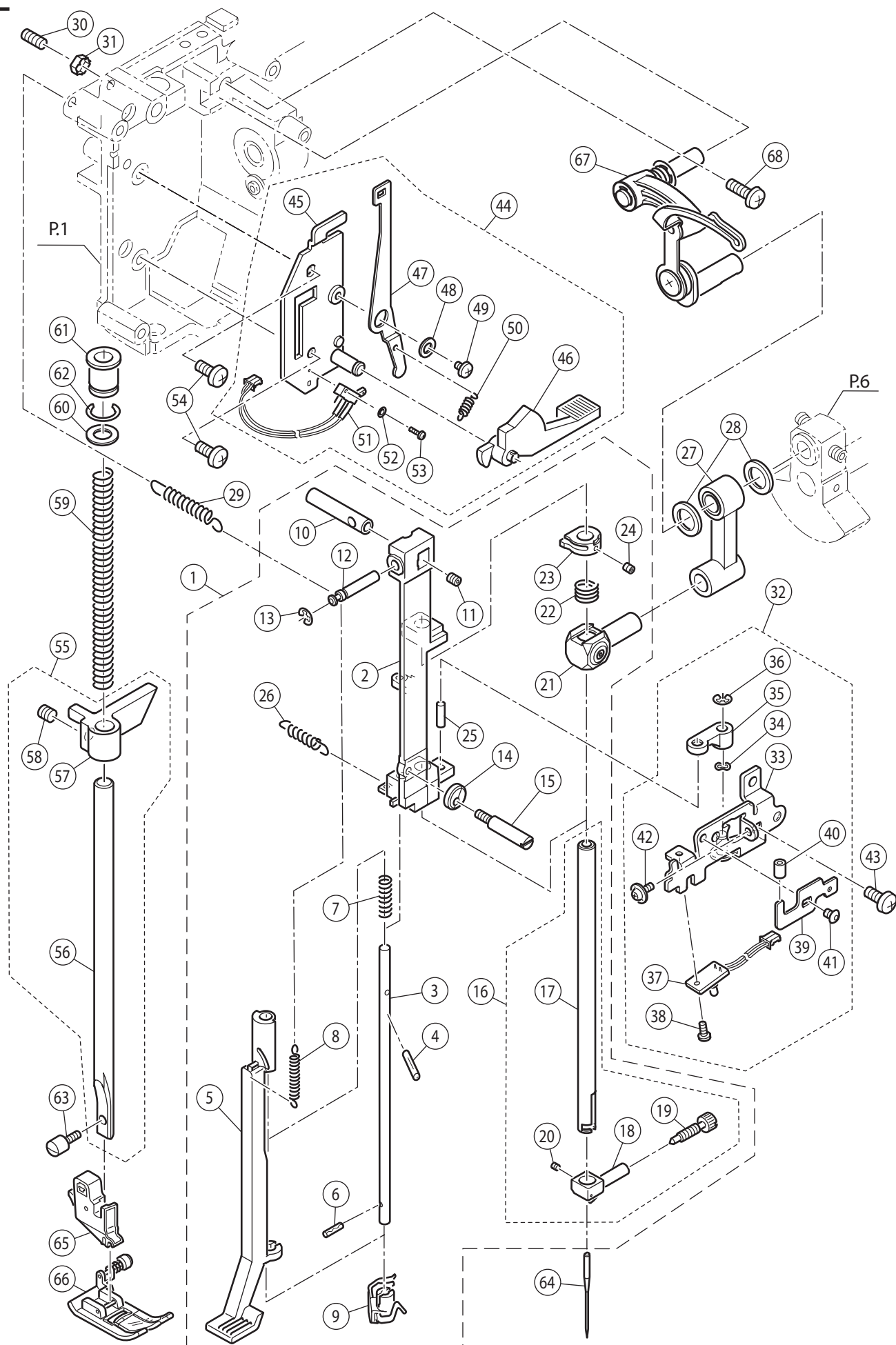
D



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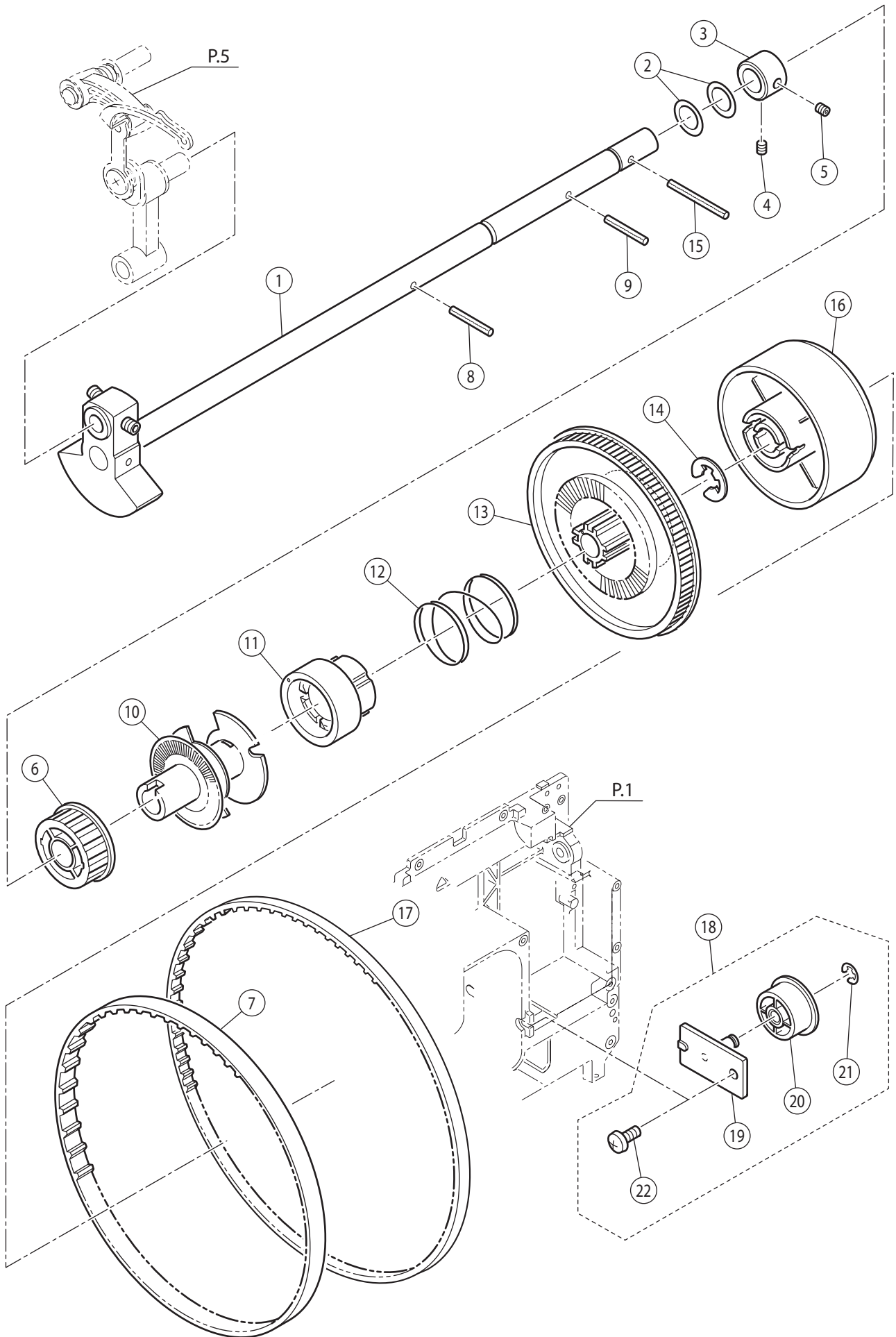
Pos.	Part No.	Description
1	416787301	Unit Cover Assy.
3	68001540	Thread Guide
9	68002912	Spool Stand
13	412610701	Felt
15	416792101	Thread Tension Cover
18	68001559	Thread Cap
19	270 HP33019	Handle

E

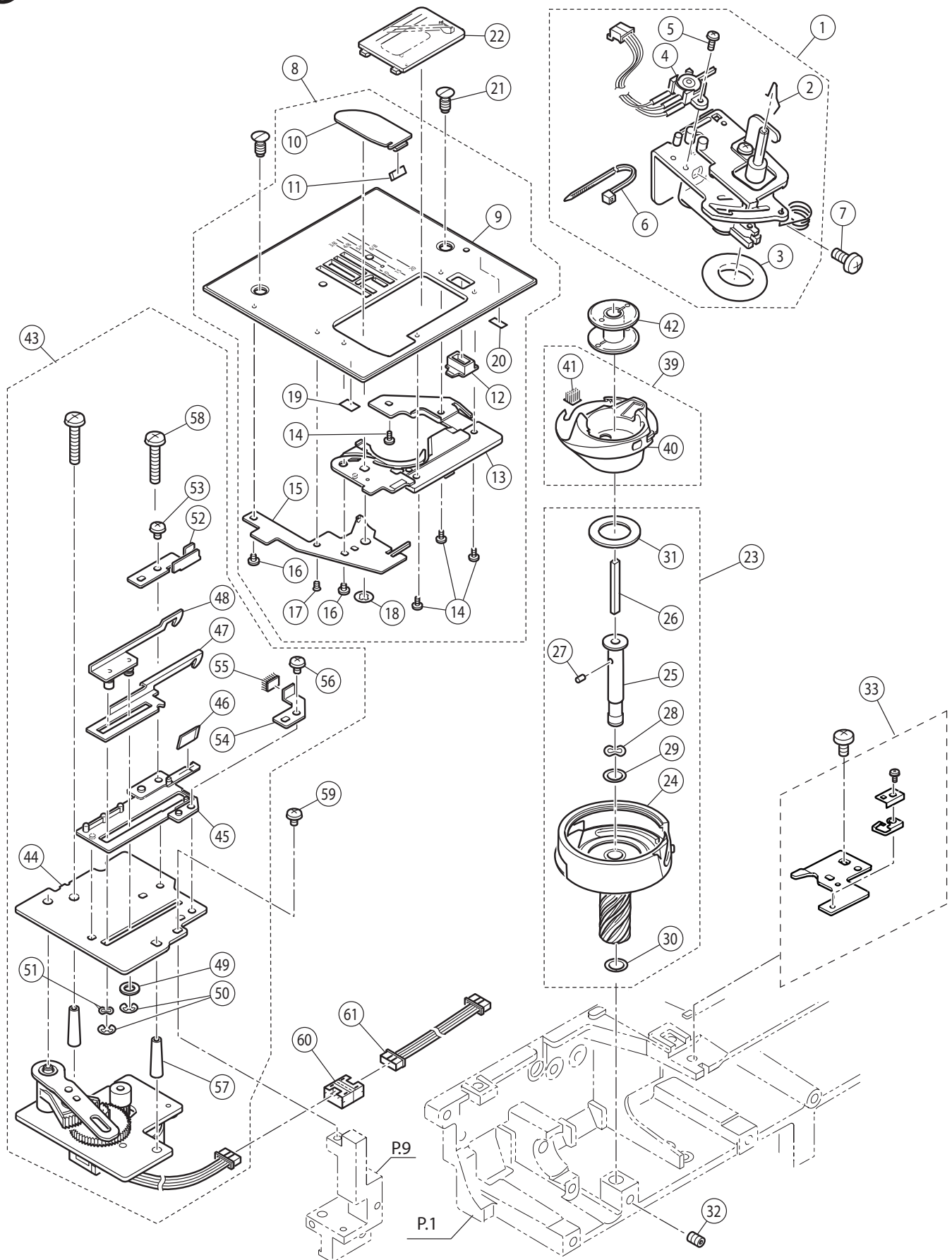


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Pos.	Part No.	Description
1	416709601	Needle Bar Guide Assy.
9	68002682	Threader Hook Assy.
16	416400101	Needle Bar Assy.
18	270 HP32098-2	Needle Clamp Assy.
19	68001689	Needle Clamp Screw
27	68001706	Needle Bar Clank Rod Assy.
32	416396301	Z Link Bracket Unit
37	416400001	LED Circuit Board Set
44	68002922	Presser Foot Lifter Bracket Unit
46	68002918	Presser Foot Lifter
51	68002919	Presser Foot Switch Assy.
55	68002923	Presser Bar Assy.
61	68002920	Presser Bar Bush
63	68002921	Presser Foot Thumb Screw
65	68002781	Presser Foot Holder
66	68002802	Zigzag Foot
67	68002691	Thread Take-Up Lever Assy.

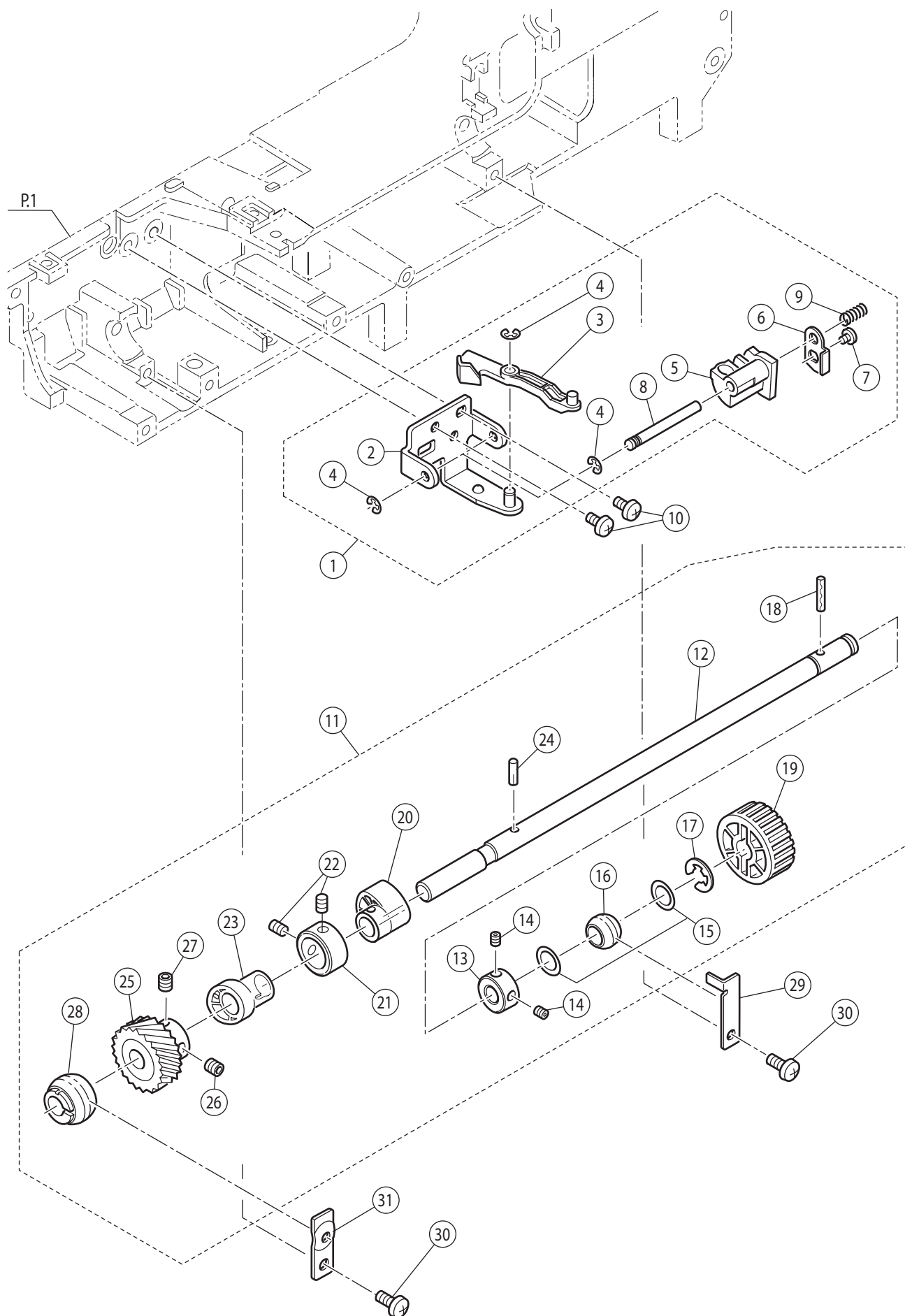


Pos.	Part No.	Description
1	416400201	Upper Shaft Assy.
6	68001199	Upper Shaft Timing Pulley
7	416400301	Timing Belt (Upper Shaft)
8	416400401	Spring Pin
9	68001326	Spring Pin
10	68001234	STS Slit
11	68001328	Clutch Change Collar
12	68001331	Clutch Change Spring
13	68001333	Belt Wheel
15	416400501	Spring Pin
16	416710501	Hand Wheel
17	68001340	Timing Belt (Motor)
18	68002928	Belt Tension Assy.



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Pos.	Part No.	Description
1	68002924	Bobbin Winder Assy.
3	68001351	Rubber Ring
4	68002925	Bobbin Winder Switch Assy.
8	416789601	Needle Plate Assy.
11	412423701	Thread Cutter
22	416789501	Bobbin Cover Plate
23	270 HP32744	Hook Race Unit
33	68001659	Bobbin Holder Stopper Assy.
39	416790201	Bobbin Holder Unit
42	68001389	Bobbin
43	416789801	Thread Cutter Assy.
46	412423701	Thread Cutter
60	416792301	Connector
61	416792401	Thread Cutter Harnes

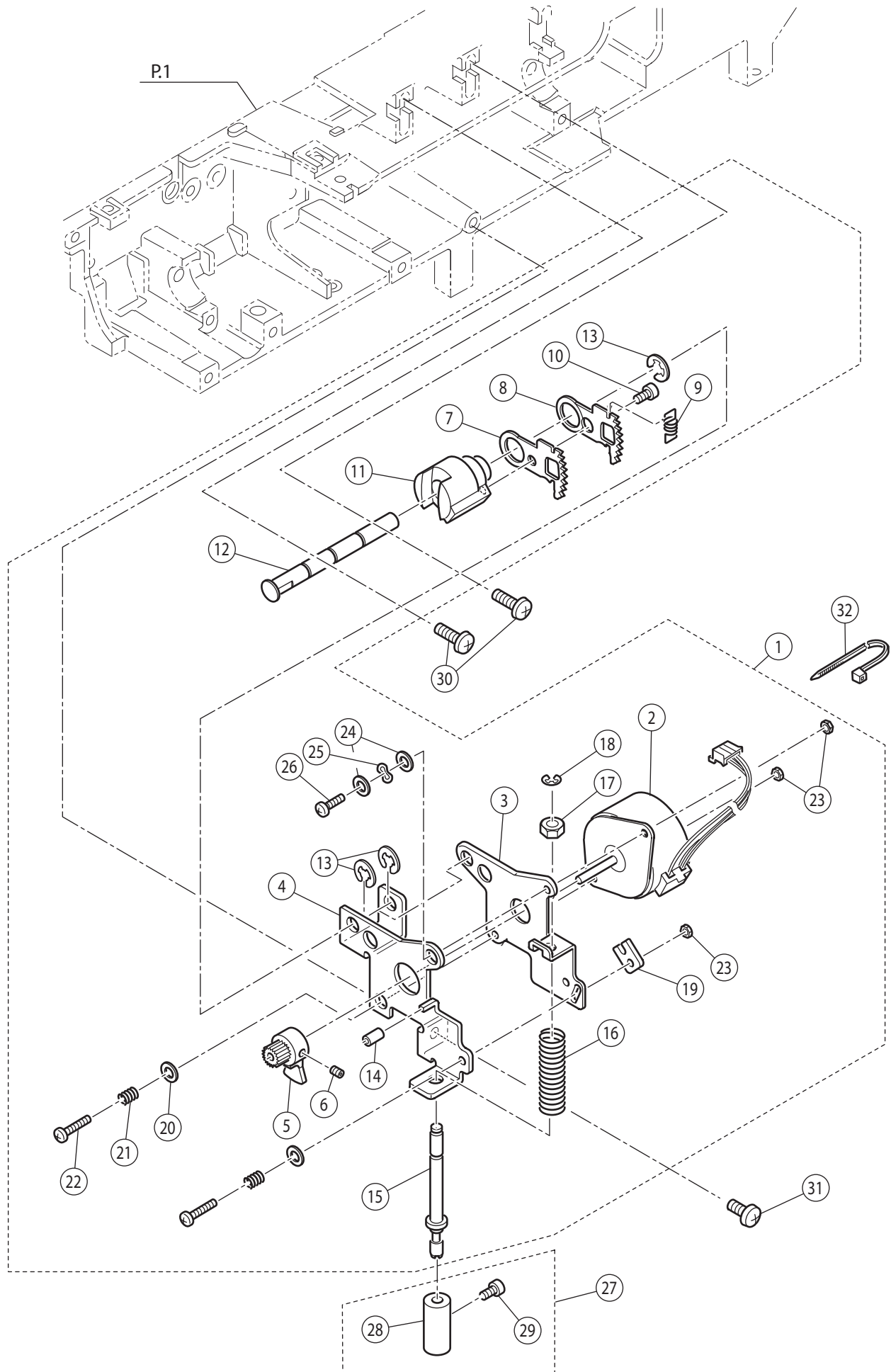


Pos.	Part No.	Description
1	416400901	Feed Rocking Cam Follower Assy.
11	416788901	Lower Shaft Assy.

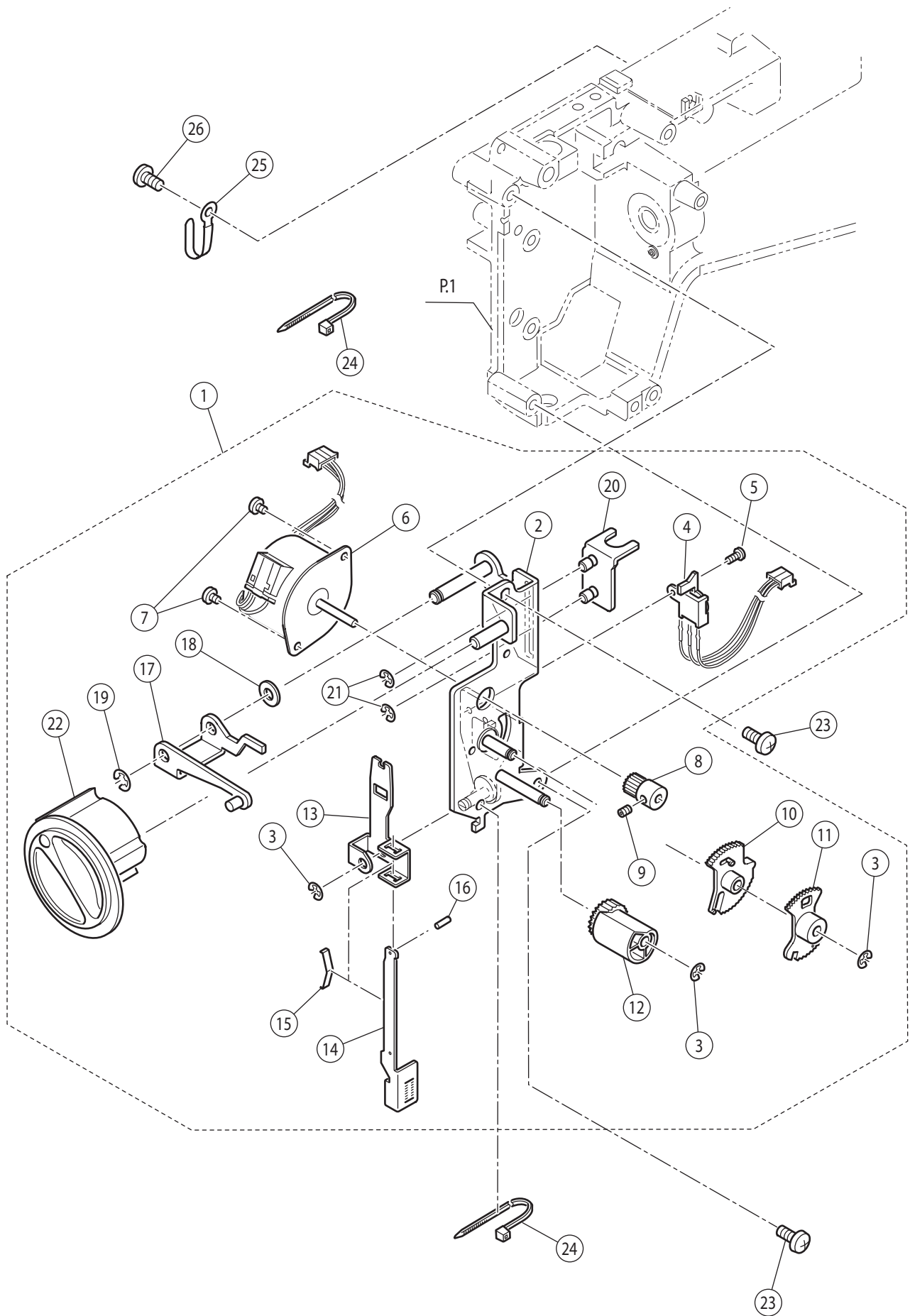
H

<u>Pos.</u>	<u>Part No.</u>	<u>Description</u>
1	416790001	Feed Shaft Assy.

|



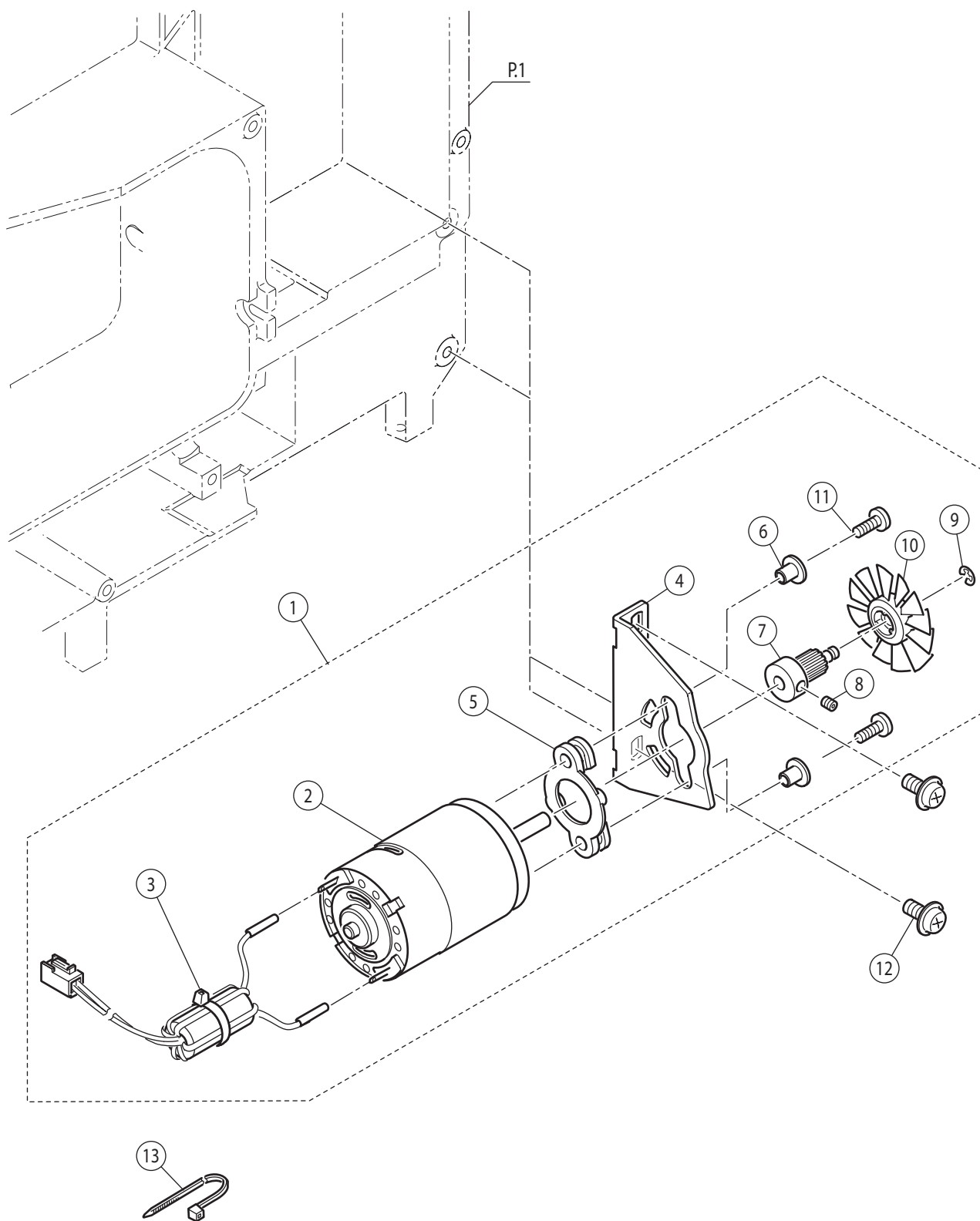
<u>Pos.</u>	<u>Part No.</u>	<u>Description</u>
1	416398101	F Pulse Motor Assy.
27	416712001	Fine Adjustment Shaft Assy.



<u>Pos.</u>	<u>Part No.</u>	<u>Description</u>
1	68003088	Z Pulse Motor Assy.
4	270 HP32910	BH Switch Assy.

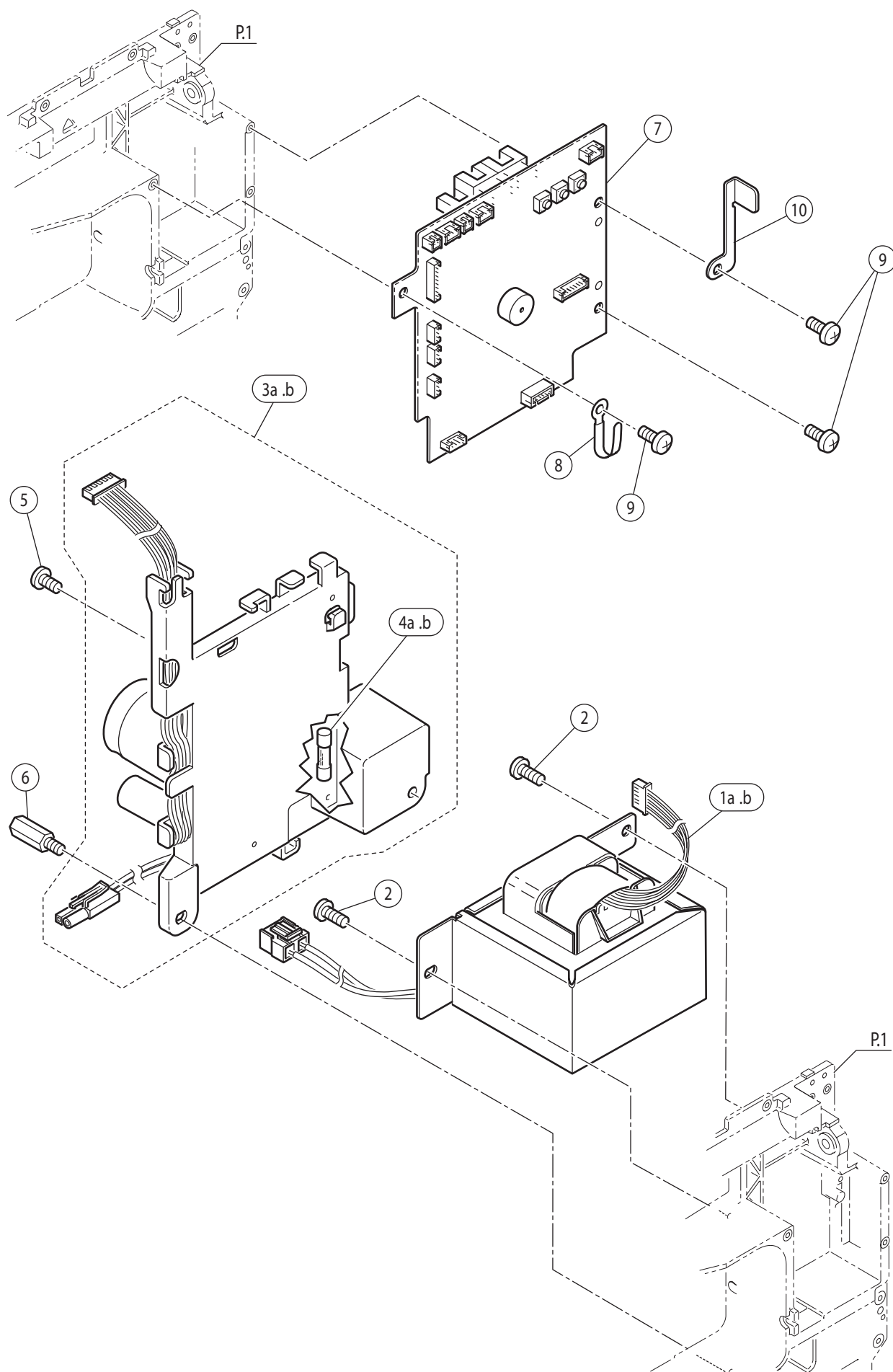
K

L

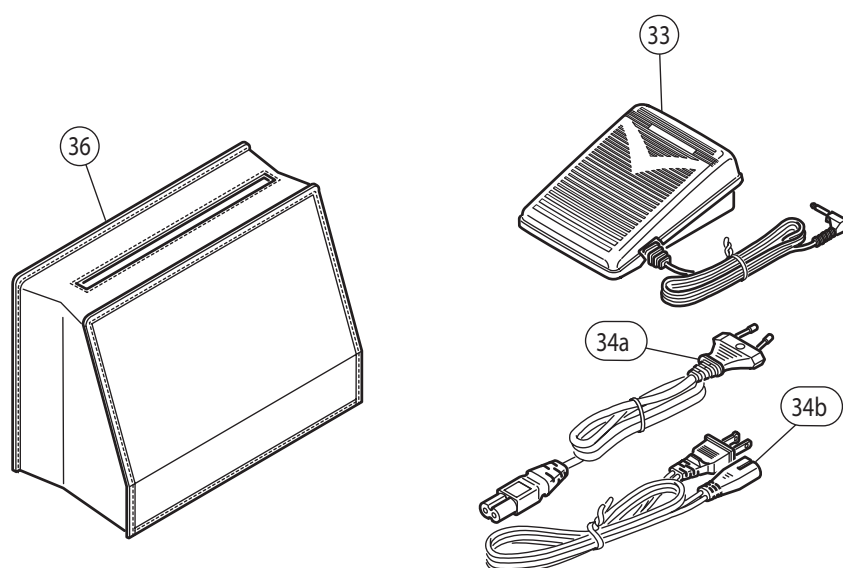
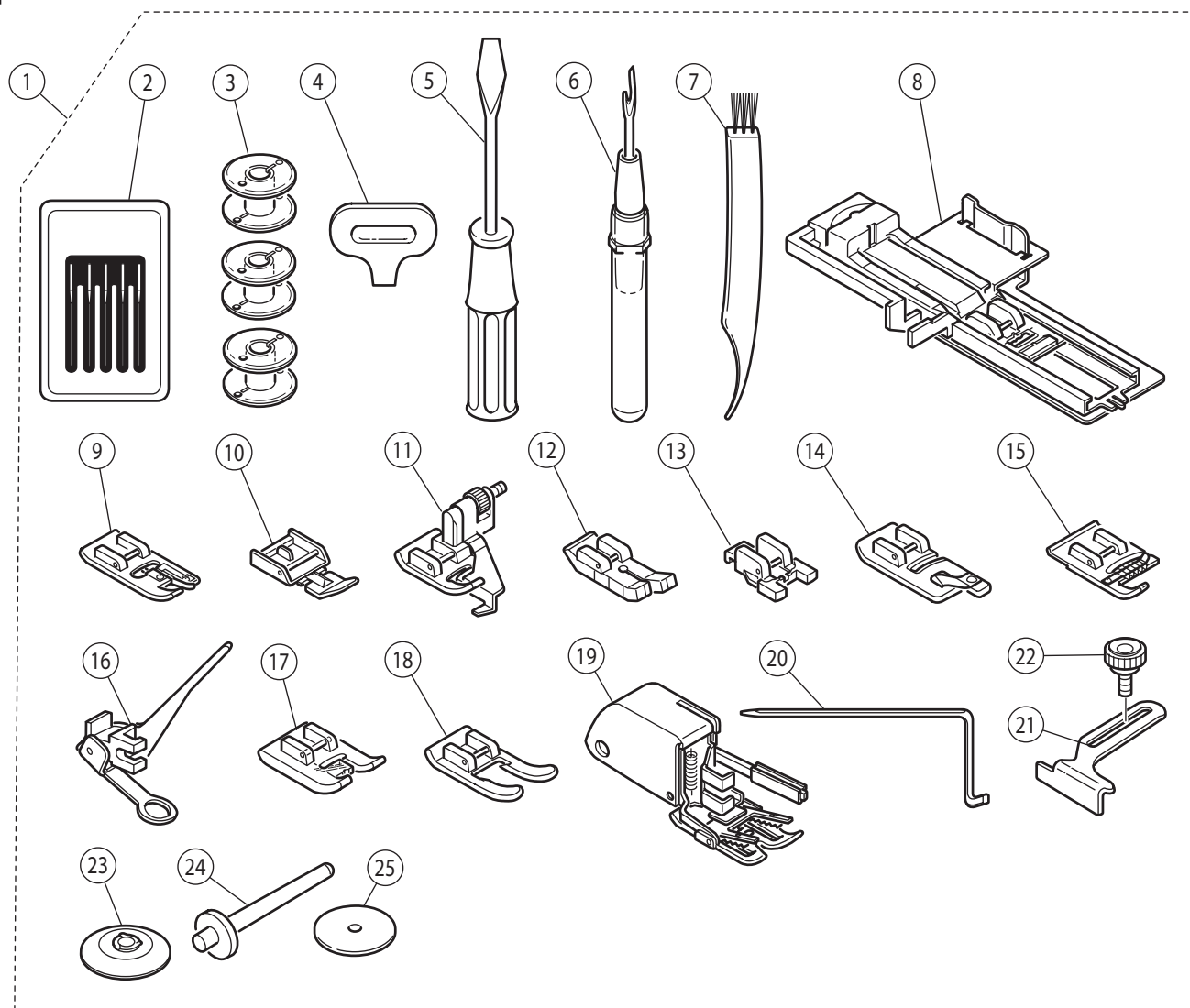


<u>Pos.</u>	<u>Part No.</u>	<u>Description</u>
1	68002927	Motor Assy.

L



Pos.	Part No.	Description
1a	416402001	Transformer (EU)
1b	416402101	Transformer (USA)
3a	416401601	Power Circuit Unit (EU)
3b	416401701	Power Circuit Unit (USA)
4a	416401801	Fuse (EU)
4b	416401901	Fuse (USA)
7	416790702	C.P.U. Board Assy.



Pos.	Part No.	Description
1	416712901	Accessory Set
2	620098796	Needle Set
3	68001389	Bobbin
4	68001808	Screw Driver for Needle Plate
5	68001823	Screw Driver (Large)
6	68001822	Stitch Ripper
7	68001824	Brush
8	68002822	Buttonhole Foot
9	68002823	Overcasting Foot
10	416713001	Zipper Foot
11	68002824	Blind Stitch Foot
12	270 HP31461	Quilting Foot
13	270 HP34072	Button Sewing Foot
14	270 HP30685	Narrow Hemming Foot
15	416713301	Cording Foot
16	270 HP04195	Darning/Embroidery Foot
17	416713101	Satin Stitch Foot
18	270 HP33069	Open Toe Foot
19	270 HP31099-3	Walking Foot
20	68002828	Quilting Guide
21	270 HP33132	Seam Guide
22	270 HP33133	Screw for Seam Guide
23	68001821	Thread Cap
24	68001820	Spool Stand
25	412610701	Felt
33	270 HP31098-2	Foot Controller
34a	412157801	Power Cord (220V)
34b	412157903	Power Cord (120V)
34b	412158002	Power Cord (GB)
36	270 HP33097	Dust Cover Assy.