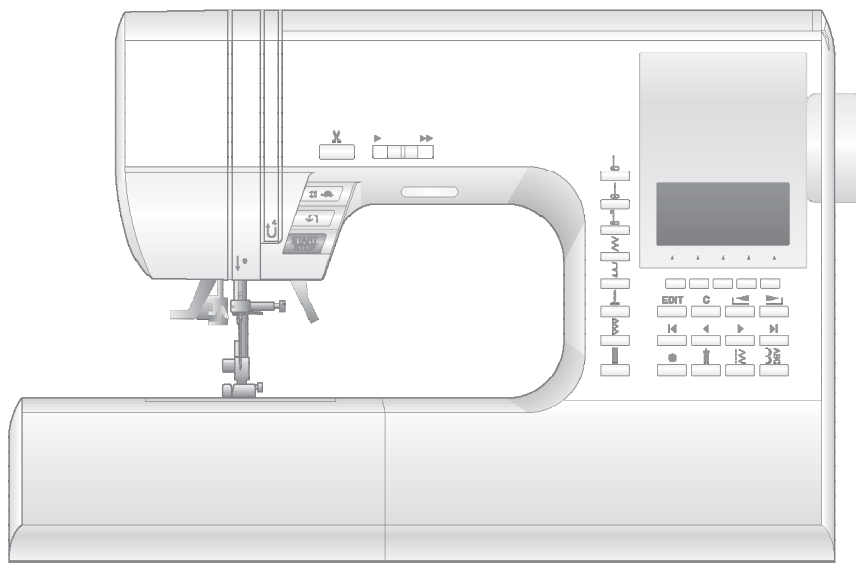


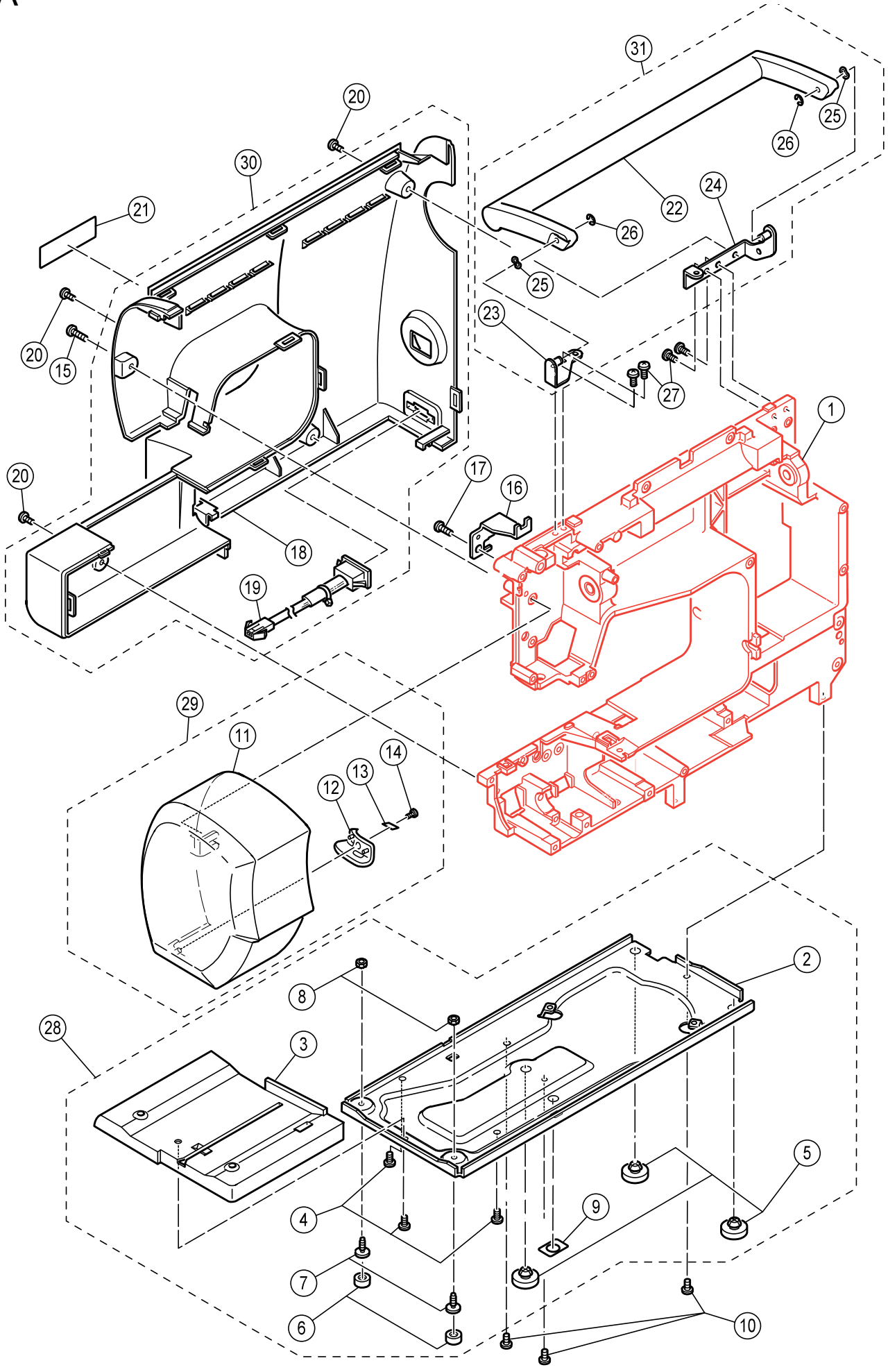


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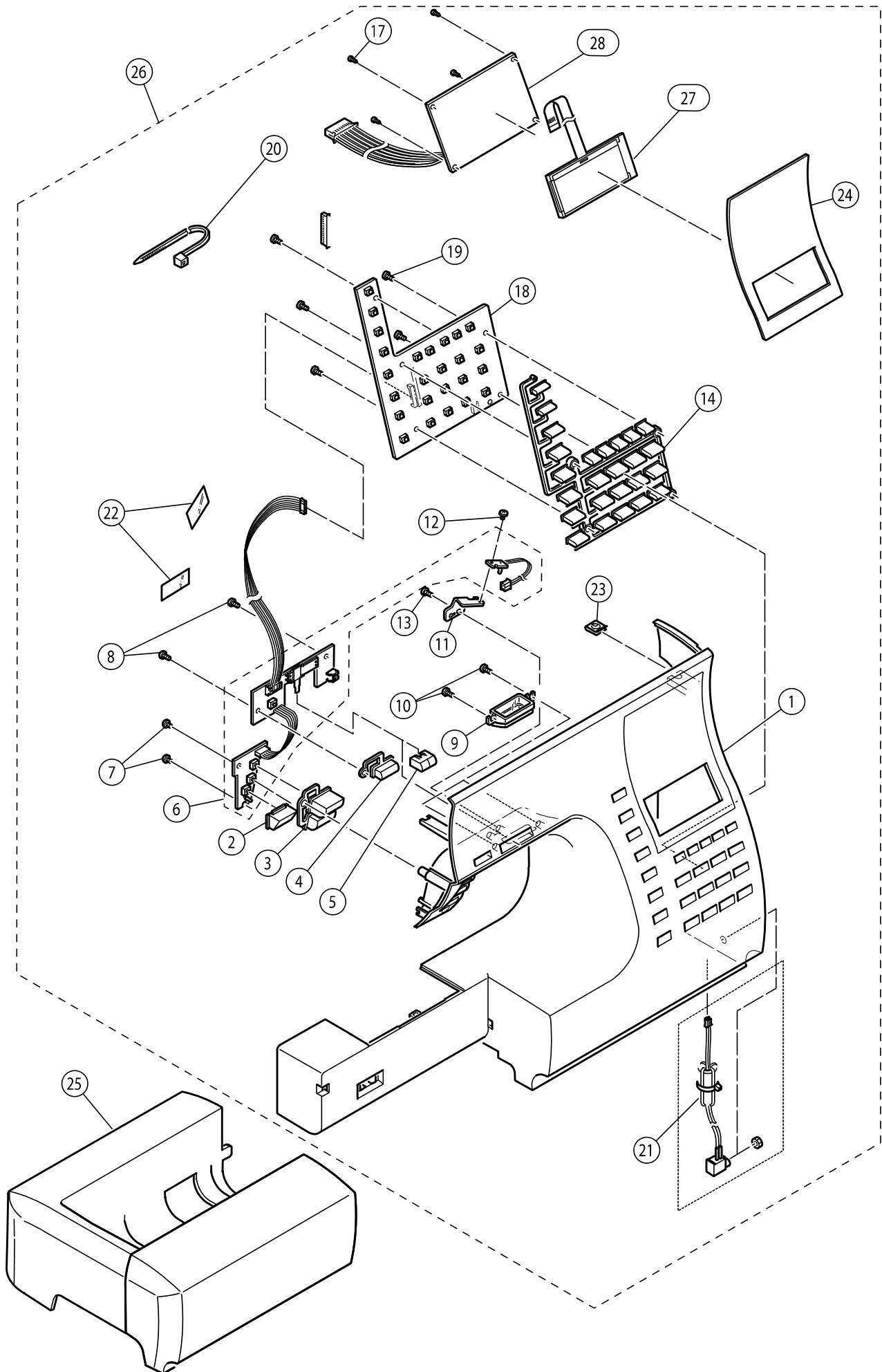


Liste de pièces
Lista de Piezas
Parts List

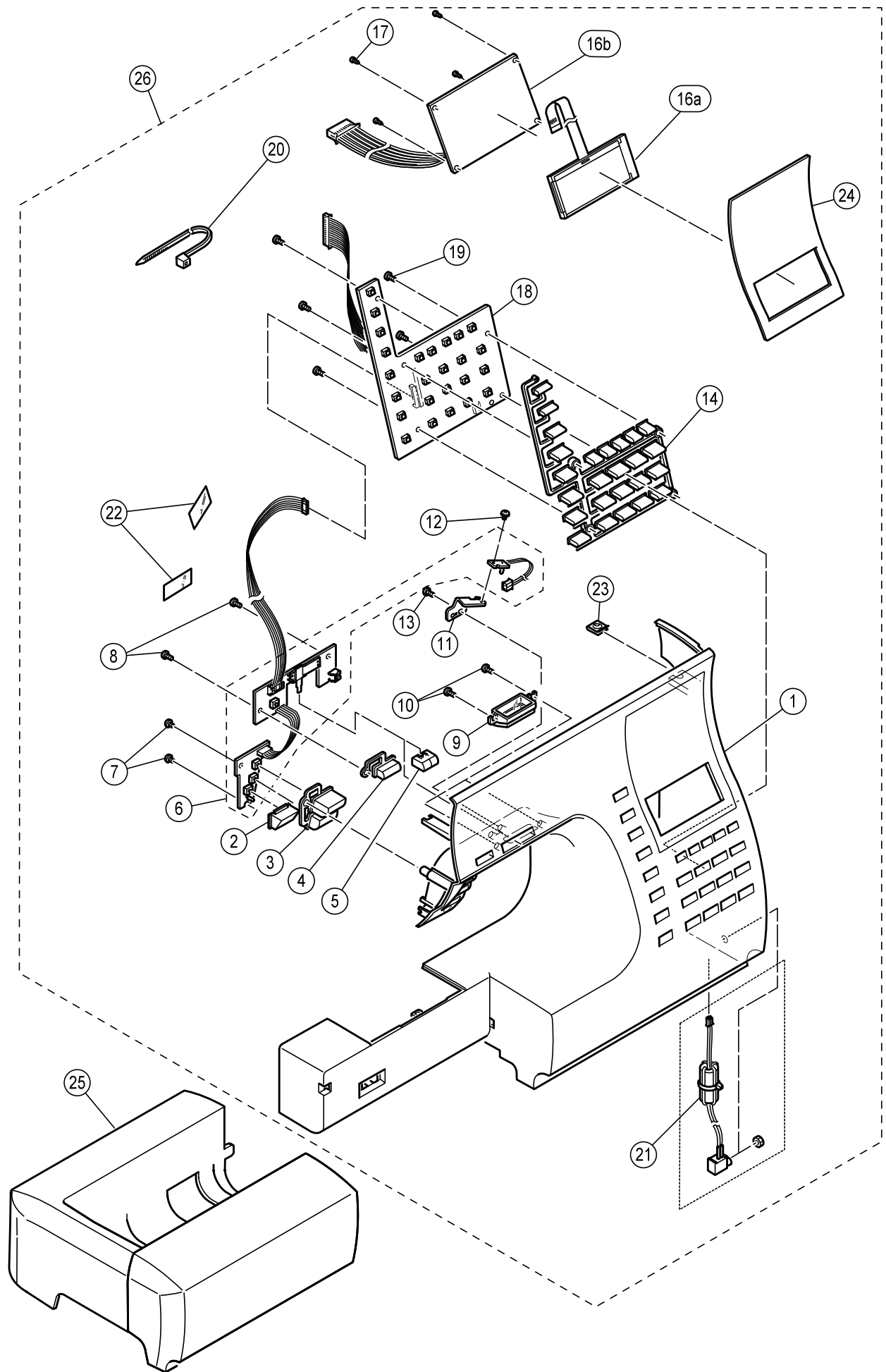
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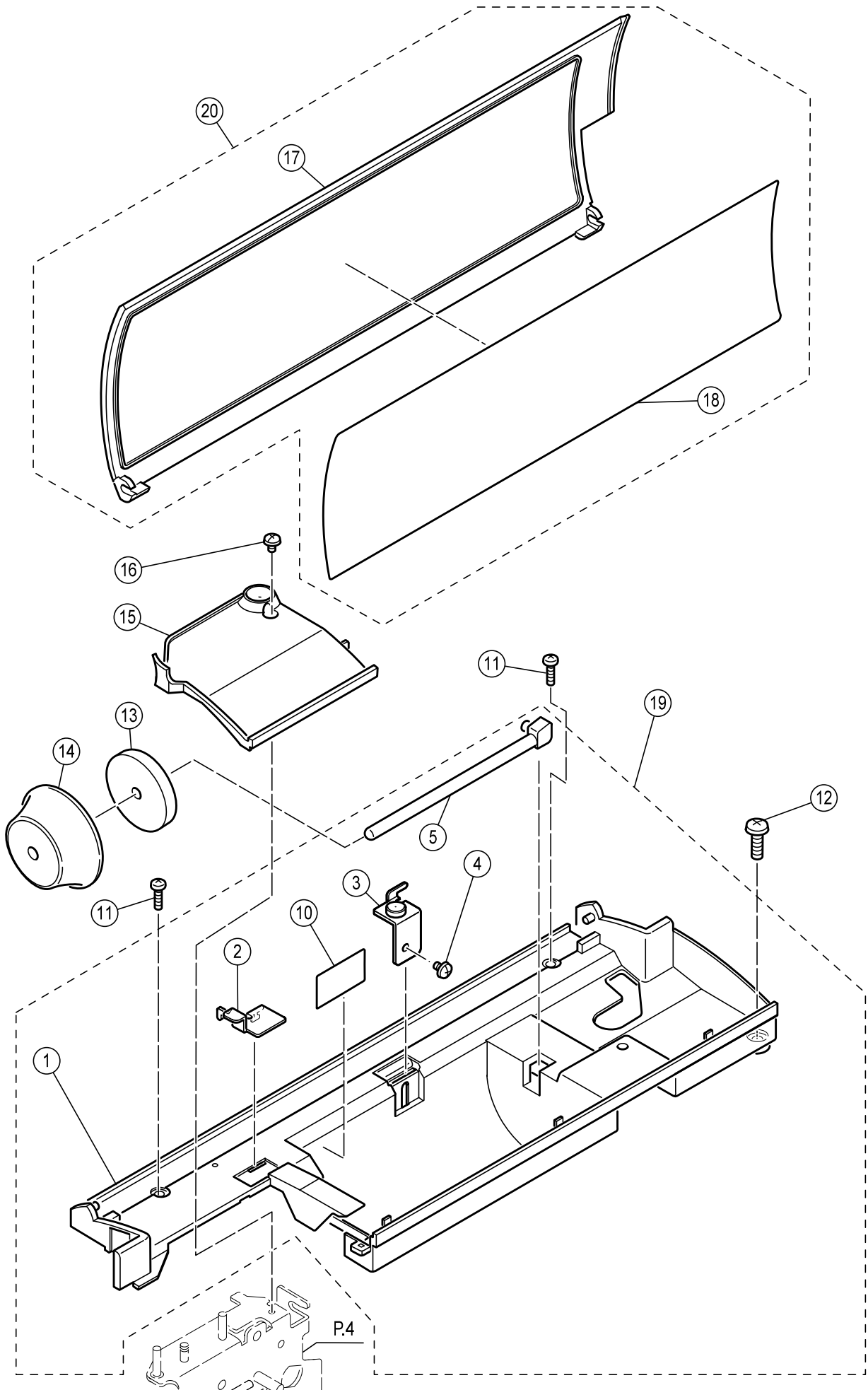
Ref No	Part No	Part Name
1		Machine Frame
2	416394601	Base
3	416394701	Base Cover
4	270 HP61041	Set Screw
5	270 HP32755	Rubber Foot (A)
6	270 HP32756	Rubber Foot (B)
7	270 HP32757	Rubber Foot Adjusting Screw
8	270 HP91648	Adjustable Lock Nut
9	416394801	Guide Plate for Stitch Balance
10	270 HP31293	Set Screw
11	416398401	Face Plate
11	68015697	Face Plate(8060 Only)
12	270 HP31966	Thread Cutter Base
13	412423701	Thread Cutter
14	270 HP31244	Set Screw
15	416402401	Set Screw
16	68015716	Rear Cover Stabilize Plate
17	270 HP12785	Set Screw
18	68015719	Rear Cover
19	68002901	Terminal Box Assy. (EU.AU)
19	68002902	Terminal Box Assy. (US.CA.MX.8060)
20	270 HP90810	Set Screw
21		
22	416394901	Handle
23	416402501	Handle Hinge (Left)Assy.
24	416402601	Handle Hinge (Right)Assy.
25	416402701	Wave Washer
26	416402801	Snap Ring
27	270 HP31293	Set Screw
28	68002903	Base Assy.(Incl.02-09)
29	68002904	Face Plate Assy. (Incl.11-14)
29	68015721	Face Plate Assy. (Incl.11-14)(8060 Only)
30	416565701	Rear Cover Assy. (Incl.18-19)
30	68015730	Rear Cover Assy. (Incl.18-19)
31	68002905	Handle Assy. (Incl.22-26)



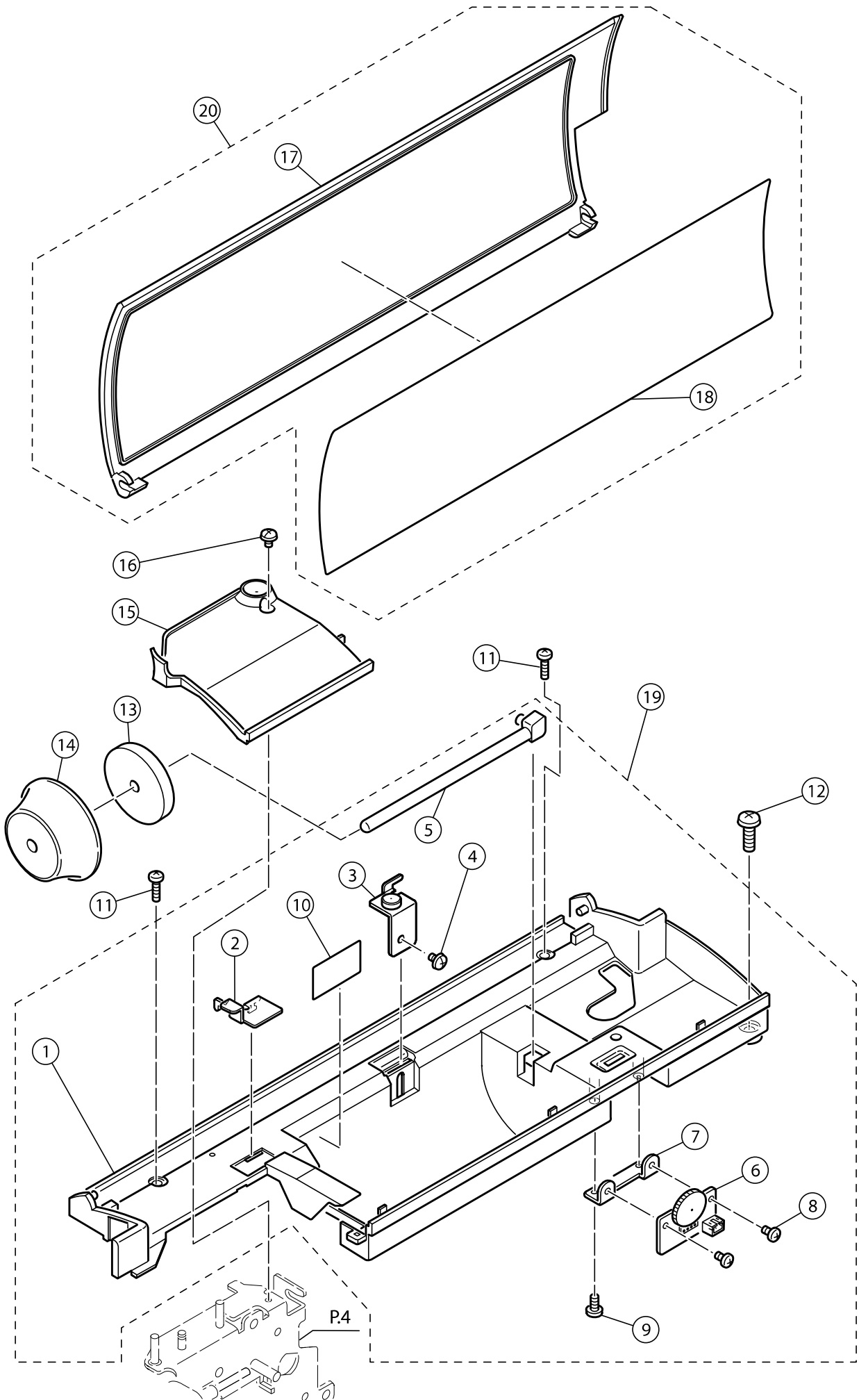
Ref No	Part No	Part Name	
1		Front Cover	(Old Version)
2		Start Stop Switch Key-top	
3	416398701	Reverse/Quick Slow Key-Top	
4		Thread Cutter Key-top	
5		Speed Control Key-top	
6	416399001	Circuit Boards	
7		Set Screw	
8		Set Screw	
9	68002906	LED Light Cover	
10		Set Screw	
11		LED Light Bracket	
12		Set Screw	
13		Set Screw	
14	416399101	Control Key-top	
15		Screen Cover	(Old Version)
16	416395101	LCD Assy.	(Old Version)
17		Set Screw	
18		DIS Board Assy.	(Old Version)
19		Set Screw	
20		Cord Band	
21	416395201	Controller Cord Assy.	
22		Filament Tape	
23		Speed Nut	
24		Panel	(Old Version)
25	416395301	Extension Table Assy.	
26		Front Cover Assy.	(Old Version)



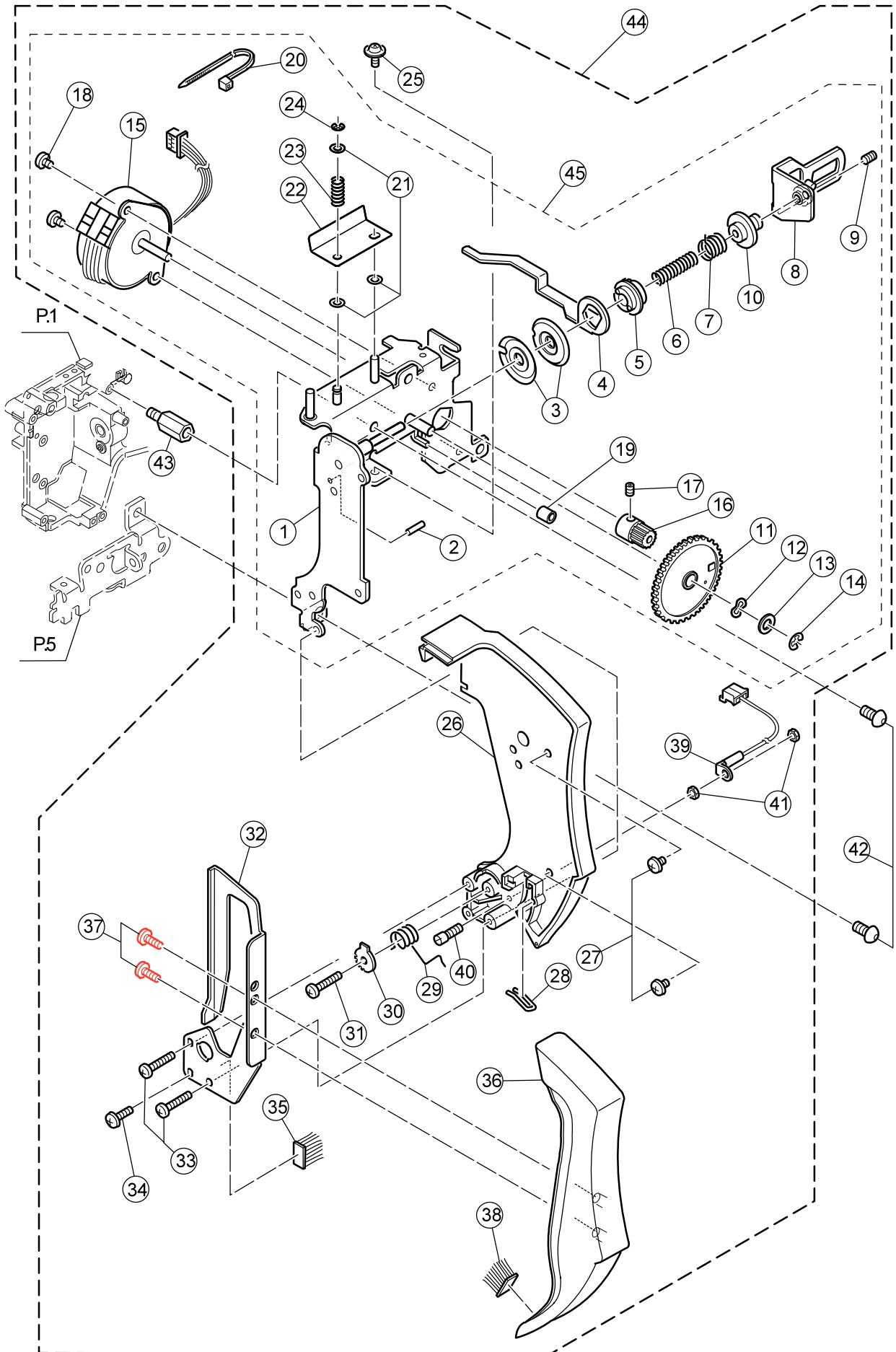
Ref No	Part No	Part Name
1	68015731	Front Cover 9960
2	416398601	Start Stop Switch Key-top
3	416398701	Reverse/Quick Slow Key-Top
4	416398801	Thread Cutter Key-top
5	416398901	Speed Control Key-top
6	416399001	Circuit Boards
7	270 HP61043	Set Screw
8	270 HP31244	Set Screw
9	68002906	LED Light Cover
10	270 HP31244	Set Screw
11	68015739	LED Light Bracket
12	270 HP11697	Set Screw
13	270 HP31244	Set Screw
14	416399101	Control Key-top
16a	68015741	LCD
16b	68002910	LCD Board Assy.
17	270 HP31438	Set Screw
18	68002907	DIS Board Assy.
19	270 HP31244	Set Screw
20	68001311	Cord Band
21	416395201	Controller Cord Assy.(EU)
21	416707901	Controller Cord Assy.(US.CA.MX.8060)
22	270 HP31599	Filament Tape
23	270 HP30009	Speed Nut
24	68002908	Panel
25	416395301	Extension Table Assy.
26	68002909	Front Cover Assy.(Incl.01-24)(EU)
26	68015744	Front Cover Assy.(Incl.01-24)(US.CA.MX)



<u>Ref No</u>	<u>Part No</u>	<u>Part Name</u>
1	68015745	Unit Cover
2	68002911	Thread Guide
3	68015746	Thread Guide Assy.
4	270 HP31584	Set Screw
6		
7		
8		
9		
10	68002628	Thread Spool Sticker
11	270 HP11984	Set Screw
12	270 HP12785	Set Screw
13	270 HP31007	Felt Washer
14	68001559	Thread Cap
15	416399401	Thread Tension Cover
16	270 HP31584	Set Screw
17	68015748	Flap
18	68015752	Pattern Chart Label
19	68002916	Unit Cover Assy.(Incl.01-10)
20	416395501	Flap Assy.(Incl.17-18)

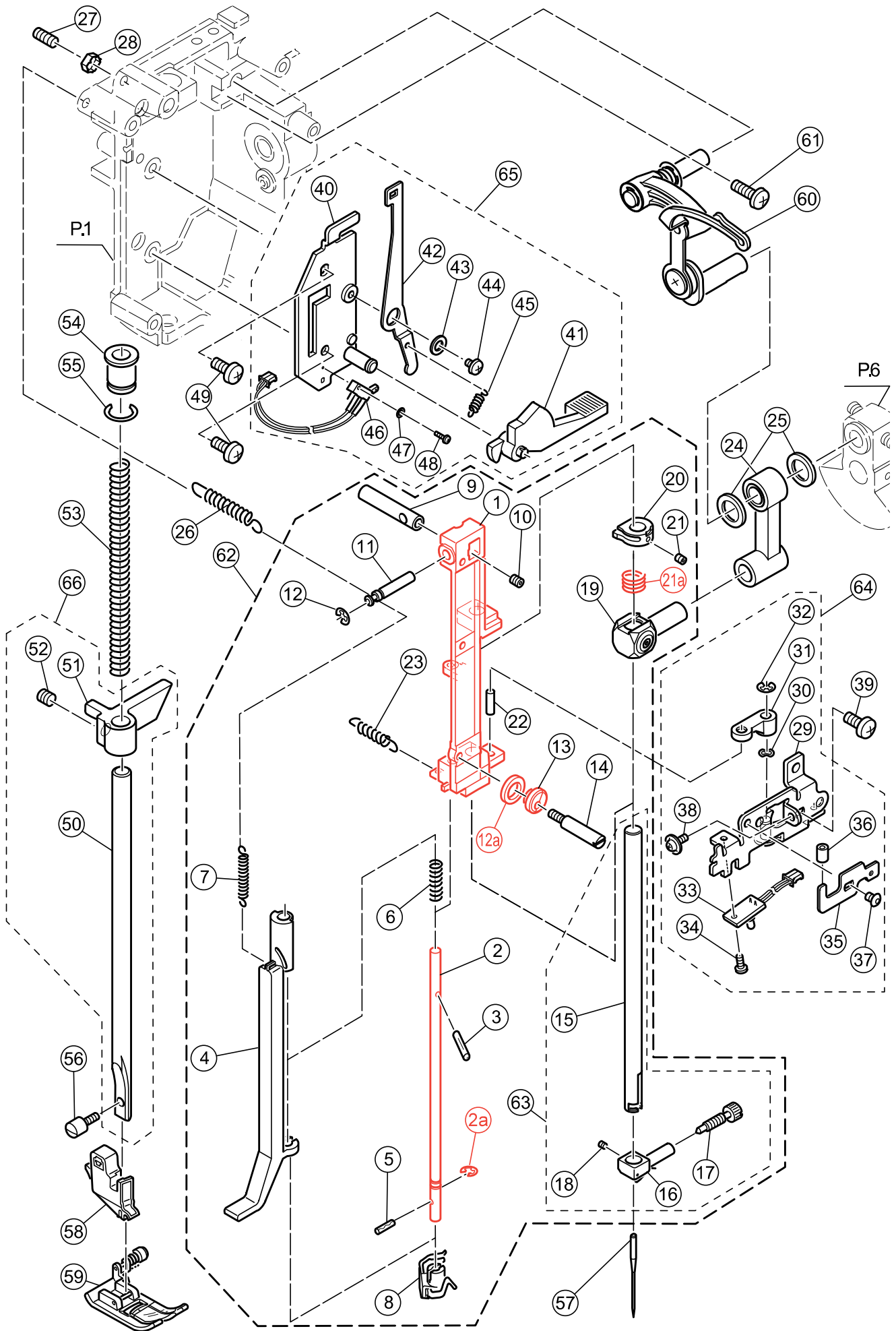


<u>Ref No</u>	<u>Part No</u>	<u>Part Name</u>	
1		Unit Cover	(Old Version)
2	68002911	Thread Guide	
3		Thread Guide Assy.	
4		Set Screw	
5	68002912	Spool Stand	
6		Contrast Control Board Assy.	(Old Version)
7		Contrast Control Board Bracket	(Old Version)
8		Set Screw	(Old Version)
9		Set Screw	(Old Version)
10		Thread Spool Sticker	
11		Set Screw	
12		Set Screw	
13	412610701	Felt	
14	68001559	Thread Cap	
15	416399401	Thread Tension Cover	
16		Set Screw	
17		Flap	
18		Pattern Chart Label	
19	416395401	Unit Cover Assy.	(Old Version)
20	416395501	Flap Assy.	

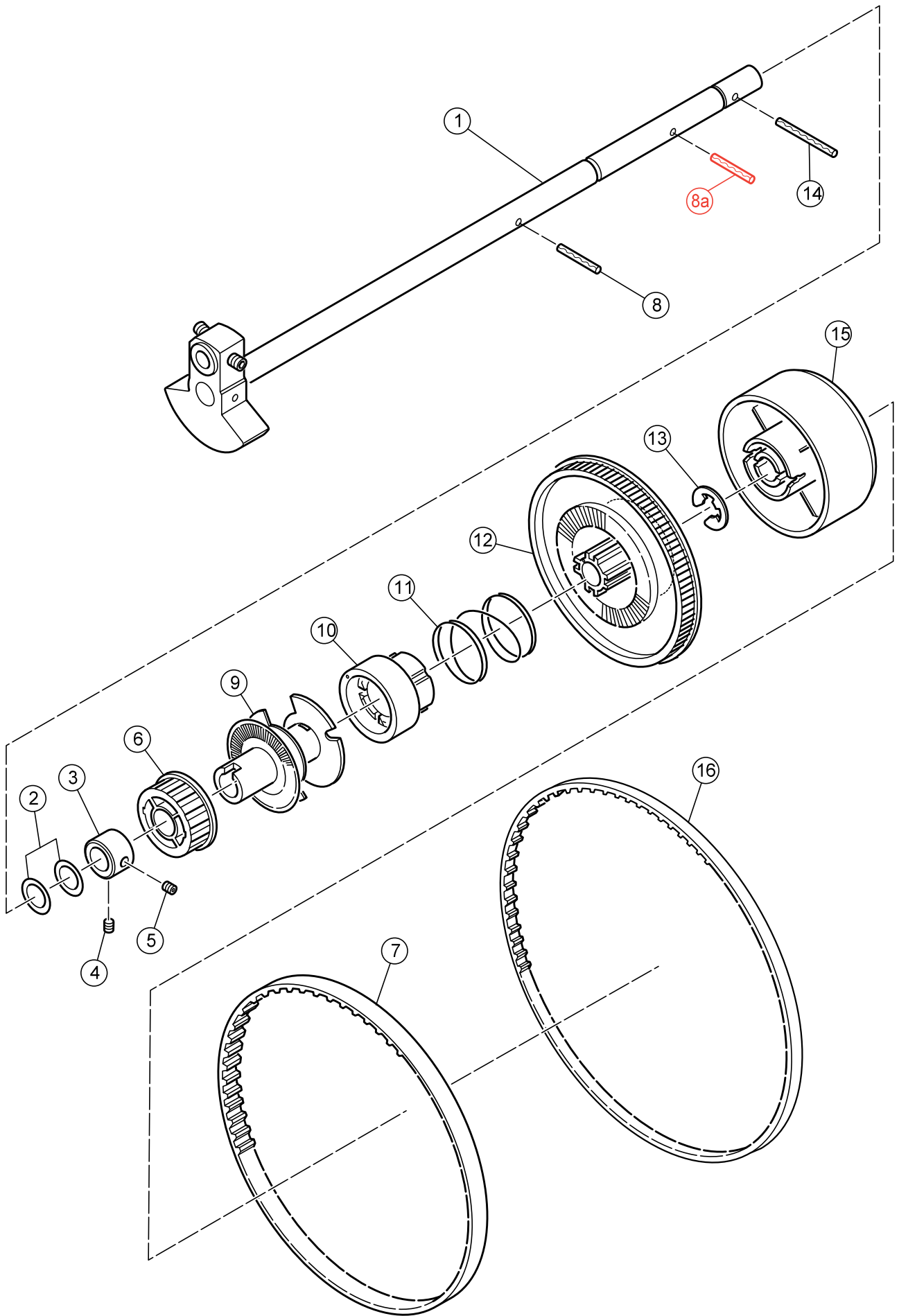


Ref No	Part No	Part Name
1	416788501	Thread Tension Base Assy.
2	270 HP30261-1	Spring Pin
3	68001586	Thread Tension Disc
4	270 HP32775	Thread Tension Releasing Plate
5	270 HP30154	Tension Collar
6	416395601	Thread Tension Sub-spring
7	416395701	Thread Tension Spring
8	416788401	Thread Tension Plate Assy.
9	270 HP30587	Set Screw
10	270 HP32777	Tension Regulating Screw
11	416395801	Thread Tension Cam
12	270 HP12487	Wave Washer
13	270 HP03438	Washer
14	270 HP07221	Snap Ring
15	416395901	Tension Release Pulse Motor
16	270 HP32911	Z Pulse Motor Gear
17	270 HP33374	Set Screw
18	270 HP30695	Set Screw
19	416709201	Rubber Cushion
20	68001311	Cord Band
21	270 HP32944	Polyslider
22	270 HP32787	Pre-Tension Plate
23	270 HP32788	Pre-Tension Spring
24	270 HP60018	Snap Ring
25	270 HP31582	Set Screw
26	416399501	Thread Guide Cover
27	270 HP12786	Set Screw
28	416396001	Thread Guide
29	416396101	Thread Check Spring
30	270 HP32783	Check Spring Adjust Plate
31	270 HP11431	Set Screw
32	270 HP33277	Take Up Lever Guide Bracket
33	270 HP11431	Set Screw
34	270 HP30271	Set Screw
35	270 HP33163	Brush
36	416399701	Thread Take-up Lever Cover
37	270 HP30271	Set Screw
38	416709501	Brush
39	416399601	Thread Check Spring Cord
40	416788701	Thread Check Spring Shaft
41	270 HP13189	Nut
42	270 HP31689	Set Screw
43	270 HP33318	Stud
44	68002917	Thread Tension Unit(Incl.01-41)
45	416399801	Thread Tension Assy.(Incl.01-24)

E



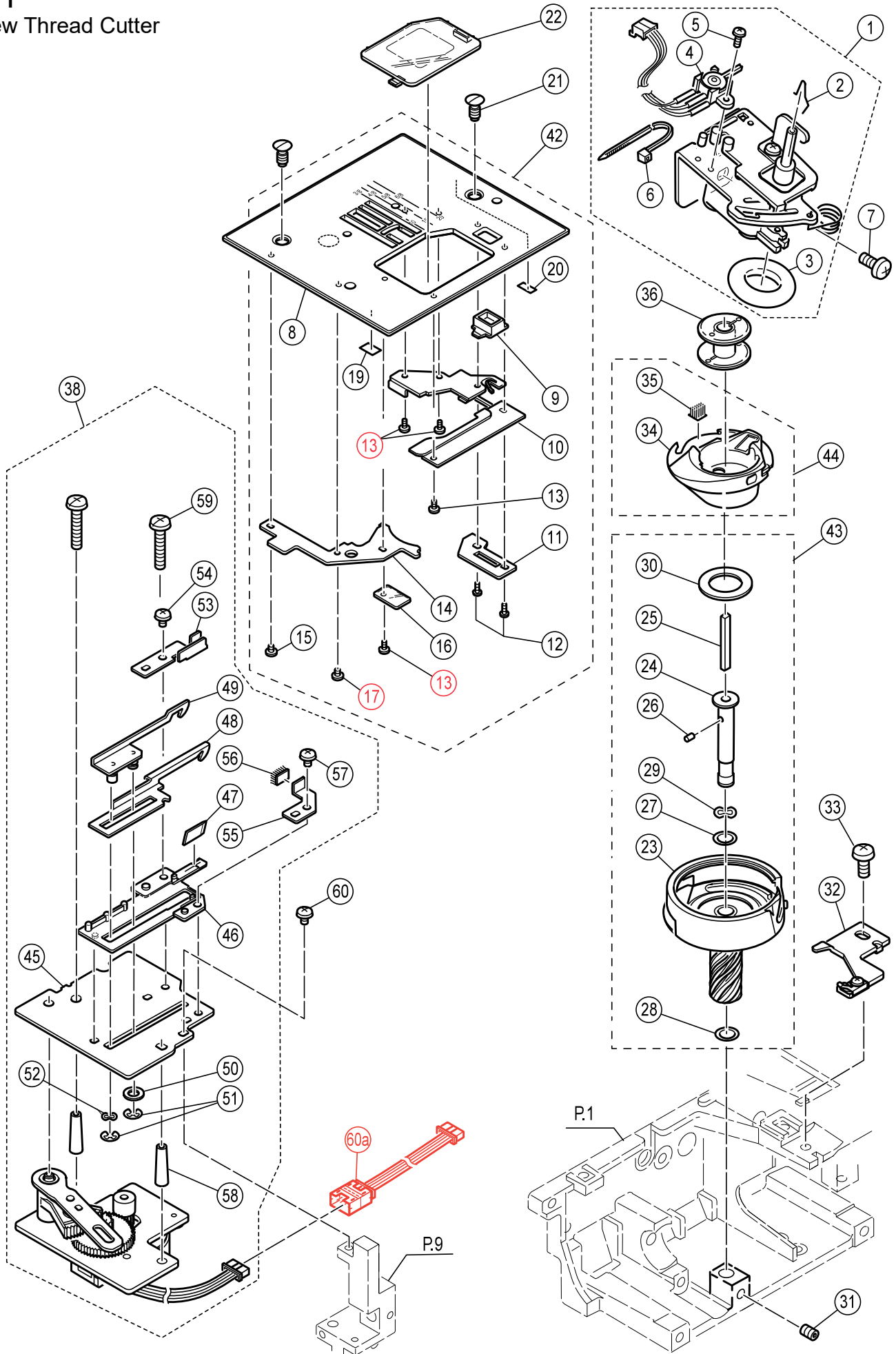
Ref No	Part No	Part Name
1	68013386	Needle Bar Guide
2	270 HP32791	Threader Bar
2a	270 HP07221	Snap Ring
3	270 HP32995	E-type Slot Pin
4	270 HP32792	Threader Holder
5	270 HP30261-1	Spring Pin
6	270 HP13074	Threader Bar Spring
7	270 HP32799	Threader Holder Spring
8	68002682	Threader Hook Assy.
9	270 HP32793	Needle Bar Guide Fulcrum Shaft (A)
10	270 HP30388	Set Screw
11	270 HP32794	Needle Bar Guide Fulcrum Shaft (B)
12	270 HP12149	Snap Ring
12a	270 HP32795	Z Cam Follower
13	270 HP32796	Needle Position Adjusting Collar
14	416709801	Needle Point Limiting Shaft
15	416399901	Needle Bar
16	270 HP32098-2	Needle Clamp Assy.
17	68001689	Needle Clamp Screw
18	270 HP32430	Set Screw
19	270 HP90800	Needle Bar Clamp Assy.
20	416710001	Threader Bar Stopper
21	270 HP02894	Set Screw
21a	416709901	Needle Bar Clamp Spring
22	270 HP32964	Z Link Shaft
23	270 HP32801	Z Guide Spring
24	68001706	Needle Bar Crank Rod Assy.
25	270 HP32997	Washer
26	270 HP32800	Spring for Needle Bar Guide Assy.
27	270 HP32742	Set Screw
28	270 HP91648	Adjustable Lock Nut
29	270 HP32803	Z Link Bracket Assy.
30	270 HP31838	Wave Washer
31	270 HP32804	Z Link
32	270 HP07221	Snap Ring
33	416400001	LED Circuit Board Set
34	416710101	Set Screw
35	416710201	Needle Point Limiting Plate
36	270 HP32867	Rubber Cushion
37	416710301	Set Screw
38	270 HP31582	Set Screw
39	270 HP31293	Set Screw
40	270 HP32806	Presser Foot Lifter Bracket Assy.
41	68002918	Presser Foot Lifter
42	270 HP32808	Tension Release Connecting Plate
43	270 HP12453	Washer
44	270 HP11697	Set Screw
45	270 HP32998	Spring
46	68002919	Presser Foot Switch Assy.
47	416710401	Washer
48	270 HP32962	Set Screw
49	270 HP31293	Set Screw
50	270 HP32810	Presser Bar
51	270 HP32811	Presser Bar Guide Bracket
52	270 HP30805	Set Screw
53	416396201	Presser Spring
54	68002920	Presser Bar Bush
55	270 HP32965	Snap Ring
56	68002921	Presser Foot Thumb Screw
57		Needle
58	68002781	Presser Foot Holder
59	68002802	Zigzag Foot
60	68002691	Thread Take-Up Lever Assy.
61	270 HP12785	Set Screw
62	416709601	Needle Bar Guide Assy.(Incl.01-23)
63	416400101	Needle Bar Assy.(Incl.15-18)
64	416396301	Z Link Bracket Unit(Incl.29-38)
65	68002922	Presser Foot Lifter Bracket Unit (Incl.40-48)
66	68002923	Presser Bar Assy.(Incl.50-52)



<u>Ref No</u>	<u>Part No</u>	<u>Part Name</u>	
Avilable			
1	416400201	Upper Shaft Assy.	
2	270 HP12005	Polyslider	
3	270 HP32827	Upper Shaft Collar	
4	270 HP30388	Set Screw	
5	270 HP12544	Set Screw	
6	68001199	Upper Shaft Timing Pulley	
7	416400301	Timing Belt (Upper Shaft)	
8	416400401	Spring Pin	
8a	68001326	Spring Pin	
9	68001234	STS Slit	
10	68001328	Clutch Change Collar	
11	68001331	Clutch Change Spring	
12	68001333	Belt Wheel	
13	270 HP30045	Snap Ring	
14	416400501	Spring Pin	
15	416710501	Hand Wheel	
16	68001340	Timing Belt (Motor)	(New Version)
16	416400601	Timing Belt (Motor)	(Old Version)

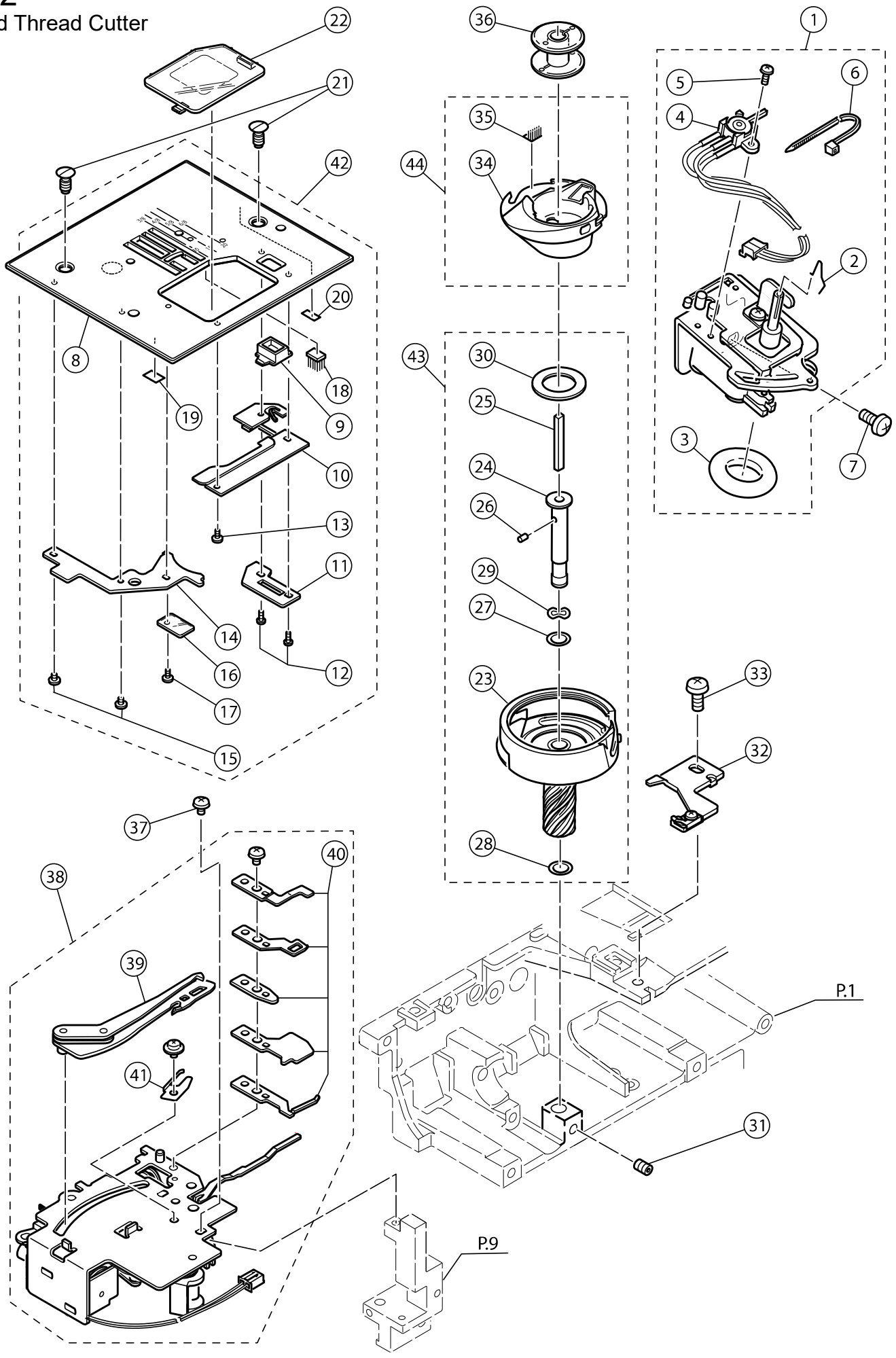
G1

New Thread Cutter

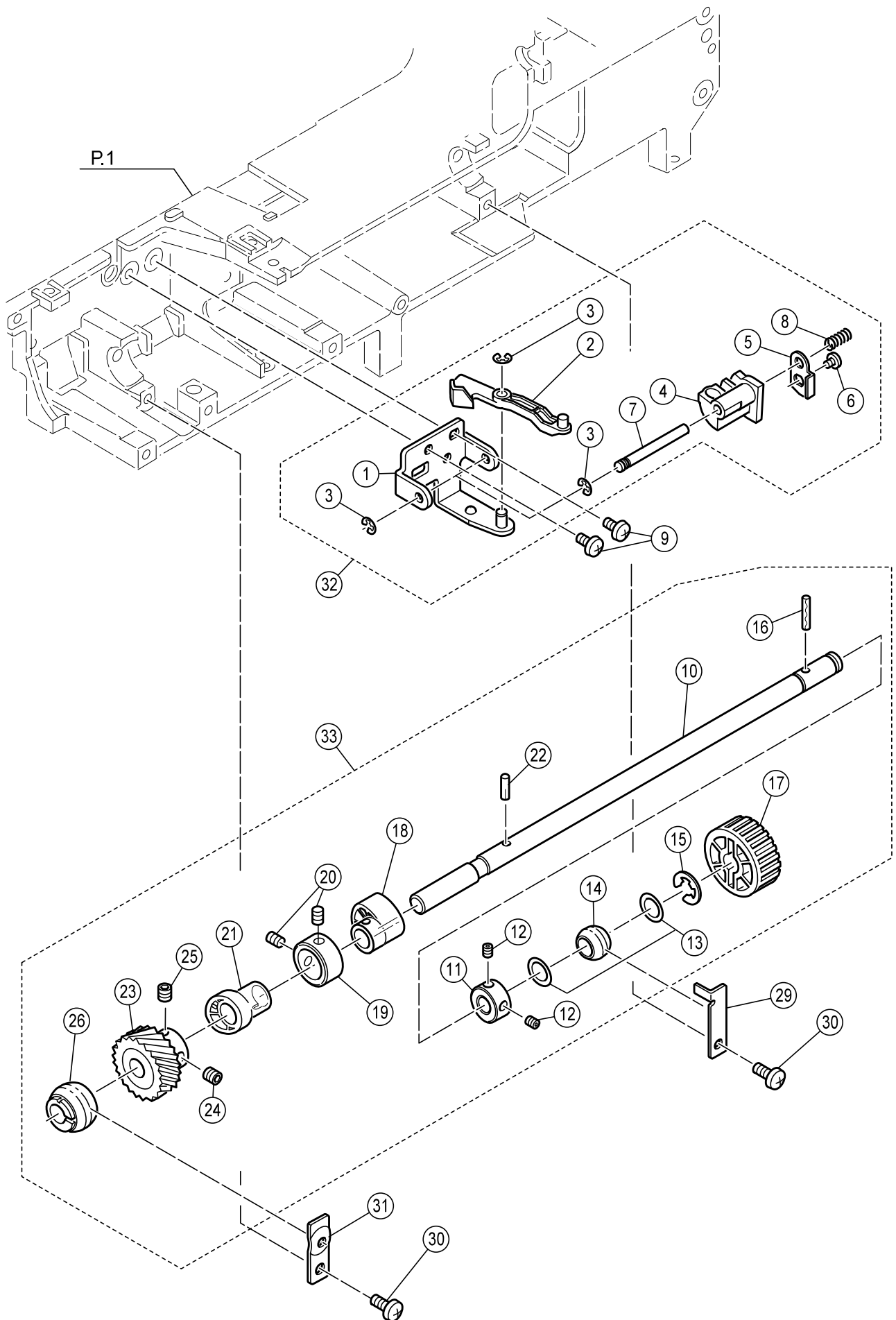


Ref No	Part No	Part Name
1	68002924	Bobbin Winder Assy.(Incl.02-06)
2	270 HP07414-T	Bobbin Winder Shaft Spring
3	68011273	Rubber Ring
4	68002925	Bobbin Winder Switch Assy.
5	416710101	Set Screw
6	68001311	Cord Band
7	270 HP31293	Set Screw
8	270 HP32844	Needle Plate
9	270 HP31734	Slide Lever
10	270 HP32846	Bobbin Cover Plate Holder
11	416396501	Slide Lever Holding Plate
12	270 HP31843	Set Screw
13	270 HP30200	Set Screw
14	416396601	Bobbin Holder Stabilize Plate
15	270 HP32534	Set Screw
16	416710701	Bobbin Cover Support Plate
17	416789701	Set Screw
19	270 HP32879	Rubber Sheet
20	416710801	Rubber Sheet
21	270 HP32743	Set Screw
22	68002926	Bobbin Cover Plate
23	270 HP30113	Hook Race Assy.
24	270 HP32848	Hook Race Shaft
25	270 HP30135	Oil Wick (1)
26	270 HP30136	Oil Wick (2)
27	270 HP10995	Polyslider
28	270 HP10995-3	Polyslider
29	68001856	Wave Washer
30	270 HP30118	Magnet
31	270 HP90932	Set Screw
32	68001659	Bobbin Holder Stopper Assy.
33	270 HP02891	Set Screw
34	68013341	Bobbin Holder Assy.
35	416789901	Brush
36	68001389	Bobbin
38	416789801	Thread Cutter Assy.(Incl.45-58)
42	68008955	Needle Plate Assy.(Incl.08-20)
43	270 HP32744	Hook Race Unit (Incl.23-30)
44	68013328	Bobbin Holder Unit (Incl.34-35)
45	416825901	Thread Cutter Bracket
46	416826001	Thread Cutter Blade Holding Base
47	412423701	Thread Cutter Blade
48	68001386	Thread Catch A
49	416826201	Thread Catch B
50	270 HP03438	Washer
51	270 HP07221	Snap Ring
52	270 HP31838	Wave Wash
53	416826301	Thread Guiding Bracket
54	270 HP12786	Set Screw
55	416826401	Thread Hold
56	416789901	Brush
57	270 HP12786	Set Screw
58	68001387	Spacer
59	68001395	Set Screw
60	270 HP12786	Set Screw
60a	68015756	Thread Cutter Harness Assy.

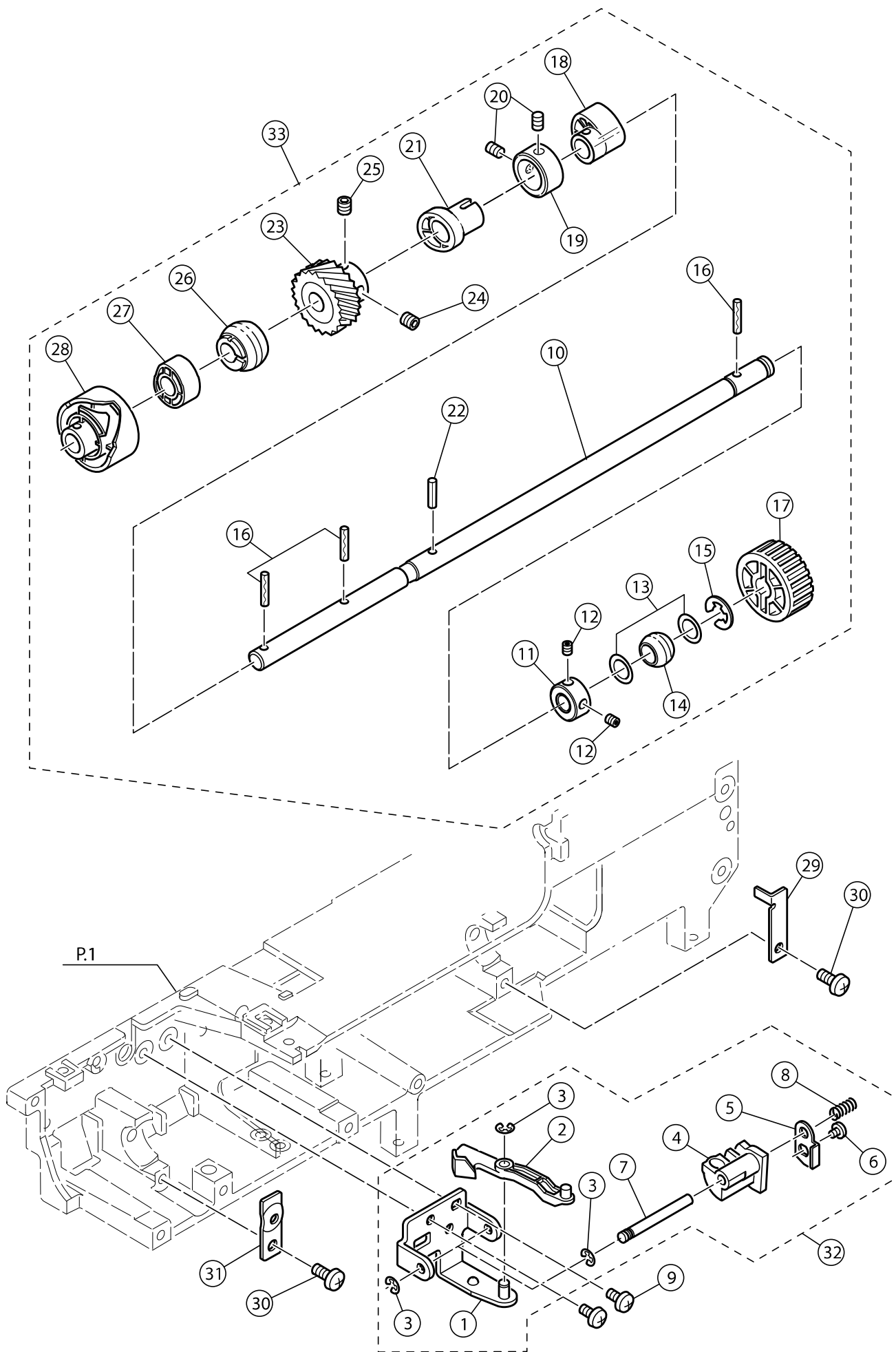
G2 Old Thread Cutter



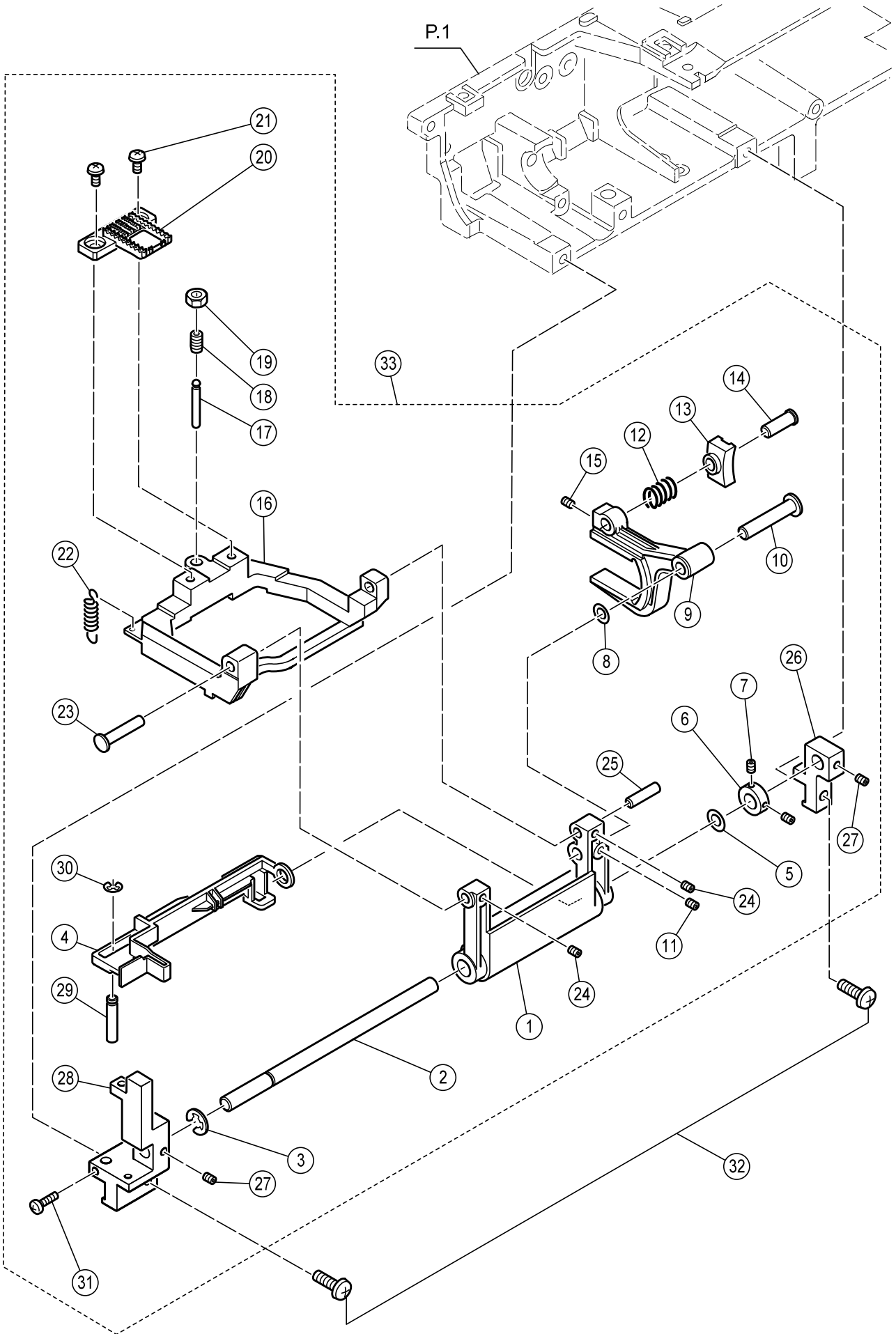
Ref No	Part No	Part Name	
1	68002924	Bobbin Winder Assy.	
2		Bobbin Winder Shaft Spring	
3	68001351	Rubber Ring	
4	68002925	Bobbin Winder Switch Assy.	
5		Set Screw	
6		Cord Band	
7		Set Screw	
8		Needle Plate	
9		Slide Lever	
10		Bobbin Cover Plate Holder	(Old Version)
11		Slide Lever Holding Plate	
12		Set Screw	
13		Set Screw	
14		Bobbin Holder Stabilize Plate	
15		Set Screw	
16		Bobbin Cover Support Plate	
17		Set Screw	
18		Bursh	
19		Rubber Sheet	
20		Rubber Sheet	
21		Set Screw	
22	68002926	Bobbin Cover Plate	
23		Hook Race Assy.	
24		Hook Race Shaft	
25		Oil Wick (1)	
26		Oil Wick (2)	
27		Polyslider	
28		Polyslider	
29		Wave Washer	
30		Magnet	
31		Set Screw	
32		Bobbin Holder Stopper Assy.	
33		Set Screw	
34		Bobbin Holder Assy.	
35		Brush	
36	68001389	Bobbin	
37		Set Screw	
38	416397001	Thread Cutter Assy.	(Old Version)
39		Movable Knife Assy.	
40		Fixed Knife Pack	
41		Guide For Knife	
42	416397401	Needle Plate Assy.	(Old Version)
43	270 HP32744	Hook Race Unit	
44	416397501	Bobbin Holder Unit	(Old Version)



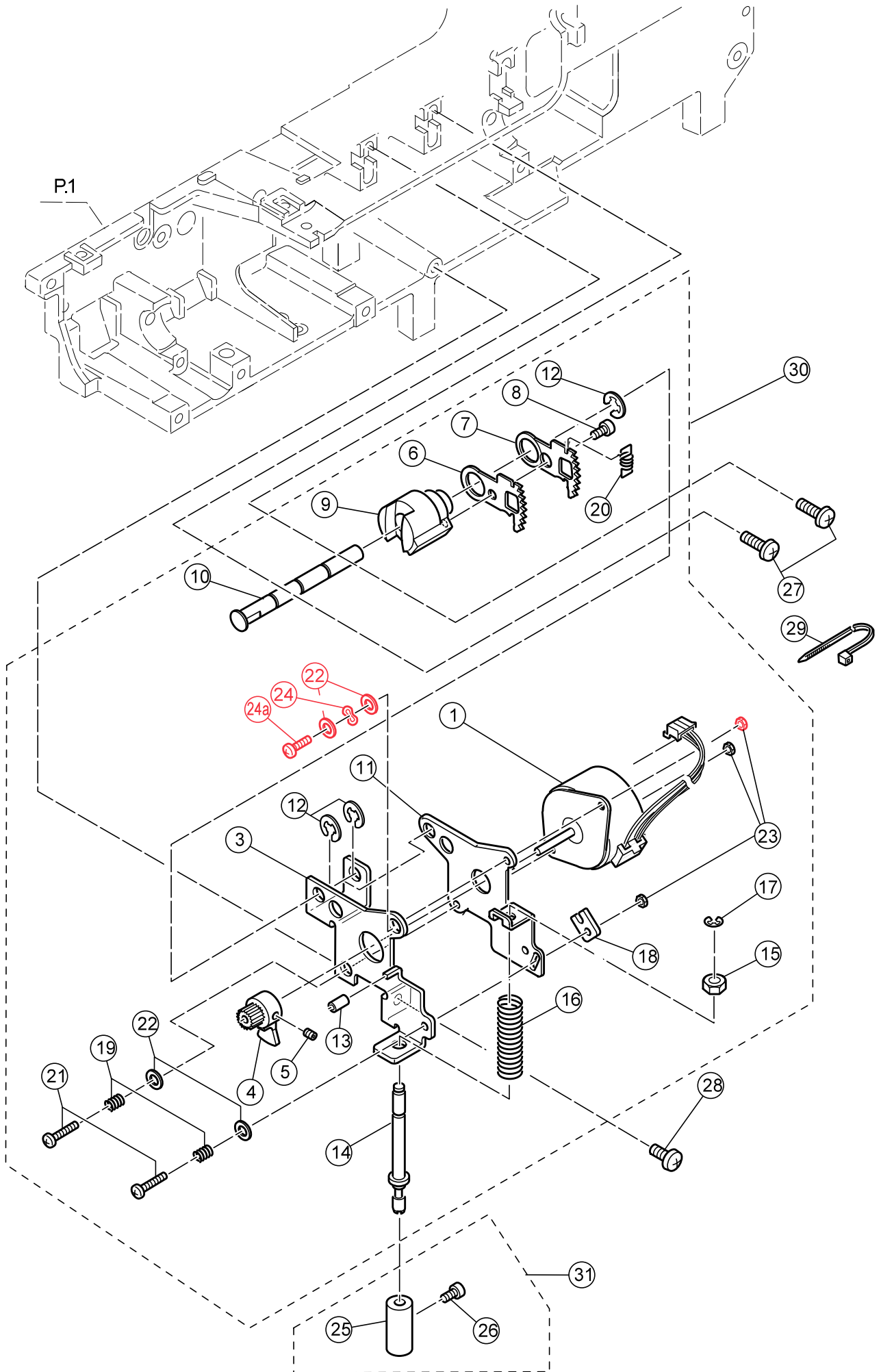
Ref No	Part No	Part Name
1	416711301	Feed Rocking Cam Follower Bracket Assy.
2	416397601	Drop Feed Arm
3	270 HP07221	Snap Ring
4	416711401	Feed Rocking Cam Follower
5	416711501	Feed Rocking Cam Follower Plate
6	270 HP61043	Set Screw
7	416711601	Feed Rocking Cam Follower Shaft
8	416711701	Feed Rocking Cam Follower Spring
9	270 HP02890	Set Screw
10	416789001	Lower Shaft
11	270 HP30178	Collar
12	270 HP12544	Set Screw
13	270 HP60254	Polyslider
14	270 HP30177	Ball Bush
15	270 HP60204	Snap Ring
16	270 HP32861	Spring Pin
17	270 HP32860	Lower Shaft Timing Pulley
18	270 HP30184	Feed Cam
19	270 HP30183	Feed Cam Collar
20	270 HP90932	Set Screw
21	416397701	Feed Rocking Cam
22	416400801	Slot Spring Pin
23	416397801	Lower Shaft Gear
24	270 HP30805	Set Screw
25	270 HP60466	Set Screw
26	270 HP32854	Lower Shaft Ball Bushing (Left)
29	270 HP32408	Ball Bushing Holder
30	270 HP31293	Set Screw
31	270 HP32862	Ball Bushing Holder (Left)
32	416400901	Feed Rocking Cam Follower Assy.(Incl.01-08)
33	416788901	Lower Shaft Assy.(Incl.10-26)



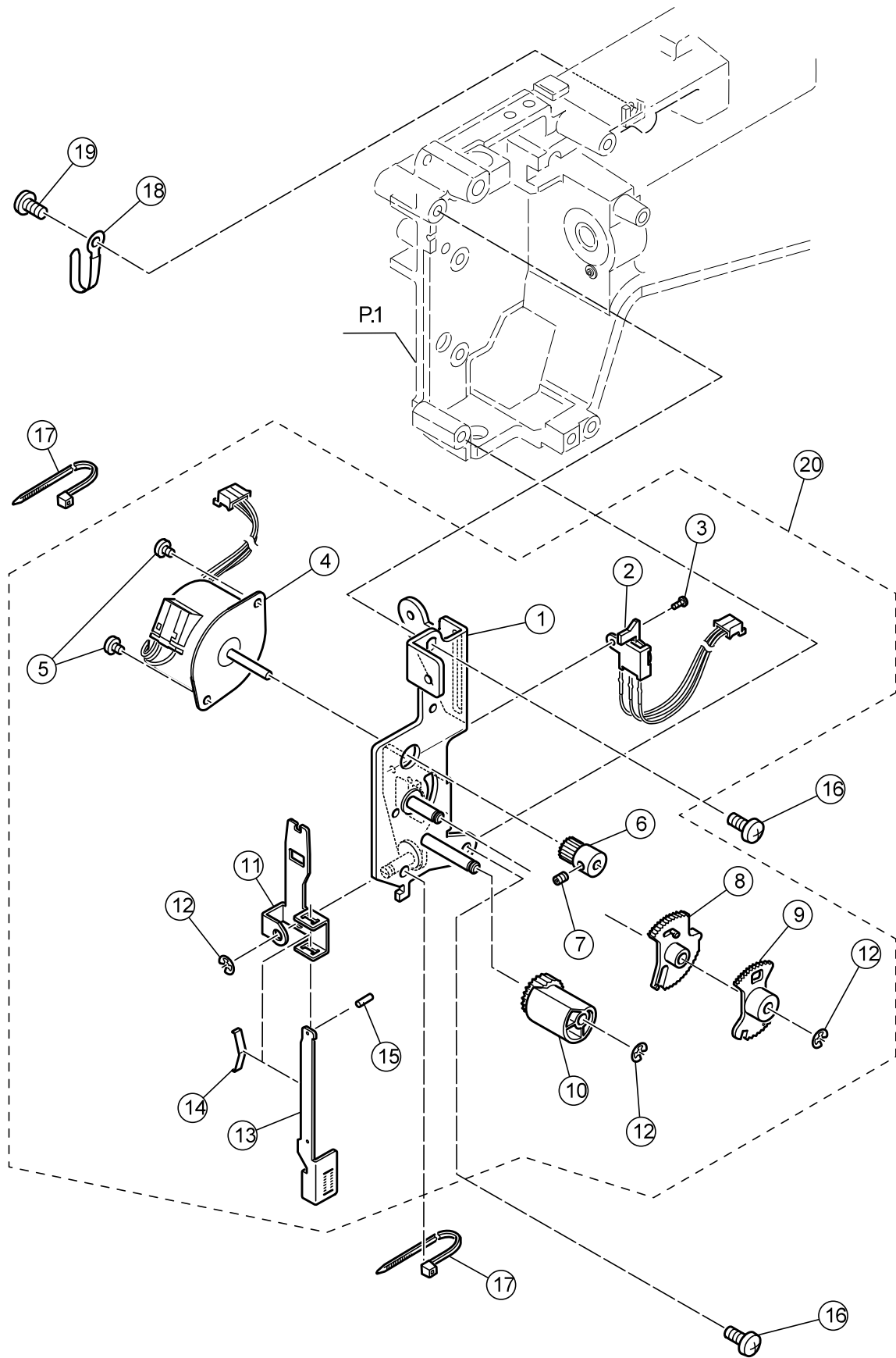
Ref No	Part No	Part Name	
1		Feed Rocking Cam Follower Bracket Assy.	
2		Drop Feed Arm	
3		Snap Ring	
4		Feed Rocking Cam Follower	
5		Feed Rocking Cam Follower Plate	
6		Set Screw	
7		Feed Rocking Cam Follower Shaft	
8		Feed Rocking Cam Follower Spring	
9		Set Screw	
10		Lower Shaft	(Old Version)
11		Collar	
12		Set Screw	
13		Polyslider	
14		Ball Bush	
15		Snap Ring	
16		Spring Pin	
17		Lower Shaft Timing Pulley	
18		Feed Cam	
19		Feed Cam Collar	
20		Set Screw	
21		Feed Rocking Cam	
22		Slot Spring Pin	
23		Lower Shaft Gear	
24		Set Screw	
25		Set Screw	
26		Lower Shaft Ball Bushing (Left)	
27		Lower Thread Supply Cam	(Old Version)
28		Thread Cutter Cam	(Old Version)
29		Ball Bushing Holder	
30		Set Screw	
31		Ball Bushing Holder (Left)	
32		Feed Rocking Cam Follower Assy.	
33		Lower Shaft Assy.	(Old Version)



Ref No	Part No	Part Name	
1	270 HP32864-2	Feed Shaft Guide	
2	270 HP32865	Feed Shaft	
3	68001400	Snap Ring	
4	416401001	Drop Feed Lever	
5	270 HP10995-2	Polyslider	
6	270 HP33168	Feed Shaft Collar	
7	270 HP30842	Set Screw	
8	270 HP33127	Polyslider	
9	270 HP32880	Forked Cam Follower	
10	270 HP30170	Forked Cam Follower Pin	
11	270 HP30842	Set Screw	
12	270 HP32883	Feed Slide Block Spring	
13	270 HP32882	Feed Slide Block	
14	270 HP32881	Slide Block Shaft	
15	270 HP30842	Set Screw	
16	416401101	Feed Base	
17	416401201	Feed Rocking Connecting Rod	
18	416401301	Set Screw	
19	416401401	Adjustable Nut	
20	416788301	Feed Dog	
21	416402901	Set Screw	
22	270 HP32873	Feed Rocking Cam Follower Spring	
23	270 HP33193	Feed Base Fulcrum Shaft (Left)	
24	270 HP30842	Set Screw	
25	270 HP33192	Feed Base Fulcrum Shaft (Right)	
26	270 HP32877	Feed Shaft Follower (Right)	
27	270 HP30842	Set Screw	
28	416787201	Feed Shaft Follower (Left)	
29	270 HP32885	Drop Feed Fulcrum Shaft	
30	270 HP07221	Snap Ring	
31	68013365	Set Screw	
32	270 HP12785	Set Screw	
33	416790001	Feed Shaft Assy.(Incl.01-31)	
33	416401501	Feed Shaft Assy.	(Old Version)

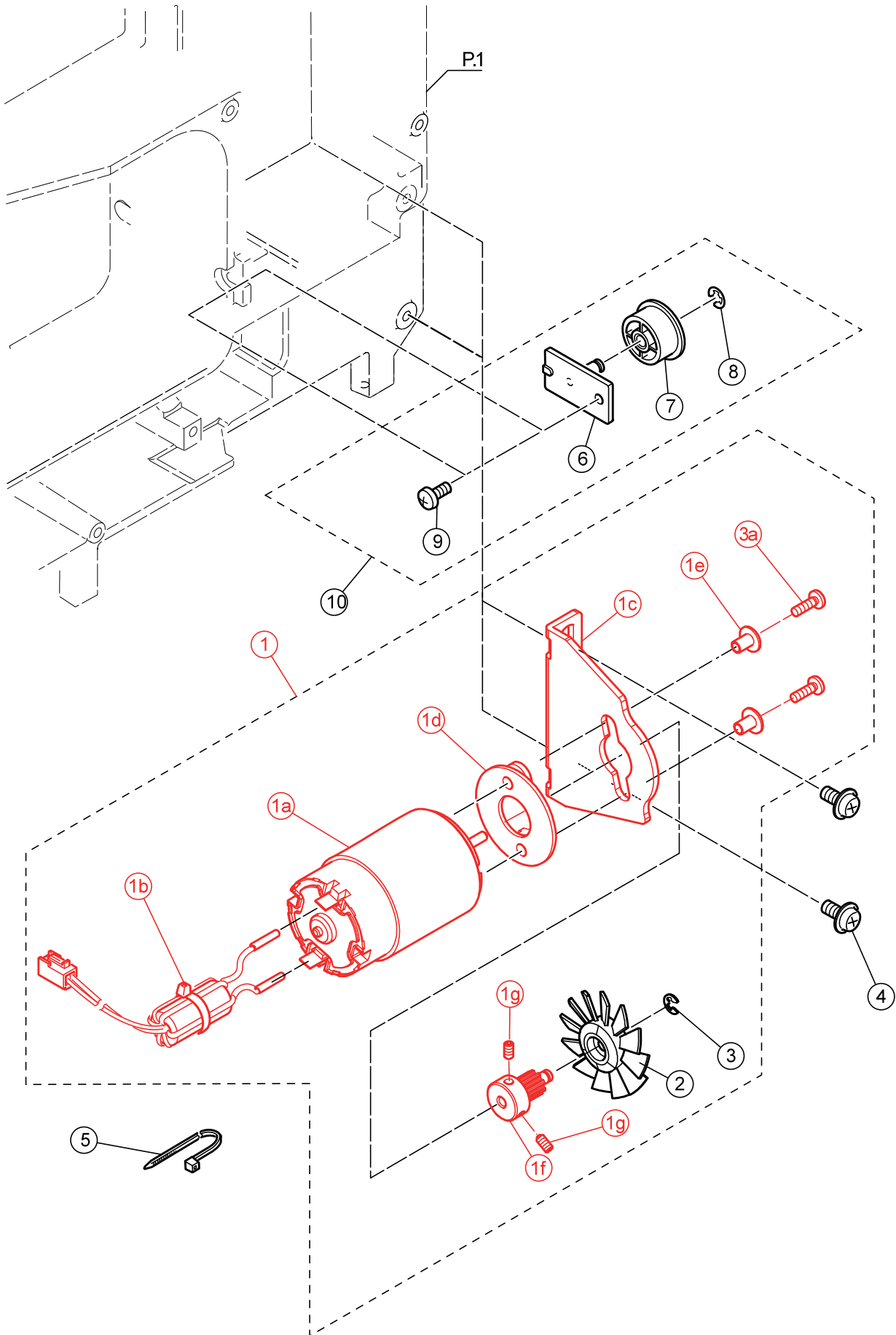


Ref No	Part No	Part Name
1	270 HP32894	F Pulse Motor
3	270 HP32895	F Pulse Motor Bracket
4	270 HP32896	F Pulse Motor Gear
5	270 HP30842	Set Screw
6	270 HP33190	Feed Regulator Gear (A)
7	270 HP33191	Feed Regulator Gear (B)
8	270 HP60800	Set Screw
9	270 HP32899	Feed Regulator
10	270 HP32900	Feed Regulator Shaft
11	270 HP32901	Adjusting Plate
12	68001400	Snap Ring
13	270 HP32867	Rubber Cushion
14	270 HP33319	Forward-Reverse Adjustment Shaft
15	270 HP12436	Nut
16	270 HP32903	Adjusting Spring
17	270 HP07221	Snap Ring
18	270 HP32904	Nut
19	270 HP33322	F Pulse Motor Bracket Spring
20	270 HP33187	Feed Regulator Gear Spring
21	270 HP11431	Set Screw
22	270 HP12453	Washer
23	270 HP13189	Nut
24	270 HP12487	Wave Washer
24a	270 HP11984	Set Screw
25	270 HP33320	Fine Adjustment Shaft
26	270 HP60800	Set Screw
27	416402401	Set Screw
28	270 HP31293	Set Screw
29	68001311	Cord Band
30	416398101	F Pulse Motor Assy. (Incl.01-24)
31	416712001	Fine Adjustment Shaft Assy.(Incl.25-26)

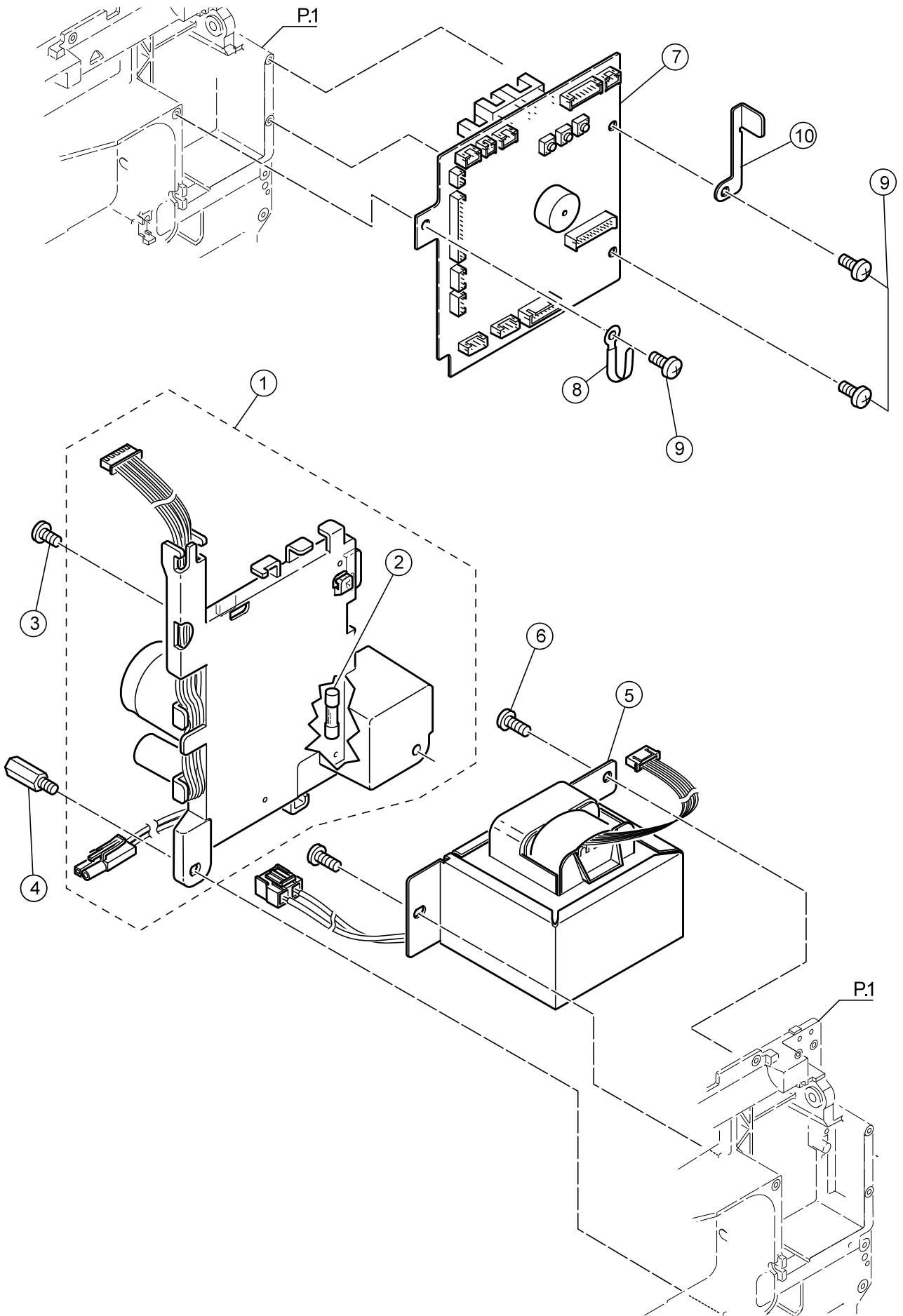


<u>Ref No</u>	<u>Part No</u>	<u>Part Name</u>
1	270 HP32906	Z Pulse Motor Bracket Assy.
2	270 HP32910	BH Switch Assy.
3	416710101	Set Screw
4	270 HP32958	Z Pulse Motor
5	270 HP30695	Set Screw
6	270 HP32911	Z Pulse Motor Gear
7	270 HP30842	Set Screw
8	270 HP32912	Center Gear (A)
9	270 HP32913	Center Gear (B)
10	270 HP32915	Z Cam
11	270 HP32916	BH Plate
12	270 HP07221	Snap Ring
13	270 HP32917	BH Lever
14	270 HP32918	BH Lever Spring
15	270 HP33213	Spring pin
16	270 HP31293	Set Screw
17	68001311	Cord Band
18	270 HP32955	Coating Clip
19	270 HP31293	Set Screw
20	416398201	Z Pulse Motor Assy.(Incl.01-15)

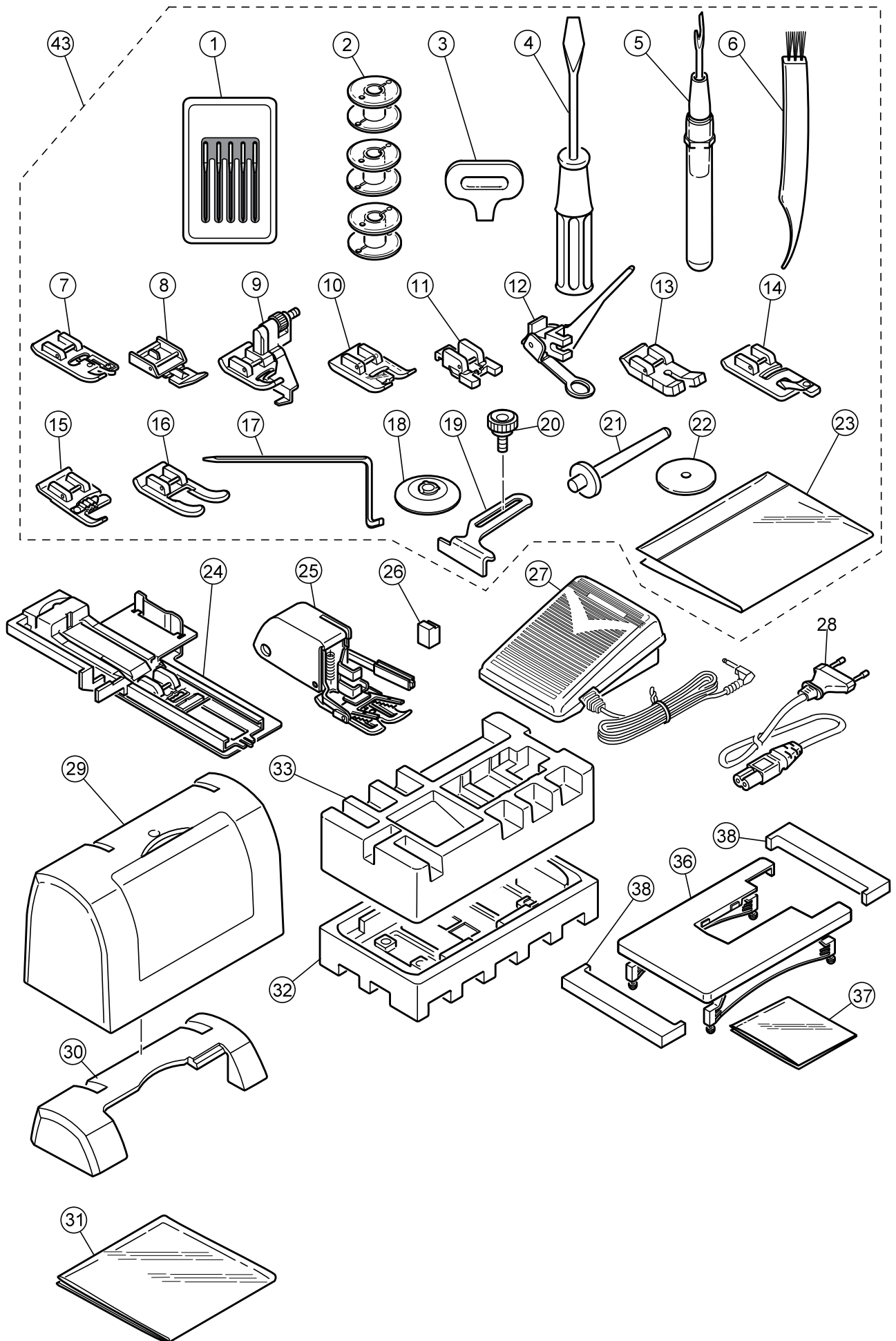
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<u>Ref No</u>	<u>Part No</u>	<u>Part Name</u>
1	68013404	Motor Assy. (Incl.2-11)
1a	68013407	Motor
1b	416712201	Harness Assy.
1c	68013408	Motor Bracket
1d	68013409	Rubber Cushion
1e	68013410	Motor Collar
1f	68013411	Motor Pulley
1g	68001703	Set Screw with Cup Point M3*6
2	270 HP32925	Motor Fan
3	270 HP07221	Snap Ring
3a	270 HP11984	Binding Head Screw M3*10
4	416403001	Set Screw
5	68001311	Cord Band
6	270 HP32821	Belt Tension Bracket Assy.
7	270 HP32822	Tension Pulley
8	416402801	Snap Ring
9	270 HP02812	Set Screw
10	68002928	Belt Tension Assy. (Incl.06-09)



<u>Ref No</u>	<u>Part No</u>	<u>Part Name</u>
Available		
1	416401601	Power Circuit Unit (Incl.02) (EU.AU)
1	416401701	Power Circuit Unit (Incl.02) (US.CA.MX.8060)
2	416401801	Fuse (EU.AU)
2	416401901	Fuse (US.CA.MX.8060)
3	270 HP02812	Set Screw
4	270 HP31719	Stud
5	416402101	Transformer (US.CA.MX.8060)
5	416402001	Transformer (EU)
6	270 HP31842	Set Screw
7	68002929	CPU Board Assy.
8	270 HP32955	Coating Clip
9	270 HP02812	Set Screw
10	416402301	Belt Support Plate



Ref No	Part No	Part Name
1		Needle Set
2	68001389	Bobbin
3	68001808	Screw Driver for Needle Plate
4	68001823	Screw Driver (Large)
5	68001822	Stitch Ripper
6	68001824	Brush
7	68002823	Overcasting Foot
8	416713001	Zipper Foot
9	68002824	Blind Stitch Foot
10	416713101	Satin Stitch Foot
11	416713201	Button Sewing Foot
12	270 HP04195	Darning/Embroidery Foot
13	270 HP31461	Quilting Foot
14	270 HP30685	Narrow Hemming Foot
15	416713301	Cording Foot
16	270 HP33069	Open Toe Foot
17	68002828	Quilting Guide
18	68001821	Thread Cap
19	270 HP33132	Seam Guide
20	270 HP33133	Screw for Seam Guide
21	68001820	Spool Stand
22	270 HP01407	Felt Washer
23	270 HP33140	Vinyl Bag
24	68002822	Buttonhole Foot
25	270 HP31099-3	Walking Foot
26	416715001	Styrofoam
27	270 HP31098-2	Foot Controller
28	412157801	Power Cord (EU)
28	412157903	Power Cord (US.CA.MX.8060)
28	412158002	Power Cord (GB.HK.MY)
28	412158101	Power Cord (AU)
29	416430201	Dust Cover Assy.
30		Styrofoam
31	416715101	Vinyl Bag
31	68013420	Vinyl Bag(8060)
32	416565901	Styrofoam
33	416565801	Styrofoam
36	416398501	Wide Table Assy.
37	416715501	Vinyl Bag
38	416566001	Styrofoam
43	416712901	Accessory Set (Incl.01-23)