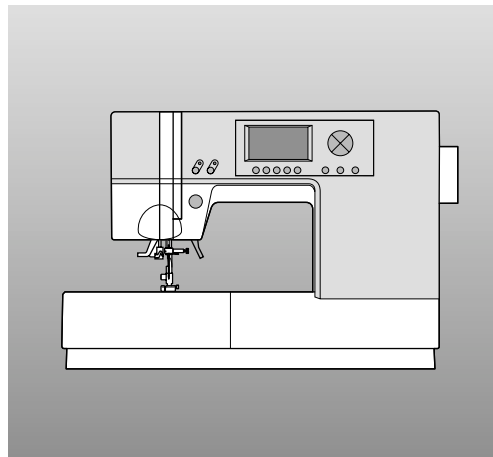
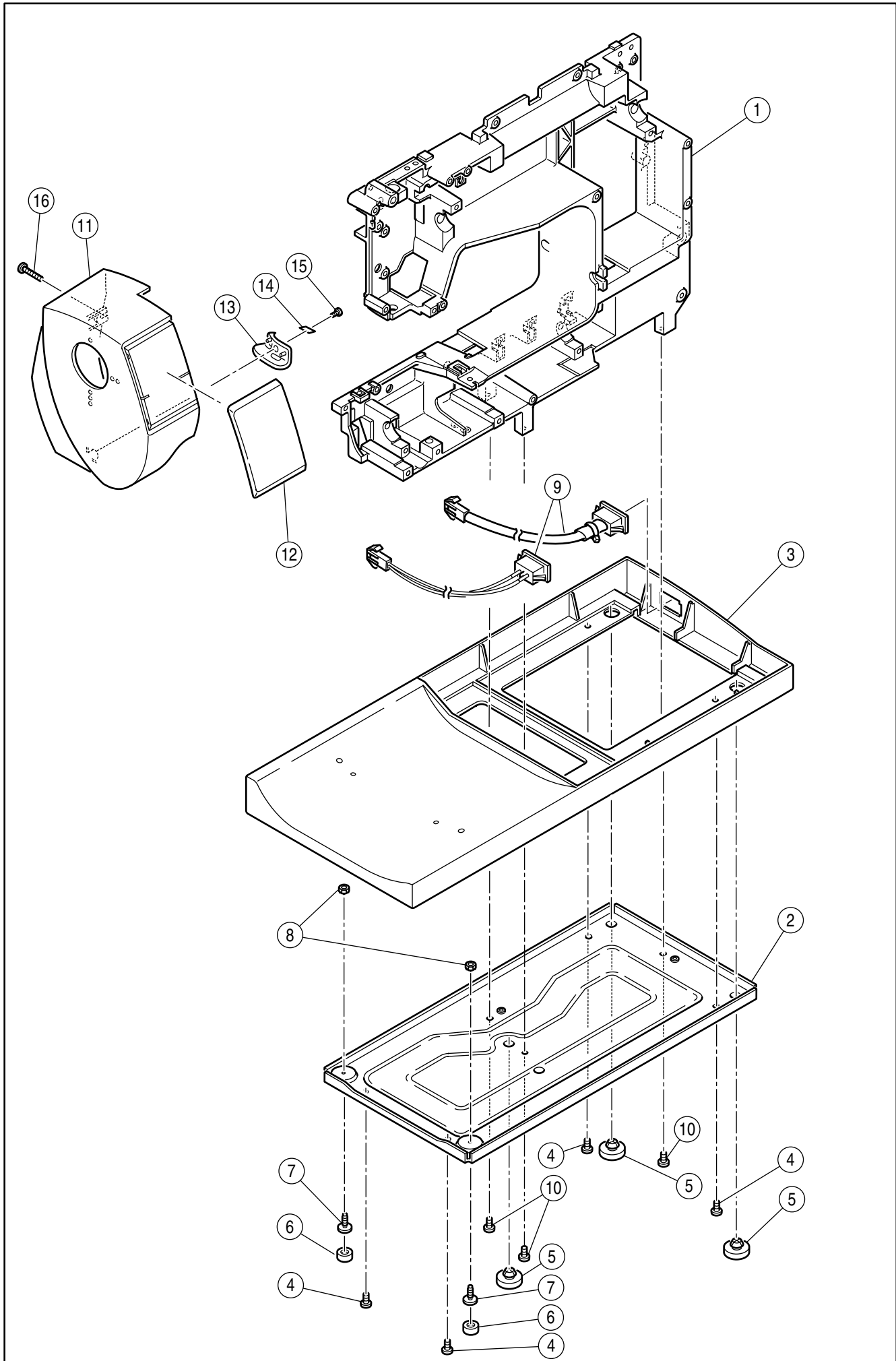


SPARE PARTS LIST

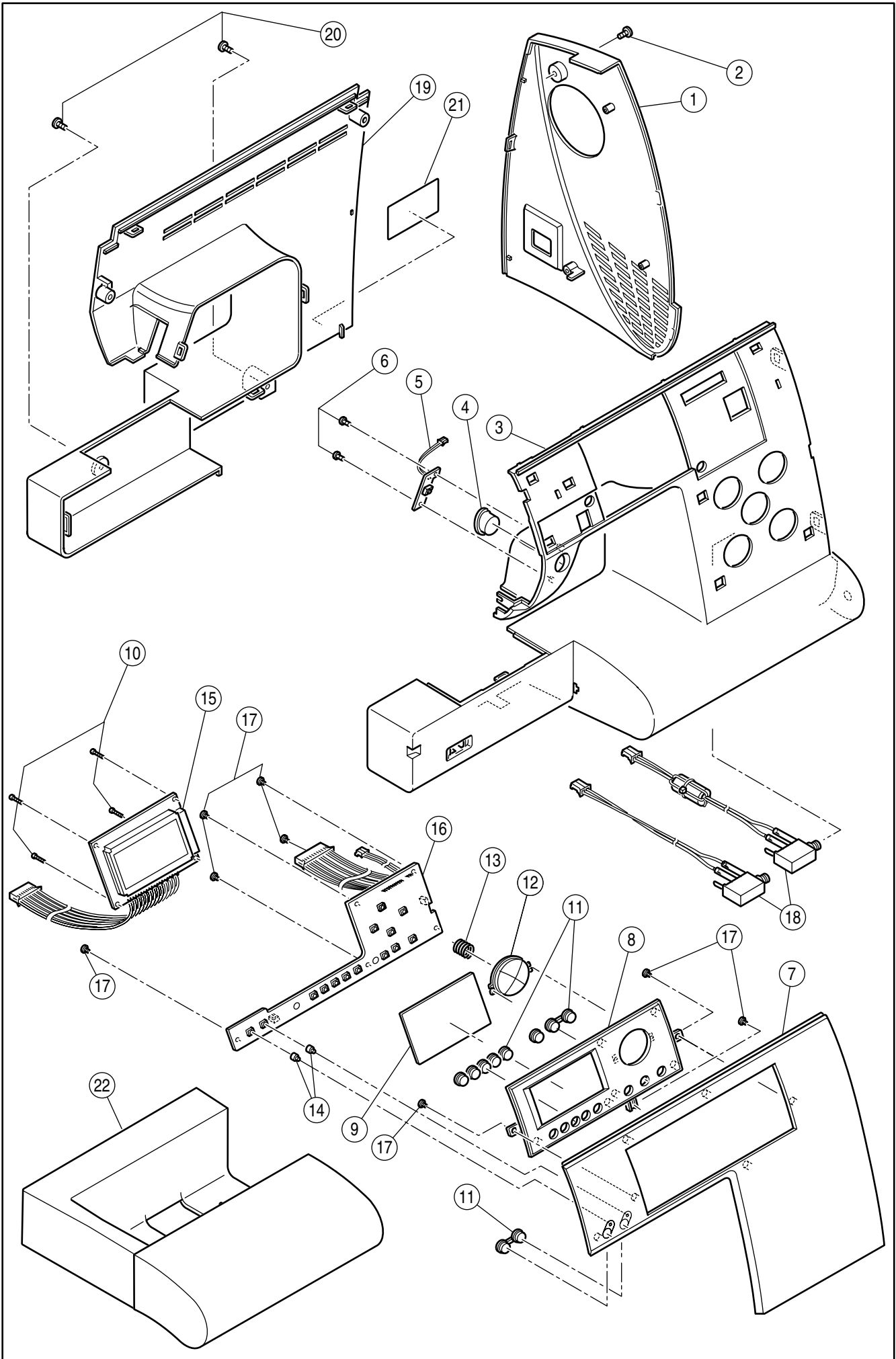
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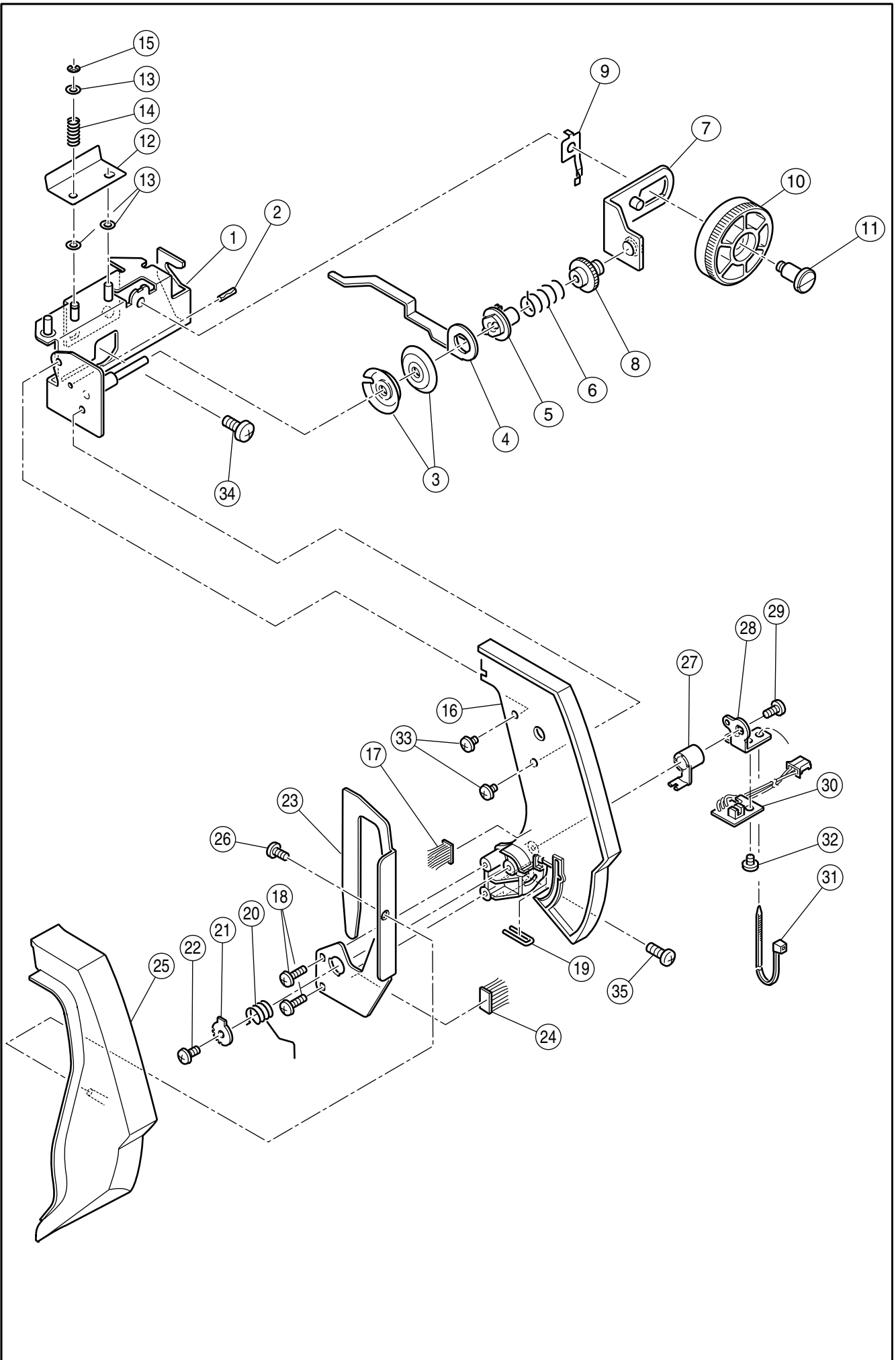
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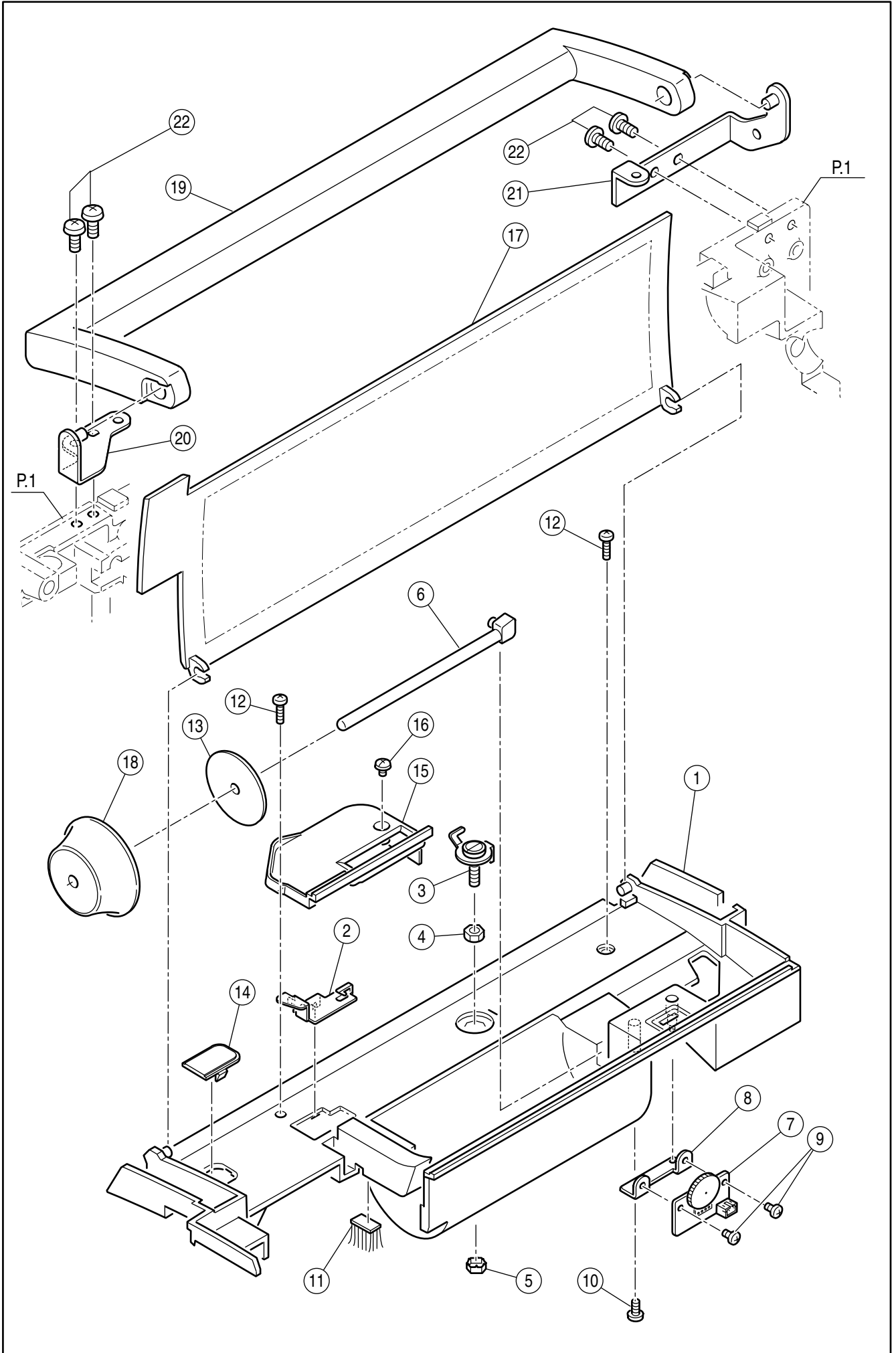
Ref.	No.	Part No.	Part Name
	1	HP32730	Head
	#	HP33009	Base Assy. (2-9)
		HP33009-2	Base Assy. (2-9)(USA)
	2	HP33010	Base
	3	HP33011	Base Cover
	4	HP61041	Set Screw
	5	HP32755	Rubber Foot (A)
	6	HP32756	Rubber Foot (B)
	7	HP32757	Rubber Foot Adjusting Screw
	8	HP91648	Adjustable Lock Nut
	9	HP33089	Terminal Box Assy.
		HP33083	Terminal Box Assy.(USA)
	10	HP31293	Set Screw
	#	HP33015	Face Plate Assy. (Incl. 11-15)
	11	HP33016	Face Plate
	12	HP33017	Face Plate Panel
	13	HP31966	Thread Cutter Base
	14	HP31967	Thread Cutter
	15	HP31244	Set Screw
	16	HP31831	Set Screw



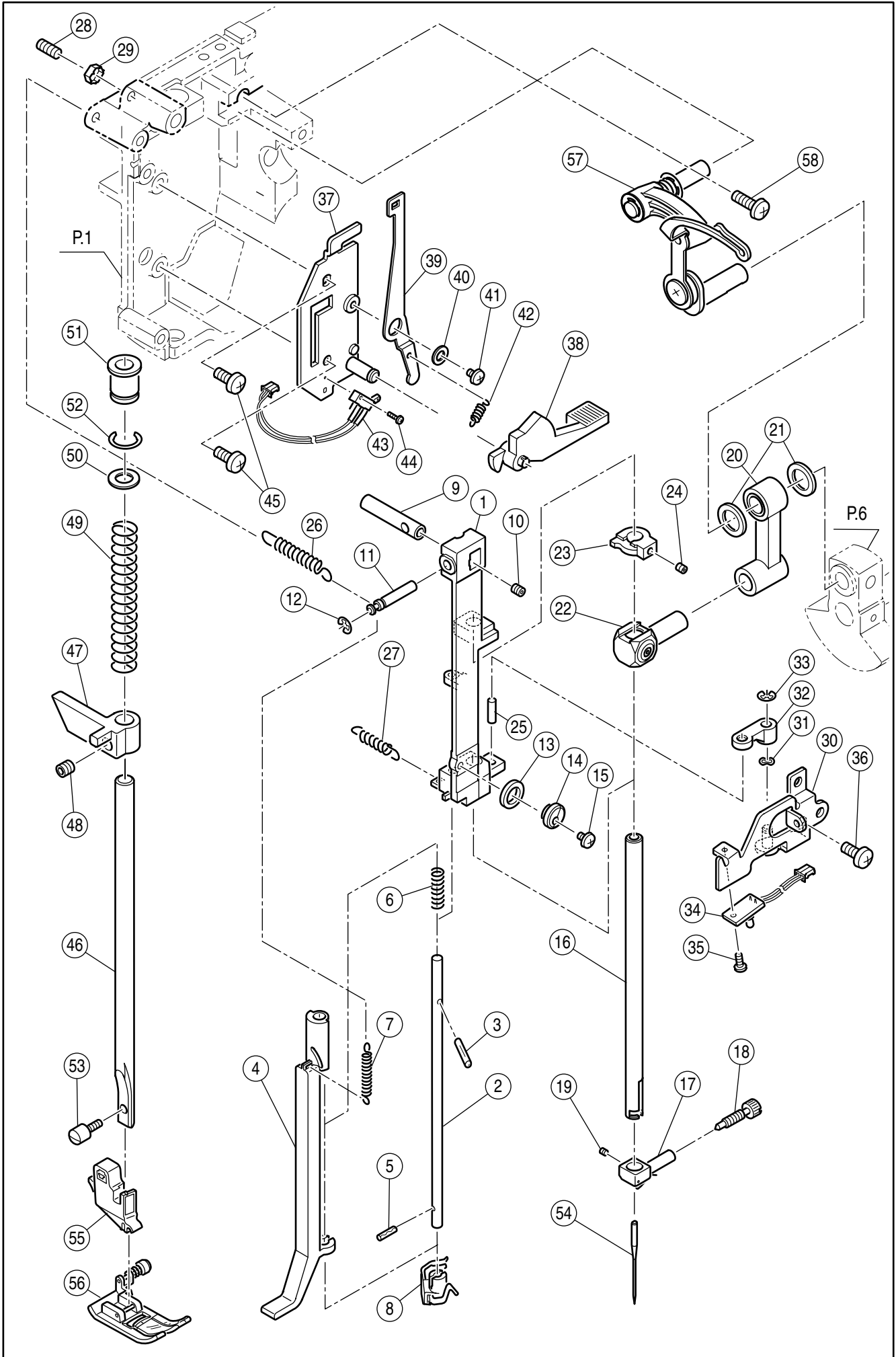
Ref.	No.	Part No.	Part Name
	1	HP33006	Side Enclosure
	2	HP90810	Set Screw
	#	HP33000	Front Enclosure Assy. (Incl. 3-18)
		HP33000-2	Front Enclosure Assy. (Incl. 3-18)(USA)
	3	HP33001	Front Enclosure
	4	HP33025	Reverse Button
	5	HP33084	Reverse Switch Board Assy.
	6	HP31244	Set Screw
	#	HP33003	Front Panel Assy. (Incl. 7-17)
	7	HP33002	Front Panel
	8	HP33004	Control Panel
	9	HP33032	Screen Cover
	10	HP31833	Set Screw
	11	HP33024	Control Button
	12	HP33023	Selection Button
	13	HP33035	Spring
	14	HP33068	LED Cover
	15	HP33075	LCD Assy.
	16	HP33085	Display Board Assy.
	17	HP61043	Set Screw
	18	HP33115	Controller Jack Assy.
		HP31800	Controller Jack Assy. (USA)
	19	HP33005	Rear Enclosure
	20	HP90810	Set Screw
	21	HP33034	Electrical Rating Label
		HP33141	Electrical Rating Label (Australia)
		HP33110	Electrical Rating Label (USA)
	22	HP33012	Extension Table Assy.



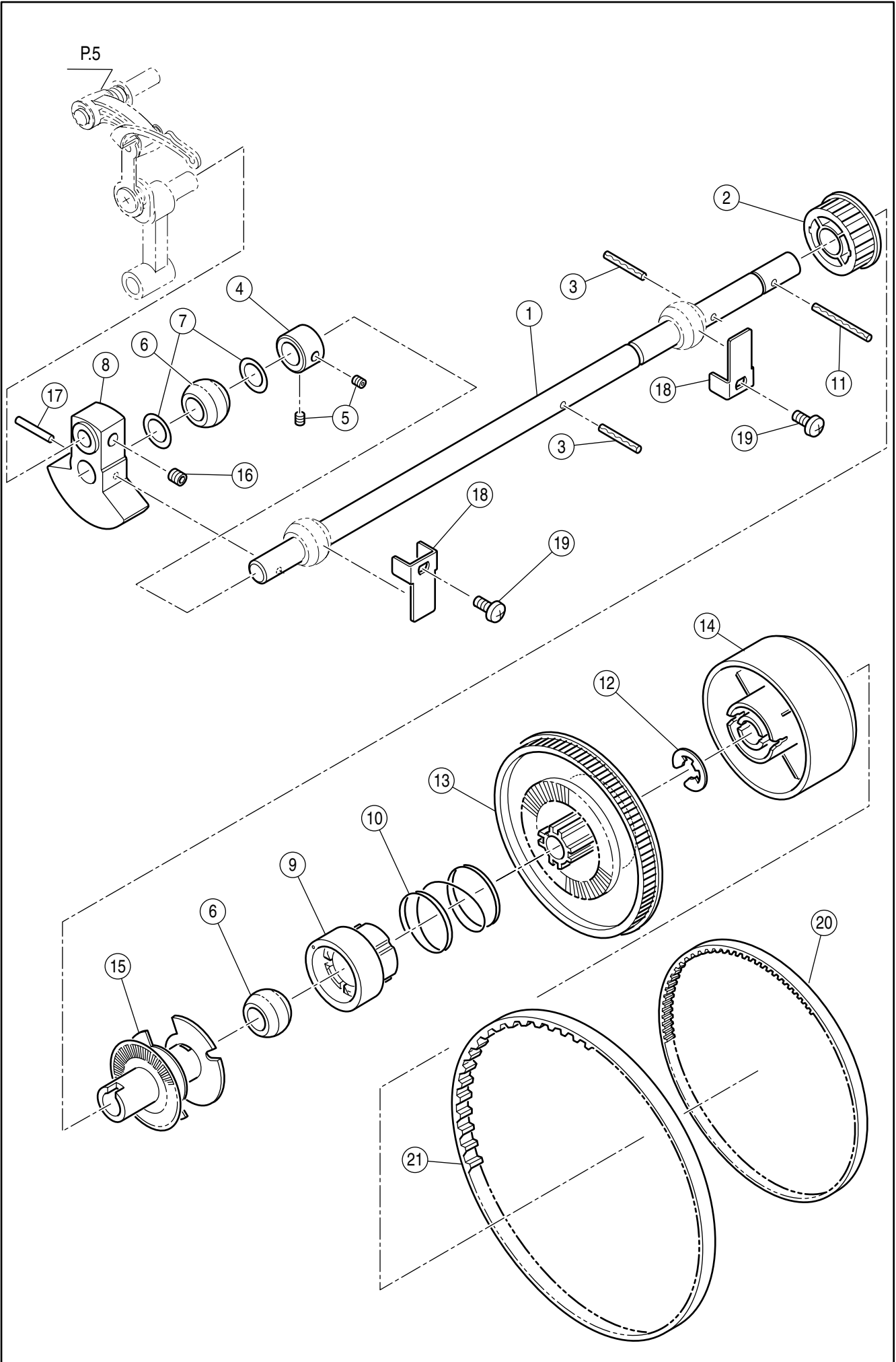
Ref.	No.	Part No.	Part Name
#	HP33040		Thread Tension Unit (Incl. 1-33)
#	HP33041		Thread Tension Assy. (Incl. 1-15)
1	HP33042		Thread Tension Base
2	HP30261-1		Spring Pin
3	HP30928		Thread Tension Disc
4	HP32775		Thread Tension Releasing Plate
5	HP30154		Tension Collar
6	HP33160		Thread Tension Spring
7	HP33043		Thread Tension Plate
8	HP32777		Tension Regulating Screw
9	HP32778-2		Thread Tension Dial Spring
10	HP33044		Thread Tension Dial
11	HP32780		Thread Tension Dial Shaft
12	HP32787		Pre-Tension Plate
13	HP32944		Polyslider
14	HP32788		Pre-Tension Spring
15	HP60018		Snap Ring
16	HP33020		Thread Guide Cover
17	HP32999		Brush
18	HP30271-B		Set Screw
19	HP32781		Thread Guide
20	HP32782		Thread Check Spring
21	HP32783		Check Spring Adjust Plate
22	HP31244		Set Screw
23	HP32784		Take Up Lever Guide Bracket
24	HP33163		Brush
25	HP33021		Take Up Lever Cover
26	HP31244		Set Screw
27	HP33046		Thread Sensor Slit
28	HP33047		Thread Sensor Bracket
29	HP31244		Set Screw
30	HP33087		Thread Sensor Board Assy.
31	HP11380		Cord Band
32	HP12786		Set Screw
33	HP12786		Set Screw
34	HP31293		Set Screw
35	HP02904		Set Screw



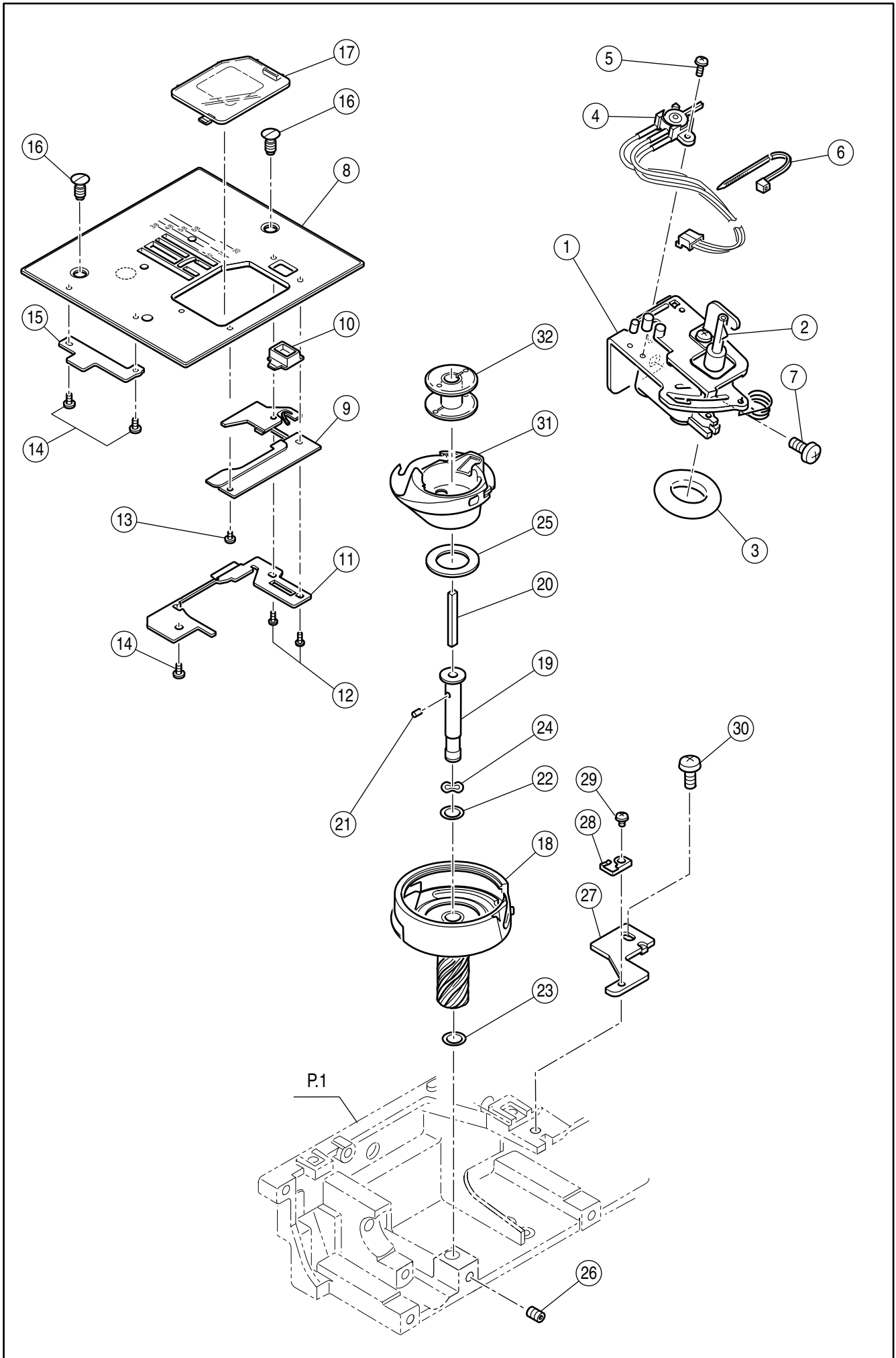
Ref.		
No.	Part No.	Part Name
#	HP33007	Unit Cover Assy. (Incl. 1-11)
1	HP33008	Unit Cover
2	HP33055	Thread Guide
3	HP33052	Bobbin Winder Thread Guide
4	HP02654	Nut
5	HP91648	Adjustable Lock Nut
6	HP32737	Spool Stand
7	HP33086	Contrast Control Board
8	HP31206	Contrast Control Board Bracket
9	HP02802	Set Screw
10	HP31244	Set Screw
11	HP32999	Brush
12	HP11984-B	Set Screw
13	HP31007	Felt Washer
14	HP33067	Hinge Cover
15	HP33022	Thread Tension Cover
16	HP31584	Set Screw
17	HP33018	Flap
18	HP30074	Thread Cap
19	HP33019	Handle
20	HP33030	Handle Hinge (Left)
21	HP33031	Handle Hinge (Right)
22	HP31293	Set Screw



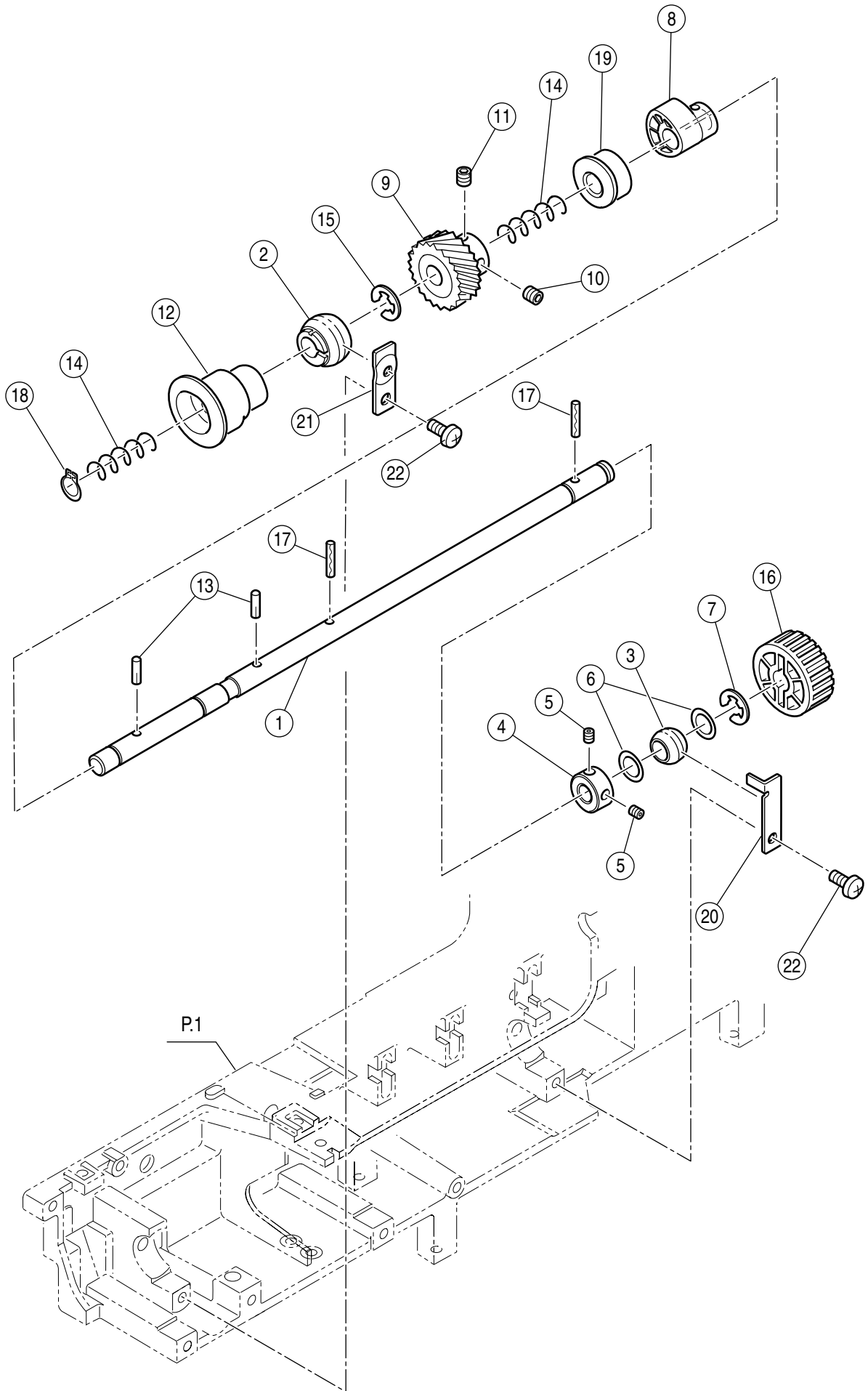
Ref.	No.	Part No.	Part Name
	#	HP32789	Needle Bar Guide Assy. (Incl. 1-24)
	1	HP32790	Needle Bar Guide
	2	HP32791	Threader Bar
	3	HP32995	Pin
	4	HP32792	Threader Holder
	5	HP30261-1	Spring Pin
	6	HP13074	Threader Bar Spring
	7	HP32799	Threader Holder Spring
	8	HP32557	Threader Hook Assy.
	9	HP32793	Needle Bar Guide Fulcrum Shaft (A)
	10	HP30388	Set Screw
	11	HP32794	Needle Bar Guide Fulcrum Shaft (B)
	12	HP07221	Snap Ring
	13	HP32795	Z Cam Follower
	14	HP32796	Needle Position Adjusting Collar
	15	HP11167	Set Screw
	#	HP32798	Needle Bar Assy.(Incl. 16-18)
	16	HP32797	Needle Bar
	17	HP32098-2	Needle Clamp Assy.
	18	HP32100	Needle Clamp Screw
	19	HP32430	Set Screw
	20	HP32932	Needle Bar Clank Rod Assy.
	21	HP32997	Washer
	22	HP90800	Needle Bar Clamp Assy.
	23	HP32741	Threader Bar Stopper
	24	HP02894	Set Screw
	25	HP32964	Z Link Shaft
	26	HP32800	Spring for Needle Bar Guide Assy.
	27	HP32801	Z Guide Spring
	28	HP32742	Set Screw
	29	HP91648	Adjustable Lock Nut
	#	HP32802	Z Link Bracket Unit (Incl.30-35)
	30	HP32803	Z Link Bracket Assy.
	31	HP31838	Wave Washer
	32	HP32804	Z Link
	33	HP07221	Snap Ring
	34	HP32959	LED Board Assy.
	35	HP31669	Set Screw
	36	HP31293	Set Screw
	#	HP32805	Presser Foot Lifter Bracket Unit (Incl.37-44)
	37	HP32806	Presser Foot Lifter Bracket Assy.
	38	HP32807	Presser Foot Lifter
	39	HP32808	Tension Release Connecting Plate
	40	HP12453	Washer
	41	HP11697	Set Screw
	42	HP32998	Spring
	43	HP32953	Presser Foot Switch Assy.
	44	HP32962	Set Screw
	45	HP31293	Set Screw
	#	HP32809	Presser Bar Assy. (Incl. 46-48)
	46	HP32810	Presser Bar
	47	HP32811	Presser Bar Guide Bracket
	48	HP30805	Set Screw
	49	HP33036	Presser Bar Spring
	50	HP07781	Washer
	51	HP32813	Presser Bar Bush
	52	HP32965	Snap Ring
	53	HP13064	Presser Foot Thumb Screw
	54	HP33108	Needle
	55	HP32968	Presser Foot Holder
	56	HP32969	Zigzag Foot
	57	HP32814	Thread Take-Up Lever Assy.
	58	HP12785	Set Screw



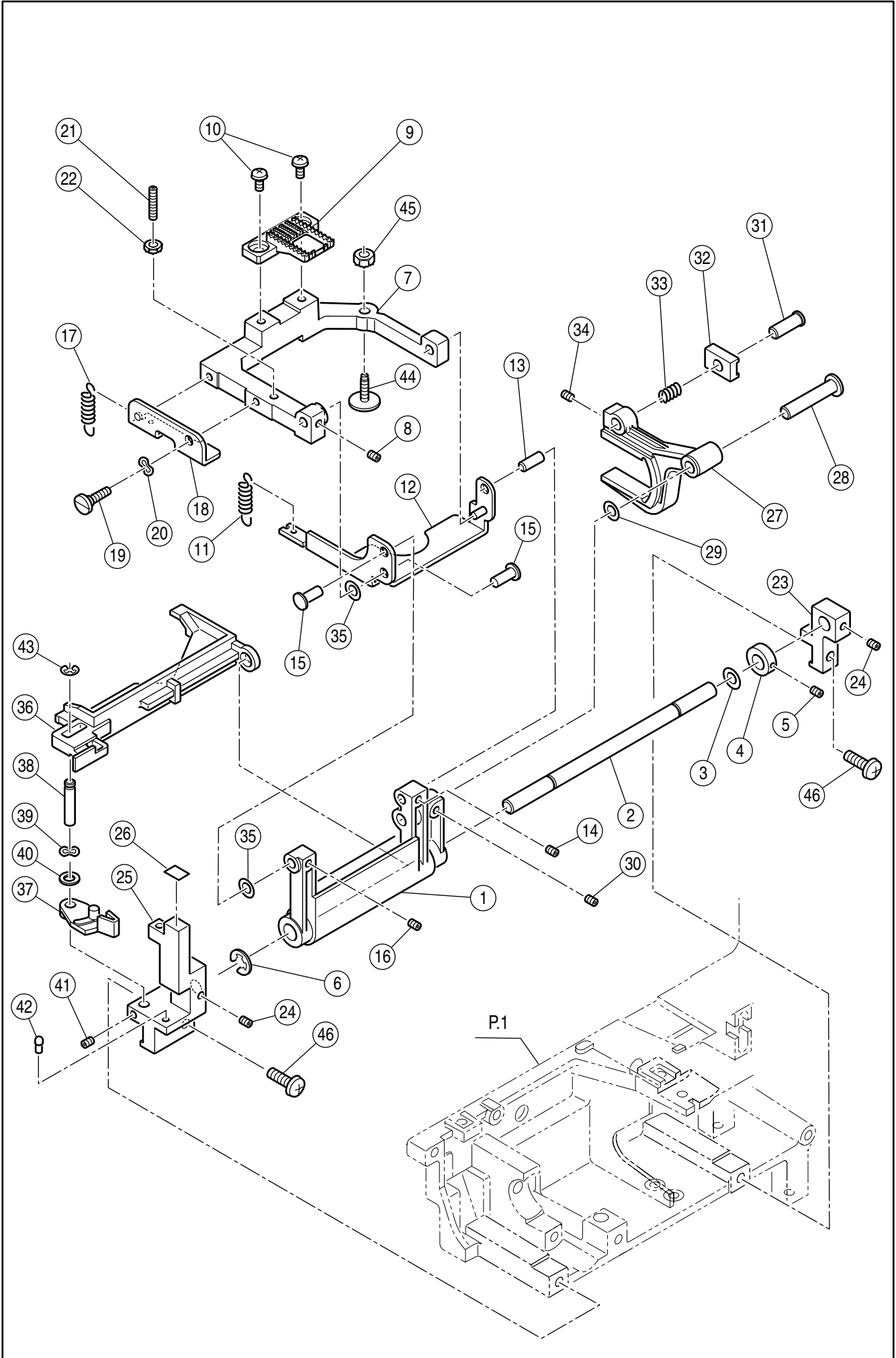
Ref.	No.	Part No.	Part Name
#		HP32823	Upper Shaft Assy. (Incl. 1-17)
1		HP32824	Upper Shaft
2		HP32825	Upper Shaft Timing Pulley
3		HP32993	Spring Pin
4		HP32827	Upper Shaft Collar
5		HP12544	Set Screw
6		HP30084	Upper Shaft Ball Bushing
7		HP12005	Polyslider
8		HP32828	Balance Weight
9		HP32829	Clutch Change Collar
10		HP32830	Clutch Change Spring
11		HP11768-2	Spring Pin
12		HP30045	Snap Ring
13		HP32832	Belt Wheel
14		HP32833	Hand Wheel
15		HP32834	STS Slit
16		HP30805	Set Screw
17		HP01474	Roll Pin
18		HP32835	Upper Shaft Ball Busing Plate
19		HP31293	Set Screw
20		HP30090	Tining Belt (Motor)
21		HP32941	Timing Belt (Upper Shaft)



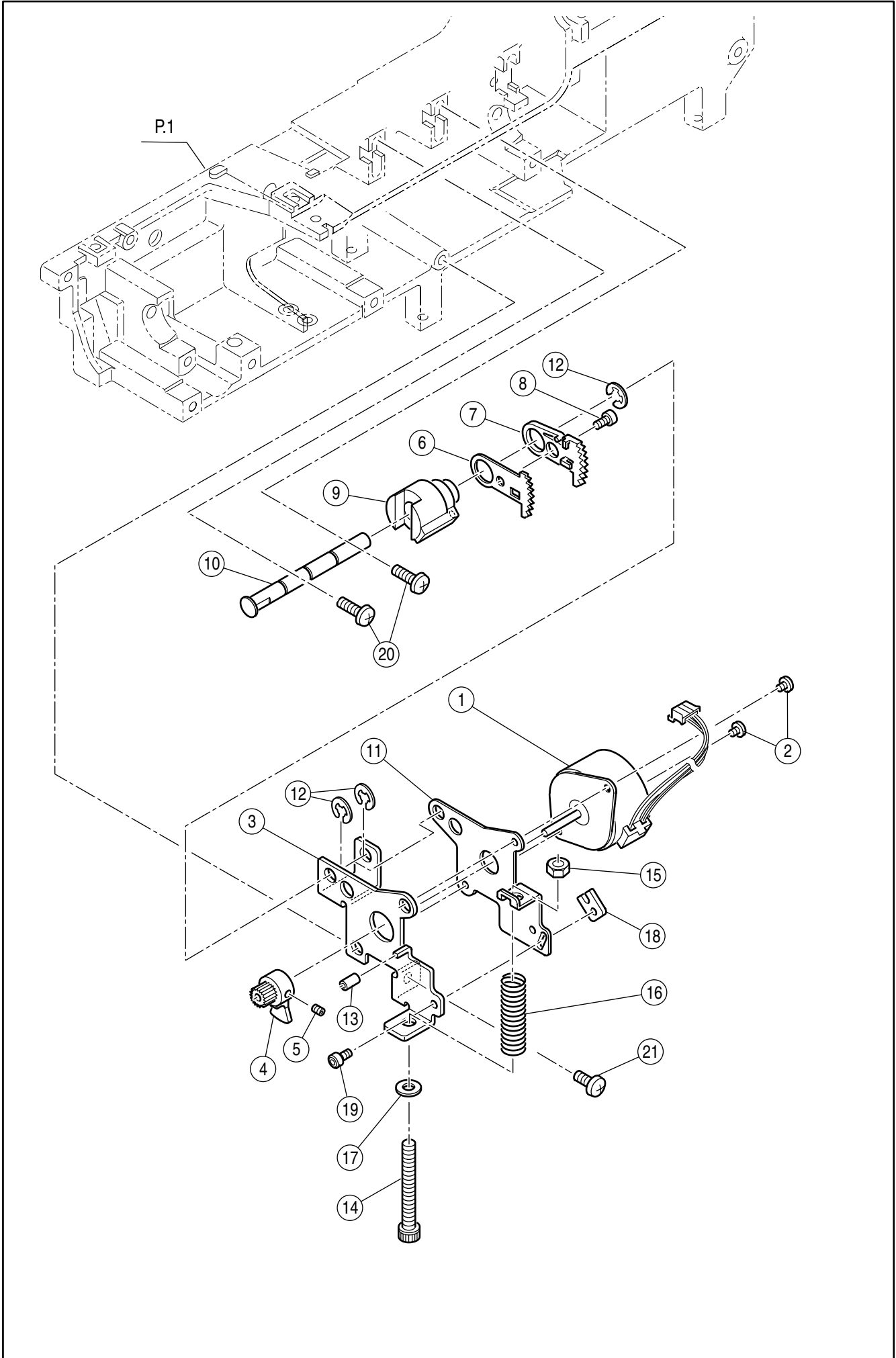
Ref.	No.	Part No.	Part Name
	1	HP33048	Bobbin Winder Assy. (Incl. 2-6)
	2	HP07414-T	Bobbin Winder Shaft Spring
	3	HP01352	Rubber Ring
	4	HP32842	Bobbin Winder Switch Assy.
	5	HP31866	Set Screw
	6	HP11380	Cord Band
	7	HP31293	Set Screw
	#	HP32843	Needle Plate Assy. (Incl. 8-15)
	8	HP32844	Needle Plate
	9	HP32846	Bobbin Cover Plate Holder
	10	HP31734	Slide Lever
	11	HP32847	Slide Lever Holding Plate
	12	HP31843	Set Screw
	13	HP30200	Set Screw
	14	HP32534	Set Screw
	15	HP32888	Needle Plate Hook
	16	HP32743	Set Screw
	17	HP32845	Bobbin Cover Plate
	#	HP32744	Hook Race Unit (Incl. 18-24)
	18	HP30113-1	Hook Race Assy.
	19	HP32848	Hook Race Shaft
	20	HP30135	Oil Wick (1)
	21	HP30136	Oil Wick (2)
	22	HP10995	Polyslider
	23	HP10995-3	Polyslider
	24	HP32454	Wave Washer
	25	HP30118	Magnet
	26	HP90932	Set Screw
	#	HP32849	Bobbin Holder Stopper Assy. (Incl. 27-29)
	27	HP32850	Bobbin Holder Stopper Bracket
	28	HP32851	Bobbin Holder Stopper Spring
	29	HP32227	Set Screw
	30	HP02812	Set Screw
	31	HP30457	Bobbin Holder Assy.
	32	HP30222	Bobbin



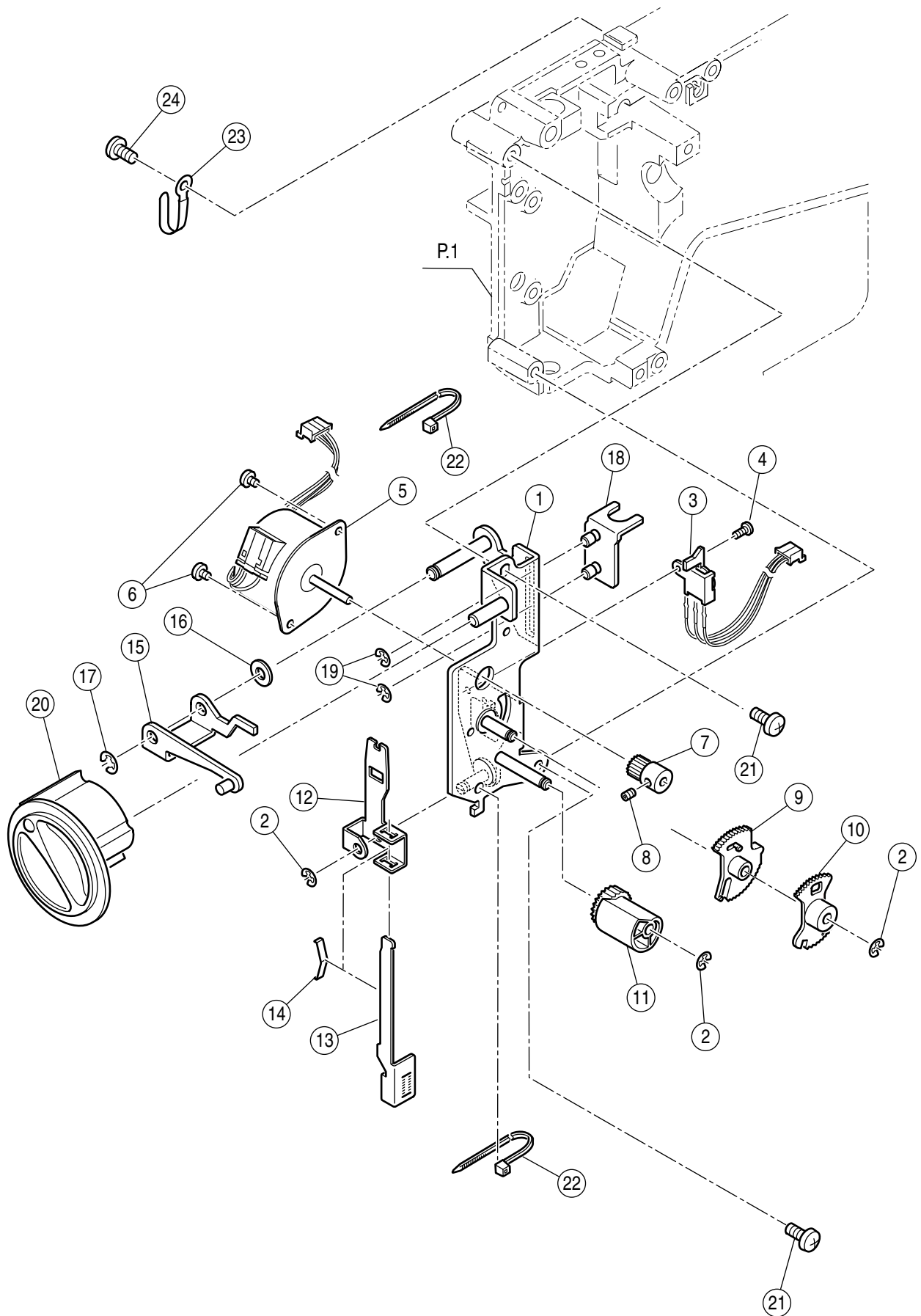
Ref.	No.	Part No.	Part Name
#		HP33063	Lower Shaft Assy. (Incl. 1-19)
1		HP33064	Lower Shaft
2		HP32854	Lower Shaft Eccentric Ball Bushing
3		HP30177	Ball Bush
4		HP30178	Collar
5		HP12544	Set Screw
6		HP60254	Polyslider
7		HP60204	Snap Ring
8		HP32855	Feed Cam
9		HP30182	Lower Shaft Gear
10		HP30805	Set Screw
11		HP60466	Set Screw
12		HP32857	Feed Rocking Cam
13		HP32994	Pin
14		HP33066	Spring
15		HP60204	Snap Ring
16		HP32860	Lower Shaft Timing Pulley
17		HP32861	Spring Pin
18		HP33082	Snap Ring
19		HP33065	Feed Rocking Cam (Right)
20		HP32408	Ball Bushing Holder
21		HP32862	Ball Bushing Holder (Left)
22		HP31293	Set Screw



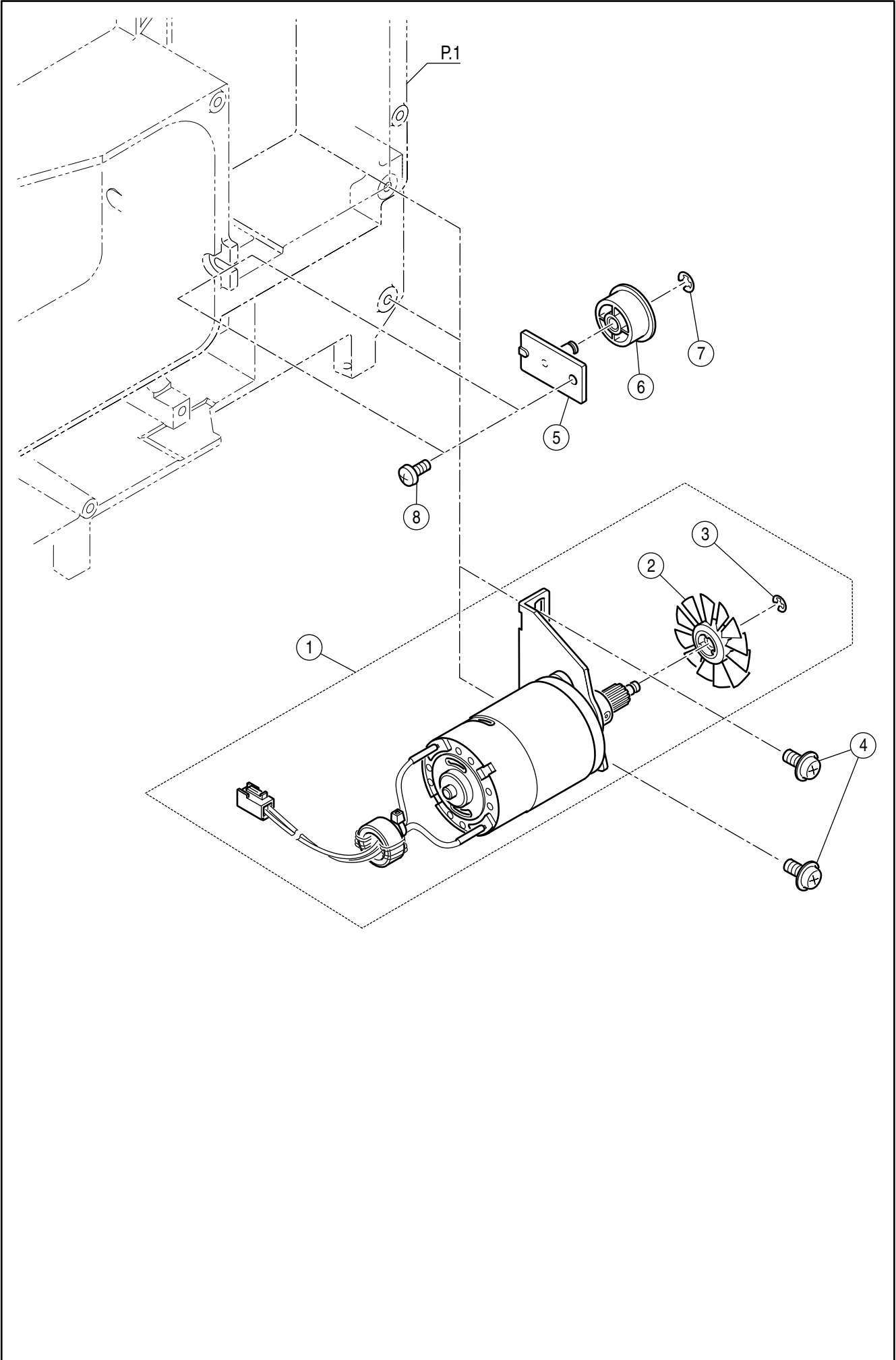
Ref.	No.	Part No.	Part Name
	#	HP33134	Feed Shaft Assy. (Incl. 1-45)
	1	HP32864	Feed Shaft Guide
	2	HP32865	Feed Shaft
	3	HP10995-2	Polyslider
	4	HP33168	Collar
	5	HP30842	Set Screw
	6	HP07492	Snap Ring
	7	HP32866-2	Feed Base
	8	HP30842	Set Screw
	9	HP32868	Feed Dog
	10	HP02868	Set Screw
	11	HP32869	Feed Correction Cam Follower Spring
	12	HP32870	Feed Correction Cam Follower Assy.
	13	HP32871	Feed Correction Cam Follower Fulcrum Pin (R)
	14	HP30842	Set Screw
	15	HP32872	Feed Correction Cam Follower Fulcrum Pin (L)
	16	HP30842	Set Screw
	17	HP32873	Feed Rocking Cam Follower Spring
	18	HP32874	Feed Rocking Cam Follower
	19	HP32875	Cam Follower Hinge Screw
	20	HP12487	Wave Washer
	21	HP32876	Set Screw
	22	HP31028	Adjustable Lock Nut
	23	HP32877	Feed Shaft Follower (R)
	24	HP30842	Set Screw
	25	HP32878-2	Feed Shaft Follower (L)
	26	HP32879	Rubber Seat
	27	HP32880	Forked Cam Follower
	28	HP30170	Forked Cam Follower Pin
	29	HP33127	Polyslider
	30	HP30842	Set Screw
	31	HP32881	Slide Block Shaft
	32	HP32882	Feed Slide Block
	33	HP32883	Feed Slide Block Spring
	34	HP30842	Set Screw
	35	HP30591	Polyslider
	36	HP33061	Drop Feed Arm
	37	HP33062	Drop Feed Lever
	38	HP32885	Drop Feed Fulcrum Shaft
	39	HP12487	Wave Washer
	40	HP03438	Washer
	41	HP30842	Set Screw
	42	HP32886	Position Set Up Pin
	43	HP07221	Snap Ring
	44	HP33060	Feed Rocking Cam Follower (R)
	45	HP91648	Adjustable Lock Nut
	46	HP12785	Set Screw



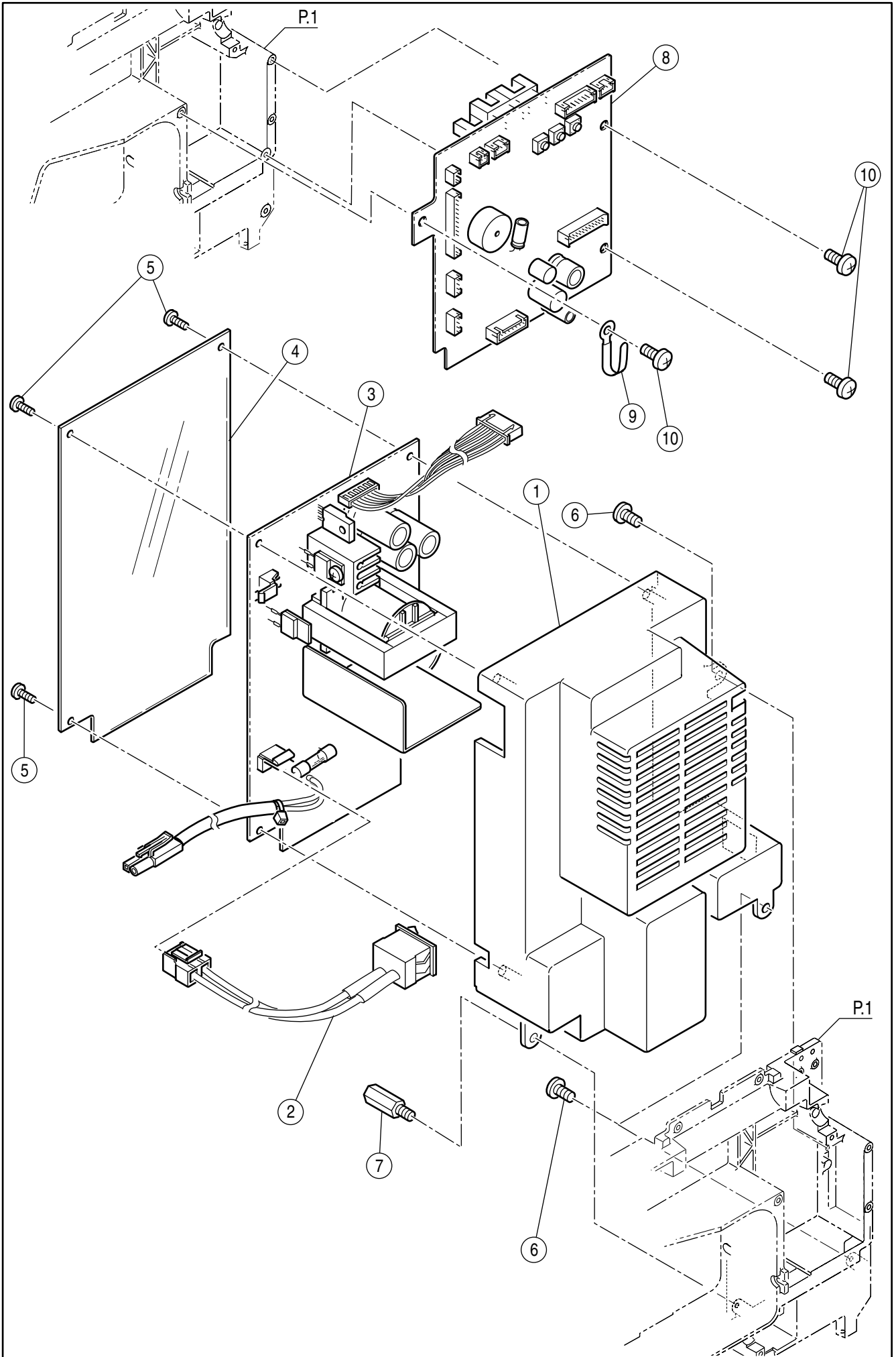
Ref.		
No.	Part No.	Part Name
#	HP32893	F Pulse Motor Assy. (Incl. 1-19)
1	HP32894	F Pulse Motor
2	HP12786	Set Screw
3	HP32895	F Pulse Motor Bracket
4	HP32896	F Pulse Motor Gear
5	HP30842	Set Screw
6	HP32897	Feed Regulator Gear (A)
7	HP32898	Feed Regulator Gear (B)
8	HP60800	Set Screw
9	HP32899	Feed Regulator
10	HP32900	Feed Regulator Shaft
11	HP32901	Adjusting Plate
12	HP07492	Snap Ring
13	HP32867	Rubber Cushion
14	HP32902	Adjusting Screw
15	HP12436	Nut
16	HP32903	Adjusting Spring
17	HP06277-1	Washer
18	HP32904	Nut
19	HP60800	Set Screw
20	HP12785	Set Screw
21	HP31293	Set Screw



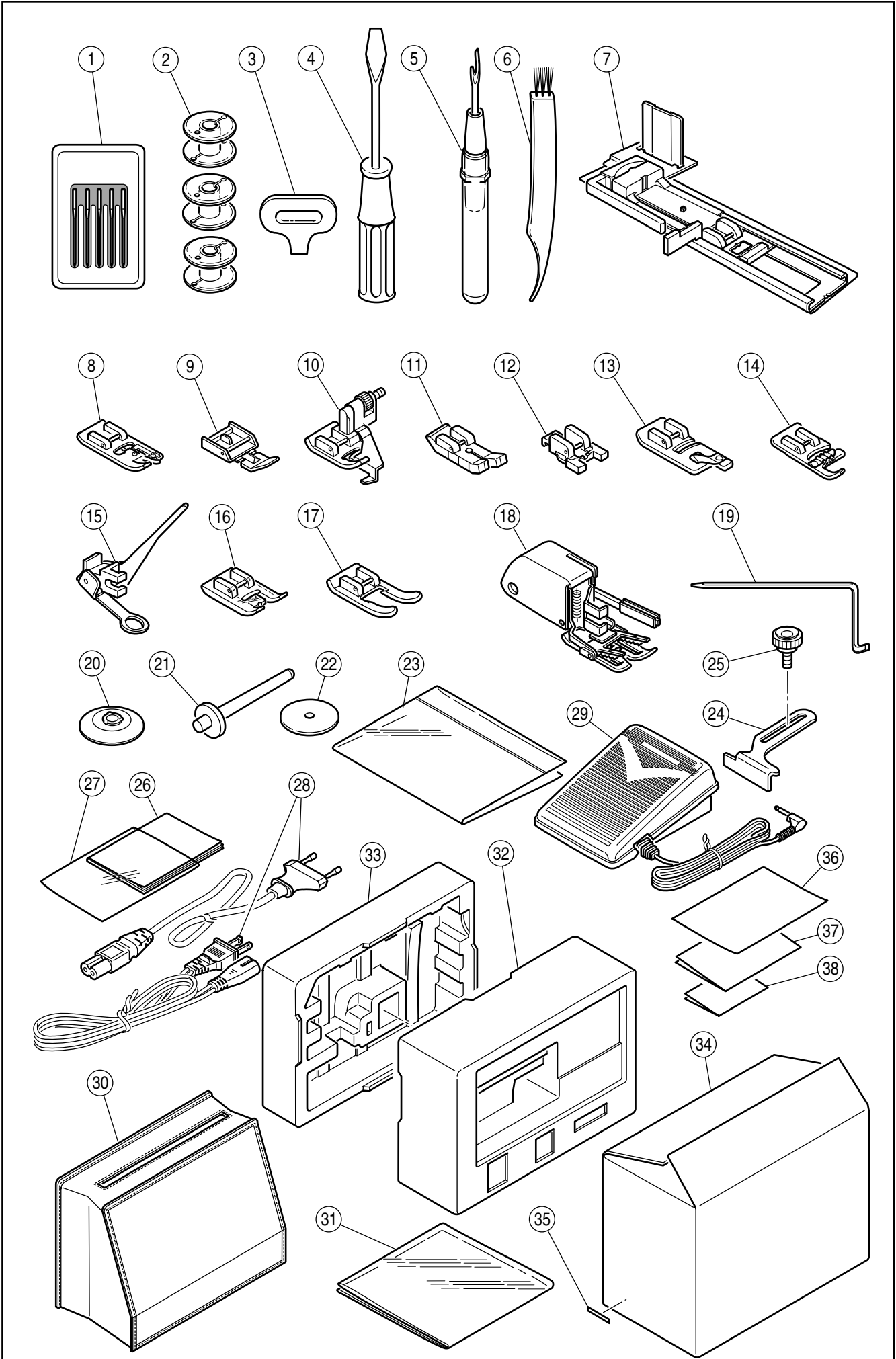
Ref.	No.	Part No.	Part Name
	#	HP33057	Z Pulse Motor Assy. (Incl. 1-20)
	1	HP33058	Z Pulse Motor Bracket Assy.
	2	HP07221	Snap Ring
	3	HP32910	BH Switch Assy.
	4	HP31669	Set Screw
	5	HP32958	Z Pulse Motor
	6	HP30695	Set Screw
	7	HP32911	Z Pulse Motor Gear
	8	HP30842	Set Screw
	9	HP32912	Center Gear (A)
	10	HP32913	Center Gear (B)
	11	HP32915	Z Cam
	12	HP32916	BH Plate
	13	HP32917	BH Lever
	14	HP32918	BH Lever Spring
	15	HP32907	Pressure Regulator Cam Follower Assy.
	16	HP06277-1	Washer
	17	HP04993	Snap Ring
	18	HP32908	Pressure Regulator Plate Assy.
	19	HP07221	Snap Ring
	20	HP32909	Pressure Regulator Dial
	21	HP31293	Set Screw
	22	HP11380	Cord Band
	23	HP32955	Coating Grip
	24	HP31293	Set Screw



Ref.	No.	Part No.	Part Name
	1	HP32919	Motor Assy. (Incl. 2,3)
	2	HP32925	Motor Fan
	3	HP07221	Snap Ring
	4	HP02903	Set Screw
	#	HP32820	Belt Tension Assy. (Incl. 5-7)
	5	HP32821	Belt Tension Bracket Assy.
	6	HP32822	Tension Pulley
	7	HP04993	Snap Ring
	8	HP02812	Set Screw



Ref.	No.	Part No.	Part Name
	#	HP33090	Power Circuit Unit (Incl. 1-5)
		HP33130	Power Circuit Unit (Incl. 1-5)(USA)
	1	HP32935	Power Circuit Board Case
	2	HP33128	Power Switch Assy.
	3	HP33091	Power Circuit Board Assy.
		HP32937	Power Circuit Board Assy.(USA)
	4	HP32938	Insulating Plate
	5	HP30271	Set Screw
	6	HP02812	Set Screw
	7	HP31719	Stud
	8	HP33088	CPU Board Assy.
	9	HP32955	Coating Grip
	10	HP02812	Set Screw



Ref.	No.	Part No.	Part Name
	#	HP33081	Accessory Set (Incl.1-25)
	1	HP32947	Needle Set
	2	HP30222	Bobbin
	3	HP31089	Screw Driver for Needle Plate
	4	HP02000-T	Screw Driver (L)
	5	HP02024	Stitch Ripper
	6	HP90903	Brush
	7	HP32948	Buttonhole Foot w/ Under Plate
	8	HP30244	Overcasting Foot
	9	HP90867	Zipper Foot
	10	HP30218-3	Blind Stitch Foot
	11	HP31461	Straight Stitch / Patch Quilting Foot
	12	HP12928	Button Foot
	13	HP30685	Narrow Hemming Foot
	14	HP30686	Cording Foot
	15	HP04195	Darning Embroidery Foot
	16	HP30217-2	Satin Foot
	17	HP33069	Open Toe Foot
	18	HP31099-3	Even Feed Foot
	19	HP11117	Quilting Bar
	20	HP33109	Small Thread Cap
	21	HP30209	Auxiliary Spool Pin
	22	HP01407	Felt Washer
	23	HP33140	Vinyl Bag
	24	HP33132	Seam Guide (Incl. 25)
	25	HP33133	Screw for Seam Guide
	26	HP33094	Instruction Book (English/French/Spanish)
		HP33094-2	Instruction Book (German/Dutch/Italian)
	27	HP33156	Vinyl Bag
	28	HP31239	Power Cord
		HP31290	Power Cord (UK)
		HP31513	Power Cord (Australia)
		HP32014	Power Cord (USA)
	29	HP31098-2	Foot Controller
	30	HP33097	Dust Cover
	31	HP33157	Vinyl Bag
	32	HP33059-1	Styroform (Front)
	33	HP33059-2	Styroform (Rear)
	34	HP33096	Carton Box
	35	HP33095	Serial No. Sticker
	36	HP32559	Warranty Card (Australia Only)
		HP32521	Warranty Card (USA Only)
	37	HP32522-2	Service Center Card (USA Only)
	38	HP32678	Registration Card (USA Only)