

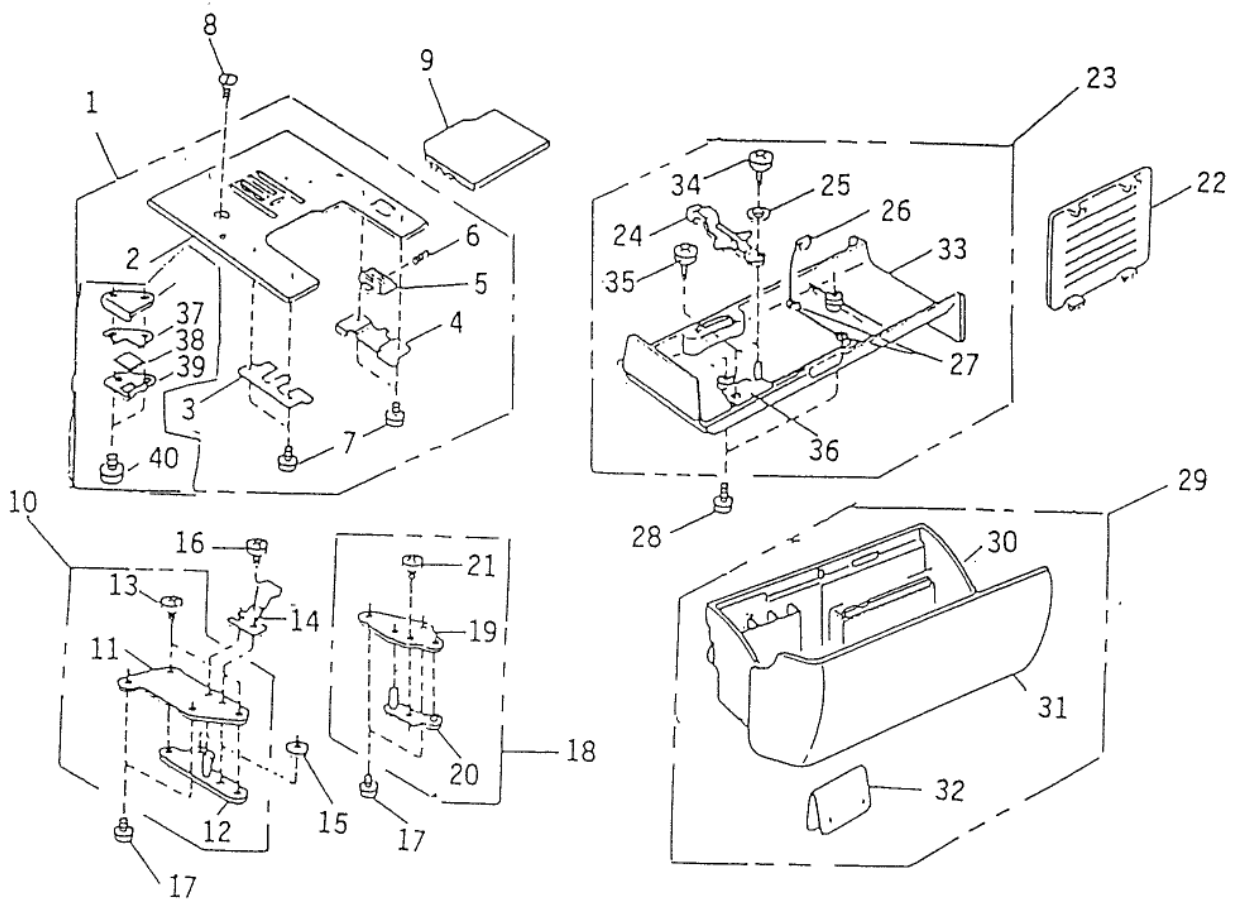
elna 9006
EnVision

**PIECES DE RECHANGE
ERSATZTEILE
SPARE PARTS
PIEZAS DE RECAMBIO**

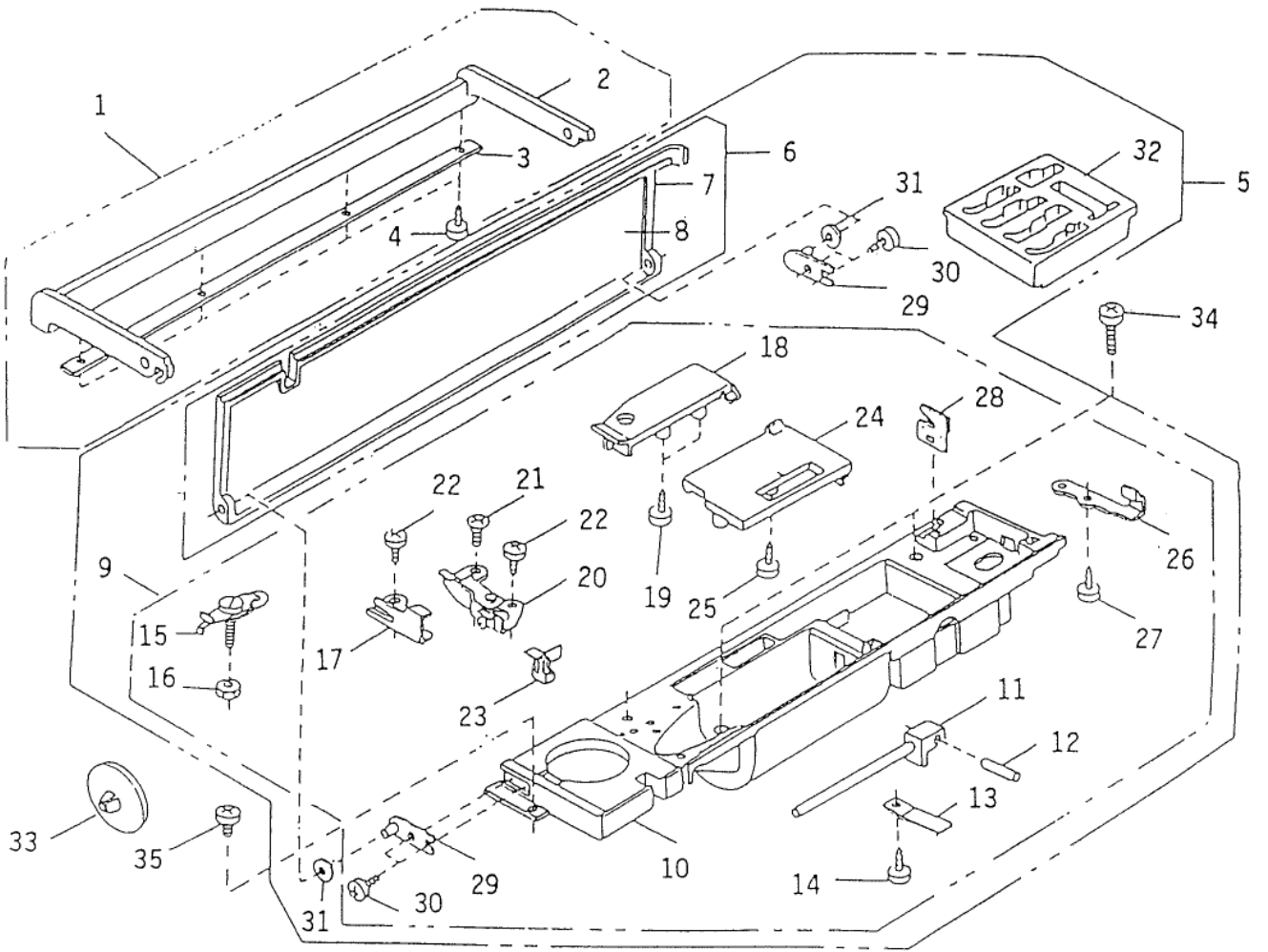
INDEX

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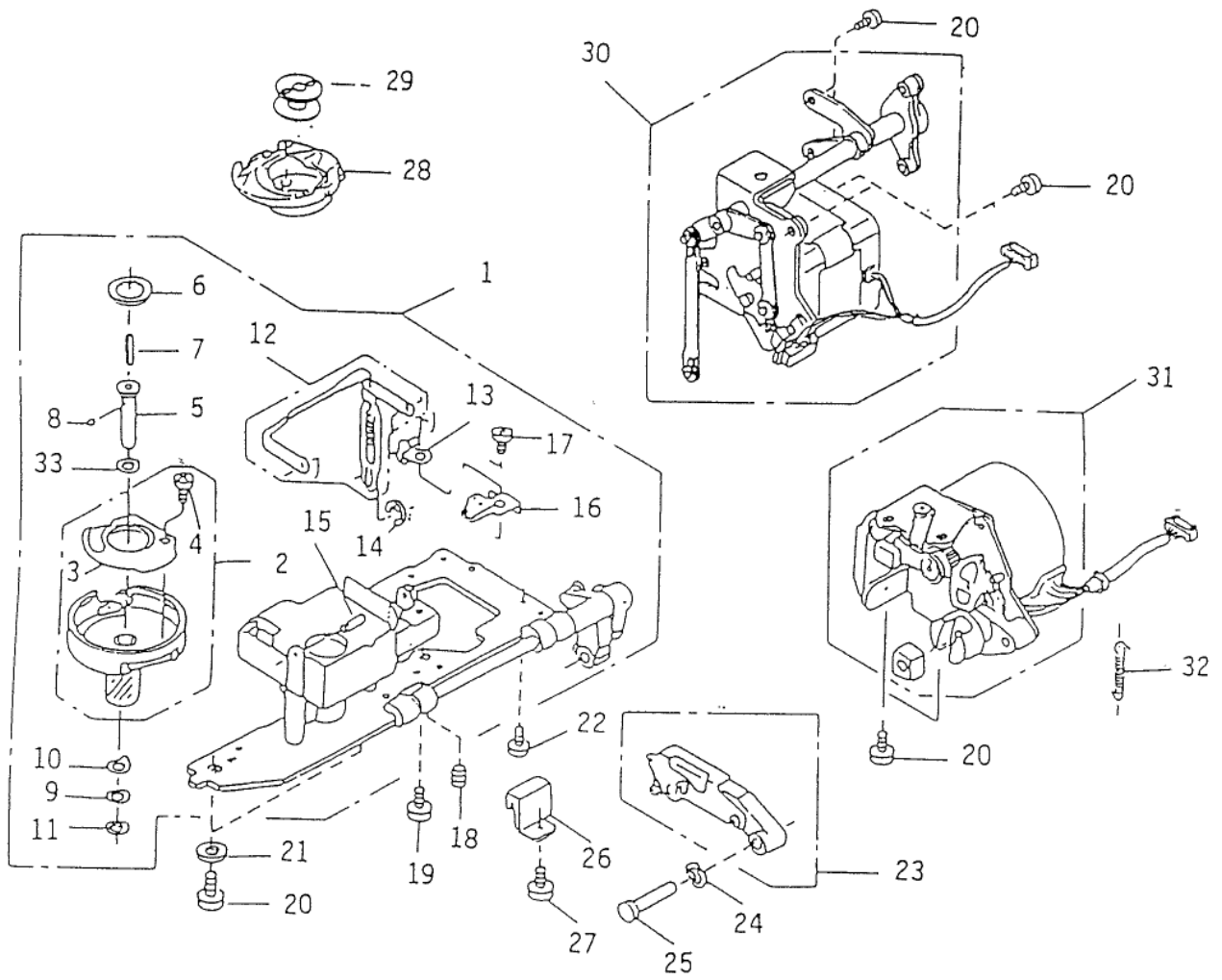
1. Accessory box/extension table, needle plate, bottom cover
2. Top cover, handle
3. Hook race, bobbin case, stepper motors
4. Face plate, Solenoid unit, thread tensions, lamp
5. Presser bar/levers, front bracket
6. Needle bar, zig-zag rod
7. Upper shaft, take-up lever, timing belt, flywheel
8. Lower shaft, feed dog, feed rock shaft
9. Front panel, LCD board, circuit board "A"
10. Base, transformer, machine socket, board "C"
11. Carrying plate, base cover
12. Belt cover, motor belt, motor, stepper motors (zig-zag), bobbin winder
13. Accessories, foot control, cords, instruction manuals
14. Parts number index



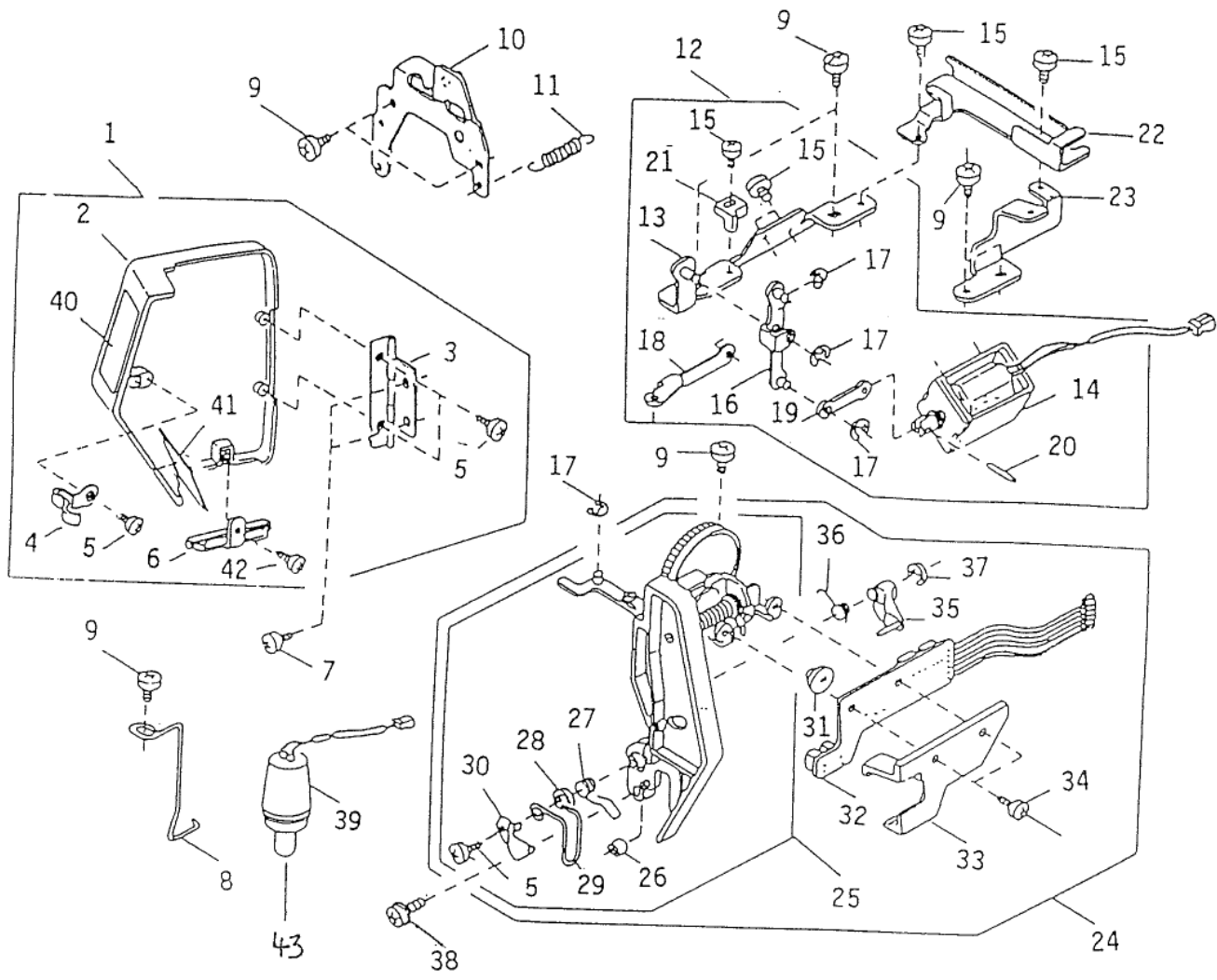
Réf No	Elna No.	Name of part
1	395716-70	Needle plate unit
2	395716-71	Needle plate
3	395713-17	Hook cover plate supportet (R)
5	395713-18	Hook cover plate release lever
6	395713-19	Spring
7	395716-72	Set screw
8	395716-73	Needle plate set screw
9	395716-74	Hook cover plate
10	395716-75	Set plate unit (L)
11	395716-76	Set plate (L)
12	395716-77	Position adjusting plate
13	395716-78	Bobbin holder stopper
15	395713-24	Nut
16	395716-07	Set screw
17	395716-79	Set screw
18	395716-80	Set plate unit (R)
19	395716-81	Set plate (R)
20	395716-82	Position adjusting plate
21	395713-96	Set screw
22	395716-83	Arm window
23	395716-84	Drop feed lever
25	395716-86	Washer
26	395716-87	Feed switch unit
27	395710-49	CS ring
28	395711-12	Set screw
29	395716-88	Extension table unit
30	395716-89	Extension table
31	395716-90	Extension table lid
32	395716-91	Spring
33	395716-92	Bed cover
34	395716-93	Set screw
35	395716-94	Set screw
36	395716-95	Switch set plate
37	395716-96	Spacer
38	395716-97	Tape
39	395716-98	Tape holder
40	395716-99	Set screw
41	395717-42	Bobbin case holder



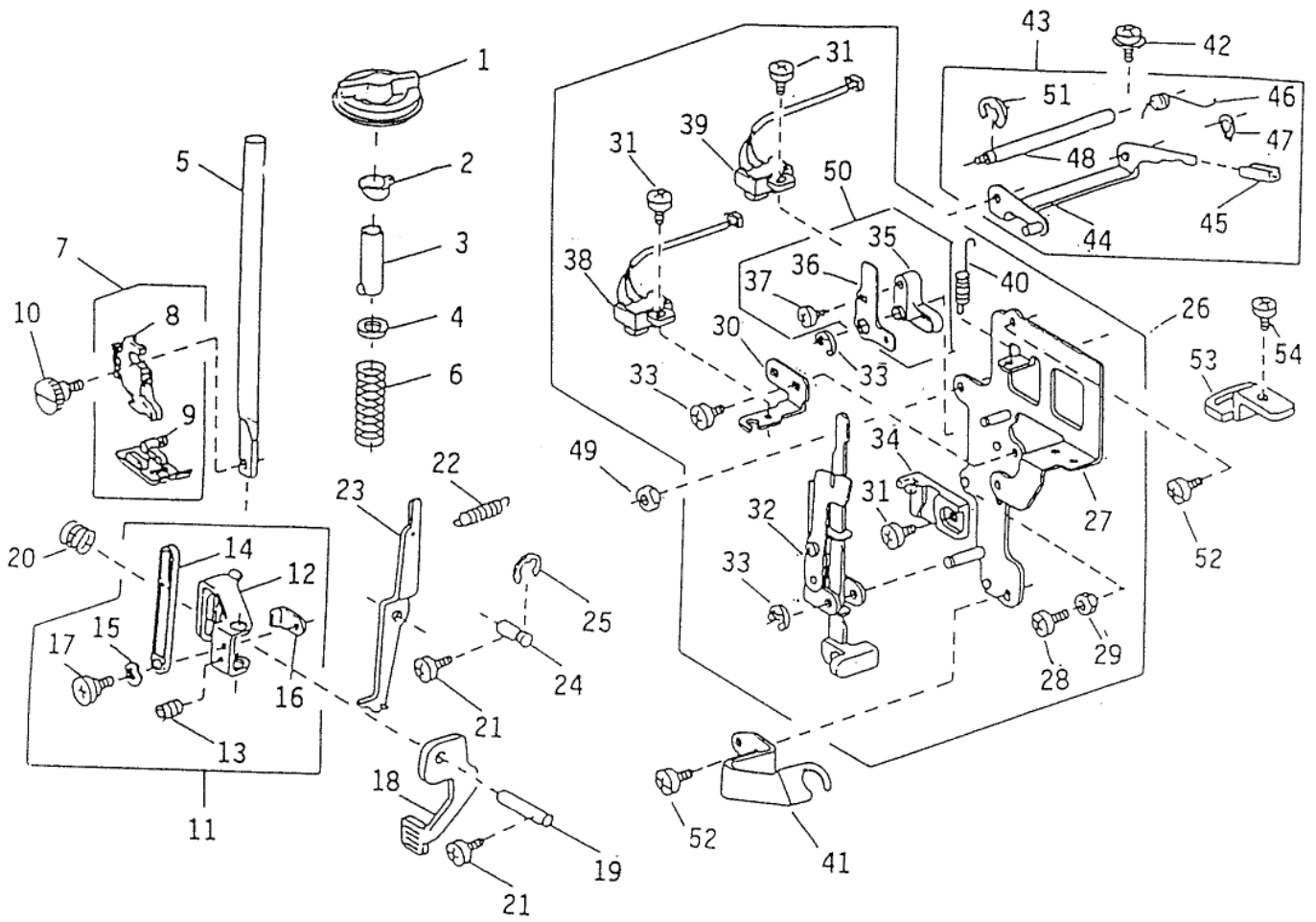
Réf. No	Elna No.	Name of part
1	395717-00	Handle unit
2	395717-01	Handle
3	395717-02	Handle core metal
4	395717-03	Set screw
5	395717-04	Top cover complete unit
6	395717-05	Top cover unit
7	395717-06	Top cover
8	395717-07	Referential chart
9	395717-08	Top cover body unit
10	395717-09	Top cover body
11	395717-10	Spool pin
12	395713-68	Spool pin shaft
13	395713-69	Spring
14	395714-82	Ser screw
15	395717-11	Bobbin winder guide plate
18	395717-13	Bobbin winder cover plate
19	395712-60	Set screw
20	395717-14	Thread guide unit
21	395715-68	Set screw
22	395713-70	Set screw
23	395717-15	Pretension unit
24	395717-16	Thread guide plate
25	395717-17	Set screw
26	395717-18	Bobbin winder stopper
27	395717-19	Set screw
28	395717-20	Thread cutter unit
29	395717-21	Top cover hinge
30	395713-65	Set screw
31	395717-22	Washer
32	395717-23	Foot storage compartment
33	395719-39	Spool holder (large)
34	395717-25	Set screw
35	395710-60	Set screw



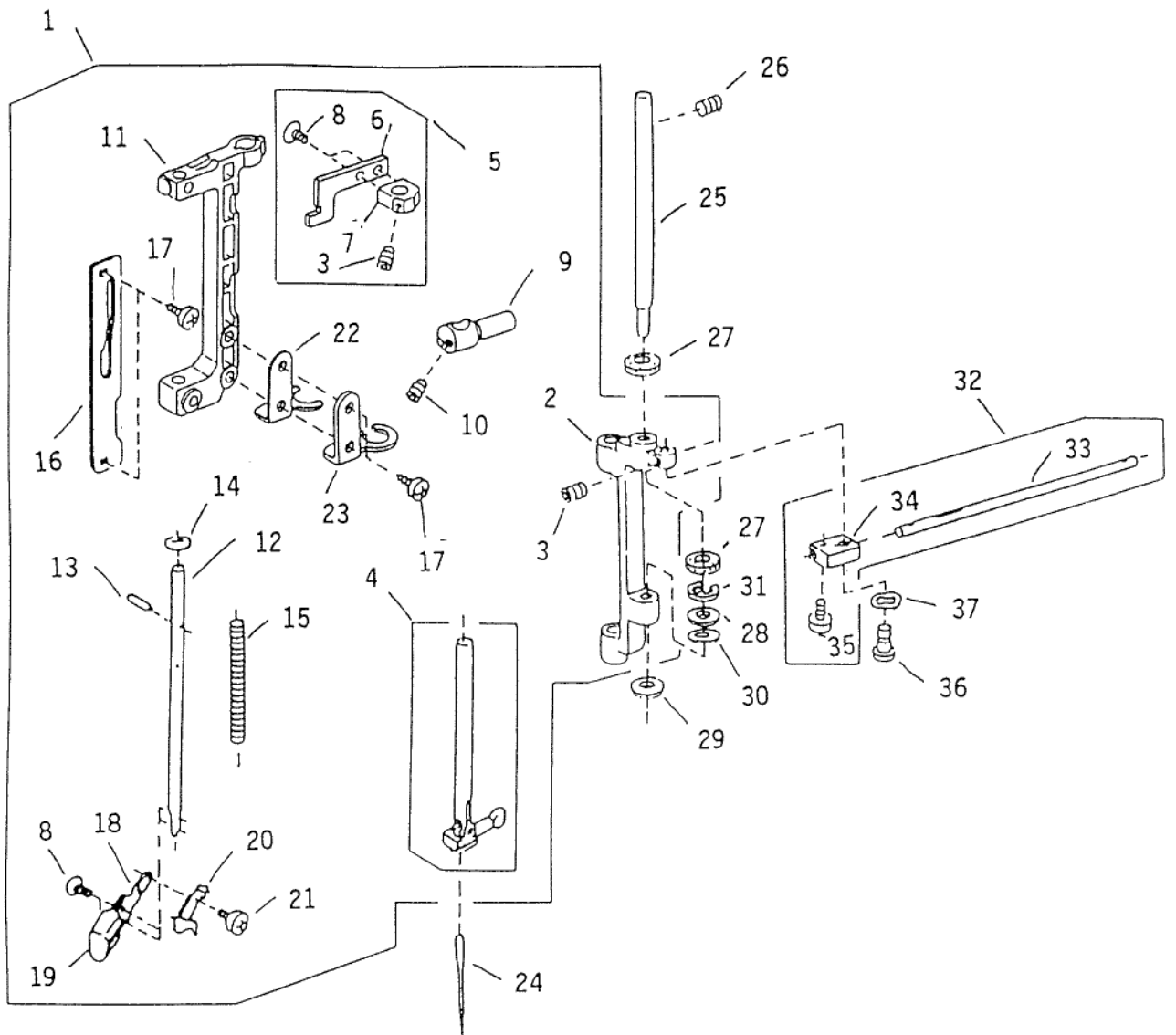
Réf No.	Elna No.	Name of part
1	395717-26	Hook race complete unit
2	395717-27	Hook race unit
3	395717-28	Thread guard
4	395713-20	Set screw
5	395714-74	Hook race shaft
6	395714-86	Magnet
7	395714-75	Oil wick (1)
8	395714-76	Oil wick (2)
9	395717-29	Washer
10	395714-79	Washer
11	395714-78	Washer
12	395717-30	Control lever unit
13	395717-31	Lever set plate (R)
14	395711-03	Snap ring
15	395717-32	Pin
16	395717-33	Bobbin holder stopper unit
17	395717-34	Set screw
18	395712-14	Hexagon socket screw
19	395717-35	Set screw
20	395717-36	Set screw
21	395714-23	Washer
22	395717-37	Set screw
23	395717-38	Control link unit
24	395717-39	Washer
25	395717-40	Pin
26	395717-41	Cord connector supporter
27	395716-07	Set screw
28	395721-95	Bobbin holder unit
29	494430-20	Bobbin
30	395717-43	Stepping motor unit (feed)
31	395717-44	Stepping motor unit (thread)
32	395717-45	Spring
33	395717-29	Washer



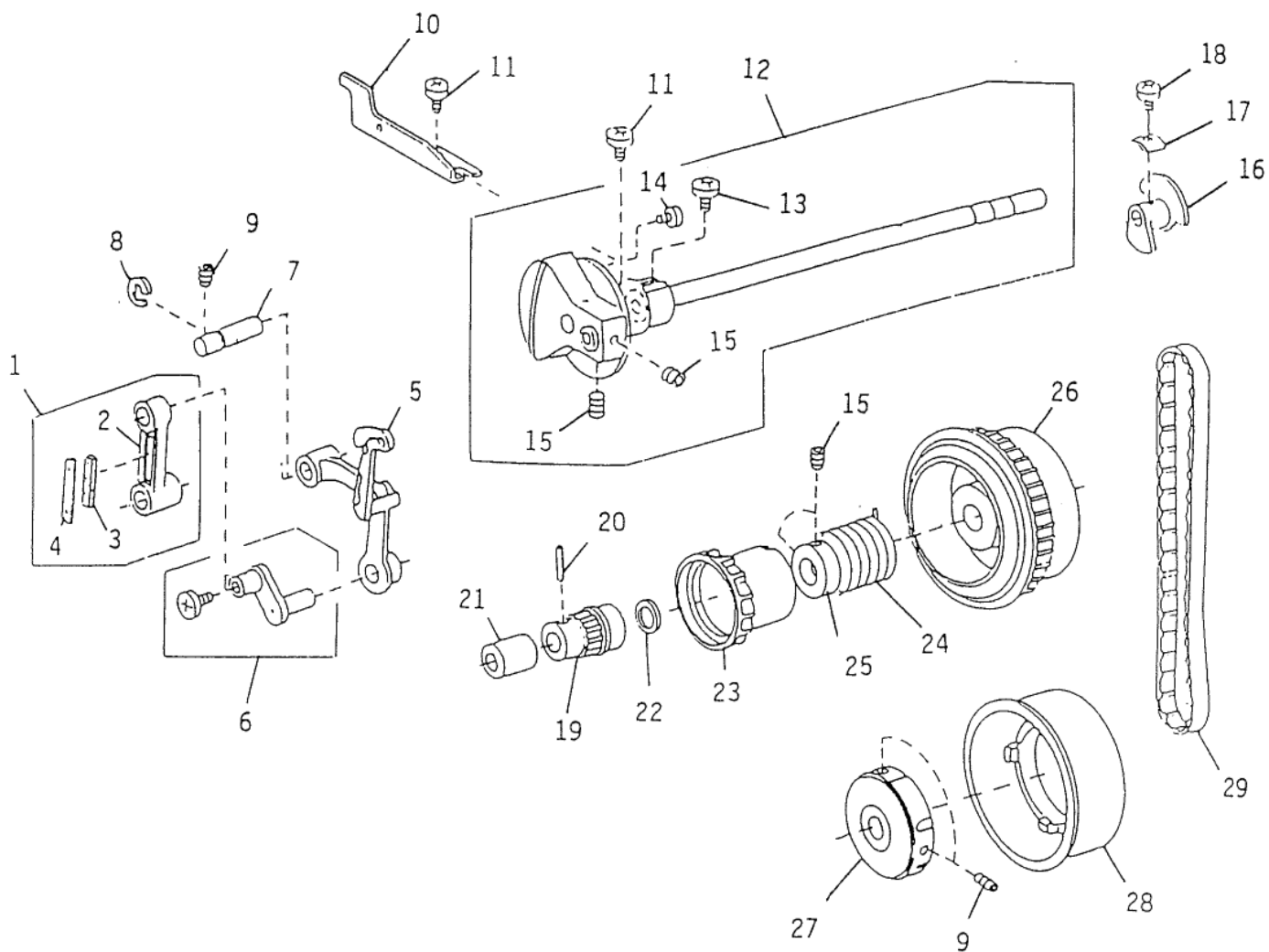
Réf. No.	Elna No.	Name of part
1	395717-46	Face plate unit
2	395717-47	Face plate
3	395713-50	Hinge unit
4	395713-48	Spring
5	395713-65	Set screw
6	395717-48	Thread utter unit
7	395717-49	Set screw
8	395717-50	Arm thread unit
9	395717-51	Set screw
10	395717-52	Handle base plate (front)
11	395717-53	Spring
12	395717-54	Solenoid unit
13	395717-55	Solenoid base
14	395717-56	Solenoid unit
15	395711-06	Set screw
16	395717-57	Tension release arm
17	395711-03	Snap ring
18	395717-58	Tension release rod
19	395717-60	Spring pin
21	395717-61	Plunger cushion
22	395717-62	Cord guide (2)
23	395717-63	Front panel supporter
24	395717-64	Thread tension complete unit
25	395717-65	Thread tension
26	395717-66	Cushion
27	395717-67	Check spring
28	395717-68	Rubber bushing washer
29	395717-69	Thread guide
30	395717-70	Thread guide
31	395717-71	Switch collar
32	395717-72	"I" board unit
33	395717-73	"I" board cover
34	395713-77	Set screw
35	395717-74	Thread detection lever unit
36	395717-75	Detection lever spring
37	395713-99	Snap ring
38	395717-76	Set screw
39	395717-77	Lamp socket unit
40	395717-78	Face plate ornamental plate
41	395713-52	Face plate reflecting plate
42	395716-94	Set screw
43	395722-99	Bulb



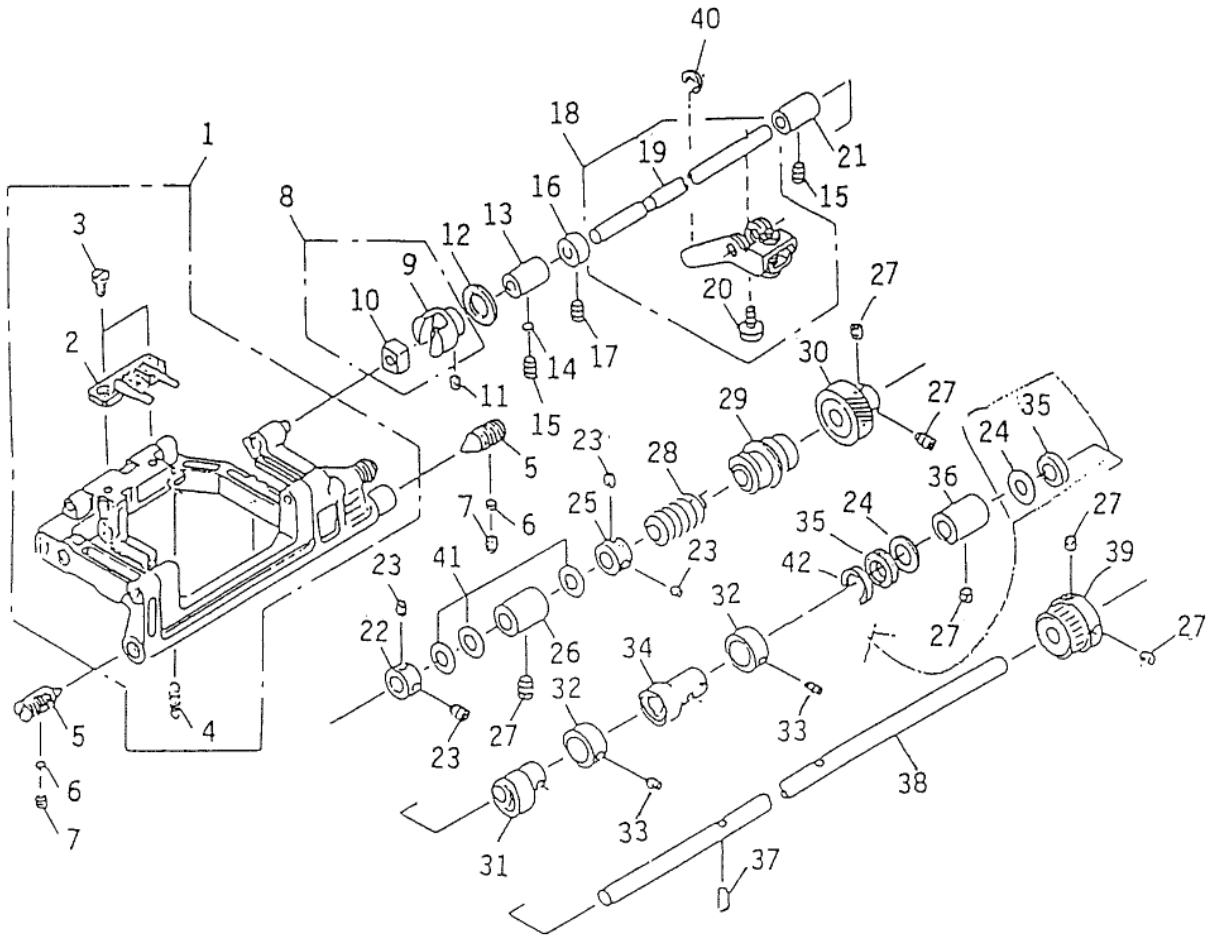
Ref. No.	Elna No.	Name of part
1	395717-79	Pressure dial
2	395717-80	Pressure regulating cam
3	395717-81	Pressure bar bushing
4	395717-82	Washer
5	395717-83	Pressure bar
6	395717-84	Spring
7	395717-85	Pressure foot unit
8	395717-86	Foot holder unit
9	395719-29	Zigzag foot unit
10	395717-87	Thumb screw
11	395717-88	Pressure bar supporter unit
12	395717-89	Pressure bar supporter
13	395710-94	Hexagon socket screw
14	395717-90	Pressure bar link
15	395717-39	Washer
16	395717-91	Plate unit
17	395717-92	Hinge screw
18	395717-93	Pressure foot lifter
19	395714-22	Pin
20	395714-20	Spring
21	395717-94	Set screw
22	395717-95	Spring
23	395717-96	Tension release lever
24	395717-97	Pin
25	395711-24	Snap ring
26	395717-98	Front bracket unit
27	395717-99	Front bracket
28	395718-00	Set screw
29	395710-51	Adjustable lock nut
30	395718-01	Sensor base plate
31	395711-06	Set screw
32	395718-02	BH lever unit
33	395711-03	Snap ring
34	395718-03	BH lever guide
35	395718-04	Foot sensor link
36	395718-05	Shield plate
37	395716-94	Set screw
38	395718-06	Photo interrupter unit (BH)
39	395718-07	Photo interrupter unit (Foot)
40	395718-08	Spring
41	395718-09	Lamp set plate
42	395718-10	Set screw
43	395718-11	Actuator arm unit
44	395718-12	Actuator arm
45	395718-13	Slide body
46	395718-14	Spring
47	395718-15	Snap ring
48	395718-16	Actuator shaft
49	395710-39	Nut
50	395718-17	Foot sensor link unit
51	395710-96	Snap ring
52	395717-36	Set screw
53	395718-18	Threader shaft guide (upper)
54	395710-38	Set screw



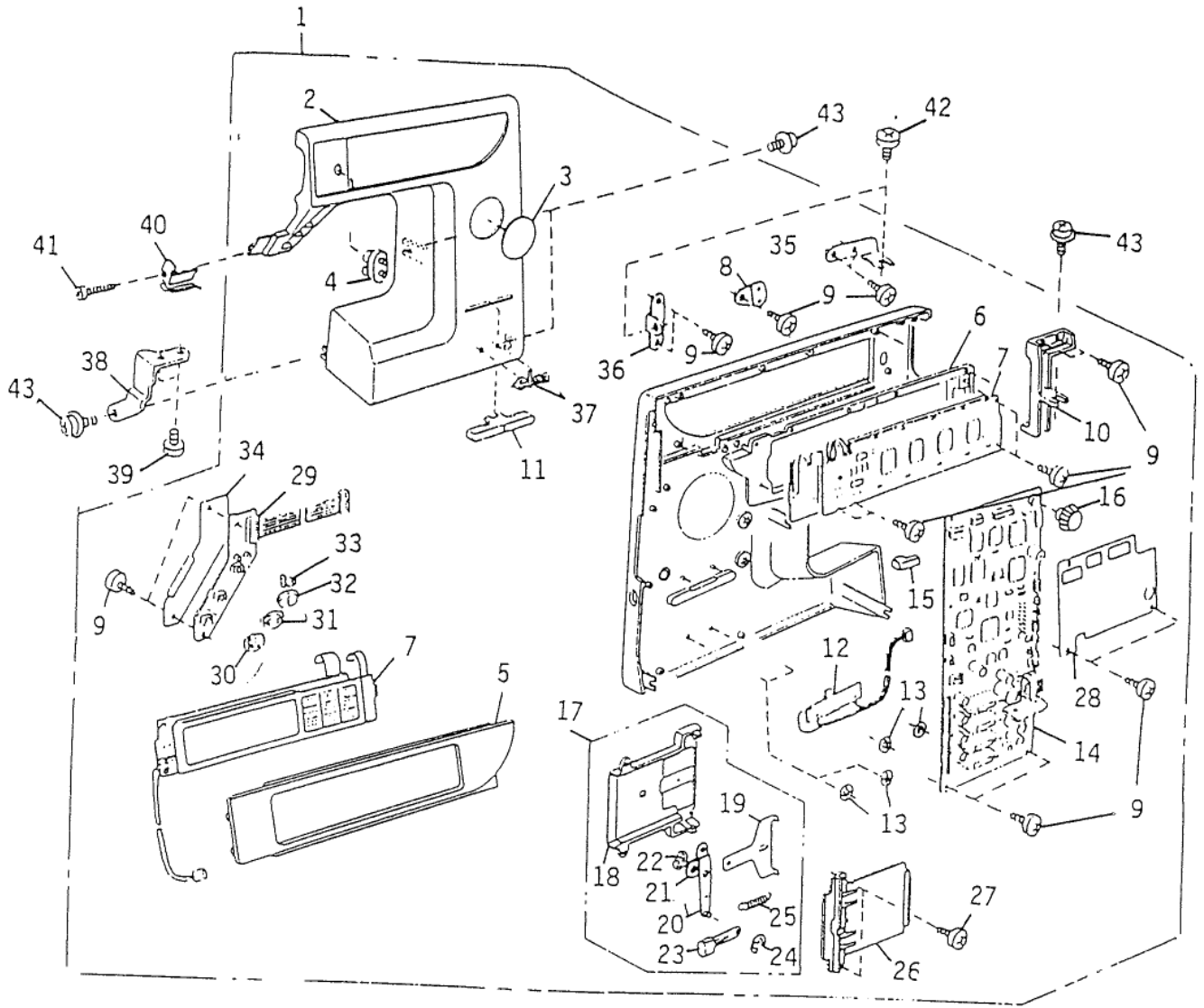
Réf No.	Elna No.	Name of part
1	395718-19	Needle bar supporter unit
2	395718-20	Needle bar supporter
3	395718-21	Hexagon socket screw
4	395718-22	Needle bar unit
5	395718-23	Threader stopper plate unit
6	395718-24	Threader stopper plate
7	395718-25	Threader stopper plate base
8	395718-26	Set screw
9	395718-27	Needle bar connecting stud
10	395712-14	Hexagon socket screw
11	395718-28	Threader frame
12	395718-29	Threader shaft
13	395718-30	Pin
14	395718-31	Washer
15	395718-32	Spring
16	395718-33	Threader guide plate
17	395718-34	Set screw
18	395718-35	Threader lever
19	395718-36	Threader knob
20	395718-37	Threader plate unit
21	395718-38	Set screw
22	395718-39	Spring
23	395718-40	Threader frame (F)
24	395714-30	Needle HA1-14
25	395718-41	Needle bar supporter shaft
26	395714-39	Hexagon socket screw
27	395718-42	Felt (2)
28	395718-43	Washer
29	395718-44	Washer
30	395710-96	Washer
31	395718-45	Snap ring
32	395718-46	Zigzag rod (2) unit
33	395718-47	Zigzag rod (2)
34	395718-48	Supporter link
35	395718-49	Set screw
36	395718-50	Shaft
37	395710-90	Washer
38	395722-98	Needle clamp



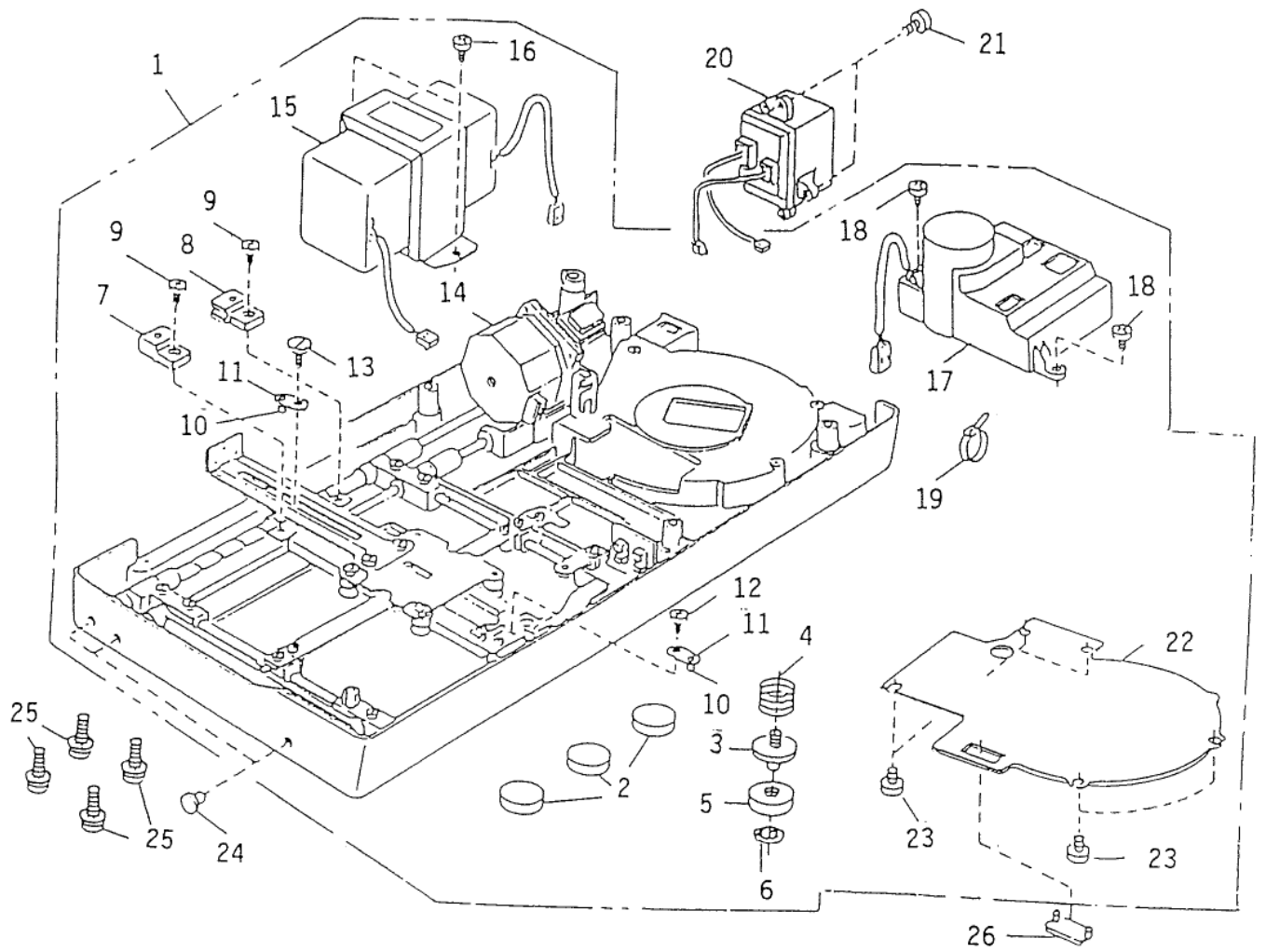
Réf. No.	Elna No.	Name of part
1	395718-51	Needle bar clank rod unit
2	395718-52	Needle bar clank rod
3	395714-33	Felt
4	395714-34	Spring
5	395718-53	Thread take up lever unit
6	395718-54	Needle bar crank pin
7	395718-55	Shaft
8	395714-55	Snap ring
9	395712-14	Hexagon socket screw
10	395718-56	Cord guide
11	395717-51	Set screw
12	395718-58	Upper shaft unit
13	395712-61	Set screw
14	395716-07	Set screw
15	395711-25	Hexagon socket screw
16	395718-59	Upper shaft interrupt plate
17	395718-60	Washer
18	395710-42	Set screw
19	395718-61	Washer
20	395718-62	Spring pin
21	395714-45	Bearing
22	395714-49	Washer
23	395718-63	Ring
24	395718-64	Spring
25	395718-65	Ring
26	395718-66	Gear
27	395718-67	Bobbin winder base
28	395718-68	Bobbin winder
29	395714-47	Timing belt



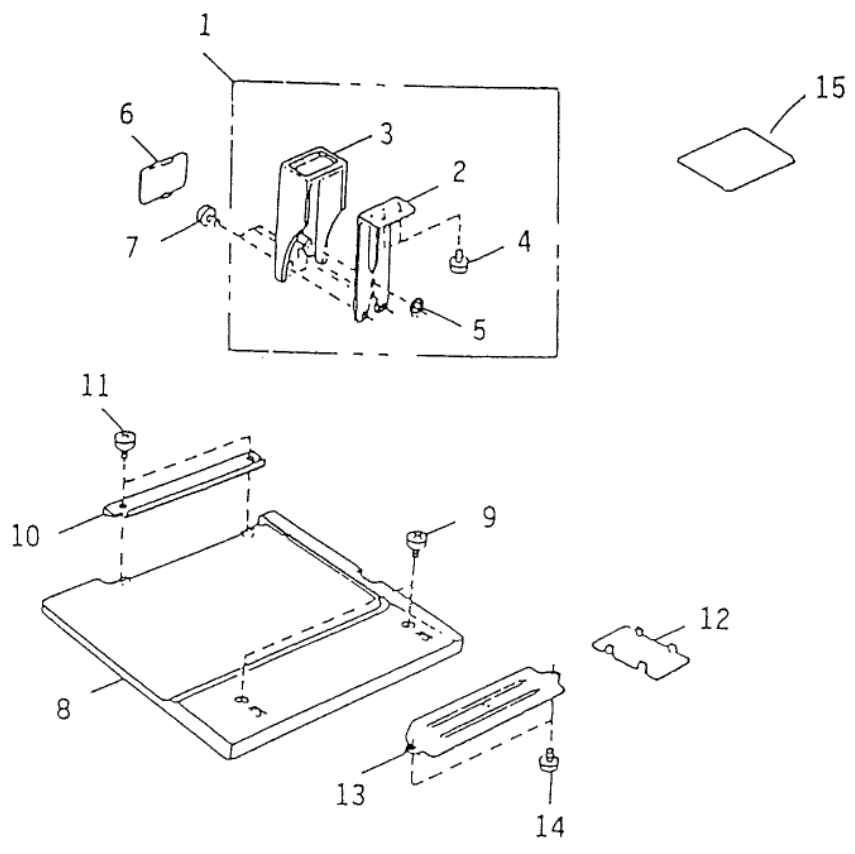
Réf. No.	Elna No.	Name of part
1	395718-69	Feed rock shaft unit
2	395718-70	Feed dog
3	395714-67	Set screw
4	395718-71	Spring
5	395714-69	Screw center
6	395715-32	Washer
7	395711-25	Hexagon socket screw
8	395718-72	Feed regulator unit
9	395718-73	Feed regulator
10	395718-74	Sliding block
11	395711-25	Hexagon socket screw
12	395718-75	Oil wick
13	395715-30	Bushing (L)
14	395715-32	Washer
15	395712-14	Hexagon socket screw
16	395715-33	Ring
17	395714-39	Hexagon socket screw
18	395718-76	Feed adjusting arm unit
19	395718-77	Shaft
20	395718-78	Set screw
21	395715-31	Bushing (R)
22	395715-00	Ring
23	395712-14	Hexagon socket screw
24	395712-37	Washer FT80
25	395718-79	Ring
26	395715-02	Lower shaft bushing (L)
27	395711-25	Hexagon socket screw
28	395718-80	Spring
29	395718-91	Feed lift cam
30	395714-97	Lower shaft gear
31	395718-82	Feed cam
32	395718-83	Ring
33	395714-39	Hexagon socket screw
34	395718-84	Thread supply cam
35	395712-42	Oil wick
36	395715-03	Lower shaft bushing (R)
37	395714-99	Pin
38	395718-85	Lower shaft
39	395718-86	Lower shaft timing gear
40	395711-03	Snap ring
41	395718-87	Washer
42	395718-88	Oil wick supporter



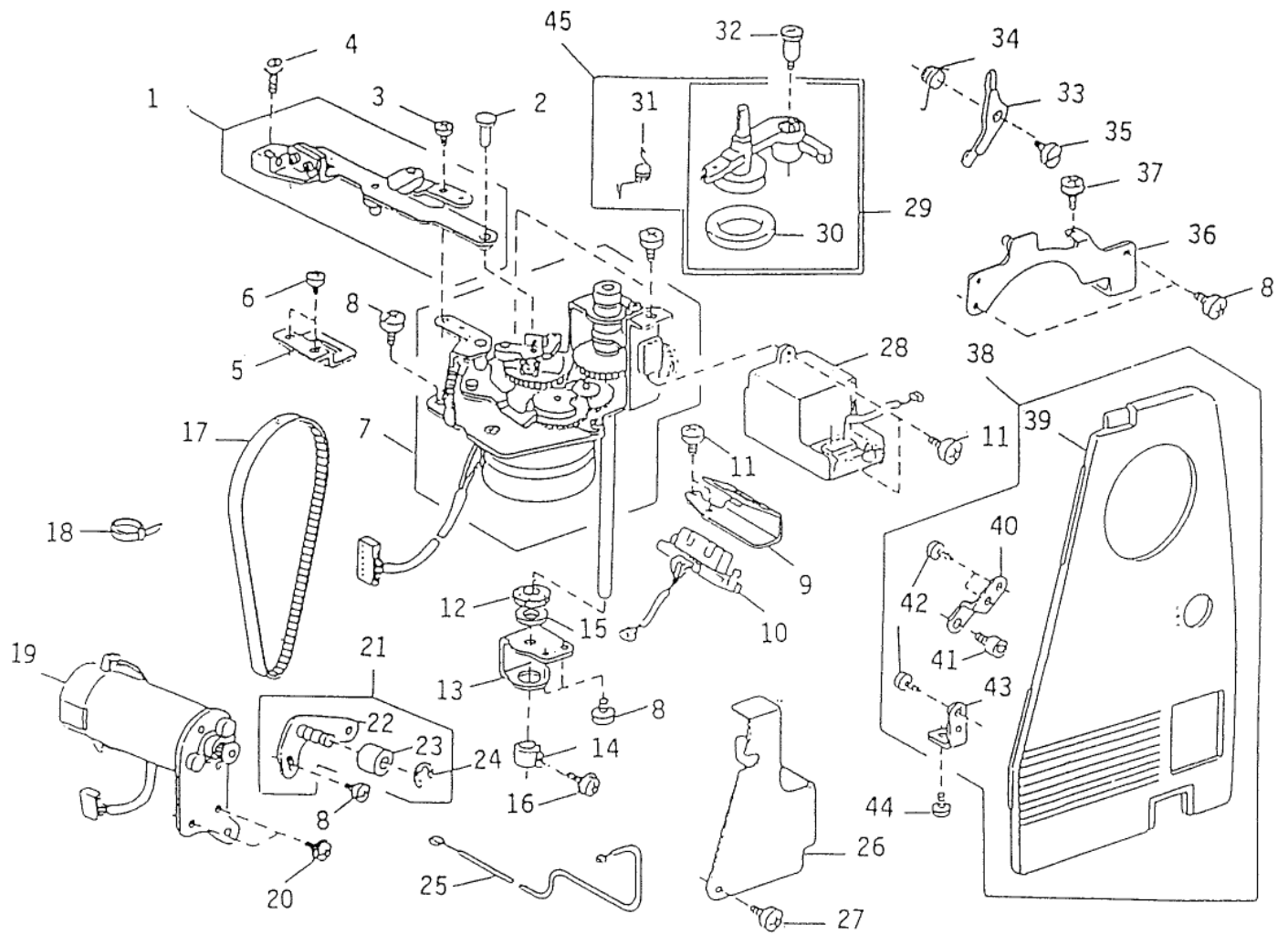
Réf No.	Elna No.	Name of part
1	395718-89	Front cover unit
2	395718-90	Front cover
3	395718-91	Ornamental plate
4	395718-92	Tension control indicator
5	395718-93	Touch panel frame
6	395718-94	LCD board frame
7	395718-95	LCD board unit
8	395718-96	LCD board holder
9	395713-65	Set screw
10	395718-97	LCD board supporter
11	395718-98	Speed control lever
12	395718-99	Slide volume unit
13	395710-49	Snap ring CS-3
14	395722-92	A board unit (Eng)
	395732-45	A board unit (Ger)
	395732-44	A board unit (FR)
15	395722-93	Switch cover
16	395722-94	Knob
17	395722-95	Card guide unit
18	395722-04	Card guide
19	395722-05	Ejector plate
20	395722-06	Ejector lever
21	395714-23	Washer
22	395712-07	Washer
23	395722-07	Ejector button
24	395711-03	Snap ring
25	395722-08	Spring
26	395722-09	Card guide (2)
27	395722-10	Set screw
28	395722-11	Insulating paper
29	395722-12	F board unit
30	395722-13	Start button
31	395722-14	Reverse button
32	395722-15	Up/Down button
33	395722-16	Up/Down lenz
34	395722-17	Insulating paper
35	395722-18	Front cover setting plate
36	395722-19	LCD board setting plate
37	395710-48	"Elna" name plate
38	395722-20	Front cover setting plate
39	395717-51	Set screw
40	395722-21	Thread guide (lower)
41	395722-22	Set screw
42	395713-96	Set screw
43	395715-50	Set screw



Réf.No.	Elna No.	Name of part
1	395722-23	Base unit (200V)
	395722-24	Base unit (100V)
2	395722-25	Cushion
3	395722-26	Level adjusting screw
4	395722-27	Spring
5	395722-28	Cushion
6	395722-29	CS ring
7	395722-30	Carriage body guide (L)
8	395722-31	Carriage body guide (R)
9	395716-35	Set screw
10	395722-32	Feed screw roller
11	395722-33	Pin
12	395716-07	Set screw
13	395722-34	Hinge screw
14	395722-35	Y motor unit
15	395722-36	Power transformer unit (220V)
	395722-37	Power transformer unit (100V)
16	395710-41	Set screw
17	395722-38	"C" board complete unit (220V)
	395722-39	"C" board complete unit (100V)
18	395717-51	Set screw
19	395711-18	Cord binder
20	395722-40	Machine socket (230V)
	395722-41	Machine socket (100V)
21	395722-42	Set screw
22	395722-43	Gear lid
23	395722-44	Set screw
24	395722-45	Base cap
25	395722-46	Set screw with washer
26	395722-47	Gear lid cap



Réf. No.	Elna No.	Name of part
1	395722-48	Carriage plate unit
2	395722-49	Carriage plate
3	395722-50	Carriage plate cover
4	395716-35	Set screw
5	395712-07	CS ring
6	395722-51	Cover lid
7	395713-96	Set screw
8	395722-52	Base cover unit
9	395722-53	Set screw
10	395722-54	Carriage window frame
11	395717-19	Set screw
12	395722-55	Base lid
13	395722-56	Base lid (2)
14	395722-44	Set screw
15	395722-57	Carriage sticker



Réf. No.	Elna No.	Name of part
1	395722-58	Zigzag rod unit (1)
2	395722-59	Pin
3	395713-96	Set screw
4	395718-49	Set screw
5	395722-60	Needle position hold plate
6	395710-42	Set screw
7	395722-61	Stepping motor unit (zigzag)
8	395717-51	Set screw
9	395722-62	Sensor base plate
10	395722-63	Photo sensor unit
11	395716-07	Set screw
12	395718-42	Oil wick
13	395722-65	X-axis positioning plate
14	395722-66	Coupling ring
15	395722-67	Washer FT60
16	395722-68	Set screw
17	395722-69	Timing belt
18	395711-18	Cord binder
19	395722-70	Motor unit
20	395722-71	Set screw
21	395722-72	Idler unit
22	395722-73	Idler base
23	395722-74	Idler
24	395711-34	Snap ring
25	395722-75	Connection cable unit
26	395722-76	Cord clamp
27	395722-44	Set screw
28	395722-77	Inverter unit
29	395722-78	Bobbin winder unit
30	395715-77	Bobbin winder ring
31	395722-79	Spring
32	395722-80	Hinge screw
33	395722-81	Declutch arm
34	395722-82	Spring
35	395722-83	Hinge screw
36	395722-84	Handle base plate (rear)
37	395715-16	Set screw
38	395722-85	Belt cover unit
39	395722-86	Belt cover
40	395722-87	Belt cover set plate
41	395722-88	Hexagon socket bolt
42	395716-94	Belt cover set plate (1)
43	395722-89	Belt cover set plate
44	395710-60	Set screw
45	395722-90	Bobbin winder unit



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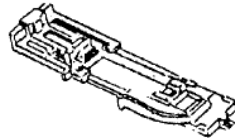
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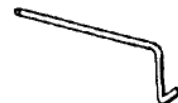
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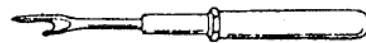
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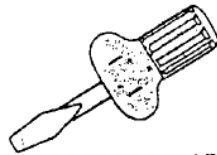
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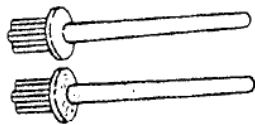
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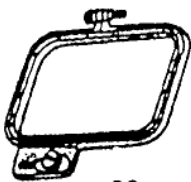
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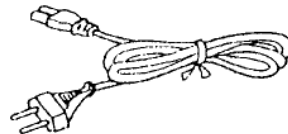
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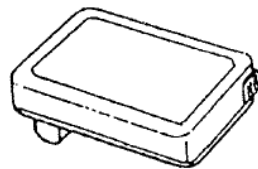
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24



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Réf No.	Elna No.	Name of part
1	395719-29	Zigzag foot (A)
2	395719-46	Overlock foot (C)
3	395719-33	Rolled hem foot (D)
4	395719-31	Zipper foot (E)
5	395719-32	Transparent embroidery foot (F)
6	395719-48	Blind hem foot (G)
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14	395719-36	Link brush
15	395710-09	Large screwdriver
16	395721-97	Small pair of scissors
17	395719-42	Additional spool pin
18	395719-38	Small spool holder
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22	395721-96	Rectangular embroidery hoop
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24	395722-00	Power cord (Europe/S.Afr.)
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	395722-03	Power cord (GB)
25	395722-91	Foot control
* 26	395721-99	Resin hard cover
* 27	395722-96	Carton
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* 29	395720-01	Instruction manual Ger
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