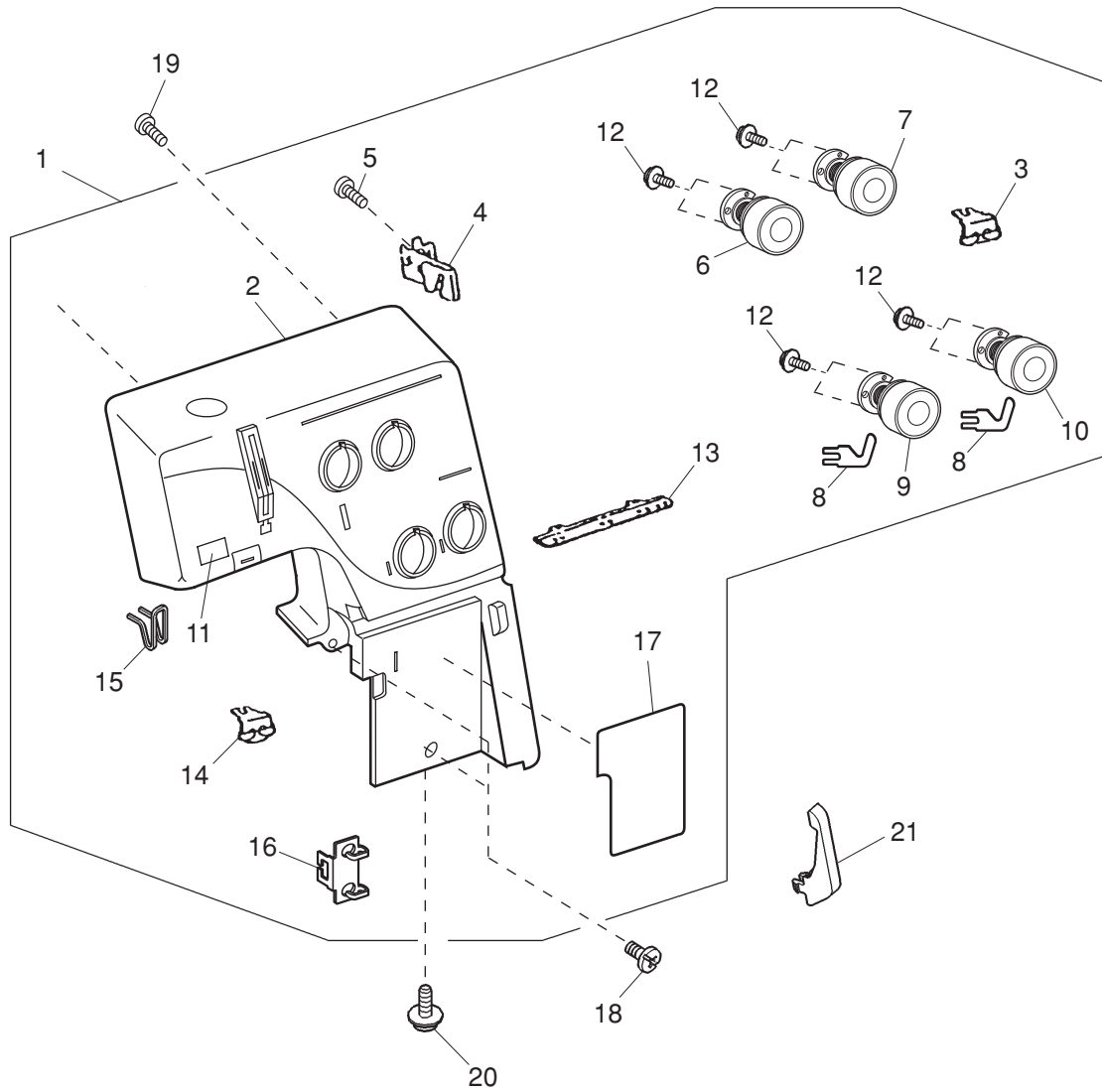


PARTS LIST

PARTS LIST



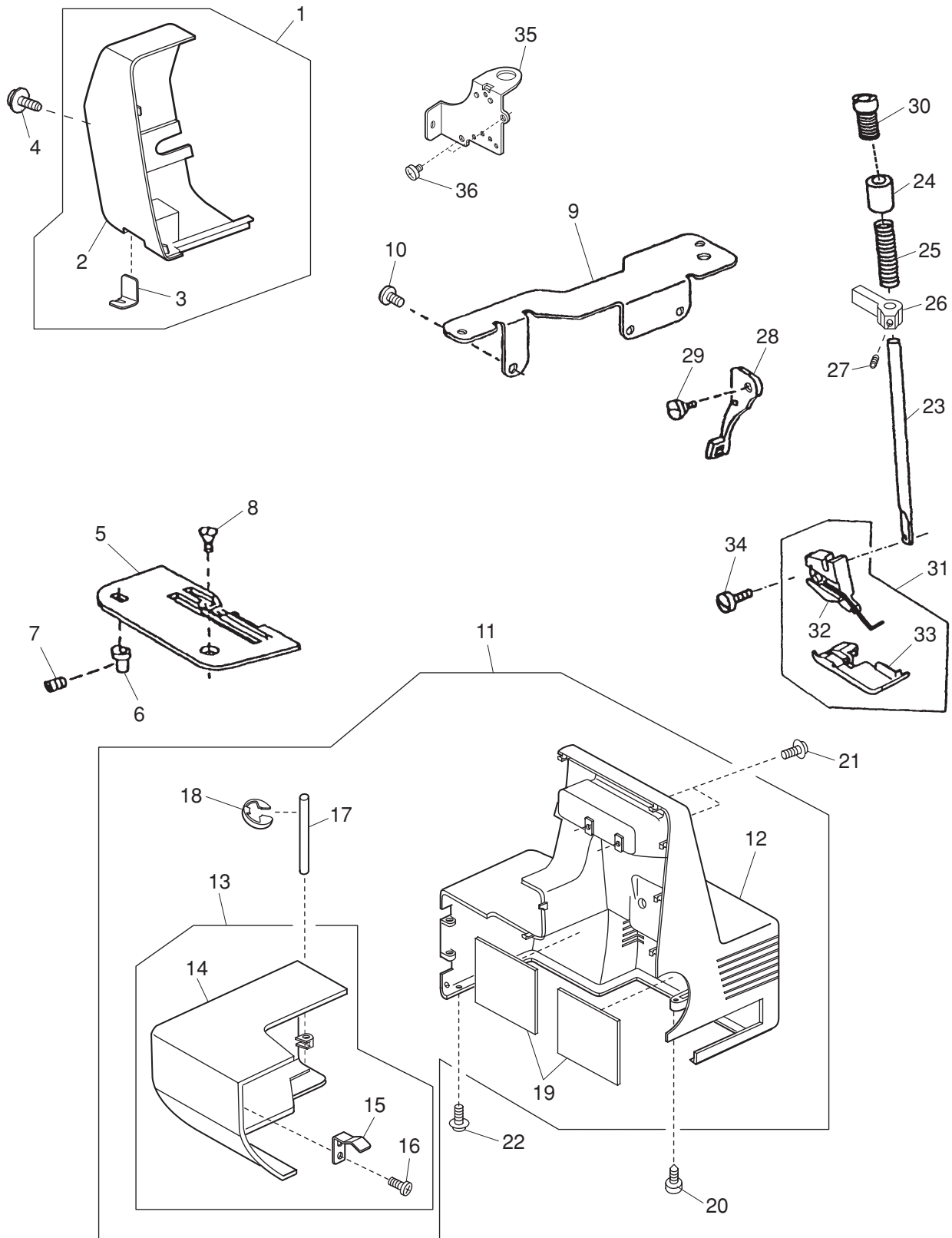
PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	792624345	Front cover (unit)
2	792051105	Front cover
3	785232007	Looper thread guide
4	792612007	Check spring cover (unit)
5	000120203	Setscrew 3x8 (B)
6	785552143	L. needle tension (unit)
7	785553133	R. needle tension (unit)
8	792019008	Thread guide
9	785554190	U. looper tension (unit)
10	785555180	L. looper tension (unit)
11	888261007	Sticker
12	000114709	Setscrew TP 3x6
13	787363004	Thread guide plate
14	785015002	Needle thread guide 2
15	787392002	Thread guide
16	792020002	U. looper thread guide
17	792052003	Sticker
18	000081016	Setscrew 4x8
19	000161206	Setscrew 3x10 (B)
20	000198305	Setscrew 4x10 (B)
21	787394004	Take-up lever cover

PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	789606008	Spool stand (unit)
2	777011003	Spool stand
3	784223105	Spool holder
4	000115700	Setscrew TP 4x10
5	789607009	Thread guide bar (unit)
6	000109103	Setscrew 4x12
7	792611202	Feed adjusting base (unit)
8	793119002	Feed adjusting base
9	787194002	Sub feed connecting arm 3
10	798059008	Spring
11	787195014	Feed connecting pin
12	787067005	Feed link
13	787195003	Feed connecting pin
14	000111201	H. socket screw 4x4
15	792034401	S. feed con arm shaft
16	787081005	Feed con. arm link
17	000002105	Snap ring E-3
18	000001609	Snap ring E-5
19	000081005	Setscrew 4x8
20	793118001	Main shaft set plate
21	787077008	Con. arm support
22	787637002	Main feed con. arm 2 (unit)
23	787197005	Main feed con. arm 2
24	787198006	Main feed con. shaft
25	650136009	Ring

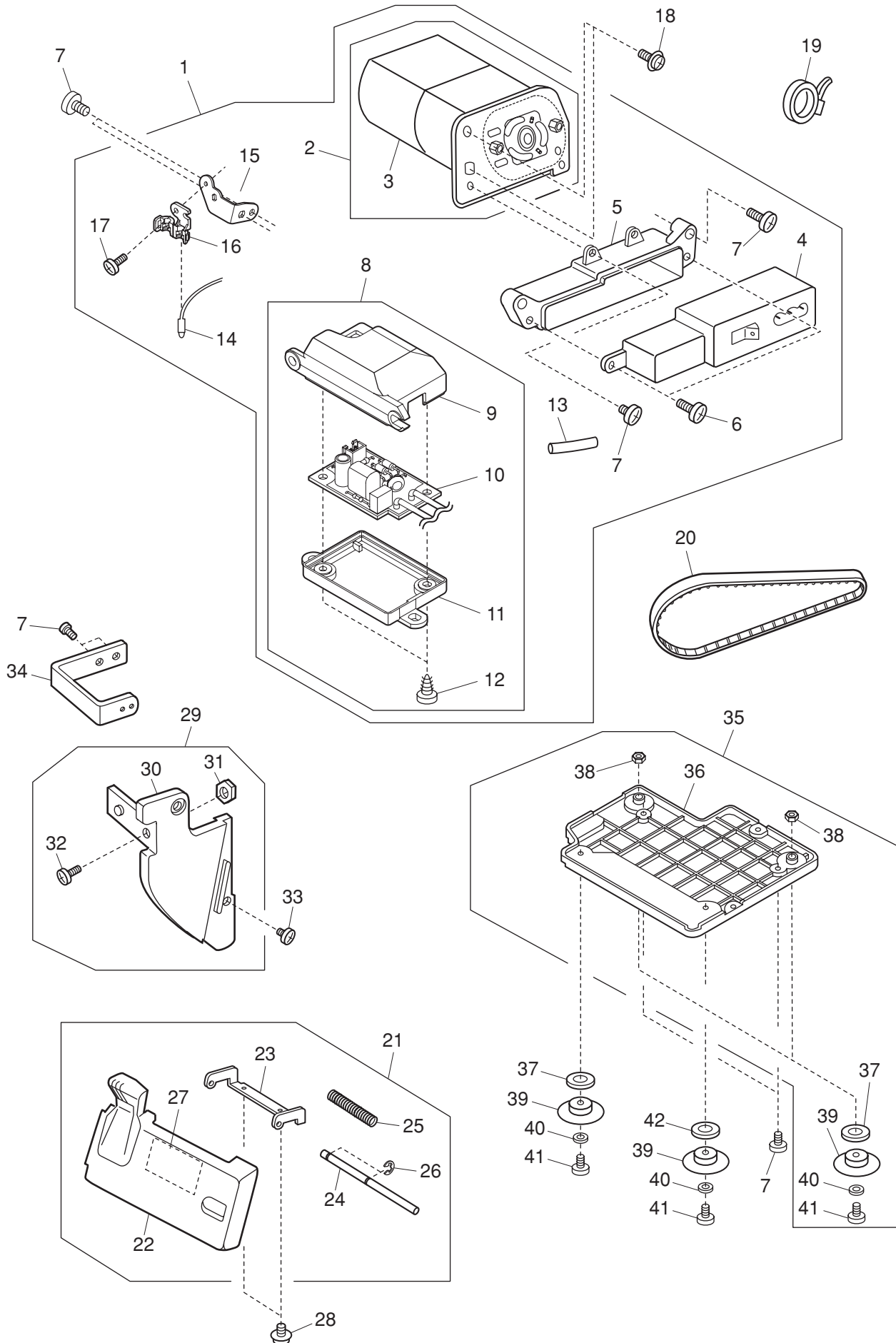
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	792623012	Face plate (unit)
2	792050001	Face plate
3	840602006	Thread cutter (unit)
4	000115700	Setscrew TP 4x10
5	788601000	Needle plate (unit)
6	789100007	Eccentric pin
7	000111902	H. socket screw 3x4
8	681009101	Flat screw
9	787370004	Handle set plate
10	000081005	Setscrew 4x8
11	792615103	Rear cover (unit)
12	792022107	Rear cover
13	792608103	Side cover (unit)
14	792023005	Side cover
15	787163002	Side cover spring
16	000120203	Setscrew 3x8 (B)
17	792024006	Side cover shaft
18	000002105	Snap ring E-3
19	794110006	Rubber
20	000198305	Setscrew 4x10 (B)
21	000115618	Setscrew TP 4x8
22	000115607	Setscrew TP 4x8
23	787019002	Presser bar
24	777002001	Bushing
25	787020006	Presser bar spring
26	789117007	Presser bar bracket
27	000111304	H. socket screw 5x5
28	650032015	Presser lifter
29	810431009	Hinge screw
30	777013108	Pressure adjusting screw
31	788501009	Presser foot (unit)
32	787541008	Foot holder (unit)
33	788502000	Presser foot (unit)
34	660106001	Setscrew
35	789105002	Set plate
36	000101404	Setscrew 4x6

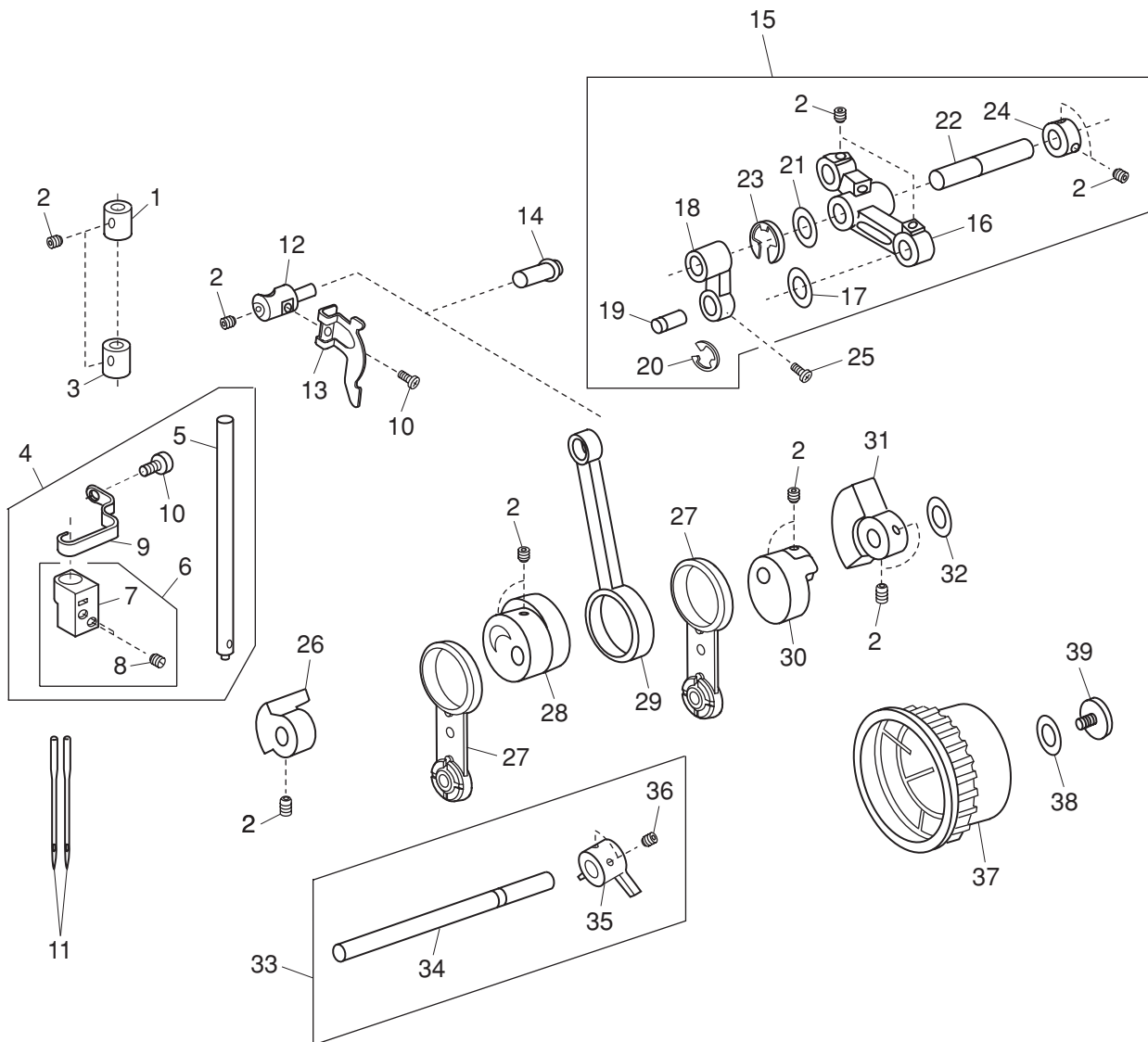
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	791604162	Machine socket (whole unit)
2	792618405	Motor (unit)
3	793503007	Motor
4	777502109	Machine socket (unit)
5	784128028	Machine socket cover
6	000121905	Setscrew 4x12 (B)
7	000081005	Setscrew 4x8
8	795651018	Printed circuit board C case (unit)
9	795181001	Printed circuit board C case
10	508512308	Printed circuit board C (unit)
11	795182002	Printed circuit board C case cover
12	000120203	Setscrew 3x8 (B)
13	652102909	Tube
14	508515404	LED (unit)
15	791121001	LED set plate
16	508143005	LED holder
17	000101105	Setscrew 3x4
18	000115504	Setscrew TP 5x10
19	000053008	Cord binder
20	793125001	Timing belt
21	792609089	Looper cover (unit)
22	792025074	Looper cover
23	792026008	Looper cover supporter
24	792027009	Looper cover shaft
25	792028000	Looper cover spring
26	000002105	Snap ring E-3
27	789028000	Sticker
28	000115205	Setscrew TP 4x6
29	792610005	Looper cover guide (unit)
30	792029001	Looper cover guide
31	000062402	Nut 4-2-7
32	000103510	Setscrew 4x10
33	000078320	Setscrew 3x6
34	787153009	L. cover guide supporter
35	789610049	Base plate (unit)
36	789034009	Base plate
37	787204006	Washer (2)
38	000061205	Nut 4-3-7
39	784135006	Rubber cushion
40	000070300	Washer 5
41	784169009	Hinge screw
	785260004	Washer

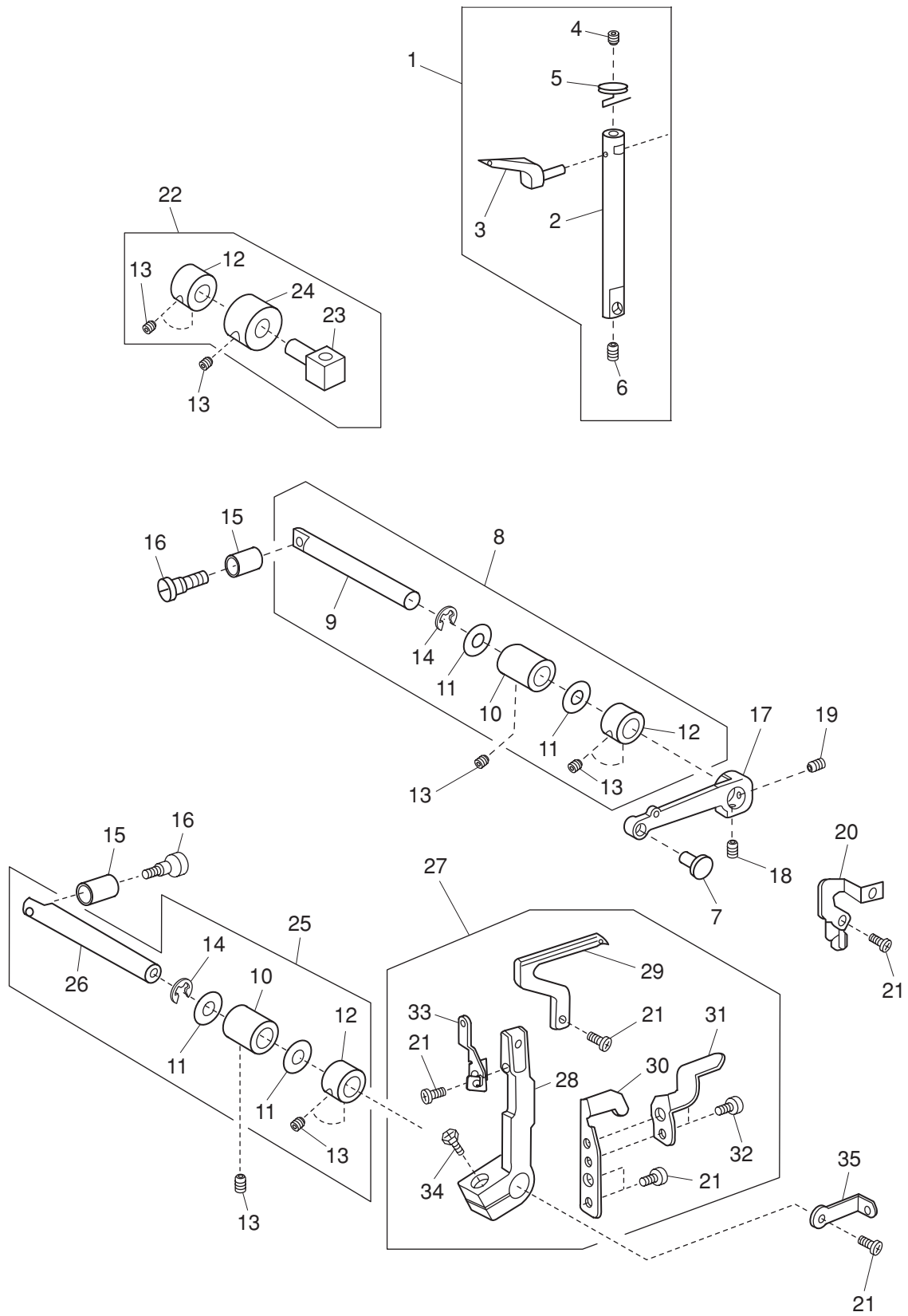
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	784027004	Needle bar upper bushing
2	000111201	H. socket screw 4x4
3	784028005	Needle bar lower bushing
4	792601003	Needle bar (unit)
5	792001007	Needle bar
6	792501002	Needle clamp (unit)
7	792002008	Needle clamp
8	888264000	Needle clamp screw
9	792003009	Needle bar thread guide
10	000078320	Setscrew 3x6
11	784157015	Needle
12	784024001	Needle bar bracket
13	787348003	Take-up lever
14	793606001	Needle bar balancer pin (unit)
15	789612007	Needle bar crank (unit)
16	789104001	Needle bar crank
17	000039905	Washer
18	789007003	Needle bar link
19	784022009	Link pin
20	000001609	Snap ring E-5
21	000038502	Washer
22	789008004	Needle bar crank shaft
23	000002909	Snap ring E-7
24	624245001	Ring
25	000101703	Setscrew 4x12
26	792037002	Balance weight (left)
27	792951001	Looper cam ring (unit)
28	793121007	Needle bar cam
29	793120006	Needle bar crank rod
30	787004107	Upper looper cam
31	787176101	Balance weight (right)
32	000038605	Washer
33	792619015	Main shaft (unit)
34	789001007	Main shaft
35	792041021	Balance ring
36	000111304	H. socket screw 5x5
37	793102002	Handwheel
38	556047007	Washer
39	618070004	Setscrew

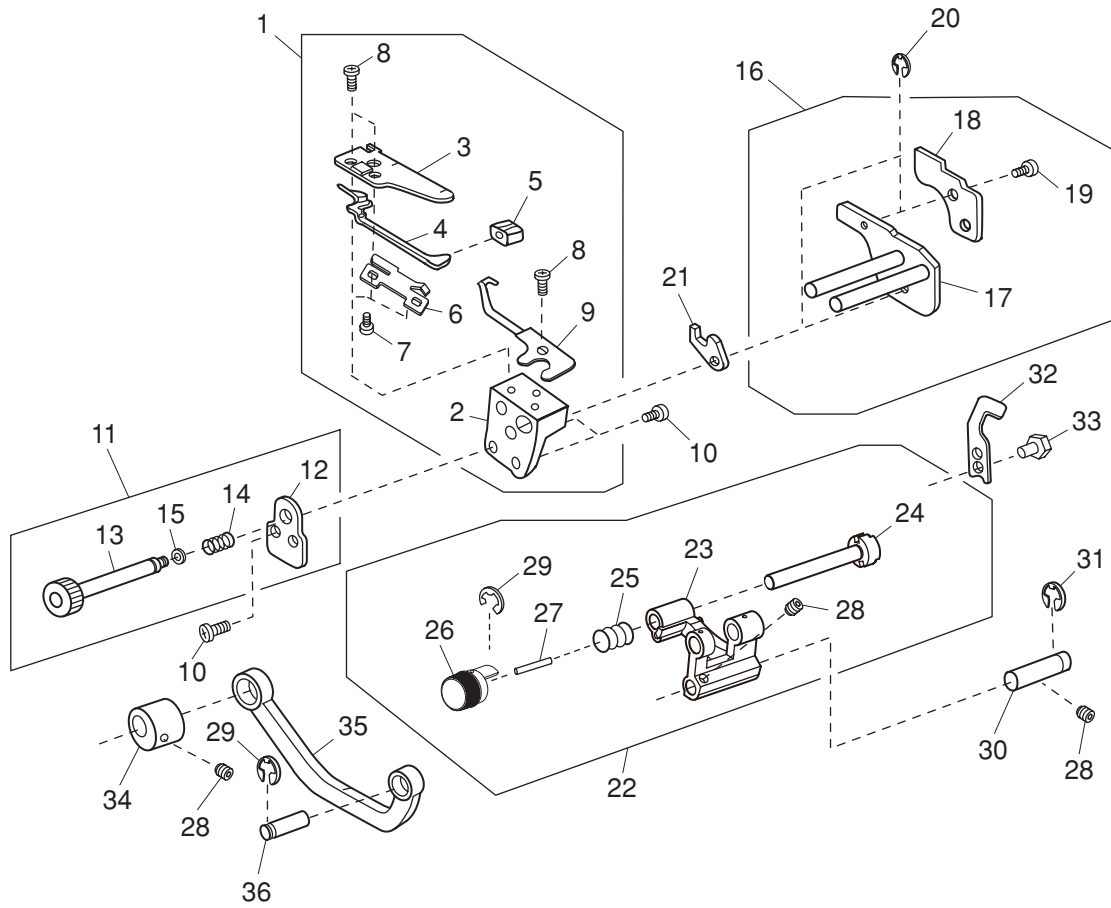
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	787618007	Upper looper shaft (unit)
2	787111005	Upper looper shaft
3	784076019	Upper looper
4	000112501	H. socket screw 4x4
5	784077009	U. looper thread guide (3)
6	000177205	H. socket screw 3x6
7	789116006	Upper looper pin
8	792633004	U. looper crank shaft (unit)
9	787105006	U. looper crank shaft
10	787104005	Bushing
11	000038502	Washer
12	792048006	Ring
13	000111201	H. socket screw 4x4
14	000002806	Snap ring E-6
15	787107101	Crank spacer
16	787108009	Crank setscrew
17	789112002	U. looper waving arm
18	000111304	H. socket screw 5x5
19	000110107	H. socket screw 5x5 (WP)
20	788038000	Looper thread guide (L2)
21	000078320	Setscrew 3x6
22	792614009	U. looper shaft guide (unit)
23	792038003	U. looper shaft guide
24	792039004	Bushing
25	792634005	L. looper crank shaft (unit)
26	787116000	L. looper crank shaft
27	785610036	Lower looper (unit)
28	785024004	L. looper base (2)
29	784083606	Lower looper
30	787383000	Rear needle guard
31	785023003	Front needle guard
32	000099006	H. socket screw 3x4
33	784085206	L. looper thread guide (3)
34	000138008	H. socket screw 4x16
35	785010203	L. looper thread guide

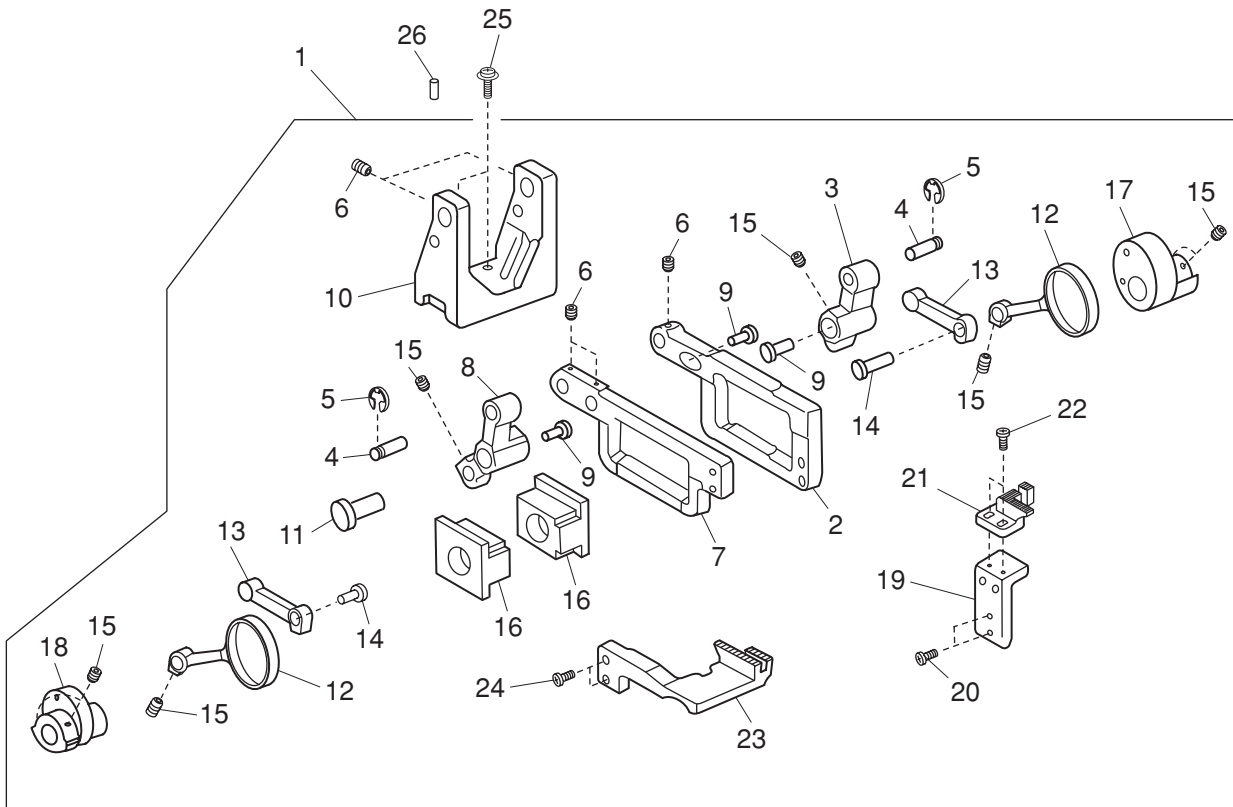
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	792613008	Chaining finger bracket (unit)
2	788015001	Chaining finger bracket
3	789106003	Chaining finger set plate
4	788017003	Chaining finger
5	787041003	Needle plate setting knob
6	788018004	Chaining finger spring
7	000074603	Setscrew 2x4-2
8	000078320	Setscrew 3x6
9	788019005	Fixed needle guard
10	000081005	Setscrew 4x8
11	792622000	Lower knife guide shaft (unit)
12	787046008	Guide plate
13	792007003	Lower knife operating shaft
14	787048000	Spring
15	000036500	Washer
16	792603005	Lower knife (unit)
17	792005001	Lower knife set plate
18	788013009	Lower knife
19	000102221	Setscrew 4x6
20	000001207	Snap ring E-2.5
21	788021000	Nut
22	793613012	Upper knife drive arm (unit)
23	793105108	Upper knife drive arm
24	793107007	Upper knife supporter
25	793124000	Spring
26	793130009	Upper knife knob
27	000022802	Spring pin 2x12
28	000111201	H. socket screw 4x4
29	000001609	Snap ring E-5
30	787022101	Upper knife driving shaft
31	000002909	Snap ring E-7
32	788127007	Upper knife
33	624303008	H. bolt 4x6
34	788008001	Upper knife drive cam
35	789009005	Upper knife connecting rod
36	787012005	Pin

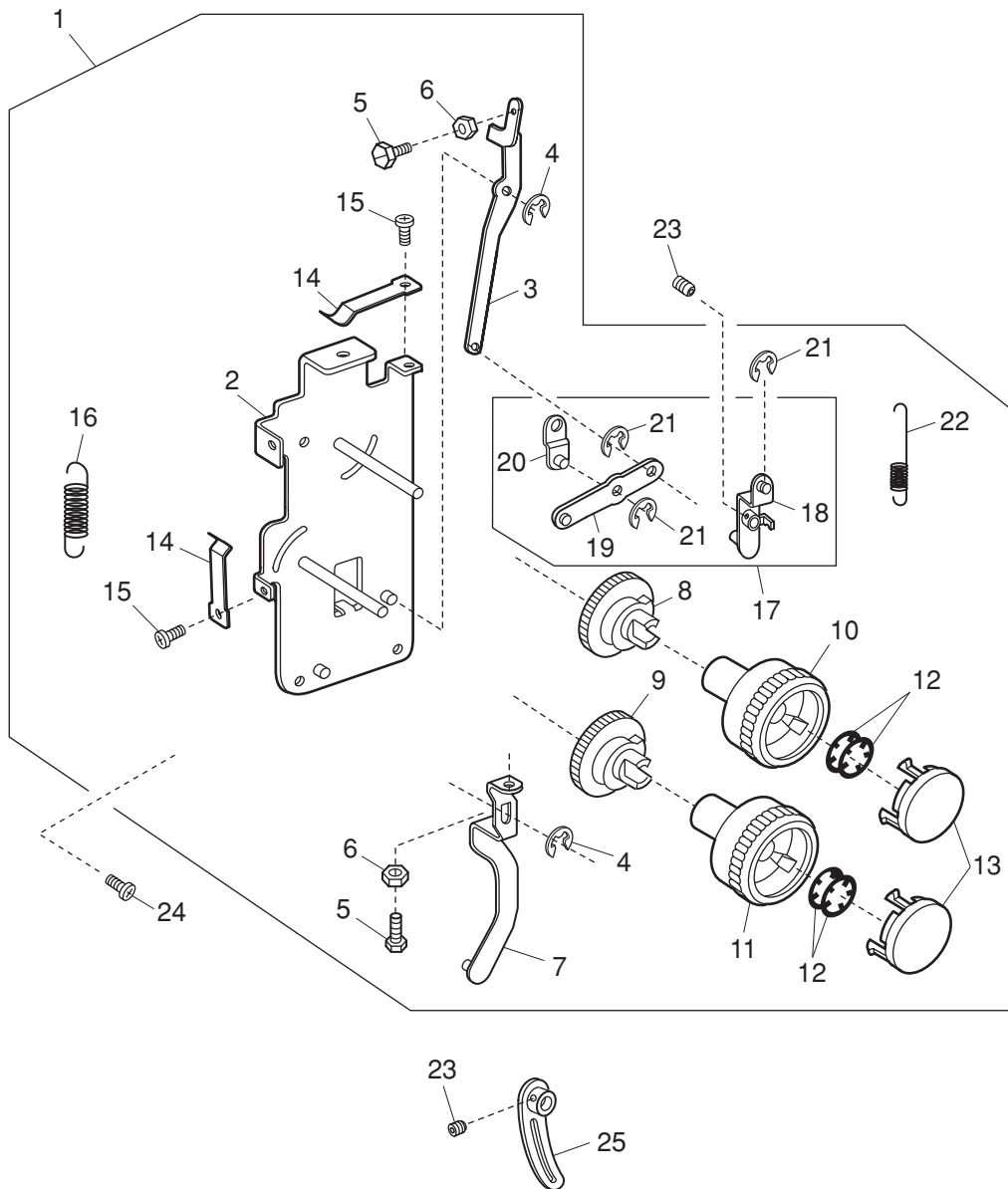
PARTS LIST



PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	792604006	Feed bar (unit)
2	788022001	Main feed bar
3	787054009	Main feed bar drive arm
4	787224002	Pin
5	000002507	Snap ring E-4
6	000111902	H. socket screw 3x4
7	788024003	Sub feed bar
8	787212007	Sub feed drive arm
9	787059004	Pin
10	787305008	Feed bar base
11	787306009	Feed driving arm pin
12	787065003	Feed bar link
13	787066004	Feed rocking link
14	787068006	Pin
15	000111201	H. socket screw 4x4
16	792008004	Block
17	787072003	Main feed drive cam
18	787073004	Sub feed drive cam
19	788023002	Main feed dog bracket
20	000068811	Setscrew 3.5x10
21	788027006	Main feed dog
22	000066705	Setscrew 3x8
23	789018007	Sub feed dog
24	000104201	Setscrew 3.5x10
25	000201405	Setscrew TP 4x16
26	000005304	Spring pin 3x8

PARTS LIST

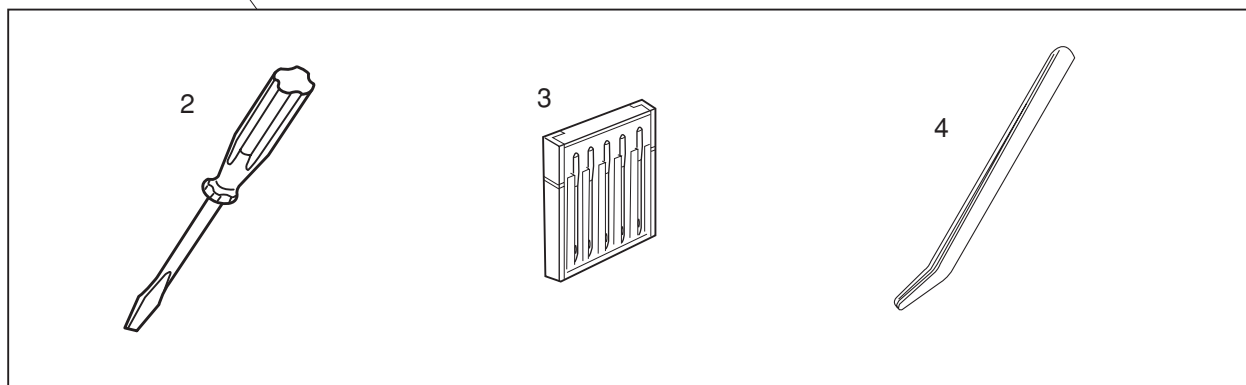


PARTS LIST

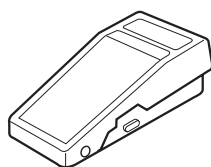
KEY NO.	PARTS NO.	DESCRIPTION
1	792606008	Feed adjuster (unit)
2	792012001	Set plate
3	792013002	Feed rod
4	000001609	Snap ring E-5
5	785224006	Adjustable screw
6	000160102	Adjustable lock nut 4
7	792014003	Differential rod
8	792015004	S. length adj. cam
9	788036008	Dif. adj. cam
10	792016108	S. length dial
11	792016153	Dif. dial
12	000013800	Snap ring CS-6
13	787262301	Dial cap
14	787263003	Spring
15	000081119	Setscrew 4x6
16	787259006	Spring
17	792605007	M. feed con. arm (unit)
18	792040008	M. feed con. arm
19	787266006	Feed con. plate
20	788031003	Dif. transfer arm
21	000002105	Snap ring E-3
22	792011000	Spring
23	000111201	H. socket screw 4x4
24	000081005	Setscrew 4x8
25	788032107	Sub feed con. arm

PARTS LIST

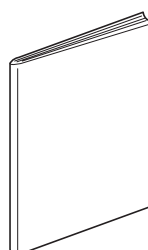
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PARTS LIST

KEY NO.	PARTS NO.	DESCRIPTION
1	792870108	Accessory set (unit)
2	784810002	Screwdriver (large)
3	784860100	Needle case (unit)
4	624801001	Tweezers
5	C-2060	Foot control
6	792850331	Instruction book