



SINGER | Stylist™

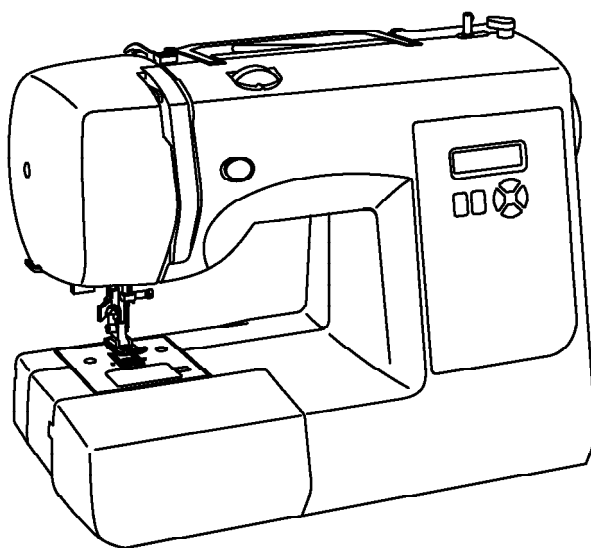
7256

7258

7285Q

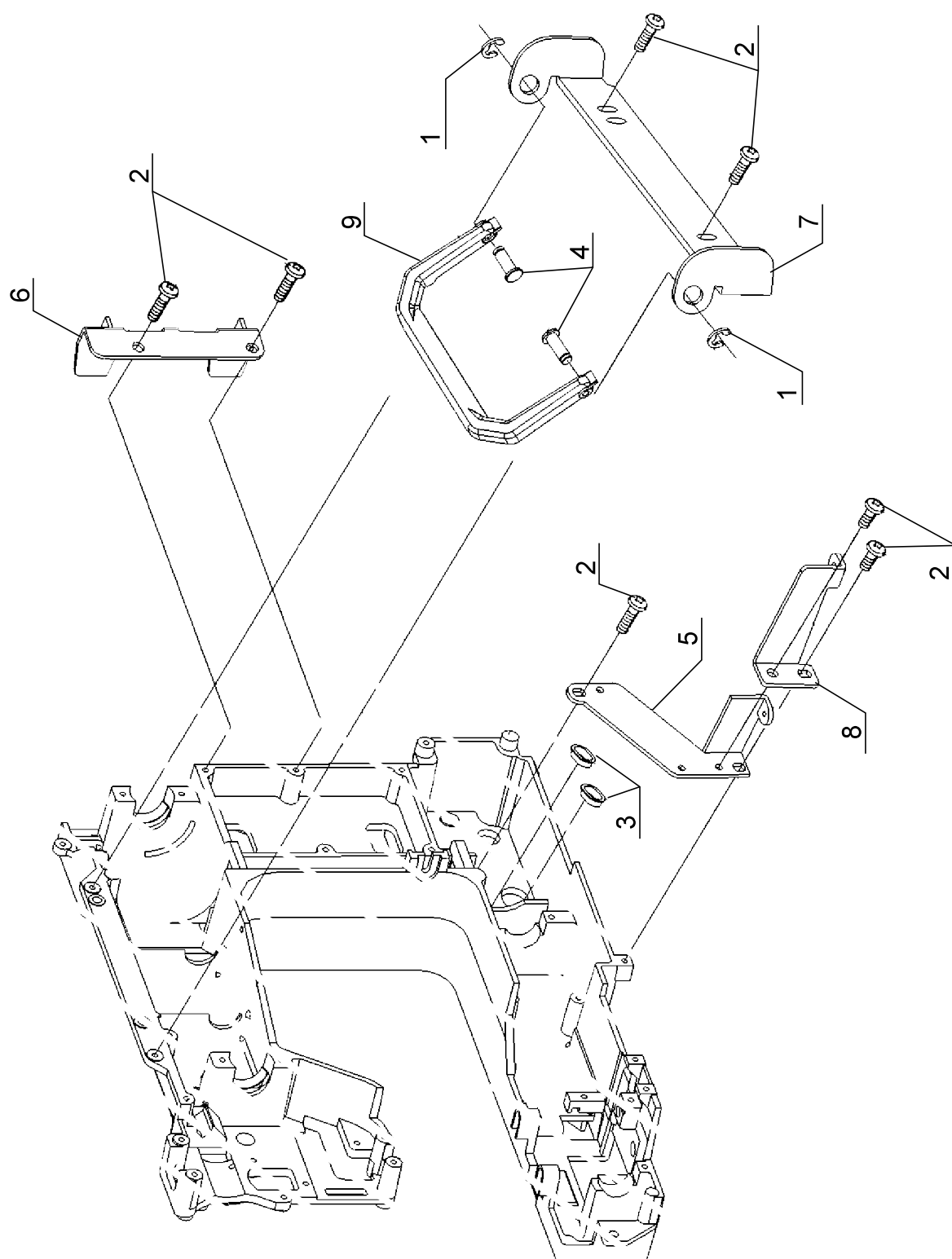
S800

Experience 400

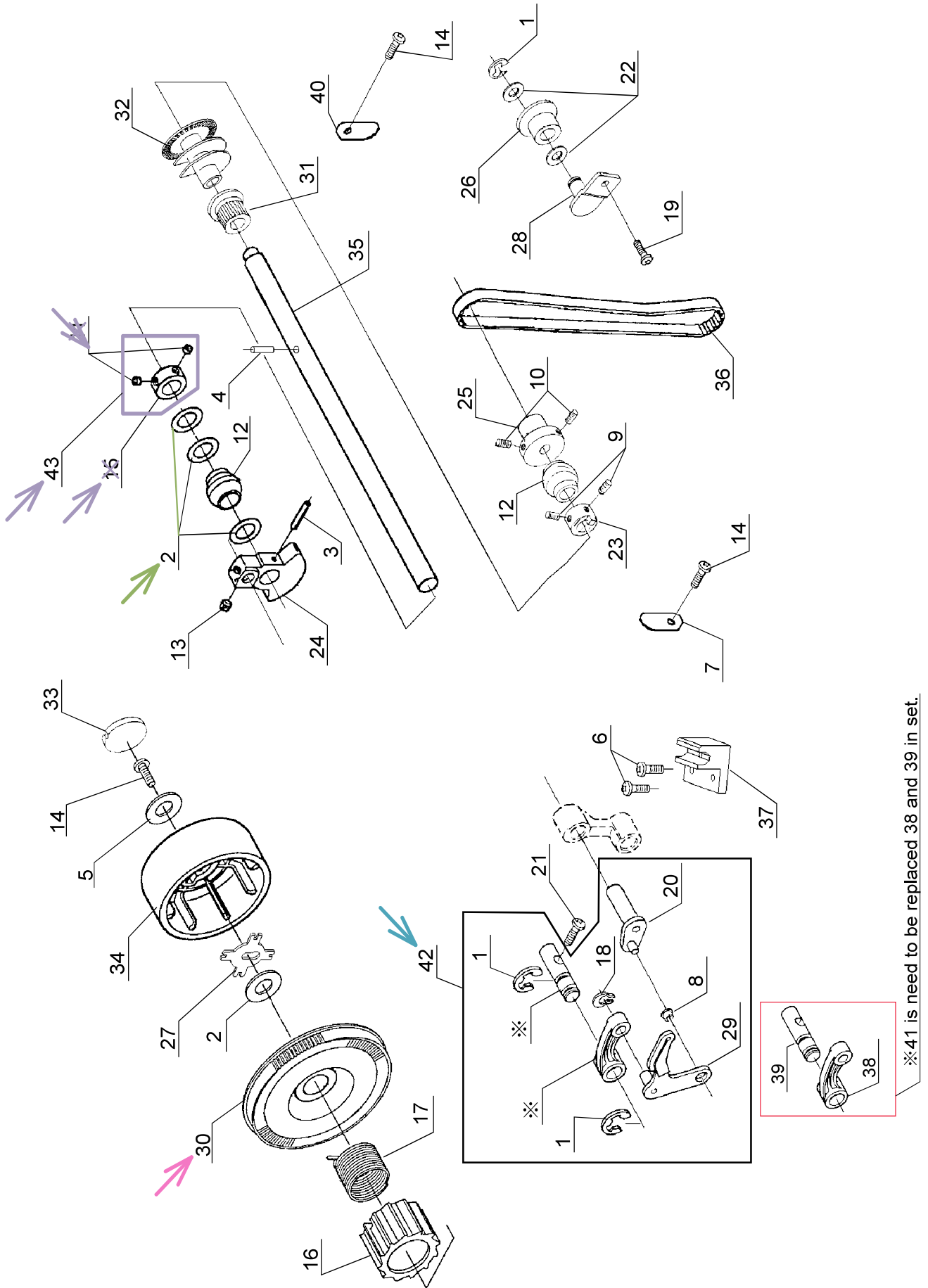


Liste de pièces
Lista de Piezas
Parts List

A



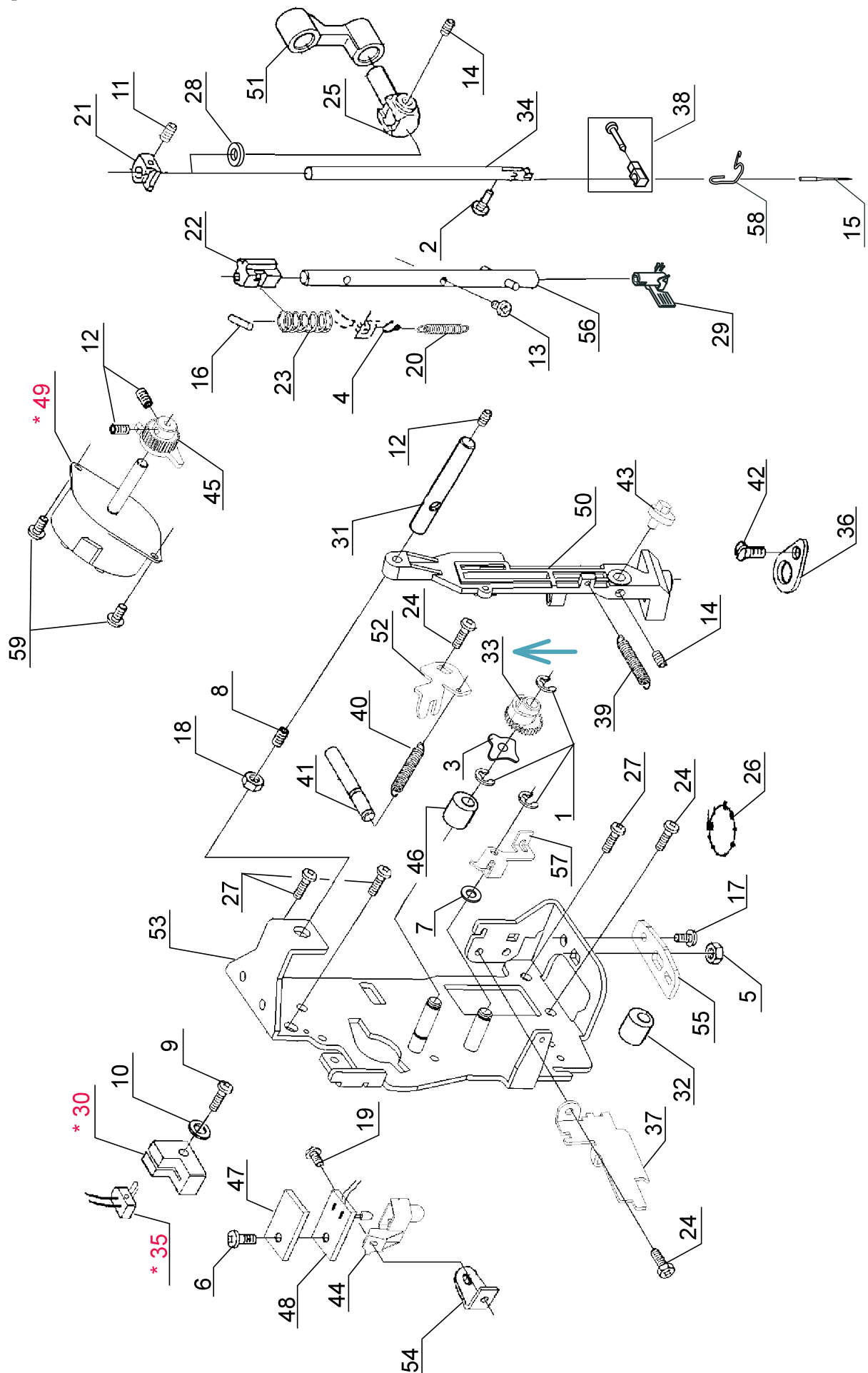
<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 001513	E4 CLIP-ON-WASHER
2	270 077042	M4 PHILIPS SCREW
3	270 080070	CORD GUIDE
4	270 087216	PIN
5	416561101	BRACKET
6	416561201	BRACKET
7	416561301	HANDLE BRACKET
8	416561401	BRACKET
9	270 087907	HANDLE



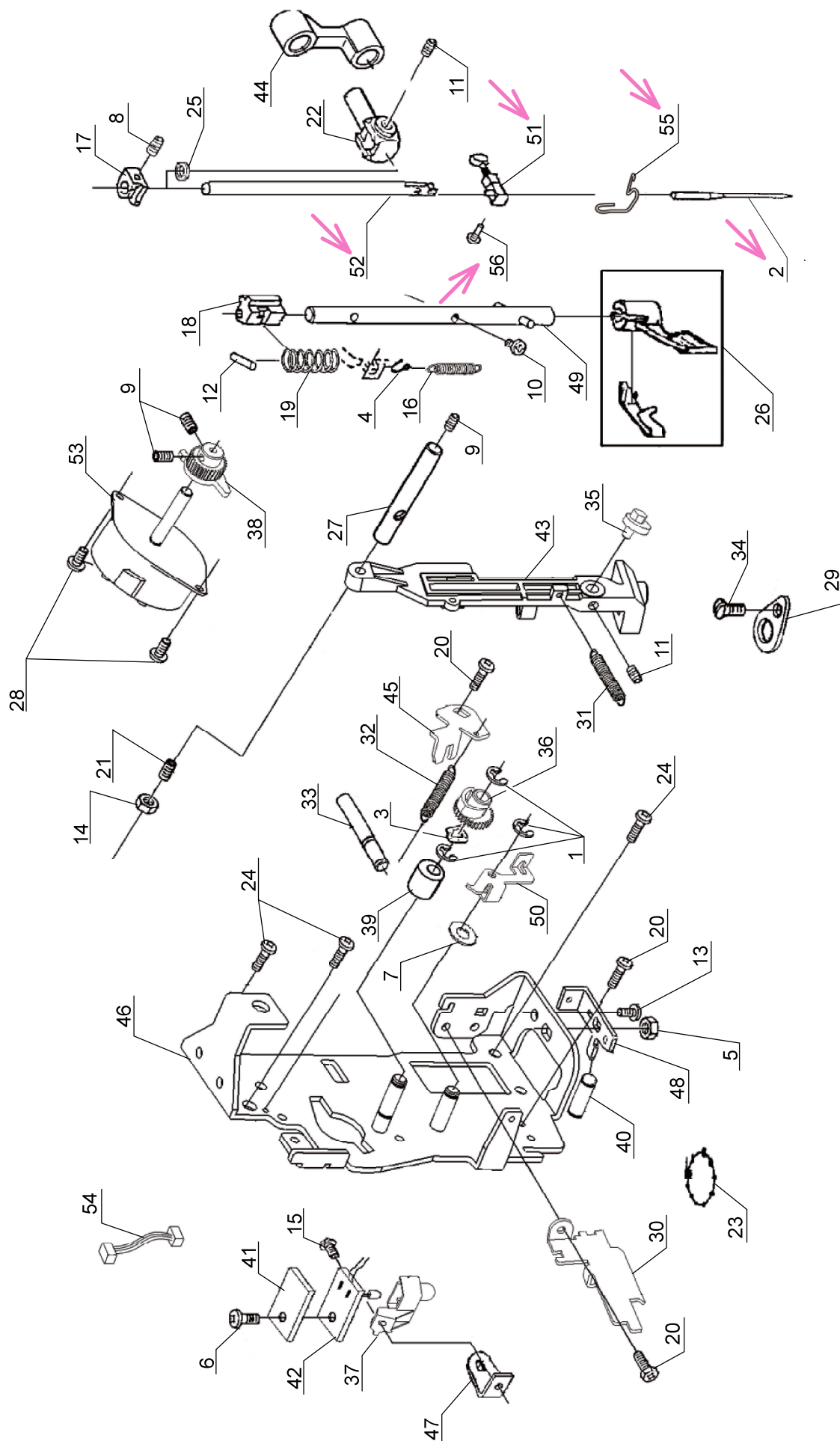
No	PART NO.	DESCRIPTION
1	270 010963	E6 CLIP-ON-WASHER
2	270 043389	THRUST WASHER
3	270 043930	SPRING PIN
4	270 044066	SPRING PIN
5	270 053403	WASHER
6	270 061224	M4 PHILIPS SCREW
7	270 066235	SECURING PLATE
8	270 066437	BUSH
9	270 066725	M4 SCREW
10	270 066727	M4 SCREW
11		M5 SCREW
12	270 068152	BALL BUSH
13	270 073371	M6 SCREW
14	270 073434	M4 PHILIPS SCREW
15		COLLAR
16	270 075047	CLUTCH
17	270 075194	TORSION SPRING
18	270 075207	CS-CLIP
19	270 075274	M4 PHILIPS SCREW
20	270 076366	CRANK SHAFT
21	270 077035	M4 PHILIPS SCREW
22	270 077056	WASHER
23	270 085013	POSITIONING COLLAR
24	270 085017	BALANCER
25	270 085046	COLLAR
26	270 085138	TENSION ROLLER
27	270 085217	RETAINER
28	270 087125	IDLER PULLEY BRACKET
29	270 087134	TAKE-UP LEVER
30	68013652	BELT PULLEY
31	270 087221	UPPER TIMING BELT GEAR
32	270 087241	ENCODER
33	270 087288	PULLEY CAP
34	270 087299	PULLEY
35	416674701	MAIN SHAFT
36	270 087737	TIMING BELT
37	416561701	TAKE-UP LEVER SHAFT BLOCK
38	SEE #41	TAKE-UP LEVER CRANK (USE 416556701 FOR 416460401)
39	SEE #41	SHAFT (USE 416556701 FOR 416513401)
40	416561801	SECURING PLATE
41	416556701	TAKE-UP/SHAFT SET
42	68013728	TAKE-UP LEVER ASSY
43	416531201	COLLAR SET

<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 010963	E6 CLIP-ON-WASHER
2	270 073900	M3 PHILIPS SCREW
3	270 077042	M4 PHILIPS SCREW
4	270 077053	M3 PHILIPS SCREW
5	270 085274	M2 SCREW
6	270 087082	CAM SENSOR HARNESS UNIT
7	416827901	SWITCH HARNESS
8	416665301	MOUNTING BRACKET
9	SEE #15	RETAINER
10	270 087139	MOUNTING BRACKET
11	270 087180	EXTENSION SPRING
12	270 087182	TORSION SPRING
13	SEE #15	BOBBIN WINDER BRACKET
14	SEE #15	M3 SHOULDER SCREW
15	416665601	BOBBIN WINDER BRACKET UNIT
16	270 087815	BOBBIN WINDER UNIT
17	416562101	INSULATION SHEET

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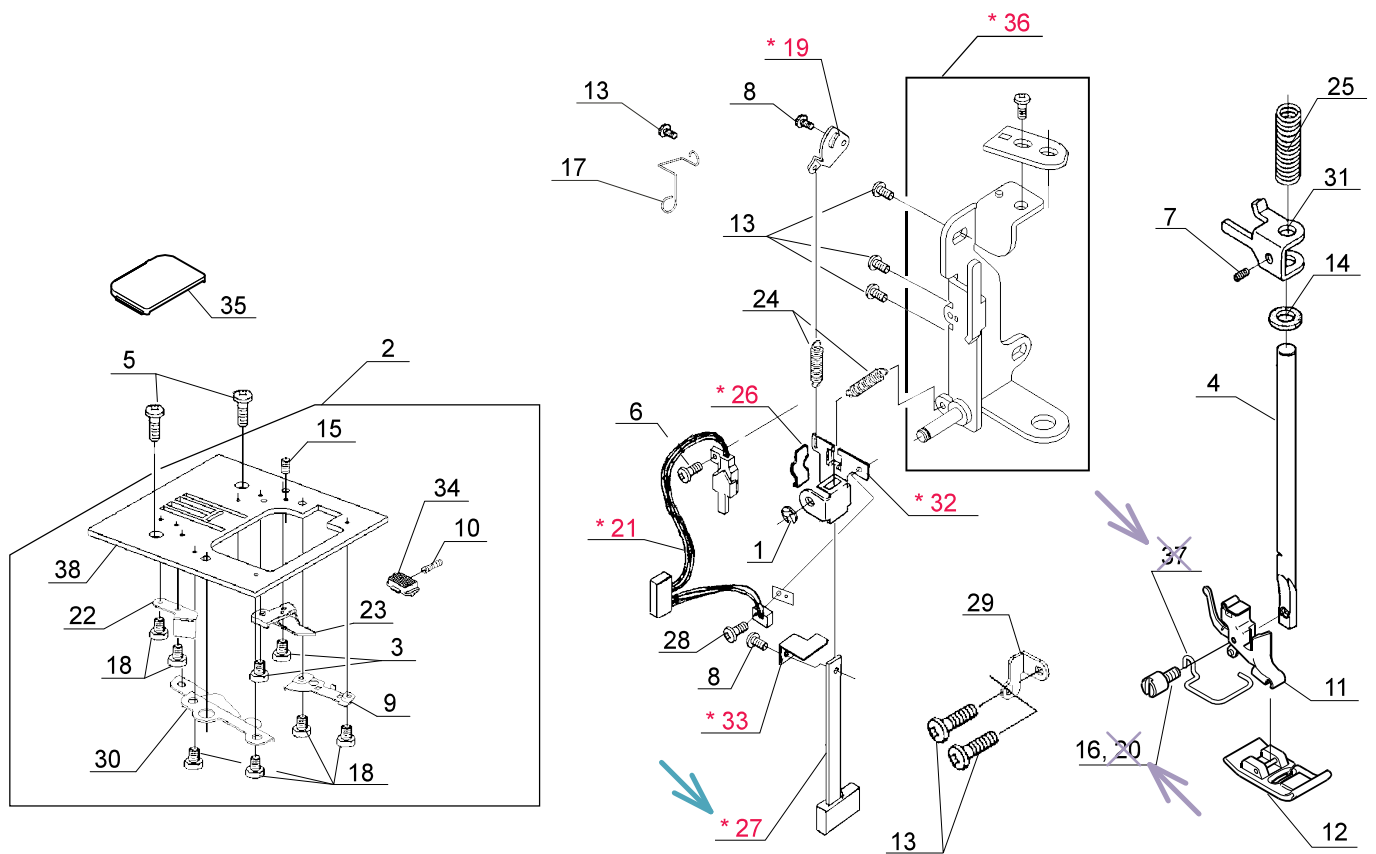


No	PART NO.	DESCRIPTION
1	270 001513	E4 CLIP-ON-WASHER
2	270 026934	#8 SCREW
3	270 028735	WASHER
4	270 028917	HOOK FOR SPRING
5	270 031733	M3 NUT
6	270 039213	M3 SCREW
7	270 053321	THRUST WASHER
8	270 076324	M4 SCREW
9	270 063796	M3 SCREW
10	270 063805	WASHER
11	270 064359	M4 SCREW
12	270 064653	M3 SCREW
13	270 066005	M2 PHILLIPS SCREW
14	270 066725	M4 SCREW
15		NEEDLE
16	270 068343	PIN
17	270 072367	M4 CP SCREW
18	270 073299	M4 TORQUE NUT
19	270 073900	M3 PHILLIPS SCREW
20	270 074050	EXTENSION SPRING
21	270 075024	STOPPER
22	270 075025	GUIDE BLOCK
23	270 075027	COMPRESSION SPRING
24	270 080110	M3 PHILIPS SCREW
25	270 077037	NEEDLE BAR CLAMP
26	270 077041	UNITY FASTENER
27	270 077042	M4 PHILIPS SCREW
28	270 077043	FELT
29	270 077421	THREADER ASSEMBLY
30	270 077527	SENSOR COVER (*)
31	270 080095	STRAIGHT PIN
32	270 087266	TUBE
33	270 087235	ZIGZAG CAM WITH GEAR
34	270 085041	NEEDLE BAR
35	416562401	SWITCH HARNESS FOR ZIGZAG (*)
36	270 087111	NEEDLE BAR SWING BRACKET
37	270 087120	THREAD GUIDE PLATE
38	270 087154	NEEDLE CLAMP SET
39	270 087183	SPRING
40	270 087188	SPRING
41	270 087207	STRAIGHT PIN
42	270 087211	M3 SCREW
43	270 087225	ECCENTRIC CAM
44	270 087236	LED LIGHT COVER
45	270 087246	PINION GEAR
46	270 087265	SPACER
47	270 087267	INSULATION SHEET
48	270 087502	LED LIGHT CIRCUIT BOARD
49	270 087600	STEPPING MOTOR (*)
50	416562501	NEEDLE BAR SUPPORT
51	416562601	NEEDLE BAR CRANK
52	416562701	SECURING PLATE
53	416562801	NEEDLE BAR SUPPORT BRACKET
54	416562901	L-R LIMITER
55	270 087726	NEEDLE BAR ADJUSTING PLATE
56	416563001	THREADER SHAFT SET
57	416563101	BELL CLANK FOR ZIGZAG
58	270 088089	THREAD GUIDE
59	270 080110	M3 PHILIPS SCREW



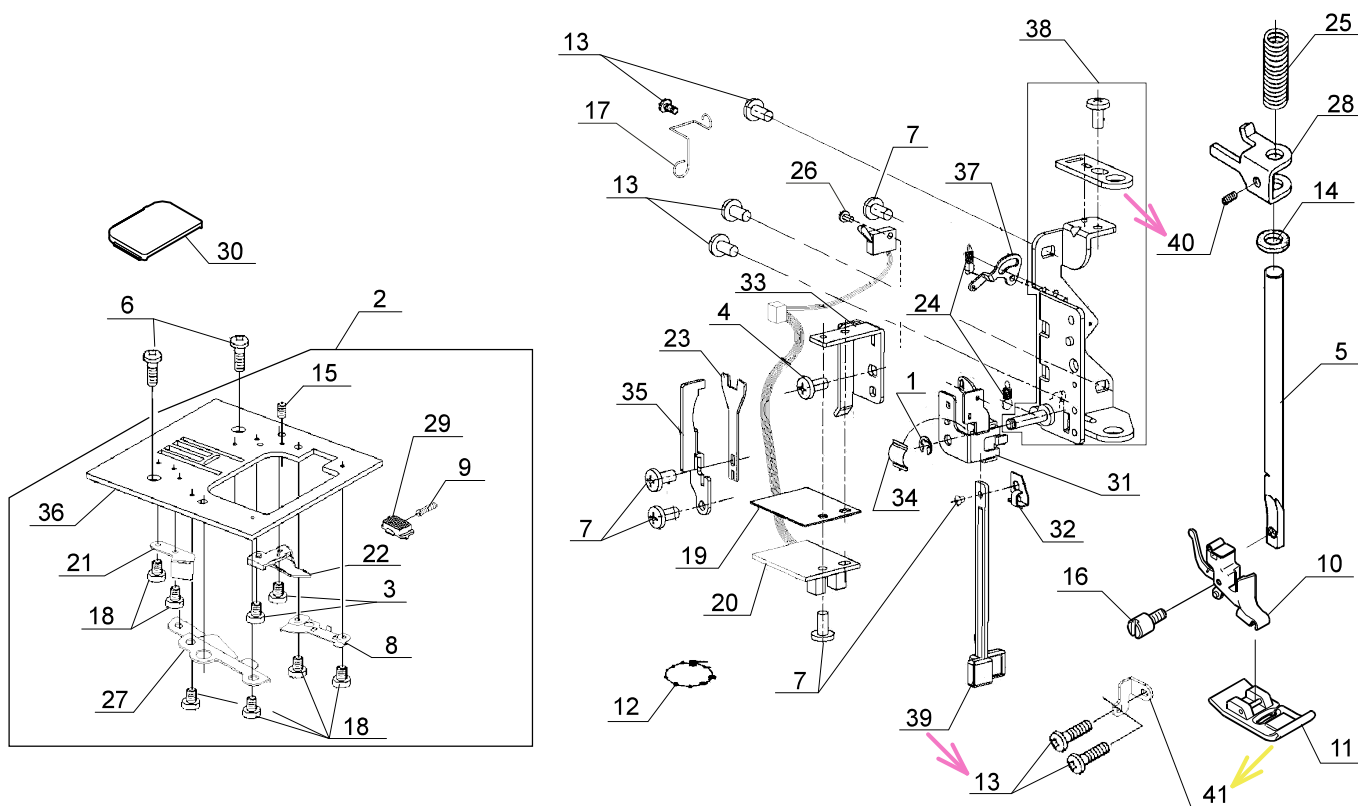
<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 001513	E4 CLIP-ON-WASHER
2		NEEDLE
3	270 028735	WASHER
4	270 028917	HOOK FOR SPRING
5	270 031733	M3 NUT
6	270 039213	M3 SCREW
7	270 053321	THRUST WASHER
8	270 064359	M4 SCREW
9	270 064653	M3 SCREW
10	270 066005	M2 PHILLIPS SCREW
11	270 066725	M4 SCREW
12	270 068343	PIN
13	270 072367	M4 CP SCREW
14	270 073299	M4 TORQUE NUT
15	270 073900	M3 PHILLIPS SCREW
16	270 074050	EXTENSION SPRING
17	270 075024	STOPPER
18	270 075025	GUIDE BLOCK
19	270 075027	COMPRESSION SPRING
20	270 080110	M3 PHILIPS SCREW
21	270 076324	M4 SCREW
22	270 077037	NEEDLE BAR CRANK
23	270 077041	UNITY FASTENER
24	270 077042	M4 PHILIPS SCREW
25	270 077043	FELT
26	270 077421	THREADER ASSEMBLY
27	270 080095	STRAIGHT PIN
28	270 080110	M3 PHILIPS SCREW
29	270 087111	NEEDLE BAR SWING BRACKET
30	270 087120	THREAD GUIDE PLATE
31	270 087183	SPRING
32	270 087188	SPRING
33	270 087207	STRAIGHT PIN
34	270 087211	M3 SCREW
35	270 087225	ECCENTRIC CAM
36	270 087235	ZIGZAG CAM WITH GEAR
37	270 087236	LED LIGHT COVER
38	270 087246	PINION GEAR
39	270 087265	SPACER
40	270 087266	TUBE
41	270 087267	INSULATION SHEET
42	270 087502	LED LIGHT CIRCUIT BOARD
43	416562501	NEEDLE BAR SUPPORT
44	416562601	NEEDLE BAR CRANK
45	416562701	SECURING PLATE
46	416562801	NEEDLE BAR SUPPORT BRACKET
47	416562901	L-R LIMITER
48	270 087726	NEEDLE BAR ADJUSTING PLATE
49	416563001	THREADER SHAFT SET
50	416563101	BELL CLANK FOR ZIGZAG
51	270 087154	NEEDLE CLAMP SET
52	270 085041	NEEDLE BAR
53	68014194	STEPPING MOTOR
54	68015639	SWITCH HARNESS FOR ZIGZAG
55	270 088089	THREAD GUIDE
56	270 026934	#8 SCREW

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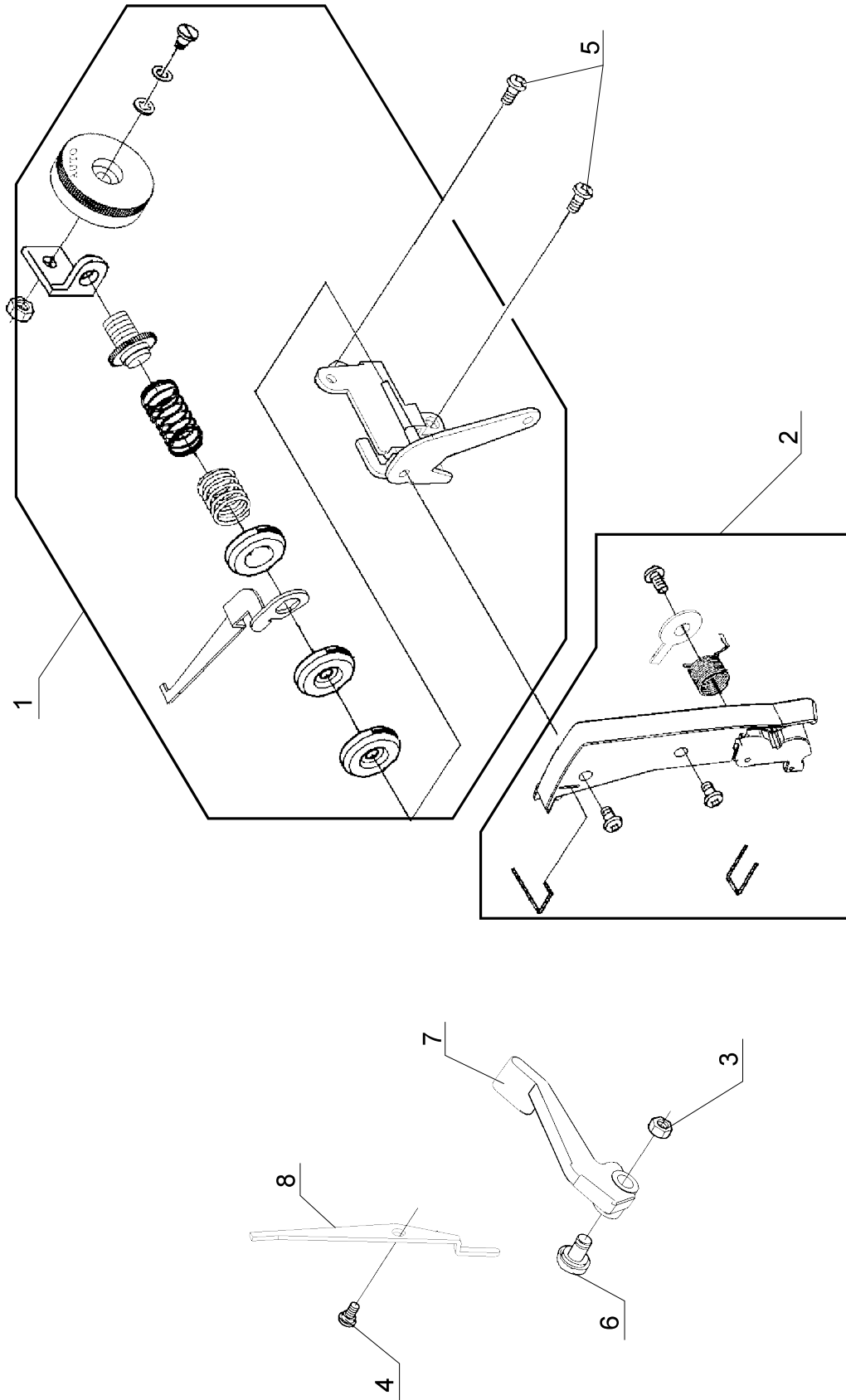


<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 001520	E3 CLIP-ON-WASHER
2	270 051046	NEEDLE PLATE SET Version 1
2	68004488	NEEDLE PLATE SET Version 2
3	270 056858	M2 PHILIPS SCREW
4	270 063278	PRESSER BAR
5	270 064051	M4 SCREW
6	270 066005	M2 PHILIPS SCREW
7	270 066727	M4 SCREW
8	270 073900	M3 PHILIPS SCREW
9	270 076114	COVER GUIDE (R)
10	270 076159	COMPRESSION LEVER
11	270 085016	PRESSER FOOT HOLDER
12	270 076251	ZIGZAG PRESSER FOOT
13	270 077042	M4 PHILIPS SCREW
14	270 077043	FELT
15	270 079491	SCREW
16	270 080065	#7 SCREW FOR SHANK
17	270 080079	CORD GUIDE
18	270 080096	M2 PHILIPS SCREW
19	270 080102	CONTROL PLATE (*)
20		SCREW FOR SHANK (ITALY ONLY)
21	416828001	BH SWITCH HARNESS
22	416505001	THREAD CONTROL PLATE
23	416505101	BOBBIN CASE HOLD PLATE
24	270 085064	EXTENSION SPRING
25	270 085065	COMPRESSION SPRING
26	270 085181	LEAF SPRING
27	68013726	BH PLATE (A)
28	270 085262	M2 SCREW
29	68013688	FEED BASE FIXING BRAKET
30	270 086256	COVER GUIDE (L)
31	270 087114	PRESSURE BAR GUIDE
32	270 087117	BH PLATE (B)
33	270 087118	BH PLATE (C)
34	270 087234	RELEASE LEVER
35	270 087340	NEEDLE COVER PLATE
36	416555801	PRESSURE BAR BRACKET SET
37		FINGER GUARD (ITALY ONLY)
38	SEE #2	NEEDLE PLATE Replaced by 68004488

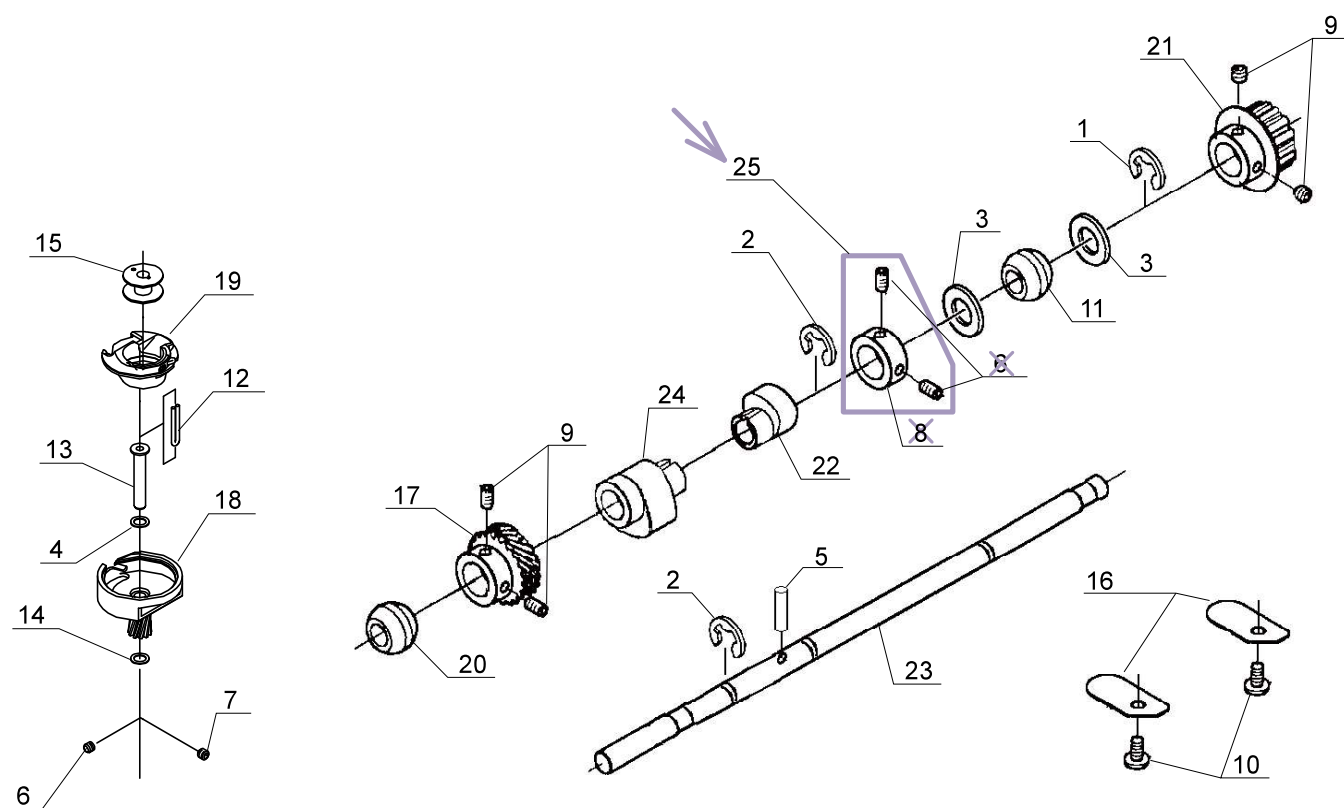
E-2



<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 001520	E3 CLIP-ON-WASHER
2	270 051046	NEEDLE PLATE SET Version 1
2	68004488	NEEDLE PLATE SET Version 2
3	270 056858	M2 PHILIPS SCREW
4	270 061221	M4 SCREW
5	270 063278	PRESSER BAR
6	270 064051	M4 SCREW
7	270 073900	M3 PHILIPS SCREW
8	270 076114	COVER GUIDE (R)
9	270 076159	COMPRESSION LEVER
10	270 085016	PRESSER FOOT HOLDER
11	270 076251	ZIGZAG PRESSER FOOT
12	270 077041	UNITY FASTENER
13	270 077042	M4 PHILIPS SCREW
14	270 077043	FELT
15	270 079491	SCREW
16	270 080065	SCREW FOR SHANK
17	270 080079	CORD GUIDE
18	270 080096	M2 PHILIPS SCREW
19	416504801	INSULATION SHEET
20	68020310	BH SWITCH HARNESS
21	416505001	THREAD CONTROL PLATE
22	416505101	THREAD CONTROL PLATE
23	416505201	BH DETECTION LEVER
24	270 085064	EXTENSION SPRING
25	270 085065	COMPRESSION SPRING
26	270 085262	M2 SCREW
27	270 086256	COVER GUIDE (L)
28	270 087114	PRESSURE BAR GUIDE
29	270 087234	RELEASE LEVER
30	270 087340	NEEDLE COVER PLATE
31	270 087679	BH PLATE B
32	270 087680	BH PLATE C
33	270 087693	BH HARNESS MOUNTING PLATE
34	270 087694	TORQUE PLATE SPRING
35	270 087695	BH GUIDE PLATE
36	SEE #2	NEEDLE PLATE Replaced by 68004488
37	416440301	SW DOG ADJUSTMENT PLATE
38	416505501	PRESSURE BAR BRACKET SET
39	68013596	BH PLATE A
40	270 066727	M4 SCREW
41	68013688	FEED BASE FIXING BRAKET



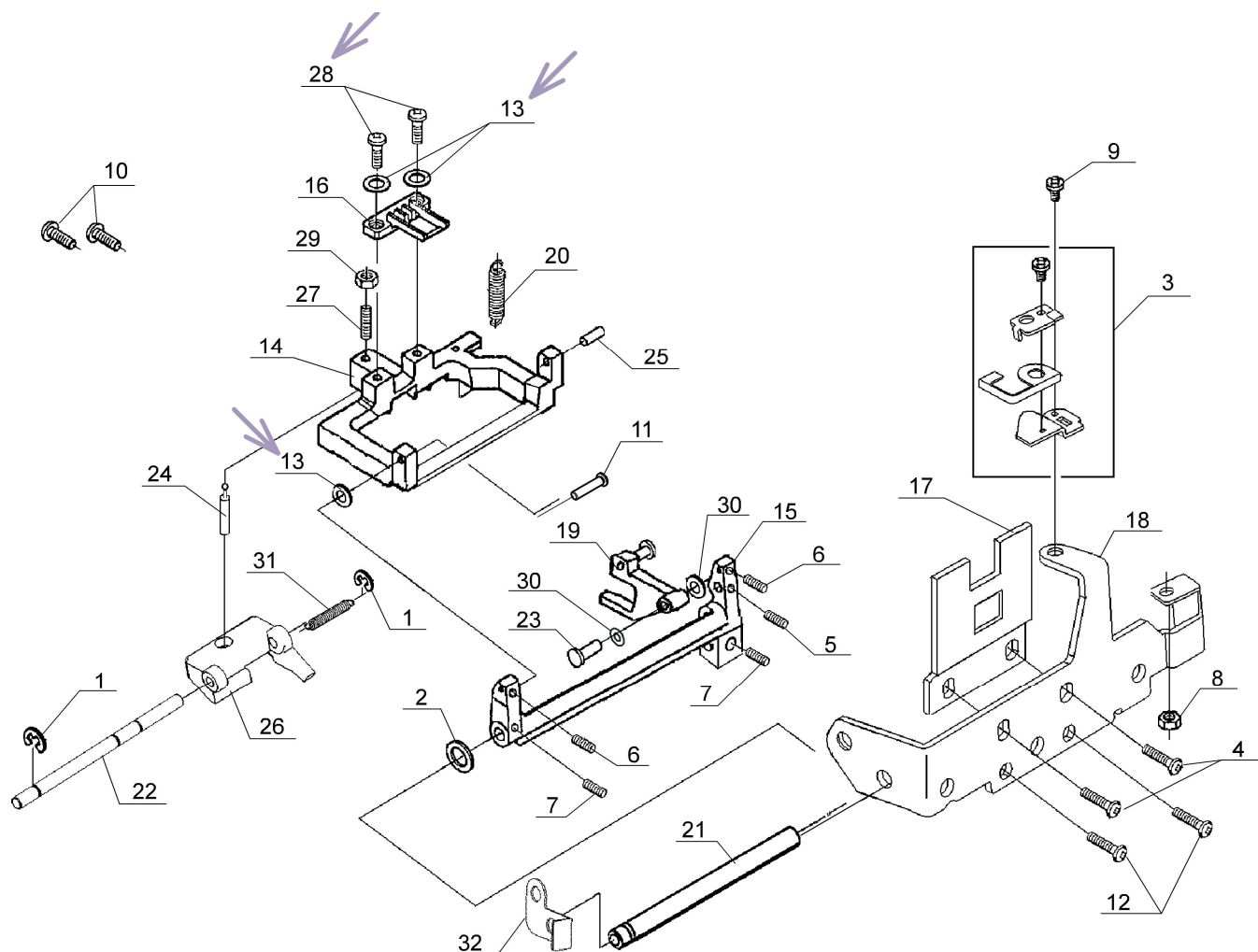
<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	416560701	TENSION ASSY
2	416560801	THREAD GUIDE PLATE ASSY
3	270 062215	M4 NUT
4	270 072266	M4 STUD SCREW
5	270 077042	M4 PHILLIPS SCREW
6	270 087212	M4 SCREW
7	270 087806	PRESSURE BAR LIFTER
8	416560901	TENSION RELEASE LEVER



<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 001504	E6 CLIP-ON-WASHER
2	270 010963	E6 CLIP-ON-WASHER
3	270 043390	THRUST WASHER
4	270 043392	THRUST WASHER
5	270 064179	SPRING PIN
6	270 066725	M4 SCREW
7	270 066727	M4 SCREW
8	SEE #25	COLLAR
9	270 067447	M5 SCREW
10	270 073434	M4 PHILIPS SCREW
11	270 076141	BALL METAL
12	270 076203	OILING CORD
13	270 080078	SHUTTLE RACE SHAFT
14	416514601	WASHER
15	270 085128	BOBBIN
16	270 085247	SECURING PLATE
17	416434001	BEVEL GEAR
18	270 087051	SHUTTLE RACE Version 1
18	416444301	SHUTTLE RACE Version 2
19	270 086132	BOBBIN CASE Version 1
19	68009436	BOBBIN CASE Version 2
20	270 087170	BALL METAL
21	270 087171	TIMING BELT GEAR (LOWER)
22	270 087228	FEED CAM
23	416561001	LOWER STRAIGHT SHAFT
24	270 088115	LIFTING CAM
25	416534301	COLLAR SET

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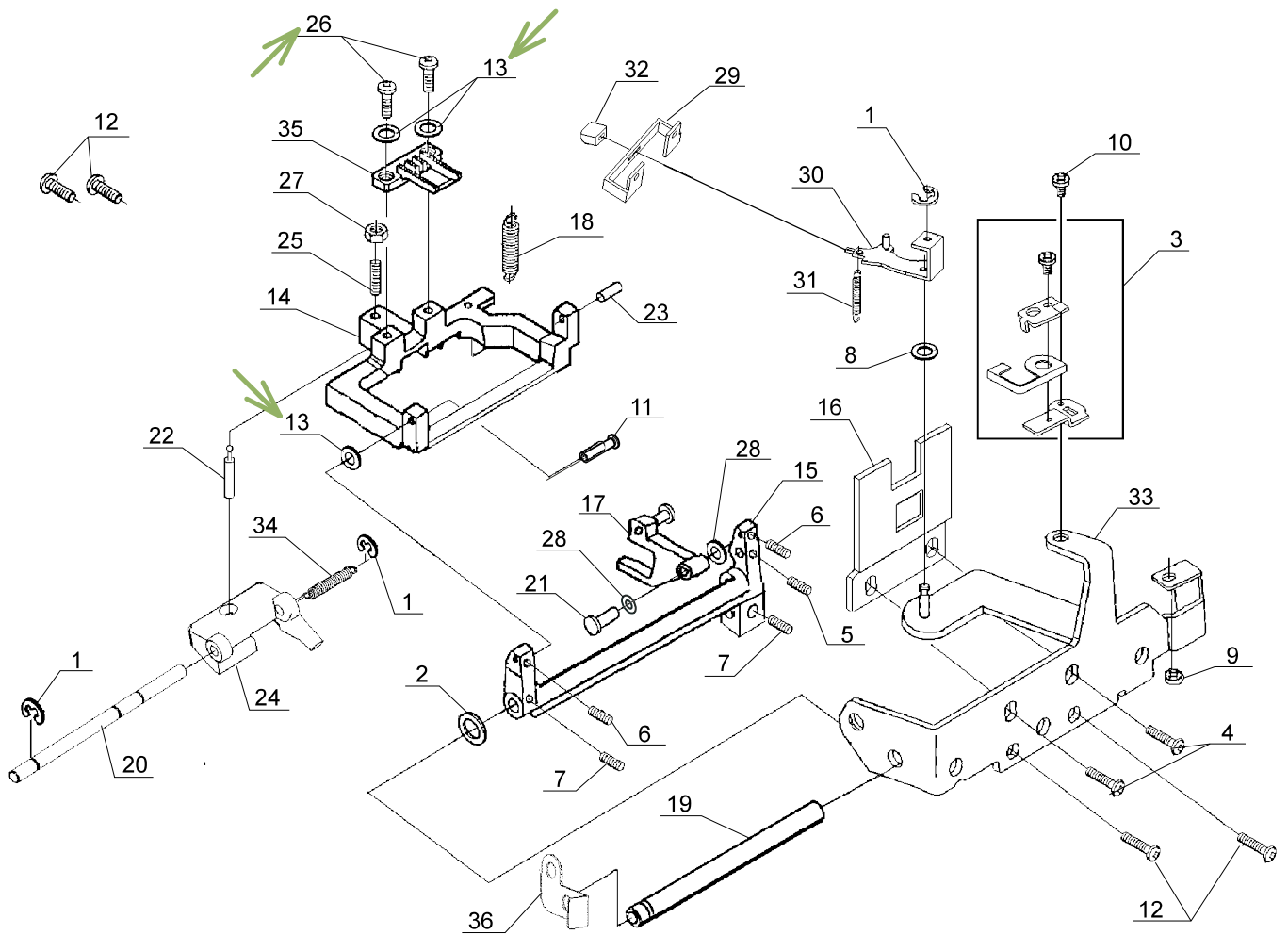
FOR 7256, 7258, 7285Q, 400 ONLY



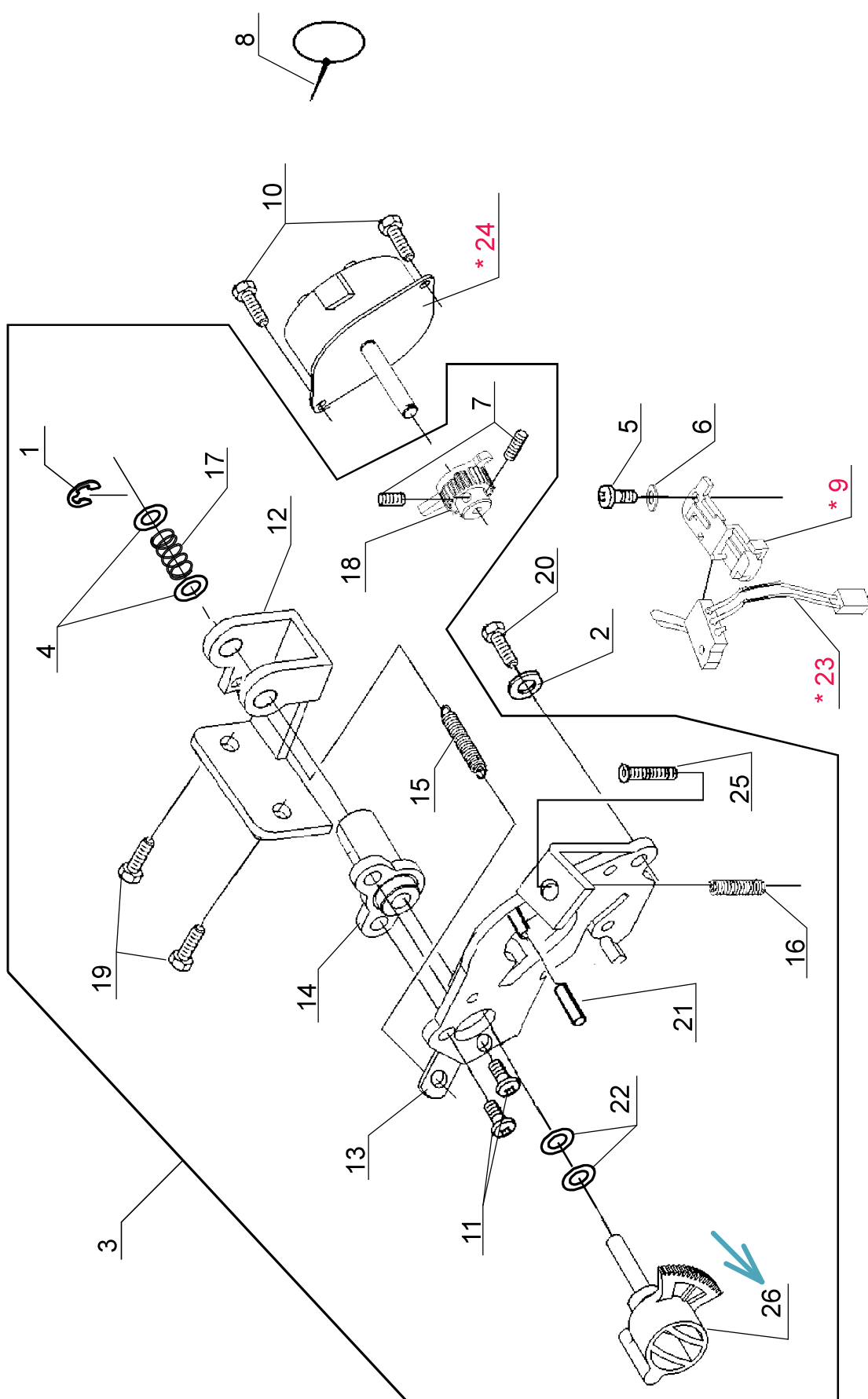
<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 001520	E3 CLIP-ON-WASHER
2	270 032949	WASHER
3	270 051058	RETAINER SET
4	270 061221	M4 PHILIPS SCREW
5	270 061333	M4 SCREW
6	270 064653	M3 SCREW
7	270 066725	M4 SCREW
8	270 073299	M4 TORQUE NUT
9	270 073900	M3 PHILIPS SCREW
10	270 075274	M4 PHILIPS SCREW
11	270 076132	SHAFT
12	270 077042	M4 PHILIPS SCREW
13	270 063805	WASHER
14	270 087103	FEED DOG BASE
15	270 087104	FEED DOG BASE SUPPORT
16	270 087105	FEED DOG Version 1
16	416769401	FEED DOG Version 2
17	270 087122	SUPPORT PLATE
18	270 087145	SECURING BRACKET
19	270 087174	FORKED CRANK
20	270 087186	TORSION SPRING
21	270 087202	SHAFT
22	270 087203	SHAFT
23	270 087206	PIN
24	270 087208	BALL HEADED □ PIN
25	270 087210	PIN
26	270 087226	VERTICAL FEED BLOCK
27	270 087232	M6 STUD SCREW
28	270 072274	M3 CP SCREW
29	270 087268	M6 NUT
30	270 087269	WASHER
31	270 087433	TORSION SPRING
32	416506801	SECURING PLATE
37	68004457	HORIZONTAL SHUTTLE RACE SET

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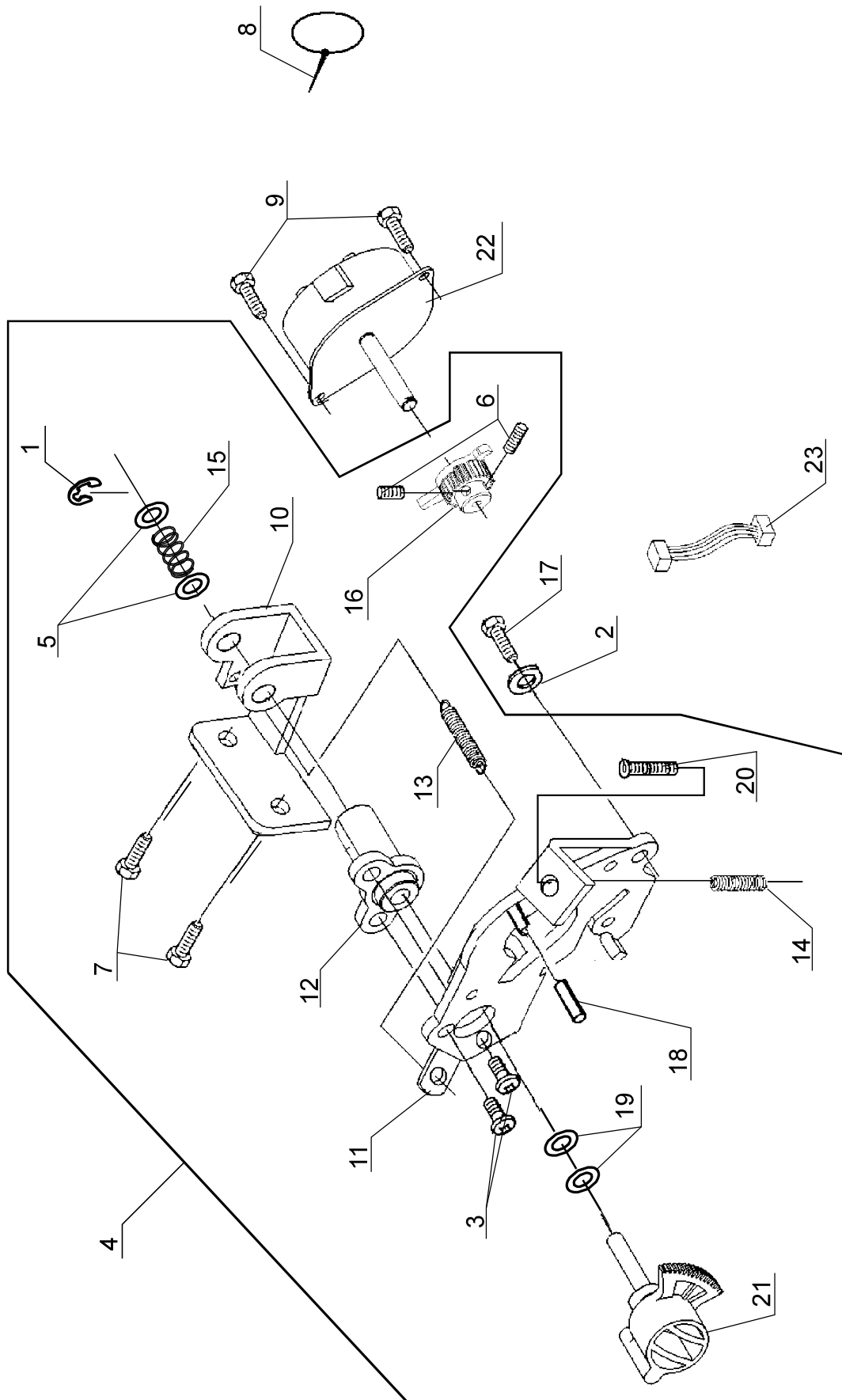
FOR S800 ONLY



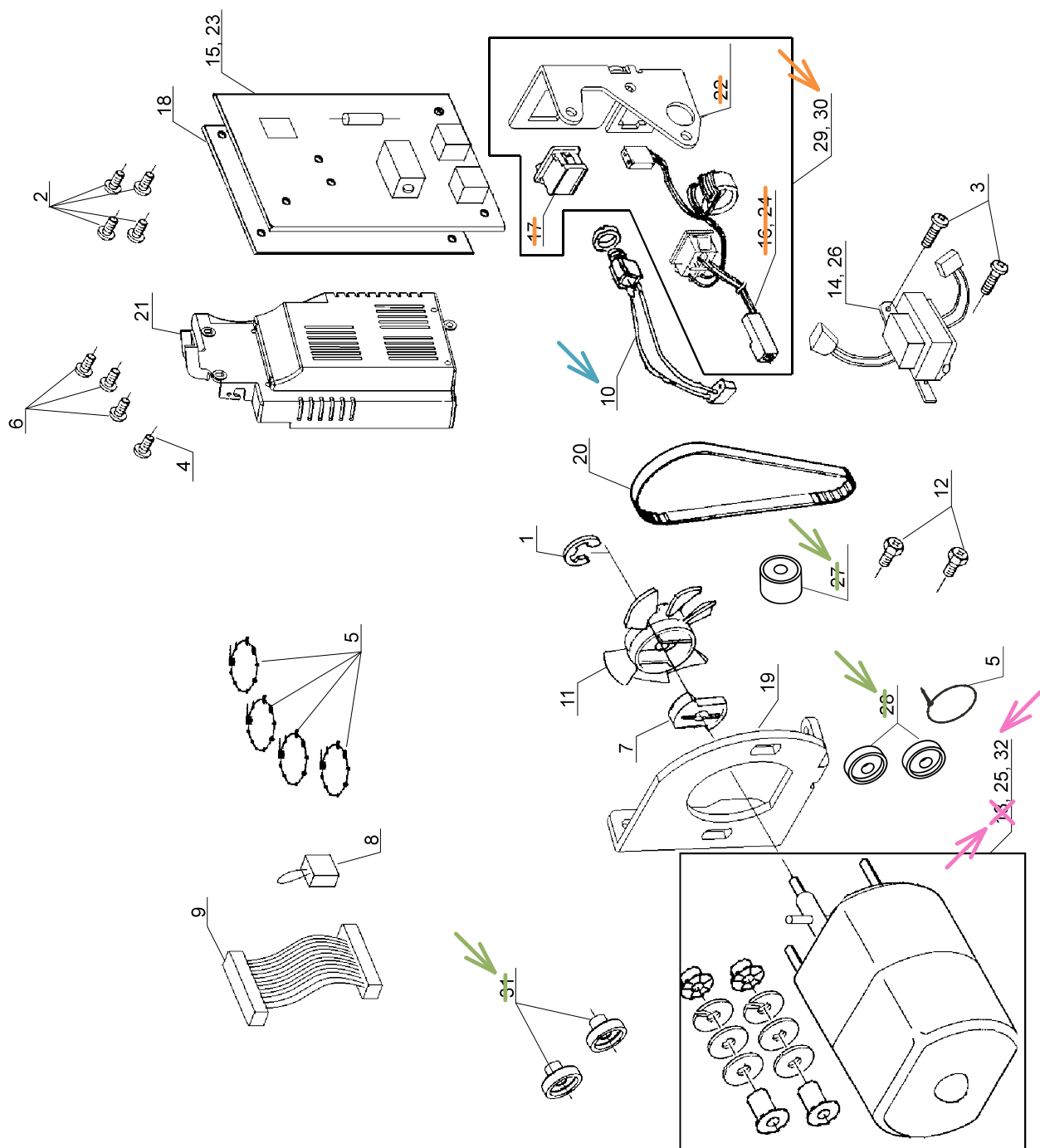
<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 001520	E3 CLIP-ON-WASHER
2	270 032949	WASHER
3	270 051058	RETAINER SET
4	270 061221	M4 PHILIPS SCREW
5	270 061333	M4 SCREW
6	270 064653	M3 SCREW
7	270 066725	M4 SCREW
8	270 072858	WASHER
9	270 073299	M4 TORQUE NUT
10	270 073900	M3 PHILIPS SCREW
11	270 076132	SHAFT
12	270 077042	M4 PHILIPS SCREW
13	270 063805	WASHER
14	270 087103	FEED DOG BASE
15	270 087104	FEED DOG BASE SUPPORT
16	270 087122	SUPPORT PLATE
17	270 087174	FORKED CRANK
18	270 087186	TORSION SPRING
19	270 087202	SHAFT
20	270 087203	SHAFT
21	270 087206	PIN
22	270 087208	BALL HEADED PIN
23	270 087210	PIN
24	270 087226	VERTICAL FEED BLOCK
25	270 087232	M6 STUD SCREW
26	270 072274	M3 CP SCREW
27	270 087268	M6 NUT
28	270 087269	WASHER
29	270 087422	DROP GUIDE (S800 ONLY)
30	270 087423	DROP LEVER (S800 ONLY)
31	270 087424	TORSION SPRING (S800 ONLY)
32	270 087425	DROP KNOB (S800 ONLY)
33	270 087426	SECURING BRACKET (S800 ONLY)
34	270 087433	TORSION SPRING
35	270 087105	FEED DOG Version 1
35	416769401	FEED DOG Version 2
36	416506801	SECURING PLATE
37	68004457	HORIZONTAL SHUTTLE RACE SET



<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 001513	E4 CLIP-ON-WASHER
2	270 031246	WASHER
3	270 051049	FEED REGULATOR UNIT
4	270 059221	WASHER
5	270 063796	M3 SCREW
6	270 063805	WASHER
7	270 064653	M3 SCREW
8	270 077041	UNITY FASTENER
9	270 077527	SENSOR COVER (*)
10	270 080110	M3 PHILIPS SCREW
11	416442801	M3 PHILIPS SCREW
12	270 087146	BRACKET
13	270 087148	STEPPING MOTOR BRACKET
14	270 087178	FEED REGULATOR SHAFT METAL BUSH
15	270 087188	EXTENSION SPRING
16	270 087189	COMPRESSION SPRING
17	270 087191	COMPRESSION SPRING
18	270 087253	PINION GEAR
19	416821901	CP BOLT
20	270 087262	M3 CP SCREW
21	270 087273	PIN
22	270 087274	WASHER
23	416463101	SWITCH HARNESS (*)
24	270 087600	STEPPING MOTOR (*)
25	270 087668	M4 BOLT
26	68013614	FEED REGULATOR

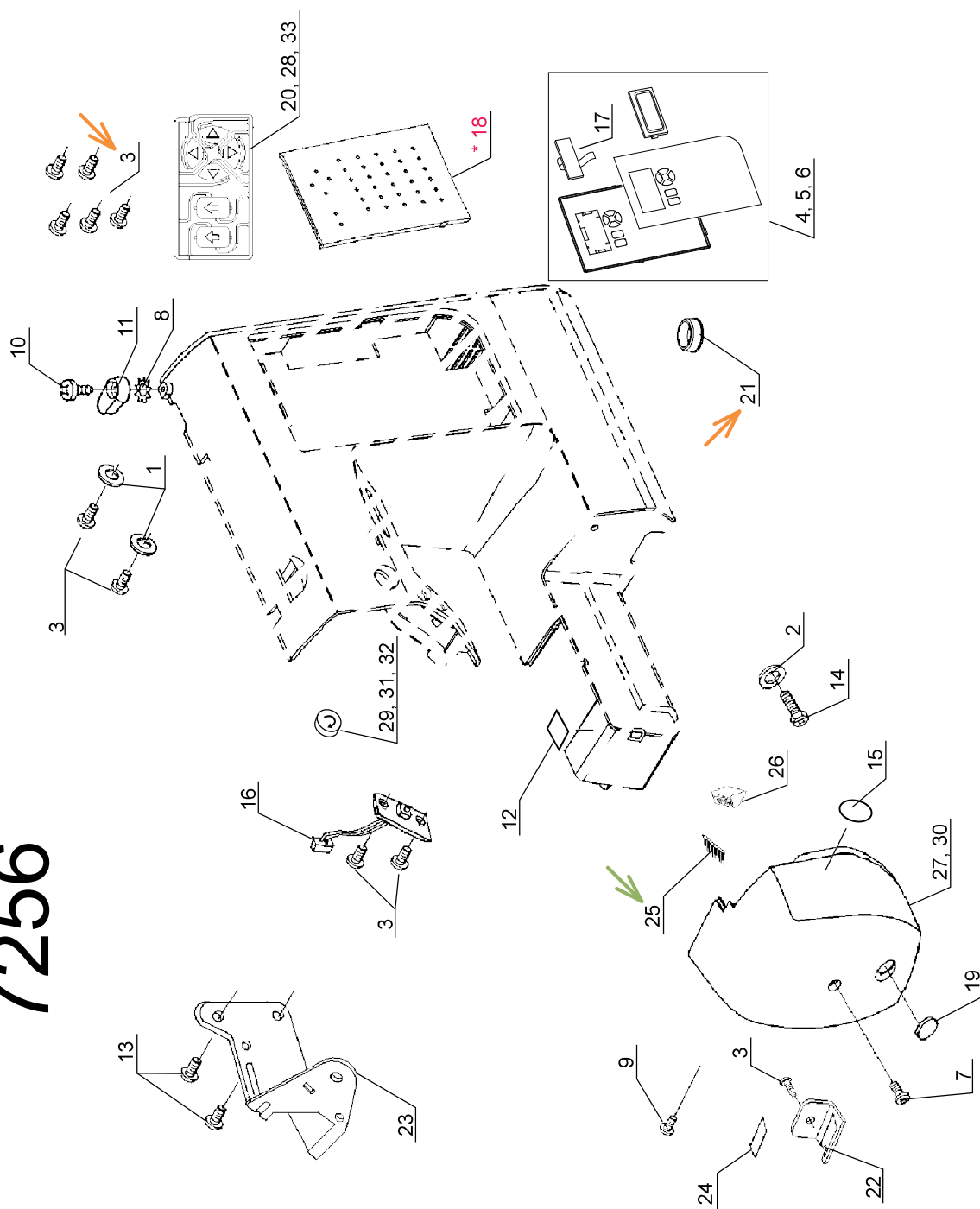


<u>№</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 001513	E4 CLIP-ON-WASHER
2	270 025670	WASHER
3	416442801	M3 PHILIPS SCREW
4	270 051049	FEED REGULATOR UNIT
5	270 059221	WASHER
6	270 064653	M3 SCREW
7	416821901	CP BOLT
8	270 077041	UNITY FASTENER
9	270 080110	M3 PHILIPS SCREW
10	270 087146	BRACKET
11	270 087148	STEPPING MOTOR BRACKET
12	270 087178	FEED REGULATOR SHAFT METAL BUSH
13	270 087188	EXTENSION SPRING
14	270 087189	COMPRESSION SPRING
15	270 087191	COMPRESSION SPRING
16	270 087253	PINION GEAR
17	270 087262	M3 CP SCREW
18	270 087273	PIN
19	270 087274	WASHER
20	270 087668	M4 BOLT
21	68013614	FEED REGULATOR
22	68014194	STEPPING MOTOR
23	68014195	SWITCH HARNESS



<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 001520	E3 CLIP-ON-WASHER
2	270 039213	M3 SCREW
3	270 061222	M4 PHILIPS SCREW
4	270 061224	M4 PHILIPS SCREW
5	270 077041	UNITY FASTENER
6	270 077042	M4 PHILLIPS SCREW
7	270 077614	GEAR CLUTCH
8	68003789	JUMPER HARNESS (7256)
9	416537801	5P CORD HARNESS
10	68003790	PIN-JACK HARNESS
11	270 087237	MOTOR FAN
12	416821901	CP BOLT
13		MAIN MOTOR (120V)
14	270 087514	TRANSFORMER (120V)
15	270 087530	CIRCUIT BOARD (120V)
16		INLET HARNESS (120V)
17		SWITCH
18	270 087542	INSULATION SHEET
19	416563601	MAIN MOTOR BRACKET
20	416512401	DRIVING BELT
21	416563701	AC CIRCUIT BOARD BOX
22		SWITCH BRACKET
23	270 087553	CIRCUIT BOARD (230V)
24		INLET HARNESS (230V)
25	68020308	MAIN MOTOR (230V)
26	270 087519	TRANSFORMER (230V)
27		FERRITE RING (230V)
28		BUSH (230V)
29	68004631	POWER SWITCH CORD ASSY (120V)
30	68004632	POWER SWITCH CORD ASSY (230V)
31		BUSH
32	68013171	MAIN MOTOR (120V, 127V)

7256

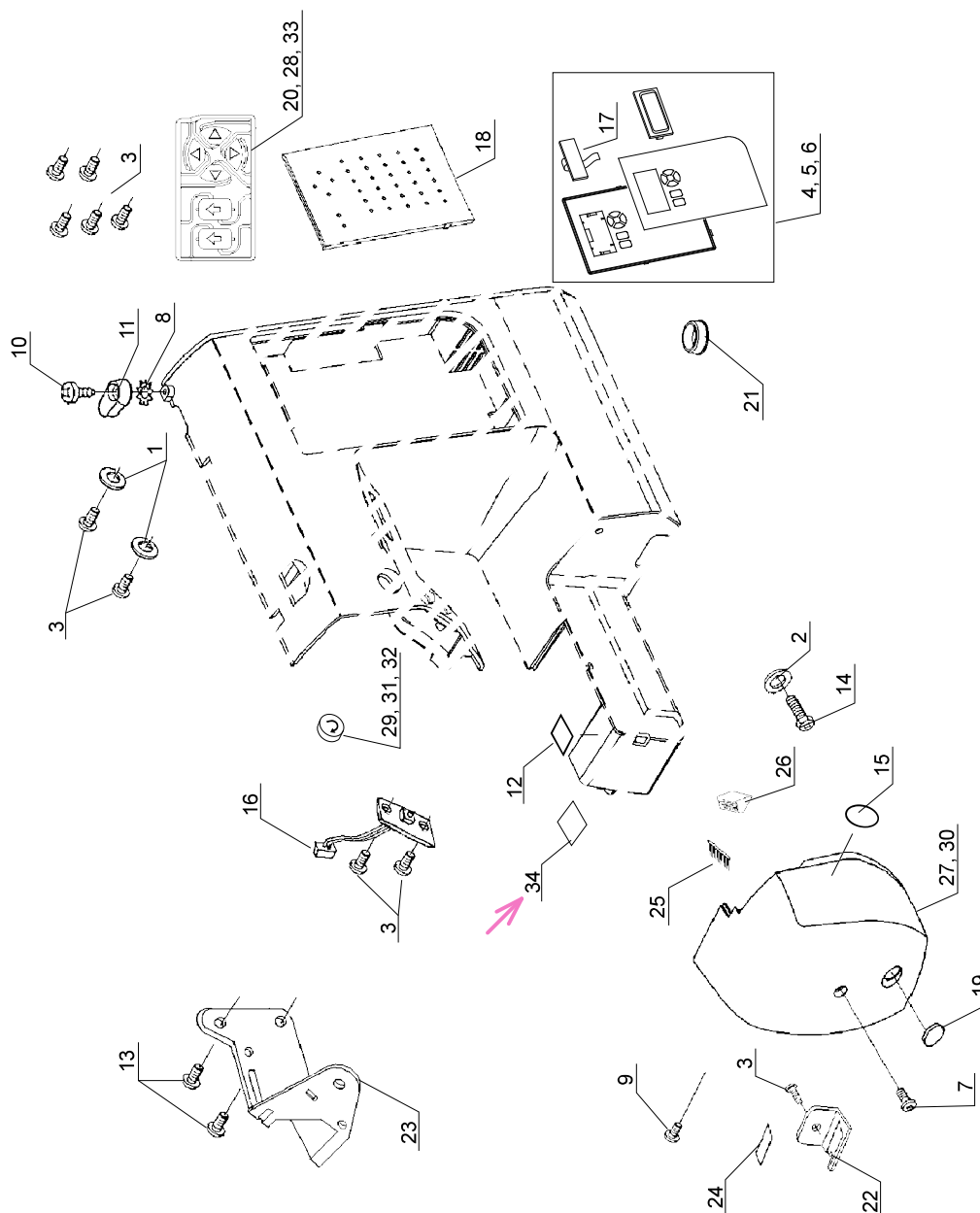


<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 025670	WASHER
2	270 031246	WASHER
3	270 039213	M3 SCREW
4	270 052038	CONTROL PANEL (GREEN)
5	416564901	CONTROL PANEL (BLUE)
6	416565001	CONTROL PANEL (WHITE)
7	270 061222	M4 PHILIPS SCREW
8	270 064360	TOOTHED WASHER
9	270 065736	M4 PHILIPS SCREW
10	270 074795	TAPPING SCREW
11	270 076440	BOBBIN WINDER LATCH
12	270 076511	STICKER
13	270 077042	M4 PHILIPS SCREW
14	270 077044	M3 PHILIPS SCREW
15	416458601	STICKER
16	416463801	SWITCH HARNESS
17	416463901	LCD
18	270 084083	CPU / SWITCH CIRCUIT BOARD (*)
19	416564001	BRACKET
20		PATTERN SWITCH (BLUE)
21	270 083116	CAP
22	270 087345	BLADE FIXTURE
23	416564101	FACE COVER BRACKET
24	270 087766	BLADE
25	270 087272	BRUSH
26	416564301	BLADE FIXTURE
27	416512201	FACE COVER (GREEN)
28	416464001	PATTERN SWITCH (GREEN)
29	416464101	BUTTON (GREEN)
30	416565101	FACE COVER (BLUE□WHITE)
31	416565201	BUTTON (BLUE)
32		BUTTON (WHITE)
33		PATTERN SWITCH (WHITE)
34		SUPPORT PIN

K-2

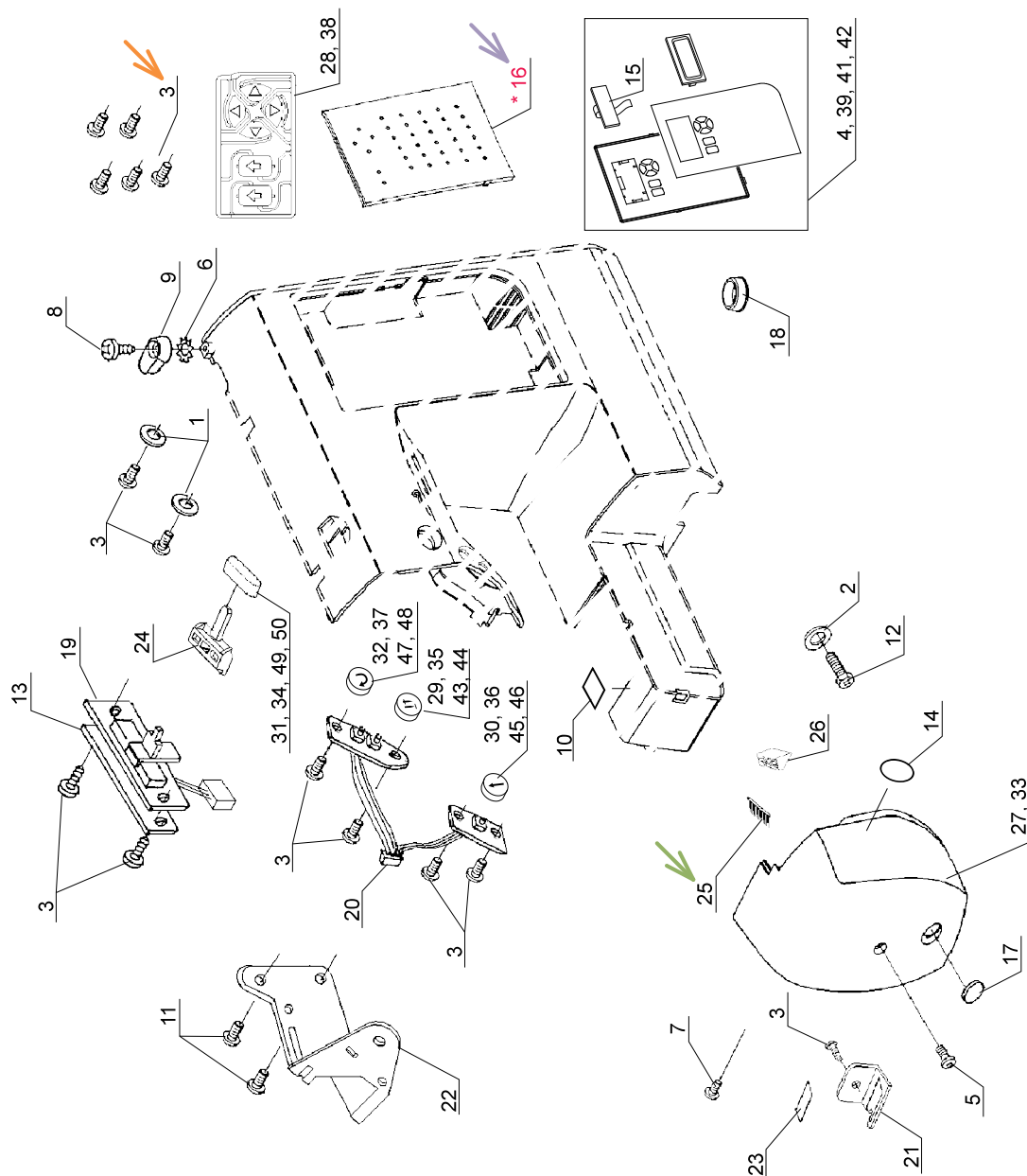
Version 2

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<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 025670	WASHER
2	270 031246	WASHER
3	270 039213	M3 SCREW
4	270 052038	CONTROL PANEL (GREEN)
5	416564901	CONTROL PANEL (BLUE)
6	416565001	CONTROL PANEL (WHITE)
7	270 061222	M4 PHILIPS SCREW
8	270 064360	TOOTHED WASHER
9	270 065736	M4 PHILIPS SCREW
10	270 074795	TAPPING SCREW
11	270 076440	BOBBIN WINDER LATCH
12	270 076511	STICKER
13	270 077042	M4 PHILIPS SCREW
14	270 077044	M3 PHILIPS SCREW
15	416458601	STICKER
16	416463801	SWITCH HARNESS
17	416463901	LCD
18	68020312	CPU / SWITCH CIRCUIT BOARD
19	416564001	BRACKET
20		PATTERN SWITCH (BLUE)
21	270 083116	CAP
22	270 087345	BLADE FIXTURE
23	416564101	FACE COVER BRACKET
24	270 087766	BLADE
25	270 087272	BRUSH
26	416564301	BLADE FIXTURE
27	416512201	FACE COVER (GREEN)
28	416464001	PATTERN SWITCH (GREEN)
29	416464101	BUTTON (GREEN)
30	416565101	FACE COVER (BLUE□WHITE)
31	416565201	BUTTON (BLUE)
32		BUTTON (WHITE)
33		PATTERN SWITCH (WHITE)
34	68019985	STICKER

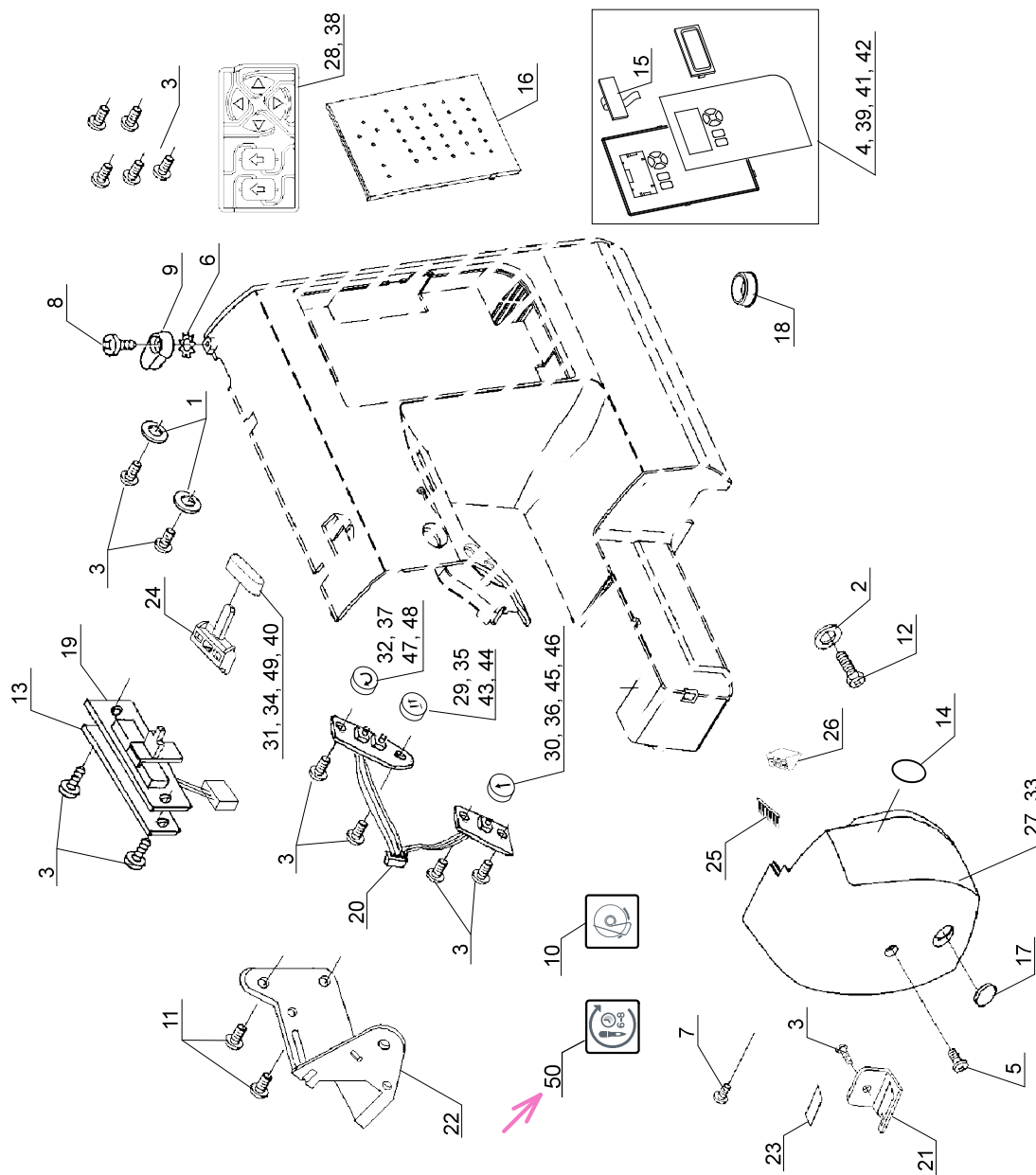
7258, 7285Q, Experience 400, S800



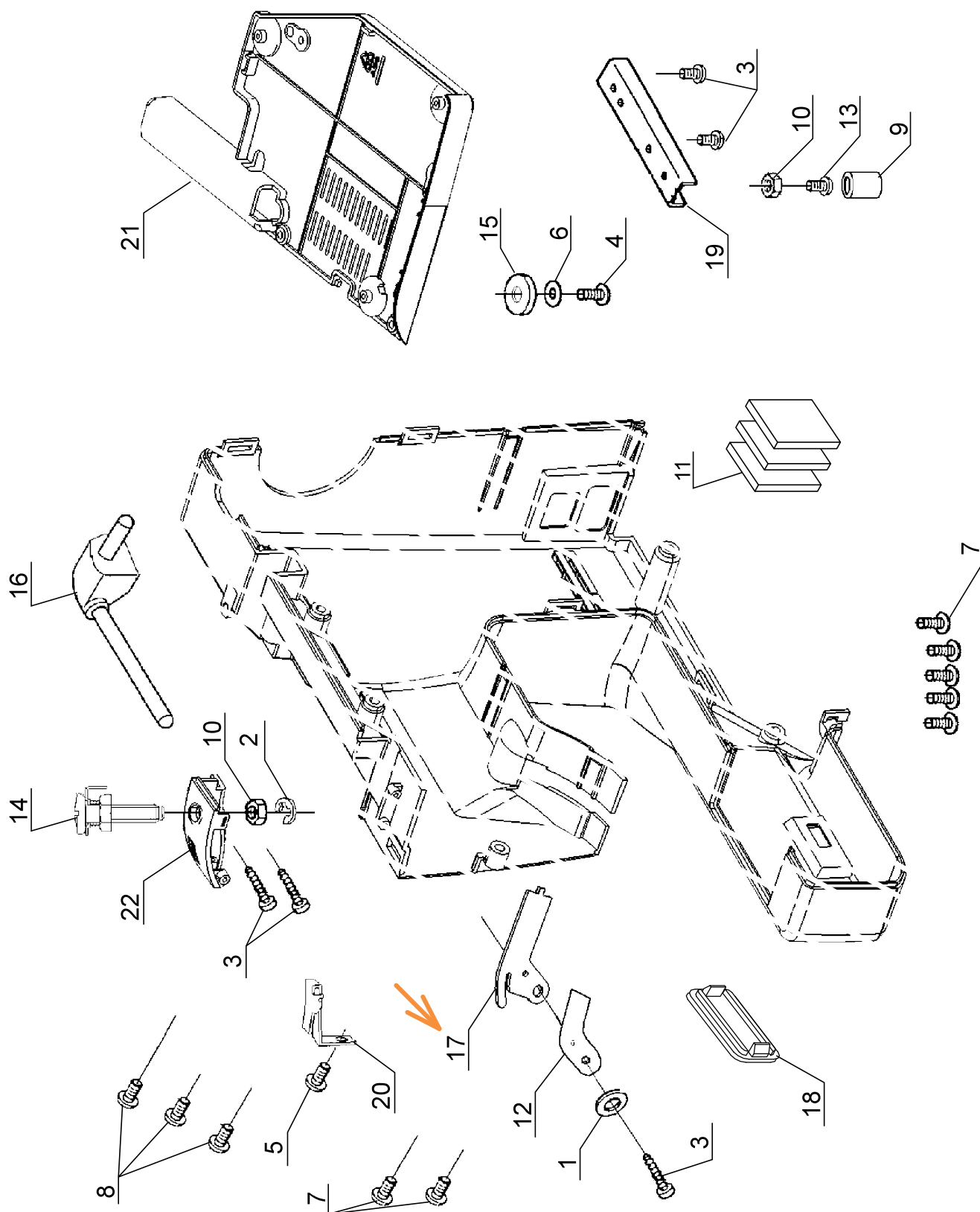
No	PART NO.	DESCRIPTION
1	270 025670	WASHER
2	270 031246	WASHER
3	270 039213	M3 SCREW
4	416512101	CONTROL PANEL (7258)
5	270 061222	M4 PHILIPS SCREW
6	270 064360	TOOTHED WASHER
7	270 065736	M4 PHILIPS SCREW
8	270 074795	TAPPING SCREW
9	270 076440	BOBBIN WINDER LATCH
10	270 076511	STICKER
11	270 077042	M4 PHILIPS SCREW
12	270 077044	M3 PHILIPS SCREW
13	416563901	INSULATION SHEET
14	416458601	STICKER (7258, S800)
15	416463901	LCD
16	68014001	CPU / SWITCH CIRCUIT BOARD (*)
17	416564001	BRACKET
18	270 083116	CAP
19	416564701	SLIDE HARNESS
20	416564801	SWITCH HARNESS
21	270 087345	BLADE FIXTURE
22	416564101	FACE COVER BRACKET
23	270 087766	BLADE
24	416449601	SLIDE LEVER
25	270 087272	BRUSH
26	416564301	BLADE FIXTURE
27	416512201	FACE COVER (7258, S800)
28	416464001	PATTERN SWITCH (7258)
29	416564401	BUTTON (7258)
30	416564501	BUTTON (7258)
31	416564601	KNOB (7258)
32	416770801	BUTTON (7258)
33	68001476	FACE COVER (7285Q)
34	68001477	KNOB (7285Q)
35	68001479	BUTTON (7285Q)
36	68001480	BUTTON (7285Q)
37	68001481	BUTTON (7285Q)
38	416828101	PATTERN SWITCH (7285Q, Ex400, S800)
39	68001482	CONTROL PANEL (7285Q)
40		SUPPORT PIN
41	416827801	CONTROL PANEL (S800)
42		CONTROL PANEL (Ex400)
43		BUTTON (Ex400)
44	416828201	BUTTON (S800)
45		BUTTON (Ex400)
46	416828301	BUTTON (S800)
47		BUTTON (Ex400)
48	416828501	BUTTON (S800)
49	416828401	KNOB (S800)
50		KNOB (Ex400)

Version 2

7258, 7285Q, Experience 400, S800



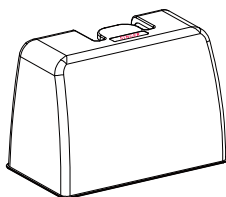
<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 025670	WASHER
2	270 031246	WASHER
3	270 039213	M3 SCREW
4	416512101	CONTROL PANEL (7258)
5	270 061222	M4 PHILIPS SCREW
6	270 064360	TOOTHED WASHER
7	270 065736	M4 PHILIPS SCREW
8	270 074795	TAPPING SCREW
9	270 076440	BOBBIN WINDER LATCH
10	270 076511	STICKER
11	270 077042	M4 PHILIPS SCREW
12	270 077044	M3 PHILIPS SCREW
13	416563901	INSULATION SHEET
14	416458601	STICKER (7258, S800)
15	416463901	LCD
16	68020313	CPU / SWITCH CIRCUIT BOARD
17	416564001	BRACKET
18	270 083116	CAP
19	416564701	SLIDE HARNESS
20	416564801	SWITCH HARNESS
21	270 087345	BLADE FIXTURE
22	416564101	FACE COVER BRACKET
23	270 087766	BLADE
24	416449601	SLIDE LEVER
25	270 087272	BRUSH
26	416564301	BLADE FIXTURE
27	416512201	FACE COVER (7258, S800)
28	416464001	PATTERN SWITCH (7258)
29	416564401	BUTTON (7258)
30	416564501	BUTTON (7258)
31	416564601	KNOB (7258)
32	416770801	BUTTON (7258)
33	68001476	FACE COVER (7285Q)
34	68001477	KNOB (7285Q)
35	68001479	BUTTON (7285Q)
36	68001480	BUTTON (7285Q)
37	68001481	BUTTON (7285Q)
38	416828101	PATTERN SWITCH (7285Q, Ex400, S800)
39	68001482	CONTROL PANEL (7285Q)
40		KNOB (Ex400)
41	416827801	CONTROL PANEL (S800)
42		CONTROL PANEL (Ex400)
43		BUTTON (Ex400)
44	416828201	BUTTON (S800)
45		BUTTON (Ex400)
46	416828301	BUTTON (S800)
47		BUTTON (Ex400)
48	416828501	BUTTON (S800)
49	416828401	KNOB (S800)
50	68019985	STICKER



<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 004844	WASHER
2	270 027925	E2.5 CLIP-ON-WASHER
3	270 039213	M3 SCREW
4	270 044261	M4 SCREW
5	270 058981	TAPPING SCREW
6	270 059221	WASHER
7	270 061224	M4 PHILLIPS SCREW
8	270 064484	TAPPING SCREW
9	416509201	RUBBER FOOT
10	270 073299	M4 TORQUE NUT
11	270 076274	SPACER FOR CARRY CASE
12	270 077528	SPRING PLATE
13	270 086038	STUD SCREW
14	270 087250	M4 SPECIAL SCREW UNIT
15	416509301	RUBBER FOOT
16	416509901	SPOOL PIN UNIT
17	68013740	TENSION PLATE
18	270 087483	CAP
19	416770901	LEG
20	416771001	RETAINER
21	416771101	BOTTOM COVER
22	416771201	TENSION CAP



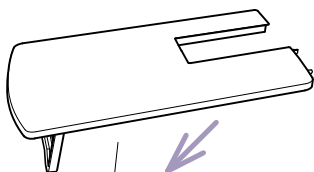
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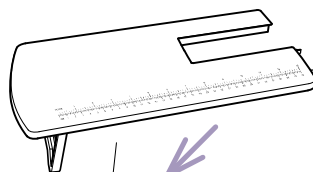
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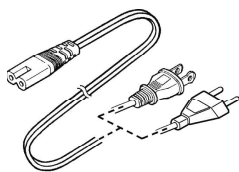
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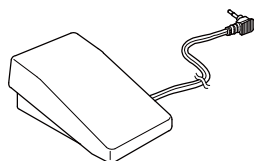
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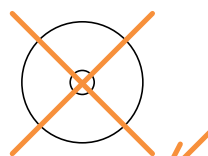
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1~8



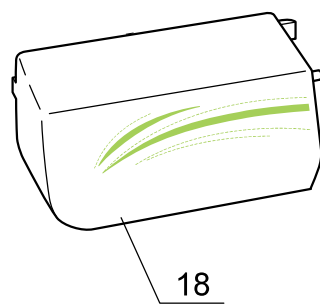
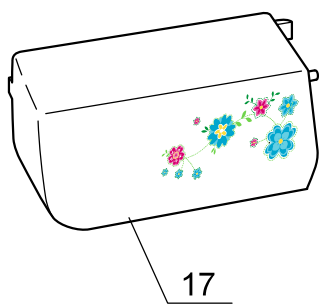
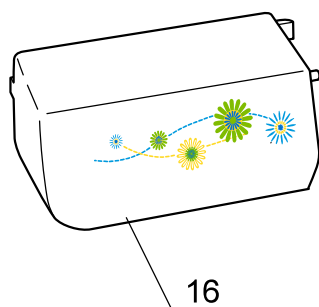
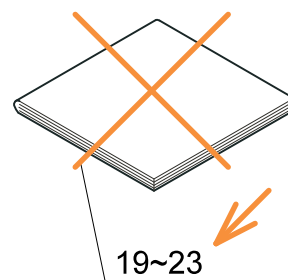
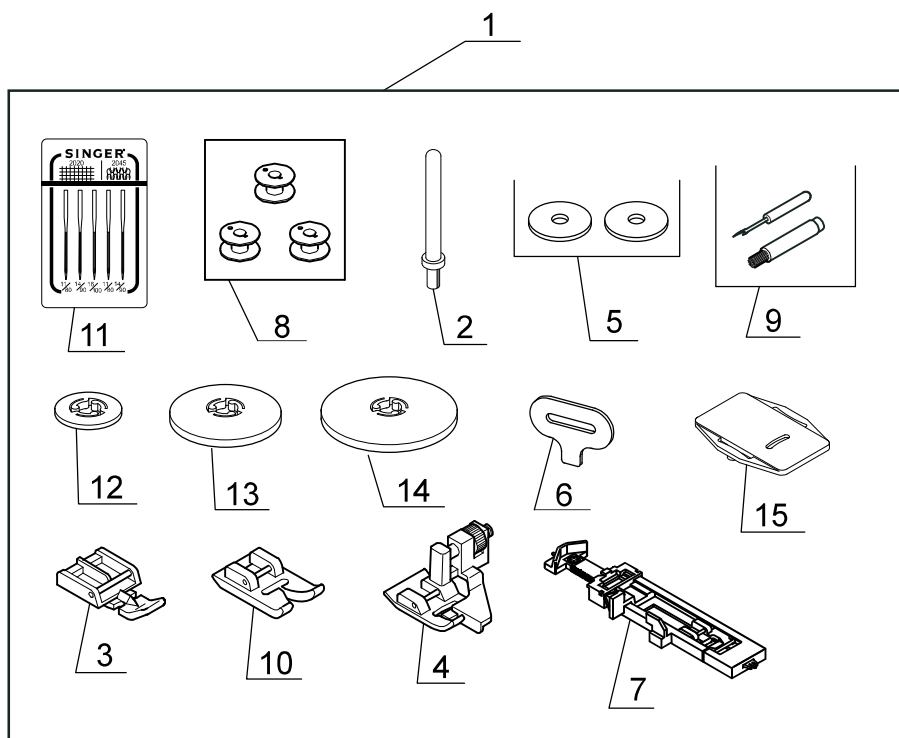
9•10



15~17

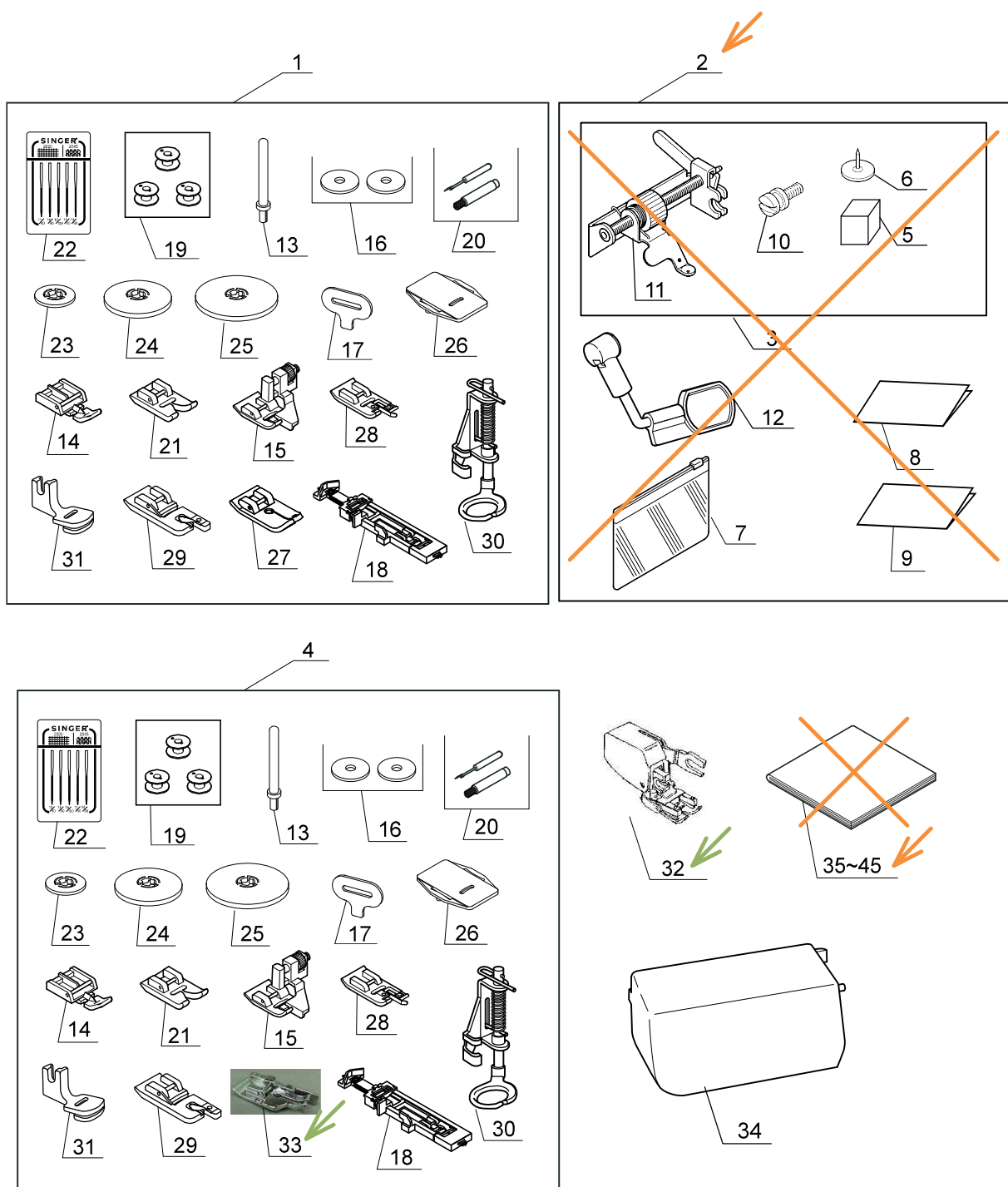
<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	416464901	POWER CORD / UL Black
2		POWER CORD / Australia
3		POWER CORD / Brazil
4		POWER CORD / Korea
5		POWER CORD / EU
6		POWER CORD / China
7		POWER CORD / 3 Pin
8	416813901	POWER CORD / UL White
9	416436101	FOOT CONTROL / Black
10	416813801	FOOT CONTROL / White
11	270 088218	VINYL COVER
12		HARD COVER
13		EXTENSION TABLE
14	68019479	EXTENSION TABLE (With silk)
15		DVD / USA
16		DVD / Australia
17		DVD / Middle East
18	416719801	CANVAS COVER

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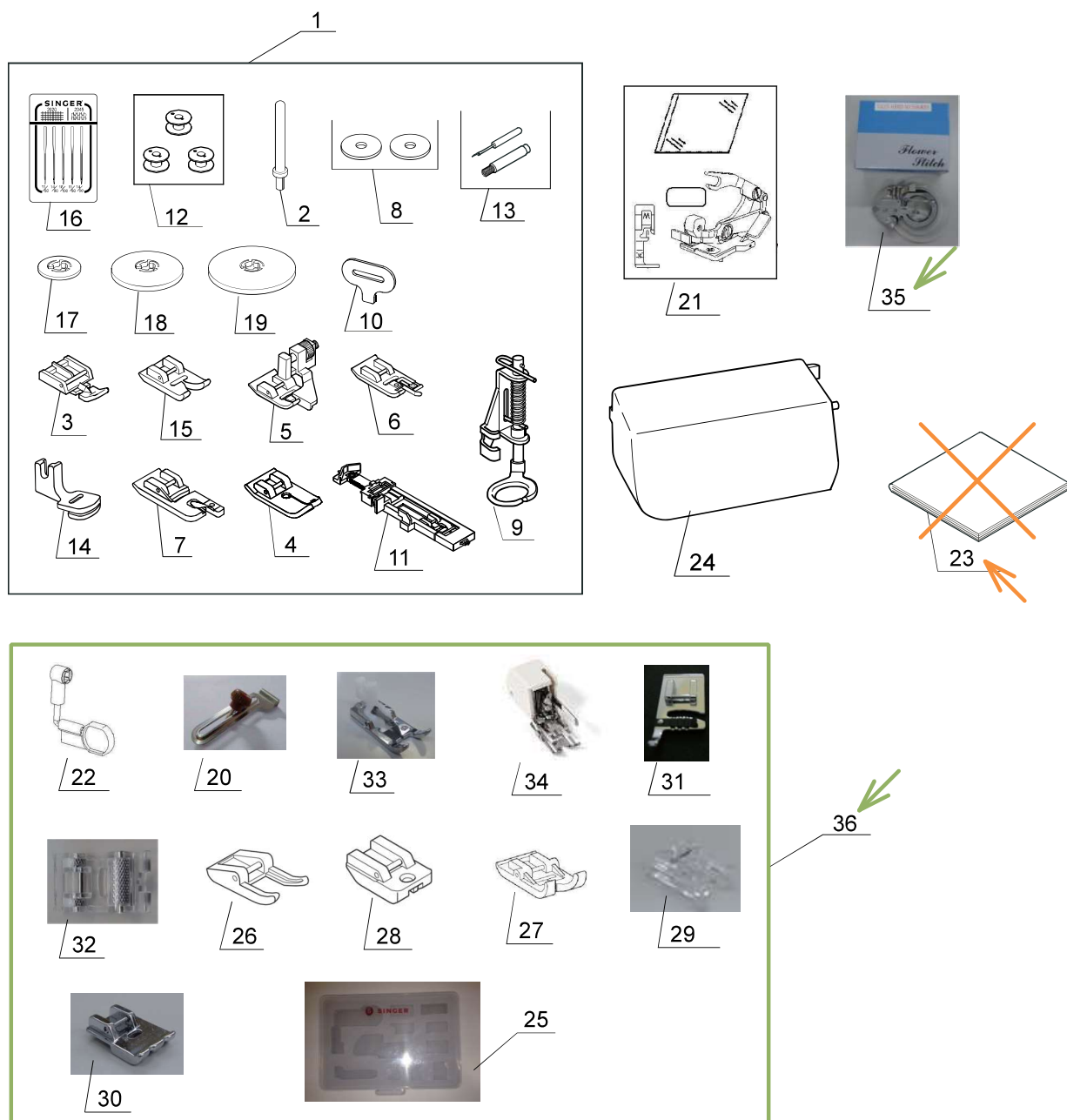


<u>No</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	270 051039	ACCESSORY SET
2	68004083	SPOOL PIN
3	416437001	ZIPPER FOOT
4	416437101	BLIND STITCH FOOT
5	68004084	SPOOL PIN DISC
6	68004086	LARGE SCREW DRIVER
7	416465601	BUTTONHOLE FOOT
8	270 085128	BOBBIN
9	416436401	BUTTONHOLE OPENER / BRUSH
10	416437201	SATIN FOOT
11		NEEDLE SET
12	270 087287	SPOOL PIN CAP (MINI)
13	270 087289	SPOOL PIN CAP (SMALL)
14	270 087290	SPOOL PIN CAP (LARGE)
15	270 087294	DARNING PLATE
16	416561501	ACC. BOX (Wave)
17	416561601	ACC. BOX (Flower)
18	270 088269	ACC. BOX (Flower)
19		INSTRUCTION BOOK (Eng/Fre/Spa)
20		INSTRUCTION BOOK (Eng/Fre/Ara)
21		INSTRUCTION BOOK (Ita/Dut/Ger)
22		INSTRUCTION BOOK (Dan/Swe/Nor)
23		INSTRUCTION BOOK (Rus)

7258, 7285Q, Experience 400



No	PART NO.	DESCRIPTION
1	270 052035	ACCESSORY SET (7258)
2		ACCESSORY SET (7258)
3		CIRCLE STITCH ATTACHEMENT SET
4	68001473	ACCESSORY SET (7285Q, Ex400)
5		SPACER
6		THUMB TACK
7		ACCESSORY VINYL BAG
8		INSTRUCTION SHEET (MAGNIFYING GLASS)
9		INSTRUCTION SHEET (CIRCLE STITCH ATTACHEMENT)
10		SPECIAL PRESSER FOOT SCREW
11		CIRCLE STITCH ATTACHEMENT
12		MAGNIFYING GLASS
13	68004083	SPOOL PIN
14	416437001	ZIPPER FOOT
15	416437101	BLIND STITCH FOOT
16	68004084	SPOOL PIN DISC
17	68004086	LARGE SCREW DRIVER
18	416465601	BUTTONHOLE FOOT
19	270 085128	BOBBIN
20	416436401	BUTTONHOLE OPENER / BRUSH
21	416437201	SATIN FOOT
22		NEEDLE SET
23	270 087287	SPOOL PIN CAP (MINI)
24	270 087289	SPOOL PIN CAP (SMALL)
25	270 087290	SPOOL PIN CAP (LARGE)
26	270 087294	DARNING PLATE
27	416129101	STRAIGHT STITCH FOOT (7258)
28	270 006907008	OVERCASTING FOOT
29	270 076259	ROLLED HEMMER
30	270 077079	DARNING & EMBROIDERY FOOT
31	2500259.01	GATHERING FOOT
32		EVEN FEED FOOT (TPO / 7285Q, Ex400)
33	68013748	STRAIGHT STITCH FOOT (TPO / 7285Q, Ex400)
34	270 087908	ACC. BOX
35		INSTRUCTION BOOK (7258 Eng/Fre/Spa)
36		INSTRUCTION BOOK (7258 Chi/Eng)
37		INSTRUCTION BOOK (7258, 7285 Por)
38		INSTRUCTION BOOK (7285Q DanSwe/Nor/Fin)
39		INSTRUCTION BOOK (7285Q Ita/Dut/Spa)
40		INSTRUCTION BOOK (7285Q Ger/Dut/Fre)
41		INSTRUCTION BOOK (7285Q Chi/Eng)
42		INSTRUCTION BOOK (7285Q Eng/Fre/Spa)
43		INSTRUCTION BOOK (Ex400 Eng/Fre/Spa)
44		INSTRUCTION BOOK (7285Q Mexico)
45		INSTRUCTION BOOK (7285Q Indonesian)



No	PART NO.	DESCRIPTION
1		ACCESSORY SET
2	68004083	SPOOL PIN
3	416437001	ZIPPER FOOT
4	416129101	STRAIGHT STITCH FOOT
5	416437101	BLIND STITCH FOOT
6	270 006907008	OVERCASTING FOOT
7	270 076259	ROLLED HEMMER
8	68004084	SPOOL PIN DISC
9	270 077079	DARNING & EMBROIDERY FOOT
10	68004086	LARGE SCREW DRIVER
11	416465601	BUTTONHOLE FOOT
12	270 085128	BOBBIN
13	416436401	BUTTONHOLE OPENER / BRUSH
14	2500259.01	GATHERING FOOT
15	416437201	SATIN FOOT
16		NEEDLE SET
17	270 087287	SPOOL PIN CAP (MINI)
18	270 087289	SPOOL PIN CAP (SMALL)
19	270 087290	SPOOL PIN CAP (LARGE)
20	416799201	SEAM GUIDE
21	270 085670	SIDE CUTTER THAT LATCHES TO THE NEEDLE PLATE
22	270 086640	MAGNIFIER
23		INSTRUCTION BOOK
24	270 087908	ACC. BOX
25		Presser Foot Case (TPO)
26		Open Toe Foot, Clear Plastic (TPO)
27		Non-Stick Foot (TPO)
28		Invisible Zipper Foot (TPO)
29		Beading Foot (TPO)
30		Piping Foot (TPO)
31		Cording Foot (TPO)
32		Roller Foot (TPO)
33		Fringe Foot (TPO)
34		Even Feed (TPO)
35		Flower Stitcher (TPO)
36	416812701	TPO PARTS SET (TPO)