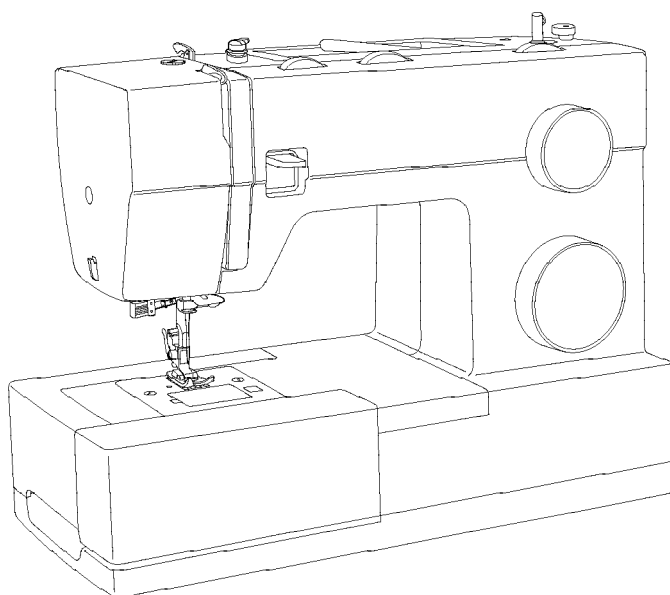




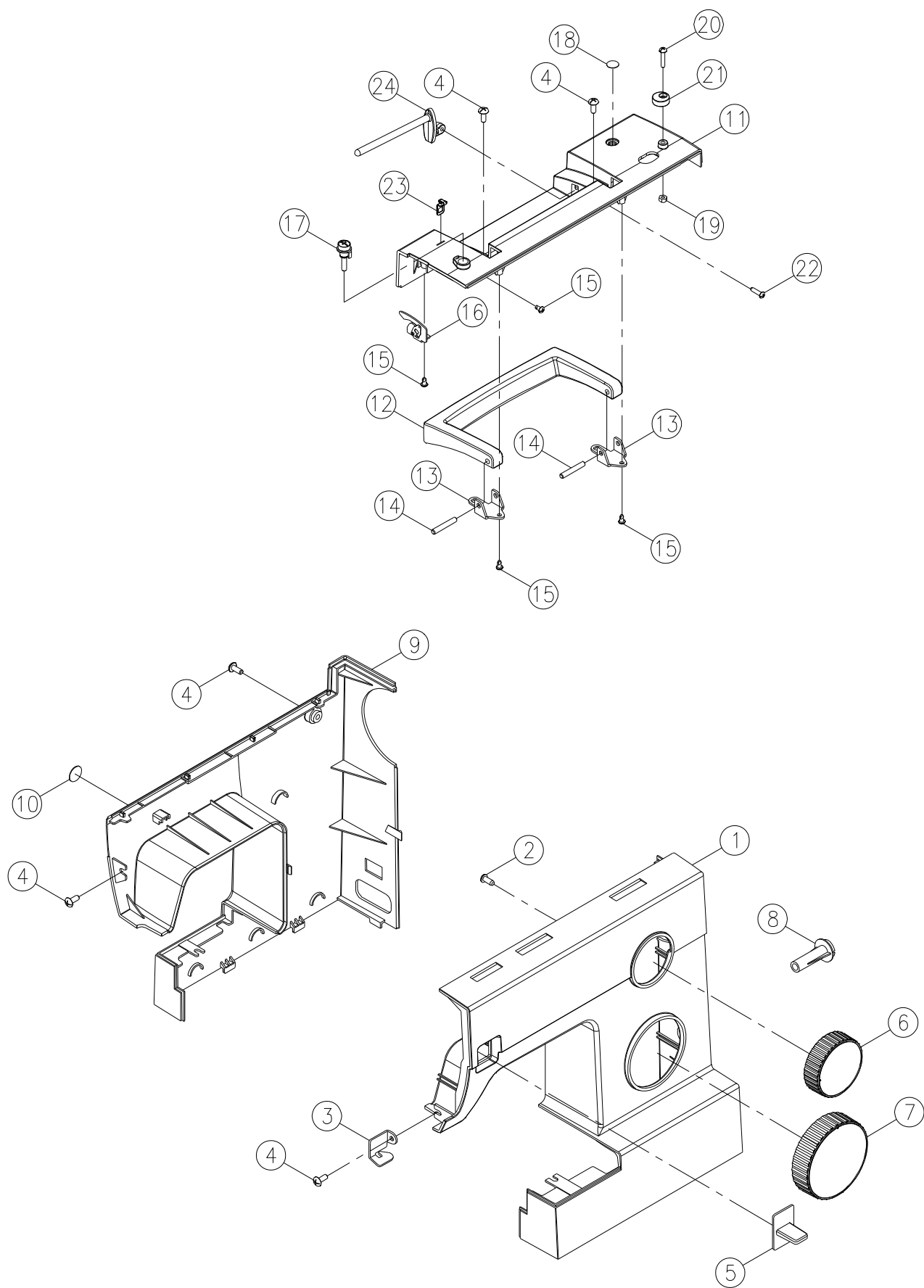
551 1/5523/5532



Liste de pièces Lista de Piezas Parts List

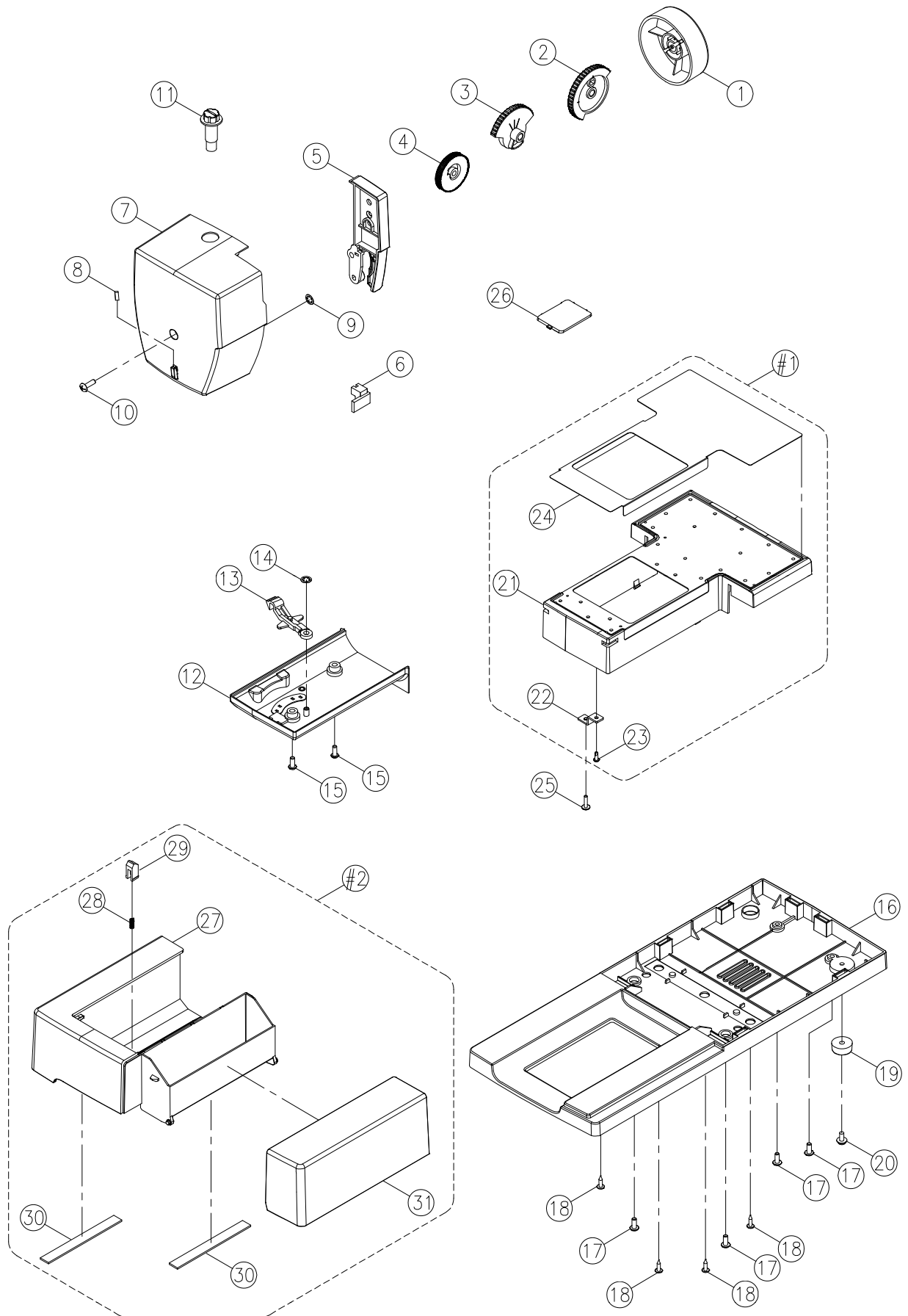
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A



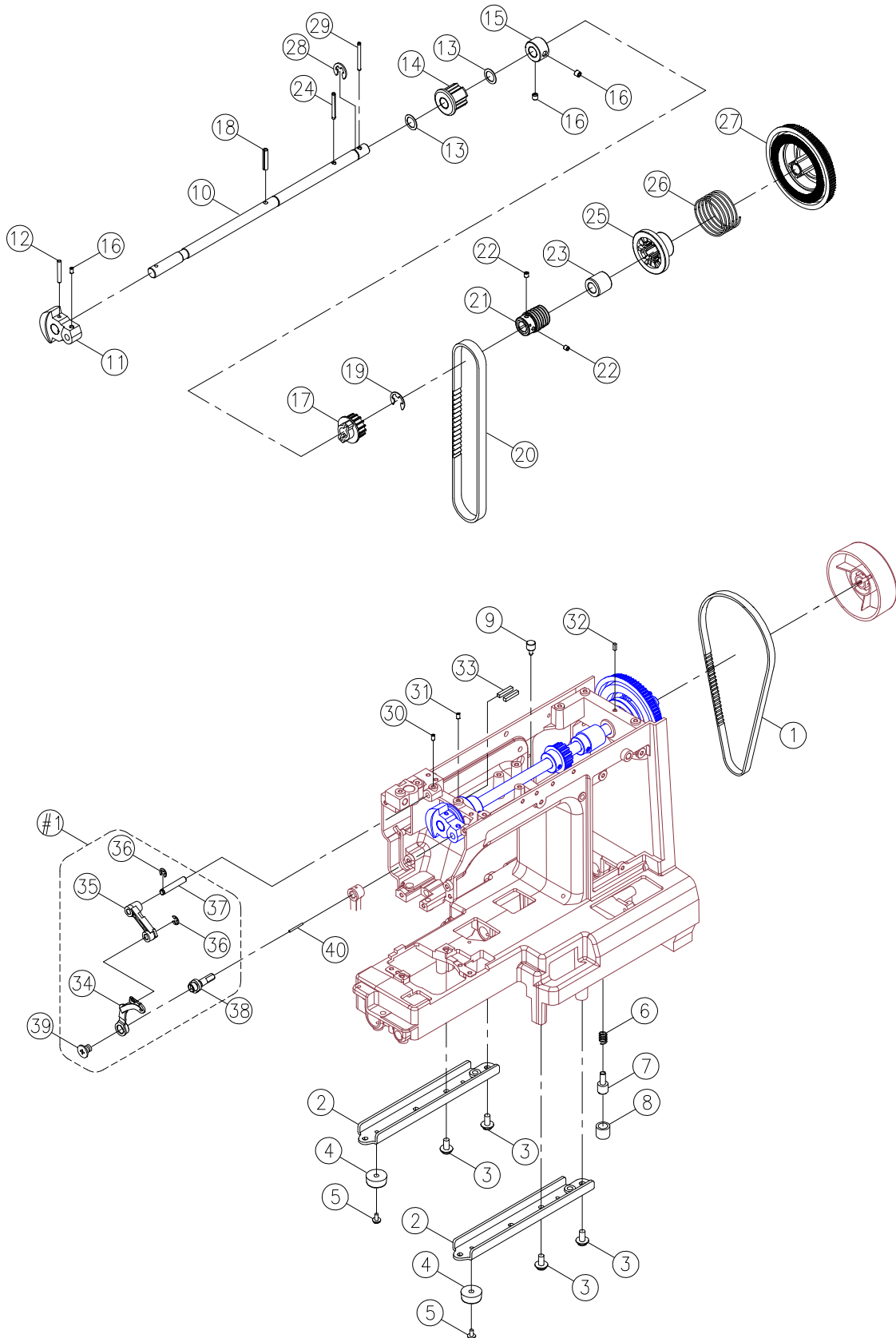
POS.	PART NO.	DESCRIPTION	
1	416736101	FRONT COVER	FOR 5532
1	68016395	FRONT COVER	FOR 5523/5511
2	416529601	SET SCREW (M4×15 B)	
3	416145101	ARM TOP COVER THREAD GUIDE PLATE	
4	416121501	SET SCREW (M4×8 A)	
5	416467401	REVERSE BUTTON	
6	68016396	STITCH LENGTH DIAL CPL.	FOR 5532
6	68016373	STITCH LENGTH DIAL CPL.	FOR 5523
6	68016374	STITCH LENGTH DIAL CPL.	FOR 5511
7	68016404	SELECTOR DIAL CPL.	FOR 5532
7	68016405	SELECTOR DIAL CPL.	FOR 5523
7	68016407	SELECTOR DIAL CPL.	FOR 5511
8	416728001	TRIMMING DIAL	FOR 5532
8	416727901	TRIMMING DIAL	FOR 5523/5511
9	416736401	BACK COVER	FOR 5532
9	416552901	BACK COVER	FOR 5523
9	416736301	BACK COVER	FOR 5511
10	416736601	PLATE (1)	FOR 5532
10	416552601	PLATE (1)	FOR 5523
10	68001420	PLATE (1)	FOR 5511
11	416737901	ARM TOP COVER	FOR 5532
11	416553301	ARM TOP COVER	FOR 5523
11	416737801	ARM TOP COVER	FOR 5511
12	416738301	HANDLE	FOR 5532
12	416553401	HANDLE	FOR 5523
12	416738201	HANDLE	FOR 5511
13	416469301	HANDLE BRACKET	
14	416469401	PIN	
15	416681501	SET SCREW (M3×8.5)	
16	416469501	THREAD GUIDE CPL.	
17	416804901	BOBBIN WINDER THREAD GUIDE CPL.	
18			
19	416126301	NUT (9/64×40 t=3)	
20	416174001	SET SCREW (9/64×40×16)	
21	416554101	BOBBIN WINDER	
22	416718401	SET SCREW (M3×12 B)	
23	416145501	THREAD GUIDE	
24	416738501	SPOOL PIN BASE	FOR 5532
24	416472001	SPOOL PIN BASE	FOR 5523
24	68004766	SPOOL PIN BASE	FOR 5511

B



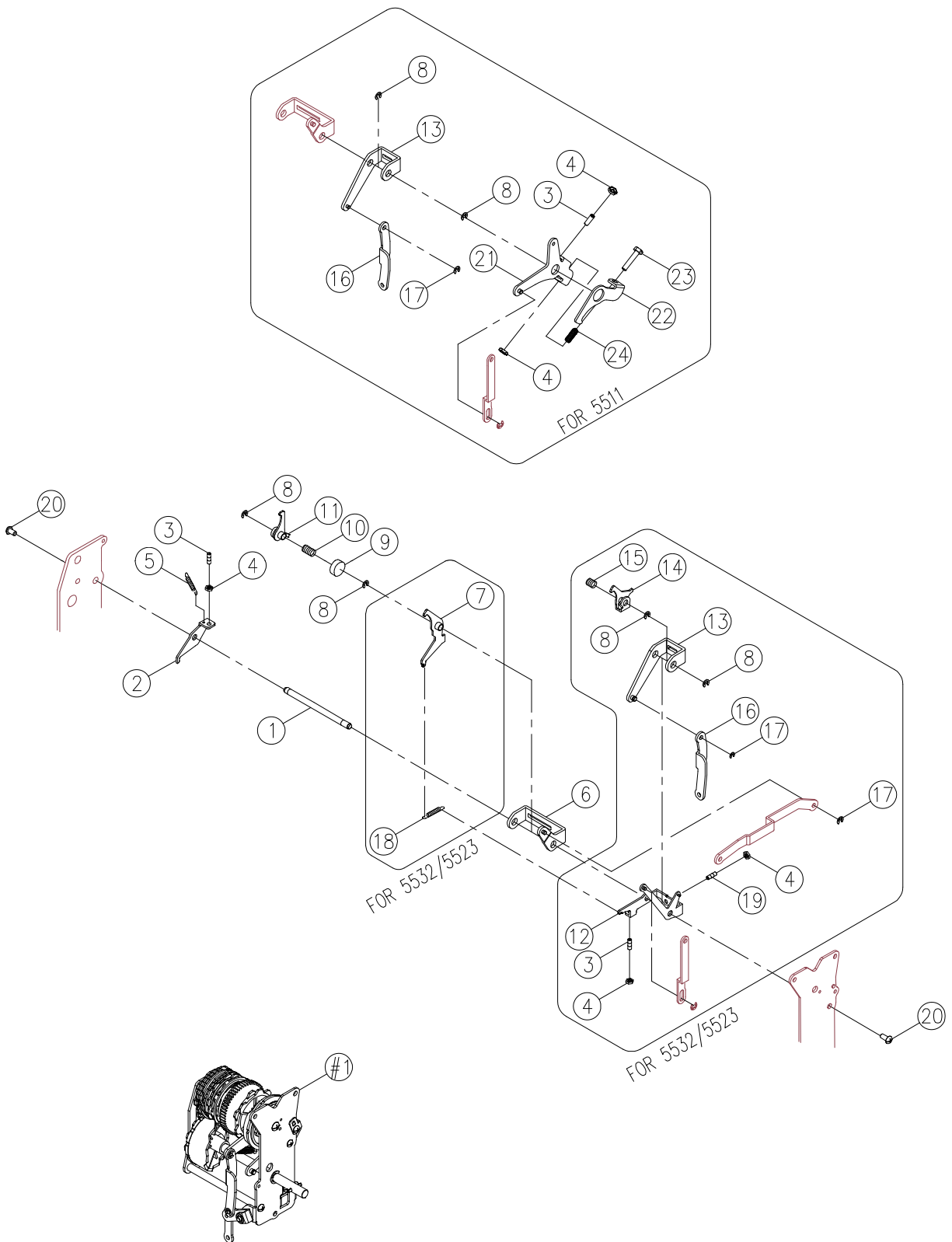
POS.	PART NO.	DESCRIPTION	
#1	68016414	FREE ARM SLAB CPL.	FOR 5532
#1	68016424	FREE ARM SLAB CPL.	FOR 5523/5511
#2	68016447	SEWING TABLE BODY CPL.	FOR 5532
#2	416807701	SEWING TABLE BODY CPL.	FOR 5523/5511
1	416727601	HAND WHEEL	FOR 5532
1	416466601	HAND WHEEL	FOR 5523/5511
2	416731401	ZIGZAG WIDTH DIAL	FOR 5532
2	416467301	ZIGZAG WIDTH DIAL	FOR 5523/5511
3	68016408	NEEDLE POSITION BUTTON	FOR 5532
3	416467201	NEEDLE POSITION BUTTON	FOR 5523/5511
4	416735201	DIAL TENSION KNOB	FOR 5532
4	416468401	DIAL TENSION KNOB	FOR 5523/5511
5	416734901	DIAL TENSION SUPPORTER PLATE COVER	FOR 5532
5	416471901	DIAL TENSION SUPPORTER PLATE COVER	FOR 5523
5	416734801	DIAL TENSION SUPPORTER PLATE COVER	FOR 5511
6	68015424	BH LEVER BUTTON	FOR 5532/5523
7	416738801	FACE PLATE	FOR 5532
7	416472101	FACE PLATE	FOR 5523
7	416738701	FACE PLATE	FOR 5511
8	412423701	CUTTER	
9	416116701	CS-RING (CSTW-5)	
10	68001182	SET SCREW (M4x5 A)	
11	416730501	PRESSER BAR REGULATING SCREW	FOR 5532
11	416730401	PRESSER BAR REGULATING SCREW	FOR 5523
11	416765701	PRESSER BAR REGULATING SCREW	FOR 5511
12	416737301	FREE ARM BASE	FOR 5532
12	416553001	FREE ARM BASE	FOR 5523/5511
13	68016409	TOOTH LEVER ARM	FOR 5532
13	416553101	TOOTH LEVER ARM	FOR 5523/5511
14	416116801	CS-RING (CSTW-4.5)	
15	416121601	SET SCREW (M4x12 B)	
16	68016411	BASE PLATE COVER	FOR 5532
16	416553201	BASE PLATE COVER	FOR 5523/5511
17	416121501	SET SCREW (M4x8 A)	
18	68013874	SET SCREW (M3x10 A)	
19	68012007	FREE ARM BASE CUSHION RUBBER	
20	68013206	SET SCREW (M4x10 A)	
21	68016412	FREE ARM SLAB (BELOW)	FOR 5532
21	68016413	FREE ARM SLAB (BELOW)	FOR 5523/5511
22	416552801	BRACKET	
23	416681501	SET SCREW (M3x8.5)	
24	68013899	FREE ARM SLAB (ABOVE)	
25	416595701	SET SCREW (M3x0.5x12)	
26	416428301	NEEDLE PLATE COVER	
27	416807801	SEWING TABLE BODY	FOR 5532
27	SEE #2	SEWING TABLE BODY (Replaced by 416807701)	FOR 5523/5511
28	416424401	SEWING TABLE BODY GUIDE SPRING	
29	416424501	SEWING TABLE BODY GUIDE	
30	416307101	SEWING TABLE BODY FELT	
31	416808301	SEWING TABLE BODY COVER	FOR 5532
31	SEE #2	SEWING TABLE BODY COVER (Replaced by 416807701)	FOR 5523/5511

C

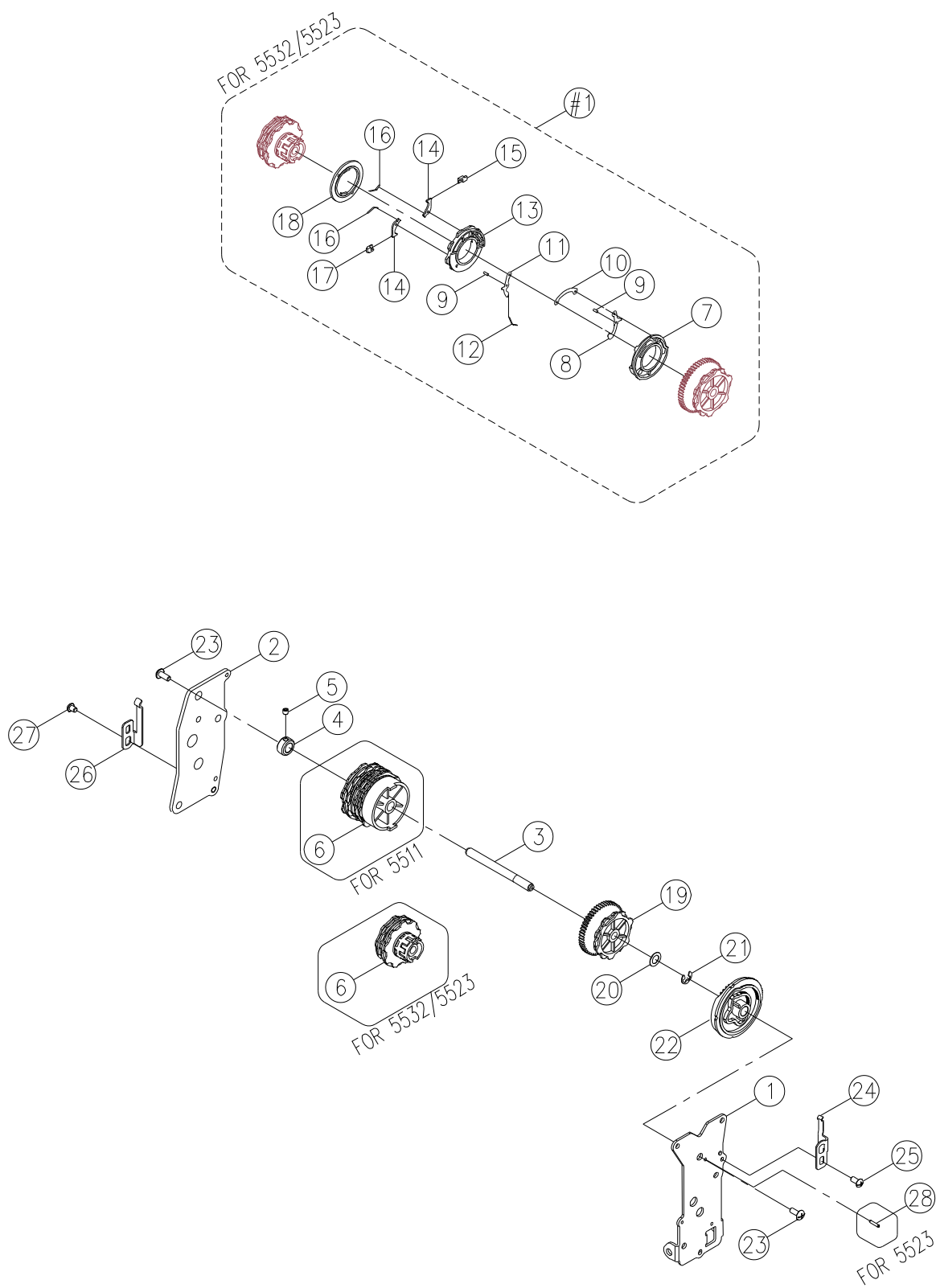


POS.	PART NO.	DESCRIPTION
#1	416466701	THREAD TAKE UP LEVER CPL.
1	416466401	BELT
2	416466301	FREE ARM FOOT
3	416679301	SET SCREW (M5x10)
4	68012007	FREE ARM BASE CUSHION RUBBER
5	416679501	SET SCREW (M4x8)
6	416154401	SPRING
7	416154601	ADJUSTMENT SCREW
8	68003263	FREE ARM BASE CUSHION
9	416577401	PIN
10	416542301	ARM SHAFT
11	416542401	ARM SHAFT BALANCE
12	416117701	ARM SHAFT BALANCE PIN (3.5x24)
13	416125101	ENDURE ATTRITION WASHER (10.2x15x0.5)
14	416727201	ARM SHAFT BUSING
15	416156501	ARM SHAFT COLLAR
16	270 004250203	SET SCREW (M5x5 C)
17	416680201	ARM SHAFT SPROCKET
18	416117601	SPRING PIN (3x18)
19	416116501	E-RING (ETW-9)
20	416727301	BELT
21	68013256	ARM SHAFT WORM CPL.
22	416122401	SET SCREW (M4x4 C)
23	416727401	ARM SHAFT BUSING
24	416680401	SPRING PIN (3x28)
25	416307201	CLUTCH SLEEVE
26	270 D5A0573003	ARM SHAFT CLUTCH ANNULUS SPRING
27	416542801	ARM SHAFT DRIVER BELT PULLEY
28	416542901	E-RING (ETW-8)
29	416680701	SPRING PIN (3x30)
30	416121001	SET SCREW (M4x5 C)
31	416122101	SET SCREW (M4x6 C)
32	416543001	OIL COTTON
33	416727501	OIL COTTON
34	SEE #1	THREAD TAKE UP LEVER (Replaced by 416466701)
35	SEE #1	THREAD TAKE UP LEVER SUPPORTER (Replaced by 416466701)
36	416116001	E-RING (ETW-3)
37	SEE #1	THREAD TAKE UP LEVER SUPPORTER SHAFT (Replaced by 416466701)
38	SEE #1	ARM SHAFT BALANCE PIN CPL. (Replaced by 416466701)
39	416404501	SET SCREW (9/64x40x5)
40	416543401	OIL COTTON

D

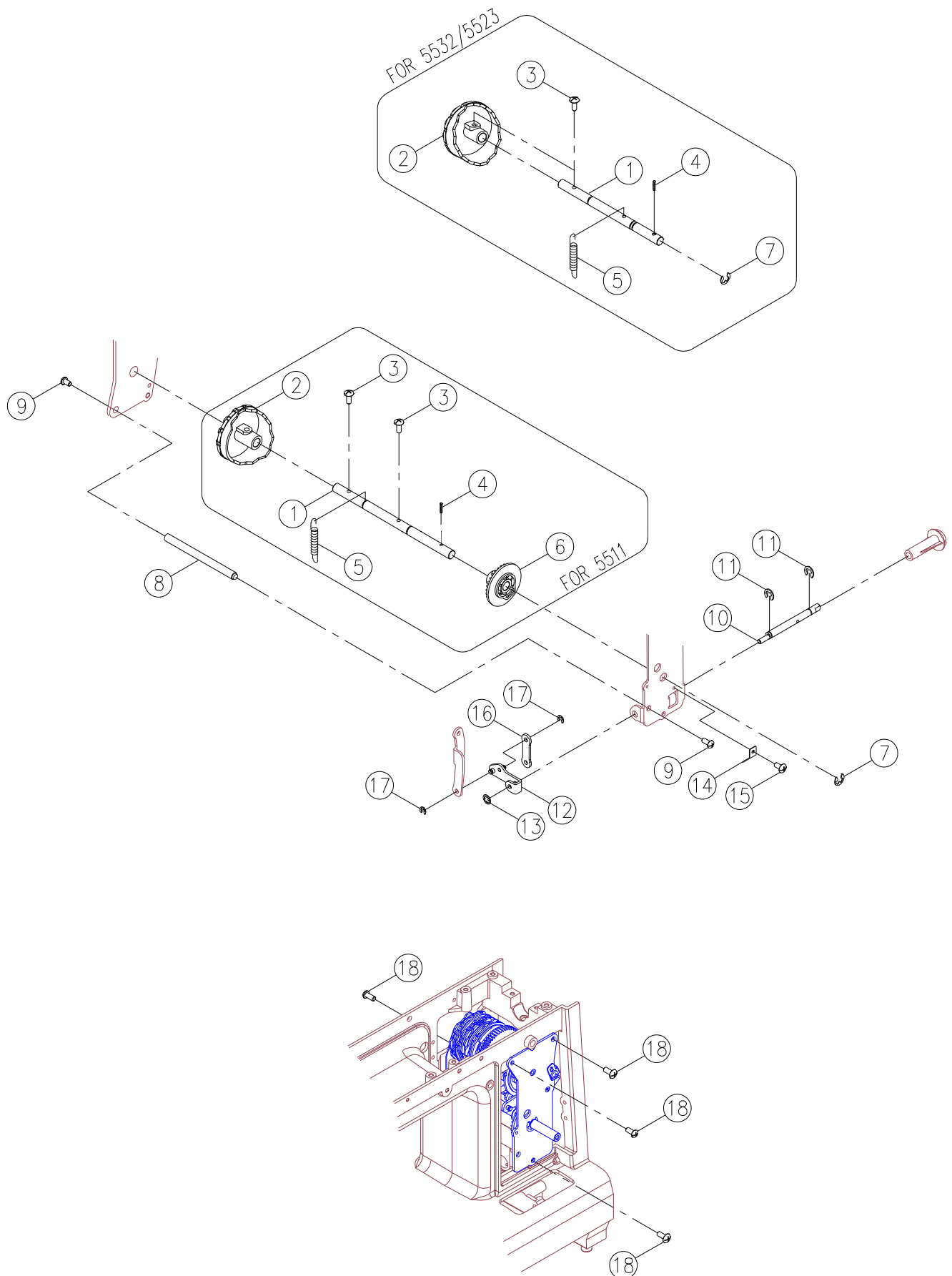


POS.	PART NO.	DESCRIPTION	
#1	68013838	PATTERN CAM CONTACT CPL.	FOR 5532
#1	416530901	PATTERN CAM CONTACT CPL.	FOR 5523
#1	68016382	PATTERN CAM CONTACT CPL.	FOR 5511
1	416598001	ZIGZAG CAM CONTACT SUPPORTER SHAFT	
2	416544901	ZIGZAG RELEASE PLATE	
3	416185501	SET SCREW (M4x0.7 L9)	
4	68015308	NUT (ALN-4)	
5	416545001	ZIGZAG RELEASE PLATE SPRING	
6	416545101	ZIGZAG CAM CONTACT SUPPORTER	
7	416545201	BH FEED CRANK	FOR 5532/5523
8	416183801	E-RING (ETW-5)	
9	416545301	SPRING PEDESTAL	
10	68013835	ZIGZAG CAM CONTACT SPRING	
11	416545501	ZIGZAG CAM CONTACT	
12	416545601	BH ADJUSTING CRANK	FOR 5532/5523
13	416545701	SS CAM CONTACT SUPPORTER	
14	416597501	SS CAM CONTACT	FOR 5532/5523
15	416166401	SS CAM CONTACT SPRING	FOR 5532/5523
16	416546001	FEED ROCK SHAFT	
17	416116001	E-RING (ETW-3)	
18	416187301	BH FEED CRANK SPRING	FOR 5532/5523
19	416122701	SET SCREW (M4x0.7 L12)	FOR 5532/5523
20	416119201	SET SCREW (M3x6 A)	
21	416554701	FEED ADJUST CRANK	FOR 5511
22	416554801	BH FEED CRANK	FOR 5511
23	416122801	SET SCREW (M4x20)	FOR 5511
24	416166701	BH SPRING	FOR 5511



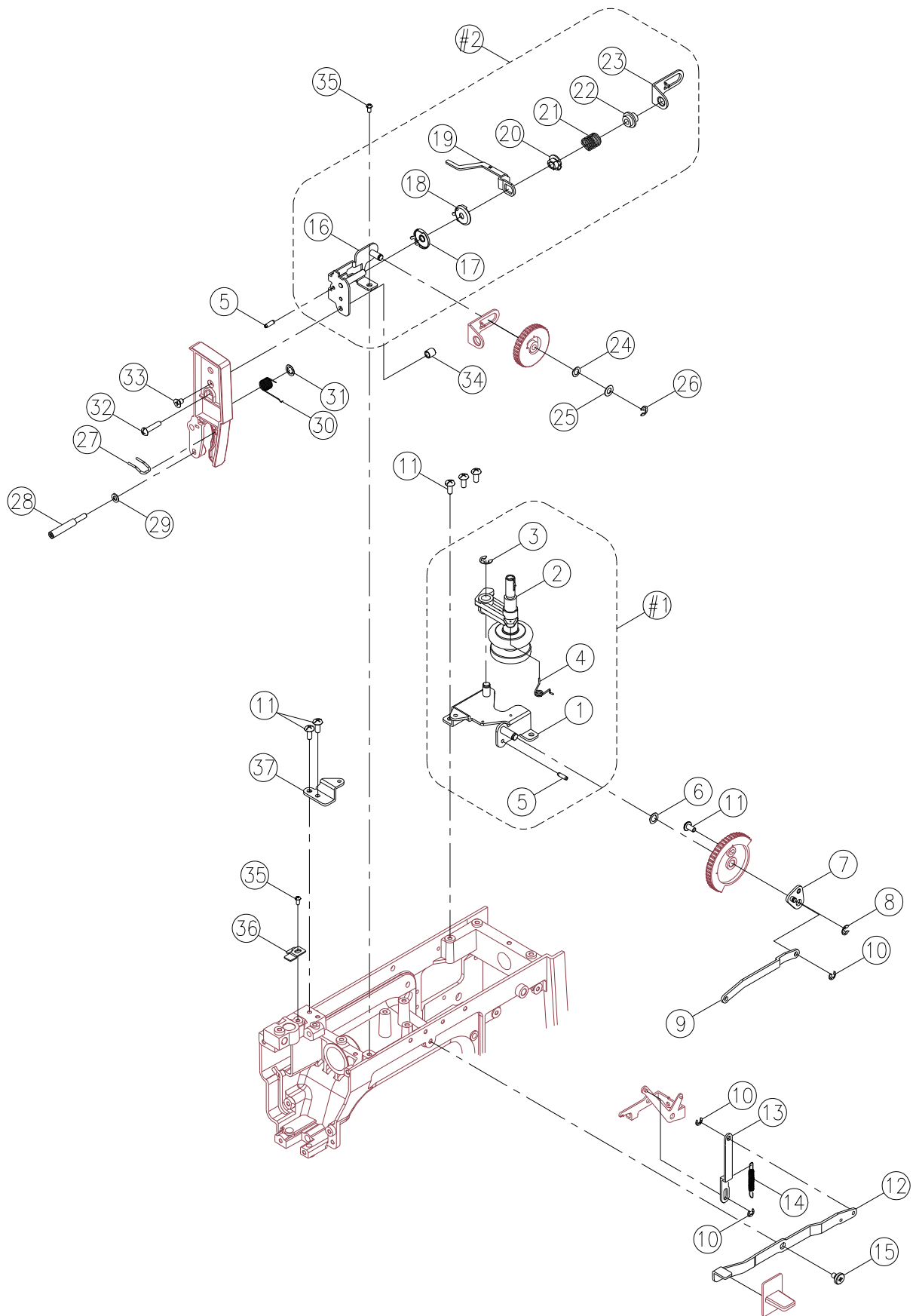
POS.	PART NO.	DESCRIPTION	
#1	68016365	BH CAM CPL.	
1	416543501	PATTERN CAM CONTACT PLATE (FRONT)	
2	416543701	PATTERN CAM CONTACT PLATE (BACK)	
3	416543801	PATTERN CAM SHAFT	
4	416151801	PATTERN CAM SHAFT COLLAR	
5	416122401	SET SCREW (M4x4 C)	
6	68003183	PATTERN CAM	FOR 5532/5523
6	416430101	PATTERN CAM	FOR 5511
7	416543901	BH FEED REGULATOR CAM	FOR 5532/5523
8	416544001	BH CLUTCH CONTACT A	FOR 5532/5523
9	416229201	BH CLUTCH SHAFT	FOR 5532/5523
10	416544101	BH CLUTCH LEVER	FOR 5532/5523
11	416544201	BH CLUTCH CONTACT B	FOR 5532/5523
12	416229601	BH CLUTCH SPRING PLATE	FOR 5532/5523
13	416544301	BH CAM	FOR 5532/5523
14	416544401	BH CONTACT	FOR 5532/5523
15	416544501	BH SLIDE BLOCK R	FOR 5532/5523
16	416544601	BH CONTACT SPRING PLATE	FOR 5532/5523
17	416544701	BH SLIDE BLOCK L	FOR 5532/5523
18	416544801	STRAIGHT STITCH CAM	FOR 5532/5523
19	416427901	SS CAM	
20	416228101	WASHER (8.2x14x0.5)	
21	416116401	E-RING (ETW-6)	
22	68003182	FEED REGULATOR CAM	
23	416121501	SET SCREW (M4x8 A)	
24	416546501	FEED REGULATOR FIX PLATE	
25	416524501	SET SCREW (M4x4 B)	
26	416195301	PATTERN FIX SPRING PLATE	
27	416226601	SET SCREW (M4x5 B)	
28	416547101	SPRING PIN (2.5x10)	FOR 5523

F

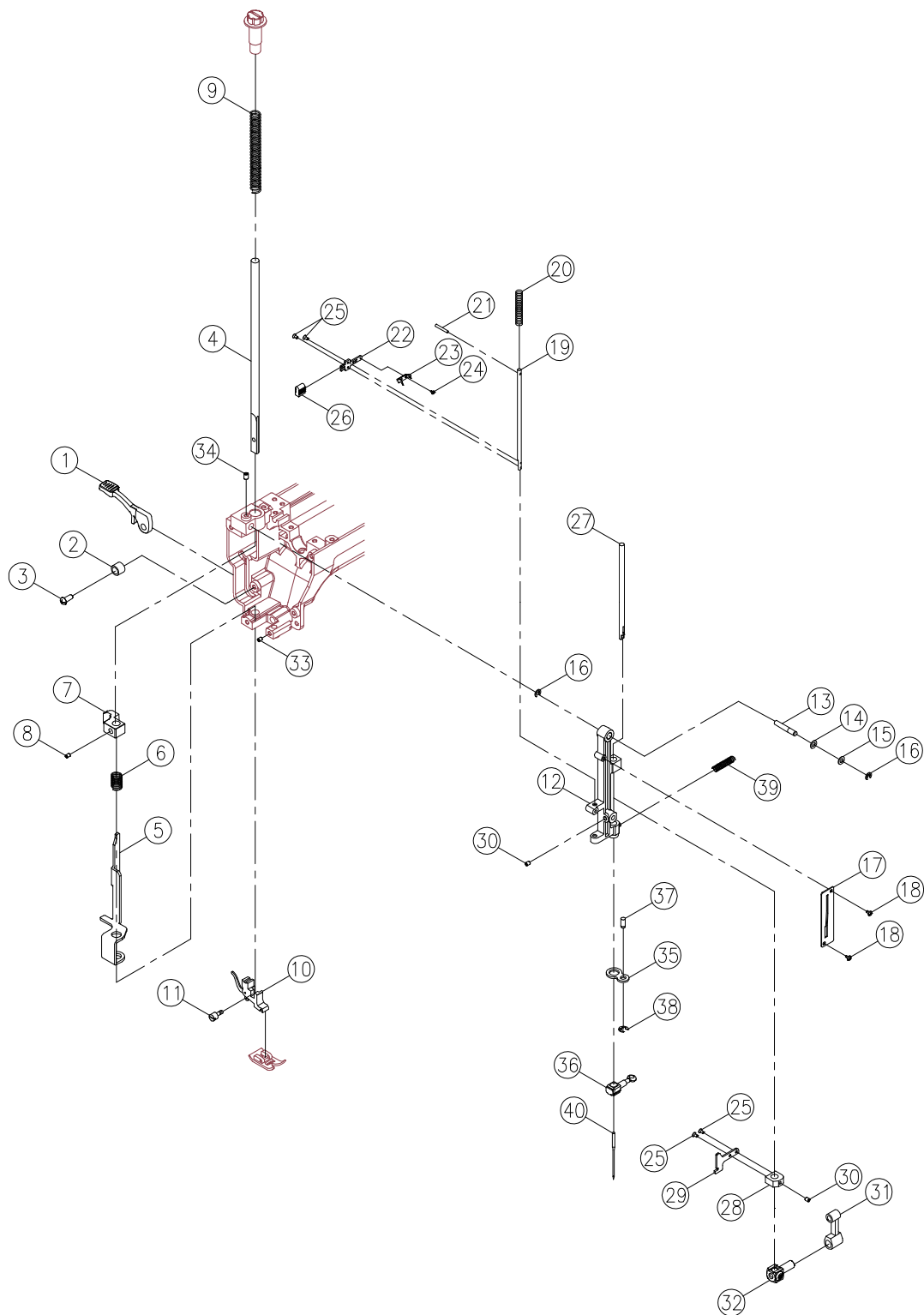


POS.	PART NO.	DESCRIPTION	
1	416546101	PATTERN SELECTOR CAM SHAFT	
2	416727701	PATTERN SELECTOR CAM	FOR 5532/5523
2	416554901	PATTERN SELECTOR CAM	FOR 5511
3	416185201	SET SCREW (M4x10)	
4	416183901	SPRING PIN (2.5x16)	
5	416546301	FEED REGULATING CRANK SPRING	
6	416604401	BH PATTERN SELECTOR CAM	FOR 5511
7	416116401	E-RING (ETW-6)	
8	416546401	PATTERN CAM CONTACT SUPPORTER SHAFT	
9	416119201	SET SCREW (M3x6 A)	
10	68015439	TRIMMING SHAFT	
11	416116101	E-RING (ETW-4)	
12	416546801	ADJUSTING PLATE	
13	416225801	CS-RING (CSTW-4)	
14	416546901	TRIMMING SHAFT PLATE	
15	416120601	SET SCREW (M3x5 A)	
16	416547001	FEED REGULATING ROD	
17	416116001	E-RING (ETW-3)	
18	416121501	SET SCREW (M4x8 A)	

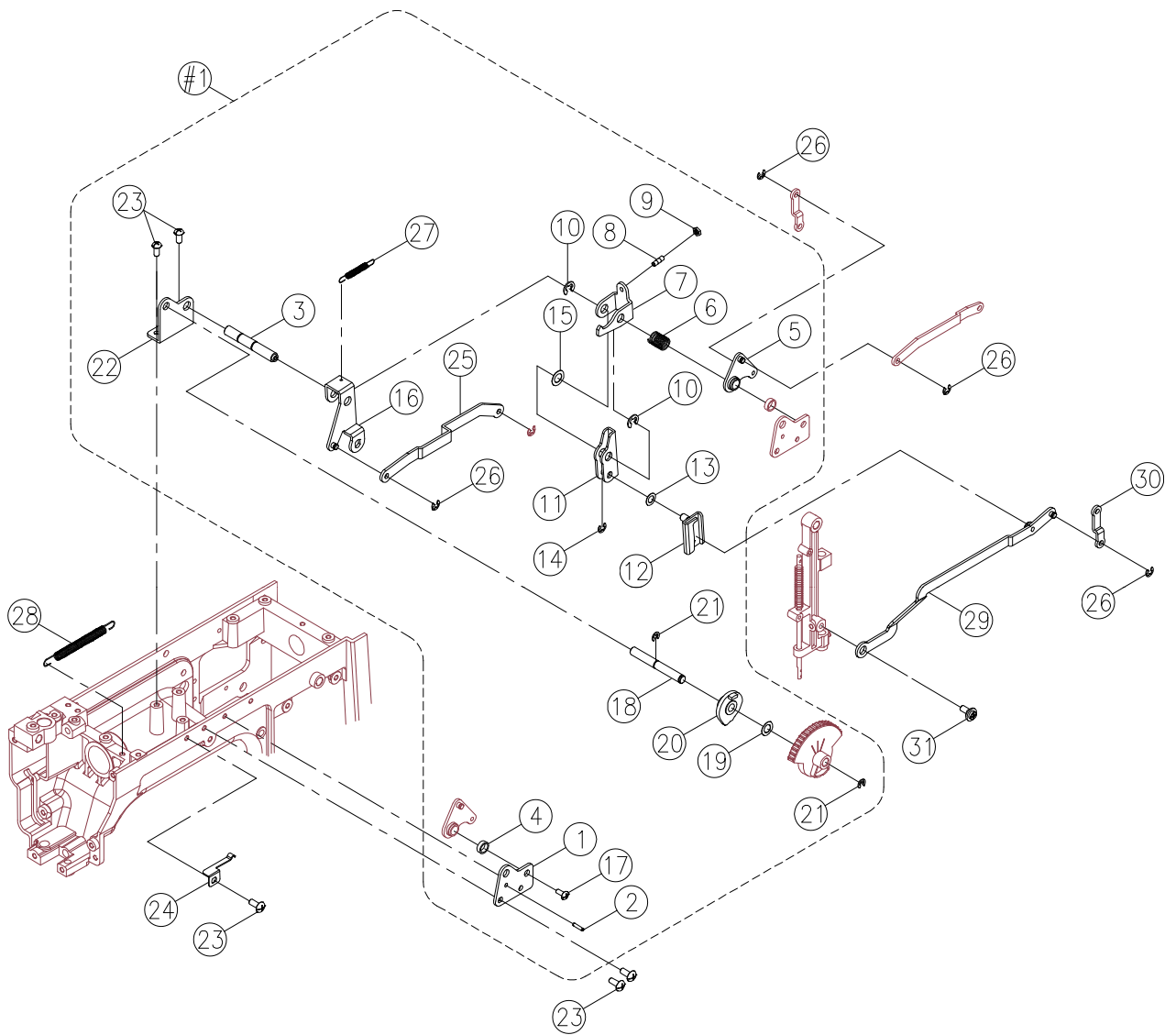
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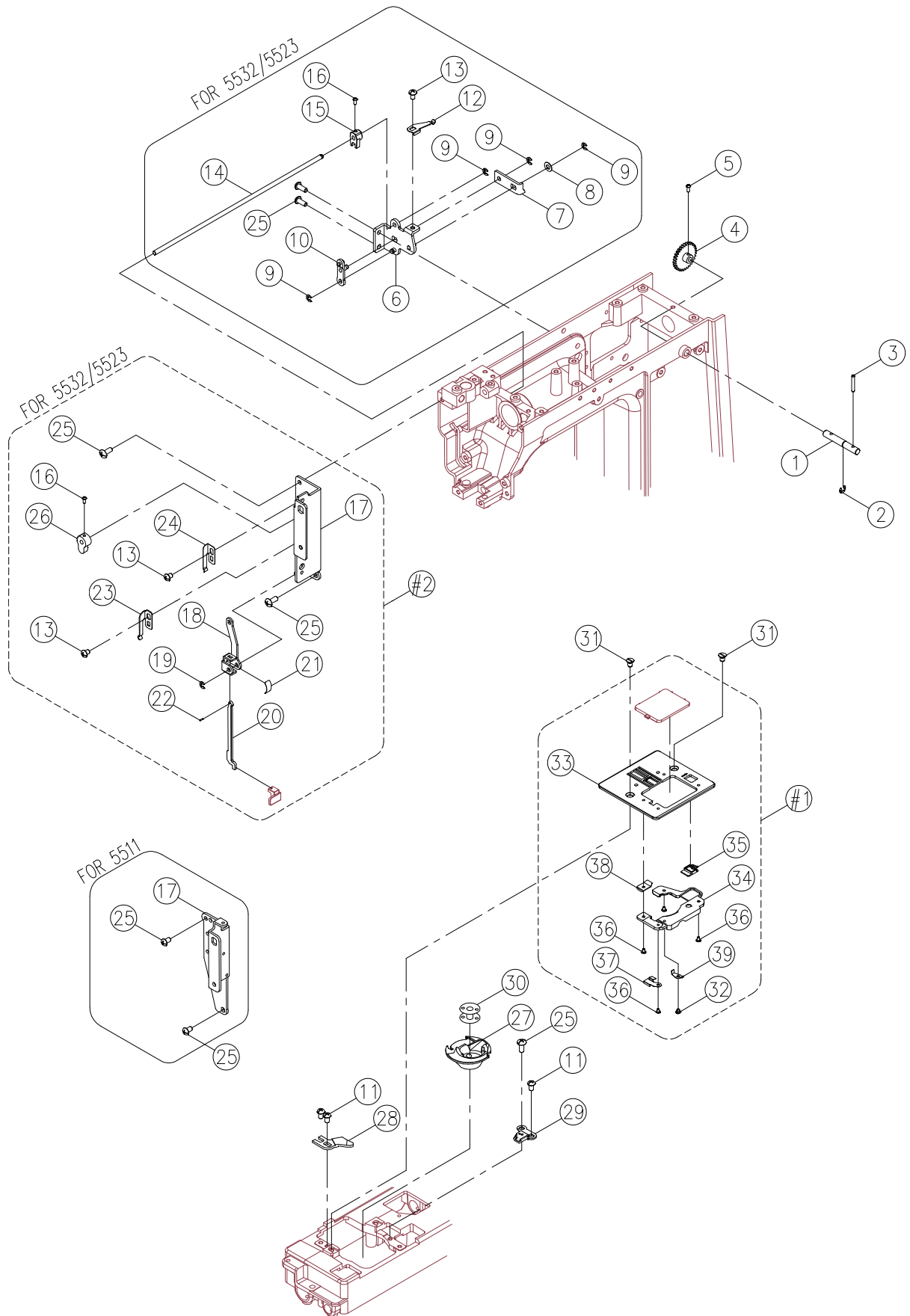
POS.	PART NO.	DESCRIPTION
#1	68016366	BOBBIN WINDER CPL.
#2	68016367	TENSION SUPPORTER MOVEMENT PLATE CPL.
1	416551001	BOBBIN WINDER FRAME PLATE CPL.
2	416700601	BOBBIN WINDER CRANK CPL.
3	416116301	E-RING (ETW-5)
4	416684501	BOBBIN WINDER CRANK SPRING
5	416117501	SPRING PIN (3x10)
6	416186901	WASHER (6.4x11x1x0.15)
7	416551101	ZIGZAG REGULATOR CRANK
8	416116201	E-RING (ETW-4)
9	416551201	ZIGZAG WIDTH ADJUSTMENT ROD
10	416116001	E-RING (ETW-3)
11	416121501	SET SCREW (M4x8 A)
12	416802801	REVERSE LEVER (Replaced by 416802801)
13	416802801	REVERSE ROD (Replaced by 416802801)
14	416155001	AUTO THREADED LEVER SPRING
15	270 004240883	SET SCREW (M4x4.5)
16	416735001	DIAL TENSION SUPPORTER PLATE CPL.
17	416153601	DIAL TENSION DISC
18	416146301	DIAL TENSION DISC
19	416735101	DIAL TENSION WAFT PLATE
20	416526801	DIAL TENSION SPRING REGULATOR
21	416155901	DIAL TENSION SPRING
22	416153801	DIAL TENSION REGULATOR
23	416162501	DIAL TENSION SPRING PLATE
24	416126001	WASHER (WW-5)
25	416124501	WASHER (5.2x10x0.5)
26	416116101	E-RING (ETW-4)
27	416198701	THREAD GUIDE
28	68013222	SET SCREW (M4x0.7 L42)
29	416124101	WASHER (4.2x8x0.8)
30	416162601	DIAL TENSION SPRING
31	416116701	CS-RING (CSTW-5)
32	416121701	SET SCREW (M4x15 B)
33	416121901	SET SCREW (M4x6 D)
34	416151701	DIAL TENSION GUIDE SPRING TUBE
35	416121201	SET SCREW (M4x6 B)
36	416527201	TENSION LEVER REGULATING PLATE
37	416552301	ARM TOP COVER BRACKET



POS.	PART NO.	DESCRIPTION	
1	416466901	PRESSER BAR LIFTER LEVER	
2	416162101	PRESSER BAR LIFTER LEVER SCREW WASHER	
3	416121101	SET SCREW (M4x10 B)	
4	416173401	PRESSER BAR	
5	416730201	TENSION LEVER LIFTER	
6	416151601	TENSION LEVER LIFTER SPRING	
7	416151401	PRESSER BAR BRACKET (Replaced by 416151401)	
8	416151401	SET SCREW (M6x5 C) (Replaced by 416151401)	
9	416173501	PRESSER BAR SPRING	
10	416128201	SHANK CPL.	
11	416118401	SET SCREW (9/64x40x7.5)	
12	270 Q6A0053000	NEEDLE BAR SUPPORTER	FOR 5532/5523
12	416729401	NEEDLE BAR SUPPORTER	FOR 5511
13	416189301	NEEDLE BAR SUPPORTER PIN	
14	416186901	WASHER (WW-6)	
15	416185801	WASHER (6.5x13x1)	
16	416116201	E-RING (ETW-4)	
17	416189801	THREADING GUIDE	FOR 5532/5523
18	416119201	SET SCREW (M3x6 A)	FOR 5532/5523
19	416189901	THREADING SHAFT	FOR 5532/5523
20	416190001	THREADING SHAFT SPRING	FOR 5532/5523
21	270 003045014	PIN (2x14)	FOR 5532/5523
22	416190201	THREADING PLATE	FOR 5532/5523
23	416190401	THREADING SHAFT CPL.	FOR 5532/5523
24	416184301	SET SCREW (M1.6x3)	FOR 5532/5523
25	416184401	SET SCREW (M2x4)	FOR 5532/5523
26	416190301	THREADING BUTTON	FOR 5532/5523
27	416466801	NEEDLE BAR	
28	416189601	THREADING STOPPER	FOR 5532/5523
29	416493901	THREADING STOP HOLDER	FOR 5532/5523
30	416184601	SET SCREW (M3x4 C)	FOR 5532/5523
31	416235801	NEEDLE BAR CRANK ROD	
32	416150801	NEEDLE BAR BRACKET CPL.	
33	416121001	SET SCREW (M4x5 C)	
34	416122101	SET SCREW (M4x6 C)	
35	416682401	NEEDLE BAR SWING RING	
36	416245301	NEEDLE CLAMP CPL.	
37	68014111	NEEDLE BAR SUPPORTER PIN	
38	416116101	E-RING (ETW-4)	
39	416152701	NEEDLE BAR SUPPORTER SPRING	
40		NEEDLE (14/90)	

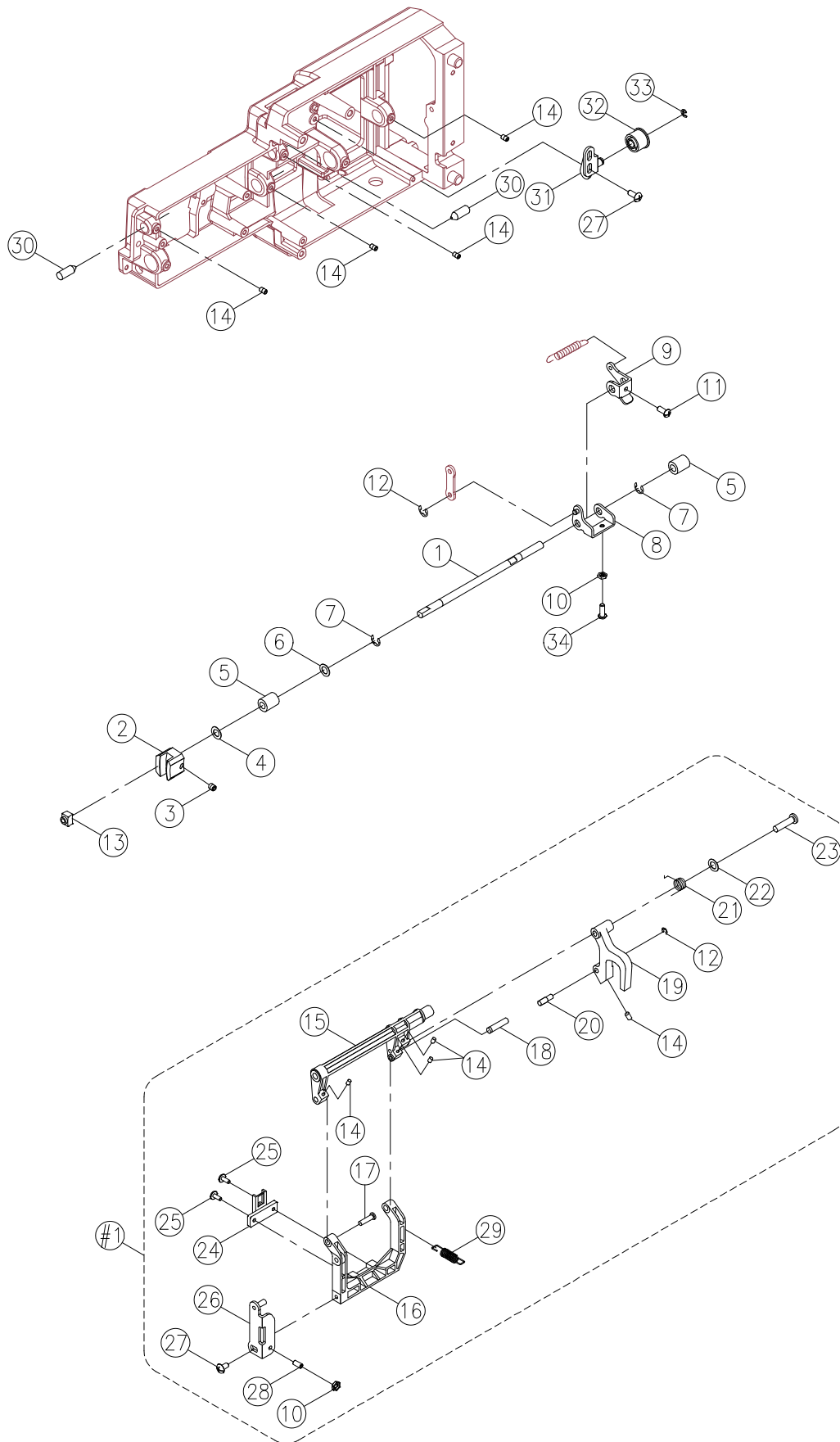


POS.	PART NO.	DESCRIPTION	
#1	68016452	NEEDLE POSITION PLATE CPL.	FOR 5532
#1	68013839	NEEDLE POSITION PLATE CPL.	FOR 5523/5511
1	68014112	NEEDLE POSITION PLATE (FRONT)	
2	416117501	SPRING PIN (3x10)	
3	416550001	NEEDLE POSITION CRANK SHAFT	
4	416550101	TUBE	
5	416550201	ZIGZAG WIDTH CRANK	
6	416151601	TENSION LEVER LIFTER SPRING	
7	416550301	NEEDLE POSITION ADJUSTMENT CRANK	
8	416185501	SET SCREW (M4x9)	
9	68015308	SET NUT (ALN-4)	
10	416116401	E-RING (ETW-6)	
11	68016383	NEEDLE POSITION CRANK	
12	68016384	ZIGZAG WIDTH REGULATING CAM BOX	
13	416186201	WASHER (5.2x10x0.2)	
14	416116101	E-RING (ETW-4)	
15	416186501	WASHER (8.2x12x0.5)	
16	416550401	AMPLITUDE CRANK	
17	416119201	SET SCREW (M3x6 A)	
18	416550501	NEEDLE POSITION BUTTON SHAFT	
19	416186901	WASHER (6.4x11x0.15)	
20	416550601	NEEDLE POSITION CAM	
21	416183801	E-RING (ETW-5)	
22	416550701	NEEDLE POSITION PLATE (BACK)	
23	416121501	SET SCREW (M4x8 A)	
24	416550801	NEEDLE POSITION PLATE	
25	416550901	ROD	
26	416116001	E-RING (ETW-3)	
27	416155001	AUTO THREADED LEVER SPRING	
28	416551501	NEEDLE POSITION SPRING	
29	68015440	NEEDLE BAR DRIVING ROD CPL.	
30	416548701	ZIGZAG WIDTH CRANK ROD	
31	416801101	NEEDLE BAR DRIVING ROD PIN	

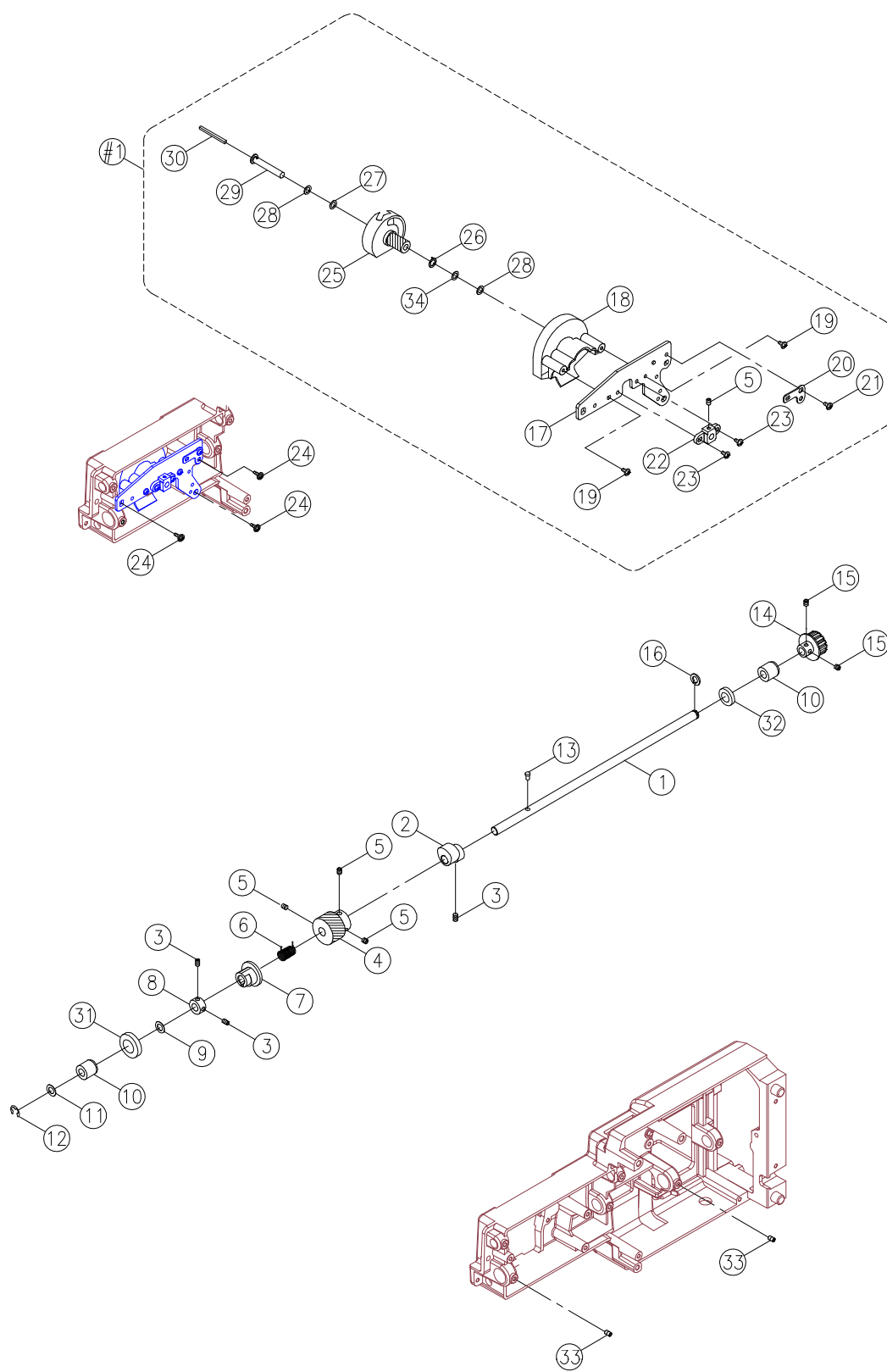


POS.	PART NO.	DESCRIPTION	
#1	68013745	NEEDLE PLATE CPL.	
#2	68016385	BH LEVER PLATE CPL.	FOR 5532/5523
1	416547301	FEED REGULATOR DIAL SHAFT	
2	416116301	E-RING (ETW-5)	
3	416183901	SPRING PIN (2.5x16)	
4	416195501	FEED REGULATOR GEAR	
5	416518401	SET SCREW (M3x8 A)	
6	416600901	BH SELECTOR PLATE (Replaced by 416600901)	FOR 5532/5523
7	416600901	BH SLIDE PLATE (Replaced by 416600901)	FOR 5532/5523
8	416185901	WASHER (4.2x9x0.5)	FOR 5532/5523
9	416116001	E-RING (ETW-3)	FOR 5532/5523
10	416728401	BH SELECTOR PLATE	FOR 5532/5523
11	416121201	SET SCREW (M4x6 B)	
12	416600901	BH CAM PLATE (Replaced by 416600901)	FOR 5532/5523
13	416226601	SET SCREW (M4x5 B)	FOR 5532/5523
14	68003185	BH SELECT CRANK SHAFT	FOR 5532/5523
15	416728601	BH SELECT CRANK	FOR 5532/5523
16	270 004230056	SET SCREW (M3x5 B)	FOR 5532/5523
17	68013842	BH LEVER PLATE CPL.	FOR 5532/5523
17	416729201	BH LEVER PLATE	FOR 5511
18	416728801	BH LEVER CRANK	FOR 5532/5523
19	416116001	E-RING (ETW-3)	FOR 5532/5523
20	416495301	BH LEVER (Replaced by 416495301)	FOR 5532/5523
21	416729001	BH LEVER SPRING PLATE	FOR 5532/5523
22	416117001	SPRING PIN (1.6x5)	FOR 5532/5523
23	416232001	BH POSITIONED PLATE	FOR 5532/5523
24	416231901	BH POSITIONED PLATE	FOR 5532/5523
25	416121501	SET SCREW (M4x8 A)	
26	416231801	BH MOVEMENT CRANK	FOR 5532/5523
27	416827001	SHUTTLE HOOK CPL.	
28	416144001	ROTARY HOOK PLATE	
29	68012459	ROTARY HOOK PLATE (2) CPL.	
30	68000175	BOBBIN	
31	416122901	SET SCREW (M4x6)	
32	SEE #1	SET SCREW (M2.5x3) (Replaced by 68013745)	
33	SEE #1	NEEDLE PLATE (Replaced by 68013745)	
34	SEE #1	NEEDLE PLATE SUPPORTER (Replaced by 68013745)	
35	416155201	NEEDLE PLATE COVER OPEN	
36	SEE #1	SET SCREW (M2x3) (Replaced by 68013745)	
37	416147501	NEEDLE PLATE SPRING	
38	416315001	NEEDLE PLATE COVER PLATE	
39	416315101	NEEDLE PLATE COVER SPRING	

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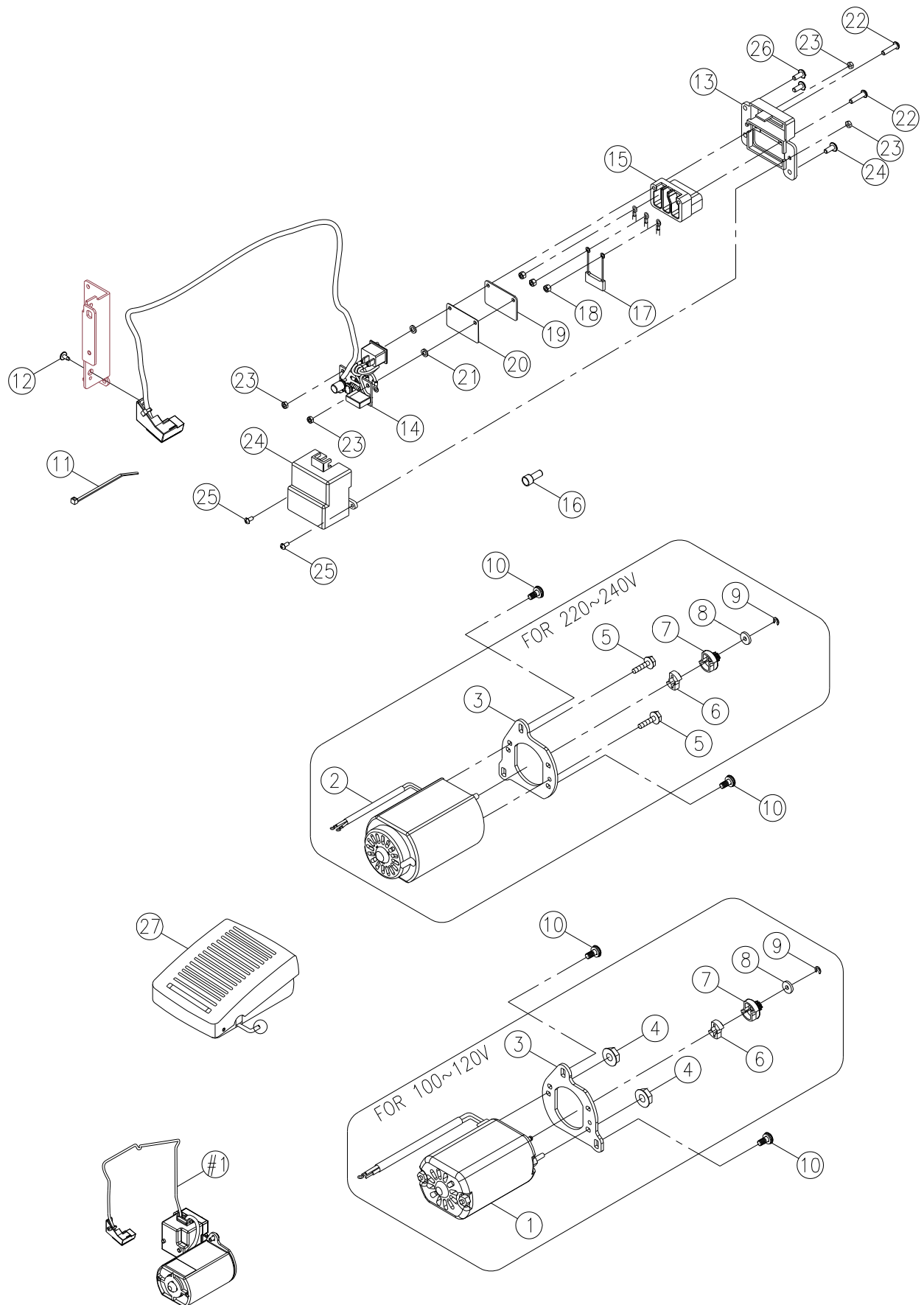
POS.	PART NO.	DESCRIPTION
#1	68013931	FEED ROCK SHAFT CPL.
1	416730901	FEED REGULATING SHAFT
2	416149701	FEED REGULATING
3	416122401	SET SCREW (M4x4 C)
4	416125601	WASHER (6.7x11.8x0.5)
5	416156901	FEED ROCK BUSHING
6	416124001	WASHER (6.7x12x1)
7	416116301	E-RING (ETW-5)
8	416549101	FEED REGULATING CRANK
9	270 E1A0493003	FEED CRANK
10	68015308	ADJUSTING NUT (ALN-4)
11	416121101	SET SCREW (M4x10 B)
12	416116001	E-RING (ETW-3)
13	416149601	FEED REGULATING BLOCK
14	416122101	SET SCREW (M4x6 C)
15	SEE #1	FEED ROCK SHAFT (Replaced by 68013931)
16	SEE #1	FEED DOG SUPPORTER (Replaced by 68013931)
17	416192101	FEED DOG SHAFT
18	416549201	FEED ROCK FRAME SHAFT (2)
19	SEE #1	FEED ROCK CRANK (Replaced by 68013931)
20	416192601	REGULATING BLOCK SHAFT
21	416195701	FEED ROCK CRANK SPRING
22	416186301	WASHER (5.2x12x1)
23	416192501	FEED ROCK SHAFT
24	68003195	FEED DOG
25	270 004235016	SET SCREW (M3.5x8 A)
26	416192301	FEED LIFTING ROCK CRANK
27	416121501	SET SCREW (M4x8 A)
28	416185501	SET SCREW (M4x0.7 L9)
29	416631201	FEED DOG SPRING
30	416192801	FEED CRANK SHAFT
31	416683801	BELT ADJUSTING PLATE
32	416683901	BELT ADJUSTING PLATE PULLEY
33	416116101	E-RING (ETW-4)
34	416121601	SET SCREW (M4x12 B)



POS.	PART NO.	DESCRIPTION
#1	68013854	ROTARY HOOK HOLDER CPL.
1	416731301	LOWER SHAFT
2	68003196	FEED ROCK CAM
3	416122401	SET SCREW (M4x4 C)
4	68013976	LOWER SHAFT GEAR
5	416121001	SET SCREW (M4x5 C)
6	416191401	LOWER SHAFT SPRING
7	416191201	FEED LIFTING ROCK CAM
8	416158801	LOWER SHAFT COLLAR
9	416125801	ENDURE ATTRITION WASHER
10	416141701	LOWER SHAFT BUSHING
11	416186501	WASHER (8.2x12x0.5)
12	416116401	E-RING (ETW-6)
13	416191301	FEED LIFTING ROCK COM PIN
14	270 H1A0463000	LOWER SHAFT BELT PULLEY
15	270 004250203	SET SCREW (M5x5 C)
16	416549701	C-RING (7.9x11.9 t1.9)
17	270 H1A0383006	ROTARY HOOK HOLDER
18	68013932	SHUTTLE HOOK COVER
19	416119501	SET SCREW (M3x12)
20	416191801	ROTARY HOOK HOLDER POSITIONED PLATE
21	416121201	SET SCREW (M4x6 B)
22	416143401	ROTARY HOOK SUPPORTER
23	416121501	SET SCREW (M4x8 A)
24	416679501	SET SCREW (M4x8)
25	416479801	SHUTTLE HOOK HOLDER
26	416155701	BOBBIN SHAFT WASHER (3)
27	416125901	ENDURE ATTRITION WASHER (6.2x9.6x0.5)
28	416155601	BOBBIN SHAFT WASHER (2)
29	416145401	BOBBIN SHAFT
30	416155801	BOBBIN SHAFT OIL CLOTH
31	416404601	FELT SEAL (12.7x18.7 t=3.5)
32	416549801	FELT SEAL (7.5x13.5 t=3.5)
33	416122101	SET SCREW (M4x6 C)
34	68013850	ENDURE ATTRITION WASHER (6.2x9.6x0.25)

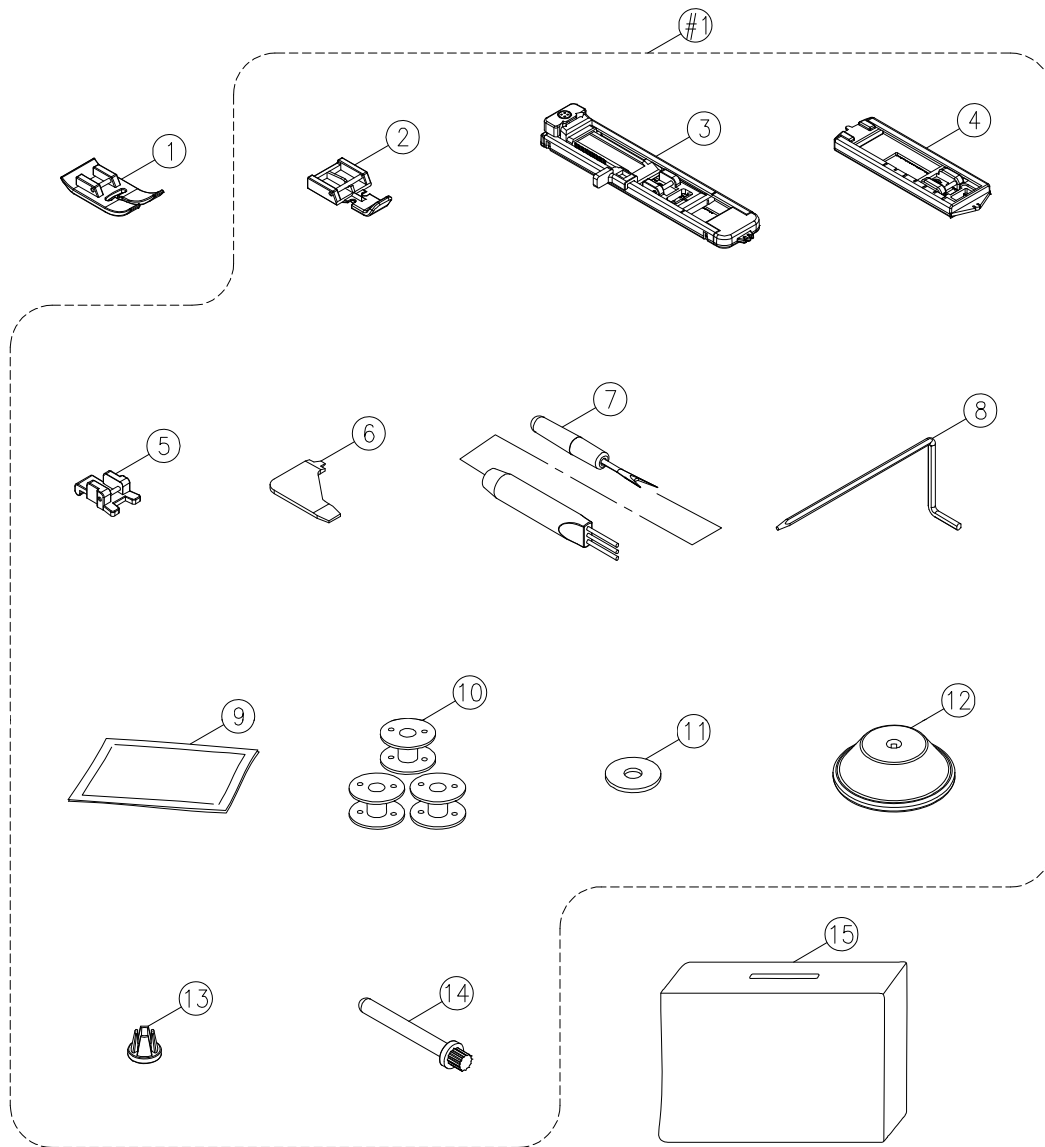
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POS.	PART NO.	DESCRIPTION	
#1	68016389	MOTOR ELECTRIC WIRE CPL.	FOR 120V /US
#1	68016392	MOTOR ELECTRIC WIRE CPL.	FOR 230V / E.U.R
1	416593001	MOTOR	FOR 120V / US
2	416467901	MOTOR	FOR 230V / E.U.R
3	416603701	MOTOR BRACKET	
4	416528501	NUT (M4 t=5.5)	FOR 100~120V
5	416521501	SET SCREW (M4x10.2)	FOR 220~240V
6	416129401	CUSHION RUBBER	
7	416468001	BELT WHEEL	
8	416114501	MOTOR FEED REGULATOR COLLAR	
9	416116001	E-RING (ETW-3)	
10	68013176	SET SCREW (M5x12)	
11	416113901	CORD CLIP	
12	416686701	SET SCREW (M3x5)	
13	416732301	RECEPTACLE HOLDER	
14	416732501	LED HOLDER CPL.	FOR 120V
14	68015443	LED HOLDER CPL.	FOR 220V~240V
15	416184701	RECEPTACLE	
16	416133001	END TERMED	
17	68013175	CONDENSER	FOR 220V-240V
18	416528701	NUT (M3x4)	
19	416183601	CONCERT INSULATION PLATE	
20	68013906	INSULATING SLICE	FOR 120V /US
21	68013231	WASHER	
22	416184901	SET SCREW (M3x20 B)	
23	416302901	NUT(M3 t=2.3)	
24	416803701	RECEPTACLE HOLDER COVER	FOR 220V~240V
25	416119701	SET SCREW (M3x8 B)	FOR 220V~240V
26	416185401	SET SCREW (M4x10 A)	
27	416732701	FOOT CONTROLLER BAG CPL.	FOR 120V /US
27	68001147	FOOT CONTROLLER BAG CPL.	FOR 230V / E.U.R

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POS.	PART NO.	DESCRIPTION	
#1	68016393	ACCESSORY CPL.	FOR 5532/5523
#1	68016394	ACCESSORY CPL.	FOR 5511
1	416187101	ALL PURPOSE FOOT (C)	
2	416128701	ZIPPER FOOT (I)	
3	68003698	BUTTONHOLE FOOT	FOR 5532/5523
4	416128901	BUTTONHOLE FOOT	FOR 5511
5	416284501	BUTTON SEWING FOOT	
6	68000177	L-SCREWDRIVER	
7	416127701	SEAM RIPPER/ BRUSH	
8	416127101	EDGE/ QUILTING GUIDE	
9	620098796	PACK OF NEEDLES	
10	68000175	BOBBIN	
11	416127301	SPOOL PIN FELT	
12	416500701	SPOOL HOLDER (LARGE)	
13	416500801	SPOOL HOLDER (SMALL)	
14	270 R60033210	SECOND SPOOL PIN	
15	68015375	SOFT COVER CPL.	

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