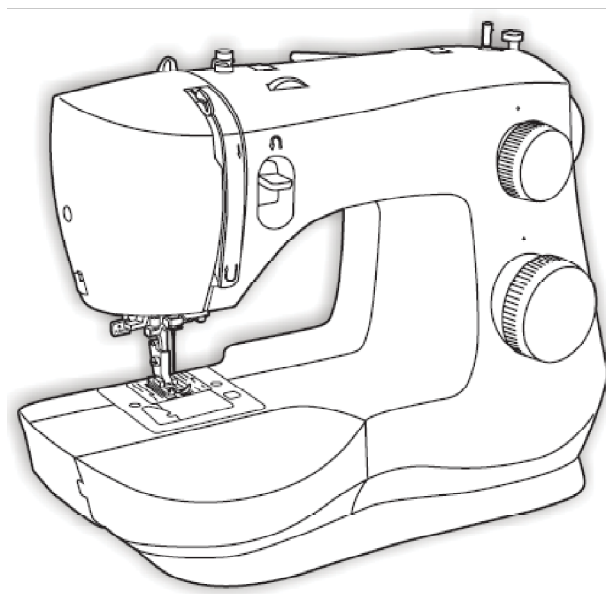




**SINGER®**

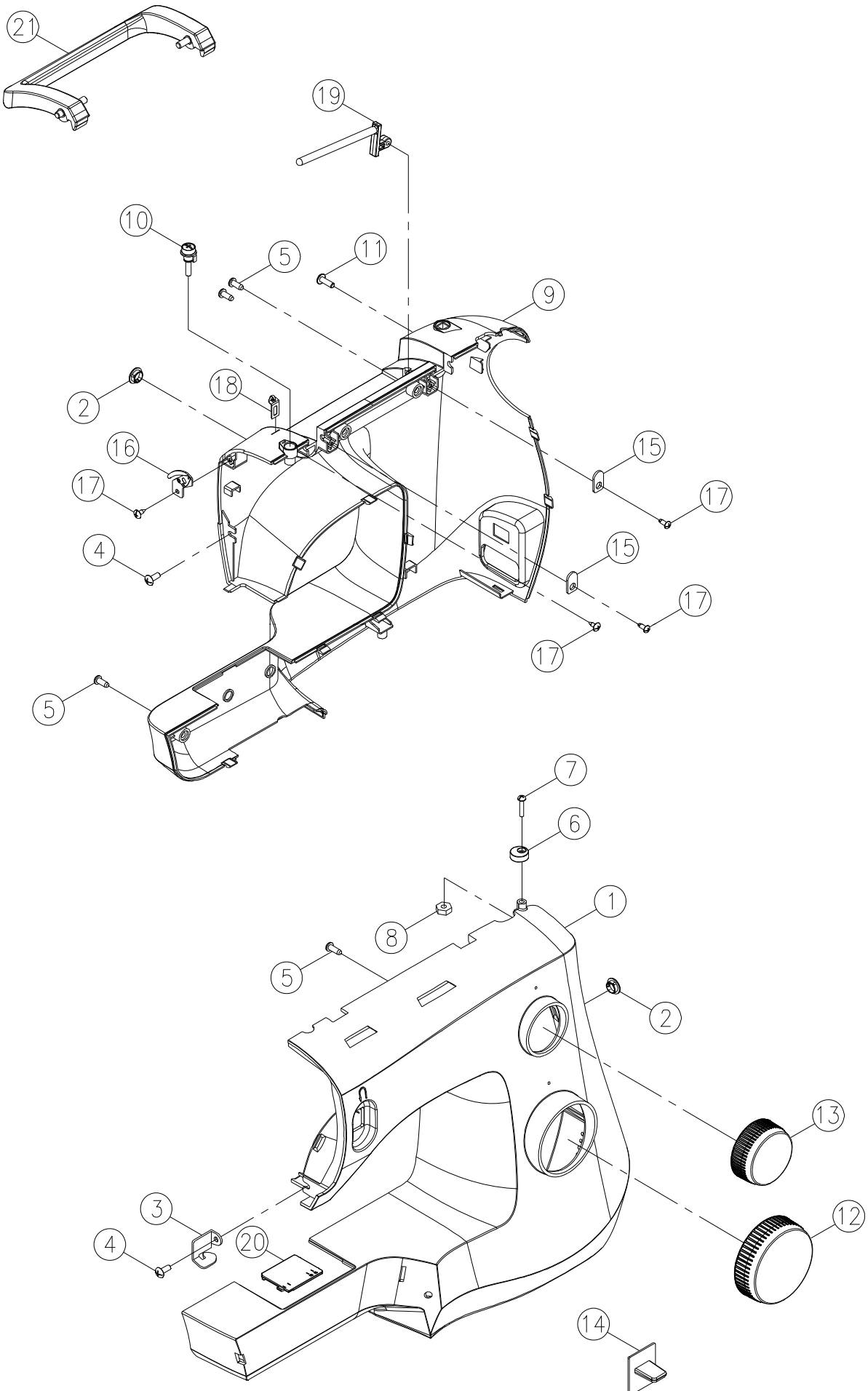
3342

3333



Liste de pièces  
Lista de Piezas  
Parts List

# A

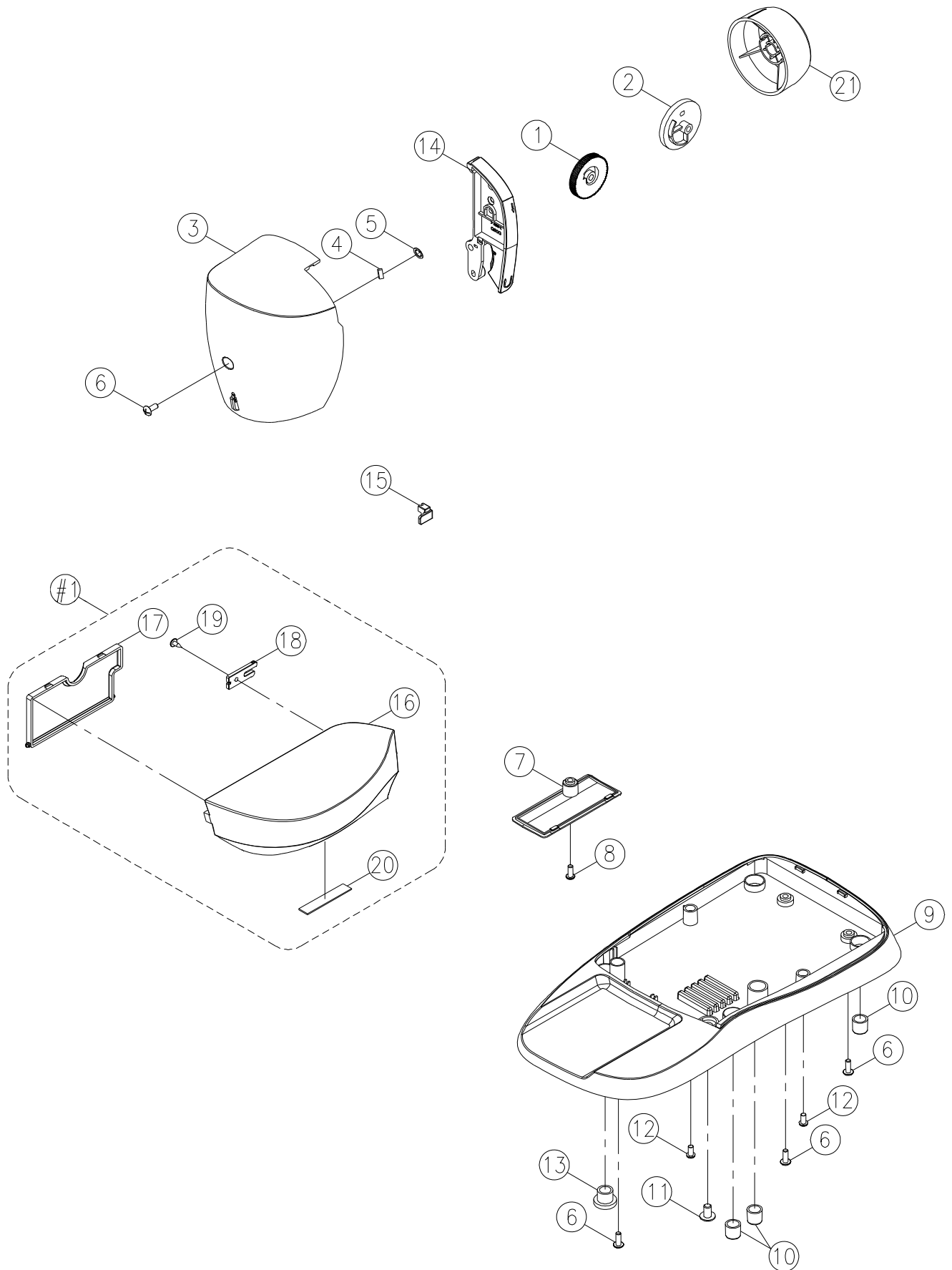


| Pos                    | Part No.  | Description                          |
|------------------------|-----------|--------------------------------------|
| <u>AVAILABLE PARTS</u> |           |                                      |
| 1                      | 68003753  | FRONT COVER FOR 3342                 |
| 1                      | 68003755  | FRONT COVER FOR 3333                 |
| 2                      | 68009208  | CAPS                                 |
| 4                      | 416121501 | SET SCREW (M4x8 A)                   |
| 5                      | 416122201 | SET SCREW (M4x10 B)                  |
| 6                      | 416554101 | BOBBIN WINDER                        |
| 7                      | 68013188  | SET SCREW (9/64x4 L=18)              |
| 8                      | 416126301 | NUT (9/64x40 t=3)                    |
| 9                      | 68003756  | BACK COVER                           |
| 10                     | 416148101 | BOBBIN WINDER THREAD GUIDE ADJUSTING |
| 11                     | 416185401 | SET SCREW (M4x10 A)                  |
| 12                     | 68003762  | SELECTOR DIAL FOR 3342               |
| 12                     | 68003758  | SELECTOR DIAL FOR 3333               |
| 13                     | 68003763  | STITCH LENGTH DIAL                   |
| 14                     | 68003559  | REVERSE BUTTON                       |
| 15                     | 68001430  | SET WASHER                           |
| 16                     | 68003576  | THREAD GUIDE CPL.                    |
| 17                     | 416681501 | SET SCREW (M3x8.5)                   |
| 18                     | 416804501 | THREAD GUIDE                         |
| 19                     | 68003577  | SPOOL PIN BASE                       |
| 21                     | 68003578  | HANDLE                               |

NOT AVAILABLE PARTS

|    |           |                                  |
|----|-----------|----------------------------------|
| 3  | 416145101 | ARM TOP COVER THREAD GUIDE PLATE |
| 20 | 68010961  | NEEDLE PLATE COVER               |

# B

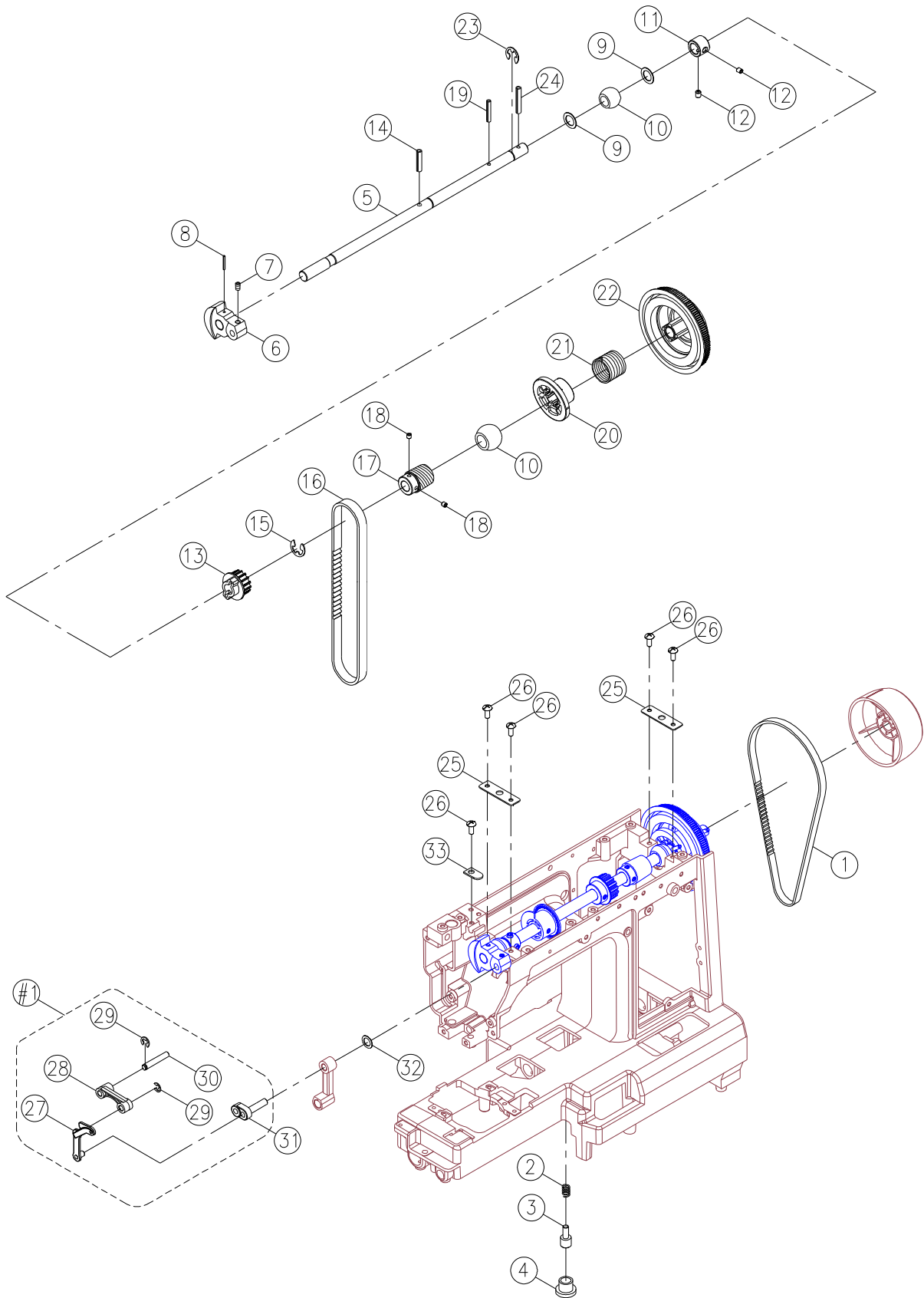


| Pos                    | Part No.  | Description                             |
|------------------------|-----------|-----------------------------------------|
| <u>AVAILABLE PARTS</u> |           |                                         |
| #1                     | 68003595  | SEWING TABLE BODY CPL.                  |
| 1                      | 68010960  | DIAL TENSION KNOB                       |
| 3                      | 68003757  | FACE PLATE                              |
| 4                      | 412423701 | THREAD CUTTER                           |
| 5                      | 416116701 | CS-RING (CSTW-5)                        |
| 6                      | 416185401 | SET SCREW (M4x10 A)                     |
| 7                      | 68003581  | BED COVER                               |
| 8                      | 416121101 | SET SCREW (M4x10 B)                     |
| 9                      | 68003591  | FREE ARM FOOT BASE FOR 3333             |
| 10                     | 68003263  | FREE ARM BASE CUSHION                   |
| 11                     | 416185701 | SET SCREW (M6x10)                       |
| 12                     | 416122201 | SET SCREW (M4x10 B)                     |
| 13                     | 416526001 | ADJUSTMENT FREE ARM BASE CUSHION RUBBER |
| 16                     | 68003595  | SEWING TABLE BODY. SEE #1               |
| 17                     | 68003595  | SEWING TABLE BODY COVER. SEE #1         |
| 18                     | 68003595  | SEWING TABLE PLATE. SEE #1              |
| 19                     | 416681501 | SET SCREW (M3x8.5)                      |
| 20                     | 68003595  | FELT. SEE #1                            |

NOT AVAILABLE PARTS

|    |          |                                    |
|----|----------|------------------------------------|
| 2  | 68010967 | ZIGZAG WIDTH DIAL FOR 3342         |
| 9  | 68010968 | FREE ARM FOOT BASE FOR 3342        |
| 14 | 68010963 | DIAL TENSION SUPPORTER PLATE COVER |
| 15 | 68010962 | BH LEVER BUTTON FOR 3342           |
| 21 | 68010965 | HAND WHEEL                         |

C



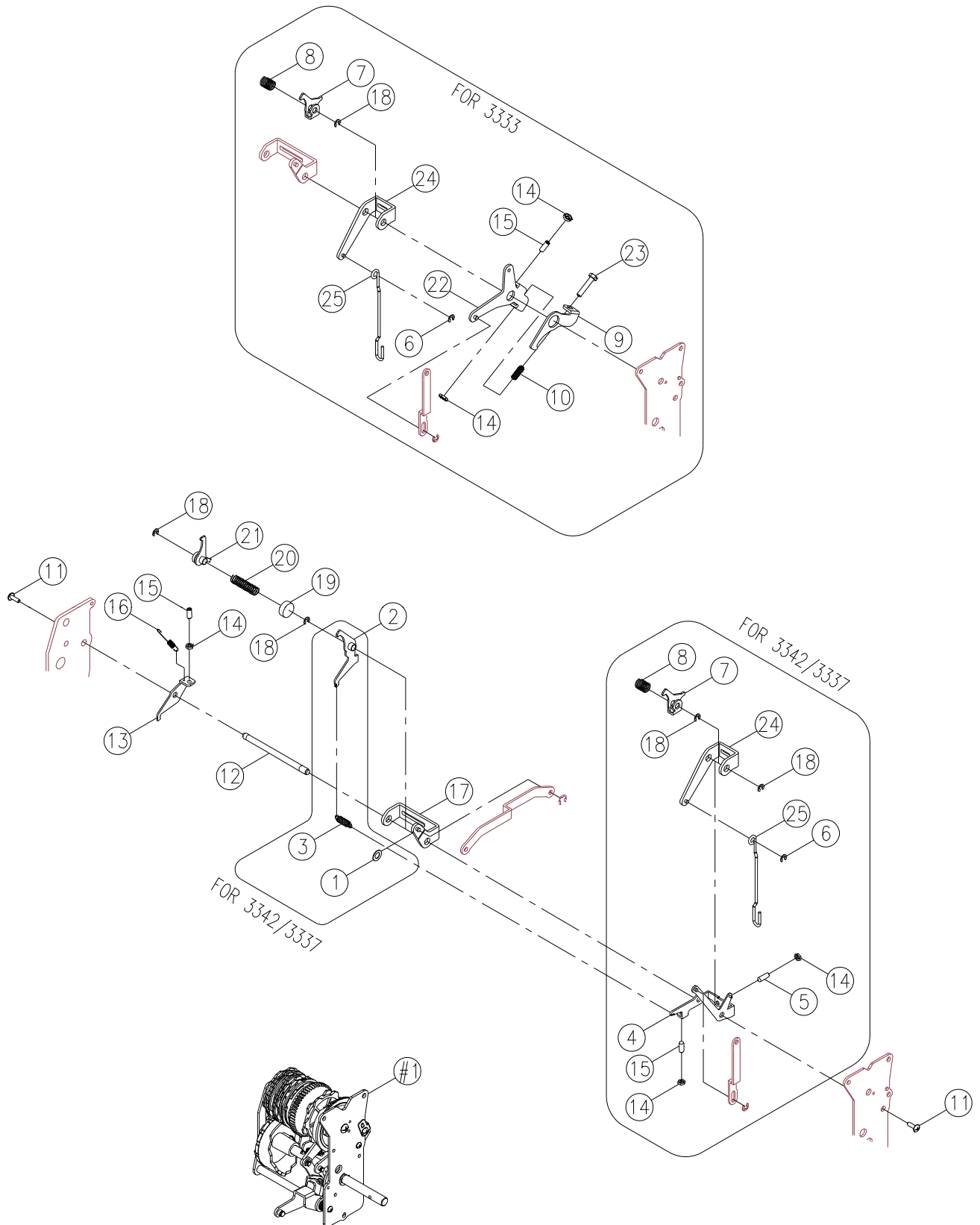
Pos Part No. Description

AVAILABLE PARTS

|    |                |                                               |
|----|----------------|-----------------------------------------------|
| #1 | 416765401      | THREAD TAKE UP LEVER CPL.                     |
| 1  | 416427701      | BELT                                          |
| 2  | 416154401      | SPRING                                        |
| 3  | 416154601      | ADJUSTMENT SCREW                              |
| 4  | 416526001      | ADJUSTMENT FREE ARM BASE CUSHION RUBBER       |
| 5  | 416799901      | ARM SHAFT                                     |
| 10 | 416156301      | ARM SHAFT BUSING                              |
| 11 | 416156501      | ARM SHAFT COLLAR                              |
| 13 | 416680201      | ARM SHAFT SPROCKET                            |
| 14 | 416117601      | PIN (3x18)                                    |
| 16 | 416727301      | BELT                                          |
| 18 | 416122401      | SET SCREW (M4x4 C)                            |
| 20 | 416307201      | CLUTCH SLEEVE                                 |
| 21 | 270 D5A0573003 | ARM SHAFT CLUTCH ANNULUS SPRING               |
| 22 | 416680801      | ARM SHAFT DRIVER BELT PULLEY                  |
| 24 | 416680701      | SPRING PIN (3x30)                             |
| 26 | 416121501      | SET SCREW (M4x8 A)                            |
| 27 | 416765401      | THREAD TAKE UP LEVER CPL. (SEE #1)            |
| 28 | 416765401      | THREAD TAKE UP LEVER SUPPORTER (SEE #1)       |
| 29 | 416116001      | E-RING (ETW-3)                                |
| 30 | 416765401      | THREAD TAKE UP LEVER SUPPORTER SHAFT (SEE #1) |
| 31 | 416765401      | ARM SHAFT BALANCE PIN CPL. (SEE #1)           |

NOT AVAILABLE PARTS

|    |               |                                       |
|----|---------------|---------------------------------------|
| 6  | 416566401     | ARM SHAFT BALANCE                     |
| 7  | 416122101     | SET SCREW (M4x6 C)                    |
| 8  | 416117701     | PIN (3.5x24)                          |
| 9  | 416125101     | ENDURE ATTRITION WASHER (10.2x15x0.5) |
| 12 | 270 004250203 | SET SCREW (M5x5 C)                    |
| 15 | 416116501     | E-RING (ETW-9)                        |
| 17 | 68013256      | ARM SHAFT WORM CPL.                   |
| 19 | 270 003043028 | PIN (3x28)                            |
| 23 | 416542901     | E-RING (ETW-8)                        |
| 25 | 416161701     | ARM SHAFT BUSHING HOLDER PLATE        |
| 32 | 416524701     | ENDURE ATTRITION WASHER (6.2x12x0.25) |
| 33 | 270 H13093003 | SET WASHER                            |



| Pos | Part No. | Description |
|-----|----------|-------------|
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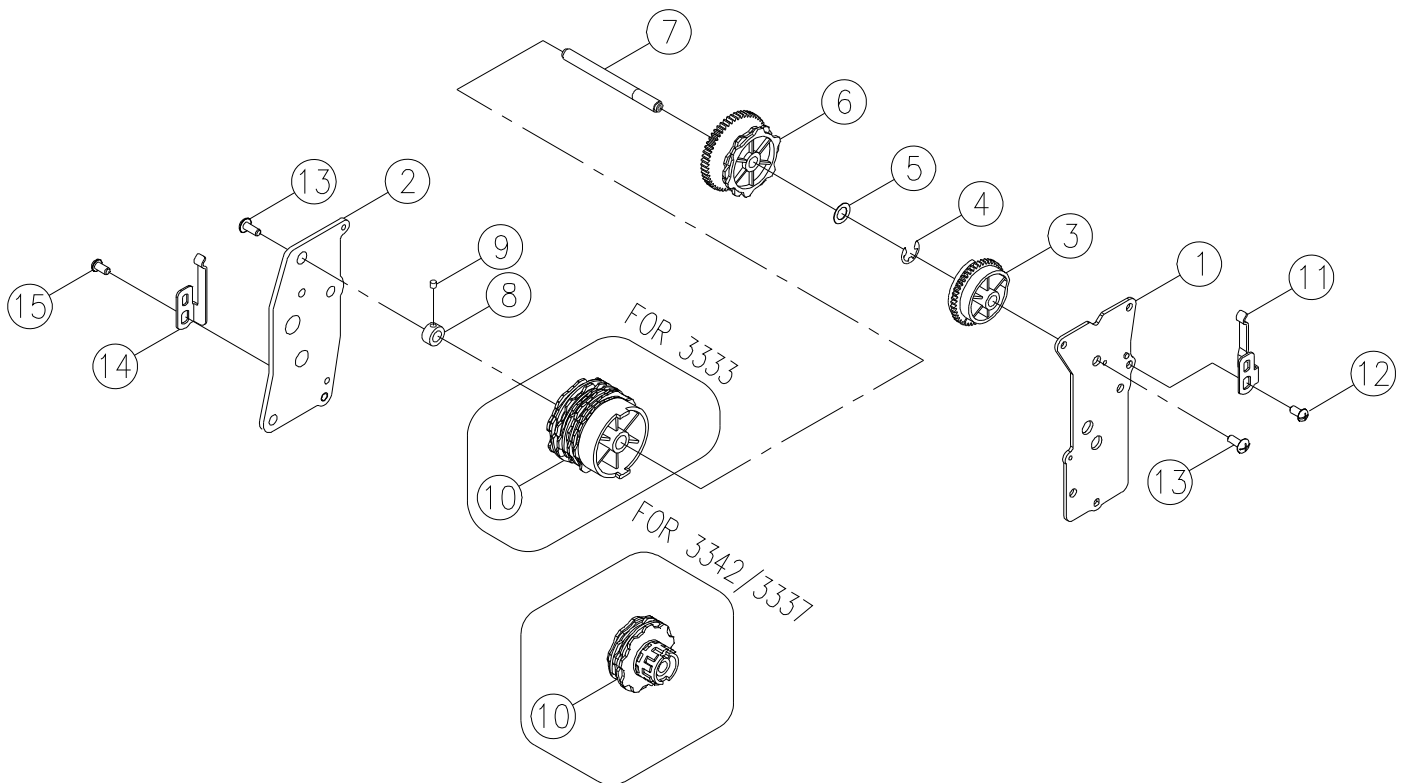
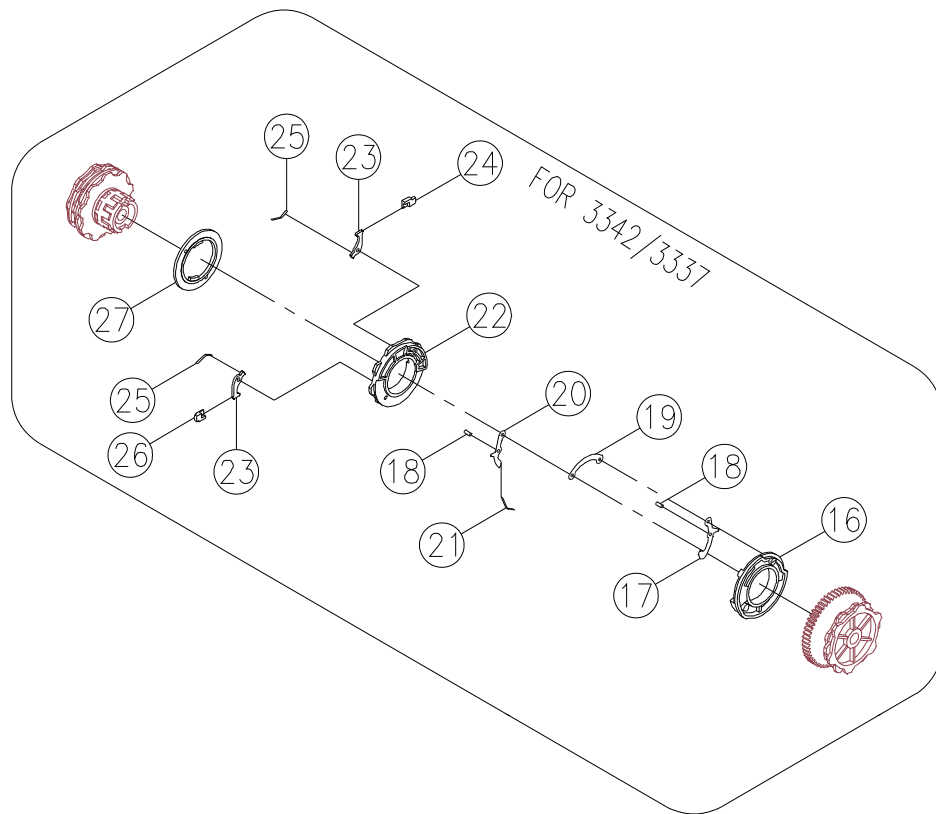
AVAILABLE PARTS

|    |           |                               |
|----|-----------|-------------------------------|
| 3  | 416187301 | BH FEED CRANK SPRING FOR 3342 |
| 6  | 416116001 | E-RING (ETW-3)                |
| 11 | 416119201 | SET SCREW (M3x6 A)            |
| 22 | 416800601 | FEED ADJUST CRANK FOR 3333    |

NOT AVAILABLE PARTS

|    |               |                                            |
|----|---------------|--------------------------------------------|
| #1 | 68004500      | PATTERN CAM CONTACT CPL. FOR 3342          |
| #1 | 68004501      | PATTERN CAM CONTACT CPL. FOR 3333          |
| 1  | 416604901     | WASHER (6.7x12xt0.5) FOR 3342              |
| 2  | 416545201     | BH FEED CRANK FOR 3342                     |
| 4  | 416545601     | BH ADJUSTING CRANK FOR 3342                |
| 5  | 416122701     | SET SCREW (M4x0.7 L12) FOR 3342            |
| 7  | 416597501     | SS CAM CONTACT                             |
| 8  | 416166401     | SS CAM CONTACT SPRING                      |
| 9  | 416554801     | BH FEED CRANK FOR 3333                     |
| 10 | 270 V60813003 | BH SPRING FOR 3333                         |
| 12 | 416598001     | ZIGZAG CAM CONTACT SUPPORTER SHAFT         |
| 13 | 416544901     | ZIGZAG RELEASE PLATE                       |
| 14 | 68015308      | NUT (M4x0.7)                               |
| 15 | 416185501     | SET SCREW (M4x0.7 L9)                      |
| 16 | 416545001     | ZIGZAG RELEASE PLATE SPRING                |
| 17 | 416545101     | ZIGZAG CAM CONTACT SUPPORTER FOR 3342/3333 |
| 18 | 416183801     | E-RING (ETW-5)                             |
| 19 | 416545301     | SPRING PEDESTAL                            |
| 20 | 416517801     | ZIGZAG CAM CONTACT SPRING                  |
| 21 | 416545501     | ZIGZAG CAM CONTACT                         |
| 23 | 270 004240706 | SET SCREW (M4x20) FOR 3333                 |
| 24 | 416597301     | SS CAM CONTACT SUPPORTER CPL.              |
| 25 | 416597401     | FEED ROCK SHAFT                            |

# E



| Pos | Part No. | Description |
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|-----|----------|-------------|

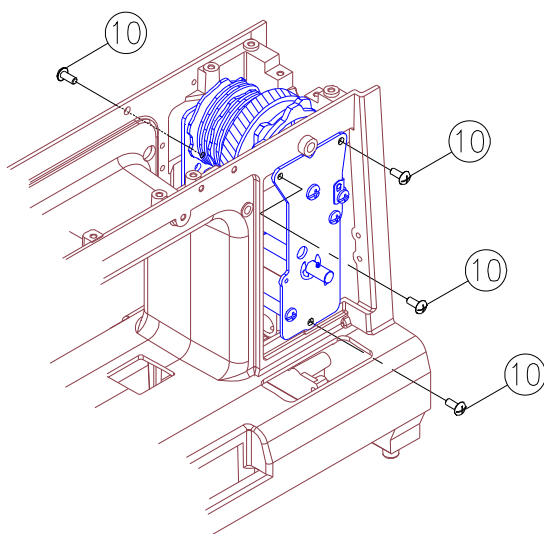
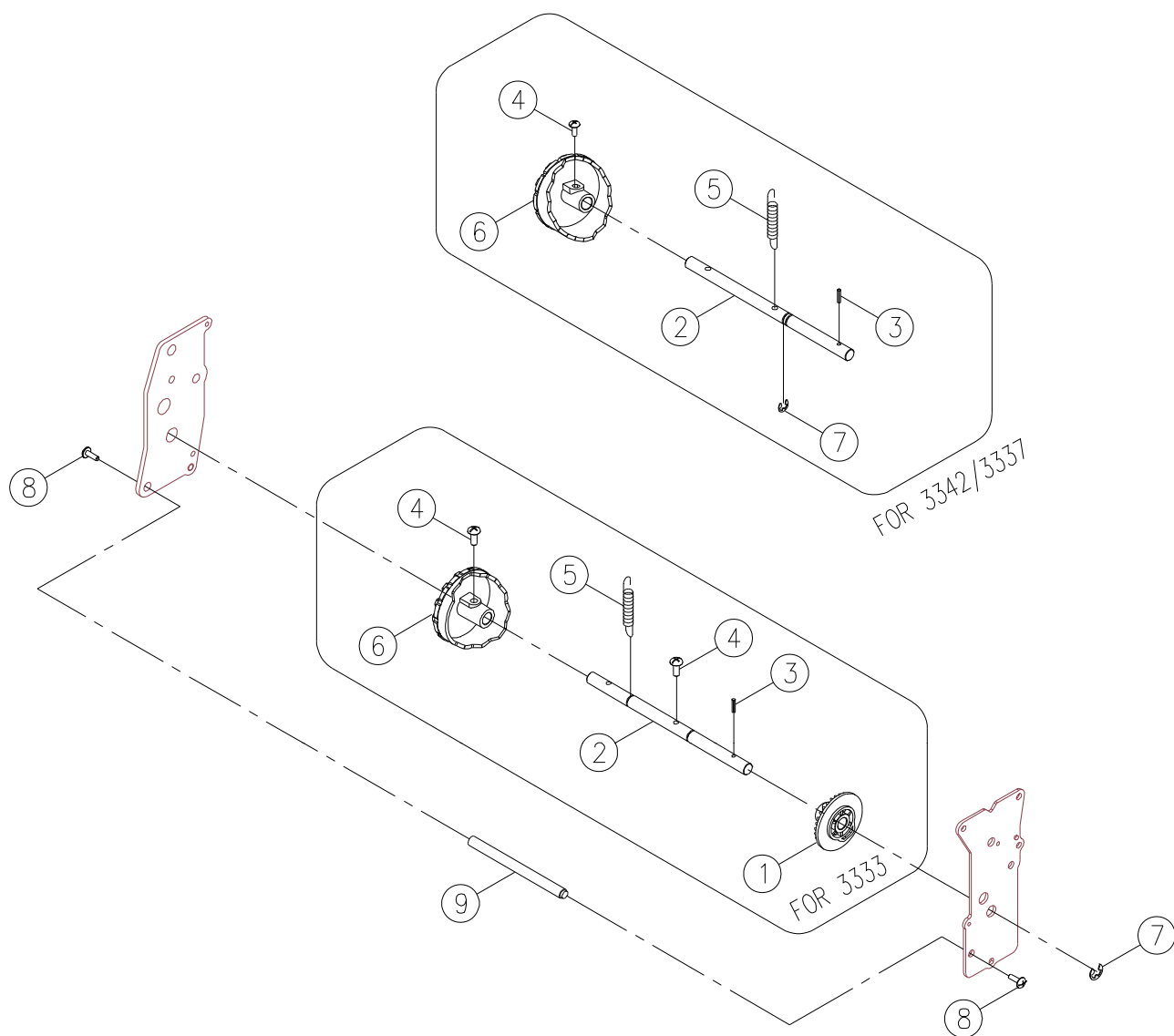
#### AVAILABLE PARTS

|    |           |                          |
|----|-----------|--------------------------|
| 3  | 68003182  | FEED REGULATOR CAM       |
| 5  | 416228101 | WASHER (8.2x14x0.5)      |
| 6  | 416427901 | SS CAM                   |
| 8  | 416151801 | PATTERN CAM SHAFT COLLAR |
| 9  | 416122401 | SET SCREW (M4x4 C)       |
| 10 | 416430101 | PATTERN CAM FOR 3333     |
| 10 | 68003183  | PATTERN CAM FOR 3342     |
| 13 | 416121501 | SET SCREW (M4x8 A)       |
| 14 | 416195301 | PATTERN FIX SPRING PLATE |
| 15 | 416226601 | SET SCREW (M4x5 B)       |

#### NOT AVAILABLE PARTS

|    |           |                                   |
|----|-----------|-----------------------------------|
| 1  | 416596801 | PATTERN CAM CONTACT PLATE (FRONT) |
| 2  | 416543701 | PATTERN CAM CONTACT PLATE (BACK)  |
| 4  | 416116401 | E-RING (ETW-6)                    |
| 7  | 416543801 | PATTERN CAM SHAFT                 |
| 11 | 416546501 | FEED REGULATOR FIX PLATE          |
| 12 | 416524501 | SET SCREW (M4x4 B)                |
| 16 | 416543901 | BH FEED REGULATOR CAM FOR 3342    |
| 17 | 416544001 | BH CLUTCH CONTACT A FOR 3342      |
| 18 | 416229201 | BH CLUTCH SHAFT FOR 3342          |
| 19 | 416544101 | BH CLUTCH LEVER FOR 3342          |
| 20 | 416544201 | BH CLUTCH CONTACT B FOR 3342      |
| 21 | 416229601 | BH CLUTCH SPRING PLATE FOR 3342   |
| 22 | 416544301 | BH CAM FOR 3342                   |
| 23 | 416544401 | BH CONTACT FOR 3342               |
| 24 | 416544501 | BH SLIDE BLOCK R FOR 3342         |
| 25 | 416544601 | BH CONTACT SPRING PLATE FOR 3342  |
| 26 | 416544701 | BH SLIDE BLOCK L FOR 3342         |
| 27 | 416544801 | STRAIGHT STITCH CAM FOR 3342      |

# F



| Pos | Part No. | Description |
|-----|----------|-------------|
|-----|----------|-------------|

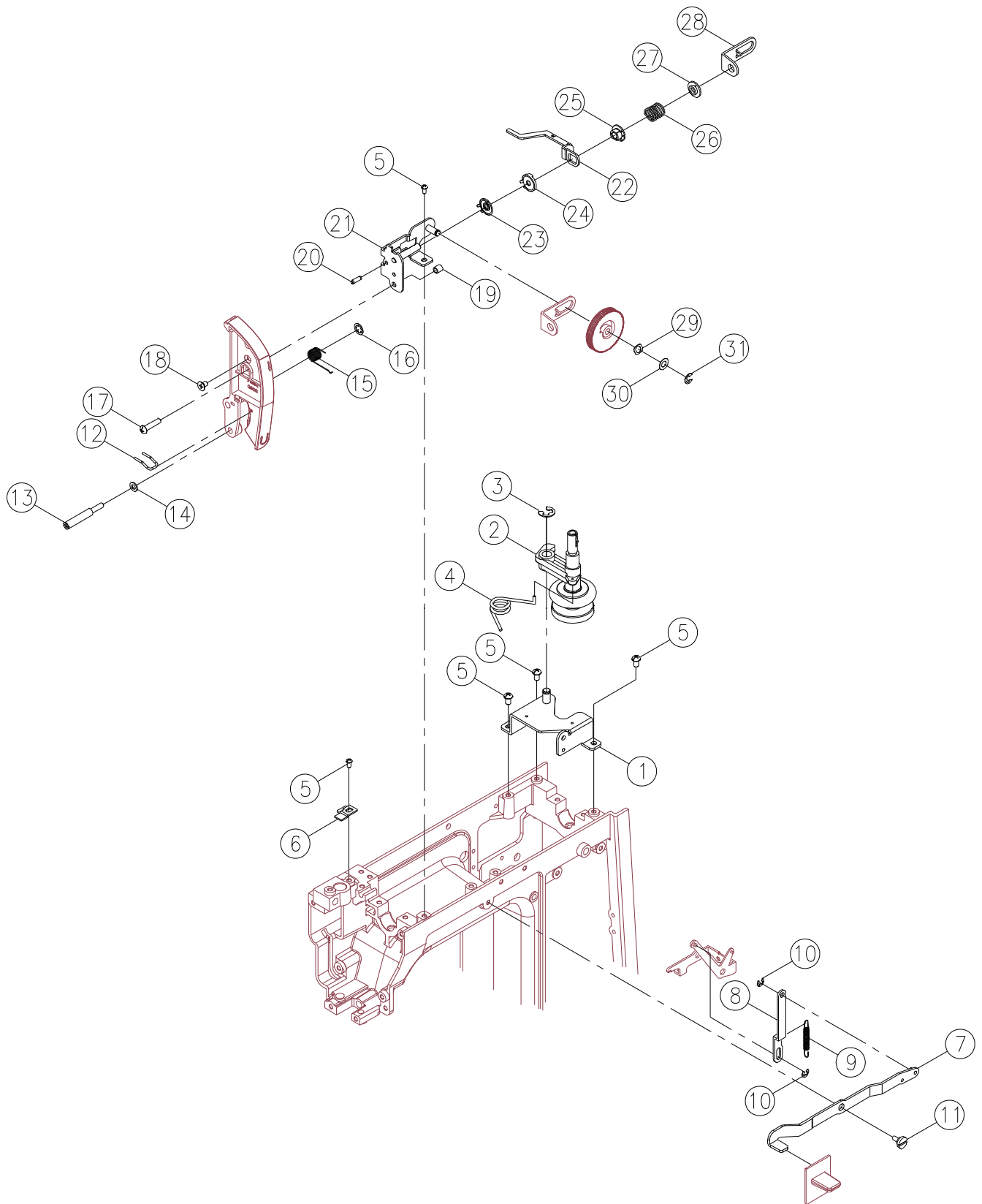
AVAILABLE PARTS

|    |           |                               |
|----|-----------|-------------------------------|
| 6  | 416727701 | PATTERN SELECTOR CAM FOR 3342 |
| 8  | 416119201 | SET SCREW (M3x6 A)            |
| 10 | 416121501 | SET SCREW (M4x8 A)            |

NOT AVAILABLE PARTS

|   |           |                                     |
|---|-----------|-------------------------------------|
| 1 | 416604401 | BH PATTERN SELECTOR CAM FOR 3333    |
| 2 | 68018777  | PATTERN SELECTOR CAM SHAFT FOR 3333 |
| 2 | 416599501 | PATTERN SELECTOR CAM SHAFT FOR 3342 |
| 3 | 416183901 | PIN (2.5x16)                        |
| 4 | 416185201 | SET SCREW (M4x10)                   |
| 5 | 416546301 | FEED REGULATING CRANK SPRING        |
| 6 | 416641401 | PATTERN SELECTOR CAM FOR 3333       |
| 7 | 416116401 | E-RING (ETW-6)                      |
| 9 | 416546401 | PATTERN CAM CONTACT SUPPORTER SHAFT |

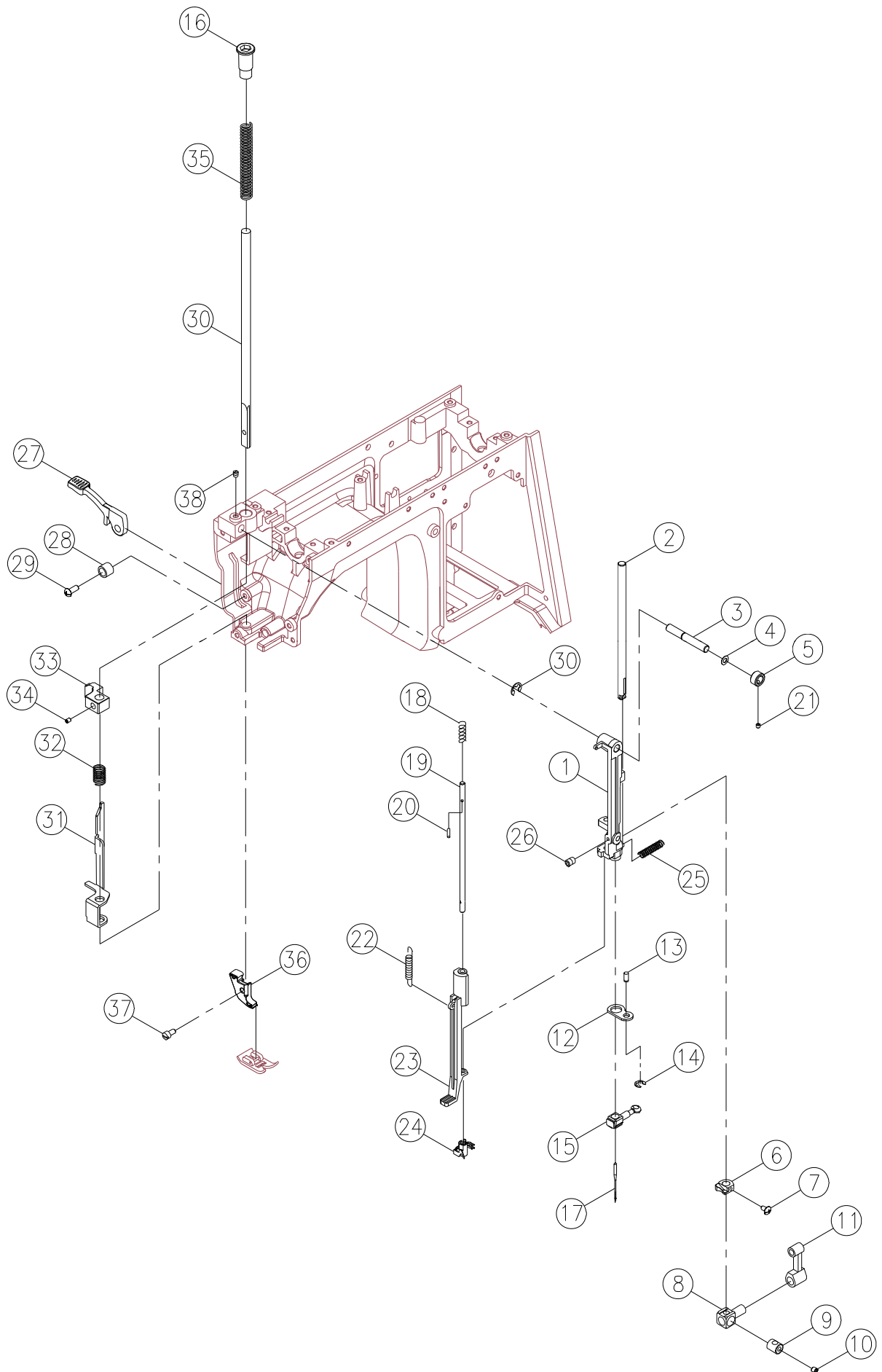
G



| Pos                    | Part No.       | Description                       |
|------------------------|----------------|-----------------------------------|
| <u>AVAILABLE PARTS</u> |                |                                   |
| 2                      | 416700601      | BOBBIN WINDER CRANK CPL.          |
| 4                      | 270 K6A0573003 | BOBBIN WINDER CRANK SPRING        |
| 7                      | 416802801      | REVERSE LEVER                     |
| 8                      | 416802801      | REVERSE ROD                       |
| 9                      | 416155001      | AUTO THREADED LEVER SPRING        |
| 10                     | 416116001      | E-RING (ETW-3)                    |
| 12                     | 416198701      | THREAD GUIDE                      |
| 14                     | 416124101      | WASHER (4.2x8x0.8)                |
| 15                     | 416162601      | DIAL TENSION SPRING               |
| 16                     | 416116701      | CS-RING (CSTW-5)                  |
| 17                     | 416121701      | SET SCREW (M4x15 B)               |
| 18                     | 416121901      | SET SCREW (M4x6)                  |
| 21                     | 416807201      | DIAL TENSION SUPPORTER PLATE CPL. |
| 27                     | 416153801      | DIAL TENSION REGULATOR            |
| 31                     | 416116101      | E-RING (ETW-4)                    |

NOT AVAILABLE PARTS

|    |           |                                |
|----|-----------|--------------------------------|
| 1  | 416603101 | BOBBIN WINDER FRAME PLATE CPL. |
| 3  | 416116301 | E-RING (ETW-5)                 |
| 5  | 416121201 | SET SCREW (M4x6 B)             |
| 6  | 416527201 | TENSION LEVER REGULATING PLATE |
| 11 | 416716301 | SET SCREW                      |
| 13 | 68013222  | SET SCREW (M4x0.7 L42)         |
| 19 | 416151701 | DIAL TENSION GUIDE SPRING TUBE |
| 20 | 416117501 | PIN (3x10)                     |
| 22 | 416735101 | DIAL TENSION WAFT PLATE        |
| 23 | 416153601 | DIAL TENSION DISC (1)          |
| 24 | 416146301 | DIAL TENSION DISC              |
| 25 | 416526801 | DIAL TENSION SPRING REGULATOR  |
| 26 | 416772201 | DIAL TENSION SPRING            |
| 28 | 416716901 | DIAL TENSION SPRING PLATE      |
| 29 | 416126001 | WASHER (WW-5)                  |
| 30 | 416124501 | WASHER (5.2x10x0.5)            |



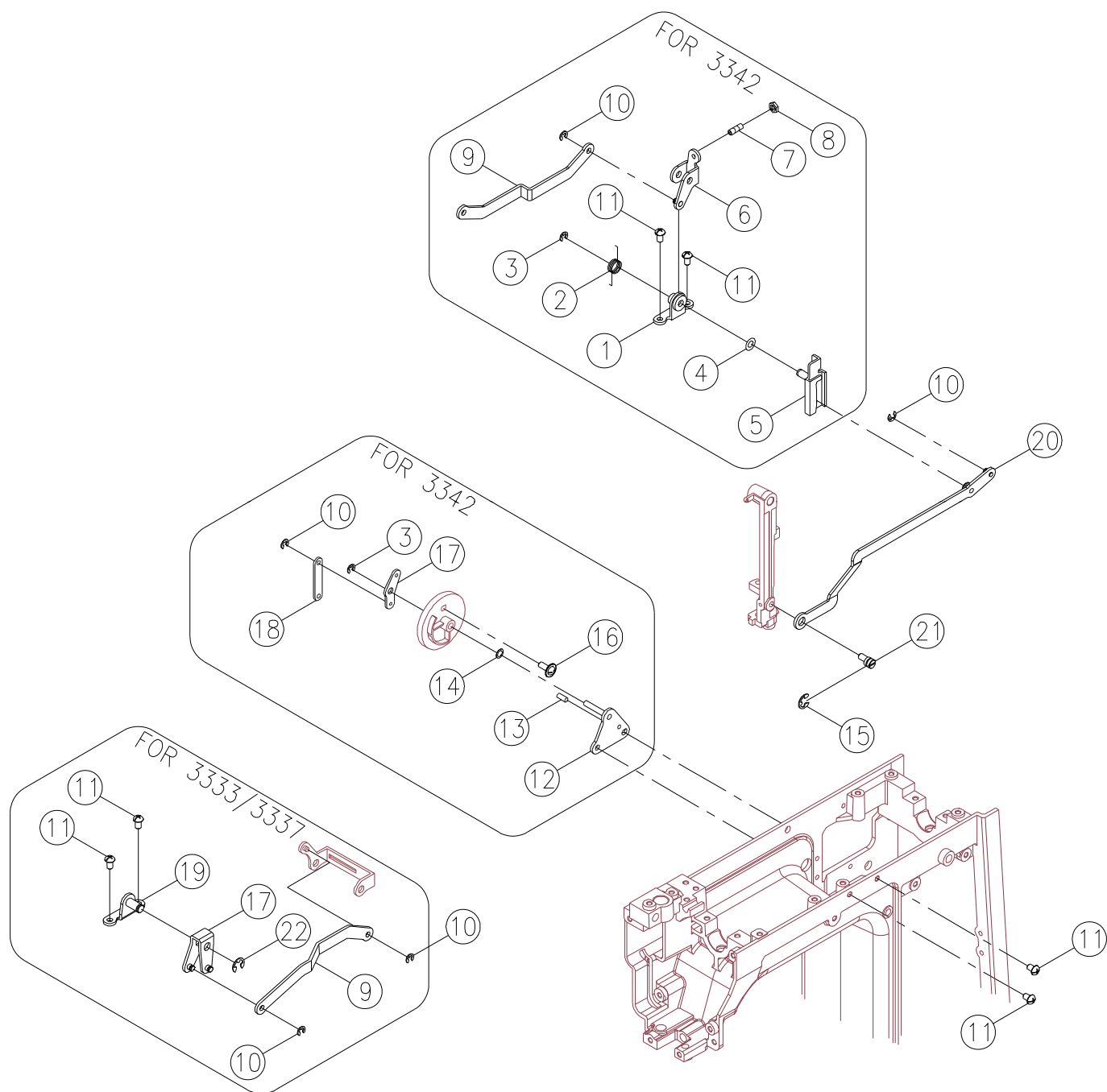
| Pos | Part No. | Description |
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AVAILABLE PARTS

|    |               |                                       |
|----|---------------|---------------------------------------|
| 2  | 416173601     | NEEDLE BAR                            |
| 8  | 416150801     | NEEDLE BAR BRACKET (1)                |
| 9  | 416150801     | NEEDLE BAR BRACKET (2)                |
| 10 | 416122401     | SET SCREW (M4x4 C)                    |
| 11 | 416235801     | NEEDLE BAR CRANK ROD                  |
| 14 | 416116101     | E-RING (ETW-4)                        |
| 15 | 416245301     | NEEDLE CLAMP CPL.                     |
| 16 | 68013226      | PRESSER BAR REGULATING SCREW          |
| 21 | 416120001     | SET SCREW (M3x3 C)                    |
| 23 | 270 R10083000 | AUTO THREAD LEVER                     |
| 24 | 68003556      | AUTO THREADER                         |
| 25 | 416152701     | NEEDLE BAR SUPPORTER SPRING           |
| 26 | 416184601     | SET SCREW (M3x4 C)                    |
| 27 | 416466901     | PRESSER BAR LIFTER LEVER              |
| 28 | 416162101     | PRESSER BAR LIFTER LEVER SCREW WASHER |
| 29 | 416121101     | SET SCREW (M4x10 B)                   |
| 30 | 416173401     | PRESSER BAR                           |
| 33 | 416151401     | PRESSER BAR BRACKET                   |
| 34 | 416151401     | SET SCREW (M6x5 C)                    |
| 35 | 416173501     | PRESSER BAR SPRING                    |
| 36 | 416495501     | SHANK CPL.                            |
| 37 | 416118401     | SET SCREW (9/64x40x7.5)               |
| 38 | 416121001     | SET SCREW (M4x5 C)                    |

NOT AVAILABLE PARTS

|    |           |                                |
|----|-----------|--------------------------------|
| 1  | 416566901 | NEEDLE BAR SUPPORTER           |
| 3  | 416642401 | NEEDLE BAR SUPPORTER PIN       |
| 4  | 416227701 | WASHER (6.2x12x0.5)            |
| 5  | 68015225  | COLLAR                         |
| 6  | 68013217  | AUTO THREADER STOPPER          |
| 7  | 68013218  | SET SCREW (M3x4)               |
| 12 | 416567001 | NEEDLE BAR SWING RING          |
| 13 | 68014111  | NEEDLE BAR SUPPORTER PLATE PIN |
| 17 |           | NEEDLE (#14)                   |
| 18 | 68015231  | AUTO THREADER SHAFT SPRING     |
| 19 | 68015230  | THREADING SHAFT                |
| 20 | 416117201 | PIN (2x14)                     |
| 22 | 68015232  | AUTO THREADED LEVER SPRING     |
| 31 | 68017578  | TENSION LEVER LIFTER           |
| 32 | 416151601 | TENSION LEVER LIFTER SPRING    |



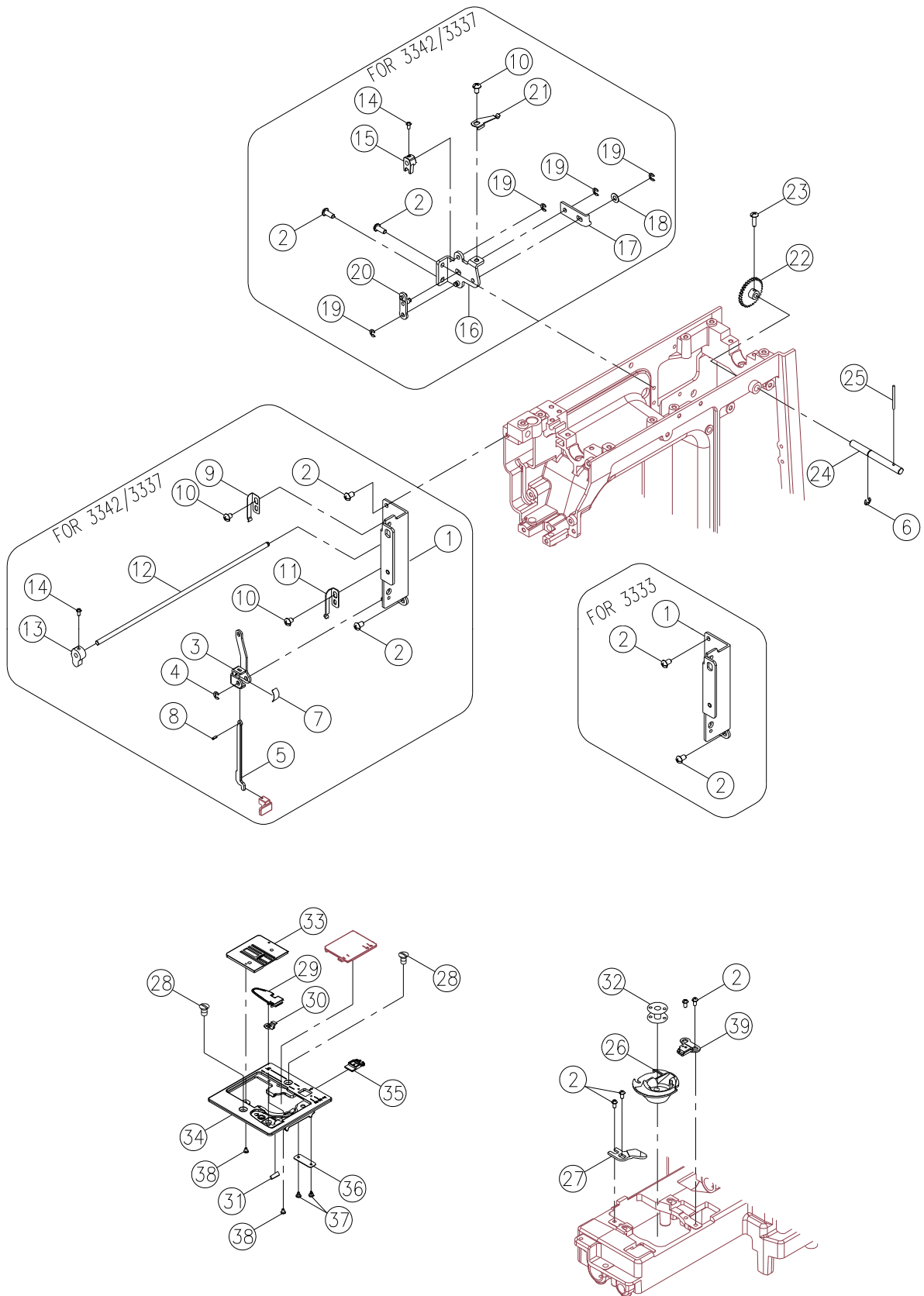
| Pos | Part No. | Description |
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#### AVAILABLE PARTS

|    |           |                                 |
|----|-----------|---------------------------------|
| 3  | 416116101 | E-RING (ETW-4)                  |
| 10 | 416116001 | E-RING (ETW-3)                  |
| 16 | 68013206  | SET SCREW (M4x10 A)             |
| 18 | 416801601 | ZIGZAG WIDTH CRANK ROD FOR 3342 |
| 21 | 416801101 | NEEDLE BAR DRIVING ROD PIN      |

#### NOT AVAILABLE PARTS

|    |                |                                            |
|----|----------------|--------------------------------------------|
| 1  | 270 E1A1283003 | ZIGZAG WIDTH REGULATING CAM PLATE FOR 3342 |
| 2  | 270 E1A1333003 | ZIGZAG WIDTH SPRING FOR 3342               |
| 4  | 416186201      | WASHER (5.2x10x0.2)                        |
| 5  | 270 E1A1303002 | ZIGZAG WIDTH REGULATING CAM FOR 3342       |
| 6  | 416602501      | ZIGZAG REGULATOR CRANK FOR 3342            |
| 7  | 416122701      | SET SCREW (M4x0.7 L12)                     |
| 8  | 68015308       | NUT (M4x0.7)                               |
| 9  | 416602601      | ROD FOR 3342                               |
| 9  | 68018778       | ROD FOR 3333                               |
| 11 | 416121201      | SET SCREW (M4x6 B)                         |
| 12 | 416602701      | ZIGZAG WIDTH DIAL PLATE FOR 3342           |
| 13 | 416117501      | PIN (3x10)                                 |
| 14 | 416186901      | WASHER FOR 3342                            |
| 15 | 416116301      | E-RING (ETW-5)                             |
| 17 | 416602901      | ZIGZAG WIDTH CRANK FOR 3342                |
| 17 | 68018779       | ZIGZAG WIDTH CRANK FOR 3333                |
| 19 | 68018780       | ZIGZAG WIDTH CRANK PLATE FOR 3333          |
| 20 | 68018781       | NEEDLE BAR DRIVING ROD FOR 3333            |
| 20 | 68018782       | NEEDLE BAR DRIVING ROD FOR 3342            |
| 22 | 416116201      | E-RING (ETW-4) FOR 3333                    |



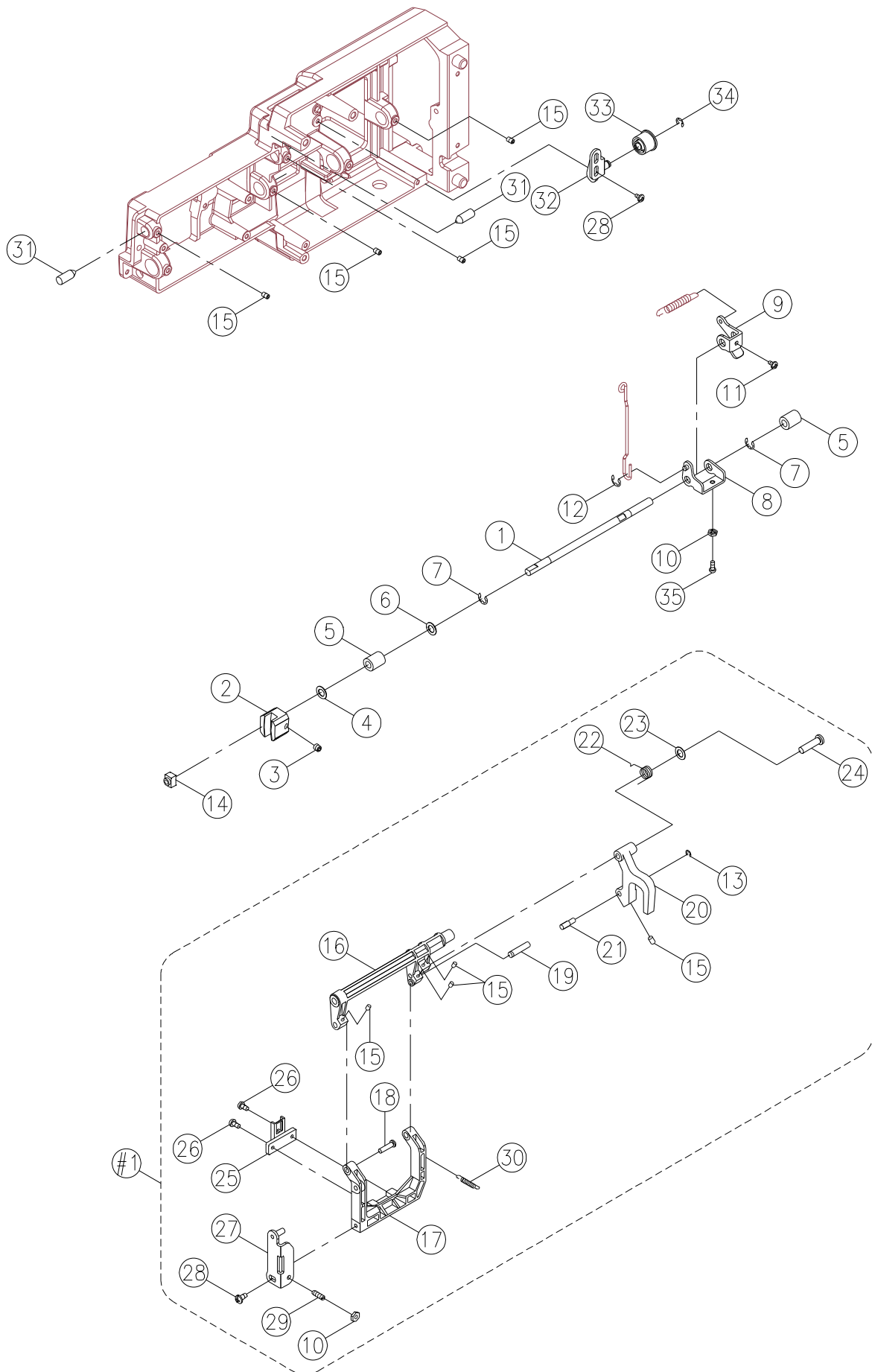
| Pos | Part No. | Description |
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AVAILABLE PARTS

|    |           |                                |
|----|-----------|--------------------------------|
| 4  | 416116001 | E-RING (ETW-3) FOR 3342        |
| 10 | 416226601 | SET SCREW (M4x5 B) FOR 3342    |
| 11 | 416232001 | BH POSITIONED PLATE FOR 3342   |
| 12 | 68003185  | BH SELECT CRANK SHAFT FOR 3342 |
| 13 | 416231801 | BH MOVEMENT CRANK FOR 3342     |
| 19 | 416116001 | E-RING (ETW-3) FOR 3342        |
| 22 | 416195501 | FEED REGULATOR GEAR            |
| 26 | 68003563  | SHUTTLE HOOK CPL.              |
| 27 | 416144001 | ROTARY HOOK PLATE (1)          |
| 28 | 416122901 | SET SCREW (M4x6)               |
| 30 | 68003570  | PRESS PLATE                    |
| 31 | 412423701 | THREAD CUTTER                  |
| 32 | 68000175  | BOBBIN                         |
| 33 | 68003564  | NEEDLE PLATE                   |
| 34 | 68003565  | NEEDLE PLATE SUPPORTER         |
| 35 | 68003567  | NEEDLE PLATE COVER OPEN        |
| 36 | 68003568  | NEEDLE PLATE COVER BRACKET     |
| 37 | 68003569  | SET SCREW (M2x3.5 A)           |

NOT AVAILABLE PARTS

|    |               |                                |
|----|---------------|--------------------------------|
| 1  | 68018783      | BH LEVER PLATE CPL. FOR 3342   |
| 1  | 68018784      | BH LEVER PLATE FOR 3333        |
| 2  | 416121201     | SET SCREW (M4x6 B)             |
| 3  | 416728801     | BH LEVER CRANK FOR 3342        |
| 5  | 416495301     | BH LEVER FOR 3342              |
| 6  | 416116301     | E-RING (ETW-5)                 |
| 7  | 416729001     | BH LEVER SPRING PLATE FOR 3342 |
| 8  | 416117001     | PIN (1.6x5) FOR 3342           |
| 9  | 416231901     | BH POSITIONED PLATE FOR 3342   |
| 14 | 270 004230056 | SET SCREW (M3x5 B) FOR 3342    |
| 15 | 416728601     | BH SELECT CRANK FOR 3342       |
| 16 | 416728201     | BH SELECTOR PLATE FOR 3342     |
| 17 | 416600901     | BH SLIDE PLATE FOR 3342        |
| 18 | 416185901     | WASHER (4.2x9x0.5) FOR 3342    |
| 20 | 416728401     | BH SELECTOR PLATE FOR 3342     |
| 21 | 416728501     | BH CAM PLATE FOR 3342          |
| 23 | 416518401     | SET SCREW (M3x8 A)             |
| 24 | 416601201     | FEED REGULATOR DIAL SHAFT      |
| 25 | 416183901     | PIN (2.5x16)                   |
| 29 | 68015281      | THREAD GUIDE STAND             |
| 38 | 416679801     | SET SCREW (M2x3)               |
| 39 | 68012459      | ROTARY HOOK PLATE(2) CPL.      |



| Pos | Part No. | Description |
|-----|----------|-------------|
|-----|----------|-------------|

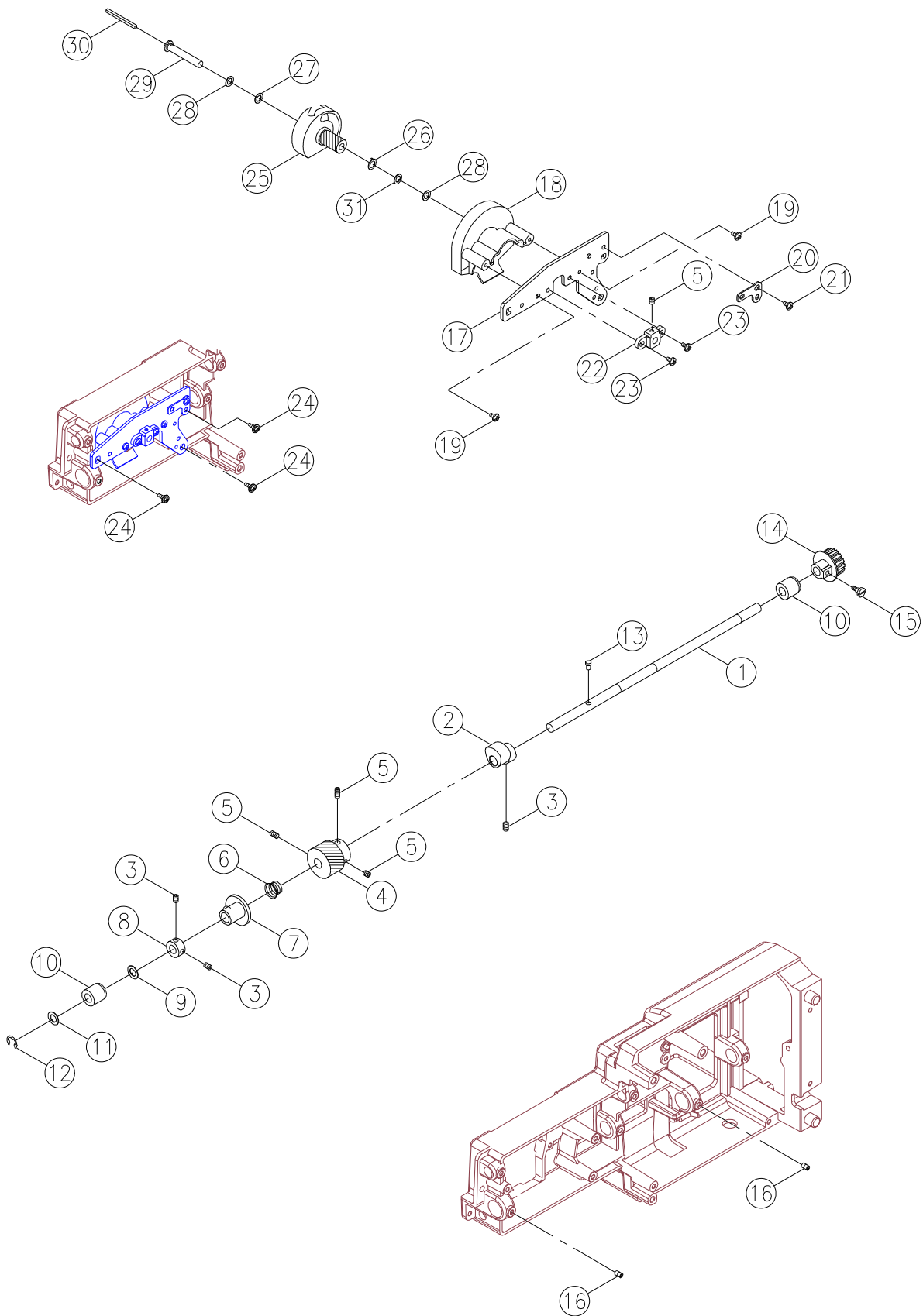
AVAILABLE PARTS

|    |           |                             |
|----|-----------|-----------------------------|
| 2  | 416149701 | FEED REGULATING             |
| 3  | 416122401 | SET SCREW (M4x4 C)          |
| 11 | 416121101 | SET SCREW (M4x10 B)         |
| 13 | 416116001 | E-RING (ETW-3)              |
| 14 | 416149601 | FEED REGULATING BLOCK       |
| 20 | 416192401 | FEED ROCK CRANK             |
| 22 | 416195701 | FEED ROCK CRANK SPRING      |
| 25 | 68003195  | FEED DOG                    |
| 27 | 416192301 | FEED LIFTING ROCK CRANK     |
| 28 | 416121501 | SET SCREW (M4x8 A)          |
| 30 | 68003066  | FEED DOG SPRING             |
| 32 | 416683801 | BELT ADJUSTING PLATE        |
| 33 | 416683901 | BELT ADJUSTING PLATE PULLEY |
| 34 | 416116101 | E-RING (ETW-4)              |
| 35 | 416121601 | SET SCREW (M4x12 B)         |

NOT AVAILABLE PARTS

|    |                |                            |
|----|----------------|----------------------------|
| #1 | 68017590       | FEED ROCK SHAFT CPL.       |
| 1  | 416730901      | FEED REGULATING SHAFT      |
| 4  | 416125601      | WASHER (6.7x11.8x0.5)      |
| 5  | 416156901      | FEED ROCK BUSHING          |
| 6  | 416124001      | WASHER (6.7x12x1)          |
| 7  | 416116301      | E-RING (ETW-5)             |
| 8  | 416601801      | FEED REGULATING CRANK CPL. |
| 9  | 270 E1A0493003 | FEED CRANK                 |
| 10 | 68015308       | NUT (M4x0.7)               |
| 12 | 416116201      | E-RING (ETW-4)             |
| 15 | 416122101      | SET SCREW (M4x6 C)         |
| 16 | 416191901      | FEED ROCK SHAFT            |
| 17 | 416192001      | FEED DOG SUPPORTER         |
| 18 | 416192101      | FEED DOG SHAFT             |
| 19 | 416549201      | FEED ROCK FRAME SHAFT (2)  |
| 21 | 416192601      | REGULATING BLOCK SHAFT     |
| 23 | 416186301      | WASHER (5.2x12x1)          |
| 24 | 416192501      | FEED ROCK SHAFT            |
| 26 | 270 004235016  | SET SCREW (M3.5x8 A)       |
| 29 | 416185501      | SET SCREW (M4x0.7 L9)      |
| 31 | 416192801      | FEED CRANK SHAFT           |

L



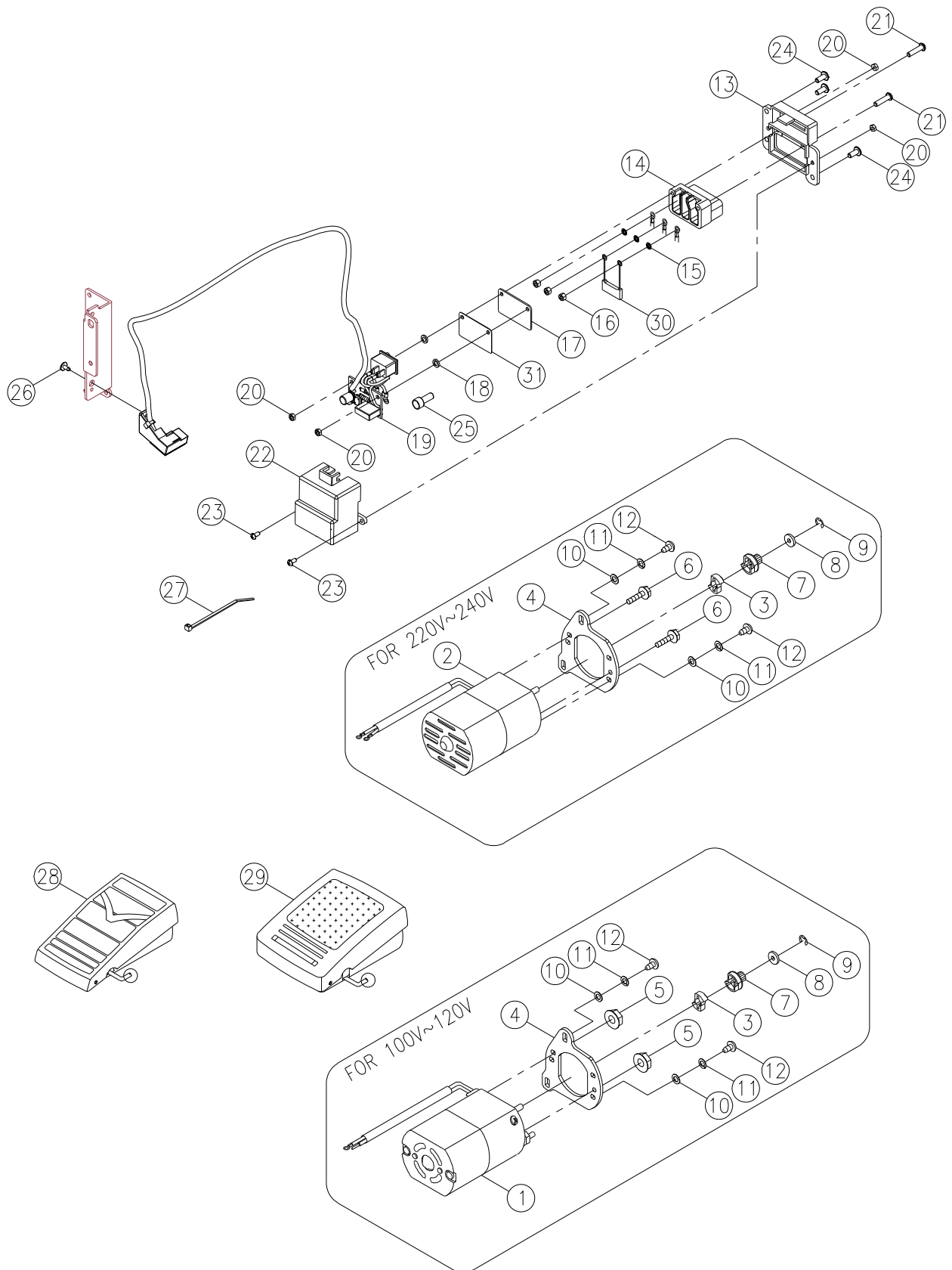
| Pos | Part No. | Description |
|-----|----------|-------------|
|-----|----------|-------------|

### AVAILABLE PARTS

|    |                |                         |
|----|----------------|-------------------------|
| 2  | 68003196       | FEED ROCK CAM           |
| 3  | 416122401      | SET SCREW (M4x4 C)      |
| 5  | 416121001      | SET SCREW (M4x5 C)      |
| 6  | 416191401      | LOWER SHAFT SPRING      |
| 7  | 416191201      | FEED LIFTING ROCK CAM   |
| 10 | 416141701      | LOWER SHAFT BUSHING     |
| 14 | 270 H1A0463000 | LOWER SHAFT BELT PULLEY |
| 18 | 68013932       | SHUTTLE HOOK COVER      |
| 19 | 416119501      | SET SCREW (M3x12)       |
| 22 | 416143401      | ROTARY HOOK SUPPORTER   |
| 23 | 416121501      | SET SCREW (M4x8 A)      |
| 25 | 68003558       | SHUTTLE HOOK HOLDER     |
| 27 | 416125901      | ENDURE ATTRITION WASHER |
| 28 | 416155601      | BOBBIN SHAFT WASHER (2) |
| 29 | 416145401      | BOBBIN SHAFT            |
| 30 | 416155801      | BOBBIN SHAFT OIL CLOTH  |
| 31 | 68013850       | ENDURE ATTRITION WASHER |

### NOT AVAILABLE PARTS

|    |                |                                     |
|----|----------------|-------------------------------------|
| 1  | 416731301      | LOWER SHAFT                         |
| 4  | 68013976       | LOWER SHAFT GEAR                    |
| 8  | 416158801      | LOWER SHAFT COLLAR                  |
| 9  | 416125801      | ENDURE ATTRITION WASHER             |
| 11 | 416186501      | WASHER (8.2x12x0.5)                 |
| 12 | 416116401      | E-RING (ETW-6)                      |
| 13 | 416191301      | FEED LIFTING ROCK COM PIN           |
| 15 | 270 004250203  | SET SCREW (M5x5 C)                  |
| 16 | 416122101      | SET SCREW (M4x6 C)                  |
| 17 | 270 H1A0383006 | ROTARY HOOK HOLDER                  |
| 20 | 416191801      | ROTARY HOOK HOLDER POSITIONED PLATE |
| 21 | 416121201      | SET SCREW (M4x6 B)                  |
| 24 | 416679501      | SET SCREW (M4x8)                    |
| 26 | 416155701      | BOBBIN SHAFT WASHER (3)             |

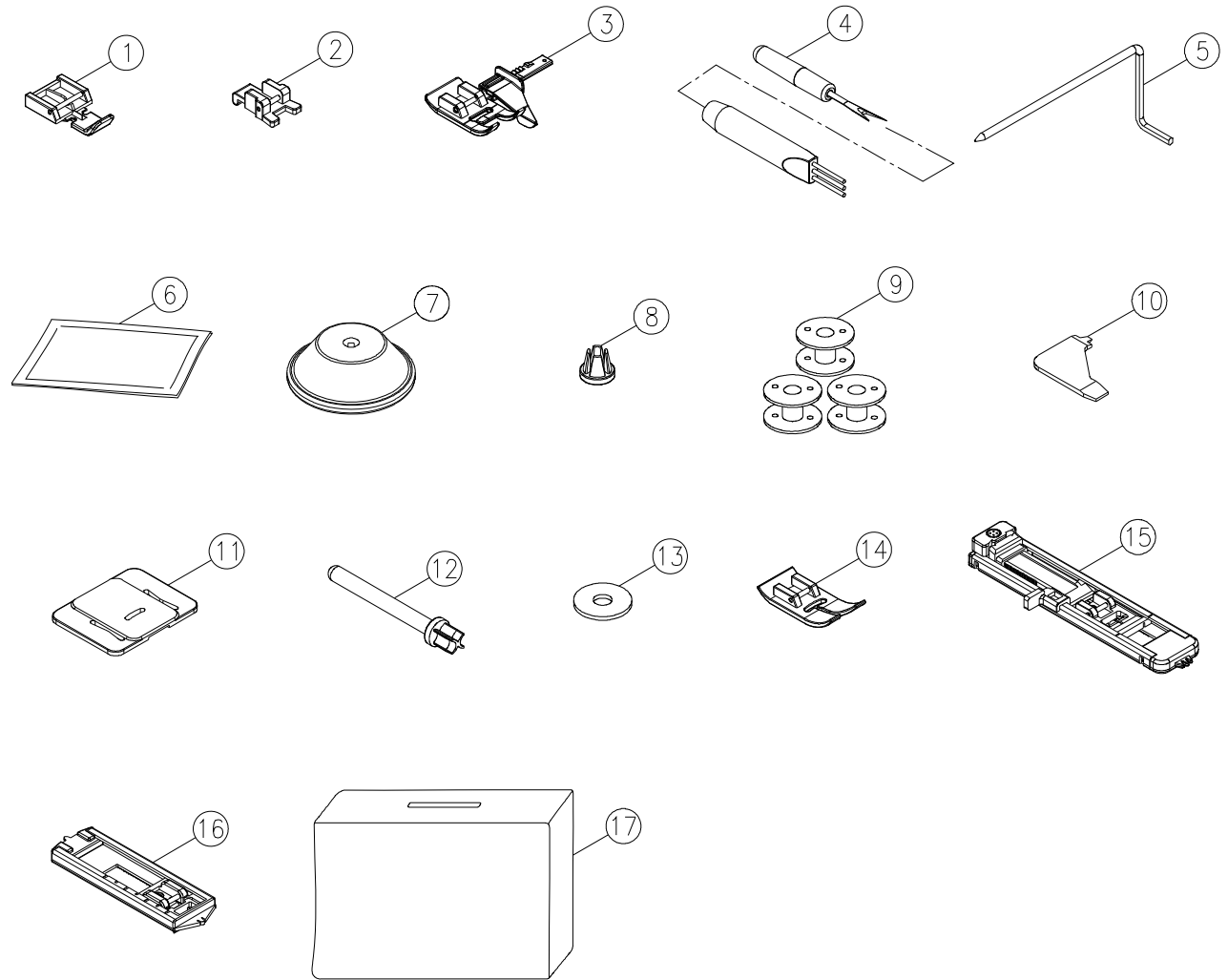


| Pos                    | Part No.       | Description                     |
|------------------------|----------------|---------------------------------|
| <u>AVAILABLE PARTS</u> |                |                                 |
| 1                      | 68003572       | MOTOR FOR 120V / U.S.           |
| 2                      | 416430001      | MOTOR FOR 230V / E.U.           |
| 2                      | 416528301      | MOTOR FOR 240V / G.B.           |
| 3                      | 416129401      | CUSHION RUBBER                  |
| 7                      | 416428701      | BELT WHEEL                      |
| 8                      | 416114501      | MOTOR FEED REGULATOR COLLAR     |
| 9                      | 416116001      | E-RING (ETW-3)                  |
| 14                     | 416184701      | RECEPTACLE                      |
| 17                     | 416183601      | CONCERT INSULATION PLATE        |
| 19                     | 416732501      | LED HOLDER CPL. FOR 120V        |
| 19                     | 416732601      | LED HOLDER CPL. FOR 220V~240V   |
| 22                     | 416803701      | RECEPTACLE HOLDER COVER         |
| 24                     | 416121701      | SET SCREW (M4x15 B)             |
| 28                     | 270 002V8E4003 | FOOT CONTROLLER FOR 120V / U.S. |
| 29                     | 68001147       | FOOT CONTROLLER FOR 230V / E.U. |
| 29                     | 416112701      | FOOT CONTROLLER FOR 240V / G.B. |

NOT AVAILABLE PARTS

|    |           |                                   |
|----|-----------|-----------------------------------|
| 4  | 416603701 | MOTOR BRACKET                     |
| 5  | 416528501 | SET NUT (M4 t=5.5) FOR 120V       |
| 6  | 416521501 | SET SCREW (M4x10.2) FOR 220V-240V |
| 10 | 416124301 | WASHER (5.4x10x0.9)               |
| 11 | 416126201 | SPRING WASHER (5.2x9x1)           |
| 12 | 416224801 | SET SCREW (M5x12)                 |
| 13 | 416732301 | RECEPTACLE HOLDER                 |
| 15 | 68013230  | WASHER                            |
| 16 | 416528701 | SET NUT (M3x4)                    |
| 18 | 68013231  | WASHER                            |
| 20 | 416302901 | NUT (M3 t=2.3)                    |
| 21 | 416184901 | SET SCREW (M3x20 B)               |
| 23 | 416119701 | SET SCREW (M3x8 B)                |
| 25 | 416133001 | END TERMED                        |
| 26 | 416718201 | SET SCREW (M3x5)                  |
| 27 | 416113901 | CORD CLIP                         |
| 30 | 68013175  | CONDENSER FOR 220V-240V           |
| 31 | 68013906  | INSULATING SLICE FOR 120V         |

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| Pos                    | Part No.  | Description                          |
|------------------------|-----------|--------------------------------------|
| <u>AVAILABLE PARTS</u> |           |                                      |
| 1                      | 416128701 | ZIPPER FOOT (I)                      |
| 2                      | 416284501 | BUTTON SEWING FOOT                   |
| 3                      | 68003699  | ADJUSTABLE GUIDE FOOT FOR 3342 (USA) |
| 4                      | 416127701 | SEAM RIPPER/ BRUSH                   |
| 7                      | 68003700  | SPOOL HOLDER (LARGE)                 |
| 8                      | 68003701  | SPOOL HOLDERS (SMALL)                |
| 9                      | 68000175  | BOBBIN                               |
| 10                     | 68000177  | L-SCREWDRIVER                        |
| 11                     | 416223901 | EMBROIDERY PLATE                     |
| 12                     | 68003702  | SECOND SPOOL PIN                     |
| 13                     | 416127301 | FELT PAD                             |
| 14                     | 416187101 | ALL PURPOSE FOOT                     |
| 15                     | 68003698  | BUTTONHOLE FOOT FOR 3342             |
| 16                     | 416128901 | BUTTONHOLE FOOT FOR 3333             |
| 17                     | 68015375  | SOFT COVER CPL.                      |

NOT AVAILABLE PARTS

|   |           |            |
|---|-----------|------------|
| 5 | 416497401 | SEAM GUIDE |
| 6 |           | NEEDLE     |