

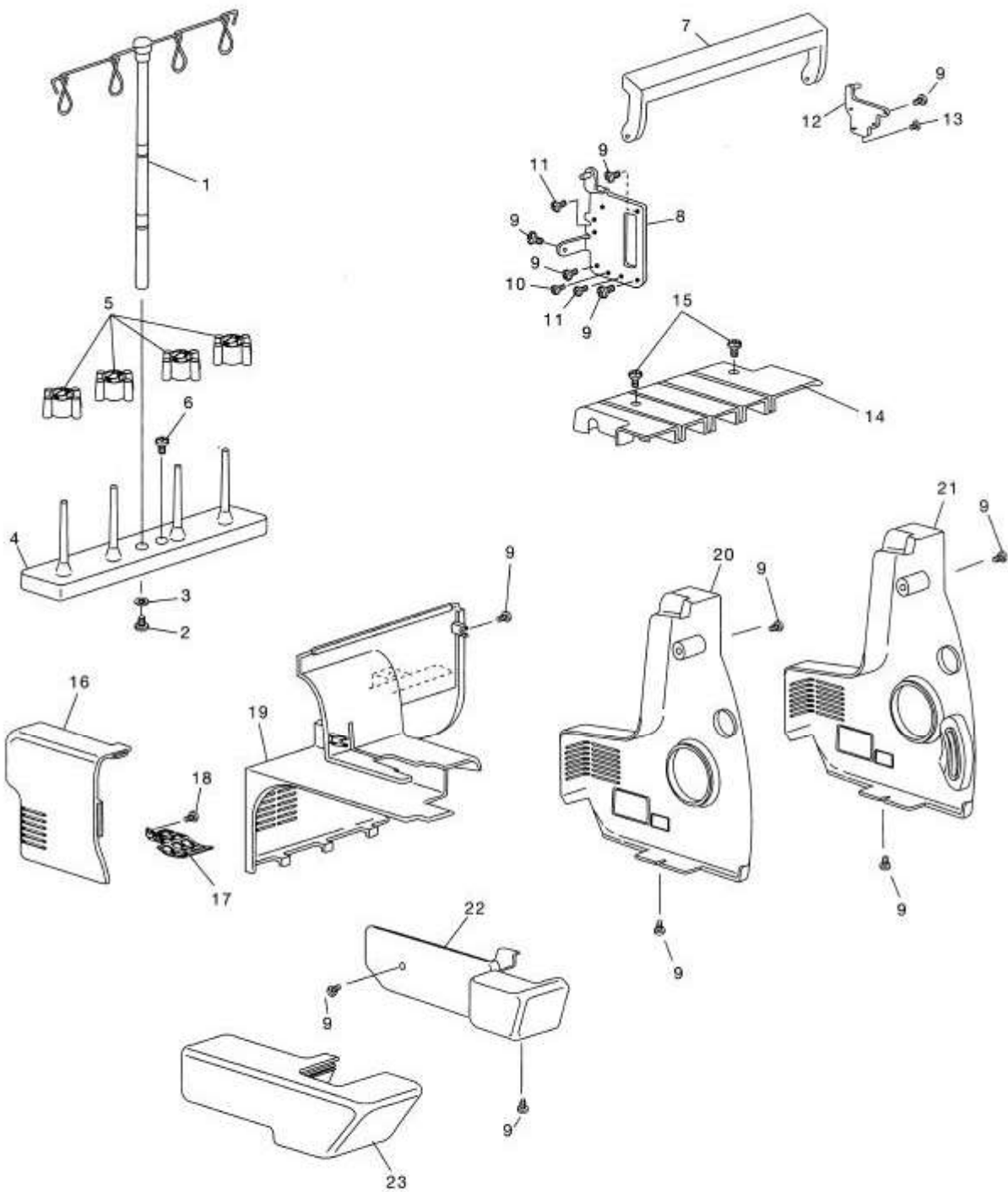


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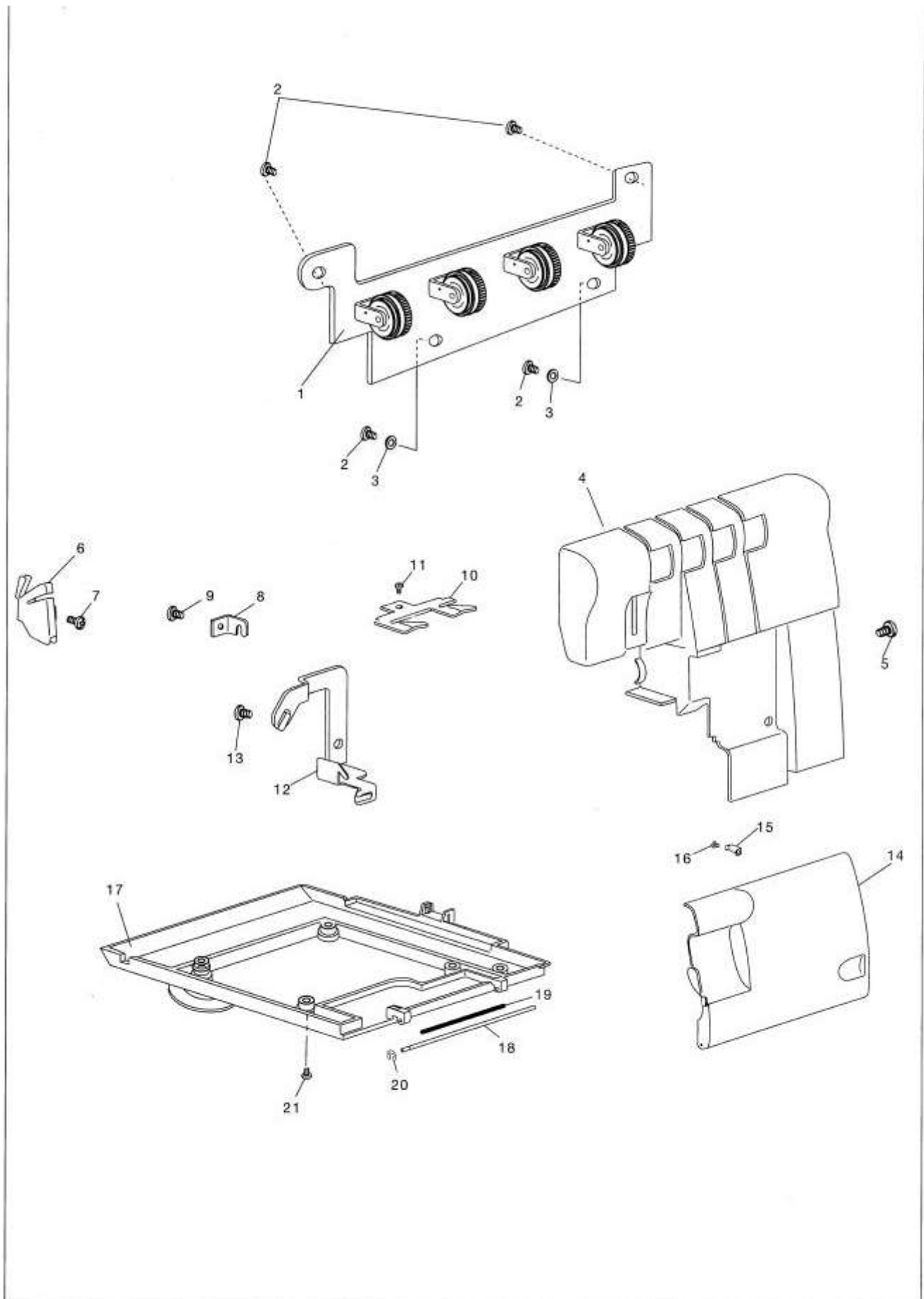
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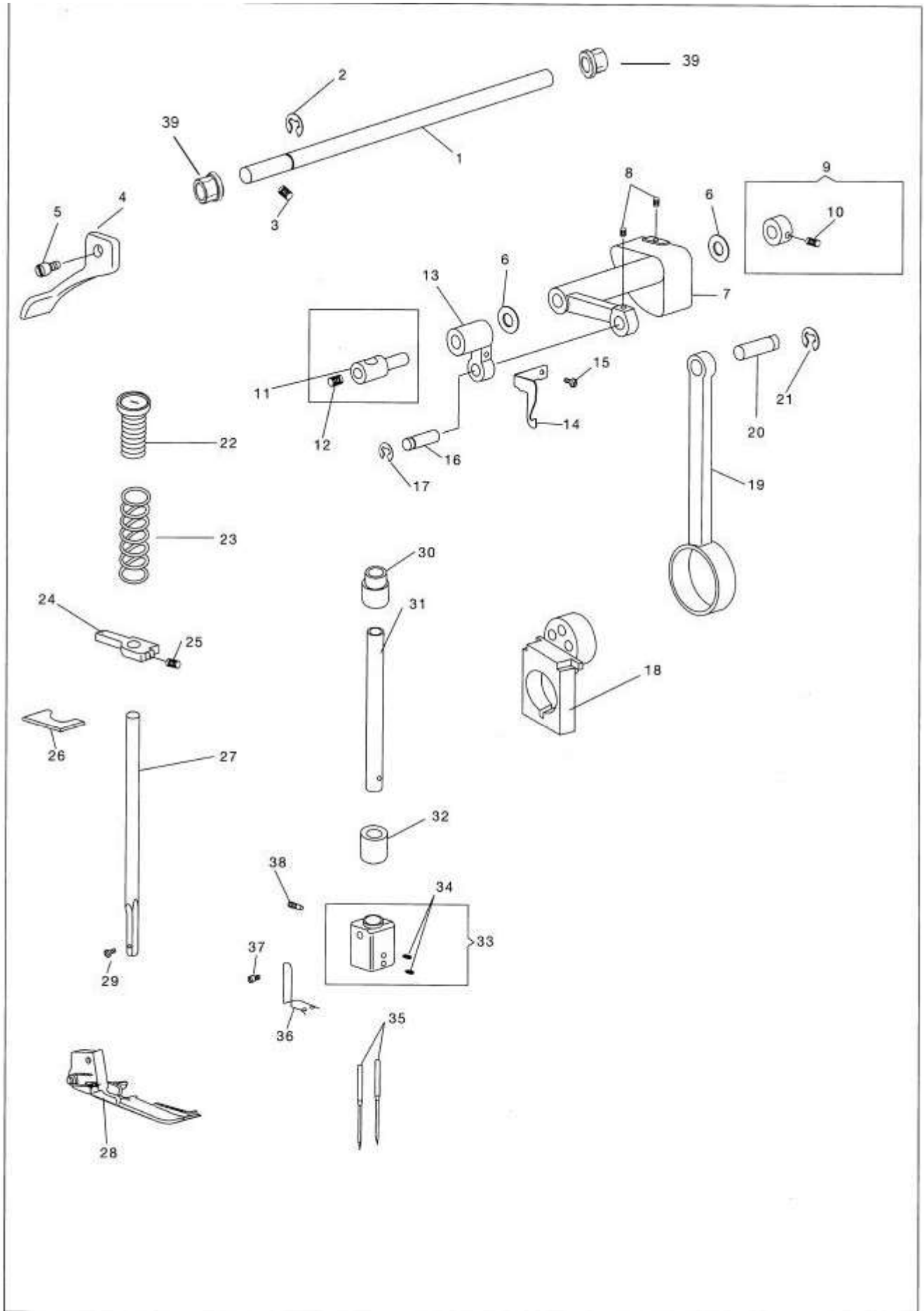
Liste de pièces
Lista de Piezas
Parts List



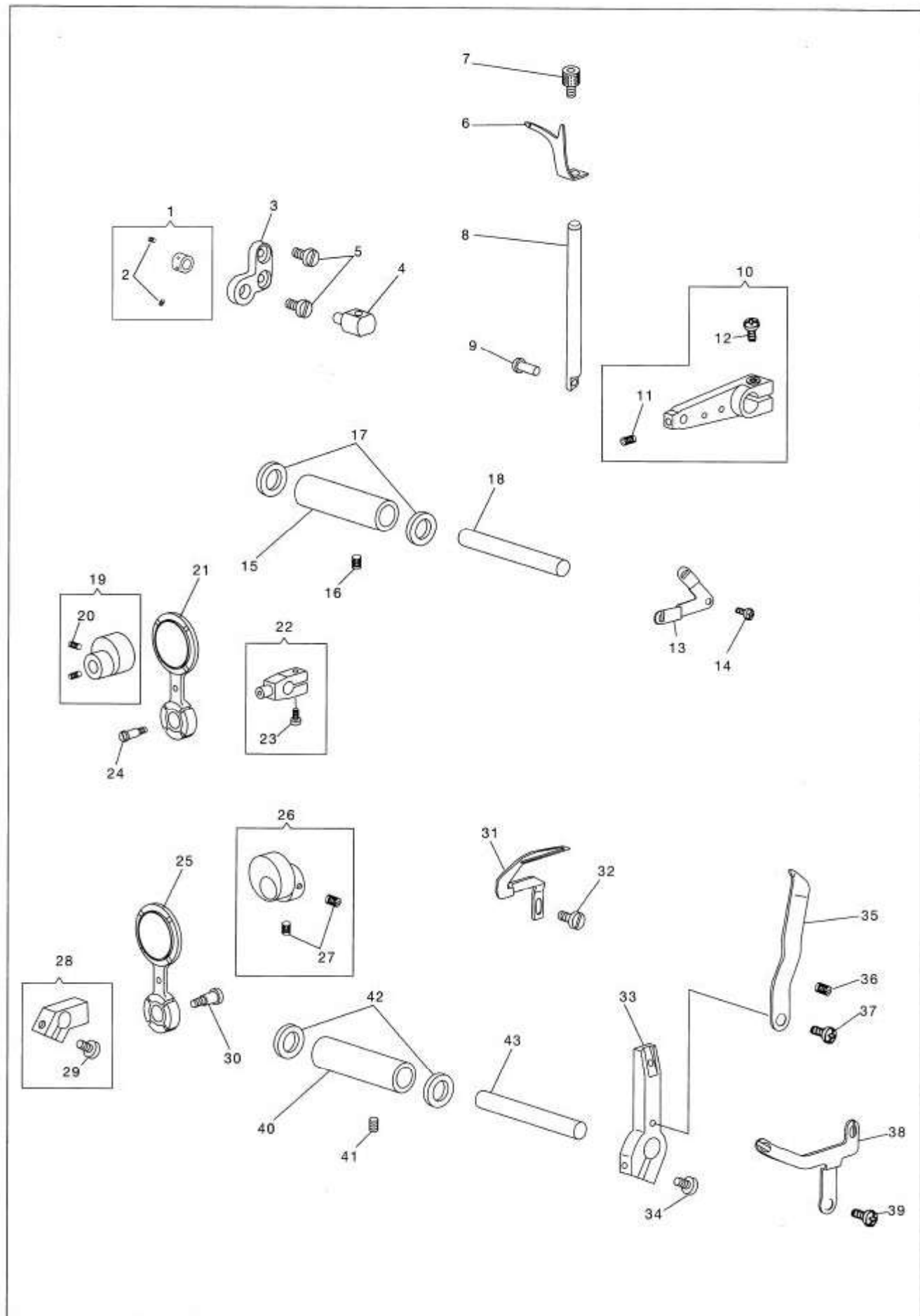
Pos	Part No.	Description
1	416325101	THREAD UNWINDER THREAD GUIDE ROD COMP.
2	416324201	THREAD UNWINDER THREAD GUIDE ROD SCREW
3	416322901	THREAD UNWINDER THREAD GUIDE ROD SCREW WASHER
4	270 556181391	THREAD UNWINDER
5	68002445	SPOOL HOLDER
6	416691501	THREAD UNWINDER(COMP.)SCREW
7	270 281436452	HANDLE
8	416691601	HANDLE BRACKET(LEFT)COMP.
9	416324601	SCREW
10	416323701	PRESSER BAR OIL FELT SCREW
11	416324101	HANDLE BRACKET (LEFT) COMP.SCREW
12	416691701	HANDLE BRACKET (RIGHT) COMP.
13	416324101	HANDLE BRACKET (RIGHT) COMP.SCREW
14	270 556153401	TOP COVER COMP.
15	416324301	TOP COVER SCREW
16	270 556170401	LIGHT COVER COMP.
17	270 550332	LIGHT GRILLE
18	416691501	LIGHT GRILLE SCREW
19	270 556173391	REAR COVER
20	270 556174391	PULLEY COVER 644
21	270 556175391	PULLEY COVER (FOR DIFFERENTIAL FEED) 654
22	270 556179391	CYLINDER COVER
23	270 556176401	CLOTH PLATE COMP.



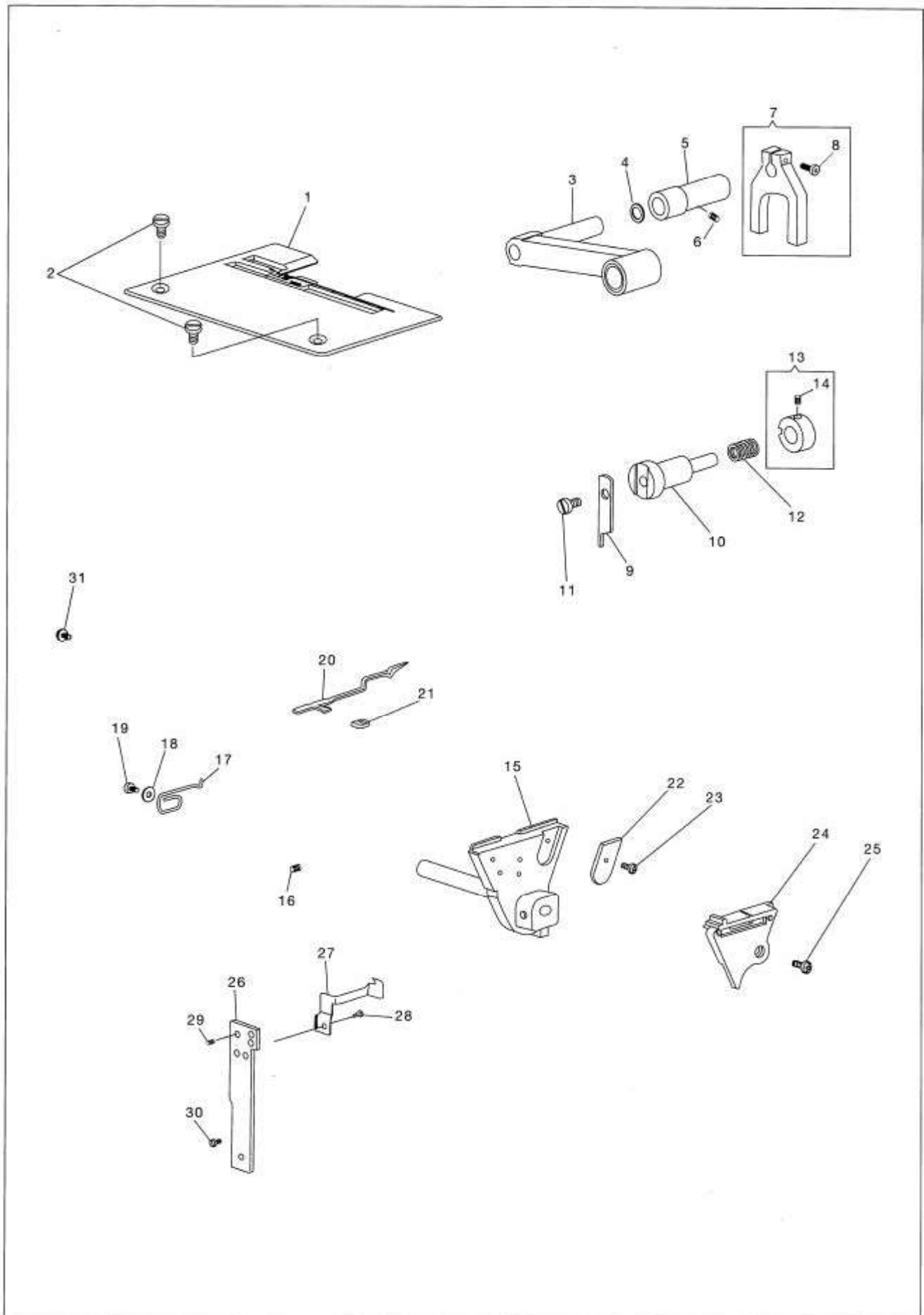
Pos	Part No.	Description
1	270 556187401	ONE TURN TENSION DIAL COMP.
2	416691501	ONE TURN TENSION DIAL COMP. SET SCREW
3	416322801	ONE TURN TENSION DIAL COMP. SET SCREW WASHER
4	270 556183401	FRONT COVER (GRAPHIC)
5	416324601	FRONT COVER SCREW
6	416691801	FRONT COVER THREAD GUIDE
7	416321901	FRONT COVER THREAD GUIDE BRACKET SCREW
8	416321601	FRONT COVER THREAD GUIDE (SMALL)
9	416322001	FRONT COVER THREAD GUIDE (SMALL) SCREW
10	416576601	FRONT COVER THREAD GUIDE (LOWER)
11	416323701	FRONT COVER THREAD GUIDE (LOWER) SCREW
12	270 550412	LOOPER THREAD GUIDE
13	416322001	LOOPER THREAD GUIDE SCREW
14	270 556163401	LOOPER COVER (GRAPHIC) (FOR 644)
14	270 556163402	LOOPER COVER (GRAPHIC) (FOR 654)
15	416691901	LOOPER COVER HOOK
16	416692001	LOOPER COVER HOOK SCREW
17	270 556166401	MACHINE BASE COMP.
18	416333801	LOOPER COVER HINGE PIN
19	416327401	LOOPER COVER HINGE PIN SPRING
20	416322501	LOOPER COVER HINGE PIN RETAINING RING
21	416324501	MACHINE BASE SCREW



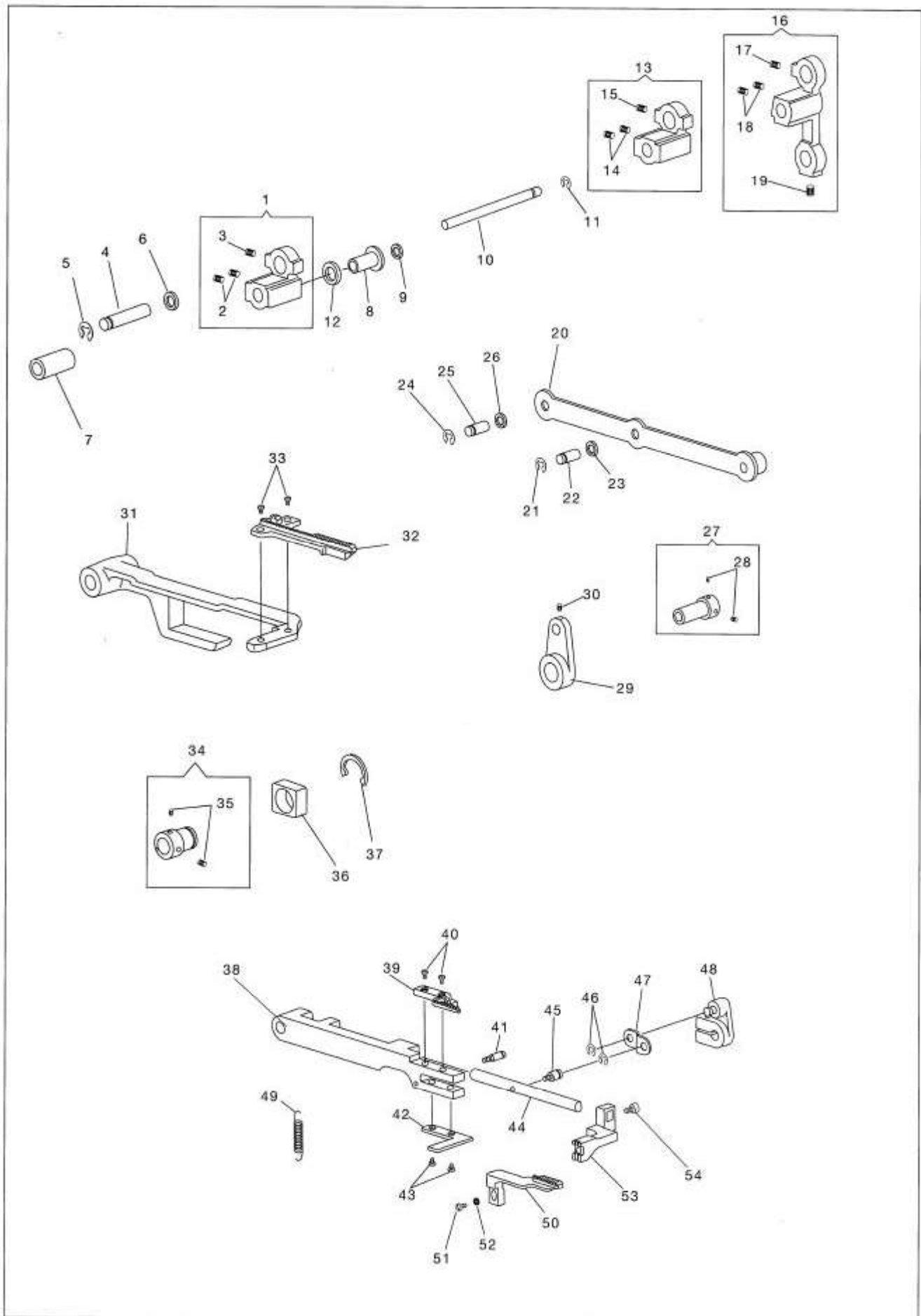
Pos	Part No.	Description
1	68016835	ARM SHAFT
2	416322701	ARM SHAFT RETAINING RING
3	416323501	ARM SHAFT SET SCREW
4	270 556197391	PRESSER BAR LIFTER
5	68015903	PRESSER BAR LIFTER SCREW STUD
6	416322301	THRUST WASHER
7	68016838	NEEDLE BAR CRANK
8	416323501	NEEDLE BAR CRANK ROD PIN SCREW
9	270 550393	ARM SHAFT COLLAR COMP.
10	416323501	ARM SHAFT COLLAR SCREW
11	416321201	NEEDLE BAR CONNECTING STUD
12	416323301	NEEDLE BAR CONNECTING STUD SCREW
13	270 410327	NEEDLE BAR CONNECTING LINK
14	416319801	STRIKER
15	416323801	STRIKER SCREW
16	416692501	NEEDLE BAR CONNECTING LINK PIN
17	416322601	NEEDLE BAR CONNECTING LINK PIN RETAINING RING
18	416692601	NEEDLE BAR ECC. KNIFE (MOVABLE) FORKED LEVER SLIDE BLOCK
19	416692701	NEEDLE BAR CRANK ROD
20	416692501	NEEDLE BAR CONNECTING LINK PIN
21	416322601	NEEDLE BAR CONNECTING LINK PIN RETAINING RING
22	416670401	PRESSER REGULATING THUMB COMP.
23	416321301	PRESSER BAR SPRING
24	416692801	PRESSER BAR GUIDE BRACKET
25	416323401	PRESSER BAR GUIDE BRACKET SCREW
26	416325001	PRESSER BAR OIL FELT
27	416331201	PRESSER BAR
28	416325201	PRESSER FOOT COMP (SNAP-ON TYPE)
29	416322201	PRESSER FOOT SCREW
30	416692901	NEEDLE BAR BUSHING (UPPER)
31	416320801	NEEDLE BAR
32	270 410324	NEEDLE BAR BUSHING (LOWER)
33	416327501	NEEDLE CLAMP (BODY) COMP.(FOR 4 THREAD)
34	416320701	NEEDLE SET SCREW
35	250054496	NEEDLE(#14)
36	416320901	NEEDLE CLAMP THREAD GUIDE
37	416324001	NEEDLE CLAMP THREAD GUIDE SET SCREW
38	416320401	NEEDLE CLAMP (BODY) SCREW
39	68016836	BUSHING



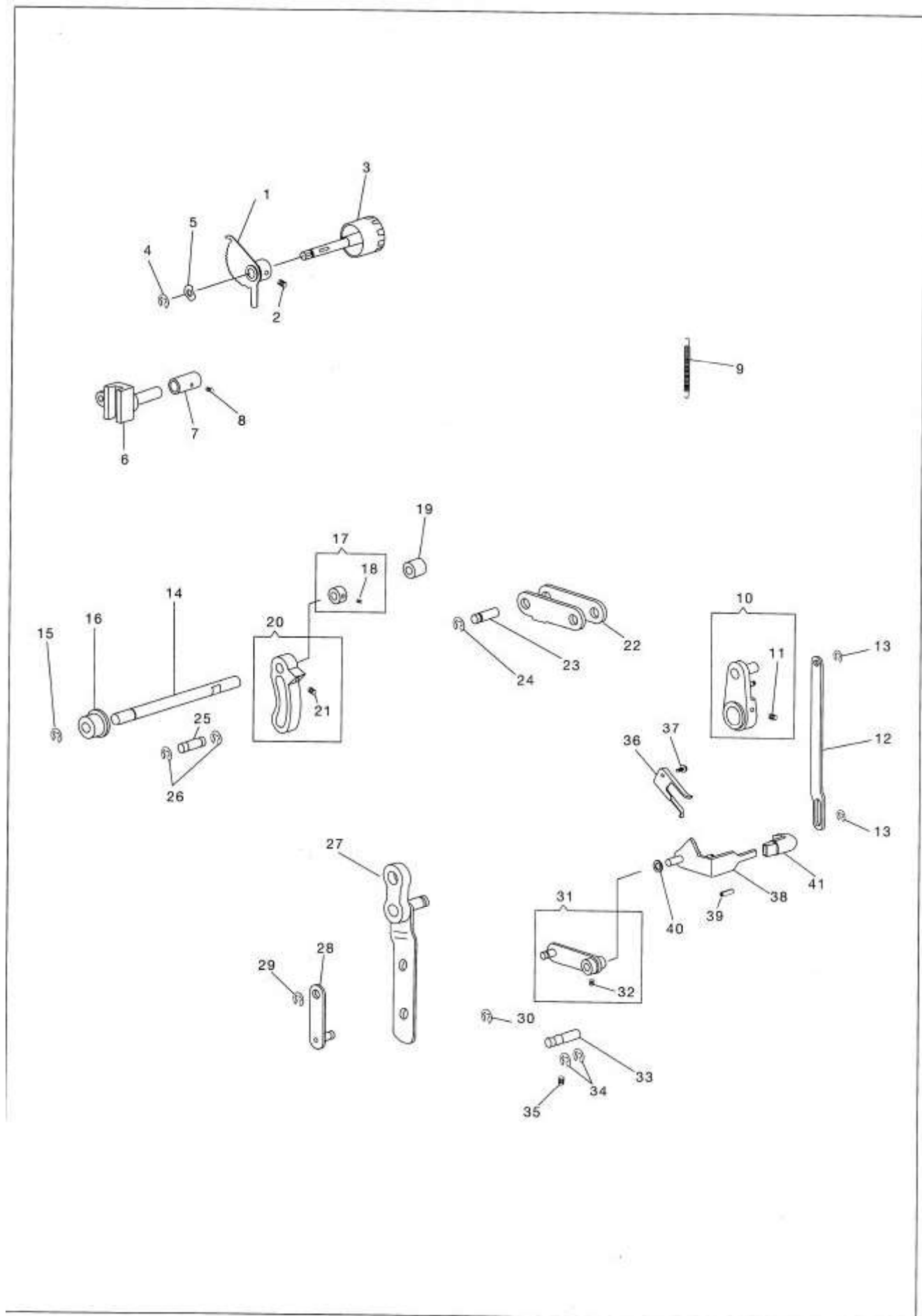
Pos	Part No.	Description
1	416325301	RIGHT LOOPER RETAINER GUIDE COLLAR COMP.
2	416323501	RIGHT LOOPER RETAINER GUIDE COLLAR SCREW
3	68015908	RIGHT LOOPER RETAINER GUIDE BRACKET
4	416321401	RIGHT LOOPER RETAINER GUIDE
5	416324401	RIGHT LOOPER RETAINER GUIDE BRACKET SCREW
6	270 410434	RIGHT LOOPER
7	416322101	RIGHT LOOPER SCREW
8	416321501	RIGHT LOOPER RETAINER
9	416693201	RIGHT LOOPER RETAINER DRIVING LEVER STUD
10	416327201	RIGHT LOOPER RETAINER DRIVING LEVER COMP.
11	416323501	RIGHT LOOPER RETAINER DRIVING LEVER STUD SCREW
12	416693301	RIGHT LOOPER RETAINER DRIVING LEVER CLAMPING SCREW
13	270 550406	RIGHT LOOPER THREAD GUIDE
14	416324101	RIGHT LOOPER THREAD GUIDE SCREW
15	416693401	RIGHT LOOPER SHAFT BUSHING
16	416323501	RIGHT LOOPER SHAFT BUSHING SCREW
17	416322301	RIGHT LOOPER SHAFT BUSHING THRUST WASHER
18	416693501	RIGHT LOOPER SHAFT
19	416693601	RIGHT LOOPER CAM COMP.
20	416323501	RIGHT LOOPER CAM SCREW
21	416327601	RIGHT LOOPER CAM ROD COMP.
22	416693701	RIGHT LOOPER SHAFT LEVER COMP.
23	416493501	RIGHT LOOPER SHAFT LEVER CLAMPING SCREW
24	416678401	RIGHT LOOPER CAM ROD END SCREW STUD
25	416327601	LEFT LOOPER CAM ROD COMP.
26	416693601	LEFT LOOPER CAM COMP.
27	416323501	LEFT LOOPER CAM SCREW
28	68015916	LEFT LOOPER SHAFT LEVER COMP.
29	416493501	LEFT LOOPER SHAFT LEVER CLAMPING SCREW
30	416678401	LEFT LOOPER CAM ROD END SCREW STUD
31	416325601	LEFT LOOPER
32	416323901	LEFT LOOPER SCREW
33	270 376839900	LEFT LOOPER HOLDER
34	416493501	LEFT LOOPER HOLDER CLAMPING SCREW
35	416319501	NEEDLE GUARD (BACK) (FOR OVEREDGE NEEDLE)
36	416320501	NEEDLE GUARD (BACK) (FOR OVEREDGE NEEDLE) ADJUSTING SCREW
37	416324101	NEEDLE GUARD (BACK) (FOR OVEREDGE NEEDLE) SCREW
38	270 550410	LEFT LOOPER HOLDER THREAD GUIDE
39	416324101	LEFT LOOPER HOLDER THREAD SCREW
40	416693801	LEFT LOOPER SHAFT BUSHING
41	416323501	LEFT LOOPER SHAFT BUSHING SCREW
42	416322301	RIGHT LOOPER SHAFT BUSHING THRUST WASHER
43	416693901	RIGHT LOOPER SHAFT



Pos	Part No.	Description
1	68013270	THROAT PLATE Ver 1 (Up to NOV 2020) (FOR 644)
1	68015918	THROAT PLATE Ver 2 (From DEC 2020) (FOR 654)
2	416327001	THROAT PLATE POSITION SCREW
3	270 550437391	KNIFE (MOVABLE) LEVER COMP.
4	416322301	KNIFE (MOVABLE) FORKED LEVER STUD BUSHING THRUST WASHER
5	270 550440	KNIFE (MOVABLE) FORKED LEVER STUD BUSHING
6	416323501	KNIFE (MOVABLE) FORKED LEVER STUD BUSHING SCREW
7	416694101	KNIFE (MOVABLE) FORKED LEVER COMP.
8	416694201	KNIFE (MOVABLE) FORKED LEVER SCREW
9	416321701	KNIFE (MOVABLE)
10	416321801	KNIFE (MOVABLE) HOLDER
11	416324701	KNIFE (MOVABLE) SCREW
12	416321101	KNIFE (MOVABLE) HOLDER SPRING
13	270 550581	KNIFE (MOVABLE) HOLDER COLLAR COMP.
14	416323501	KNIFE (MOVABLE) HOLDER COLLAR SCREW
15	270 550447	KNIFE (STATIONARY) HOLDER COMP.
16	416323501	SEAM WIDTH CONTROL STUD SCREW
17	416326101	SEAM WIDTH FINGER SPRING
18	270 543803002	SEAM WIDTH FINGER SPRING WASHER
19	416323701	SEAM WIDTH FINGER SPRING SCREW
20	416326001	SEAM WIDTH FINGER
21	270 550453391	SEAM WIDTH FINGER KNOB
22	416325901	KNIFE (STATIONARY)
23	416323801	KNIFE (STATIONARY) SCREW
24	270 550451391	SEAM WIDTH FINGER SUPPORT PLATE
25	416323701	SEAM WIDTH FINGER SUPPORT PLATE SCREW
26	416327301	NEEDLE GUARD BRACKET
27	416325701	NEEDLE GUARD (FRONT) (FOR OVEREDGE NEEDLE)
28	416333101	NEEDLE GUARD (FRONT) (FOR OVEREDGE NEEDLE) SCREW
29	416320601	NEEDLE GUARD (FRONT) (FOR OVEREDGE NEEDLE) ADJUSTING SCREW
30	416324101	NEEDLE GUARD BRACKET COMP.SCREW
31	416324601	KNIFE (STATIONARY) HOLDER SCREW

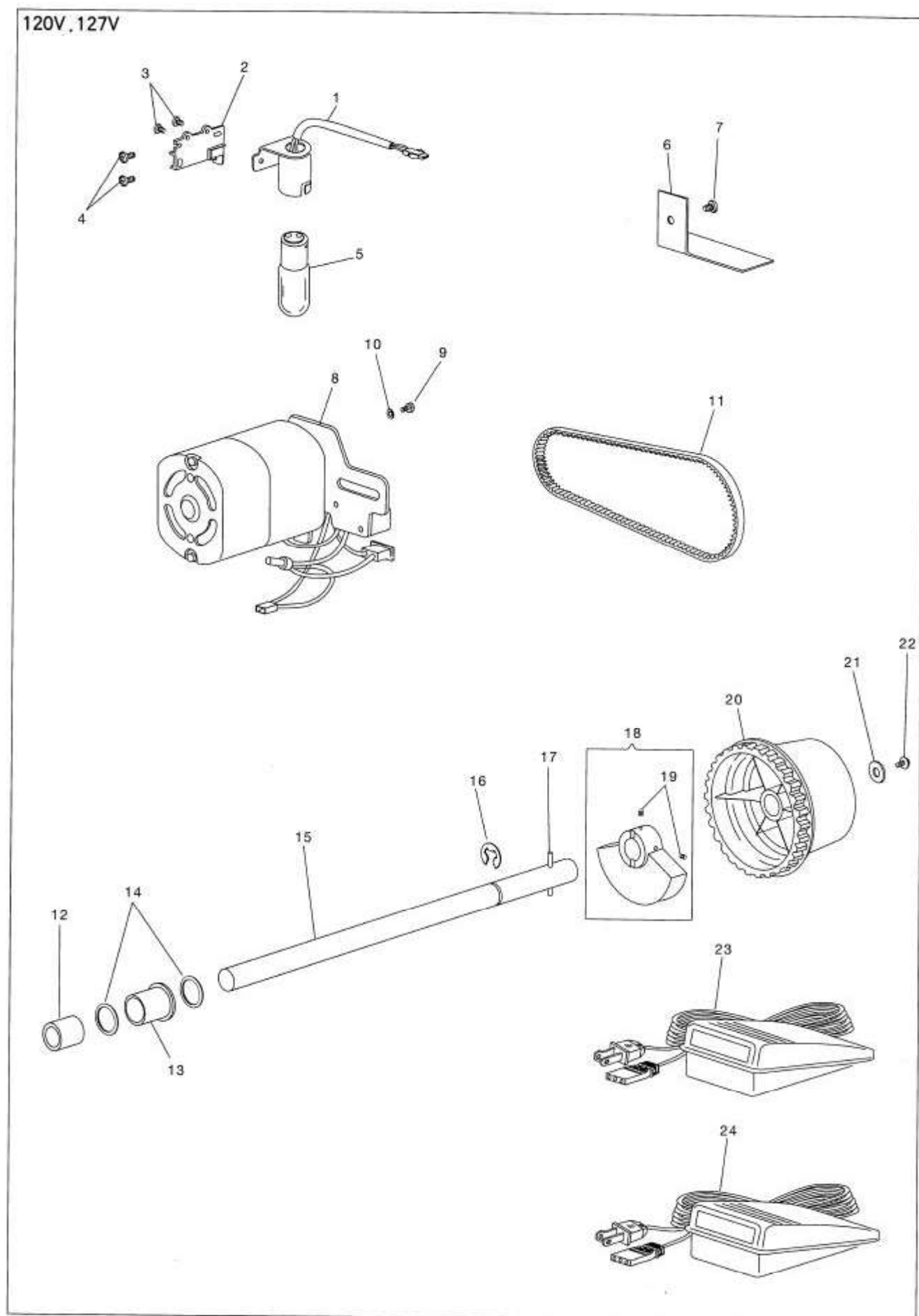


Pos	Part No.	Description
1	416695501	FEED CRANK (LEFT) COMP.
2	416323501	FEED CRANK (LEFT) SCREW
3	416323501	FEED CRANK (LEFT) STUD SCREW
4	416492101	FEED CRANK (LEFT) STUD
5	416322601	FEED CRANK (LEFT) STUD RETAINING RING
6	416322301	FEED CRANK (LEFT) STUD THRUST WASHER
7	416695601	FEED CRANK SHAFT BUSHING (LEFT)
8	416695701	FEED CRANK SHAFT BUSHING (RIGHT)
9	416322401	FEED CRANK SHAFT THRUST WASHER
10	416326301	FEED CRANK SHAFT
11	270 543801005	FEED CRANK SHAFT BUSHING RETAINING RING
12	416695801	FEED CRANK SHAFT THRUST WASHER
13	416695501	FEED CRANK (RIGHT) COMP. (FOR 644)
14	416323501	FEED CRANK (RIGHT) SCREW (FOR 644)
15	416323501	FEED CRANK (RIGHT) STUD SCREW (FOR 644)
16	416695901	FEED CRANK (RIGHT) (FOR DIFF.FEED) COMP. (FOR 654)
17	416323501	FEED CRANK (RIGHT) (FOR DIFF.FEED) SCREW. (FOR 654)
18	416323501	FEED CRANK (RIGHT) STUD SCREW DIFFERENTIAL (FOR 654)
19	416323501	FEED CRANK STUD SCREW (FOR 654)
20	270 550464	FEED REGULATOR CRANK ROD COMP.
21	416322601	FEED CRANK ROD STUD RETAINING RING
22	270 412635	FEED CRANK ROD STUD
23	416322401	FEED CRANK ROD STUD THRUST WASHER
24	416322601	FEED CRANK (RIGHT) STUD RETAINING RING
25	416696001	FEED CRANK (RIGHT) STUD
26	416322301	FEED CRANK (RIGHT) STUD THRUST WASHER
27	68015929	FEED CAM COMP.
28	416323501	FEED CAM SCREW
29	416696101	FEED CRANK ROD
30	416323501	FEED CRANK ROD PIN SCREW
31	270 550583	FEED BAR (FOR 644)
32	416668801	FEED DOG (FOR 644)
33	270 544103	FEED DOG SCREW (FOR 644)
34	416696601	FEED LIFTING CAM COMP.
35	416323501	FEED LIFTING CAM SCREW
36	416696201	FEED LIFTING CAM SLIDE BLOCK
37	416696301	FEED LIFTING CAM SLIDE BLOCK RETAINING RING
38	68015930	MAIN FEED BAR (FOR 654)
39	416326501	MAIN FEED DOG (FOR 654) Ver 1 (Up to NOV 2020 use together only with 68013270 THROAT PLATE)
39	68015932	MAIN FEED DOG (FOR 654) Ver 2 (From DEC 2020 use together with 68015918 THROAT PLATE)
40	416323701	MAIN FEED DOG SCREW (FOR 654)
41	416326401	MAIN FEED BAR SPRING SCREW STUD (FOR 654)
42	68015934	AUXILIARY FEED SUPPORT BRACKET (FOR 654)
43	416323701	AUXILIARY FEED SUPPORT BRACKET SCREW (FOR 654)
44	416696401	AUXILIARY FEED BAR (FOR 654)
45	416326701	AUXILIARY FEED BAR GUIDE PIN SCREW (FOR 654)
46	416695201	AUXILIARY FEED BAR LINK RETAINING RING (FOR 654)
47	416696501	AUXILIARY FEED BAR LINK (FOR 654)
48	416699401	DIFFERENTIAL FEED ARM COMP. (FOR 654)
49	416326801	MAIN FEED BAR SPRING (FOR 654)
50	416326601	AUXILIARY FEED DOG (FOR 654) Ver 1 (Up to NOV 2020 use together only with 68013270 THROAT PLATE)
50	68015936	AUXILIARY FEED DOG (FOR 654) Ver 2 (From DEC 2020 use together with 68015918 THROAT PLATE)
51	416324201	AUXILIARY FEED DOG SCREW (FOR 654)
52	416322801	AUXILIARY FEED DOG SCREW WASHER (FOR 654)
53	416696701	AUXILIARY FEED DOG HOLDER (FOR 654)
54	416323701	AUXILIARY FEED DOG HOLDER SCREW (FOR 654)



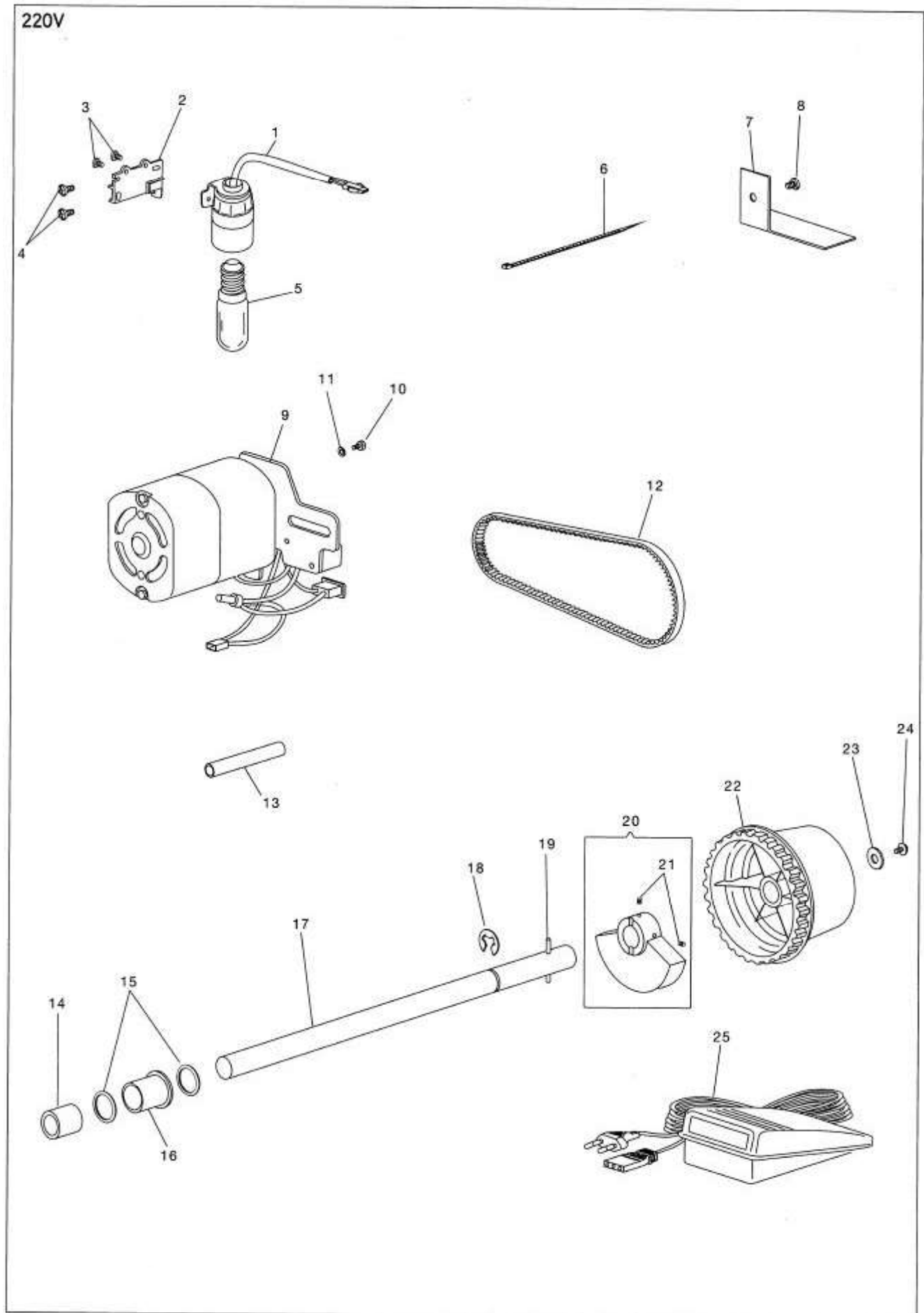
Pos	Part No.	Description
1	416696801	FEED REGULATOR DRIVING CAM (BODY) COMP.
2	416323501	FEED REGULATOR DRIVING CAM SCREW
3	270 557717401	FEED DIAL (GRAPHIC)
4	416322601	FEED DIAL (GRAPHIC) REGAINING RING
5	416321001	FEED DIAL WAVE WASHER
6	270 281401	FEED REGULATOR
7	416696001	FEED REGULATOR STUD BUSHING
8	416323501	FEED REGULATOR STUD BUSHING SET SCREW
9	416319601	FEED REGULATOR LEVER SPRING
10	270 281413	FEED REGULATOR LEVER COMP. (FOR 644)
10	416697001	FEED REGULATOR LEVER COMP. (FOR 654)
11	416323501	FEED REGULATOR LEVER SCREW
12	416697101	DIFFERENTIAL FEED SAFETY PLATE (FOR 654)
13	416322501	DIFFERENTIAL FEED SAFETY PLATE RETAINING PLATE (FOR 654)
14	416697201	DIFFERENTIAL FEED SHAFT (FOR 654)
15	416322601	DIFFERENTIAL FEED SHAFT RETAINING RING (FOR 654)
16	416697301	DIFFERENTIAL FEED SHAFT BUSHING (LEFT) (FOR 654)
17	416697401	DIFFERENTIAL FEED SHAFT COLLAR COMP. (FOR 654)
18	416323501	DIFFERENTIAL FEED SHAFT COLLAR SCREW (FOR 654)
19	270 410324	DIFFERENTIAL FEED SHAFT BUSHING (FOR 654)
20	416697501	DIFFERENTIAL FEED ADJUSTING ARM COMP. (FOR 654)
21	416323501	DIFFERENTIAL FEED ADJUSTING ARM SCREW (FOR 654)
22	416697601	DIFFERENTIAL FEED CRANK ROD (FOR 654)
23	416697701	DIFFERENTIAL FEED CRANK STUD (FOR 654)
24	416322601	DIFFERENTIAL FEED CRANK STUD RETAINING RING (FOR 654)
25	416697801	DIFFERENTIAL FEED CRANK ROD STUD (FOR 654)
26	416322601	DIFFERENTIAL FEED CRANK ROD STUD RETAINING RING (FOR 654)
27	416697901	DIFFERENTIAL FEED ADJUSTING LEVER (LOWER) (FOR 654)
28	416698001	DIFFERENTIAL FEED LEVER LINK COMP. (FOR 654)
29	270 543801005	DIFFERENTIAL FEED LEVER RETAINING RING (FOR 654)
30	416322601	DIFFERENTIAL FEED ADJUSTING LEVER (LOWER) RETAINING RING (FOR 654)
31	416698101	DIFFERENTIAL FEED LEVER COMP. (FOR 654)
32	416323501	DIFFERENTIAL FEED ADJUSTING LEVER SCREW (FOR 654)
33	416698201	DIFFERENTIAL FEED ADJUSTING LEVER STUD (FOR 654)
34	416322601	DIFFERENTIAL FEED ADJUSTING LEVER STUD RETAINING RING (FOR 654)
35	416323501	DIFFERENTIAL FEED ADJUSTING LEVER STUD SCREW (FOR 654)
36	416698301	DIFFERENTIAL FEED ADJUSTING LEVER SPRING (FOR 654)
37	416324601	DIFFERENTIAL FEED ADJUSTING LEVER SPRING SCREW (FOR 654)
38	416698401	DIFFERENTIAL FEED ADJUSTING LEVER COMP. (FOR 654)
39	416323101	DIFFERENTIAL FEED ADJUSTING LEVER PIN (FOR 654)
40	416698501	DIFFERENTIAL FEED ADJUSTING LEVER WASHER (FOR 654)
41	270 557720391	DIFFERENTIAL FEED ADJUSTING LEVER KNOB (FOR 654)

H-120V



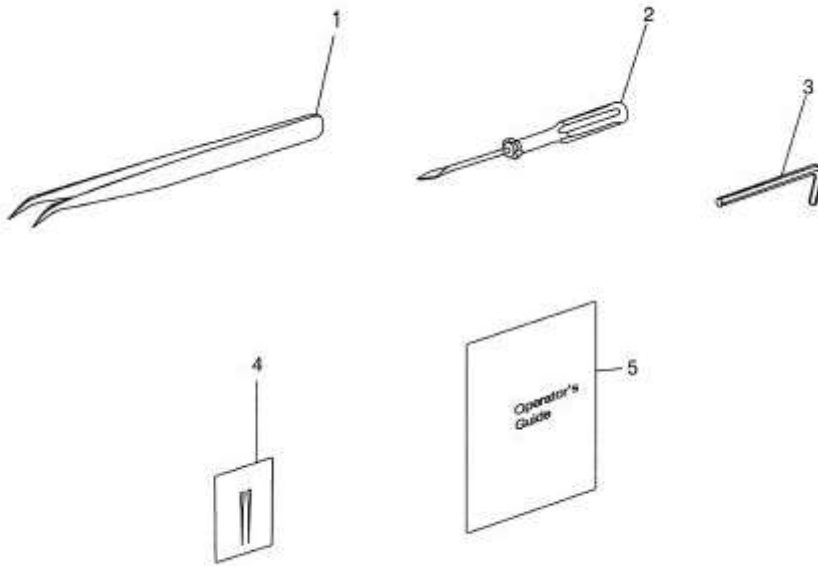
Pos	Part No.	Description
1	270 369308	LAMP HOLDER COMP. (FOR 120-127V)
2	270 557727	LAMP HOLDER BRACKET
3	416323701	LAMP HOLDER COMP.SCREW
4	416324102	LAMP HOLDER BRACKET SCREW
5	270 194120019	LAMP (FOR 120-127V, 15W)
6	416698701	CORD CLAMPING PLATE
7	416324101	CORD CLAMPING PLATE SCREW
8	270 369432120	MOTOR, SWITCH COMP. (FOR 120V)
8	270 369432127	MOTOR, SWITCH COMP. (FOR 127V)
9	416324801	MOTOR, BRACKET SCREW
10	416323001	MOTOR, BRACKET SCREW WASHER
11	416327701	TIMING BELT
12	416698801	ROTATING SHAFT BUSHING (LEFT)
13	416698901	ROTATING SHAFT BUSHING (RIGHT)
14	416699001	ROTATING SHAFT THRUST WASHER
15	416699101	ROTATING SHAFT
16	416699201	ROTATING SHAFT RETAINING RING
17	416699301	ROTATING SHAFT SPRING PIN
18	270 550527	ROTATING SHAFT BALANCE WEIGHT COMP.
19	416323501	ROTATING SHAFT BALANCE WEIGHT COMP.SCREW
20	270 557724391	TIMING BELT PULLEY
21	416323201	TIMING BELT PULLEY SET SCREW WASHER
22	416324601	TIMING BELT PULLEY SET SCREW
23	270 369434003	CONTROLLER COMP. (TRIAC 100-120V)(PLUG A-TYPE)
24	416669202	CONTROLLER COMP. (TRIAC 127V)(PLUG A-TYPE)

I -220V



Pos	Part No.	Description
1	270 369316	LAMP HOLDER COMP. (FOR 200-240V)
2	270 557727	LAMP HOLDER BRACKET
3	416323701	LAMP HOLDER COMP.SCREW
4	416324102	LAMP HOLDER BRACKET SCREW
5	270 369215001	LAMP (FOR 220-240V, 15W)
6	68016885	CORD RETAINER
7	416698701	CORD CLAMPING PLATE
8	416324101	CORD CLAMPING PLATE SCREW
9	369433220	MOTOR, SWITCH COMP. (220V)
9	270 369433230	MOTOR, SWITCH COMP. (230V)
9	270 369433240	MOTOR, SWITCH COMP. (240V)
10	416324801	MOTOR, BRACKET SCREW
11	416323001	MOTOR, BRACKET SCREW WASHER
12	416327701	TIMING BELT
13	416677901	TUBE (FOR 220-240V)
14	416698801	ROTATING SHAFT BUSHING (LEFT)
15	416699001	ROTATING SHAFT THRUST WASHER
16	416698901	ROTATING SHAFT BUSHING (RIGHT)
17	416699101	ROTATING SHAFT
18	416699201	ROTATING SHAFT RETAINING RING
19	416699301	ROTATING SHAFT SPRING PIN
20	270 550527	ROTATING SHAFT BALANCE WEIGHT COMP.
21	416323501	ROTATING SHAFT BALANCE WEIGHT COMP.SCREW
22	270 557724391	TIMING BELT PULLEY
23	416323201	TIMING BELT PULLEY SET SCREW WASHER
24	416324601	TIMING BELT PULLEY SET SCREW
25	270 369302451	CONTROLLER COMP. (CARBON 220-250V)(PLUG C-TYPE)

J



Pos	Part No.	Description
1	270 BENTTWEEZER	TWEEZERS
2	270 541514	SCREW DRIVER (SMALL)
3	270 543066	HEX-HEAD WRENCH
4	250054496	NEEDLE PACK