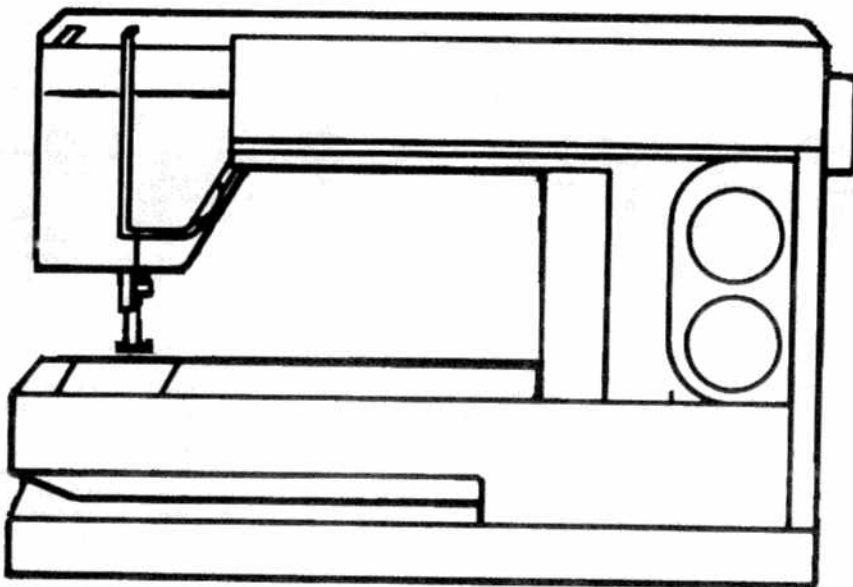


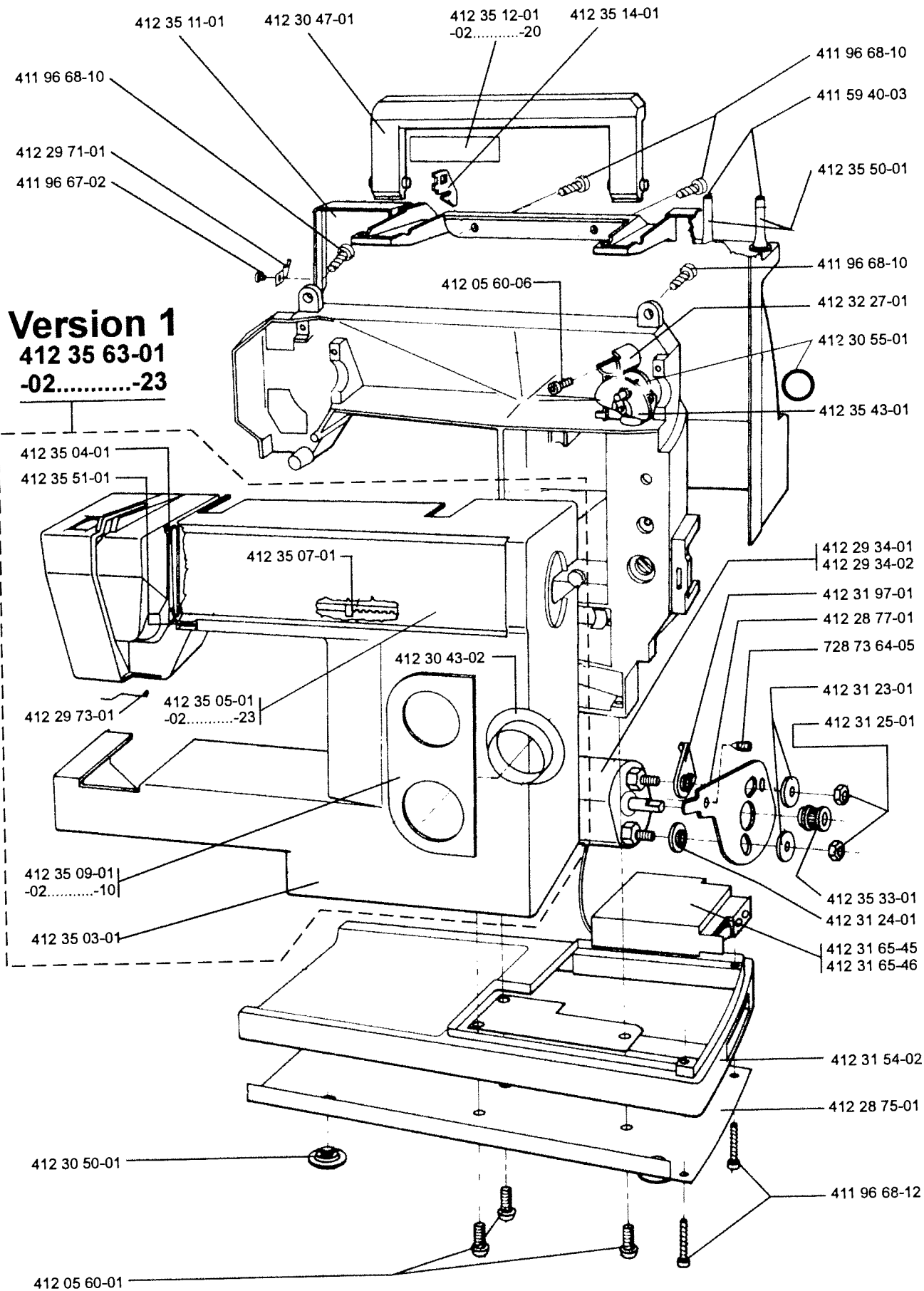
Spare parts
Ersatzteile
Pièces détachées
Reservdelar



Part no.	Description	Square	Part no.	Description	Square	Part no.	Description	Square
411 59 40-03	Thread reel pin	A	412 30 67-01	Washer	C	412 35 07-01	Index band, red	A
411 72 10-01	Washer	B	412 30 68-01	Bobbin case compl.	C	412 35 07-02	Index band, yellow	A
411 75 00-07	Needle bar compl.	F	412 30 71-01	Thread tension spring	C	412 35 09-01	Panel Satrap, Hugin, Tornado	A
411 75 02-01	Needle clamp	F	412 30 74-01	Damper	C		Husqvarna	A
411 75 03-01	Stop needle clamp	F	412 30 78-45	Plastic bobbins (10-pac)	C,J	412 35 09-02	Panel Meister	A
411 75 04-01	Thread guide	F	412 30 79-01	Eccentric feed	C	412 35 09-03	Panel Wertheim	A
411 75 05-01	Screw needle clamp	F	412 30 83-01	Frame, sewing head	F	412 35 09-04	Panel White	A
411 82 62-07	Lamp holder stand.	F	412 30 91-02	Regulating dial	F	412 35 09-05	Panel Husqvarna 109, red	A
411 82 62-08	Lamp holder USA-Can	F	412 30 96-02	Presser bar guide	F	412 35 09-06	Panel HVA 109, lightred	A
411 96 67-02	Screw	A	412 31 04-01	Guide compl.	B	412 35 09-07	Panel Husqvarna Isabella, grey	A
411 96 68-02	Screw	C	412 31 06-01	Spring	B	412 35 09-08	Panel Husqvarna, blue	A
411 96 68-10	Screw	A	412 31 07-01	Spring ver. 1	B	412 35 09-09	Panel Seiko Satrap, gray	A
411 96 68-12	Screw	A	412 31 17-01	Accessory box	J	412 35 09-10	Panel HVA Lucy	A
411 98 14-01	Washer	B	412 31 23-01	Isulation (male)	A	412 35 09-11	Panel, jeans blue	A
411 98 17-01	Washer	E	412 31 24-01	Isulation (female)	A	412 35 11-01	Back cover	A
412 00 13-01	Washer	C	412 31 25-01	Nut	A	412 35 12-01	Name plate Satrap	A
412 01 48-02	Light bulb 100-120 V	F	412 31 33-04	Plastic bag with access.	J	412 35 12-02	Name plate Hugin	A
412 02 41-01	Spring	F		for ankle 412 29 49-01		412 35 12-03	Name plate Meister	A
412 02 69-02	Light bulb 220-250 V	F	412 31 33-06	Plastic bag with access HVA 109	J	412 35 12-04	Name plate Tornado	A
412 05 60-01	Screw M5*14	A		for ankle 412 29 49-01	J	412 35 12-05	Name plate Wertheim	A
412 05 60-04	Screw M3*6	B	412 31 34-01	Soft-cover	J	412 35 12-06	Name plate White	A
412 05 60-06	Screw M4*12	A,C,D,F	412 31 41-01	Foot control compl.	H	412 35 12-07	Name plate Husqvarna, red	A
412 05 60-07	Screw M4*16	G	412 31 44-01	Cable stand.	H	412 35 12-08	Name plate Husqvarna, green	A
412 05 60-09	Screw M4*30	E	412 31 44-02	Cable USA, Can	H	412 35 12-09	Name plate Seiko	A
412 05 60-11	Screw M3*5	C	412 31 48-01	Spring	B	412 35 12-10	Name plate Zenith	A
412 15 23-03	Cross base compl.	F	412 31 50-01	Stud	E	412 35 12-11	Name plate Husqvarna, lightred	A
412 15 78-01	Cord device, stand.	H	412 31 52-01	Thread knife	C	412 35 12-14	Name plate Husqvarna, grey	A
412 15 79-01	Cord device, USA, Can.	H	412 31 54-02	Base plate, white	A	412 35 12-15	Name plate Husqvarna, blue	A
412 15 80-02	Cord device, England	H	412 31 54-03	Base plate, blue	A	412 35 12-16	Name plate Seiko, red	A
412 15 81-01	Cord device, Australia	H	412 31 60-41	Shaft, sewing frame	F	412 35 12-17	Name plate Satrap, red	A
412 15 98-01	Spring	H	412 31 65-45	PC-board 220-240 V	A	412 35 12-20	Name plate HVA Lucy	A
412 18 45-01	Foot	H	412 31 65-46	PC-board 100-120 V	A	412 35 12-22	Name plate HVA 105, blue	A
412 21 14-04	Screw M3*10	F	412 31 69-01	Spring	E	412 35 12-23	Name plate White 5823, blue	A
412 27 41-01	Sealing washer	F	412 31 79-01	Clutch	D	412 35 14-01	Thread guide, back cover	A
412 28 19-02	Screw	B,F	412 31 81-01	Clamp, lower shaft	C	412 35 16-01	Presser bar lifter	F
412 28 19-03	Screw	F	412 31 83-01	Spring ver 1	B	412 35 26-01	Washer	C
412 28 43-01	Feed dog	B	412 31 84-01	Bushing, feed dog	B	412 35 31-01	Thread tension set	G,J
412 28 48-01	Spring	B	412 31 85-01	Nut ver.1	B	412 35 33-01	Drive wheel compl.	A
412 28 51-01	Adjusting arm	F	412 31 89-01	Control unit	H	412 35 39-03	Pattern mech. 13 pattern	E
412 28 54-01	Presser bar	F	412 31 97-01	Belt stretcher	A	412 35 39-04	Pattern mech. 9 pattern	E
412 28 61-01	Lever	E	412 32 03-01	Screw	E	412 35 42-01	Pulley	C
412 28 63-01	Draw bar, feed mech.	B	412 32 13-01	Washer	B	412 35 43-01	Cover bobbin winding	A
412 28 64-01	Draw bar	F	412 32 15-01	Lever feed lower	B	412 35 46-01	Curve(13, 23 pattern)	E
412 28 66-01	Eccentric	E	412 32 27-01	Bobbin winding	A	412 35 46-02	Curve (9 pattern)	E
412 28 71-01	Shaft, cam set	E	412 32 31-01	Lever, slide ver 1	E	412 35 50-01	Sleeve	A
412 28 72-01	Shaft	E	412 32 31-02	Lever, slide ver 2	E	412 35 51-01	Thread guide bobbin wind	A
412 28 73-80	Lever arm ver. 1	E	412 32 32-01	Spring	E	412 35 63-01	Front cover Satrap 223	A
412 28 75-01	Base plate	A	412 32 45-01	Thread tension device compl.	G	412 35 63-02	Front cover Satrap	A
412 28 77-01	Attachment	A	412 32 47-01	Lever thread tension	G	412 35 63-03	Front cover Hugin 1300	A
412 28 79-01	Screw	C	412 32 49-01	Screw thread tension	G	412 35 63-04	Front cover Meister 23	A
412 28 81-01	Throat plate	C	412 32 50-01	Spring holder	G	412 35 63-05	Front cover Tornado	A
412 28 82-01	Worm wheel	E	412 32 51-01	Control thread tension	G	412 35 63-06	Front cover Wertheim	A
412 29 34-01	Motor compl.220-240 V	A	412 32 53-01	Feed adj. link	B	412 35 63-07	Front cover White 5839	A
412 29 34-02	Motor compl.100-120 V	A	412 32 55-01	Eccentric ver.1	E	412 35 63-08	Front cover White 5823	A
412 29 38-01	Worm gear	C	412 32 75-01	Sleeve, lamp	J	412 35 63-09	Front cover Husqvarna 109, red A	A
412 29 49-01	Ankel ver. 1	F	412 32 84-01	Clamp	C,D	412 35 63-10	Front cover HVA, Sylvia, green	A
412 29 71-01	Thread knife	A	412 33 67-01	Washer	E	412 35 63-11	Front cover Seiko 692 H	A
412 29 73-01	Thread guide front cover	A	412 33 69-01	Eccentric ver. 1	E	412 35 63-12	Front cover Zenith 692 H	A
412 29 74-01	Curve Ver.1	E	412 34 42-01	Hard cover	J	412 35 63-13	Front cover HVA 123, red	A
412 29 83-02	Pattern mech 23 pattern	E	412 34 60-01	Stop ring	C	412 35 63-14	Front cover Husqvarna 113, red A	A
412 29 84-01	Slide	E	412 35 01-01	Cam set	E	412 35 63-15	Front cover Meister 13	A
412 29 86-01	Planet wheel	E	412 35 03-01	Front cover	A	412 35 63-16	Front cover HVA 109, lightred	A
412 29 87-01	Lifting arm	E	412 35 04-01	Thread guide front cover	A	412 35 63-17	Front cover White 5811	A
412 29 88-01	Spring	E	412 35 05-01	Panel Satrap 223	A	412 35 63-18	Front cover HVA 109, grey	A
412 29 89-01	Curve	E	412 35 05-02	Panel Satrap 213	A	412 35 63-19	Front cover HVA 123, blue	A
412 29 90-01	Hub, dial	E	412 35 05-03	Panel Hugin 1300	A	412 35 63-20	Front cover HVA 113, blue	A
412 29 93-01	Spring	E	412 35 05-04	Panel Meister 23	A	412 35 63-21	Front cover Seiko, gray	A
412 29 94-02	Guide index (grey)	E	412 35 05-05	Panel Tornado, Sophia	A	412 35 63-22	Front cover Satrap 1140	A
412 29 95-01	Spring	E	412 35 05-06	Panel Wertheim, Celebra	A	412 35 63-23	Front cover Lucy	A
412 30 01-01	Washer	D	412 35 05-07	Panel White 5839	A	412 36 06-01	Spring	B
412 30 06-01	Driver	D	412 35 05-08	Panel White 5823	A	412 36 14-01	Opener throat plate	J
412 30 07-01	Spring	D	412 35 05-09	Panel Husqvarna 109, red	A	412 36 16-01	Hook cover, window	C
412 30 08-01	Pulley	D	412 35 05-10	Panel HVA 113, Sylvia, green	A	412 36 55-01	Bobbin case stop	C
412 30 09-01	Hand wheel	D	412 35 05-11	Panel Seiko 692 H	A	412 36 78-01	Spring	G
412 30 16-01	Link	G	412 35 05-12	Panel Zenith 692 H	A	412 36 80-01	Locking washer	B
412 30 21-01	Locking washer	G	412 35 05-13	Panel Meister 13	A	412 36 82-01	Lower shaft compl.	D
412 30 24-01	Crank arm	G	412 35 05-14	Panel Husqvarna 123, red	A	412 36 83-01	Arm shaft compl.	C
412 30 26-01	Cog belt	D	412 35 05-15	Panel Husqvarna 113, red	A	412 36 84-01	Cog belt	D
412 30 30-01	Guide arm	F	412 35 05-16	Panel HVA 109, lightred	A	412 36 86-01	Hook cover compl.	C
412 30 43-02	Panel stitch length	A	412 35 05-17	Panel White 5811	A	412 36 87-01	Pin	D
412 30 47-01	Handle	A	412 35 05-18	Panel HVA 109 Isabella, grey	A	412 37 14-01	Lever feed lifter ver.2	B
412 30 50-01	Foot	A	412 35 05-19	Panel Husqvarna 123 blue	A	412 37 44-02	Pattern mech. 23 pattern	E
412 30 55-01	Rubber ring	A	412 35 05-20	Panel Husqvarna 113, blue	A	412 37 44-04	Pattern mech.9 pattern	E
412 30 58-01	Dial ver.1	E	412 35 05-21	Panel Seiko, gray	A	412 37 46-01	Lever, stitch setting	E
412 30 61-01	Hook	C	412 35 05-22	Panel Satrap, gray	A	412 37 47-01	Eccentric ver. 2	E
412 30 64-01	Worm gear	C	412 35 05-23	Panel Lucy, red	A	412 37 48-01	Shaft	E
412 30 65-01	Magnet	C	412 35 05-24	Panel HVA 105	A	412 37 49-01	Dial zig zag	E
412 30 66-01	Shuttle shaft	C	412 35 05-25	Panel White 5823	A	412 37 50-01	Knob	E

Part no.	Description	Square	Part no.	Description	Square
412 37 51-01	Curve ver.2	E	ACCESSORIES		
412 37 52-01	Dial ver. 2	E	401 53 99-01	Buttonhole knife	J
412 37 53-01	Knob	E	401 55 55-01	Brush	J
412 37 82-01	Nut ver. 2	B	411 17 32-01	Button reed	J
412 38 14-01	Spring ver. 2	B	412 01 76-01	Hemmer 10 mm	J
412 38 92-01	Thread take up	F	412 34 66-45	Gilder plates	J
412 38 16-01	Feed unit compl.	B	412 34 71-01	Holder	J
412 39 08-01	Ankel ver.2	F	412 38 15-01	Screw driver medium	J
412 39 09-04	Plastic bag with access. for ankel 412 39 08-01	J			
412 39 09-06	Plastic bag with access.HVA 109 for ankel 412 39 08-01	J	PESSERFEET OLD VERSION		
412 39 42-03	Pattern mech. 13 pattern	E	FOR ANKLE 412 29 49-01		
412 39 47-01	Washer	C	412 29 48-01	Presser foot "A"	J
412 39 55-01	Frame feed unit	B	412 31 40-01	Blind stitch foot "D"	J
412 39 57-01	Frame carriage feed	B	412 32 00-01	Presser foot "B"	J
412 39 59-03	Sewing head compl. ver 1	F	412 32 26-01	Zipper foot "E"	J
412 39 59-04	Sewing head compl. ver 2	F	412 32 83-01	Edging foot "J"	J
412 40 28-01	Lever feed lifter ver.1	B	412 35 47-01	Buttonhole foot "C"	J
412 40 98-01	Screw needle clamp	F			
412 41 12-01	Ankle ver.2	F			
412 43 90-01	Spring	E	PRESSERFEET NEW VERSION		
412 40 51-01	Washer	E	FOR ANKLE 412 41 12-01		
412 46 15-01	Protector	A	412 38 00-01	Presser foot "A"	J
412 46 32-24	Front cover ver.2 HVA 501	A	412 38 01-01	Presser foot "B"	J
412 46 32-25	Front cover ver.2 White 5823	A	412 38 03-01	Buttonhole foot "C"	J
412 46 33-01	Front cover ver. 2	A	412 38 04-01	Blind stitch foot "D"	J
721 11 66-10	Pin ver. 1	E	412 38 05-01	Zipper foot "E"	J
721 41 87-70	Pin	C,D	412 38 06-01	Edging foot "J"	J
721 42 10-10	Pin	C			
723 12 19-01	Screw M3*5 mm	F			
725 62 91-01	Screw M4*12 mm	F	OPERATING MANUALS		
728 32 18-01	Screw M3*4 mm	C	412 36 76-05	Operating man. Swe/Fin	J
728 52 18-05	Screw M 3*4 mm	F	412 36 76-15	Operating man. Dan/Nor	J
728 52 82-00	Screw M4*3 mm	C,D	412 36 76-25	Operating man. Fra/Dutch	J
728 52 83-05	Screw M4*4 mm	D	412 36 76-35	Operating man. Ger/Ita	J
728 52 85-05	Screw M4*6 mm	F	412 38 28-45	Insertion sheet White Eng/Spa	J
728 52 87-05	Screw M4*8 mm	C,E	412 39 07-45	Insertion sheet Aust / Eng	J
728 52 91-01	Screw M4*12 mm	B,E	412 40 17-05	Operating man. Swe/Fin	J
728 53 20-05	Screw M5*5 mm	D	412 40 17-15	Operating man. Dan/Nor	J
728 53 23-05	Screw M5*8 mm	E	412 40 17-25	Operating man Fra/Dutch	J
728 58 01-05	Screw M5*4 mm	C	412 40 17-35	Operating man Ger/Ita	J
728 73 20-01	Screw	D	412 40 17-45	Operating man Eng/Spa	J
728 73 64-05	Screw M6*10 mm	A			
728 82 83-05	Screw M4*4 mm	C,D			
731 23 10-01	Nut M3	E			
731 23 12-01	Nut M4	E			
732 21 12-01	Nut M4	E			
734 11 45-71	Washer	B			
735 31 08-20	C-washer	C			
735 31 10-20	C-washer	E			
735 58 52-01	Locking washer	E			
735 58 55-01	Locking washer	D			
735 61 24-40	Compression ring 3mm	B,G			
735 61 36-40	Compression ring 4mm	E,F			
735 61 46-40	Compression ring 5mm	E			
735 61 53-40	Compression ring 6mm	F			

A Version 1



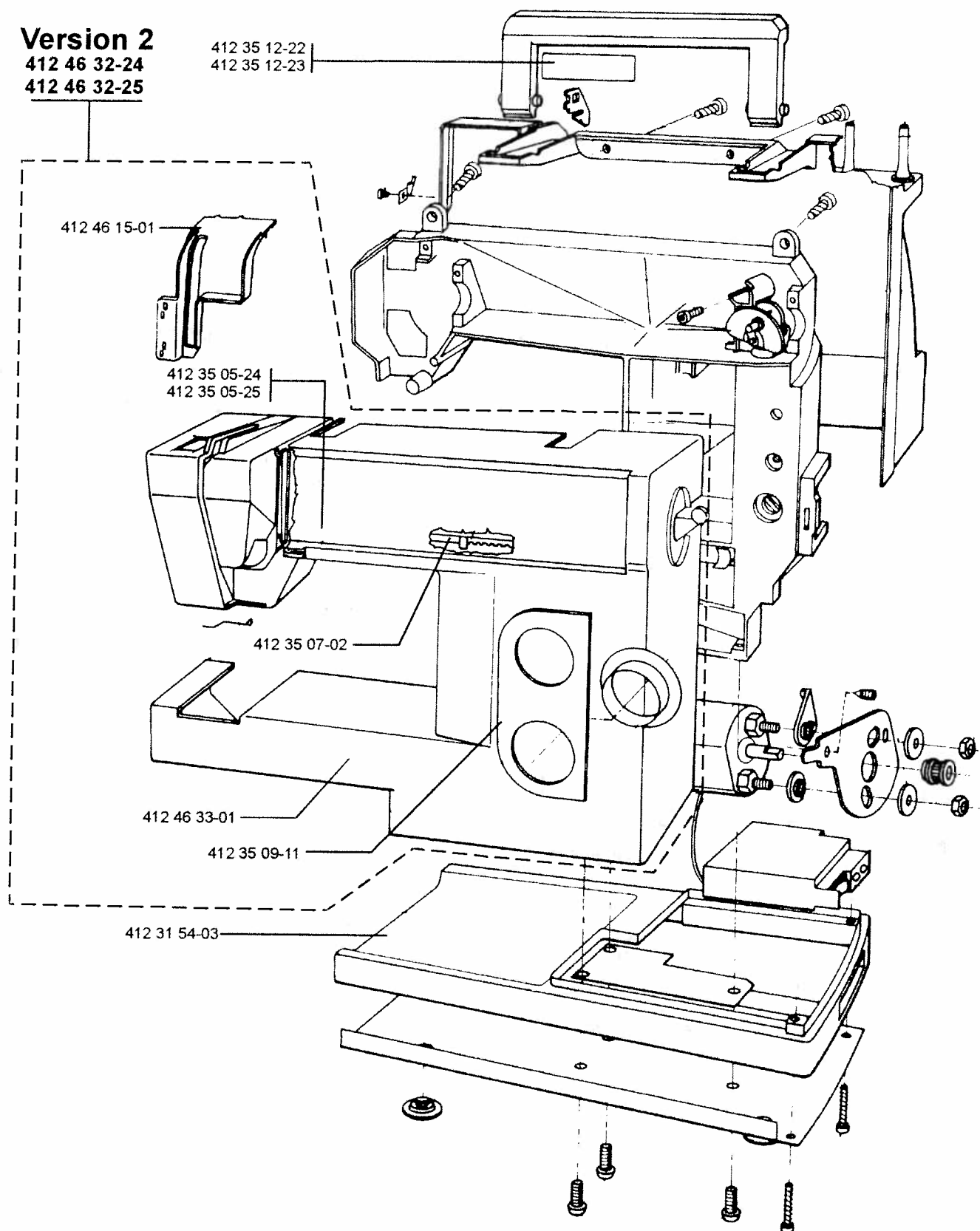
**NOTE ! Parts with ref. number on this page
is only for version 2**

A
Version 2
(with thread protection)

Version 2

412 46 32-24

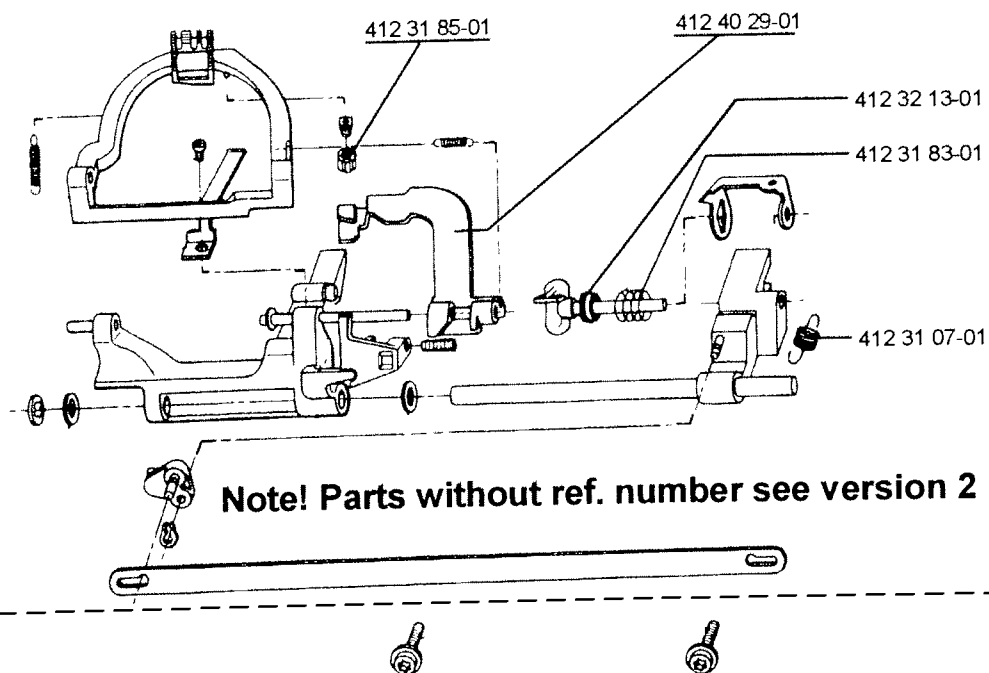
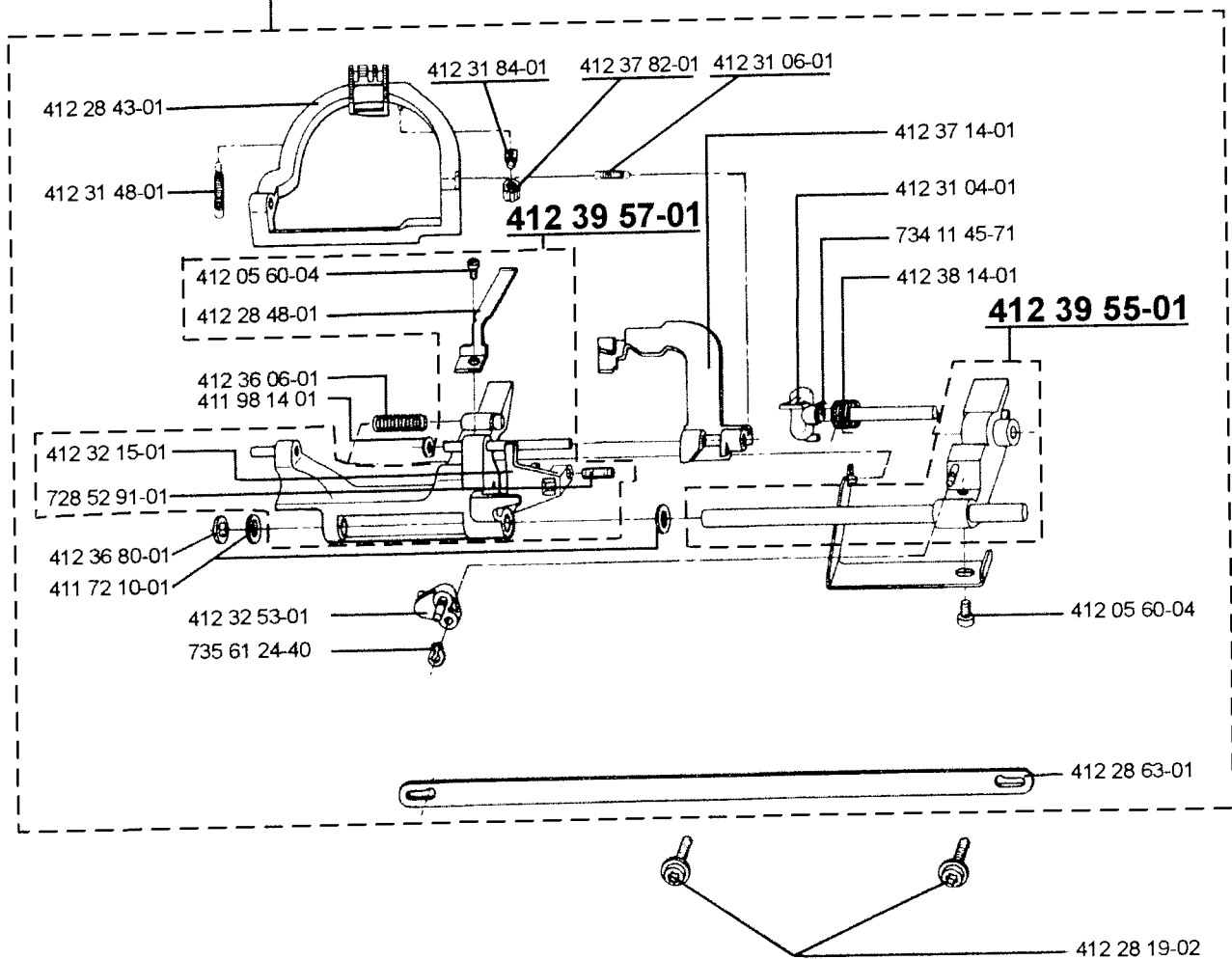
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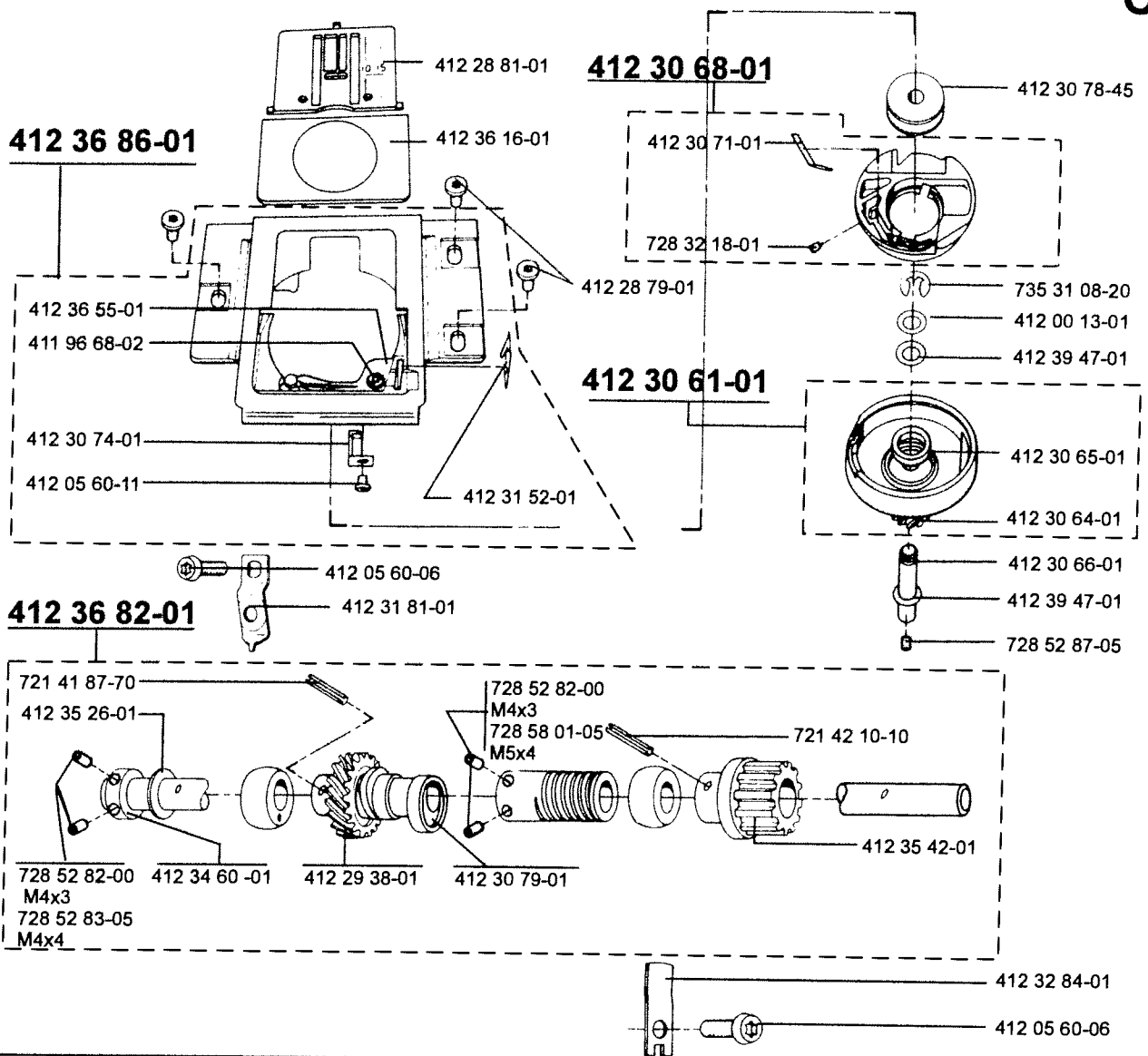
Parts without ref.number see version 1, page 4.

B**VERSION 1**

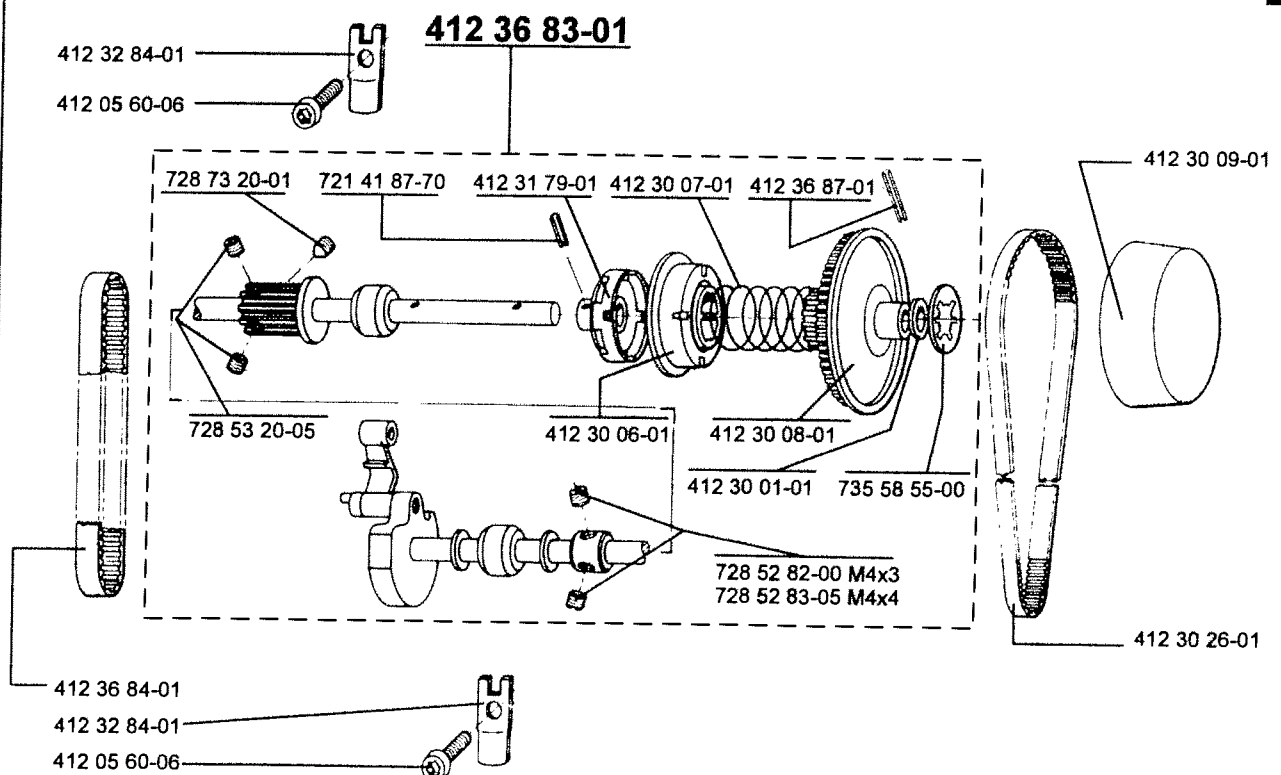
Ref. number for compl. unit see version 2

**412 38 16-01 VERSION 2**

C

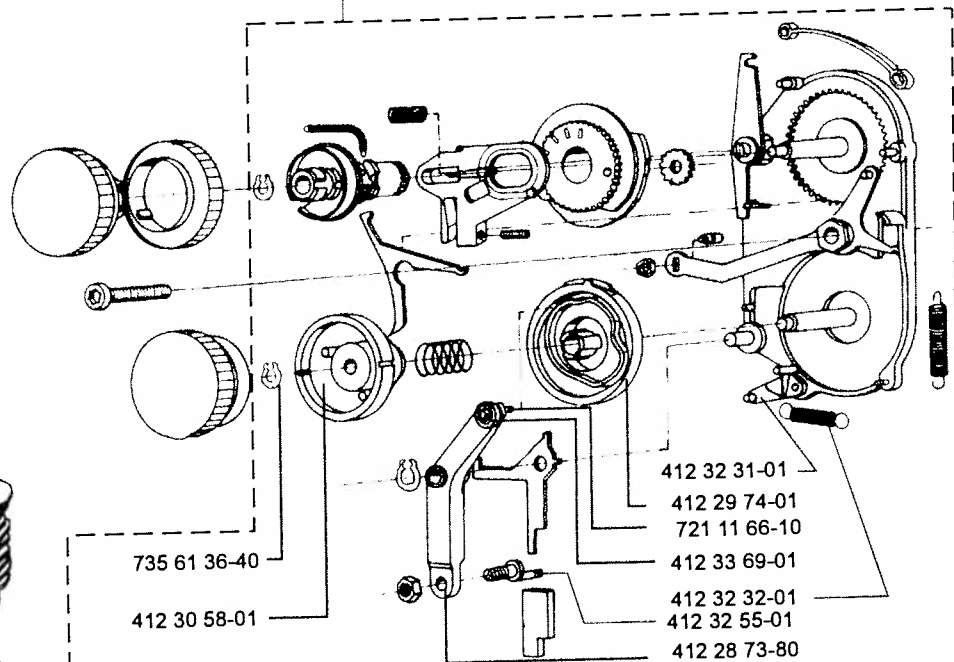
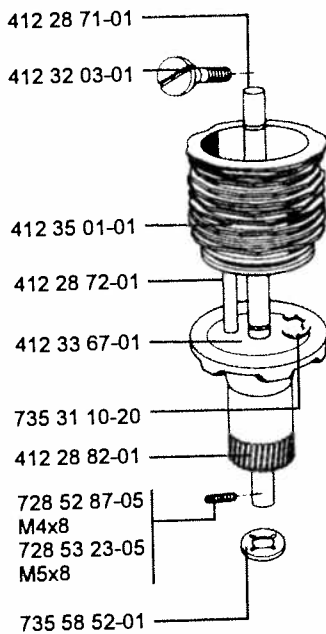


D



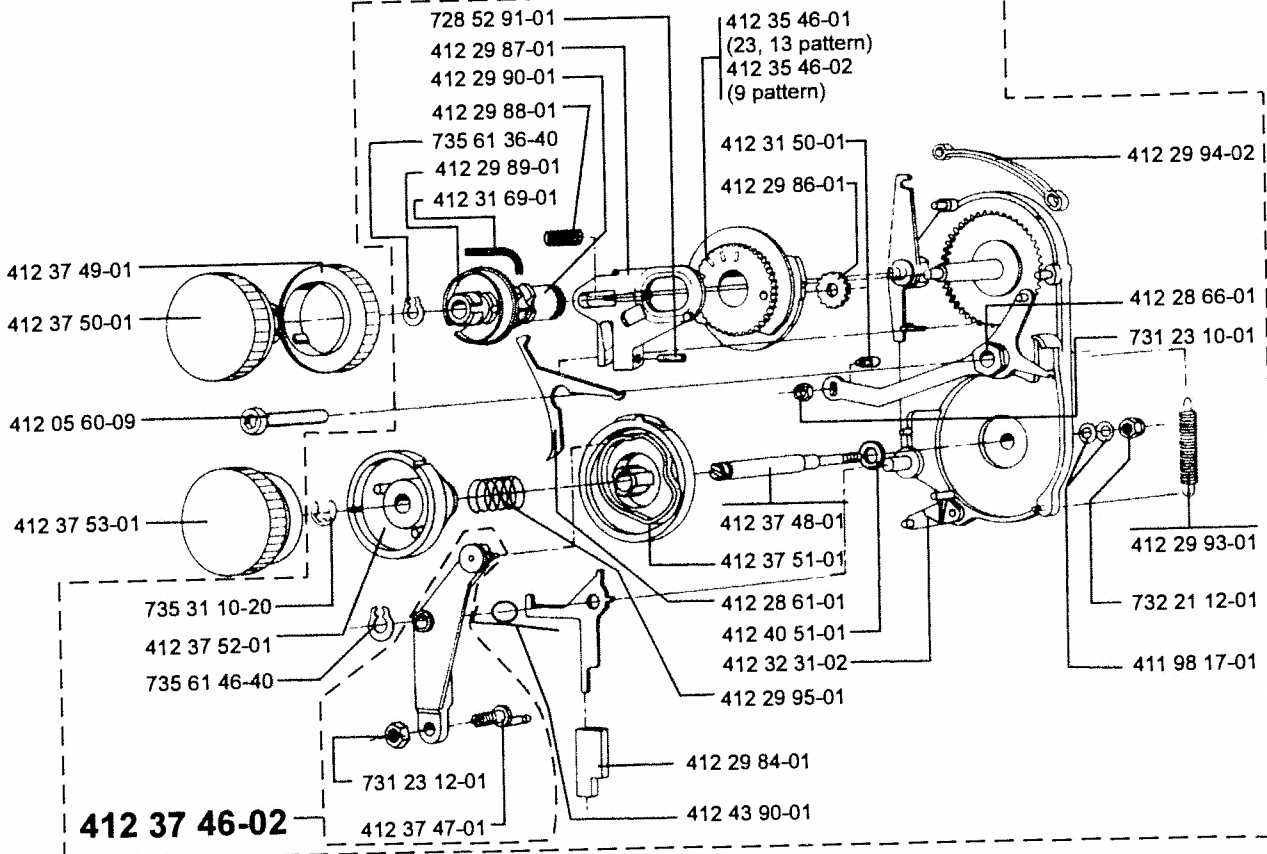
E

VERSION 1 = 412 29 83-02 23 pattern
VERSION 1 = 412 35 39-03 13 pattern
VERSION 1 = 412 35 39-04 9 pattern

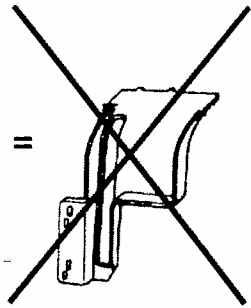


Note! Parts without ref. number see version 2

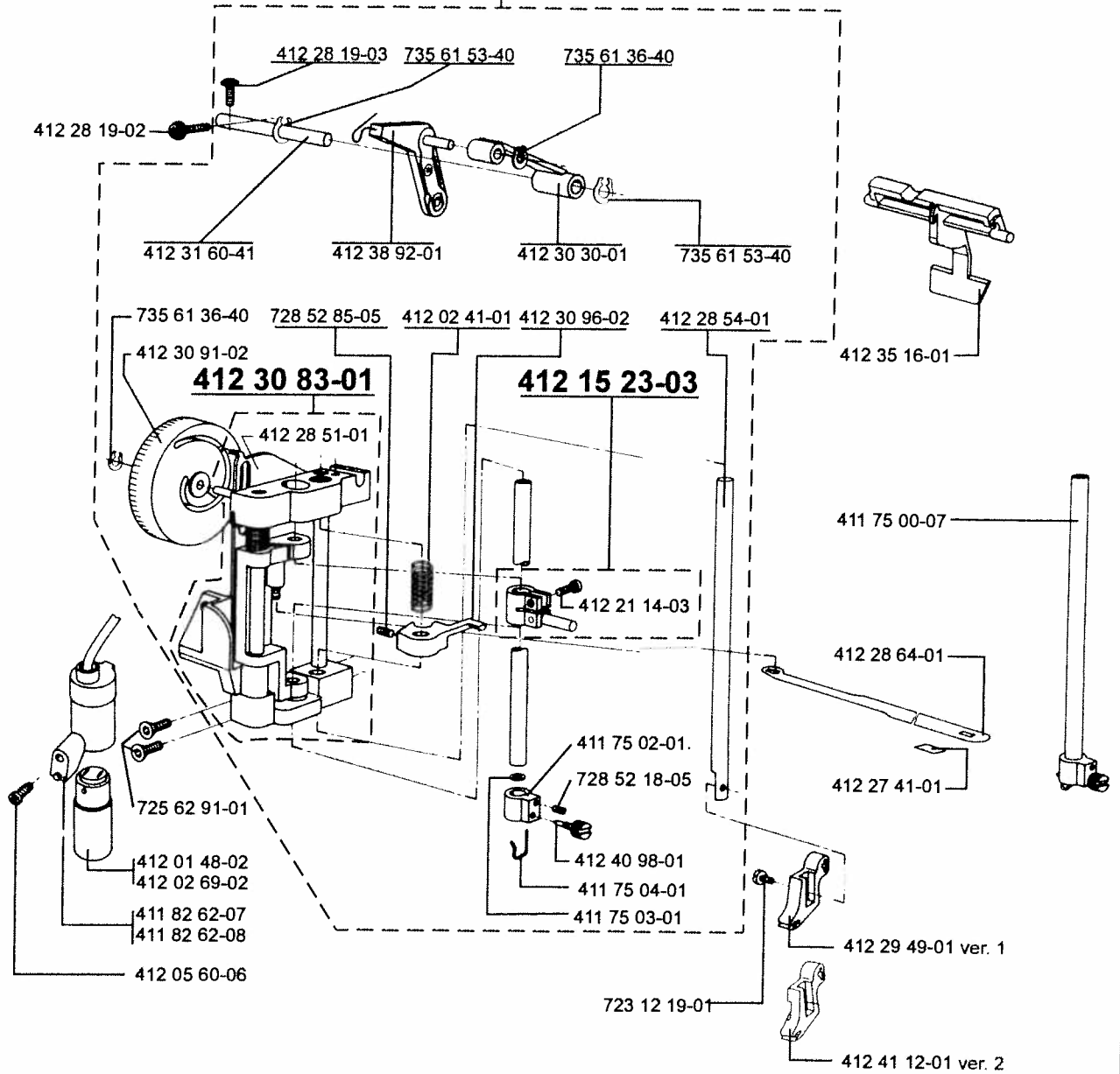
VERSION 2 = 412 37 44 -02 23 pattern
VERSION 2 = 412 39 42-03 13 pattern
VERSION 2 = 412 37 44 -04 9 pattern



Version 1 =



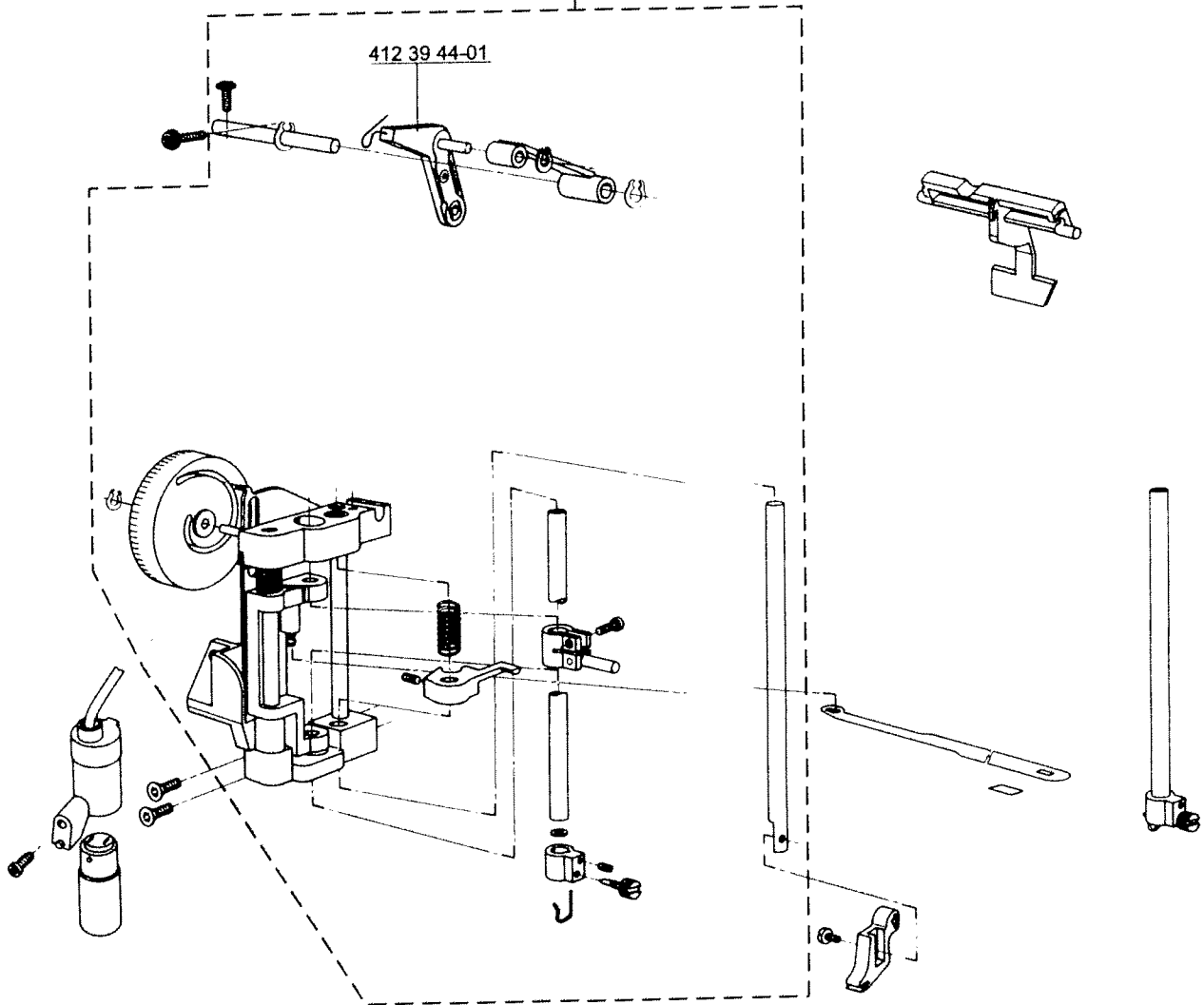
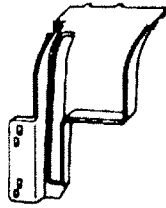
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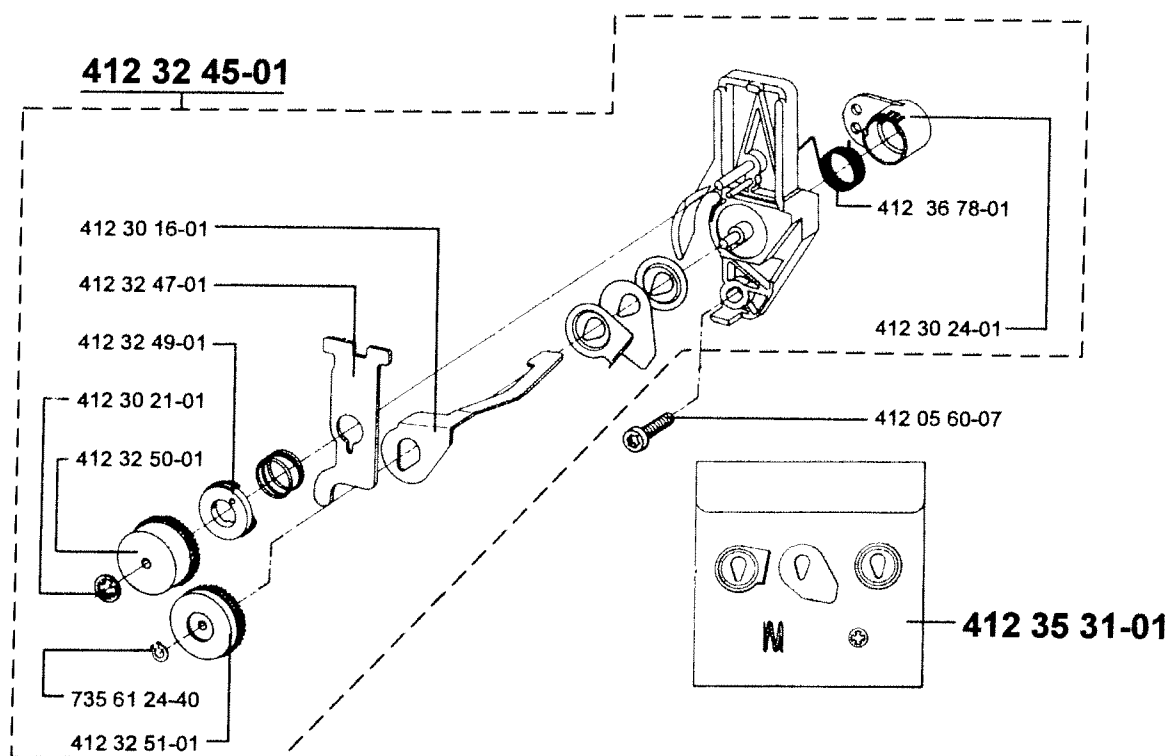
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Version 2 =

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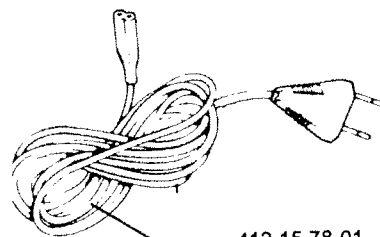
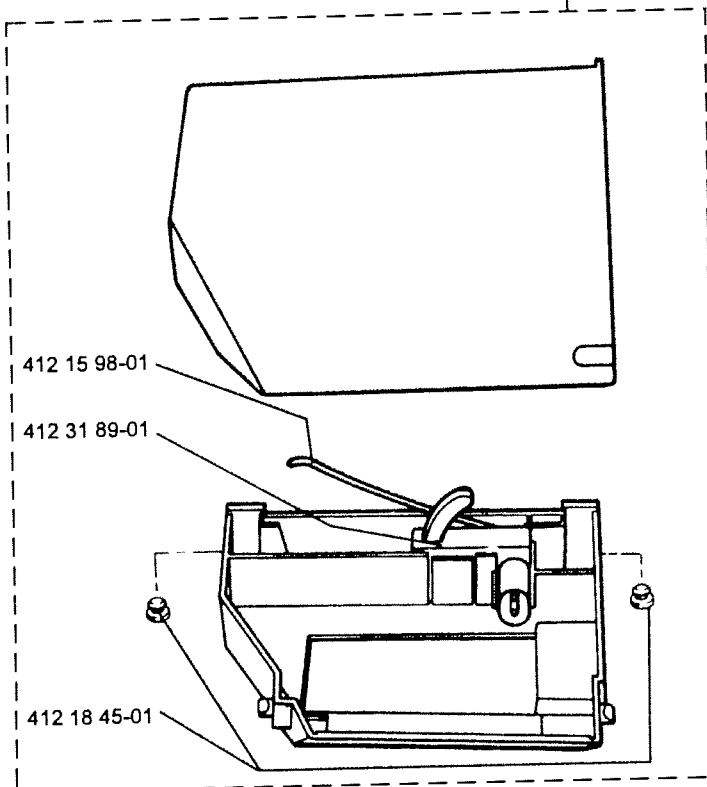


Note! Parts without ref. number see version 1

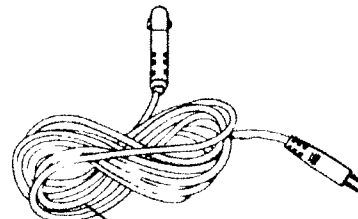


H

412 31 41-01

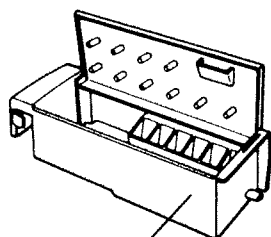


412 15 78-01
412 15 79-01
412 15 80-02
412 15 81-01

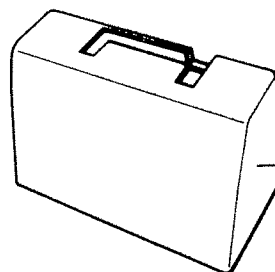


412 31 44-01
412 31 44-02

J

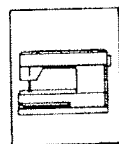


412 31 17-01



412 31 34-01 Soft cover
412 34 42-02 Hard cover

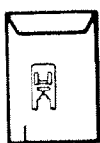
OPERATING MANUALS



ACCESSORIES



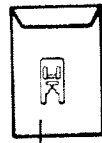
412 35 31-01
Thread tension
set



412 31 33-04
Plastic bag
w. access.
fits ankel
412 29 49-01



412 31 33-06
Accessories
for model 109
fits ankel
412 29 49-01



412 39 09-04
Plastic bag
with access.
fits ankel
412 41 12-01



412 39 09-06
Accessories
for model 109
fits ankel
412 41 12-01



412 30 78-45
Plastic bobbins
10 pac



412 32 75-01



412 36 14-01